



Conversion Factors and Formulas

ABBREVIATIONS

English

A = area
ac ft. = acre-foot or acre-feet
b = base (of right triangle)
°C = degrees Celsius
cfs or **ft³/sec** = cubic feet per second
cfm or **ft³/min** = cubic feet per minute
cfd or **ft³/day** = cubic feet per day
d = diameter (circle)
°F = degrees Fahrenheit
fps or **ft./sec** = feet per second
ft. = feet
ft² or **sq. ft.** = square feet
ft³ or **cu. ft.** = cubic feet
gpd = gallons per day
gpg = grains per gallon
gpm = gallons per minute
gps = gallons per second
h = height
hrs/day = hours per day
in = inches

in² = square inches
in³ = cubic inches
lbs. = pounds
mi = miles
MG = million gallons
mgd or **MGD** = million gallons per day
ppm = parts per million
ppt = parts per trillion
psi = pounds per square inch
Q = flow
r = radius (circle)
W = watts
A = amps
V = volts
Metric
cm = centimeters
g = gram
Ha = Hectare
kg = kilogram
km = kilometer
kW = kilowatt
L or **l** = liters

m = meter
m³ = cubic meter
mg = milligram
mg/L or **mg/l** = milligrams per liter or parts per million
mL = milliliter
mm = millimeter

Metric Prefixes

mega (M): x 1,000,000
kilo (k): x 1,000
hecto (h): x 100
deka (da): x 10
deci (d): x 0.10
centi (c): x 0.01
milli (m): x 0.001
micro (µ): x 0.000001
micro to milli: x 0.001

meter: linear measurement

liter: volume measurement

gram: weight measurement

VOLUME

English

1 acre-ft. = 325,828.8 gallons
 1 acre-ft. = 43,560 ft³
 1 cfs = 0.646 MGD
 1 ft³ = 7.48 gallons
 1 gallon = 231 in³
 1 gallon = 0.1337 ft³
 1 gallon = 3.785 liter
 1 gallon = 0.000001 MG
 1 MGD = 1.55 cfs
 1 MGD = 694gpm

Metric

1 liter = 1,000 mL
 1 liter = 0.2642 gallons
 1 m³ = 264.2 gallons
 1 m³ = 35.315 ft³

