STATE OF NEW MEXICO ENVIRONMENTAL IMPROVEMENT BOARD

IN THE MATTER OF PROPOSED NEW REGULATION, 20.2.50 NMAC – Oil and Gas Sector – Ozone Precursor Pollutants No.

No. EIB 21-27 (R)

NEW MEXICO ENVIRONMENT DEPARTMENT'S PROPOSED STATEMENT OF REASONS AND CLOSING ARGUMENT

Pursuant to the Procedural Order entered on August 26, 2021 ("Procedural Order"), the Procedural Order on Post-Hearing Process entered on November 19, 2021 ("Post-Hearing Order"), and 20.1.1.404 NMAC, the New Mexico Environment Department ("Department" or "NMED") files its Proposed Statement of Reasons and Closing Legal Argument ("Statement of Reasons") in this rulemaking proceeding before the New Mexico Environmental Improvement Board ("Board") on the Department's proposed new regulation to be codified as 20.2.50 NMAC – *Oil and Gas Sector – Ozone Precursor Pollutants* ("Part 50"). This Statement of Reasons sets forth the Department's closing argument, the procedural background for this rulemaking, the underlying substantive background and findings supporting Part 50, and the reasons and legal arguments supporting the Department's proposed language for each section of the rule, with citations to written and oral testimony and documentary evidence in the record.

The Department has revised its proposed language throughout the course of this rulemaking based on the input of various stakeholders, and this Statement of Reasons discusses only the final version of each section of the Rule. A copy of the Department's final proposed version of Part 50 is attached (Attachment 1), along with a redline version showing the changes from the Department's last proposed version filed on September 16, 2021as NMED Rebuttal Exhibit 23 (Attachment 2). These changes include language to implement agreements and

address issues identified at the hearing, as well as technical and clarifying edits. The Department circulated these proposed changes to the other parties prior to filing this closing brief.

I. CLOSING ARGUMENT

In Section 74-2-5(C) of the New Mexico Air Quality Control Act ("AQCA"), the Legislature directed this Board to take action to "control emissions of oxides of nitrogen and volatile organic compounds" if the Board finds that emissions from sources under the Board's jurisdiction "cause or contribute to ozone concentrations in excess of ninety-five percent of the primary national ambient air quality standard for ozone" promulgated under the federal Clean Air Act. Specifically, the Legislature directed the Board to adopt a plan, including rules, to control emissions of ozone precursor pollutants. The expressly-stated intent of this statutory directive is "to provide for attainment and maintenance of the [NAAQS]." In this proceeding, the Department has proposed a plan, as well as the first of a series of rules and other actions as outlined in that plan, to enable the Board to fulfill its statutory mandate.

The AQCA provides the Board broad authority in making its rules, instructing the Board to give the weight it deems appropriate to all facts and circumstances, including the following:

(1) character and degree of injury to or interference with health, welfare, visibility and property;

(2) the public interest, including social and economic value of the sources and subjects of air contaminants; and

(3) technical practicability and economic reasonableness of reducing or eliminating air contaminants from the sources involved and previous experience with equipment and methods available to control the air contaminants involved.

With respect to the first criterion, there is no dispute that ozone is harmful to human health and the environment. That is why it has been designated a criteria pollutant under the Clean Air Act, and mandatory national, health-based standards have been set by EPA to protect the public. Elevated ozone concentrations also contribute to impaired visibility.

With respect to the second criterion, while the oil and gas sector is unquestionably of significant economic value to New Mexico, it is also a major source of air pollutants. This rulemaking is the first time that the Board will be taking steps to seriously regulate the oil and gas sector, and it is taking place in the context of a massive expansion of this industry in New Mexico over the last several years. New Mexico is now the second largest oil producing state in the Country. Corresponding with the drastic rise in production, the Department's air quality monitors located in closest proximity to the States' two largest oil and gas producing basins have shown consistently rising ozone concentrations. The economic benefits of this sector must be balanced against the environmental harms it causes, which themselves have economic impacts for the State. This is particularly true where there are mandator national standards that the State must meet; if the Board fails to take action to regulate sources of ozone precursor emissions the federal government will force the State to do so.

Regarding the third criterion, as demonstrated by the testimony and exhibits presented to the Board, the provisions of proposed Part 50 were not created out of whole cloth and the Board is not being asked to be the first government entity to venture into a new regulatory frontier. Rather, each and every provision was carefully crafted and evaluated based on the existing regulatory provisions and experience of other oil-and-gas producing states and the federal government. The bases for the proposed regulations are meticulously documented in the Department's pre-filed testimony and exhibits. The industry has never experienced a dramatic negative effect from these other regulatory actions, and there is no evidence to suggest that Part 50 will be the first regulation to have such an effect.

II. STANDARD OF REVIEW

The Board adopts air quality regulations pursuant to its authority under Section 74-2-5 of the AQCA. The Board's decision to adopt a regulation will be upheld unless it is found to be (1) arbitrary, capricious or an abuse of discretion; (2) not supported by substantial evidence in the record; or (3) otherwise not in accordance with law. NMSA 1978, § 74-2-9(C). Substantial evidence is "such relevant evidence as a reasonable mind might accept as adequate to support a conclusion." *Rinker v. State Corporation Commission*, 1973-NMSC-021, ¶ 5, 506 P.2d. 783. An agency's findings can be found to be supported by substantial evidence even if two inconsistent conclusions can be drawn from the evidence in the record. *See Trujillo vv. Emp't Sec. Dep't*, 1987-NMCA-008, ¶ 18, 734 P.2d 245.

III. PROCEDURAL BACKGROUND

1. On May 6, 2021, the Department filed its Petition for Regulatory Change ("Petition") with the New Mexico Environmental Improvement Board ("Board") requesting that the Board adopt new air quality regulations to be codified at 20.2.50 NMAC addressing emissions of ozone precursor pollutants from oil and gas sources in New Mexico under the Board's jurisdiction. The Petition also requested that the Board set a hearing on Part 50, assign a Hearing Officer to oversee the hearing process, and set a schedule for submission of pre-filed technical testimony.

2. The Department filed a Notice of Compliance with the Small Business Regulatory Relief Act on May 6, 2021.

3. On June 8, 2021, the Board issued its Order of Hearing Determination and Hearing Officer Appointment, setting a hearing on Part 50 to begin on September 20, 2021, and setting a schedule for filing of written direct and rebuttal technical testimony. 4. The following parties entered appearances in the rulemaking proceeding: Conservation Voters New Mexico, Diné C.A.R.E., Earthworks, Natural Resources Defense Council, San Juan Citizens Alliance, Sierra Club, and 350 New Mexico (collectively "Clean Air Advocates" or "CAA"); Environmental Defense Fund ("EDF"); the New Mexico Oil and Gas Association ("NMOGA"); Oxy USA Inc. ("Oxy USA"); Kinder Morgan, Inc., El Paso Natural Gas Company, L.L.C., TransColorado Gas Transmission Co., LLC, and Natural Gas Pipeline Company of America, LLC (collectively "Kinder Morgan"); NGL Energy Partners LP, Solaris Midstream, LLC, OWL SWD Operating LLC, and Goodnite Midstream, LLC (collectively the "Commercial Disposal Group" or "GCA"); the Independent Petroleum Association of New Mexico ("IPANM"); the New Mexico Environmental Law Center ("NMELC"); Center for Civic Policy and NAVA Education Project (collectively "CCP/NAVA"); The Gas Compressor Association ("GCA"); the National Park Service; Solar Turbines; and WildEarth Guardians ("WEG").

5. The parties filed written direct technical testimony and exhibits on July 28, 2021.

6. On August 26, 2021, the Hearing Officer issued a Procedural Order governing the submission of rebuttal testimony and the conduct of the hearing.

7. The parties filed written rebuttal testimony and exhibits on September 7, 2021.

8. The Board held a public hearing beginning on September 20, 2021, and ending on October 1, 2021.

9. Notice of the hearing was provided in accordance with Section 74-2-6 of the AQCA, Section 14-4-5.2 of the New Mexico State Rules Act, and the Board's Rulemaking Procedures at 20.1.1.301 NMAC. *See* NMED Exhibit 111 (Supplemental Direct Testimony of Elizabeth Bisbey Kuehn – Public Notice); NMED Exhibit 112 (EIB 21-27 (R) - Notice of

Rulemaking Hearing – Ozone Precursor Rules (English)); NMED Exhibit 113 (EIB 21-27 (R) – Notice of Rulemaking Hearing – Ozone Precursor Rules (Spanish)); NMED Exhibit 114 (Affidavit of Publication – New Mexico Register Issue 12 (June 22, 2021)); NMED Exhibit 116 (Affidavit of Publication – Albuquerque Journal (English) (June 22, 2021)); NMED Exhibit 117 (Affidavit of Publication – Albuquerque Journal (Spanish) (June 22, 2021)); NMED Exhibit 118 (Affidavit of Publication – Carlsbad Current Argus (English) (June 22, 2021)); NMED Exhibit 119 (Affidavit of Publication – Carlsbad Current Argus (Spanish) (June 22, 2021)); NMED Exhibit 119 (Affidavit of Publication – Carlsbad Current Argus (Spanish) (June 22, 2021)); NMED Exhibit 120 (Affidavit of Publication – Farmington Daily Times (English) (June 22, 2021)); NMED Exhibit 121 (Affidavit of Publication – Farmington Daily Times (Spanish) (June 22, 2021)); NMED Exhibit 122 (Affidavit of Publication – Hobbs Daily News Sun (English) (June 22, 2021)); NMED Exhibit 123 (Affidavit of Publication – Hobbs Daily News Sun (Spanish) (June 22, 2021)); NMED Exhibit 124 (Affidavit of Publication – Santa Fe New Mexican (June 22, 2021)).

10. Notice of the hearing was also posted on the New Mexico Sunshine Portal, and sent to New Mexico Tribes and the New Mexico Land Grant Council. *See* NMED Exhibit 115 (Posting of Notice of Rulemaking on New Mexico Sunshine Portal (June 22, 2021)); NMED Exhibit 125 (Notice of Rulemaking Hearing sent to New Mexico Tribes (June 22, 2021)); NMED Exhibit 126 Notice of Rulemaking Hearing sent to New Mexico Land Grant Council (June 22, 2021)).

11. At the hearing, all interested persons were given a reasonable opportunity to submit data, views or arguments orally and in writing and to examine witnesses testifying at the hearing.

IV. SUBSTANTIVE BACKGROUND OF PROPOSED PART 50

Pre-Petition Public and Stakeholder Outreach

1. The proposed regulation is part of two significant environmental initiatives in New Mexico. The first is the Department's Ozone Attainment Initiative ("OAI"), which is aimed at ensuring that the State is able to maintain compliance with the National Ambient Air Quality Standards ("NAAQS") for ozone. The second initiative is pursuant to Governor Michelle Lujan Grisham's Executive Order 2019-003, which directs NMED and the New Mexico Energy, Minerals, and Natural Resources Department ("EMNRD") to "jointly develop a statewide, enforceable regulatory framework to secure reductions in oil and gas sector methane emissions and to prevent waste from new and existing sources." NMED Exhibit 5 (Direct Testimony of Elizabeth Bisbey-Kuehn – public and stakeholder outreach on Part 50), pp. 2, 5-6.

2. Regulations developed under the OAI to reduce emissions of ozone precursor pollutants will have the co-benefit of reducing methane emissions because methane is released along with volatile organic compounds in oil and gas operations. Thus, the Department worked in close coordination with EMNRD in developing Part 50, and the agencies endeavored to align their respective regulatory regimes as much as possible to avoid duplicative or conflicting requirements. *Id.* at 2.

3. Beginning in the summer of 2019, the Department began an extensive stakeholder and public outreach process for the OAI and the NMED/EMNRD joint Methane Strategy. In June through August of 2019, NMED and EMNRD held numerous meetings throughout the State to provide information regarding the need for the regulatory initiatives and the relevant authorities for the regulatory actions; to hear input from stakeholders and members of the public; and to answer questions regarding the rulemaking process. *Id.* at 3-6. 4. The agencies also convened a Methane Advisory Panel ("MAP"), consisting of technical stakeholders focusing on processes and equipment associated with oil and gas exploration, production, gathering, and processing. The MAP was comprised of 27 members with expertise in various parts of the oil and gas industry, and included local and national environmental nongovernmental organizations as well as major and independent industry representatives from the upstream and midstream sectors. Additional expertise was provided by representatives from Los Alamos National Laboratory, Colorado State University, and the New Mexico Institute of Mining and Technology. The MAP met every other week over a four-month period and covered technical topics related to controlling volatile organic compounds ("VOC") and methane emissions from equipment and operations employed in the oil and natural gas sector. Draft topic reports and all meeting presentations from the MAP meetings were posted online on both agencies' websites. In December of 2019, the MAP released a technical report for public review and input, and the agencies accepted comments on the report through February 20, 2020. *Id.* at 4-5.

5. On July 20, 2020, NMED released a preliminary draft of its ozone precursor regulation for the purpose of soliciting public and stakeholder input. In August of 2020, the Department met with stakeholder groups and held a public listening session during which participants were encouraged to provide both verbal and written feedback. The Department accepted written comments on the preliminary draft through September 20, 2020. A total of 524 written comments were received during the two-month comment period. From September 2020 through May 2021, the Department reviewed the input received from stakeholders and the public, and made substantial revisions to the regulation based on that input. *Id.* at 7.

Fundamentals of Ozone

6. Ozone is a molecule composed of three oxygen atoms (O₃) and is the main component of smog. *See* NMED Exhibit 106, p. 4.

7. Ozone occurs in both the Earth's upper atmosphere (stratospheric ozone) and at ground-level (tropospheric ozone). Stratospheric ozone in the upper atmosphere is good ozone because it shields us from harmful ultraviolet rays from the sun. However, ozone at ground-level is harmful to human health and the environment. NMED Exhibit 13 (Raso Direct Testimony), pp. 1-2; NMED Exhibit 106, p. 4.

8. Elevated levels of ground-level ozone can cause breathing difficulties, coughing and scratchy throat, aggravate lung disease such as asthma, emphysema and chronic bronchitis and make the lungs more susceptible to infection. Ozone can also harm plants, especially during the growing season, and cause material damage. NMED Exhibit 1 (Direct Testimony of Michael Baca), p. 2; NMED Exhibit 106, p. 4.

9. Ozone is not directly emitted but instead is formed in the atmosphere through a set of complex photochemical reactions involving volatile organic compounds and oxides of nitrogen ("NO_X") in the presence of sunlight. Elevated ozone concentrations typically occur on hot summer days under low wind speed and/or ground-level trapping inversions that allow VOC and NO_X concentrations to build up. NMED Exhibit 13 (Direct Testimony of Angela Raso), pp. 2-3; NMED Exhibit 106, pp. 4-5.

10. NO_X emissions are produced by combustion where the heat converts the naturally occurring nitrogen and oxygen in the air to NO_X emissions. NO_X is primarily produced by anthropogenic (man-made) sources through fuel combustion of coal, gasoline, diesel, oil, natural

gas, and biomass burning. Natural sources of NO_X include wildfires, lightning, and soils. NMED Exhibit 13, pp. 2-3; NMED Exhibit 106, pp. 5.

11. Anthropogenic sources of VOC include mobile sources, chemical plants and refineries, oil and gas production, consumer products and other sources. On a region-wide basis, biogenic VOCs from plants are the largest VOC contributor, but in locations of large amounts of anthropogenic VOC emission sources, such as urban areas, oil and gas production fields or industrial complexes, biogenic VOC may not be the largest source sector. NMED Exhibit 13, pp. 2-3; NMED Exhibit 106, p. 5.

12. Emission control plans designed to mitigate high ozone concentrations, such as the Department's Ozone Attainment Initiative and Part 50, reduce anthropogenic VOC and/or NO_x emissions. NMED Exhibit 106, p. 5.

13. Ozone formation can be more sensitive to NO_X or VOC emissions, but usually has some sensitivity to both ozone precursors. NMED Exhibit 106, pp. 5-6.

Regulation of Ozone Under the Clean Air Act

14. The federal Clean Air Act ("CAA") requires the U.S. Environmental Protection Agency ("EPA") to set National Ambient Air Quality Standards ("NAAQS") for pollutants that EPA determines are harmful to public health and the environment. *See* 42 U.S.C. § 7408. These standards are in the form of maximum allowable concentrations in the ambient air during a specified time period and are designed to protect the most sensitive individuals from harm from airborne pollutants. The CAA identifies two sets of NAAQS to accomplish this: Primary standards provide public health protection, including protecting the health of vulnerable populations such as asthmatics, children, and the elderly; Secondary standards provide public welfare protection, including protection against decreased visibility and damage to animals, crops, vegetation, and buildings. *Id* at § 7408(b). NMED Exhibit 1, p. 1.

15. The EPA has set NAAQS for six principal pollutants, known as "criteria" air pollutants: ozone, nitrogen dioxide, sulfur dioxide, carbon monoxide, particulate matter 10 microns or less, particulate matter 2.5 microns or less, and lead. *See* 40 C.F.R. Part 50. The CAA requires EPA to review the standards on a periodic basis, which may result in the standards being revised based on health and environmental criteria that apply to the concentration of a pollutant in outdoor air to limit harmful exposures and detrimental effects. 42 U.S.C. § 7409(d). NMED Exhibit 1, p. 2.

16. The primary ozone NAAQS are set to protect people most at risk from breathing ozone in the ambient air, including asthmatics, children, older adults and people who are active outdoors, such as workers. Children are at greatest risk from ozone exposure because their lungs are still developing and they are more likely to be active outdoors when ozone levels are high, which increases their exposure. Some of the health problems caused by ozone include coughing, sore throat, difficulty breathing, inflammation and damage to airways, increased frequency of asthma attacks, and aggravation of lung diseases such as asthma, emphysema and chronic bronchitis. *See* NMED Exhibit 3 – EPA Integrated Science Assessment ("ISA") for Ozone and Related Photochemical Oxidants, Executive Summary (April 2020); *see also* 85 Fed. Reg. 87256, 87268-87275. NMED Exhibit 1, p. 2.

17. Air quality management agencies use data from monitors to calculate a "design value" to determine an area's compliance status with the NAAQS. The design value represents the metric used to compare monitoring data to the level specified by the standard. *Id.* at p. 3.

18. Following promulgation of a new or revised NAAQS, EPA undertakes a process of designating all areas within each state as in attainment, nonattainment, or unclassifiable for the standard. *See* 42 U.S.C. § 7407(d). This process entails collaborating with states and tribes and considering their recommendations, including proposed nonattainment boundaries based on data and information from air quality monitors or modeling. If the concentrations of a criteria pollutant in a geographic area meets or fall below the NAAQS, the area is designated as in "attainment" of the standard. Areas that exceed the NAAQS are designated as "nonattainment" areas. Areas that do not have monitoring data available are designated as "attainment/unclassifiable" or "unclassifiable". EPA is required to designate areas of the States within two years of promulgating a new or revised NAAQS. *See* 42 U.S.C. § 7407(d). NMED Exhibit 1, p. 3.

19. In October 2015, following a periodic review, EPA revised the ozone NAAQS downward from 0.075 parts per million (ppm) to 0.070 ppm. *See* 80 Fed. Reg. 65291. For the 2015 ozone NAAQS, all states were required to submit their designation recommendations to EPA by October 1, 2016. Ozone data collected by NMED from 2014 through 2016 indicated that a monitor located in the Sunland Park area in southern New Mexico was registering ozone concentrations above the NAAQS. NMED submitted a nonattainment area recommendation for the Sunland Park area and recommended attainment or attainment/unclassifiable designations for the remainder of New Mexico. EPA concurred with the recommendations and finalized the area designations for New Mexico on August 3, 2018. *See* 83 Fed. Reg. 25776. NMED Exhibit 1, p. 3.

20. On December 23, 2020, EPA retained the existing 2015 ozone NAAQS. *See* 85 Fed. Reg. 87256. The CAA does not require EPA to promulgate area designations when an existing NAAQS is retained following the periodic review process. In line with this and historical practice, EPA did not designate new nonattainment areas following this periodic NAAQS review. However, the current EPA administration has indicated that it intends to revisit the review process, including the available scientific evidence and exposure/risk information, to assess the adequacy of public health and welfare protection provided under the current NAAQS. NMED Exhibit 1, p. 4.

21. Ozone monitoring data for 2018-2020 indicate that other areas of the state are approaching or violating the 2015 ozone NAAQS. In particular, Eddy County and sites in southern Doña Ana County are monitoring ozone levels in violation of the NAAQS, while San Juan, Lea, Santa Fe, Sandoval and Valencia Counties are within 95% of the standard. Additionally, oil and gas sources located in Rio Arriba and Chaves Counties contribute to elevated ozone concentrations in the San Juan and Permian Basins, respectively. NMED Exhibit 1, p. 4.

22. There are costs associated with a nonattainment designation. Such a designation triggers planning and permitting requirements, including emissions inventories, transportation conformity, reasonable further progress, permitting offsets, and lowest achievable emissions rates for equipment. These requirements are time consuming and costly to both industry and the Department, and can result in competitive disadvantages to New Mexico businesses and communities. Further, a nonattainment designation entails a classification level based on the severity of violation of the NAAQS. Each level of classification carries an escalating series of requirements and consequences. Thus, incremental reductions in ozone concentrations can mean a less severe nonattainment classification, which in turn can result in lower costs and burdens on

industry and regulatory agencies in New Mexico resulting from mandatory measures to address violations of the NAAQS. Tr. Vol. 1, 251:7 – 253:4.

Ozone Monitoring and Design Values

A. The NMED Air Monitoring Network

23. Witness Brent Ellington testified on behalf of the Department regarding ozone monitoring, methods and procedures, and federal requirements for monitoring equipment. Mr. Ellington is an Environmental Scientist Specialist with the Ambient Air Monitoring Section of the NMED Air Quality Bureau. NMED Exhibit 27, p. 1 (Direct Testimony of Brent Ellington).

24. The Department is responsible for collecting ambient air data to document present air quality and significant trends in pollutant concentrations. The data collected is used to determine the State's status with regard to compliance with federal NAAQS. *Id.* at p. 1-2.

25. For purposes of ozone monitoring for compliance with the NAAQS, New Mexico is broken down into eight Air Quality Control Regions ("AQCRs") located in 33 counties covering a total area of 120,000 square miles. The existing NMED Air Monitoring Network includes monitors in the areas of highest population density: Doña Ana, Santa Fe, and Sandoval Counties. The monitors in the network are sited to determine the impact on ambient pollution levels of significant sources and source categories, in particular those in San Juan County, a region of concentrated energy development and generation. The network includes sites that measure general background concentrations, including sites in San Juan County and in Carlsbad, La Union, and Santa Teresa. The purpose of the network is to support the NAAQS, and the Bureau is designated by EPA to operate the monitors. *Id.* at p. 2.

26. The locations of the monitors in the NMED Air Monitoring Network meet the general ambient monitoring site types specified in the U.S. Environmental Protection Agency's ("EPA") regulations at 40 C.F.R. Parts 53 and 58. *Id.* at p. 3.

27. Ambient air data collected by the Bureau is submitted to EPA for inclusion in the Air Quality System ("AQS") and is used to determine compliance with state and federal air quality regulations. *Id.* at p. 4.

B. Calculation of Design Values

28. Witness Andrew Ahr testified on behalf of the Department regarding how design values for ozone are calculated, quality assurance ("QA") of the data, and how the data is submitted to EPA. Mr. Ahr is the Quality Assurance Staff Manager for the NMED Air Quality Bureau. NMED Exhibit 30, p. 1.

29. A design value is a statistic that describes the air quality status of a given location relative to the level of the NAAQS. Design values are typically used to designate and classify nonattainment areas, as well as to assess progress towards meeting the NAAQS. *Id.* at p. 1-2.

30. Design values are computed and published annually by EPA's Office of Air Quality Planning and Standards, and reviewed in conjunction with the EPA Regional Offices. *Id.* at p. 2.

31. The primary and secondary NAAQS for ozone are met at an ambient air monitoring site when the 3-year average of the annual fourth-highest daily maximum 8-hour average ozone concentration (i.e., the design value) is less than or equal to 0.070 ppm. This ozone design value has been in effect since October 26, 2015. *See* 40 C.F.R. Part 50, Appendix U. *Id*.

32. NMED collects and submits the required data to EPA on a quarterly basis. EPA then uses the data to calculate the 8-hour ozone concentrations for each day. *Id.* at p. 6.

33. From the 8-hour average ozone concentration data, the EPA determines the 1st, 2nd, 3rd and 4th highest daily maximum 8-hour ozone concentrations for the entire year. Design values are produced by the EPA based on the annual fourth-highest daily maximum 8-hour ozone concentration, averaged over three years, expressed in ppm. The 3-year average is computed using the three most recent, consecutive years of ambient ozone monitoring data. *Id*.

<u>The Board's Statutory Mandate to Address Ozone Under the New Mexico Air Quality</u> <u>Control Act</u>

34. The Environmental Improvement Board ("Board") is authorized to adopt Part 50 pursuant to the New Mexico Air Quality Control Act, NMSA 1978, Sections 74-2-1 to -17 ("AQCA"). Section 74-2-5(A) of the AQCA provides that the Board "shall prevent or abate air pollution." Section 74-2-5(B)(1) states that the Board shall "adopt, promulgate, publish, amend, and repeal rules and standards consistent with the Air Quality Control Act to attain and maintain national ambient air quality standards and prevent or abate air pollution" The AQCA defines "air pollution" as

the emission, except emission that occurs in nature, into the outdoor atmosphere of one or more air contaminants in quantities and of a duration that may with reasonable probability injure human health or animal or plant life or as may unreasonably interfere with the public welfare, visibility or the reasonable use of property.

NMSA 1978, § 74-2-2(B). "Air contaminant" is defined as "a substance, including any particulate matter, fly ash, dust, fumes, gas, mist, smoke, vapor, micro-organisms, radioactive material, any combination thereof or any decay or reaction product thereof." NMSA 1978, § 74-2-2(A).

35. The AQCA also contains provisions that specifically authorize the Board to adopt regulations to ensure attainment and maintenance of the ozone NAAQS. Section 74-2-5(C) of the AQCA mandates that the Board take action to control VOC and NOx emissions when the Board determines that emissions from sources within its jurisdiction cause or contribute to ozone concentrations in excess of ninety-five percent of the ozone NAAQS. Under this statutory provision, the Board is required to "adopt a plan, including rules, to control emissions of oxides of nitrogen, or NO_X, and volatile organic compounds, or VOCs, to provide for the attainment and maintenance of the standard."

The Department's Ozone Attainment Initiative

36. As of the time of the filing of the Petition in this matter, seven monitors located in counties under the board's jurisdiction were registering ozone design values exceeding 95% of the NAAQS: San Juan, Santa Fe, Sandoval, Valencia, Eddy, Lea, and Doña Ana. Two other counties – Chaves and Rio Arriba – had oil and gas sources that were contributing to the ozone levels at these monitors. NMED Exhibit 1, p. 5.

37. To address the statutory requirement in Section 74-2-5(C) of the AQCA, the Department embarked upon the Ozone Attainment Initiative ("OAI") to develop a plan consisting of a series of mandatory rules and voluntary measures to mitigate emissions of NO_X and VOCs in the aforementioned counties.

38. This rulemaking is the first of the mandatory rules being brought before the Board under the OAI. The Department intends to propose additional rules targeting other sectors. For instance, Section 177 of the Clean Air Act allows other states to adopt California's motor vehicle emission standards. The Department filed a rulemaking petition in December asking the Board to set a hearing to adopt regulations setting standards for low emission vehicles ("LEV"), and zero emission vehicles ("ZEV") for adoption in 2022 that will provide further mitigation of ozone precursors. NMED Exhibit 1, p. 6.

39. The Department has also submitted a letter of participation to EPA for the Ozone Advance Program. The Advance Program is a means to promote local actions in areas designated as in attainment to reduce ozone levels for the continued maintenance of the NAAQS. The Department will coordinate efforts with local governments, industry, academia, and the public to take proactive steps towards the protection of air quality. In addition to positioning areas to avoid a nonattainment designation, the Advance Program can allow communities to choose control measures that are cost effective and that make the most sense for their area, potentially resulting in multi-pollutant benefits. *Id.*; Tr. Vol. 1, 248:22 – 251:6.

40. The Department has developed a path forward for its participation in the Ozone Advance program that outlines all the activities, programs, and control measures to be included as part of New Mexico's strategy to address rising ozone levels in the State in order to comply with the Clean Air Act. Tr. Vol. 1, 249:23 – 251:6.

41. The Board adopts the Ozone Path Forward, as set forth in NMED Exhibit 4 – Amended, as the plan required to satisfy the mandatory statutory directive to the Board under Section 74-2-5 of the AQCA.

Ozone Modeling for the OAI

A. Fundamentals of Ozone Modeling

42. Ozone modeling is usually conducted using a photochemical grid model ("PGM"). A PGM divides the region to be modeled into three-dimensional ("3-D") arrays of boxes (grid cells). NMED Exhibit 106 (Direct Testimony of Ralph Morris), p. 6.

43. There are three main inputs for a PGM: (1) 3-D meteorological fields that are usually produced by a prognostic meteorological model such as the Weather Research Forecast model; (2) hourly speciated emission inputs that consist of gridded surface layer emissions that are emitted into layer 1 of the PGM (e.g., mobile sources and biogenic emissions) and point source emissions that are emitted in an appropriate upper layer grid cell of the PGM based on its plume rise (e.g., power plants and industrial point sources); and (3) Boundary Condition ("BC") species concentrations that are defined around the boundaries of the modeling domain (i.e., transport from outside of the PGM modeling domain). *Id.* at 6-7.

44. PGM emission inputs are prepared by processing county-level and point source emissions using an emissions model, such as the Sparse Matrix Operator Kernel Emissions ("SMOKE") modeling system. PGM boundary condition inputs are usually defined using output from a global chemistry model, such as GEOS-Chem. Unlike air quality dispersion models (e.g., AERMOD) that are applied for a single source or small group of sources, PGMs must include all sources of air pollution, and so are more intensive and costly to apply. *Id.* at 7.

45. A PGM will first be set-up for a historical base year, or in the case of an ozone modeling PGM application, an ozone season period of a past year. A PGM base year base case simulation is conducted that is subjected to a model performance evaluation ("MPE") that compares the modeled concentrations with concurrent observations. Graphical and statistical techniques are used in the MPE, the results of which are also compared to model performance goals and criteria based on past well-performing PGM applications to help put the PGM MPE in context. Diagnostic sensitivity tests may also be conducted to improve the PGM model performance through alternative model inputs or model options. *Id.* at 8.

46. A typical PGM application will then project the anthropogenic emissions to a future year with all other inputs typically held constant the same as used in the base year. Anthropogenic emissions are then controlled and future year PGM simulations made to determine the types and levels of emissions controls required to meet certain air quality objectives, or the effects of regulatory emissions control requirements on ozone concentrations. *Id.*

B. PGM Modeling for the OAI

47. The Department contracted with a team consisting of the Western States Air Resource Council ("WESTAR") and Ramboll US Consulting, Inc. ("Ramboll") to conduct PGM modeling in support of the Department's Ozone Attainment Initiative ("OAI"). NMED Exhibit 106, p. 8.

48. Ralph Morris, Managing Principal of Ramboll's Environment and Health Central West Business Unit, testified on behalf of NMED regarding the modeling done by Ramboll for the Department's Ozone Attainment Initiative. *Id*.

49. Mr. Morris has over 40 years of air quality consulting experience, and is one of the original developers of many of the photochemical air quality models that are or have been used for regulatory decision making in the United States and around the world, including one of the leaders in the development of Ramboll's Comprehensive Air-quality Model with extensions ("CAMx"). CAMx is the model that was used to evaluate the ozone impacts of proposed Part 50. *Id.* at 1-3.

50. Mr. Morris has assisted EPA in developing air quality modeling techniques for over 30 years, which included addressing near-source, far-field and photochemical modeling issues. Currently, he is leading the air quality modeling efforts of the western states to develop their Regional Haze state implementation plans ("SIPs") due in July of 2021, and has just finished leading the air quality modeling efforts for the Denver Serious ozone SIP and starting the Denver Severe/Moderate ozone SIP modeling efforts under the 2008 and 2015 ozone national ambient air quality standards. *Id*.

51. The OAI PGM study was conducted from April 2020 to May 2021, with results and progress of the study continuously documented on the wrapair2.org website as the study evolved. This included preparing a Modeling Protocol (Ramboll and WESTAR, 2020a) at the outset of the study (May 2020) that provided a roadmap for how the study would be conducted, and allow NMED and other interested parties to comment on the study approach prior to conducting the OAI PGM study. *Id.* at 8.

52. The OAI PGM study used the Comprehensive Air-quality Model with extensions (CAMx) PGM on a 36/12/4-km grid resolution nested modeling domains shown in Figure 2 with the 4-km domain covering New Mexico and nearby regions (e.g., the San Juan and Permian oil and gas development regions). *Id.* at 9.

53. The CAMx 2014 36/12/4-km modeling platform was developed for the May-August 2014 base year period. The CAMx 2014 36/12/4-km modeling platform was based on the Western Regional Air Partnership ("WRAP") and Western Air Quality Study ("WAQS") CAMx 2014 36/12-km annual modeling platform. Boundary Conditions for the OAI PGM study CAMx 36/12/4-km simulation were based on output from the WRAP-WAQS 2014 GEOS-Chem global chemistry model simulation. The OAI study conducted two Weather Research Forecast ("WRF") 2014 36/12/4-km meteorological model simulations that differed in the analysis fields used to initialize, provide BCs, and used in the four-dimensional data assimilation ("FDDA") that nudges the WRF meteorological model predictions to the observations. *Id*. 54. A CAMx 2014v2 base case simulation and model performance evaluation was conducted and documented in an addendum to the 2014 base case modeling report and the OAI PGM study AQ Technical Support Document. *Id.* at 10.

55. A 2028 base case emissions scenario was developed that was based on the WRAP-WAQS 2028 on-the-books (2028OTBa2) scenario with updated 2028 New Mexico base case O&G emissions. *Id.*

56. A 2028 oil and gas control strategy ("2028 O&G control strategy") scenario was developed that reduced the New Mexico 2028 base case O&G emissions accounting for the estimated effects of Part 50, as determined by Eastern Research Group ("ERG") under separate contract with NMED. *Id.*

57. CAMx 2028 base case and 2028 O&G control strategy simulations were conducted, and the resultant ozone estimates were analyzed to determine the effect that the requirements in Part 50 would have on ozone concentrations if implemented. Ozone source apportionment modeling for the 2028 O&G control strategy was also conducted. *Id*.at 10-11.

58. The modeling results estimated that the requirements of Part 50 would reduce projected 2028 future year ozone design values ("DVFs") at New Mexico monitoring sites by between -0.2 to -1.5 ppb (see Table 5 in Section IX). The largest reductions in 2028 ozone DVFs occurs at the Navajo Lake (-1.5 ppb) and Substation (-1.2 ppb) monitoring sites in San Juan County in the San Juan Basin. The largest reductions in 2028 ozone DVFs in the Permian Basin occur at the Hobbs monitor (-0.7 ppb) in Lea County and the Carlsbad monitor (-0.3 ppb) in Eddy County. *Id.* at 11. 59. The requirements of Part 50 are estimated to reduce daily MDA8 ozone concentrations across wide areas in New Mexico, with the largest ozone reductions occurring within the San Juan and Permian Basins. *Id.*

60. On some days there are also isolated areas of increases in ozone concentrations due to VOC and NO_X emissions reductions from Part 50 that are due to NO_X disbenefits, however the area of ozone increases are much less than the areas of ozone decreases, and the magnitudes of the ozone increases are also usually less than the magnitudes of the ozone decreases. *Id.* at 11-12.

61. Pursuant to EPA modeling guidance, Ramboll also made future-year ozone design value projections using an alternative to the base-year design value. Mr. Morris testified that this was justified given the increase in ozone design values over time. The projection was done using the three-year design value based on 2015 to 2019, which is the five-year period that encompasses the design value at the time the modeling was being performed. In this projection, Carlsbad and Eddy County monitors were above the ozone NAAQS in the 2028 base case. For the 2028 New Mexico control strategy, the design value was reduced from 71.2 ppb to 70.9 ppb. In other words, implementation of Part 50 reduced the design value from above the NAAQS to below the NAAQS. *Id.* at 46-48.

62. The modeling showed that emissions from oil and gas point and non-point sources constitute a substantial percentage of the New Mexico anthropogenic emissions contributions to ozone levels, including 55% at the Navajo Lake monitor near the San Juan Basin, and 71% at the Hobbs monitor near the Permian Basin. NMED Rebuttal Exhibit 11 (Rebuttal Testimony of Ralph Morris), pp. 4-6; Tr. Vol. 2, 375:5-17.

63. The conclusion of the OAI photochemical modeling study was that Part 50 will reduce ozone design values at monitored sites by as much as 1.5 ppb, and by as much as 3 ppb across New Mexico, with larger reductions in maximum daily eight-hour concentrations. Tr. Vol. 2, 376:13-25.

64. The modeling study showed that ozone formation in the majority of New Mexico is more NOx sensitive, with the San Juan Basin being an exception. However, both pollutants contribute to ozone formation, and NOx sensitivity does not mean that there will be no ozone reduction benefits from VOC emissions reductions, particularly in the San Juan Basin. NMED Rebuttal Exhibit 11, p. 8.

65. IPANM witness Doug Blewitt asserted that the OAI Air Quality Technical Support Document ("AQTSD") (NMED Exhibit 17) failed to document the 2028 future year emissions used. *See* IPANM Exhibit 6, pp. 9-12. Mr. Morris testified that the AQTSD noted that the 2028 emissions were based on the WRAP-WAQS 2028OTBa2 emissions inventory used in the western states Regional Haze SIPs, whose derivation and documentation are contained in numerous reports/studies/webpages cited in the NM OAI Study AQTSD that Mr. Blewitt could have accessed and reviewed for details on how the 2028 future year emissions were developed, as discussed below. Tr. Vol. 2, 377:16 – 378:4.

66. Mr. Blewitt testified that the OAI modeling should have been separated values between oil and gas VOC and NOx controls so as to identify ozone benefits from NOx control compared to VOC controls. Mr. Morris testified that such an approach is not typical when analyzing emission control strategies for ozone because many control measures result in both VOC and NO_X emission reductions (e.g., reducing hours of operation). Thus, obtaining separate ozone reductions for the VOC versus NO_X emission reductions does not make sense since the reduction of just one of the ozone precursors in isolation is not possible for some control measures. NMED Exhibit 11, pp. 11-12.

67. Mr. Blewitt testified that the effects of the controls in Part 50 on ozone concentrations shown by the model were not significant, and that Part 50 was "ineffective" at reducing ozone at monitors in the State. Mr. Morris testified that the reductions seen in the OAI modeling are typical for ozone modeling evaluating a single source sector control strategy such as Part 50, and that a 1.5 ppb reduction as shown in the OAI modeling for Part 50 is considered a good amount for such a strategy. He testified that the reductions in ozone concentrations that would result from Part 50 as shown by the modeling would be sufficient to make the difference between an attainment and nonattainment designation, or a higher or lower nonattainment classification. He further testified that control strategies like Part 50 are shown to reduce ozone concentrations when implemented. NMED Rebuttal Exhibit 11, pp. 12-13; Tr. Vol. 2, 501:25 – 502:24.

68. NMOGA witness Dennis McNally stated that he "agree[d] with the general approach taken to examine the air quality impacts of the proposed rule." McNally Direct at p. 4. Mr. McNally also agreed with the AQTSD's conclusion that the model performance was as good or better than most recent photochemical modeling studies and "appears to be a reliable [photochemical grid model] modeling platform for evaluating emission reduction strategies for reducing ozone concentrations in New Mexico." *Id.* at p. 5.

69. Mr. McNally attempted to split out the oil and gas ozone contributions between VOC and NOx. However, Mr. Morris demonstrated that Mr. McNally's approach increased uncertainties in the modeling. Tr. Vol. 2, 380:7-15; NMED Rebuttal Exhibit 11, pp. 6-8.

70. Mr. McNally testified that certain VOC controls could increase NOx emissions, and that such NOx disbenefits were not included in the OAI modeling. McNally Direct at p. 16. In response, ERG complied a revised control scenario estimating that NOx emissions increases due to certain VOC controls (e.g., combustion of VOC emissions in flares) would result in increases in NO_x emissions of 67 tons per year ("tpy"). *See* NMED Rebuttal Exhibit 13. Mr. Morris estimated that the impacts of a 67 tpy increase in NOx emissions would increase ozone by an order of a thousandth (0.001) of a ppb, and thus a 67 tpy increase in NO_x emissions due to the VOC controls would have no material effect on the ozone modeling results. NMED Rebuttal Exhibit 11, p. 10.

71. Witness Cindy Hollenberg testified on behalf of the Department regarding excess emissions from the oil and gas industry in New Mexico in recent years. Her testimony indicates that the estimated baseline emissions used for the modeling are likely to be significantly underestimated because they assume that all sources are complying with existing permits and regulations. She further testified as to how the provisions of Part 50 will enhance compliance and reduce excess emissions, resulting in more reductions in emissions of ozone precursor pollutants. *See* NMED Rebuttal Exhibit 15 (Written Rebuttal Testimony of Cindy Hollenberg); Tr. Vol. 2, 531:21 - 532:3; 539:19 - 544:3, 555:17 - 557:2, 564:3 - 565:17.