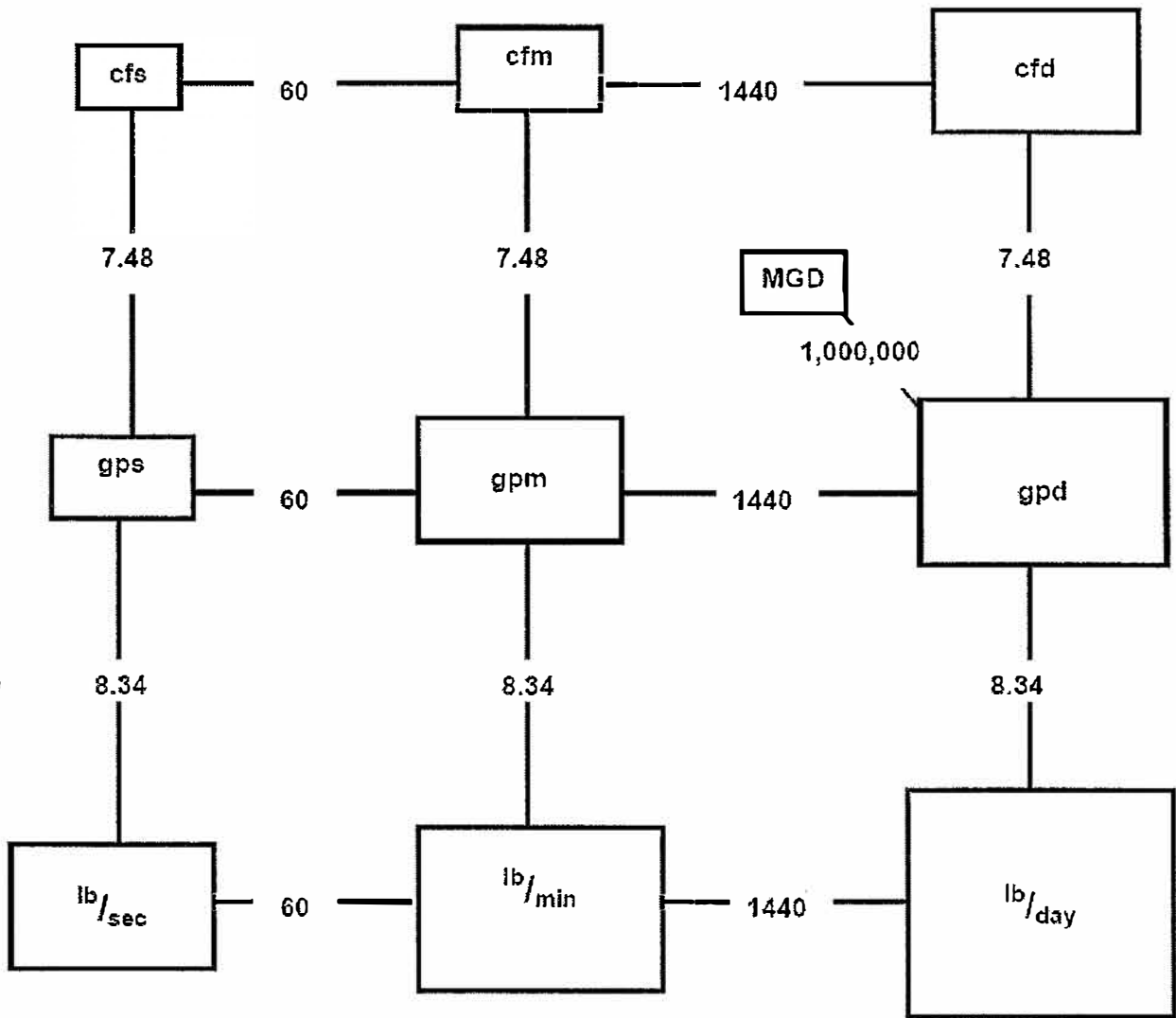
AREA

1 acre (ac) = 43,560 ft²
 1 acre = 0.405 Hectare (Ha)
 1ft² = 144 in²
 1 in² = 6.45 cm²
 1yd³ = 27 ft³

(metric)

1 hectar = 2.47 acres

Flow Conversions



cfs = cubic feet per second
 cfm = cubic feet per minute
 cfd = cubic feet per day

gps = gallons per second
 gpm = gallons per minute
 gpd = gallons per day

To use this diagram: First, find the box that coincides with the beginning units (i.e. gpm). Then, find the box that coincides with the desired ending units (i.e. cfs). The numbers between the starting point and ending point are the conversion factors. When moving from a smaller box to a larger box, multiply by the factor between them. When moving from a larger box to a smaller box, divide by the factor between them.



NEW MEXICO ENVIRONMENT DEPARTMENT
UTILITY OPERATOR CERTIFICATION PROGRAM

FLOW

1 ft³/sec = 0.6463 MG
 1 ft³/sec = 449 gpm
 gpm = 0.00144 MGD
 1 MGD = 694.4 gpm
 1 MGD = 1.547 cfs
 MGD = 3.07 acre-ft/day

WEIGHT & MASS

English

1 ft³ water = 62.4 lbs.
 1 gallon water = 8.34 lbs
 1 gpg = 17.118 mg/L
 1 lb. = 453.6 g

Metric

1 g = 1,000 m
 1 kg = 1,000 g
 1 mg/L = 0.0584 gpg
 1 kg = 2.2 lbs
 1% = 10,000 mg/L

LENGTH

ENGLISH

1 foot = 12 in
 1 foot = 0.305 m
 1 inch = 2.54 cm
 1 mile = 5,280 ft
 1 mile = 1.609 km

Metric

1 centimeter = 0.3937 in.
 1 kilometer = 0.6214 mi
 1 meter = 39.37 in
 1 yard = 3 ft

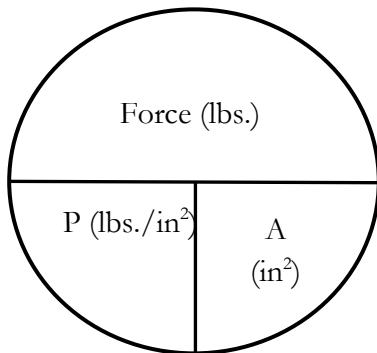
For the operator's convenience, both equation formulas and pie wheel formulas are included in this document. When using the pie wheel formula to solve a problem, multiply together the pie wedges below the horizontal line to solve for the quantity above the horizontal line. To solve for one of the pie wedges below the horizontal line, cover the pie wedge for which you are solving and divide the remaining pie wedge(s) below the horizontal line into the quantity above the horizontal line.