72. The Board finds that the modeling conducted for the OAI provides a reliable basis for evaluating emission reduction strategies, such as proposed Part 50, for reducing ozone concentrations in New Mexico.

73. The Board further finds that the modeling demonstrates that oil and gas sources in Chavez, Doña Ana, Eddy, Lea, Rio Arriba, Sandoval, San Juan, and Valencia Counties in New

Mexico are causing or contributing to ambient ozone concentrations that exceed ninety-five percent of the NAAQS.

Costs and Feasibility of Part 50

74. The State of New Mexico is obligated to comply with the federal ozone NAAQS pursuant to the Clean Air Act.

75. Where areas of a state are violating the NAAQS, EPA will designate those areas as nonattainment areas, and will classify each area based on the severity of nonattainment. Such federal designations and classifications require action on the part of states, and necessarily entail costs to industry and state regulatory agencies. Tr. Vol. 1, 251:7 – 252:17 (Baca).

76. In an attempt to proactively address the federal requirements for nonattainment designations, the AQCA mandates that the Board take action to address elevated ozone levels in the New Mexico, including regulations targeting NOx and VOC emissions from sources that are causing or contributing to elevated concentrations exceeding 95% of the NAAQS. Thus, the AQCA implicitly recognizes that there will be costs associated with the actions the Board is required to take. *Id*.

77. The proposed emissions standards and requirements in Part 50 are all based on existing regulatory standards and provisions adopted and implemented by other states (e.g., Colorado, Pennsylvania, Ohio, Wyoming) and the federal government (e.g., EPA's New Source Performance Standards ["NSPS"] and National Emissions Standards for Hazardous Air Pollutants ["NESHAP"]). *See generally* NMED Exhibit 32 (Direct Testimony of Elizabeth Bisbey-Kuehn and Brian Palmer).

78. The Department presented extensive testimony regarding the basis for each provision of the proposed rule, including detailed cost estimates presented in comprehensive

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spreadsheets, lengthy pre-filed written direct and rebuttal testimony, and oral surrebuttal testimony at the hearing. See Tr. Vol. 3, 757:11 – 758:3; NMED Exhibit 32; NMED Rebuttal Exhibit 1 (Rebuttal Testimony of Elizabeth Bisbey-Kuehn and Brian Palmer); NMED Exhibit 56 - ICE Reductions and Costs NO₂ Spreadsheet; NMED Exhibit 57 - ICE Reductions and Costs VOC Spreadsheet; NMED Exhibit 58 – Turbines Reductions and Costs NO₂ Spreadsheet; NMED Exhibit 59 - Turbines Reductions and Costs VOC Spreadsheet; NMED Exhibit 69 -LDAR Reductions and Costs VOC Spreadsheet; NMED Exhibit 77 – Dehydrators Reductions and Costs VOC Spreadsheet; NMED Exhibit 82 – Heaters Reductions and Costs NO₂ Spreadsheet; NMED Exhibit 84 – Transfers Reductions and Costs VOC Spreadsheet; NMED Exhibit 95 – Pneumatics Reductions and Costs VOC Spreadsheet; NMED Exhibit 100 – Storage Tanks Reductions and Costs VOC Spreadsheet; NMED Rebuttal Exhibit 25 – Updated ICE Reductions and Costs NO₂ Spreadsheet; NMED Rebuttal Exhibit 26 – Updated Turbines Reductions and Costs NO₂ Spreadsheet; NMED Rebuttal Exhibit 27 – Updated Heaters Reductions and Costs NO₂ Spreadsheet; NMED Rebuttal Exhibit 28 – Updated Storage Tanks Reductions and Costs VOC Spreadsheet.

79. The Department estimated that the emission controls and associated requirements
in Part 50 would result in total annual costs of \$338 million/year. Tr. Vol. 3, 757:11 – 758:3;
NMED Rebuttal Exhibit 20 – Total Cost Summary Spreadsheet.

80. The rule also contains numerous offramps for applicability of requirements based on potential to emit thresholds; qualification as a small business facility as defined under the rule; and opportunities to seek approval of alternative monitoring plans or submit technical infeasibility demonstrations. *See generally*, NMED Exhibit 32 (Kuehn-Palmer); NMED Rebuttal Exhibit 1 (Written Rebuttal Testimony of Elizabeth Bisbey-Kuehn and Brian Palmer – Provisions of Part 50).

81. Witness John Dunham, managing partner of New York-based consulting firm John Dunham & Associates (aka Guerilla Economics), provided testimony on behalf of NMOGA in this proceeding. Mr. Dunham was commissioned by NMOGA to evaluate the potential costs of Part 50 and perform an economic impact analysis of the effects of those costs. NMOGA Appendix A6, Testimony of John Dunham, at p. 1; NMOGA Appendix A, Memorandum by John Dunham & Associates dated June 13, 2021 ("JDA Analysis"), at p. 1.

82. Mr. Dunham estimated that the rule would cost approximately \$3.8 billion over a five-year period. Based on this cost estimate, Mr. Dunham testified that his model showed that the state economy would face a \$674.2 million loss, and state and local taxes would fall by nearly \$22.9 million. He further estimated that 3,217 jobs would be lost in the state if the rule were implemented. NMOGA Appendix 6, JDA Analysis at pp. 7-10.

83. Mr. Dunham's analysis did not evaluate potential benefits of Part 50, such as improved human health from reduced pollution and additional captured hydrocarbons due to emissions controls. Tr. Vol. 3, 726:4 – 728:5.

84. Mr. Dunham testified that his analysis relied on data from a survey of ten unidentified oil and gas companies within NMOGA's membership to calculate the estimated equipment and operational costs of Part 50. *See* NMOGA Appendix 6, JDA Analysis, p. 7.

85. NMOGA did not provide the survey questions or any of the data that Mr. Dunham used for his analysis to the other parties or the Board, nor did they provide the modeling files for the model. NMOGA claimed that this is because the data is proprietary. Tr. Vol. 3, 731:25 – 733:4.

86. Mr. Dunham's analysis did not include any basic information on the ten companies that were surveyed that would allow other parties to determine whether and to what extent those companies are representative of the industry in New Mexico. Mr. Dunham testified that he did not know any such information about the surveyed companies that provided the data upon which he based his analysis. Tr. Vol. 3, 723:2-19.

87. On cross-examination, Mr. Dunham agreed that it is difficult to evaluate an economic analysis when one does not have access to the data that was used as the basis for that analysis. Tr. Vol. 3, 682:23 – 683:1. He further agreed that it is "almost impossible to analyze a model when you don't have the data or you don't have at least access to the source of it." Tr. Vol. 3, 683:10-16.

88. Witnesses for the Department and EDF testified regarding numerous flaws in Mr. Dunham's analysis that resulted in a significant overestimation of the likely costs of the proposed rule, as well as a nearly complete lack of transparency regarding his model and the data he used as inputs to that model.

89. Brandon Powell testified on behalf of the Department regarding the JDA Analysis. Mr. Powell is the Engineering Bureau Chief of the Oil Conservation Division ("OCD") of the New Mexico Energy, Minerals, and Natural Resources Department. *See* NMED Rebuttal Exhibit 17 (Written Rebuttal Testimony of Brandon Powell).

90. Mr. Powell testified that the JDA Analysis significantly overstated the number of oil and natural gas wells currently in operation across New Mexico, according to the OCD's official database. Mr. Powell also testified regarding potential inconsistencies in the JDA Analysis related to: (i) production volumes from low volume oil and natural gas wells statewide,

and (ii) assumptions made about the prevalence of certain types of equipment at all wells. *Id.* at 2.

91. Mr. Dunham's analysis is premised on his estimate that there are 84,247 wells in New Mexico that would be affected by Part 50. Mr. Powell testified that OCD's records show that there are 53,338 active oil and natural gas wells in New Mexico. *Id.* at 3. OCD data also shows that total well counts for oil and natural gas wells characterized as stripper or marginal are also well below the count reported for "Low Production wells" in the JDA Analysis. *Id.* at 6.

92. NMED's cost estimates are based on an estimated affected well count of 47,937. This number represents the active wells shown in the OCD database within the eight counties to which the rule applies, as specified in Section 20.2.50.2 of the proposed rule. NMED Rebuttal Exhibit 19, p. 3; NMED Exhibit 94 – 2020 Producing Wells Spreadsheet.

93. In its equipment cost estimates, the JDA Analysis assumed that all natural gas wells have flares. Mr. Powell testified that this this is an unreasonable assumption. Flares are not common on natural gas wells in New Mexico because hose wells are specifically designed to capture the natural gas for resale purposes because that is the targeted commodity. Further, many of the newer oil wells across the state use centralized facilities and do not have one flare per well; rather, one flare may serve numerous wells. *Id.* at 7; Tr. Vol. 3, 742:16 – 743:16.

94. Mr. Powell also testified that it is not the case that each oil well has a flare, as assumed in the JDA Analysis. Tr. Vol. 3, 743:17-24.

95. The JDA Analysis also assumed that all natural gas wells have enclosed combustion devices, thermal oxidizers, and glycol dehydrators. Mr. Powell testified that this is not a reasonable assumption because operators do not install such equipment at each individual

well; rather, equipment is installed where needed and tends to be installed at more centralized facilities or locations. NMED Rebuttal Exhibit 17, p. 7; Tr. Vol. 3, 743:25 – 744:5.

96. Mr. Powell testified that Table 7 of the JDA Analysis does not reflect true well applications in New Mexico, and because of that, the cost per well would likely be significantly lower than what is summarized in that Table. Tr. Vol. 3, 744:6-13.

97. Susan Day and Brian Palmer of ERG testified on behalf of the Department regarding the JDA Analysis. *See* NMED Rebuttal Exhibit 19 (Rebuttal Testimony of Susan Day and Brian Palmer).

98. Ms. Day testified that Mr. Dunham's estimated number of affected wells was nearly twice that used as the basis for the cost estimates that ERG compiled, and that this discrepancy results in a significant overestimation of the costs of Part 50 as presented in the JDA Analysis. NMED Rebuttal Exhibit 19, p. 6.

99. Ms. Day also observed that NMOGA provided nothing by way of underlying data, assumptions, spreadsheets or code to support of Mr. Dunham's modeling and analysis, apart from the base assertions in Mr. Dunham's ten-page memorandum. She noted that, based on her experience with federal rulemakings, modeling the costs and impacts associated with a regulatory action would typically be accompanied by a clear explanation of sources used, why those sources are the best available, how the data in these sources were extracted (e.g., what filtering may have been applied), a description of all assumptions applied to the data used, justifications for those assumptions, and the step-by-step calculations, with intermediate results, used to create the final estimates of cost and impacts, such that the affected entities and the general public can reproduce those results. Ms. Day testified regarding how the JDA Analysis

does not meet many of these expectations for most of the critical components of the analysis. *Id.* at 2-3.

100. Mr. Palmer testified that the JDA Analysis did not correctly attribute costs to the well site or well head. Unlike NMED's cost estimates, which assumed two well heads per wellsite, in Table 7 of the JDA Analysis, Mr. Dunham appeared to apply his costs at the level of the wellhead rather than at the well site. The costs in the "Per Oil Well" and "Per Gas Well" columns appeared to be multiplied by the number of wells from Table 3 of his testimony to obtain the values in the "Production Costs" columns, which were then summed in the "Total Costs" column. Because these costs are all applied at the level of the well head rather than at the wellsite, they appear to significantly overestimate the total cost of the proposed rule. However, because Mr. Dunham provided no supporting documentation of the costs in Table 7, it was not possible to determine how this factor affected the overall cost estimates. *Id.* at 7.

101. By contrast, the Department provided the spreadsheets used to develop the compliance cost estimates for proposed Part 50 beginning in early June of 2021 on the NMED website, and those spreadsheets were filed as exhibits with the Department's direct testimony on July 28, 2021. The spreadsheets present costs at the level of individual emission units and equipment types, with the methodology and references clearly explained, cited, and included in the list of exhibits. This level of detail allows reviewers to evaluate the data sources and assumptions built into the costing exercise and to comment on specific data elements, assumptions, and methods. Some reviewers, including NMOGA's other witnesses, took advantage of this level of detail provided in the NMED data and cost estimates in preparing their testimony to provide helpful insights that NMED then used to improve the provisions of the proposed rule and cost estimates. *Id.* at 7-8.

102. Regarding the survey of ten unidentified companies from NMOGA's membership that Mr. Dunham relied on to develop his estimates of the equipment and operational costs to comply with proposed Part 50, Mr. Palmer pointed out that neither a copy of the survey instrument (questionnaire) nor the responses and raw data submitted by the companies purportedly surveyed are provided either in the JDA Analysis or in Mr. Dunham's testimony, and thus there is no way to assess their accuracy or variability, how the data were reduced to the values in Table 7, or how they relate to ERG's cost estimates. Regarding NMOGA's claim that all such information was proprietary, Mr. Palmer testified that, even though some data may be considered confidential or proprietary, there are ways for the provider to protect confidential information, for example by aggregating data when there are only a few reporters (e.g., four or less). It is not clear why the survey instrument and some level of raw data, even if aggregated, was not provided to support the cost values set forth in Table 7 of the JDA Analysis. Further, Mr. Dunham did not document how costs were estimated, how the costs per well were calculated, and did not reference data or calculations in any other exhibits. *Id*. at 8-9.

103. The costs presented in Table 7 of the JDA Analysis do not align in any way with ERG's cost estimates, or EPA's estimates used in rulemakings for similar source categories that require the same types of controls. *Id.* at 9-13.

104. Ms. Day evaluated Mr. Dunham's calculation of the net present value of the costs associated with Part 50, presented in Table 8 of the JDA Analysis. Mr. Dunham used a five-year time frame for this calculation, without providing justification for that approach, which generally assumes a well life of four years. Ms. Day testified that this assumption is likely unrealistic because well life may be considerably longer, and control equipment can often be moved from one location to another as needed. Based on EPA guidance routinely used in federal air quality rulemaking actions, the useful life of the add-on control equipment and equipment modifications required under Part 50 is generally between 10 and 20 years and is commonly assumed to be 15 years. *Id.* at 14.

105. Mr. Dunham further assumed that nearly 85% of the costs of the rule will be incurred by industry in the first year. Ms. Day testified that, given that investments in equipment are typically spread out by affected owners/operators, a more realistic assumption would be that the cost of the regulation can be spread out more evenly over the 15-year useful life timeframe. Under this scenario, the present value of the costs would be significantly lower. *Id.*

106. Ms. Day testified as to serious flaws and lack of information with respect to Mr. Dunham's modeling predicting potential job losses associated with Part 50. She concluded that because Mr. Dunham failed to provide any details regarding his model or the data he used as inputs to that model, it is impossible to evaluate the accuracy of his estimates of job losses in the oil and gas industry or supporting industries. *Id.* at 16.

107. Ms. Day also agreed with additional points made in the testimony of EDF witness Maureen Lackner regarding deficiencies with the JDA Analysis. Specifically, Ms. Lackner noted that Mr. Dunham's assumption that the vast majority of costs will be incurred in the first year did not take into account for compliance phase-in provisions throughout the rule that allow as much as 7 years for operators to comply with control requirements. Ms. Lackner also explained that the JDA Analysis did not consider that industry compliance costs may be offset by revenue received from captured gas, nor did it consider the avoidance of social costs such as environmental and health effects of oil and gas operations. Finally, Ms. Lackner pointed to supporting research that the proposed rule could lead to job creation in the methane mitigation industry. Tr. Vol. 3, 771:11 – 772:25.

108. No evidence was presented in this proceeding demonstrating that similar regulatory requirements for oil and gas sources adopted by other states and the federal government have resulted in the types of significant negative consequences for industry or the economy, as posited by the JDA Analysis. *See* Tr. Vol. 4, 1027:22 – 1028:10.

109. The Board finds that the number of affected wells determined by NMED from the OCD database is the proper number to use for estimating the costs of Part 50.

110. The Board finds that the JDA Analysis significantly overestimates the costs of proposed Part 50.

111. The Board finds that the JDA Analysis cannot otherwise be adequately evaluated as to its accuracy and reliability due to the lack of information regarding the underlying model and data inputs.

112. The Board finds that it is not appropriate to give the JDA Analysis any weight in evaluating the costs and impacts of Part 50.

113. The Board finds that the costs entailed by proposed Part 50, as presented in the Department's testimony and exhibits, are reasonable and necessary to further the statutory purpose of attaining and maintaining the ozone NAAQS in the areas of the State specified in Part 50.

114. The Board further finds that Part 50 provides economic relief for low emitting facilities and small, independent operators by way of applicability thresholds throughout the rule, as well as a small business facility definition that allows operators that meet the definition to comply with a more limited set of requirements.

115. The Board finds that the rule also allows operators to spread costs out over time through numerous compliance phase-in provisions which allow as much as seven years to come into compliance with certain control requirements.

Data Underlying Part 50

116. The underlying data and information that forms the basis for this rulemaking comes from the NMED Air Quality Bureau's TEMPO database. The Bureau uses this database to record, monitor, and track information about equipment and facilities regulated by the Department under the AQCA and the Board's air quality regulations at Title 20, Chapter 2 of the New Mexico Administrative Code ("NMAC"). This information is collected from different types of submittals, including notice of intent registrations, air quality permit applications, compliance reports, report submittals required by state and federal air quality regulations, settlement requirements, and emissions inventories. NMED Exhibit 32, p. 3.

117. TEMPO maintains information at both the facility level, as well as individual equipment. The type and extent of information will depend on whether the facility is permitted, and which state and/or federal regulations apply. *Id.* at 3-5.

118. To provide underlying data and information for this rulemaking on proposed Part 50, the Department downloaded the following information from TEMPO and provided it to ERG: owner, facility name, AI ID, source type, county, latitude, longitude, source classification, equipment type, category, designation, description, manufacturer, model number, serial number, manufactured date, construction date, operating rating capacity, maximum rating capacity, type of pollutant, quantity of hourly emissions, quantity of annual emissions, primary and secondary control devices, type of fuel, hours of operation, applicable federal air quality regulations, and SCC information. ERG used this data to develop the equipment spreadsheets used to evaluate the emissions reductions and costs of Part 50. The NMED data pulled from TEMPO and provided to ERG is included in a tab in each equipment spreadsheet, and was referred to in the testimony as the "NMED Equipment Data." The ERG spreadsheets generated from the TEMPO data were provided as exhibits in electronic format as Microsoft Xcel files. *Id.* at 5.

V. PROPOSED RULE LANGUAGE

As an initial matter, the Department notes that it provided its final proposed rule language to all the parties well in advance of the January 20, 2022, deadline for filing closing briefs. Thus, all the parties had the benefit of evaluating the Department's proposals and the opportunity to respond in their closing submittals. Despite requests from the Department that the other parties circulate their final proposed language to the Department with sufficient time for the Department to evaluate that language and include responses in its closing brief, only CDG, Oxy USA and NMOGA communicated their final proposals to the Department with sufficient time for the Department to respond. If there is substantive language proposed by these three parties that does not align with the Department's final proposed language, or is not otherwise addressed in the proposed findings, the Board should assume that the Department disagrees with that language. With respect to additional language proposed by the remaining parties, the Department cautions the Board against adopting new language or language that differs in any substantial way from what they proposed in their previously-filed redlines or what was otherwise discussed on the record, because the Board will not have the input of the Department on those proposals and how they might affect interpretation and implementation of Part 50.

Section 20.2.50.1 – Issuing Agency

ISSUING AGENCY: Environmental Improvement Board.

1. Section 20.2.50.1 is a mandatory section for all rules promulgated by New

Mexico state agencies, and it provide the official name of the agency issuing the rule. The Board adopts this proposal because the Board is the issuing agency pursuant to the AQCA.

Section 20.2.50.2 – Scope

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.2

L. "Design value" means the 3-year average of the annual fourthhighest daily maximum 8-hour average ozone concentration.

2. The definition of "Design value" in Subsection L of Section 20.2.50.7 was added

by the Department based on a proposal by IPANM. The Department agreed that it is helpful to

define the term as it is used in Part 50. The Board adopts this proposal for the reasons stated in

NMED Rebuttal Exhibit 1, p. 6.

<u>Scope</u>

SCOPE: This Part applies to sources located within areas of the state under the board's jurisdiction that, as of the effective date of this Part or anytime thereafter, are causing or contributing to ambient ozone concentrations that exceed ninety-five percent of the national ambient air quality standard for ozone, as measured by a design value calculated and based on data from one or more department monitors. As of the effective date, sources located in the following counties of the state are subject to this Part: Chaves, Dona Ana, Eddy, Lea, Rio Arriba, Sandoval, San Juan, and Valencia.