Electromotive Force (EMF) = I x R

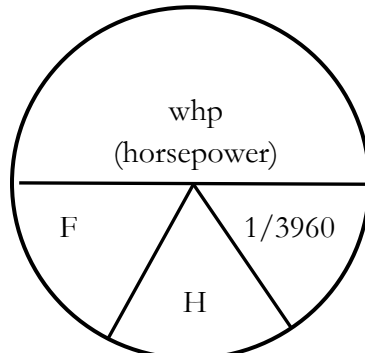
WHERE: EMF=electromotive force(volts)

I=current(amps)

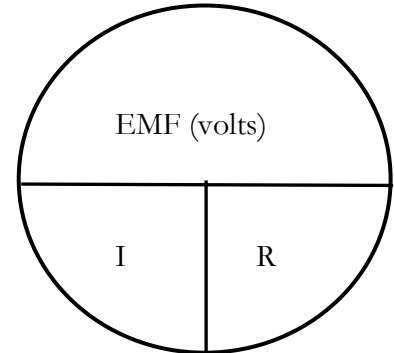
R=resistance(ohms)



$F=(P) \times (A)$
 F=force(lbs)
 P=pressure(psi)
 A=area(in²)



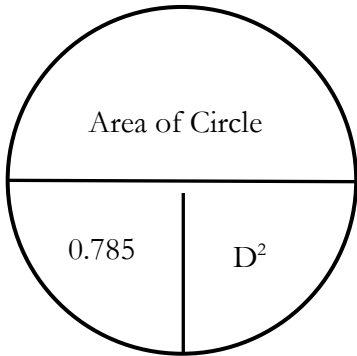
$whp = \frac{F \times H}{3,960}$
 whp = water horsepower
 F = flow (gpm)
 H = head (ft)



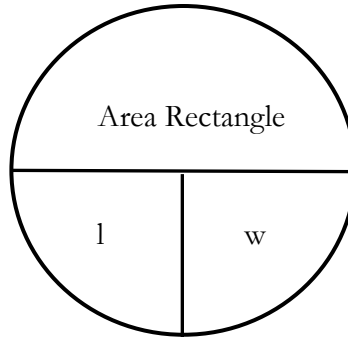


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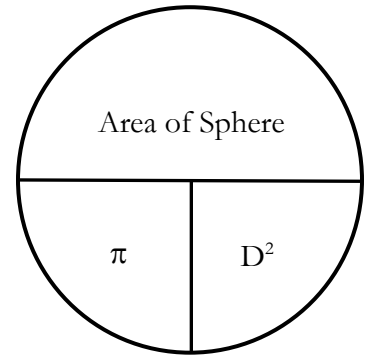
Where: $\pi = 3.1416$
 r = radius of circle
 D = diameter of circle



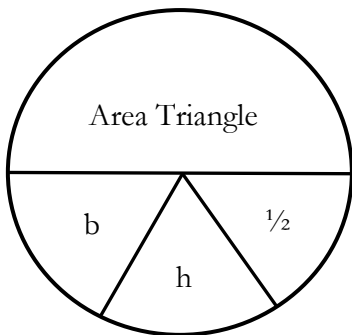
$$A = \pi r^2$$



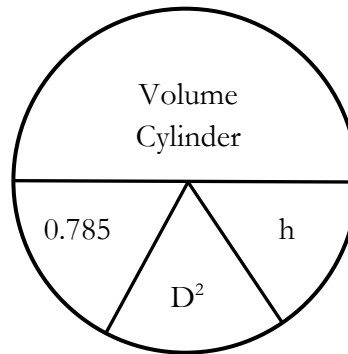
l = length of rectangle
 w = width of rectangle



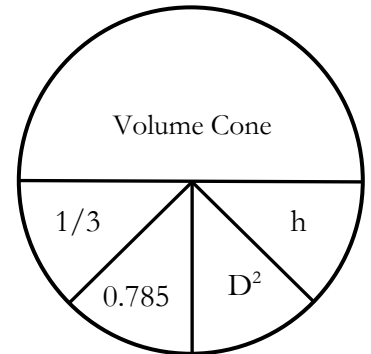
$$S = 4\pi r^2$$



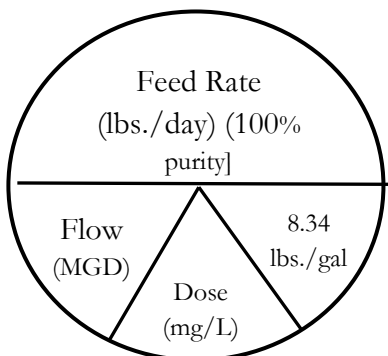
Triangle (area) = $[(b) \times (h)]/2$
 b = base of triangle
 h = height of triangle



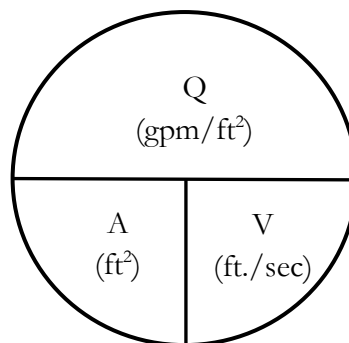
$$\text{Cylinder} = (0.785) \times (D^2) \times (h)$$