3. Section 20.2.50.2 is a mandatory section for all rules promulgated by New

Mexico state agencies, and identifies to whom the rule applies. This section explains the areas of the State that are subject to, or may become subject to, Part 50. The Board adopts this proposed language because it aligns with the language of the AQCA. In accordance with the AQCA, Part 50 establishes emissions standards for oil and gas production and processing sources located in areas of the State within the Board's jurisdiction that, as of the effective date of the rule or anytime thereafter, are causing or contributing to ambient ozone concentrations that exceed ninety-five percent of the national ambient air quality standard ("NAAQS") for ozone, as measured by a design value calculated and based on data from one or more Department monitors. Those areas currently include Chaves, Eddy, Lea, Rio Arriba, San Juan, Sandoval, and Valencia. NMED Exhibit 1, p. 4-5.

NMOGA argues that sources in Chaves and Rio Arriba Counties should not be included in Part 50 because the Department has not shown that sources in those counties cause or contribute to ozone concentrations above ninety-five percent of the NAAQS, as measured by Department monitors. IPANM likewise argues that the statute only allows the Board to regulate sources within counties that have ozone monitors located within their boundaries. The Board rejects these arguments because they run contrary to the language and intent of the statute. As discussed previously, the modeling clearly demonstrated that oil and gas sources in the specified counties contributed to ozone levels at the monitors that were registering concentrations exceeding ninety-five percent of the NAAQS. Mr. Baca testified that ozone monitors in the state are located according to EPA regulations under the CAA. These monitor locations are associated with Air Quality Control Regions ("AQCR"), not counties. Thus, the monitor located in Hobbs measures ozone concentrations for the AQCR that encompasses Chaves County, and the monitor located at Navajo Lake measures ozone concentrations for the AQCR that includes the part of Rio Arriba County encompassing the San Juan Basin. Tr. Vol. 1, 297:16 – 309:16.

The Board's statutory directive under the AQCA is not to regulate sources in "counties;" rather it must regulate sources in any "area" of the state where ozone levels exceed ninety-five percent of standard. Witnesses for the Department testified that the Department proposed to

delineate the scope of Part 50 by county in order to facilitate compliance with the rule because counties have well-established and commonly understood boundaries. Tr. Vol. 1, 305:23 – 306:3. The Board finds that it would be far more difficult for owners and operators of affected sources to determine applicability of the rule if the scope of the rule was based on Air Quality Control Regions. The counties identified in Section 20.2.50.2 contain the majority of oil and gas sources in the major producing basins in the State. If the Board were to exclude sources located in Chaves and Rio Arriba County, it would leave unregulated significant emissions of ozone precursors from oil and gas sources under its jurisdiction, thereby contravening the express intent of the statute, which is to reduce emissions of NOx and VOCs to provide for attainment and maintenance of the NAAQS. Tr. Vol. 1, 309:5-16.

Subsection A

A. If, at any time after the effective date of this Part, sources in any other area(s) of the state not previously specified are determined to be causing or contributing to ambient ozone concentrations that exceed ninety-five percent of the national ambient air quality standard for ozone, as measured by a design value calculated by the U.S. Environmental Protection Agency based on data from one or more department monitors, the department shall petition the Board to amend this Part to incorporate the sources in those areas.

(1) The notice of proposed rulemaking shall be published no less than one-hundred and eighty (180) days before sources in the affected areas will become subject to this Part, and shall include, in addition to the requirements of the Board's rulemaking procedures at 20.1.1.301 NMAC:

(a) a list of the areas that the department proposed to incorporate into this Part, and the date upon which the sources in those areas will become subject to this Part; and

(b) proposed implementation dates, consistent with the time provided in the phased implementation schedules provided for throughout this Part, for sources within the areas subject to the proposed rulemaking to come into compliance with the provisions of this Part.

(2) In any rulemaking pursuant to this Section, the Board shall be limited to consideration of only those proposed changes necessary to incorporate other areas of the state into this Part.

4. In Subsection A of Section 20.2.50.2, the Department proposes to include language proposed by NMOGA that requires a rulemaking to incorporate sources in other areas of the state, specifies that the effective date of such changes will be at least 180 days from the date of publication of the notice of rulemaking, and specifies the type of information that must be included in proposed revisions for a rulemaking to add sources in other areas of the State. NMED Rebuttal Exhibit 1, p. 2. The Department also proposed language in this Subsection limiting the rulemaking required under Section 20.2.50.2 to only those proposed changes and supporting evidence necessary to incorporate other areas of the State. This language is necessary to ensure that the rulemaking does not become a vehicle for anyone to attempt to propose changes to other sections of Part 50, thereby expanding the scope of the rulemaking and bogging down the Department's and the Board's resources. *Id*.

NMOGA proposed language specifying that the notice of rulemaking must include monitoring, testing, or inspection data, and all other technical information necessary to demonstrate that the area or areas of the rule exceed 95% of the NAAQS. The Board rejects this proposal because the notice requirements in the Board's rulemaking procedures at 20.1.1.301 NMAC are sufficient to provide notice to the public. All technical information will be presented in the rulemaking itself, and therefore, so long as the notice of rulemaking comports with the requirements in 20.1.1.301 NMAC, all interested parties will have the opportunity to participate in the proceeding and review and respond to the evidence presented by the Department in support of the proposed changes. *Id.* at 2-3.

Subsection B

B. Once a source becomes subject to this Part based upon its potential to emit, all requirements of this Part that apply to the source are irrevocably effective unless the source obtains a federally enforceable limit on the potential to emit that is below the applicability thresholds established in this Part, or the relevant section contains a threshold below which the requirements no longer apply.

5. Subsection B of Section 20.2.50.2 specifies that once a source becomes subject to Part 50, the requirements of Part 50 are irrevocably effective unless the source obtains a federally enforceable air permit limiting the potential to emit to below such applicability thresholds established in Part 50. The Board adopts this proposal because it ensures that the emissions reductions achieved by Part 50 will be permanent.

NMOGA proposed changes to include "legally and practically enforceable limits" in addition to "federally enforceable limits" as part of the provisions of Section 20.2.50.2 that would allow a source to be removed from applicability of Part 50. The Board rejects this proposal because there are no state-only permits or regulations in New Mexico that are considered by the Department to contain legally and practically enforceable "limits" on Potential to Emit ("PTE") that would allow an owner or operator to get out of applicability of Part 50. The Department has had experience with companies trying to argue in federal enforcement actions that certain outdated state regulations provide "legally and practically enforceable" limits. Those arguments were rejected by the Department, EPA, and the U.S. Department of Justice. This experience also shows the potential for NMOGA's proposed language to draw the Department into protracted legal battles over the meaning of the Board's regulations that do not include specific emissions limits. The Board finds that only federally enforceable limits and the applicability thresholds within Part 50 itself should be allowed to be used for purposes of removing a source from applicability of Part 50 based on PTE. NMED Rebuttal Exhibit 1, p. 3. The Board adopts the Department's proposed language for Section 20.2.50.2 for the reasons stated above.

Section 20.2.50.3 - Statutory Authority

STATUTORY AUTHORITY: Environmental Improvement Act, Section 74-1-1 to 74-1-16 NMSA 1978, including specifically Paragraph (4) and (7) of Subsection A of Section 74-1-8 NMSA 1978, and Air Quality Control Act, Sections 74-2-1 to 74-2-22 NMSA 1978, including specifically Subsections A, B, C, D, F, and G of Section 74-2-5 NMSA 1978 (as amended through 2021).

6. Section 20.2.50.3 is a mandatory section for all rules promulgated by New Mexico state agencies and identifies the enabling legislation that authorizes the issuing agency to promulgate the rule. Section 20.2.50.3 lists the statutory authorities pursuant to which the Board is authorized to adopt Part 50. The Board adopts this proposal for the reasons stated in NMED Exhibit 1, pp. 4-5 and NMED Exhibit 32, pp. 12-13.

Section 20.2.50.4 – Duration

DURATION: Permanent.

7. Section 20.2.50.4 is a mandatory section for all rules promulgated by New Mexico state agencies, and provides the length of time the rule is intended to be enforceable. The Department proposes for Part 50 to be permanently in effect from the effective date established in Section 20.2.50.5. No party commented on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 13.

Section 20.2.50.5 – Effective Date

EFFECTIVE DATE: Month XX, 2022, except where a later date is specified in another Section.

8. Section 20.2.50.5 is a mandatory section for all rules promulgated by New Mexico state agencies, and provides the date the rule goes into effect. This date depends on when

the final rule is published in the New Mexico Register. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 13.

Section 20.2.50.6 – Objective

OBJECTIVE: The objective of this Part is to establish emission standards for volatile organic compounds (VOC) and oxides of nitrogen (NO_x) for oil and gas production, processing, compression, and transmission sources.

9. Section 20.2.50.6 is a mandatory section for all rules promulgated by New

Mexico state agencies, and provides a statement describing the purpose of the rule and its

intended effect.

Section 20.2.50.7 – Definitions

The definitions addressed here are for those terms that are used widely throughout Part

50. Other definitions are addressed in connection with the section of the rule with which they are

associated. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 13.

C. "Calendar year" means a year beginning January 1 and ending December 31.

10. The definition of "Calendar year" in Subsection C of Section 20.2.50.7

implements the commonly accepted interpretation of a calendar year. No parties commented on

this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14.

F. "Commencement of operation" means for an oil and natural gas well site, the date any permanent production equipment is in use and product is consistently flowing to a sales line, gathering line or storage vessel from the first producing well at the stationary source, but no later than the end of well completion operation.

11. The definition of "Commencement of operation" in Subsection F of Section 20.2.50.7 describes when operation of a production well may be presumed to have begun, and was derived in part from Colorado Reg. 7, Section I.B.7. NMOGA proposed to strike "but no later than the end of well completion operation." The Department did not agree with this revision because the Department's proposed definition is consistent with Colorado Reg. 7, and is consistent with the term as used in Part 50. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 14-15 and NMED rebuttal Exhibit 1, p. 5.

G. "Component" means a pump seal, flange, pressure relief device (including thief hatch or other opening on a storage vessel), connector or valve that contains or contacts a process stream with hydrocarbons, except for components where process streams consist solely of glycol, amine, produced water, or methanol.

12. The definition of "Component" in Subsection G of Section 20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.10. No parties commented on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14.

H. "Connector" means flanged, screwed, or other joined fittings used to connect pipeline segments, tubing, pipe components (such as elbows, reducers, "T's" or valves) to each other; or a pipeline to a piece of equipment; or an instrument to a pipe, tube, or piece of equipment. A common connector is a flange. Joined fittings welded completely around the circumference of the interface are not considered connectors for the purpose of this Part.

13. The definition of "Connector" in Subsection H of Section 20.2.50.7 was derived

in part from Colorado Reg. 7, Section I.B.11. No parties commented on this proposal. The Board

adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14.

I. "Construction" means fabrication, erection, or installation of a stationary source, including but not limited to temporary installations and portable stationary sources, but does not include relocations or like-kind replacements of existing equipment.

14. The definition of "Construction" at Subsection I of Section 20.2.50.7 describes

the types of activities that constitute construction. This definition was taken from the Board's

regulations for air quality construction permits at 20.2.72 NMAC. The Department agreed with

NMOGA's proposed revision to exclude relocations and like kind replacements of existing

sources from the definition of "Construction", but disagreed with the proposal to exclude

replacements, temporary installations and portable stationary sources because the Department intended to include temporary and portable equipment under Part 50. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, p. 15; NMED Rebuttal Exhibit 1, p. 4.

K. "Department" means the New Mexico environment department.

15. The definition of "Department" in Subsection M of Section 20.2.50.7 is necessary to define which agency is referred to in Part 50, and therefore the Board adopts this proposal.

M. "Downtime" means the period of time when equipment is not in operation.

16. The definition of "Downtime" in Subsection M of Section 20.2.50.7 This definition was derived in part from Merriam-Webster dictionary. The Department made revisions to its original proposal based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 16, and NMED Rebuttal Exhibit 1, p. 6.

O. "Existing" means constructed or reconstructed before the effective date of this Part.

17. The definition of "Existing" in Subsection O of Section 20.2.50.7 is required because the applicability of numerous requirements and timeframes in Part 50 is based on whether a source is "existing" or "new". No parties commented on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 16-17.

CC. "*New*" means constructed or reconstructed on or after the effective date of this Part.

18. The definition of "New" in Subsection CC of Section 20.2.50.7 is required because the applicability of numerous requirements and timeframes in Part 50 is based on whether a source is "existing" or "new". No parties commented on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 18. *FF. "Operator"* means the person or persons responsible for the overall operation of a stationary source.

19. The definition of "Operator" in Subsection FF of Section 20.2.50.7 was derived in

part from the Clean Air Act at 42 U.S.C Section 7411. No party commented on this proposal.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 19.

HH. "Owner" means the person or persons who own a stationary source or part of a stationary source.

20. The definition of "Owner" in Subsection HH of Section 20.2.50.7 was derived in

part from the Clean Air Act at 42 U.S.C Section 7411. No party commented on this proposal.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 19.

QQ. "Reconstruction" means a modification that results in the replacement of the components or addition of integrally related equipment to an existing source, to such an extent that the fixed capital cost of the new components or equipment exceeds fifty percent of the fixed capital cost that would be required to construct a comparable entirely new facility.

21. The definition of "Reconstruction" in Subsection QQ of Section 20.2.50.7 was

derived from the Board's air quality construction permit regulations at 20.2.72 NMAC. No party

commented on this proposal. The Board adopts this proposal for the reasons stated in NMED

Exhibit 32, p. 21.

SS. "Responsible official" means one of the following:

(1) for a corporation: president, secretary, treasurer, or vicepresident of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative.

(2) for a partnership or sole proprietorship: a general partner or the proprietor, respectively.

22. The definition of "Responsible official" in Subsection SS of Section 20.2.50.7 was derived from the Board's operating permit regulations at 20.2.70 NMAC. The Department made revisions to its original proposal based on comments from NMOGA. The Board adopts this

proposal for the reasons stated in NMED Exhibit 32, p. 21, and NMED Rebuttal Exhibit 1, p. 10-

11.

XX. "Startup" means the setting into operation of air pollution control equipment or process equipment.

23. The definition of "Startup" in Subsection XX of Section 20.2.50.7 was derived

from the Board's excess emissions regulations at 20.2.7 NMAC. No party commented on this

proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 22.

YY. "Stationary source" or "source" means any building, structure, equipment, facility, installation (including temporary installations), operation, process, or portable stationary source that emits or may emit any air contaminant. Portable stationary source means a source that can be relocated to another operating site with limited dismantling and reassembly.

24. The definition of "Stationary source" or "source" in Subsection YY of Section

20.2.50.7 was derived from the Board's air quality construction permit regulations at 20.2.72

NMAC. No party commented on this proposal. The Board adopts this proposal for the reasons

stated in NMED Exhibit 32, p. 22.

Section 20.2.50.8 – Severability

SEVERABILITY: If any provision of this Part, or the application of this provision to any person or circumstance is held invalid, the remainder of this Part, or the application of this provision to any person or circumstance other than those as to which it is held invalid, shall not be affected thereby.

25. Section 20.2.50.8 ensures that if any provision of Part 50 is found by a court to be

invalid, such finding will not affect the validity and enforceability of the other provisions of the

rule. No party commented on this proposal. The Board adopts this proposal for the reasons stated

in Tr. Vol. 2, 623:19-21.

Section 20.2.50.9 – Construction

CONSTRUCTION: This Part shall be liberally construed to carry out its purpose.

26. Section 20.2.50.9 directs that Part 50 must be liberally construed to carry out its purpose. No party commented on this proposal. The Board adopts this proposal for the reasons stated in Tr. Vol. 2, 623:19-21.

Section 20.2.50.10 – Savings Clause

SAVINGS CLAUSE: Repeal or supersession of prior versions of this Part shall not affect administrative or judicial action initiated under those prior versions.

27. Section 20.2.50.10 provides that repeal or supersession of prior versions of Part

50 will not affect any administrative or judicial action initiated under those prior versions. No

party commented on this proposal. The Board adopts this proposal for the reasons stated in Tr.

Vol. 2, 623:19-21.

Section 20.2.50.11 – Compliance with Other Regulations

COMPLIANCE WITH OTHER REGULATIONS: Compliance with this Part does not relieve a person from the responsibility to comply with other applicable federal, state, or local laws, rules or regulations, including more stringent controls.

28. Section 20.2.50.11 makes clear that compliance with Part 50 does not relieve a

person from the responsibility to comply with other laws or regulations. No party commented on

this proposal. The Board adopts this proposal for the reasons stated in Tr. Vol. 2, 623:19-21.

Section 20.2.50.12 – Documents

DOCUMENTS: Documents incorporated and cited in this Part may be viewed at the New Mexico environment department, air quality bureau.

29. Section 20.2.50.12 identifies where documents incorporated and cited in Part 50

may be reviewed. No party commented on this proposal. The Board adopts this proposal for the

reasons stated in Tr. Vol. 2, 623:19-21.

Section 20.2.50.111 - Applicability

Definitions Associated with Section 20.2.50.111

P. "Gathering and boosting station" means a facility, including all equipment and compressors, located downstream of a well site that collects or moves natural gas prior to the inlet of a natural gas processing plant; or prior to a natural gas transmission pipeline or transmission compressor station if no gas processing is performed; or collects, moves, or stabilizes crude oil or condensate prior to an oil transmission pipeline or other form of transportation. Gathering and boosting stations may include equipment for liquids separation, natural gas dehydration, and tanks for the storage of water and hydrocarbon liquids.

30. The definition of "Gathering and boosting station" at Subsection P of Section

20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The

Department agreed with revisions to this definition proposed by NMOGA. The Board adopts this

proposal for the reasons stated in NMED Exhibit 32, pp. 9, 17, and NMED Rebuttal Exhibit 1, p.

16.

Y. "Local distribution company custody transfer station" means a metering station where the local distribution (LDC) company receives a natural gas supply from an upstream supplier, which may be an interstate transmission pipeline or a local natural gas producer, for delivery to customers through the LDC's intrastate transmission or distribution lines.

31. The definition of "Local distribution company custody transfer station" at

Subsection Y of Section 20.2.50.7 was derived from NSPS Subpart OOOOa, 40 C.F.R. §

60.5430a. No party submitted comments on this proposed definition. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 17-18.

BB. "Natural gas processing plant" means the processing equipment engaged in the extraction of natural gas liquid from natural gas or fractionation of mixed natural gas liquid to a natural gas product, or both. A Joule-Thompson valve, a dew point depression valve, or an isolated or standalone Joule-Thompson skid is not a natural gas processing plant.

32. The definition of "Natural gas processing plant" at Subsection BB of Section 20.2.50.7 was derived from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. No party submitted comments on this definition. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 18.

LL. "Potential to emit (PTE)" means the maximum capacity of a stationary source to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on the hours of operation or on the type or amount of material combusted, stored or processed, shall be treated as part of its design if the limitation is federally enforceable. The PTE for nitrogen dioxide shall be based on total oxides of nitrogen.

33. The definition of "Potential to emit (PTE)" at Subsection LL of Section 20.2.50.7

was derived from the Board's air quality operating permit regulations at 20.2.70 NMAC. The

Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 20, and NMED

Rebuttal Exhibit 1, p. 18.

NMOGA proposed to add "or legally and practically enforceable in an operating permit, authorization, or other requirement established under a federal, state, local, or tribal authority" to the second sentence of the definition. The Board rejects this proposal. NMED did not agree that the potential to emit can be reduced by any limit other than a federally enforceable limit. Federally enforceable limits include established standards of enforceability that other state, local, or tribal authorities do not necessarily include. It is the Department's intent that only federally enforceable limits can be used to reduce PTE under Part 50. *See* NMED Rebuttal Exhibit 1, p. 18.

WEG proposed changes to the definition of PTE that would include emissions from "non-mobile source" at a well site prior to commencement of operations. The Department opposed this proposal. Mr. Baca testified that WEG's proposal is consistent with the definition used in the Department's permitting programs, which are based on federal regulations at 40 C.F.R. Sections 52.21(B)(4), 51.165(a)(1)(iii), and 51.166(b)(4). Contrary to the testimony of WEG witness Jeremy Nichols, NMED does not issue "drilling" permits for wellhead sites; that is the jurisdiction of the New Mexico Oil Conservation Division. In addition, the activities and emissions (waste) associated with the drilling of wells are also within the jurisdiction of the OCD. After the well is drilled, NMED is responsible for regulating the equipment located at the well site associated with the production of oil and gas. In effect, WEG's proposal requests that the department expand its jurisdiction to include activities regulated by OCD, but WEG offered no emissions information indicating the impact of such a change. It is unclear from Mr. Nichols' testimony what equipment should be included in this calculation. The term "non-mobile" not defined in the Clean Air Act, and it is unclear what equipment would be included. WEG's testimony did not provide any equipment-specific information, or any data regarding emissions from these undefined source types. Thus, Mr. Baca testified that the Department has no way of determining what emissions may occur from such equipment or if such emissions are ozone precursors. NMED Rebuttal Exhibit 22 (Rebuttal Testimony of Michael Baca), p. 2.