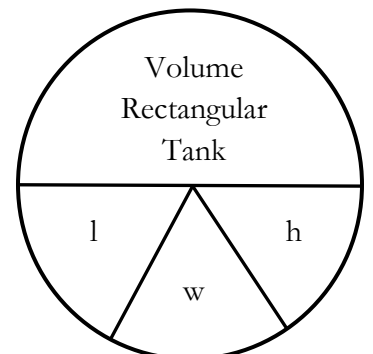
$$\text{cone} = (1/3) \times (0.785) \times (D^2) \times (h)$$



Where: feed rate = lbs./day
 d = dose (mg/L)
 Q = flow (MGD)
 Chemical purity = %, expressed as decimal



$$Q = (A) \times (V)$$



$$\text{Rectangular Tank} = (l) \times (w) \times (h)$$

Circumference of Circle

$$\text{Circumference} = (\pi) \times (D)$$

Where: $\pi = 3.1416$
D = diameter of circle

$$\text{Circumference} = (2) \times (\pi) \times (r)$$

Where: $\pi = 3.1416$
r = radius of circle

Flows

$$Q = (w) \times (d) \times (V)$$

Where: Q = flow in channel (ft³/sec)
w = width (ft.)
d = depth (ft.)
V = velocity (ft./sec)

$$Q = (0.785) \times (D)^2 \times (V)$$

Where: Q = flow in full pipe (ft³/sec)
D = diameter (ft.)
V = velocity (ft./sec)

$$Q = \{1.333 \times (h)^2 \times \sqrt{(D/h) - 0.608} \times (V)\}$$

Where: Q = flow in partially full pipe (ft³/sec)
h = height (ft.)
D = diameter (ft.)
V = velocity (ft./sec)

$$Q = AV \quad \text{or} \quad Q = (\text{Area})(\text{Velocity})$$

$$V = (Q) / \{(0.785) \times (D)^2\}$$

Where: V = velocity (ft./sec)
Q = flow (ft³/sec)
D = diameter (ft.)

$$V = (d) / (T)$$

Where: V = velocity (ft./sec)
d = distance (ft.)
T = time (sec)

$$Q = (\sum Q_{\text{daily}}) / (n_{\text{daily}})$$

Where: Q = avg. daily flow (MGD)
 $\sum Q_{\text{daily}}$ = sum all daily flows (MGD)
 n_{daily} = number of daily flow

$$Q = (\text{Water used}) / (\text{Population})$$

Where: Q = daily flow (gal/capita/day)
water used or produced = gal/day
population = total # people served(gpd/ft)

$$\text{Overflow rate} = (Q) / (L)$$

Where: overflow rate = weir overflow rate
Q = flow (gpd)
L = weir length (ft.)

$$\text{Change in Velocity} = (A1V1) = (A2V2)$$

Where: A=area
V=velocity

Dosage Formulas

$$\text{Dosage} = \frac{\text{Feed rate}}{(Q) \times (8.34 \text{ lbs./gal})}$$

Where: dosage = mg/L
feed rate = chemical feed rate (lbs./day)
Q = flow rate (MGD)

$$\text{Dosage} = \frac{(\text{Feed rate}) \times (\text{Purity})}{(Q) \times (8.34 \text{ lbs./gal})}$$

Where: dosage = mg/L
feed rate = chemical feed rate (lbs./day)
purity = chemical purity, % expressed as decimal
Q = flow rate (gal/min.)

$$\text{Dosage} = \frac{(\text{Feed rate}) \times (1,000 \text{ mg/g})}{(Q) \times (3.785 \text{ L/gal})}$$

Where: dosage = mg/L
feed rate = chemical feed rate (lbs./day)
Q = flow rate (gal/min.)

$$\text{Dose} = \text{Demand} + \text{Residual}$$

Chemical Feed/Feed Rate Formulas (lbs.)

$$\text{Chemical feed} = (d) \times (V) \times (8.34 \text{ lbs./gal})$$

Where: chemical fee = lbs.
d = dose (mg/L)
V = volume (MG)

$$\text{Chemical feed} = \frac{(d) \times (V) \times (8.34 \text{ lbs./gal})}{\text{Chemical purity}}$$

Where: chemical fee = lbs.
d = dose (mg/L)
V = volume (MG)
Chemical purity = %, expressed as decimal

$$\text{Feed rate} = (d) \times (Q) \times (8.34 \text{ lbs./gal})$$

Where: feed rate = lbs./day
d = dose (mg/L)
Q = flow (MGD)

$$\text{Feed rate} = \frac{(d) \times (Q) \times 8.34 \text{ lbs./gal}}{\text{Chemical Purity}}$$

Where: feed rate = lbs./day
d = dose (mg/L)
Q = flow (MGD)
Chemical purity = %, expressed as decimal

$$\text{Feed rate} = \frac{(C) \times (V) \times (1,440 \text{ min/day})}{(T) \times (1,000 \text{ mg/g}) \times (453.6 \text{ g/lb.})}$$

Where: feed rate = lbs./day
C = concentration (mg/mL)
V = volume pumped (mL)
T = time pumped (min.)