The report cited in Mr. Nichol's testimony did not undergo peer review and was not published in any scientific journal such that it could be relied upon credible information on which the Board can base its decisions. The methods by which the data was collected and the analysis was performed are not detailed in any way, nor was a reasoned conclusion presented as to how the data supports the report's conclusion that "35% or more of assessed wellhead facilities were constructed prior to being permitted by NMED". Thus, these claims are entirely unsubstantiated, and should not be relied upon by the Board as a basis for adopting WEG's proposal. *Id.* at 2-3.

The Board rejects WEG's proposed changes to the definition of "Potential to emit" for the reasons stated above.

OO. "Qualified Professional Engineer" means an individual who is licensed by a state as a professional engineer to practice one or more disciplines of engineering and who is qualified by education, technical knowledge, and experience to make the specific technical certifications required under this Part.

34. The definition of "Qualified professional engineer" at Subsection OO of Section

20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. No party

commented on this definition. The Board adopts this proposal for the reasons stated in NMED

Exhibit 32, pp. 20-21.

VV. "Stabilized" means, when used to refer to stored condensate, that the condensate has reached substantial equilibrium with the atmosphere and that any emissions that occur are those commonly referred to within the industry as "working and breathing losses."

35. The Department is proposing adding a definition of "Stabilized" at Subsection

VV of Section 20.2.50.7 based on its agreement at the hearing with the definition as proposed by

NMOGA. Tr. Vol. 4, 1230:1-5. The Board adopts this proposal for the reasons stated in

NMOGA's testimony.

WW. "Standalone tank battery" means a tank battery that is not designated as associated with a well site, gathering and boosting station, natural gas processing plant, or transmission compressor station.

36. The Department is proposing a definition of "Standalone tank battery" at Subsection WW of Section 20.2.50.7 based on testimony from NMOGA. At the hearing, the Department agreed to include a definition of "tank battery" and worked with NMOGA following the hearing to come up with the proper language. As part of that definition, another definition of "standalone tank battery" was required to delineate between those tank batteries that are associated with other defined facilities and those that are not. This definition provides clarity regarding the applicability of the requirements in Part 50 to storage tanks not associated with another facility regulated under Part 50. The Board adopts this proposal for the reasons stated at Tr. Vol 4, 1110:2-7; 1113:9 – 1120:6.

AAA. "Tank battery" means a storage vessel or group of storage vessels that receive or store crude oil, condensate, or produced water from a well or wells for storage. The owner or operator shall designate whether a tank battery is a standalone tank battery or is associated with a well site, gathering and boosting station, natural gas processing plant, or transmission compressor station. The owner or operator shall maintain records of this designation and make them available to the department upon request. A tank battery associated with a well site, gathering or boosting station, natural gas processing plant, or transmission compressor station is subject to the requirements in this Part for those facilities, as applicable. Tank battery does not include storage vessels at saltwater disposal facilities or produced water management units.

37. The Department is proposing a definition of "Tank battery" at Subsection ZZ of Section 20.2.50.7 based on testimony from NMOGA. At the hearing, the Department agreed to include a definition of "tank battery" and worked with NMOGA following the hearing to come up with the proper language. This definition provides clarity regarding the applicability of the requirements in Part 50 to storage tanks associated with different types of facilities, and further clarifies that the term does not apply to storage vessels at saltwater disposal facilities or produced water management units. The Board adopts this proposal for the reasons stated at Tr. Vol 4,

1110:2-7; 1113:9 - 1120:6.

CCC. "Transmission compressor station" means a facility, including all equipment and compressors, that moves pipeline quality natural gas at increased pressure from a well site or natural gas processing plant through a transmission pipeline for ultimate delivery to the local distribution company custody transfer station, underground storage, or to other industrial end users. Transmission compressor stations may include equipment for liquids separation, natural gas dehydration, and tanks for the storage of water and hydrocarbon liquids.

38. Subsection CCC of Section 20.2.50.7 defines "Transmission compressor station"

as used in Part 50. This definition clarifies the segment of the oil and gas industry included in

this term, as used in the definition of "Gathering and boosting station" at Subsection P of Section

20.2.50.7. The Board adopts this proposal for the reasons stated at NMED Exhibit 32, pp. 8, 22.

FFF. "Well site" means the equipment under the operator's control directly associated with one or more oil wells or natural gas wells upstream of the natural gas processing plant or gathering and boosting station, if any. A well site may include equipment used for extraction, collection, routing, storage, separation, treating, dehydration, artificial lift, combustion, compression, pumping, metering, monitoring, and product piping. A well site does not include an injection well site.

39. The definition of "Well site" at Subsection FFF of Section 20.2.50.7 was derived from Colorado Reg. 7, Section I.B.30, and NSPS Subpart OOOOa, 40 CFR § 60.5430a. The Department revised its original definition to replace the term "Wellhead" with "Well" based on comments submitted by NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 23, and NMED Rebuttal Exhibit 1, pp. 7, 20-21.

Subsection A

A. This Part applies to certain crude oil and natural gas production and processing equipment associated with operations that extract, collect, separate, dehydrate, store, process, transport, transmit, or handle hydrocarbon liquids or produced water in the areas specified in 20.2.50.2 NMAC and are located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations, up to the point of the local distribution company custody transfer station.

40. Subsection A of Section 20.2.50.111 outlines the specific sources of air pollutants

that are covered under Part 50. The rule applies to certain crude oil and natural gas production and processing equipment associated with operations that extract, collect, separate, dehydrate, store, process, transport, transmit, handle hydrocarbon liquids or produced water in areas of the state specified in Section 20.2.50.2 and located at well sites, tank batteries, gathering and boosting sites, natural gas processing plants, and transmission compressor stations up to the point of the local distribution company custody transfer station. Part 50 applies to state, federal, and privately owned land, but does not apply to tribal lands or Bernalillo County. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 23.

Subsection B

B. In determining if any source is subject to this Part, including a small business facility as defined in this Part, the owner or operator shall calculate the Potential to Emit (PTE) of such source and shall have the PTE calculation certified by a qualified professional engineer or an inhouse engineer with expertise in the operation of oil and gas equipment, vapor control systems, and pressurized liquid samples. The emission standards and requirements of this Part may not be considered in the PTE calculation required in this Section or in determining if any source is subject to this Part. The calculation shall be kept on file for a minimum of five years and shall be provided to the department upon request. This certified calculation shall be completed before startup for new sources, and within two years of the effective date of this Part for existing sources.

41. Subsection B of Section 20.2.50.111 specifies how to determine whether a source

is subject to Part 50. Owners and operators must calculate the PTE of each potentially affected

source to determine if it is subject to requirements under the rule. The PTE calculation must be certified by a qualified profession engineer or inhouse engineer with expertise in the specified areas. This certification is critical to ensuring the potential air emissions from equipment and processes are properly calculated and representative of the source, and present a true and accurate representation of the source's potential emissions. Without this certification, emission calculations may be performed based on process, emission, or operational inputs that are not accurate or representative, which then underestimate the true potential emissions and result in a determination that equipment is not subject to this part. The PTE calculation ensures the integrity of how that fundamental calculation is performed. Accordingly, it is imperative that PTE calculations be certified by engineers with relevant background and experience. NMED did agree with NMOGA's proposal to allow in-house engineers to do PTE certifications. The New Mexico licensing statute does not require an engineer employed with a company to be licensed. *See* Tr. Vol. 4, 1169:23 – 1170:4.

NMED added language in the second sentence to clarify that the emission standards and requirements of Part 50 may not be used to reduce the emission rate of a source in order to determine applicability of the rule to that source. *See* Tr. Vol. 4, 1158:7-13. NMED is also proposing a compliance date for when PTE certifications must be completed, in recognition of the large number of sources that will need to undergo evaluation and certification under this provision.

The Board adopts this proposal for these reasons, as stated above and in NMED Exhibit 32, p. 24.

Several industry parties proposed that consultants who are not engineers should also be able to certify PTE calculations. The Department disagreed with these proposals. As discussed previously, the entire purpose of this subsection is to require certification by an engineer with relevant expertise. Ms. Kuehn explained that in her experience, PTE calculations frequently miscalculate or misrepresent a source's PTE. This often results in compliance issues for the company, which requires enforcement action and consequent revisions to applications and new permits with corrected emissions values. Because of this experience, the Department very much intended for the PTE calculation to undergo the review of an engineer with that specific type of experience, and for that person to affirmatively sign off that the emissions determination is accurate and representative of the source's true potential to emit. Tr. Vol. 4, 1166:19 – 1168:1. For the reasons outlined in the Department's testimony, the Board rejects the proposals to allow non-engineer consultants certify PTE calculations for applicability of Part 50.

Oxy USA proposed to use actual emissions rather than PTE for determining applicability under Section 20.2.50.111. Ms. Kuehn explained that the use of PTE to determine applicability of air quality regulations and permitting requirements is a common and longstanding practice utilized by state and federal air quality regulatory agencies. The use of actual emissions is not acceptable because that calculation is based on the previous year's records of operation of the source, which may not be representative of a source's future operations or emissions. Because actual emissions can change year to year depending on numerous factors including economics, regulatory requirements, political decisions, consumer demand, and market conditions, that measure cannot be considered reliable or representative of the emissions rate with respect to determine applicability of Part 50. PTE, on the other hand, is a source's maximum capacity to emit an air pollutant under its physical and operational design, and is a much more accurate and reliable indicator of the source's emissions. Tr. Vol. 4, 1221:6 - 1222:8. There are also many ways for operators to limit a source's PTE, and the mechanism for doing so is to obtain a federally enforceable air permit that is issued by the Department and that limits the PTE of the facility or a source. Finally, there are offramps throughout the rule in the form of PTE thresholds; where a source emits below those thresholds, the requirements of the particular section will not apply to that source. *Id.* 1222:9 – 1223:12. For these reasons, the Board rejects Oxy USA's proposal.

Subsection C

C. An owner or operator of a small business facility as defined in this Part shall comply with the requirements of this Part as specified in 20.2.50.125 *NMAC*.

42. Subsection C of Section 20.2.50.111 specifies that owners and operators of small business facilities as defined in 20.2.50.7.UU are subject to the requirements of Section 20.2.50.125. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 24; NMED Exhibit 102; and NMED Rebuttal Exhibit 1, pp. 11, 98-99.

Subsection D

D. Oil transmission pipelines, oil refineries, natural gas transmission pipelines (except transmission compressor stations), and saltwater disposal facilities are not subject to this Part.

43. Subsection D of Section 20.2.50.111 lists several types of oil and gas-related facilities that are not subject to Part 50. The Department has proposed clarifying revisions as suggested by NMOGA to effectuate the Department's intent that the purpose of the rule is not to regulate oil transmission pipelines. *See* Tr. Vol. 4, 1156:5-16; 1157:5-9. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 7-9, 23-24, and Tr. Vol. 4, 1156:5-16, 1157:5-9.

Section 20.2.50.112 – General Provisions

Subsection A – General Requirements

45.

44. Subsection A of Section 20.2.50.112 outlines general provisions that establish a universal set of requirements applicable to all owners and operators of sources of emissions subject to emissions standards and other requirements of Part 50.

(1) Sources subject to emissions standards and requirements under this Part shall be operated and maintained consistent with manufacturer specifications, or good engineering and maintenance practices. When used in this Part, the term manufacturer specifications means either the original equipment manufacturer (or successor) emissions-related design specifications, maintenance practices and schedules, or an alternative set of specifications, maintenance practices and schedules sufficient to operate and maintain such sources in good working order, which have been approved by qualified maintenance personnel based on engineering principles and field experience. The owner or operator shall keep manufacturer specifications on file when available, as well as any alternative specifications that are being followed, and make them available upon request by the department. The terms of 20.2.50.112.A(1) apply any time reference to manufacturer specifications occurs in this Part.

Paragraph (1) of Subsection A of Section 20.2.50.112 establishes work practice

standards requiring equipment to be operated and maintained consistent with manufacturer specifications and explains what is meant by the term "manufacturer specifications" as used in Part 50. Based on a proposal by NMOGA, proposed revisions that allow owners or operators to use either manufacturer specifications or an alternative set of specifications and maintenance practices and schedules developed by qualified personnel based on engineering principles and field experience. Manufacturer specifications or alternative specifications must be kept on file and provided to the department upon request. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 25 and NMED Rebuttal Exhibit 1, p. 21.

(2) Sources, including associated air pollution control equipment and monitoring equipment, subject to emission standards or requirements under this Part shall at all times, including periods of startup, shutdown, and malfunction, be operated and maintained in a manner consistent

with safety and good air pollution control practices for minimizing emissions of VOC and NOx. During a period of startup, shutdown, or malfunction, this general duty to minimize emissions requires that the owner or operator reduce emissions from the affected source to the greatest extent consistent with safety and good air pollution control practices. The general duty to minimize emissions does not require the owner or operator to make any further efforts to reduce emissions beyond levels required by the applicable standard under this Part. The terms of 20.2.50.112.A(2) apply any time reference to minimizing emissions occurs in this Part.

46. Paragraph (2) of Subsection A of Section 20.2.50.112 establishes a requirement that equipment be operated a manner that minimizes emissions of air contaminants, including NOx and VOC. This is a standard operational requirement intended to ensure that equipment is used for its intended purpose only; that equipment is maintained in good working order such that it operates within its normal operating parameters, loads, and process and throughput rates; and that owners and operators proactively address any operational issues to avoid excess emissions due to equipment failures, malfunctions, or lack of proper maintenance and operation. This provision includes revisions proposed by NMOGA that clarify the sources covered; specify that the requirement applies at all times including during periods of startup, shutdown, and malfunctions; and clarify the Department's intent that the general duty to minimize emissions does not require the owner or operator to make further efforts to reduce emissions if emission levels required by applicable standards have been achieved. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 25; and NMED Rebuttal Exhibit 1, p 21.

IPANM proposed to strike the general requirement for owners and operators to operate sources in a manner that minimizes the emissions of ozone precursors in its entirety. IPANM did not provide a basis for this proposal. NMED did not agree with IPANM's proposal to remove this requirement because it establishes a reasonable obligation on the part of owners and operators. See NMED Rebuttal Exhibit 1, pp. 21-22. For these reasons, the Board rejects

IPANM's proposal.

(3) Within two years of the effective date of this Part, owners and operators of a source requiring equipment monitoring, testing, or inspection shall develop and implement a data system(s) capable of storing information for each source in a manner consistent with this section. The owner or operator shall maintain information regarding each source requiring equipment monitoring, testing, or inspection in a data system(s), including the following information in addition to the required information specified in an applicable section of this Part:

(a) unique identification number;

(b) location (latitude and longitude) of the source;

(c) type of source (e.g., tank, VRU, dehydrator,

pneumatic controller, etc.); (d) for each source, the controlled VOC (and NO_x, if applicable) emissions in lbs./hr. and tpy;

(e) make, model, and serial number; and

(f) a link to the manufacturer maintenance schedule or

repair recommendations, or company-specific operational and maintenance practices.

(4) The data system(s) shall be maintained by the owner or operator of the facility.

(5) The owner or operator shall manage the source's record of data in the data system(s). The owner or operator shall generate a Compliance Database Report (CDR) from the information in the data system. The CDR is an electronic report maintained by the owner or operator and that can be submitted to the department upon request.

(6) The CDR is a report distinct from the owner or operator's data system(s). The department does not require access to the owner or operator's data system(s), only the CDR.

(7) The owner or operator's authorized representative must be able to access and input data in the data system(s) record for that source. That access is not required to be at any time from any location.

(8) The owner or operator shall contemporaneously track each monitoring event, and shall comply with the following:

(a) data gathered during each monitoring or testing event shall be uploaded into the data system as soon as practicable, but no later than three business days of each compliance event, and when the final reports are received;

(b) certain sections of this Part require a date and time stamp, including a GPS display of the location, for certain monitoring events. No later than one year from the effective date of this Part, the department shall finalize a list of approved technologies to comply with date and time stamp requirements, and shall post the approved list on its website. Owners and operators shall comply with this requirement using an approved technology no later than two years from the effective date of this Part. Prior to such time, owners and operators may comply with this requirement by making a written or electronic record of the date and time of any affected monitoring event; and (c) data required by this Part shall be maintained in the data system(s) for at least five years.

47. Paragraphs (3) through (8) of Subsection A of Section 20.2.50.112 establish requirements for owners and operators to develop and maintain a data system capable of storing monitoring, testing, and inspection information as required under Part 50. These provisions outline what equipment data and compliance monitoring information are required to be maintained for each source subject to Part 50, and provide that the owner or operator must be able to generate a Compliance Data Report ("CDR") from the data stored in the data system(s) and submit the report to the Department upon request. Owners and operators have two years from the effective date to develop and implement the required data system. NMED proposed revisions clarifying that the CDR is a report that is distinct from the owner or operator's data system(s) and that the Department does not require access to the data system(s). An owner or operator's authorized representative must be able to access the data system(s) and input data. Monitoring events must be contemporaneously tracked and the data uploaded to the data system(s) in a timely manner. Where specific sections of the rule require a date and time stamp for a monitoring event, Paragraph (8) provides that the Department will finalize a list of approved technologies to comply with the date and time stamp requirements and will post that information on its website within one year of the effective date of Part 50. Owners and operators must comply with the requirement to use an approved technology for date and time stamping within two years of the effective date, and in the meantime can comply with the requirement by making a written or electronic record of the date and time of a required monitoring event. Data in the data system(s) must be maintained for a period of at least five years. NMED Exhibit 32, pp. 25-26; NMED Rebuttal Exhibit 1, pp. 22-24; Tr. Vol. 1358:5 – 1359:14.

These provisions were substantially revised from the Department's initial proposal, which would have required that all sources be equipped with a scannable tag (an "Equipment Monitoring Tag" or "EMT") that would be integrated with a database and used to track equipment information and compliance monitoring events and data. Based on testimony from the industry parties regarding the costs and burdens entailed by the EMT system and integrated database, the Department removed the tagging and scanning requirements and changed the database requirement to a requirement to maintain a data system or systems for tracking and maintaining compliance data and other information for affected sources. Tr. Vol. 5, 1582:14 – 1583:18.

IPANM and GCA propose to remove these paragraphs in their entirety. The Board rejects this proposal. As stated in NMED's rebuttal testimony, these provisions establish reasonable requirements for all owners and operators subject to Part 50 to operate and maintain a data system where monitoring data, emissions data, and other general information for each affected source can be complied and stored in a manner that allows a report containing the relevant information to be generated and provided to the Department upon request. These requirements are critical to the Department's ability to ensure that affected sources are complying with Part 50 so that the reductions in ozone levels predicted by the modeling can actually be achieved. NMED Rebuttal Exhibit 1, pp. 22-23.

With regard the requirement that monitoring events be contemporaneously recorded, the Department has proposed revisions clarifying that only the recording of the event must be contemporaneous; the uploading to the data system does not need to be contemporaneous, but must be done as soon as practicable. The Board rejects the proposals to remove the requirements that each monitoring event be contemporaneously recorded and uploaded to the data system as soon as practicable. This tracking and uploading provides assurance to NMED and the public that compliance monitoring is actually occurring in accordance with the requirements of Part 50. NMED has revised this provision to require an owner or operator to include a date and time stamp, including GPS location information, for monitoring events for certain sources. In order to clarify the date and time stamp and GPS requirement, NMED will work with stakeholders to identify the technology options that can be used satisfy these requirements. There are multiple options for meeting this requirement, and NMED will not prescribe any specific method for doing so. There are many applications for date and time stamping with GPS, and these applications add the required information to photos and other documents. There are also multiple mobile employee time tracking applications with GPS tracking capability. The new proposed language in this Section requires NMED to finalize a list of approved technologies and post that information on its website no later than one year from the effective date of Part 50. Based on comments from NMOGA and IPANM, NMED has proposed a revised timeline allowing owners and operators subject to these requirements two years from the effective date of Part 50 to begin using one of the Department-approved methods to comply with this requirement. Tr. Vol. 5, 1582:14-17. Prior to such time, owners and operators may comply with this requirement with a written or electronic record of the date and time of any affected monitoring event.

The Board adopts NMED's proposal for the reasons stated in NMED Exhibit 32, pp. 25-26; NMED Rebuttal Exhibit 1, p. 22-24; Tr. Vol. 1358:5 – 1359:14.

(9) The department for good cause may request that an owner or operator retain a third party at their own expense to verify any data or information collected, reported, or recorded pursuant to this Part, and make recommendations to correct or improve the collection of data or information.

Such requests may be made no more than once per year. The owner or operator shall submit a report of the verification and any recommendations made by the third party to the department by a date specified and implement the recommendations in the manner approved by the department. The owner or operator may request a hearing on whether good cause was demonstrated or whether the recommendations approved by the department must be implemented.

48. Paragraph (9) of Subsection A of Section 20.2.50.112 establishes a requirement for owners and operators to retain a third party at their own expense to verify any information collected, reported, or recorded pursuant to Part 50, if requested by the Department. The third party must conduct an assessment and make recommendations to correct or improve the data collected. The owner or operator is required to share the third party assessment and recommendations with the Department and implement them in a manner approved by the Department. As discussed in the Department's testimony, the third-party compliance verification requirement provides a critical auditing option if the Department suspects or finds that an owner or operator is failing to meet requirements under Part 50. Such verification will benefit the Department's compliance program in significant ways. Having a compliance assessment conducted and a report prepared by an outside third party results in a considerable time and resource savings for the Department, which already operates under limited staffing and financial resources. The Department can review the compliance assessment report highlighting any issues and recommendations, and approve the manner in which the recommendations are implemented. This approach will improve and increase the public's confidence in the company's compliance with Part 50. In sum, the ability of the Department to require a third-party compliance audit strengthens the overall rule; saves limited staffing resources; improves the public's confidence in compliance with the rule; will result in overall better compliance; and provides owners and operators with targeted recommendations on how to improve any compliance issues identified in the report. NMED Exhibit 32, pp. 26-27.

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The Department incorporated revisions proposed by industry parties requiring that requests for third party audits be based on good cause, to limit such requests to once per year, and to allow an owner or operator to request a hearing to review the Department's asserted cause for requesting a third-party audit and/or the compliance recommendations made by the third party. These revisions provide a remedy if owners and operators do not believe there is good cause for a requested audit, or disagree with the recommendations resulting from that audit. NMED Rebuttal Exhibit 1, p. 24.

The Board adopts the Department's proposal for the reasons stated above.

IPANM proposed to delete this provision in its entirety. The Board rejects this proposal because this requirement provides a reasonable, resource-conserving option for the Department to obtain third party verification of compliance with this Part and recommendations on how to improve such compliance. NMED Rebuttal Exhibit 1, p. 24.

(10) Where Part 50 refers to applicable federal standards or requirements, the references are to the applicable federal standards or requirements that were in effect at the time of the effective date of this Part, unless the applicable federal standards or requirements have been superseded by more stringent federal standards or requirements.

49. Paragraph (10) of Subsection A of Section 20.2.50.112 clarifies that where Part 50 refers to an applicable federal standard or requirements, the references refer to the applicable federal standards or requirements that were in effect at the time of the effective date of this Part. The Department is proposing additional language to clarify its intent in this provision to guard against situations where referenced federal standards are repealed or amended to be less stringent. The Board adopts this provision because it is necessary to ensure that the department, regulated parties, and the public clearly understand which federal standard or requirement that the Department was referencing during the development of this Part. If those federal standards or requirements are revised in the future, it also clarifies which version of those requirements should be complied with. NMED Rebuttal Exhibit 1, pp. 24-25.

(11) Prior to modifying an existing source, including but not limited to increasing a source's throughput or emissions, the owner or operator shall determine the applicability of this Part in accordance with 20.2.50.111.B NMAC.

50. Paragraph (11) of Subsection A of 20.2.50.112 requires owners or operators to

review Part 50 for applicability prior to modifying an existing source. The Board adopts this

proposal because it is necessary to ensure that owners and operators know of their regulatory

obligation to review and confirm applicability or non-applicability of Part 50 when modifying

sources that may become subject to Part 50 as a result of such modifications. NMED Rebuttal

Exhibit 1, p. 25.

WEG's Proposal

WEG proposed adding the following provision to Subsection A of Section 20.2.50.112:

(11) In permitting a stationary source subject to this Part pursuant to 20.2.72, 20.2.74, or 20.2.79 NMAC, the department shall deny any application for a permit or permit revision, including any general permit registration, where construction or modification will cause or contribute to air contaminant levels in excess of ninety-five percent of any primary National Ambient Air Quality Standard for ozone. Compliance with this Part does not demonstrate that a source will not cause or contribute to exceedances of any National Ambient Air Quality Standard or New Mexico ambient air quality standard.

51. This proposal would require the Department to deny any permit application where the source would cause or contribute to air contaminant levels in excess of ninety-five percent of the ozone NAAQS. The Department opposed WEG's proposed revision pertaining to permitting. Mr. Baca testified that this proposal is not within the scope of this rulemaking, and is not technically feasible or practical to implement. First, the purpose of the Part 50 is to set emission standards for oil and gas sector equipment and processes, regardless of the permitting status for such equipment and processes. Adopting permitting provisions into this rule is not appropriate at this time, as the consequences of such a revision to New Mexico's permitting program require a full evaluation, including a public comment period for the regulated community and interested stakeholders, as well as discussions with the U.S. Environmental Protection Agency to identify the implications for New Mexico's SIP if such revisions were adopted. The breadth of such a change would best be addressed through a separate rulemaking process and public notice since it is outside of the original scope of the proposed rule. *See* NMED Rebuttal Exhibit 22, pp. 3-4.

Second, the Board and the Department derive their authority to carry out their duties from the enabling statutes that are passed into law by the New Mexico Legislature, including the Environmental Improvement Act, NMSA 1978 74-1-1 to -17, and the AQCA, NMSA 1978, 74-2-1 to -17. As the designated air pollution control agency for the State, the Department must ensure that its SIP, and by extension its regulatory programs, are operated consistent with the federal Clean Air Act and implementing regulations. This includes the Department's air quality permitting program and the Board's regulations implementing that program, including the following: 20.2.72 NMAC - Construction Permits; , 20.2.74 NMAC - Permits - Prevention of Significant Deterioration; and 20.2.79 NMAC – Permits – Nonattainment Areas. Additionally, Section 74-2-7(C) of the AQCA specifies that circumstances under which the Department may deny a permit; there is no authority provided for the Board to specify by regulation additional bases for denial of permits. While the statute allows the Department to deny a permit where it will cause or contribute to air contaminant levels in excess of *the NAAQS*, it does not provide authority to the Department to deny a permit where it will cause or contribute to air contaminant levels in excess of ninety-five percent of a NAAQS. The Board's regulations relating to air

quality permits must be in line with the statute, otherwise they are vulnerable to legal challenges. *Id.* at 4.

Furthermore, these state statutes and permitting rules have been fully approved by EPA as part of New Mexico's SIP, and give the Department the ability to implement the Clean Air Act in New Mexico on behalf of the federal government. Denying permits contrary to the AQCA and the State's approved SIP endangers the ability of New Mexico to run its own air quality program and issue permits. The Department has not been notified by EPA that any part of its permitting program is inconsistent with the approved SIP or federal law. *Id.* at 5.

The Board rejects WEG's proposal for the reasons stated in NMED Rebuttal Exhibit 22,

pp. 3-5.

Subsection B – Monitoring Requirements

B. Monitoring requirements: In addition to any monitoring requirements specified in the applicable sections of this Part, owners and operators shall comply with the following:

(1) Unless otherwise specified, the term monitoring as used in this Part includes, but is not limited to, monitoring, testing, or inspection requirements.

(2) If equipment is shut down at the time of periodic testing, monitoring, or inspection required under this Part, the owner or operator shall not be required to restart the unit for the sole purpose of performing the testing, monitoring, or inspection, but shall note the shut down in the records kept for that equipment for that monitoring event.

52. Subsection B of Section 20.2.50.112 specifies general monitoring-related

requirements applicable to sources subject to Part 50. Paragraph (1) clarifies what is meant by the term "monitoring" as used throughout the rule. Paragraph (2) provides direction regarding how to comply with monitoring requirements when equipment is shut down at the time of required periodic testing, monitoring or inspection. NMED added language in response to comments from NMOGA allowing an owner or operator's authorized representative to conduct requiring monitoring activities. NMED is proposing to remove the provision formerly included

at Paragraph (3) addressing submission of an alternative monitoring strategy under Section

20.2.50.116 because such submissions are already addressed in Section 20.2.50.116, making the

provision in 20.2.50.112 redundant and unnecessary. The Board adopts this proposal for the

reasons stated in NMED Exhibit 32, p. 27; NMED Rebuttal Exhibit 1, pp. 25-26.

Subsection C – Recordkeeping requirements

C. Recordkeeping requirements: In addition to any recordkeeping requirements specified in the applicable sections of this Part, owners and operators shall comply with the following:

(1) Within three business days of a monitoring event and when final reports are received, an electronic record shall be made of the monitoring event and shall include the information required by the applicable sections of this Part.

(2) The owner or operator shall keep an electronic record required by this Part for five years.

(3) By July 1 of each calendar year starting in 2024, the owner or operator shall generate a Compliance Database Report (CDR) on all assets under its control that are subject to the CDR requirements of this Part at the time the CDR is prepared and keep this report on file for five years.

53. Subsection C of Section 20.2.50.112 establishes minimum universal

recordkeeping requirements that owners and operators of sources subject to Part 50 must comply with in addition to the specific monitoring requirements in the applicable sections of the rule. Paragraphs (1) and (2) require that owners or operators make an electronic record of a monitoring event within three business days of the event and to maintain all records required under this part for at least five years. Paragraph (3) requires owners and operators to conduct an annual compliance review for each affected source and certify compliance with all terms and requirements of Part 50. Such certifications must be retained onsite for the specified timeframes. This provision replaces NMED's original proposed requirement that owners and operators complete a fully compliance evaluation prior to any transfer of equipment subject to Part 50. NMED agreed with industry parties' proposals to remove that provision. The annual compliance certification is essential to ensuring compliance with Part 50. See Tr. Vol. 5, 1377:2 – 1378:3; 1584:22 – 1585:4. Ms. Kuehn testified that this compliance certification was not meant to be an environmental audit, and it should not require extensive additional resources so long as owners and operators are complying with the monitoring and recordkeeping requirements of Part 50. See Tr. Vol. 5, 1583:20 – 1584:21. The annual compliance certification simply requires that such data be complied into an annual report. Ms. Kuehn also testified that the Department would provide a template in the form of an Excel spreadsheet to assist smaller companies in complying with the data system and annual compliance report requirements. See Tr. Vol. 5, 1362:9 – 1364:12, 1371:8 - 1374:6, 1378:3-17, 1582:14 - 1583:18, 1586:3-23. NMED agreed to strike the provision in Subsection C that required monthly inspections, and instead rely on the monitoring requirements in each section of the rule. See Tr. Vol. 5, 1586:25 – 1587:21. NMED also agreed to remove the provision stating loss of data or failure to keep a record shall be treated as a failure to collect the data, because the Department is already able to do this within its enforcement authority. See Tr. Vol. 5, 1363:4-8.

The Board adopts this proposal for the reasons stated above and in NMED Exhibit 32, pp. 29-30 and NMED Rebuttal Exhibit 1, pp. 26-27.

Subsection D – Reporting Requirements

D. Reporting requirements: In addition to any reporting requirements specified in the applicable sections of this Part, the owner or operator shall respond within three business days to a request for information by the department under this Part. The response shall provide the requested information for each source subject to the request by electronically submitting a CDR to the department's Secure Extranet Portal (SEP), or by other means and formats specified by the department in its request. If the department requests a CDR from multiple facilities, additional time will be given as appropriate. 54. Subsection D of Section 20.2.50.111 establishes general reporting requirements for sources subject to Part 50. Owners and operators are required to provide requested information to the Department within 3 business days of the request. The requested information must be provided by electronically submitting a compliance data report through the Department's Secure Extranet Portal or by other means and formats specified by the Department in its request. The Department agreed to revisions specifying that additional time will be provided if the department requests a CDR from multiple facilities. The Board adopts this proposal for the reasons stated at NMED Exhibit 32, p. 30 and NMED Rebuttal Exhibit 1, p. 27.

WEG's Proposal

D. Reporting requirements:

(1) The owner or operator shall submit records of all monitoring events documenting deviations of this Part to the department. For excess emissions, reports shall be submitted in accordance with 20.2.7 NMAC. For all other deviations, reports shall be submitted semi-annually beginning January 1, 2022 and shall be submitted by the 30th day of the month following the end of each semi-annual period.

(2) Within 24 hours of a request by the department, the owner or operator shall for each unit subject to the request, provide the requested information either by electronically submitting a CDR to the department's Secure Extranet Portal (SEP), or by other means and formats specified by the department in its request.

(3) The owner or operator shall comply with all applicable reporting requirements at 20.2.7 NMAC.

55. NMED opposed WEG's proposed language regarding excess emissions and self-

reporting of "deviations" from the proposed rule. NMED witness Mr. Baca testified that the term

"deviations" is ambiguous and would create unclear expectations and pose implementation

challenges. As written, a company would have to report simple and inconsequential deviations

from the rule's requirements. Additionally, specific requirements for reporting and correcting

deviations from each section would have to be developed. NMED Rebuttal Exhibit 22, pp. 5-6.

The proposed language would also create significant administrative burdens on the Department and the regulated community without commensurate public health protections. Reporting of a "deviation" does not ensure that it is corrected, nor do all deviations result in emissions to the atmosphere. The resources expended by industry to comply with the rule and the Department to enforce it are better spent identifying and addressing problems to ensure compliance with the emission standards and that emissions to the atmosphere are minimized. Additionally, the proposed changes would require the Department to set up a new system for reporting deviations and processing those reports to determine if a violation has occurred and whether corrective action and enforcement are necessary. The Department simply does not have the resources to design, deploy, and administer such a system. Instead, the rule sets deadlines for completing repairs for faulty equipment or when leaks are detected, and required regulated entities to keep records which can be provided to the Department upon request. *Id.* at 5.

Sources subject to the Board's excess emissions rules at 20.2.7 NMAC are already required to comply with the provisions of that rule independent of any other requirement. Cross referencing this rule in the Part 50 does not provide enhanced compliance incentives for industry, nor does it provide the Department additional tools for increased compliance and enforcement of either rule. *Id.* at 5-6.

Finally, reporting of violations of Part 50 would not provide pertinent health information to the public. The Department provides pertinent data to the public through our ozone monitoring network and emissions reporting requirements. This information is readily available on the Department's website and staff routinely respond to more complex external data inquires and requests for other information through the Inspection of Public Records Act, NMSA 1978, 14-2-1 to -12. Additionally, the Department is proposing to require companies to keep extensive records, including date and time stamped records of monitoring and repair events, and produce a Compliance Data Report at any time upon the Department's request. The request for a CDR may be made for any reason, including in response to public inquiries, complaints, or concerns. Limiting these submittals allows the Department to focus its limited resources on ensuring compliance, instead of administrative record keeping. The Rebuttal Testimony of Cindy Hollenberg included at NMED Rebuttal Exhibit 14, discusses the Department's recent compliance and enforcement activities, including those related to the Oil and Gas sector. *Id.* at 6-7.

The Board rejects WEG's proposal for the reasons stated in NMED Rebuttal Exhibit 22, pp. 5-7.

Section 20.2.50.113 – Engines and Turbines

Description of Equipment and Process

56. Engines and turbines are used in the oil and gas industry to power compressors that maintain natural gas pressures at levels sufficient to move gas through gathering and transmission pipelines. Compressors at gathering compressor stations move the gas from the wellhead to gas processing plants. Compressors at gas processing plants move the gas from the processing plants to transmission pipelines, and compressors at transmission compressor stations maintain pressure and move the gas along the transmission pipelines to the ultimate user of the processed gas.

In addition to driving compressors, engines may also be used as the driver for power generators that provide electrical power to sites that are not connected to the commercial electrical grid or may be used as backup power supply in case of a power outage. Engines are also used to drive pumpjacks in the oil production sector. Pumpjacks are used to mechanically lift liquid out of the well if bottom hole pressure is not high enough to allow liquid to flow to the surface.

Two kinds of reciprocating internal combustion engines are used in the oil and gas industry: spark ignition and compression ignition. The work cycle of both types of engines may either be two-stroke or four-stroke. Reciprocating internal combustion engines are generally used to power reciprocating compressors, and often the engine and compressor share the same crankshaft in what is known as an integral compressor.

A combustion turbine consists of an upstream rotating combustion gas compressor, a combustor, and a downstream turbine on the same shaft as the combustion gas compressor. During operation, the combustion turbine compresses atmospheric air and mixes it with fuel that is burned at extremely high temperatures, creating a hot gas. This hot mixture moves through blades in the turbine, causing them to spin quickly. These blades rotate the turbine drive shaft, which powers the combustion gas compressor. NMED Exhibit 32, pp. 31-32

Control Options

57. Readily available options for controlling NOx on two-stroke and four stroke lean burn engines include low emissions controls, selective catalytic reduction, and non-selective catalytic reduction ("SCR"). Readily available NO_X control options for turbines include water or steam injection, dry low-NO_X burners, and SCR. Readily available VOC control options for engines include NSCR and catalytic oxidation. A readily available VOC control option for turbines is catalytic oxidation. *Id.* at 32-36.

Rule Language

58. The proposed requirements in Section 20.2.50.113 are based on similar rules and standards for new and existing engines and turbines in Pennsylvania GP-5 and GP-5A;

California South Coast Air Quality Management District Rule 1110.2; EPA's regulations at 40

C.F.R. § 63, Subpart ZZZZ; 40 C.F.R. § 60, Subpart JJJJ; Colorado Reg. 7, Part E; PA TSD

2018 (NMED Exhibit 52); and EPA Office of Air and Radiation's Alternative Control

Techniques Document – Nox Emissions from Stationary Gas Turbines, EPA-453/R-93-007

(January 1993) (NMED Exhibit 53). NMED Exhibit 32, pp. 37-46.

20.2.50.113 – Subsection A – Applicability

A. Applicability: Portable and stationary natural gas-fired spark ignition engines, compression ignition engines, and natural gas-fired combustion turbines located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations, with a rated horsepower greater than the horsepower ratings of table 1, 2, and 3 of 20.2.50.113 NMAC are subject to the requirements of 20.2.50.113 NMAC. Non-road engines as defined in 40 C.F.R. §§ 1068.30 are not subject to 20.2.50.113 NMAC.

59. Subsection A of Section 20.2.50.113 states the equipment to which this Section

applies. Section 20.2.50.113 applies to portable and stationary natural gas-fired spark ignition engines; compression ignition engines; and natural gas-fired combustion turbines located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations with a rated horsepower greater than those shown in Tables 1, 2, and 3 of Section 113. The Department accepted NMOGA's proposal to expressly exempt nonroad engines as defined by federal regulations from this Section because the Clean Air Act preempts state enforcement of emissions standards for such engines. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 37-56, and NMED Rebuttal Exhibit 1,

p. 27.

20.2.50.113, Subsection B - Emission Standards

B. Emission standards:

(1) The owner or operator of a portable or stationary natural gas-fired spark ignition engine, compression ignition engine, or natural gas-fired combustion turbine shall ensure compliance with the emission standards by the dates specified in Subsection B of 20.2.50.113 NMAC, except as otherwise specified under an Alternative Compliance Plan approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113 NMAC or alternative emissions standards approved pursuant to Paragraph (11) of Subsection B of 20.2.50.113 NMAC.

60. Paragraph (1) of Subsection B of Section 20.2.50.113 requires owners and

operators of new and existing portable and stationary engines and turbines equal to or exceeding

specified horsepower ratings to meet certain NOx, CO, and VOC emission limits by certain dates

unless otherwise specified under an alternative compliance plan or alternative emissions

standards approved pursuant to this Section. The Board adopts this proposal for the reasons

stated in NMED Exhibit 32, pp. 37-56, and NMED Rebuttal Exhibit 1, p. 27.

(2) The owner or operator of an existing natural gas-fired spark ignition engine shall complete an inventory of all existing engines subject to this Part by January 1, 2023, and shall prepare a schedule to ensure that each existing engine does not exceed the emission standards in table 1 of Paragraph (2) of Subsection B of 20.2.50.113 NMAC as follows, except as otherwise specified under an Alternative Compliance Plan (ACP) approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113 NMAC or alternative emissions standards approved pursuant to Paragraph (11) of Subsection B of 20.2.50.113 NMAC:

(a) by January 1, 2025, the owner or operator shall ensure at least thirty percent of the company's existing engines meet the emission standards.

(b) by January 1, 2027, the owner or operator shall ensure at least an additional thirty-five percent of the company's existing engines meet the emission standards.

(c) by January 1, 2029, the owner or operator shall ensure that the remaining thirty-five percent of the company's existing engines meet the emission standards.

(d) in lieu of meeting the emission standards for an existing natural gas-fired spark ignition engine, an owner or operator may reduce the annual hours of operation of an engine such that the annual PTE of NOx and VOC emissions are reduced to achieve an equivalent allowable ton per year

emission reduction as set forth in table 1 of Paragraph (2) of Subsection B of 20.2.50.113 NMAC, or by at least ninety-five percent per year.