Chemical Feed Pump Formulas

$$\text{Chemical Feed Stroke \%} = (Q_d/Q_m) \times 100$$

Where: chemical feed stroke, expressed as %
Q_d = desired flow
Q_m = maximum flow

$$\text{Feed pump rate} = \frac{(Q) \times (d) \times (3.785 \text{ L/gal}) \times (1,000,000 \text{ gal/MG})}{(L) \times (24 \text{ hr/day}) \times (60 \text{ min/hr})}$$

Where: feed pump rate = mL/min
 Q = flow (MDG)
 d = dose (mg/L)
 L = liquid (mg/mL)

$$\text{Watts} = V \times A$$

Where: Watts = DC or AC circuit
 V = volts
 A = amps

PUMPS

Pumping Formulas

$$\text{Pumping Rate} = V/T$$

Where: pumping rate in gal/min
 V = volume (gal.)
 T = time (min.)

$$\text{Pumping Rate} = \frac{L \times W \times D \times 7.48 \text{ gal/ft}^3}{T}$$

Where: pumping rate in gal/min
 L = length (ft.)
 W = width (ft.)
 D = depth (ft.)
 T = time (min.)

$$\text{Pumping Rate} = \frac{0.785 \times d^2 \times D \times 7.48 \text{ gal/ft}^3}{T}$$

Where: pumping rate in gal/min
 d = diameter (ft.)
 D = depth (ft.)
 T = time (min.)

$$\text{Time to Fill} = \frac{\text{Tank volume}}{\text{Flow Rate}}$$

Where: time to fill in min.
 tank volume in gal.
 flow rate in gal/min.

Horsepower, Motor & Pump Efficiency

$$\text{whp} = \frac{F \times H}{3,960}$$

Where: whp = water horsepower
 F = flow (gpm)
 H = head (ft.)

$$\text{bhp} = \frac{F \times H}{3,960 \times \text{PE}}$$

Where: bhp = brake horsepower
 F = flow (gpm)
 H = head (ft.)
 PE = pump efficiency (% as decimal)

$$\text{bhp} = \text{whp}/\text{PE}$$

Where:
 bhp = brake horsepower
 whp = water horsepower
 PE = pump efficiency (% , as decimal)

$$\text{mhp} = \frac{\text{F} \times \text{H}}{3,960 \times \text{PE} \times \text{ME}}$$

Where
 F = flow (gpm)
 H = head (ft.)
 PE = pump efficiency (% , as decimal)
 ME = motor efficiency (% , as decimal)
 mhp = motor horsepower

$$\text{mhp} = \text{bhp}/\text{ME}$$

Where:
 mhp = motor horsepower
 Bhp = brake horsepower
 ME = motor efficiency (% , as decimal)

$$\text{ME} = (\text{bhp}/\text{mhp}) \times 100$$

Where:
 ME = motor efficiency (% , as decimal)
 bhp = brake horsepower
 mhp = motor horsepower

$$\text{PE} = (\text{whp}/\text{bhp}) \times 100$$

Where:
 PE = pump efficiency (% , as decimal)
 whp = water horsepower
 bhp = brake horsepower

$$\text{Efficiency} = \frac{\text{hp output}}{\text{hp supplied}} \times 100$$

Where:
 efficiency is % (as decimal)

$$\text{Overall Efficiency} = (\text{whp}/\text{mhp}) \times 100$$

Where:
 overall efficiency is % (as decimal)
 whp = water horsepower
 mhp = motor horsepower

$$\text{Wire to water efficiency} = \frac{\text{whp}}{\text{Power input or mhp}}$$

Where:
 wire to water efficiency is % (as decimal)
 whp = water horsepower
 mhp = motor horsepower
 power input is hp

$$\text{Wire to water efficiency} = (\text{PE} \times \text{ME}) \times 100$$

Where:
 wire to water efficiency is % (as decimal)
 PE = pump efficiency (%) (as decimal)
 ME = motor efficiency (%) (as decimal)

$$\text{Static Head} = \text{Suction lift} + \text{Discharge Head}$$

Where:
 Static Head in ft.
 Suction Lift in ft.
 Discharge Head in ft.

$$\text{Static Head} = \text{Discharge Head} - \text{Suction Head}$$

Where:
 Static Head in ft.
 Discharge Head in ft.
 Suction Head in ft.

$$\text{kW usage} = (\text{hp}/\text{ME}) \times (.746\text{kW})$$

Where:
 ME = motor efficiency %, (as decimal)
 hp = horsepower

$$\text{Friction Loss} = (0.1) \times (\text{Static Head})$$

Where: Friction Loss is ft.
Static Head is ft.

**** use this formula in absence of other data**

$$\text{Total Dynamic Head} = \text{Static Head} + \text{Friction Loss}$$

Where: Total Dynamic Head is ft.
Static Head is ft.
Friction Loss is ft.

$$\text{Cost} = (\text{Motor hp}) \times (0.746 \text{ kW/hp}) \times (\text{Cost} \$/\text{kW-hr})$$

Where: Cost is \$/hr.

POWER

$$1\text{hp} = .746\text{kW}; 1\text{hp} = 746\text{W}; 1\text{kW} = 1.34\text{hp}$$

Wastewater Treatment Ponds

$$\text{PL} = (\text{Population}) / (\text{A})$$

Where: PL = population loading (persons/acre)
Population = population served (persons)
A = pond area (acres)

$$\text{V} = (\text{A}) \times (\text{d})$$

Where: V = pond volume (ac-ft.)
A = pond area (acres)
d = pond depth (ft.)

$$\text{V (gal)} = [\text{V (ac-ft.)}] \times (43,560 \text{ ft}^2/\text{ac}) \times (7.48 \text{ gal}/\text{ft}^3)$$

Where: V = pond volume

$$\text{A} = [(\text{L}) \times (\text{W})] / (43,560 \text{ ft}^2/\text{ac})$$

Where: A = pond area (acre)
L = length (ft.)
W = width (ft.)

$$\text{DT} = (\text{V}) / (\text{Q})$$

Where: DT = detention time (days)
V = volume (gal)
Q = flow (gal/day)

$$\text{OLR} = (\text{BOD}) / (\text{A})$$

Where: OLR = organic loading rate (lbs./day/acre)
BOD = influent BOD (lbs./day)
A = pond areas (acres)

$$\text{OLR} = [(\text{BOD}) \times (\text{Q}) \times (8.34 \text{ lbs.}/\text{gal})] / (\text{A})$$

Where: OLR = organic loading rate (lbs./day/acre)
BOD = influent BOD (mg/L)
Q = flow (MGD)
A = pond areas (acres)

$$\text{HLR} = [(\text{Q}) / (\text{A})] \times 12 \text{ in}/\text{ft.}$$

Where: HLR = hydraulic loading rate (in/day)
Q = flow (ac-ft/day)
A = pond area (acres)

Loading Formulas (general)

$$\text{Loading} = (\text{Concentration}) \times (Q) \times (8.34 \text{ lbs/gal})$$

Where: Loading is TSS or BOD = lbs./day
Concentration of TSS or BOD = mg/L
Q = flow

$$\text{Hydraulic loading rate} = \frac{\text{Flow}}{A}$$

Where: Hydraulic Loading = gpd/ft²
Flow = gpd
A = area (ft²)

$$\text{Surface loading rate or Surface overflow rate} = \frac{\text{Flow}}{A}$$

Where: Surface Loading/Surface Overflow rate in gpd/ft²
Flow = gpd
A = area (ft²)

Temperature Conversions

$$^{\circ}\text{C} = (^{\circ}\text{F} - 32) \times (0.566)$$

Where: $^{\circ}\text{C}$ = degrees Celsius
 $^{\circ}\text{F}$ = degrees Fahrenheit

$$^{\circ}\text{F} = (^{\circ}\text{C} \times 1.8) + 32$$

Formulas

Average (arithmetic mean) = (sum of all terms) / (number of terms)

$$\text{Average (geometric mean)} = \sqrt[n]{(X_1)(X_2)(X_3)(X_4) \dots (X_n)}$$

The nth root of the product of n numbers

$$\text{Efficiency, \%} = [(\text{In} - \text{Out}) / (\text{In})] \times 100$$

WET WELL

$$\text{Cycle time (min)} = \frac{\text{SV}}{\text{PC} - \text{Inflow}}$$

Where: SV = storage volume (gal)
PC = pump capacity (gpm)
Inflow = wet well inflow (gpm)

COLLECTION SYSTEM

$$\text{Slope \%} = \left[\frac{\text{Drop or rise}}{\text{Distance}} \right] \times 100$$

OR

$$\text{Slope \%} = \left[\frac{\text{Rise}}{\text{Run}} \right] \times 100$$

$$\text{Velocity} = F/A$$

Where: Velocity is ft./sec
F = flow (ft³/sec)
A = area (ft²)

$$\text{Velocity} = \frac{\text{Distance}}{\text{Time}}$$

Where: Velocity is ft./sec
D = distance (ft.)
T = time (sec)

DETENTION TIME

$$DT = \frac{(V) \times (1,440 \text{ min/day}) \times (60 \text{ sec/min})}{Q}$$

Where: DT = detention time (sec)
V = volume (gal)
Q = flow rate(gal/day)

$$DT = \frac{(V) \times (24 \text{ hr./day})}{Q}$$

Where: DT = detention time (hr.)
V = volume of tank or basin (gal)
Q = flow rate (gal/day)

$$DT = \frac{(V) \times (1,440 \text{ min/day})}{Q}$$

Where: DT = detention time (min)
V = volume (gal)
Q = flow rate (gal/day)

$$DT = (V)/(Q)$$

Where: DT = detention time (days)
V = volume of tank or basin (gal)
Q = flow rate (gal/day)

$$DT = (V)/(Q)$$

Where: DT = detention time (days)
Q = flow (ac-ft./day)
Volume (ac-ft.)