61. Paragraph (2) of Subsection B of Section 20.2.50.113 requires owners and operators of existing spark ignited engines to develop an inventory of those engines and meet the emission limits over a specified timeline, unless otherwise specified under an alternative compliance plan or alternative emissions standards approved pursuant to this Section. This timeline requires a certain percentage of the inventoried fleet to meet the requirements by specified deadlines. The Board adopts this proposal because the staggered timeline allows owners and operators sufficient time to come into compliance with the requirements of this Section. Further, in lieu of meeting the emissions limits, owners and operators may reduce the number of hours of operation in order to reduce emissions to rates similar to the emissions reduction requirements achieved by utilizing emission control devices. The Board adopts this proposal because it provides flexibility by allowing an alternative method of compliance for engines that are difficult to retrofit, while ensuring equivalent emission reductions. *See* NMED Exhibit 32, p. 36; NMED Rebuttal Exhibit 1, pp. 27-29.

 Table 1 - EMISSION STANDARDS FOR EXISTING NATURAL GAS-FIRED SPARK IGNITION

 ENGINES

Engine Type	Rated bhp	NO_x	СО	NMNEHC (as propane)
2 Stroke Lean Burn	>1,000	3.0 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	>1,000 bhp and <1,775 bhp	2.0 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	≥1,775 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich Burn	>1,000 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

62. Table 1 of Paragraph (2) sets forth the emission limits for existing natural gasfired spark ignition engines. The limits originally proposed by the Department and the basis for those limits are set forth in the pre-filed direct testimony of Elizabeth Bisbey-Kuehn and Brian Palmer, and were based on standards and data from other states, such as Pennsylvania GP-5 and GP-5A, Colorado Reg. 7, Part E, The California South Coast Air Quality Management District Rule 1110.2, and Ohio EPA test data. *See* NMED Exhibit 32, at pp. 37-42. The Department proposes revised emissions limits in Table 1 based on information submitted by NMOGA, Kinder Morgan, and GCA, and a further analysis of stack emissions testing data available from Ohio and the NMED Equipment Data. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, pp. 29-34.

NMOGA proposes that the CO limit be either removed from Table 1 because it is not an ozone precursor, or raised to 2.0 g/hp-hr for lean burn engines to reflect the same limit in 40 C.F.R. 60, Subpart JJJJ. Kinder Morgan proposed the same CO limit in their redline markup. The Board rejects these proposed revisions because a properly designed and operating catalytic oxidizer should reduce both CO and NMNEHC emissions. Therefore, the Board agrees with NMED the limit for CO in Table 1 should be retained because it is an important indicator of catalytic oxidizer performance. In addition, the emission testing requirements authorize CO to be used as a surrogate for determining compliance with the NMNEHC emission standards. These CO and NMNEHC limits are readily achievable with the use of catalytic oxidation on all engine types as demonstrated in the Ohio stack test data included as NMED Rebuttal Exhibit 3. NMED Rebuttal Exhibit 1, p. 34.

(3) The owner or operator of a new natural gas-fired spark ignition engine shall ensure the engine does not exceed the emission standards in table 2 of Paragraph (3) of Subsection B of 20.2.50.113 NMAC upon startup.

Table 2 - EMISSION STANDARDS FOR NEW NATURAL GAS-FIRED SPARK IGNITION ENGINES

Engine Type	Rated bhp	NO_x	СО	NMNEHC (as propane)
Lean-burn	> 500 and < 1875	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Lean-burn	≥ 1875	0.30 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich-burn	>500	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

63. Paragraph (3) of Subsection B of Section 20.2.50.113 requires owners and operators of new spark ignited engines must meet the emission limits in Table 2 upon startup. Like Table 1, the Department proposed revised limits in Table 2 based on input from NMOGA, Kinder Morgan, and GCA. The rationale for the revised CO and NMNEHC limits for new engines in Table 2 is the same as that for the revised CO and NMNEHC limits in Table 1, and NMED is proposing the same CO and NMNEHC limits in Table 2 as in Table 1. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 37-56, and NMED Rebuttal Exhibit 1, pp. 34-35.

Kinder Morgan and NMOGA proposed to increase the lower horsepower limits for new lean-burn and rich-burn engines in Table 2 from 500 hp to 1,000 hp. The Board rejects this proposal because neither party presented testimony or data specifically addressing and supporting that change. The 500 hp lower threshold for new engines is included in Colorado's Reg. 7 at Part E, which requires the installation of selective noncatalytic oxidation and an air fuel ratio controller on all lean burn and rich burn engines greater than 500 hp. Pennsylvania's GP- 5 and GP-5A include emission limits for all new lean burn and rich burn engines with no lower hp cut off, but include more stringent emission limits for engines at a threshold of greater than 500 hp. See NMED Rebuttal Exhibit 1, p. 35.

(4) The owner or operator of a natural gas-fired spark ignition engine with NOx emission control technology that uses ammonia or urea as a reagent shall ensure that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected to fifteen percent oxygen.

64. Paragraph (4) of Subsection B of Section 20.2.50.113 addresses emissions of unreacted ammonia from SCR systems. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 33-34.

(5) The owner or operator of a compression ignition engine shall ensure compliance with the following emission standards:

(a) a new portable or stationary compression ignition engine with a maximum design power output equal to or greater than 500 horsepower that is not subject to the emission standards under Subparagraph (b) of Paragraph (5) of Subsection B of 20.2.50.113 NMAC shall limit NOx emissions to not more than nine g/bhp-hr upon startup.

(b) a stationary compression ignition engine that is subject to and complying with Subpart IIII of 40 CFR Part 60, Standards of Performance for Stationary Compression Ignition Internal Combustion Engines, is not subject to the requirements of Subparagraph (a) of Paragraph (5) of Subsection B of 20.2.50.113 NMAC.

65. Paragraph (5) of Subsection B of Section 20.2.50.113 sets emissions standards for

compression ignition engines. The proposed NOx emission limit for new compression ignition

engines equal to or greater than 500 hp of 9 g/bhp-hr is the same limit as Colorado Reg. 7 Part E,

Section II.A.4.e. The emission limit is based on the use of add-on SCR controls. The proposed

rule does not include proposed emission limits for existing compression ignition engines. The

Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 43.

(6) The owner or operator of a portable or stationary compression ignition engine with NO_x emission control technology that uses ammonia or urea as a reagent shall ensure that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected to fifteen percent oxygen.

66. Paragraph (6) of Subsection B of Section 20.2.50.113 addresses emissions of

unreacted ammonia from SCR systems. The Board adopts this proposal for the reasons stated in

NMED Exhibit 32, pp. 33-34.

(7) The owner or operator of a stationary natural gas-fired combustion turbine with a maximum design rating equal to or greater than 1,000 bhp shall comply with the applicable emission standards for an existing, new, or reconstructed turbine listed in table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC.

(a) The owner or operator of an existing stationary natural gas-fired combustion turbine shall complete an inventory of all existing turbines subject to Part 50 by July 1, 2023, and shall prepare a schedule to ensure that each subject existing turbine does not exceed the emission standards in table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC as follows, except as otherwise specified under an Alternative Compliance Plan approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113 NMAC or alternative emissions standards approved pursuant to Paragraph (11) of Subsection B of 20.2.50.113 NMAC:

(i) by January 1, 2024, the owner or operator shall ensure at least thirty percent of the company's existing turbines meet the emission standards.

(*ii*) by January 1, 2026, the owner or operator shall ensure at least an additional thirty-five percent of the company's existing turbines meet the emission standards.

(iii) by January 1, 2028, the owner or operator shall ensure that the remaining thirty-five percent of the company's existing turbines meet the emission standards.

(iv) in lieu of meeting the emission standards for an existing stationary natural gas-fired combustion turbine, an owner or operator may reduce the annual hours of operation of a turbine such that the annual PTE of NOx and VOC emissions are reduced to achieve an equivalent allowable ton per year emission reduction as set forth in table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC, or by at least ninety-five percent per year.

67. Paragraph (7) of Subsection B of Section 20.2.50.113 requires owners and

operators of new and existing stationary with rated bhp greater than or equal to 1,000 bhp to meet the NOx and CO emission limits specified in Table 3 by certain dates unless otherwise specified under an alternative compliance plan or alternative emissions standards approved pursuant to this Section. Owners and operators of existing stationary natural gas-fired combustion turbines are required to develop an inventory of those turbines and meet the emission limits in Table 3 over a specified timeline, unless otherwise provided under an alternative compliance plan or alternative emissions standards approved pursuant to this Section. This timeline requires a certain percentage of the inventoried fleet to meet the requirements by specified deadlines. The Board adopts this proposal because the staggered timeline allows owners and operators sufficient time to come into compliance with the requirements of this Section. Further, in lieu of meeting the emissions limits, owners and operators may reduce the number of hours of operation in order to reduce emissions to rates similar to the emissions reduction requirements achieved by utilizing emission control devices. The Board adopts this proposal because it provides flexibility by allowing an alternative method of compliance for turbines that are difficult to retrofit, while ensuring equivalent emission reductions. *See* NMED Exhibit 32, p. 36; NMED Rebuttal Exhibit 1, pp. 36-37.

Table 3 - EMISSION STAN	DARDS FOR STATION	VARY COMBUSTION	IURBINES		
For each applicable existing natural gas-fired combustion turbine, the owner or operator shall ensure the					
turbine does not exceed the following emission standards no later than the schedule set forth in Paragraph					
(7)(a) of Subsection B of 20.2.50.113 NMAC:					

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(7)(a) of Subsection B of 2	20.2.50.115 NMAC:		
Turbine Rating (bhp)	NO _x (ppmvd @15% O ₂)	CO (ppmvd @ 15% O ₂)	NMNEHC (as propane, ppmvd @15% O ₂)
≥1,000 and <4,100	150	50	9
≥4,100 and <15,000	50	50	9
≥15,000	50	50 or 93% reduction	5 or 50% reduction
	natural gas-fired combustion tu ing emission standards upon st		or shall ensure the turbine
Turbine Rating (bhp)	NO_x (ppmvd @15% O_2)	CO (ppmvd @ 15% O ₂)	NMNEHC (as propane, ppmvd @15% O ₂)
≥1,000 and <4,000	100	25	9
≥4,000 and <15,900	15	10	9
≥15,900	9.0 Uncontrolled or 2.0 with Control	10 Uncontrolled or 1.8 with Control	5

68. Table 3 of Paragraph (7) sets forth the emission limits for new and existing stationary combustion turbines. The emission limits and applicability thresholds originally proposed by the Department and the basis for those limits are set forth in the pre-filed direct testimony of Elizabeth Bisbey-Kuehn and Brian Palmer, and were based on the PA TSD 2018 (NMED Exhibit 52), except that the proposed NOx limits for existing turbines were based on EPA Office of Air and Radiation's *Alternative Control Techniques Document – Nox Emissions from Stationary Gas Turbines*, EPA-453/R-93-007 (January 1993) ("EPA 1993 ACT") (NMED Exhibit 53). *See* NMED Exhibit 32, at pages 43-46. The Department has proposed revised

emissions limits in Table 3 based on information submitted by NMOGA, Kinder Morgan, and Solar Turbines. *See* NMED Rebuttal Exhibit 2, pp. 37-39.

The revised emission limits for NOx in Table 3 for existing turbines equal to or greater than 1,000 hp and less than 4,100 hp (150 ppmvd at 15% O2) is the same as that recommended by Solar Turbines, and is the similar to the limit in Colorado's Reg. 7 for existing turbines firing natural gas and less than or equal to 50 MMBtu/hr. *See* Tr. Vol. 6, 1689:4-21. The NOx limit for new or reconstructed turbines (100 ppmvd at 15% O2) is similar to the limit for reconstructed turbines in the federal NSPS regulations at 40 C.F.R. 60, Subpart KKKK. NMED is also proposing to accept Solar Turbine's recommendation to change the upper end of the horsepower cutoff for turbines subject to the 150 ppmvd NOx limit from 5,000 bhp to 4,100 bhp because it would place Solar's Saturn and Centaur 40 4000 turbines, for which Solar reports there is no dry low NOx option, in the small category and the Centaur 40 turbines (with 4,500 bhp and 4,700 bhp ratings) in the middle category for which Solar Turbines reports there is a dry low NOx retrofit option available. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 43-46, and NMED Rebuttal Exhibit 1, p. 39.

NMOGA and Kinder Morgan propose to delete the CO emission standards for turbines. The Board rejects this proposal because the emission testing requirements authorize CO to be used as a surrogate for determining compliance with the NMNEHC emission standards. These standards are in place for subject engines and should also remain in effect for turbines. *See* NMED Rebuttal Exhibit 1, p. 39.

(8) The owner or operator of a stationary natural gas-fired combustion turbine with NO_x emission control technology that uses ammonia or urea as a reagent shall ensure that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected to fifteen percent oxygen.

69. Paragraph (8) of Subsection B of Section 20.2.50.113 addresses emissions of unreacted ammonia from SCR systems. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 33-34.

(9) The owner or operator of an emergency use engine as defined by 40 C.F.R. §§ 60.4211, 60.4243, or 63.6675 is not subject to the emissions standards in this Part but shall be equipped with a non-resettable hour meter to monitor and record any hours of operation.

70. Paragraph (9) of Subsection B of Section 20.2.50.113 addresses emergency use engines as defined by federal law, and imposes a requirement to record hours of operation of such equipment. This requirement is not related to emissions and therefore is not preempted by the CAA. No party objected to the inclusion of this language. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 39.

(10) In lieu of complying with the emission standards for individual engines and turbines established in Subsection B of 20.2.50.113 NMAC, an owner or operator may elect to comply with the emission standards through an Alternative Compliance Plan (ACP) approved by the department. An ACP must include the list of engines or turbines subject to the ACP, and a demonstration that the total allowable emissions for the engines or turbines subject to the ACP will not exceed the total allowable emissions under the emission standards of this Part. Prior to submitting a proposed ACP to the Department, the owner or operator shall comply with the following requirements in the order listed:

(a) The owner or operator shall contract with an independent third-party engineering or consulting firm to conduct a technical and regulatory review of the ACP proposal. The selected firm shall review the proposal to determine if it meets the requirements of this Part, and shall prepare and certify an evaluation of the proposed ACP indicting whether the ACP proposal adheres to the requirements of this Part.

(b) Following the independent third-party review, the owner or operator shall provide the ACP, along with the third-party evaluation and findings, to the department for posting on the department's website. The department shall post the ACP and the third-party review within 15 days of receipt.

(c) Following posting by the department, the owner or operator shall publish a notice in a newspaper of general circulation announcing the ACP proposal, the dates it will be available for review and comment by the

public, and information on how and where to submit comments. The dates specified in the public notice must provide for a thirty-day comment period.
(d) Following the close of the thirty-day notice and comment period, the department shall send the comments submitted on the ACP proposal and findings to the owner or operator. The owner or operator shall provide written responses to all comments to the department.
(e) Following receipt of the owner or operator's responses to comments received during the thirty-day comment period, the department shall make a determination whether to approve or deny the ACP

proposal within 90 days. The department shall approve an ACP that meets the requirements of this Part, unless the department determines that the total allowable emissions under the ACP exceed the total allowable emissions under the emission standards of 20.2.50.113 NMAC. If approved by the department, the emission reductions and associated emission limits for the affected engines or turbines shall become enforceable terms under this Part.

71. Paragraph (10) of Subsection B of Section 20.2.50.113 authorizes an owner or

operator to comply with the emissions standards of this Section through an alternative compliance plan or "ACP". This proposal was included at the request of NMOGA and Kinder Morgan, and would provide an alternative to requiring individual sources to meet the emission standards in Part 50. Owners and operators would instead be able to reduce emissions across the entire company fleet, which provides flexibility in the manner in which owners and operators can achieve an equivalent amount of emission reductions in accordance with the same compliance deadlines. NMED proposes revisions to the industry proposal, including two additional requirements that are critical for making the ACP concept workable for the Department. First, owners and operators are required to have the ACP reviewed by an independent third-party consulting or engineering firm, which will certify the integrity of the proposal and ensure that the emissions reductions as represented in the proposed ACP are equivalent to reductions achieved by the emissions standards in the rule. Transferring the initial technical review to an outside independent firm will help to alleviate some of the additional burdens on the Department's already constrained resources that will arise from allowing ACPs as means to comply with Part 50. Second, an owner or operator must post the draft ACP for public comment for 30 days and provide notice to the public by publishing a newspaper notice in a newspaper of general circulation. The owner or operator will be required to provide responses to any public comments received to the Department for the Department's consideration in reviewing the ACP. This process will ensure transparency and will provide additional confidence to the Department and the public that a proposed ACP will in fact result in equivalent reductions as would be achieved by the compliance with the emissions standards in the rule. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, pp. 39-40.

(11) The owner or operator may submit a request for alternative emission standards for a specific engine or turbine based on technical impracticability or economic infeasibility. The owner or operator is not required to submit an ACP proposal under Paragraph (10) of Subsection B of 20.2.50.113 NMAC prior to submission of a request for alternative emissions standards under this Paragraph (11), provided that the owner or operator satisfies Subparagraph (b) of Paragraph (11) of Subsection B of 20.2.50.113 NMAC, below. To qualify for an alternative emission standard, an owner or operator must comply with the following requirements:

(a) Prepare a reasonable demonstration detailing why it is not technically practicable or economically feasible for the individual engine or turbine to achieve the emissions standards in table 1 of Paragraph (2) of Subsection B of 20.2.50.113 NMAC or table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC, as applicable;

(b) Prepare a demonstration detailing why emissions from the individual engine or turbine cannot be addressed through an ACP in a technically practicable or economically feasible manner;

(c) Prepare a technical analysis for the affected engine or turbine specifying the emission reductions that can be achieved through other means, such as combustion modifications or capacity limitations. The technical analysis shall include an analysis of any previous modifications of the source and a determination whether such modifications meet the definition of a reconstructed source, such that the source should be considered a new source under federal regulations. The analysis shall include a certification that the modifications to the source are not in violation of any state or federal air quality regulation; and (d) Fulfill the requirements of Subparagraphs (a)

through (c) of Paragraph (10) of Subsection B of 20.2.50.113 NMAC.
 (e) Following the close of the thirty-day notice and comment period, the department shall send the comments submitted on the

alternative emission standards and findings to the owner or operator. The owner or operator shall provide written responses to all comments to the department. (f) Following receipt of the owner or operator's responses to comments received during the thirty-day comment period, the department shall make a determination whether to approve or deny the alternative emission standards within 90 days. If approved by the department, the

emission reductions and alternative emission standards for the affected engine or turbine shall become enforceable terms under this Part. (g) If approved by the department, the emissions

reductions and alternative standards for the affected engine or turbine shall become enforceable terms under this Part.

72. Paragraph (11) of Subsection B of Section 20.2.50.113 allows an owner or

operator to request an alternative emission standard for individual engines and turbines that cannot meet equivalent emission reductions under an ACP. This proposal was also included at the request of NMOGA and Kinder Morgan. A request for an alternative emission standard must follow the same process as an ACP. First, owners and operators are required to have the proposed alternative emission standard reviewed by an independent third-party consulting or engineering firm, which will certify the integrity of the proposal and ensure that the emissions standards as represented in the proposal are appropriate for the source. Transferring the initial technical review to an outside independent firm will help to alleviate some of the additional burdens on the Department's already constrained resources that will arise from allowing alternative emission standards as means to comply with Part 50. Second, an owner or operator must post the draft alternative emission standard for public comment for 30 days and provide notice to the public by publishing a newspaper notice in a newspaper of general circulation. The owner or operator will be required to provide responses to any public comments received to the Department for the Department's consideration in reviewing the proposed alternative emission standard. This process will ensure transparency and will provide additional confidence to the Department and the public that a proposed alternative emission standard will in fact result in an

accurate proposal with appropriate reductions from the source. An owner or operator seeking an alternative emission standard for an individual engine or turbine must also demonstrate through an analysis of all past modifications to the unit that the unit has not in fact been modified to the extent that the unit should be considered reconstructed under the Clean Air Act and, therefore, subject to federal standards of performance or other requirements. The analysis must include a certification that the modifications to the source are not in violation of any state or federal air quality regulation. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, pp. 40-41.

NMOGA and Kinder Morgan propose provisions that would allow owners and operators to submit a justification of the technical impracticability or economic infeasibility of requiring certain turbines to comply with the emission standards of Part 50. Their proposal includes requirements for when the Department would be required to review and approve the exemption, and an automatic approval if the Department fails to act within certain timelines. The Department's proposed language in Paragraph (11) of this Subsection allows the Department to consider individual technical infeasibility demonstrations where certain prerequisites are met, including a demonstration that the emissions of a particular source cannot be addressed through an ACP. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 36.