WELL FORMULAS

$$\text{Well Yield} = V/T$$

Where: Well Yield in gpm
V = volume in gallons
T = time in minutes

$$\text{Drawdown} = \text{PWL} - \text{SWL}$$

Where: Drawdown in feet
PWL = pumping water level in ft.
SWL = static water level in ft.

$$\text{Specific Capacity} = \text{Well Yield}/\text{Drawdown}$$

Where: Specific capacity = gpm/ft.
Well Yield in gpm
Drawdown in ft.

PRESSURE

$$1 \text{ ft water} = 0.433 \text{ psi} \quad 1 \text{ psi} = 2.31 \text{ ft of water}$$

ACTIVATED SLUDGE

$$SVI = \frac{(SSV) \times (1,000 \text{ mg/L})}{\text{MLSS}}$$

Where: SVI = sludge volume index (mL/g)
SSV = settled sludge volume (mL/L)
MLSS = mixed liquor suspended solids(mg/L)

WATER/WASTEWATER LEVELS 3 & 4

$$\text{BOD}_5 = \frac{(\text{DO}_I - \text{DO}_F) \times 300}{V_{\text{sample}}}$$

Where: BOD₅ = mg/L
DO_I = initial DO (mg/L)
DO_F = final DO (mg/L)
V_{sample} = sample volume (mL)
BOD bottle = 300 mL

$$\text{BOD}_5 = \frac{(\text{D}_1 - \text{D}_2) - (\text{S}) \times (\text{V}_S)}{\text{P}}$$

BOD₅=lbs./day
D₁ = DO of sample after prep (mg/L)
D₂ = DO of sample after 5-day incubation at 20°C (mg/L)
S = oxygen uptake of seed
(S = 0 if sample not seeded)
V_S = volume of seed in test bottle (mL)
P = decimal volumetric fraction of sample used. (1/P = dilution factor)

$$\text{F/M ratio} = \frac{(\text{BOD or COD})}{\text{MLVSS}}$$

Where: BOD = biological oxygen demand (lbs./day)
COD = chemical oxygen demand (m)
MLSS = mixed liquor suspended solids(lbs.)

$$\text{COD} = \frac{(\text{Amt. of FAS in Blank}) \times (\text{Molarity of FAS Titrant}) \times 8000}{\text{Amt. of Sample}}$$

$$\text{COD loading} = (\text{COD}) \times (\text{Q}) \times (8.34 \text{ lbs./gal})$$

Where: COD loading = lbs./day
COD = chemical oxygen demand (mg/L)
Q = flow (MGD)

$$\text{MLSS (lbs.)} = (\text{MLSS, mg/L}) \times (\text{V}) \times (8.34 \text{ lbs./gal})$$

Where: MLSS = mixed liquor suspended solids
V = aerator volume (MG)

$$\text{MLVSS (desired)} = \frac{(\text{BOD or COD})}{\text{F/M Ratio (desired)}}$$

Where: MLVSS = mixed liquor volatile suspended solids (lbs.)
BOD = biological oxygen demand lbs./day
COD = chemical oxygen demand (lbs./day)

SOLIDS

$$\text{SS} = \frac{(\text{A} - \text{B}) \times (1,000,000)}{V_{\text{sample}}}$$

Where: SS = suspended solids (mg/ L)
A = final weight of pan, filter & residue(g)
B = weight of prepared filter & pan (g)
V_{sample} = sample volume (mL)

Waste Activated Sludge (WAS)

$$WAS = \left[\frac{(MLSS) \times (V_{\text{aerator}}) \times (8.34 \text{ lbs./gal})}{MCRT} \right] - [(SE \text{ SS}) \times (Q_{\text{plant}}) \times (8.34 \text{ lbs./gal})]$$

Where: WAS = lbs./day
 MLSS = mixed liquor suspended solids (mg/L)
 V_{aerator} = aerator volume (MG)
 SE SS = secondary effluent SS (mg/L)
 Q_{plant} = plant flow (MGD)
 MCRT = days

Mean Cell Residence Time

$$MCRT = \frac{TSS_{\text{Aeration}} + TSS_{\text{Clarifier}}}{TSS_{\text{Wasted}} + TSS_{\text{Effluent}}}$$

Where: MCRT = days
 TSS_{Aeration} = aeration tank TSS (lbs.)
 TSS_{Clarifier} = clarifier TSS (lbs.)
 TSS_{Wasted} = TSS wasted (lbs./day)
 TSS_{Effluent} = effluent TSS (lbs./day)

$$MCRT = \frac{(MLSS) \times [(V_{\text{aerator}}) + (V_{\text{clarifier}})] \times (8.34 \text{ lbs./gal})}{[(WAS \text{ SS}) \times (Q_{\text{WAS}}) \times (8.34 \text{ lbs./gal})] + [(SE \text{ SS}) \times (Q_{\text{plant}}) \times (8.34 \text{ lbs./g})]}$$

Where: MCRT = days
 Q_{plant} = plant flow (MGD)
 V_{aerator} = aerator volume (MG)
 SE SS = secondary effluent SS (mg/L)
 V_{clarifier} = final clarifier volume (MG)
 WAS SS = waste activated sludge SS (mg/L)
 Q_{WAS} = WAS flow (MGD)
 MLSS = mixed liquor suspended solids (mg/L)

$$MCRT = \frac{(MLSS) \times (V) \times (8.34 \text{ lbs./gal})}{[(WAS \text{ SS}) \times (Q_{\text{WAS}}) \times (8.34 \text{ lbs./gal})] + [(SE \text{ SS}) \times (Q_{\text{plant}}) \times (8.34 \text{ lbs./gal})]}$$

Where: MCRT = days
 MLSS = mixed liquor suspended solids (mg/L)
 SE SS = secondary effluent SS (mg/L)
 WAS SS = waste activated sludge SS (mg/L)
 Q_{WAS} = WAS flow (MGD)
 Q_{plant} = plant flow (MGD)
 V = aerator volume (MG)

CONCENTRATION/DILUTION/SOLUTIONS FORMULAS

$$(C_1 \times V_1) = (C_2 \times V_2)$$

Where: C=concentration
V=volume/flow

$$(N_1 \times V_1) + (N_2 \times V_2) = (N_3 \times V_3)$$

Where: $V_1 + V_2 = V_3$
N = normality
V = volume or flow

FLUORIDATION

$$\text{Feed Rate, lbs./day} = \frac{(\text{Dose, mg/L})(\text{Flow, MGD})(8.34\text{lbs/gal})}{\text{AFI \% (in decimal form)} \times \text{Purity \% (in decimal form)}}$$

Where: AFI=Available Fluoride Ion

$$\text{Saturator Feed Rate, grams/min} = (\text{Dose, mg/L}) (\text{Flow, gal/min}) / (18,000)$$

$$\text{Calculated Dosage, mg/L} = \frac{(\text{chemical pounds}) \times (\text{AFI \% in decimal form}) \times (\text{Purity \% in decimal form})}{\text{MGD} \times 8.34}$$

FILTRATION

$$\text{Backwash water volume, gal} = (\text{Backwash Rate, gal/min/sq. ft}) (\text{Backwash Time, min}) (\text{Filter Area, sq. ft})$$

$$\text{Filter Production Rate, gal/min} = (\text{Filtration Rate, gal/min/sq. ft}) (\text{Filter Area, sq. ft})$$

$$\text{Filter Production Rate, gal/day} = (\text{Filtration Production Rate, gal/min.}) (1,440 \text{ min./day})$$

CHLORINATION/HTH

$$\text{HTH, lb.} = \frac{\text{Chlorine, lb.}}{\text{Available Chlorine, \% , expressed as decimal}}$$

$$\text{HTH, lbs.} = \frac{(\text{Desired Available Chlorine, \% , expressed as decimal}) (\text{Desired Volume, gal})(8.34\text{lbs/gal})}{\text{HTH Available Chlorine, \% expressed as decimal}}$$

$$\text{Chlorine, lb.} = (\text{HTH, lb.}) (\text{Available Chlorine, \% , expressed as decimal})$$

$$\text{Chlorine, lb.} = (\text{Available Chlorine, \% , expressed as decimal}) (\text{Bleach Volume, gal}) (8.34\text{lbs/gal})$$

$$\text{Chlorine Dosage, mg/L} = \frac{(\text{HTH Feed Rate, lb./day}) (\text{HTH Available Chlorine, \% expressed as decimal})}{(\text{Flow, MGD}) (8.34 \text{ lbs./gal})}$$

$$\text{Chlorine Feed Rate, lbs./day} = \frac{(\text{Dosage, mg/L}) (\text{Flow, MGD}) (8.34 \text{ lbs./gal})}{\text{Chemical Purity, \% , expressed as decimal}}$$