NMOGA and Kinder Morgan also propose revisions allowing for additional time to comply with the emission standards if good cause is shown. The Board rejects the proposal to add the option for an extension of time to comply based on good cause shown for the reasons stated in NMED Rebuttal Exhibit 1, pp. 36-37. The current proposal already offers significant flexibility for sources that are unable to meet the emission standards of Part 50: they may reduce the annual hours of operation, they may seek an Alternative Compliance Plan to meet an equivalent amount of emission reductions, and/or they may seek alternative emissions standards if they can demonstrate that they cannot meet the existing standards through an ACP. The current compliance timelines proposed by the Department are sufficient. The staggered compliance timeline extends through 2028, giving owners and operators nearly seven years to fully comply with the emission standards. *See id.*

(12) A short-term replacement engine may be substituted for any engine subject to Section 20.2.50.113 NMAC consistent with any applicable air quality permit containing allowances for short term replacement engines, including but not limited to New Source Review and General Construction Permits issued under 20.2.72 NMAC. A short-term replacement engine is not considered a "new" engine for purposes of this Part unless the engine it replaces is a "new" engine within the meaning of this Part. The reinstallation of the existing engine following removal of the short-term replacement engine is not considered a "new" engine under this Part unless the engine was "new" prior to the temporary replacement.

73. Paragraph (12) of Subsection B of Section 20.2.50.113 allows for the use of shortterm replacement engines, as authorized under the Board's regulations for new source review and general construction permits at 20.2.72 NMAC. The Department added this paragraph at the request of NMOGA. The Board adopts this proposal because it addresses the need for owners and operators to replace engines on a short-term basis, and align with the authorizations of the permits. *See* NMED Rebuttal Exhibit 1, p. 41.

20.2.50.113, Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) Maintenance and repair for a spark ignition engine, compression ignition engine, and stationary combustion turbine shall meet the manufacturer recommended maintenance schedule as defined in 20.2.50.112 NMAC.

(2) Maintenance conducted consistent with an applicable NSPS or NESHAP requirement shall be deemed to be in compliance with 20.2.50.113.C(1) NMAC.

(3) Catalytic converters (oxidative, selective, and nonselective) and AFR controllers shall be inspected and maintained according to manufacturer specifications as defined in 20.2.50.112 NMAC, and shall include replacement of oxygen sensors as necessary for oxygen-based controllers. During periods of catalytic converter or AFR controller maintenance, the owner or operator shall shut down the engine or turbine until the catalytic converter or AFR controller can be replaced with a functionally equivalent spare to allow the engine or turbine to return to operation.

(4) For equipment operated for 500 hours per year or more, compliance with the emission standards in Subsection B of 20.2.50.113 NMAC shall be demonstrated within 180 days of the effective date applicable to the source as defined by Subsection B(2) and (7) or, if installed more than 180 days after the effective date, within 60 days after achieving the maximum production rate at which the source will be operated, but not later than 180 days after initial startup of such source. Compliance with the applicable emission standards shall be demonstrated by performing an initial emission test for NOx and VOC, as defined in 40 CFR 51.100(s) using U.S. EPA reference methods or ASTM D6348. Periodic monitoring shall be conducted annually to demonstrate compliance with the allowable emission standards and may be demonstrated utilizing a portable analyzer or EPA reference methods. For units with g/hp-hr emission standards, the engine load shall be calculated using the following equations:

$$Load (Hp) = \frac{Fuel \ consumption \ (scf/hr) \ x \ Measured \ fuel \ heating \ value \ (LHV \ btu/scf)}{Manufacturer's \ rated \ BSFC \ (btu/bhp-hr) \ at \ 100\% \ load \ or \ best \ efficiency}$$

$$Load (Hp) = \frac{Fuel \ consumption \ (gal/hr) \ x \ Measured \ fuel \ heating \ value \ (LHV \ btu/gal)}{Manufacturer's \ rated \ BSFC \ (btu/bhp-hr) \ at \ 100\% \ load \ or \ best \ efficiency}$$

Where: LVH = *lower heating value, btu/scf, or btu/gal, as appropriate; and BSFC* = *brake specific fuel consumption*

If the manufacturer's rated BSFC is not available, an operator may use an alternative load calculation methodology based on available data. (a) emissions testing shall be conducted within 10 percent of 100 percent peak (or the highest achievable) load. The load and the

NMED's Proposed Statement of Reasons and Closing Argument parameters used to calculate it shall be recorded to document operating conditions at the time of testing and shall be included with the test report.

(b) emissions testing utilizing a portable analyzer shall be conducted in accordance with the requirements of the current version of ASTM D6522. If a portable analyzer has met a previously approved department criterion, the analyzer may be operated in accordance with that criterion until it is replaced.

(c) the default time period for a test run shall be at least 20 minutes.

(d) an emissions test shall consist of three separate runs, with the arithmetic mean of the results from the three runs used to determine compliance with the applicable emission standard.

(e) during emissions tests, pollutant and diluent concentration shall be monitored and recorded. Fuel flow rate shall be monitored and recorded if stack gas flow rate is determined utilizing U.S. EPA reference method 19. This information shall be included with the periodic test report.

(f) stack gas flow rate shall be calculated in accordance with U.S. EPA reference method 19 utilizing fuel flow rate (scf) determined by a dedicated fuel flow meter and fuel heating value (Btu/scf). The owner or operator shall provide a contemporaneous fuel gas analysis (preferably on the day of the test, but no earlier than three months before the test date) and a recent fuel flow meter calibration certificate (within the most recent quarter) with the final test report. Alternatively, stack gas flow rate may be determined by using U.S. EPA reference methods 1 through 4 or through the use of manufacturer provided fuel consumption rates.

(g) upon request by the department, an owner or operator shall submit a notification and protocol for an initial or annual emissions test.

(h) emissions testing shall be conducted at least once per calendar year. Emission testing required by Subparts GG, IIII, JJJJ, or KKKK of 40 CFR 60, or Subpart ZZZZ of 40 CFR 63, may be used to satisfy the emissions testing requirements if it meets the requirements of 20.2.50.113 NMAC and is completed at least once per calendar year.

(*i*) The results of emissions testing demonstrating compliance with the emission standard for CO may be used as a surrogate to demonstrate compliance with the emission standard for NMNEHC.

(5) The owner or operator of equipment operated less than 500 hours per year shall monitor the hours of operation using a non-resettable hour meter and shall test the unit at least once per 8760 hours of operation in accordance with the emissions testing requirements in Paragraph (4) of Subsection C of 20.2.50.113 NMAC.

(6) An owner or operator of an emergency use engine as defined by 40 C.F.R. §§ 60.4211, 60.4243, or 63.6675 shall monitor the hours of operation by a non-resettable hour meter.

(7) An owner or operator limiting the annual operating hours of an engine or turbine to meet the requirements of Paragraph (2) or (7) of

Subsection B of 20.2.50.113 NMAC shall monitor the hours of operation by a non-resettable hour meter.

(8) Prior to any monitoring, testing, inspection, or maintenance of an engine or turbine, the owner or operator shall date and time stamp the event, and the monitoring data entry shall be made in accordance with the requirements of 20.2.50.112 and 113 NMAC.

74. Subsection C of 20.2.50.113 sets forth monitoring requirements for owners and operators of new and existing engines and turbines. These requirements were revised from NMED's original proposal based on comments submitted by NMOGA and Kinder Morgan. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 36-37; NMED Rebuttal Exhibit 1, pp. 41-43; and Tr. Vol. 6, 1693:22 – 1697:7.

CDG proposed to revisions to Paragraph (4) of Subsection C that would require emission testing every 8760 hours or 3 years, whichever comes first, to be consistent with NSPS JJJJ. NMED did not agree with this relaxation of emissions testing requirements for engines and turbines. The Board rejects this proposal because the requirement to conduct an annual emissions test is reasonable, is necessary to demonstrate compliance with the emissions standards of this section, and is in accordance with the Department's protocol for engine testing for regular construction permits. NMED Rebuttal Exhibit 1A, p.1.

D. Recordkeeping requirements:

(1) The owner or operator of a spark ignition engine, compression ignition engine, or stationary combustion turbine shall maintain a record in accordance with 20.2.50.112 NMAC for the engine or turbine. The record shall include:

(a) the make, model, serial number, and unique identification number for the engine or turbine;

(b) location of the source (latitude and longitude);

(c) a copy of the engine, turbine, or control device manufacturer recommended maintenance and repair schedule as defined in 20.2.50.112 NMAC; and

(d) all inspection, maintenance, or repair activity on the engine, turbine, and control device, including:

(i) the date and time stamp(s), including GPS of the location, of an inspection, maintenance, or repair;

(ii) the date a subsequent analysis was *performed (if applicable);* (iii) *the name of the person(s) conducting the* inspection, maintenance or repair; (iv)a description of the physical condition of the equipment as found during the inspection; a description of maintenance or repair (v)conducted; and (vi)the results of the inspection and any required corrective actions. The owner or operator of a spark ignition engine, (2)compression ignition engine, or stationary combustion turbine shall maintain records of initial and annual emissions testing for the engine or turbine for a period of five years. The records shall include: *(a)* make, model, and serial number for the tested engine or turbine; **(b)** the date and time stamp(s), including GPS of the location, of any monitoring event, including sampling or measurements; *(c) date analyses were performed; (d)* name of the person(s) and the qualified entity that performed the analyses; analytical or test methods used: (e) results of analyses or tests; (**f**) calculated emissions of NOx and VOC in lb/hr and (g)tpy; and (**h**) operating conditions at the time of sampling or measurement. The owner or operator of an emergency use engine as **(3)**

defined by 40 C.F.R. §§ 60.4211, 60.4243, or 63.6675 shall record the total annual hours of operation as recorded by the non-resettable hour meter.

(4) The owner or operator limiting the annual operating hours of an engine or turbine to meet the requirements of Paragraph (2) or (7) of Subsection B of 20.2.50.113 NMAC shall record the hours of operation by a nonresettable hour meter. The owner or operator shall calculate and record the annual NOx and VOC emission calculation, based on the engine or turbine's actual hours of operation, to demonstrate that an equivalent allowable ton per year emission reduction as set forth in table 1 or table 3 of Paragraph (2) or (7) of Subsection B of 20.2.50.113 NMAC, or the ninety-five percent emission reduction requirement is met.

75. Subsection D of 20.2.50.113 sets forth specific reporting requirements for owners

and operators of new and existing engines and turbines. These provisions include requirements

for owners and operators to maintain records of certain information on units subject to this

Section, including the make, model, and serial number; a copy of the engine, turbine, and control device manufacturer specifications; information on the initial and annual emissions testing; hours of operation; and information documenting that emissions reductions realized through the reduction in hours of operation is equivalent to a 95% reduction in NOx and VOC emissions. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 37.

NMOGA and Kinder Morgan proposed two new requirements at paragraphs (5) and (6) to add a recordkeeping provision for owners and operators claiming an exemption from the requirements of this Subpart, and a record of a Department approved extension to the compliance deadlines in this Section. For the same reasons that Board did adopt these new provisions in Subsection B, the Board rejects the proposal to similarly modify the recordkeeping provisions in Subsection D.

Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

76. Subsection E of Section 20.2.50.113 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 37.

Estimated Emissions Reductions Resulting from Section 20.2.50.113

NOx Reductions - Engines

77. ERG estimated total baseline allowable NOx emissions from all 4,718 operating internal combustion engines located in the Subject Counties, or designated as "Portable." Allowable NOx emissions from those units were 62,005 tpy. ERG then estimated the NOx emission reductions from implementing the proposed regulations on existing engines. Adding controls to uncontrolled engines would reduce NOx emissions by 17,905 tpy, leading to a 28.9%

overall reduction in NOx emissions from operating engines from the baseline emissions. See NMED Exhibit 56 - ICE Reductions and Costs NO₂ Spreadsheet. Adding controls to uncontrolled engines would reduce NOx emissions by 17,905 tpy, leading to a 28.9% overall reduction in NOx emissions from operating engines from the baseline emissions. *See* NMED Exhibit 32, pp. 46-48; NMED Exhibit 56 - ICE Reductions and Costs NO2 Spreadsheet.

VOC Reductions - Engines

78. ERG estimated VOC emissions from the entire inventory of 4,276 operating internal combustion engines located in the Subject Counties or designated as "Portable" at 24,224 tpy of VOC. ERG then estimated the VOC emission reductions that would be achieved by implementing the proposed requirements for existing engines. For the 186 uncontrolled engines, ERG estimated reductions of 1,663 tpy of VOC based on the use of an add-on control to achieve the required emission reduction to meet the proposed standard, leading to a 6.8% overall reduction in VOC emissions from existing engines. *See* NMED Exhibit 32, pp. 46-49; NMED Exhibit 57 – ICE Reductions and Costs VOC Spreadsheet.

NOx Reductions - Turbines

79. ERG calculated the allowable NOx emissions from the entire inventory of 160 active combustion turbines located in the Subject Counties. Emissions from these units total 10,313 tpy of allowable NOx. ERG then examined the effect of implementing the proposed regulations on the 51 unregulated and uncontrolled combustion turbines with a horsepower rating greater than 1,000. Applying controls to these units results in a reduction of 3,377 tpy of allowable NOx. The reductions are based on the percent reductions by engine horsepower rating as indicated above. Adding controls to uncontrolled combustion turbines with horsepower ratings greater than 1,000 would result in a 32.7% overall reduction in NOx emissions. See NMED

Exhibit 58 – Turbines Reductions and Costs NO₂ Spreadsheet. *See* NMED Exhibit 32, pp. 49-50; NMED Exhibit 58 – Turbines Reductions and Costs NO₂ Spreadsheet.

VOC Reductions - Turbines

80. ERG estimated the emission reductions from 39 turbines without controls as the difference between the allowable VOC emissions in the permit data and the estimated NMNEHC emissions under the proposed emission limits. The emission reductions are based on the use of an add-on control (oxidation catalyst) to achieve the VOC (NMNEHC) emission limits in the proposed NM standards. Adding controls to these 39 combustion turbines would reduce VOC emissions by 353 tpy, leading to a 49.9% overall reduction in VOC emissions from combustion turbines. *See* NMED Exhibit 32, pp. 50-52; NMED Exhibit 59 – Turbines Reductions and Costs VOC Spreadsheet.

Estimated Costs of Section 20.2.50.113

81. The annualized costs of NOx emission reductions for the 1,866 uncontrolled and partially controlled natural gas-fired spark-ignition engines were estimated by applying cost equations for the different types and sizes of engines, as described on pages 52-54 of NMED Exhibit 32.

82. For 2-stroke and 4-stroke lean-burn engines, costs were calculated for adding Low Emission Combustion ("LEC") Technology as a retrofit, as described on pages 53-54 of NMED Exhibit 32, and NMED Exhibit 56. The total annualized costs of adding LEC to lean-burn spark ignition engines and NSCR to rich-burn spark ignition engines was estimated to be \$120,267,152 per year, at an average annual cost per engine of \$64,452 and a cost per ton of NOx reduced of \$6,717.

83. The annualized costs of VOC emission reductions for natural gas-fired sparkignition engines were calculated by applying the control costs for adding oxidation catalysts to 172 uncontrolled lean burn engines. Total annualized costs for these 172 engines were estimated at approximately \$1,626,842 per year at an average annual cost per engine of \$9,458 and a cost per ton of VOC reduced of \$990.ERG estimated the total annual costs for internal combustion engines, based on low emission combustion retrofits for lean burn engines at \$104 million. NMED Exhibit 32, p. 55.

84. The annualized costs of NOx emission reductions were estimated for the 51 uncontrolled natural gas-fired combustion turbines, as described on page 55 of NMED Exhibit 32, and NMED Exhibit 58. The total annualized costs of NOx emission reductions for these 51 natural gas-fired turbines were estimated at \$13,764,391 per year at an average annual cost per turbine of \$269,890 and a cost per ton of NOx reduced of \$4,076. *Id.* at 55-56.

85. To estimate costs of VOC reductions for turbines, ERG assumed that an oxidation catalyst is added as a control device to 39 uncontrolled turbines that are unregulated by an NSPS or NESHAP, and that have allowable VOC emissions that exceed the proposed limits. The total annualized costs of VOC emission reductions for 39 natural gas-fired turbines were estimated at \$3,392,186 per year, with an average annual cost per turbine of \$86,979 and a cost per ton of VOC reduced of \$9,608. *See id.*

86. Cost estimates were adjusted based on modifications to Section 20.2.50.112 as described in NMED Rebuttal Exhibit 1, pp. 32-33, 38-39, and 44-48.

The Board finds that the estimated costs associated with Section 20.2.50.113 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.114 – Compressor Seals

Description of Equipment or Process

87. Compressors are used throughout the oil and natural gas industry to compress gas for processing, movement through pipelines, and other needs. Compressors are mechanical devices that increase the pressure of natural gas and allow the natural gas to be transported in pipelines from the production site, through the processing and supply chain, and to the consumer. Vented emissions from compressors occur from seals (wet seal compressors) or packing surrounding the mechanical compression components (reciprocating compressors) of the compressor. These emissions typically increase over time as the compressor components begin to wear and degrade. NMED Exhibit 32, p. 57.

Reciprocating Compressors

In a reciprocating compressor, natural gas enters the suction manifold, and then flows into a compression cylinder where it is compressed by a piston driven in a reciprocating motion by the crankshaft powered by a reciprocating internal combustion engine. Emissions occur when natural gas leaks around the compressor piston rod when pressurized natural gas is in the cylinder. The compressor piston rod packing system consists of a series of flexible rings that create a seal around the piston rod to prevent gas from escaping between the rod and the inboard cylinder head. Over time, the rings become worn and the packaging system needs to be replaced to prevent excessive leaking from the compression cylinder. *Id.* at 57-58.

Centrifugal Compressors

Centrifugal compressors use a rotating disk or impeller to increase the velocity of the natural gas where it is directed to a divergent duct section that converts the velocity energy to pressure energy. These compressors are primarily used for pipeline transport of natural gas in the

natural gas processing and transmission segments of the industry. These compressors require seals around the rotating shaft to prevent high pressure gases from escaping where the shaft exits the compressor casing. Many centrifugal compressors use wet (i.e., oil-filled) seals around the rotating shaft to prevent natural gas from escaping where the compressor shaft exits the compressor casing. Other compressors, including most newer compressors, use a dry seal with a mechanical barrier around the rotating shaft to prevent natural gas from escaping. *Id.* at 58-60.

Control Options

88. VOC emissions from reciprocating compressor rod packing can be minimized by replacing the rod packing on a regular basis before it becomes excessively worn. A typical regulatory schedule is to replace the rod packing seals after every 26,000 hours of operation or every 36 months, whichever is later. A second control option is to collect emissions from the rod packing under negative pressure and route them via a closed vent system to a control device, a recovery system, a fuel cell, a process stream, or to be used as fuel. Centrifugal compressor seal oil that is contaminated with entrained gas is typically routed directly to an atmospheric pressure degassing tank in which the entrained gas (methane and VOC) will evaporate from the seal oil and is then vented to the atmosphere. NMED Exhibit 32, p. 60.

Centrifugal compressor seal oil that is contaminated with entrained gas is typically routed directly to an atmospheric pressure degassing tank in which the entrained gas (methane and VOC) will evaporate from the seal oil and is then vented to the atmosphere. A wet seal fluid degassing system that is designed to capture the released methane and VOC can be used to separate the entrained gas from contaminated seal oil in a separator and route it to a seal oil demister to remove entrained seal oil before routing the gas to a control device, a process, for use as a fuel, or to the suction side of a compressor to be pressurized and put back into the pipeline

or another use. The seal oil from the bottom of the high-pressure seal oil degassing separator flows to the atmospheric degassing separator where the remaining, but now reduced, volume of entrained/dissolved gas is removed and vented to the atmosphere. The regenerated seal oil is then recirculated back to the compressor seal oil system. *Id.* at 61-62.

Rule Language

89. The proposed requirements in Section 20.2.50.114 are based on similar

requirements in NSPS Subpart OOOOa, as discussed in NMED Exhibit 32, pp. 64-65.

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.114

D. "Centrifugal compressor" means a machine used for raising the pressure of natural gas by drawing in low-pressure natural gas and discharging significantly higher-pressure natural gas by means of a mechanical rotating vane or impeller. A screw, sliding vane, and liquid ring compressor is not a centrifugal compressor.

90. The definition of "Centrifugal compressor" in Subsection D of Section 20.2.50.7

was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. No party commented on

this definition. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14.

PP. "Reciprocating compressor" means a piece of equipment that increases the pressure of process gas by positive displacement, employing linear movement of a piston rod.

91. The definition of "Reciprocating compressor" in Subsection PP of Section

20.2.50.7 was derived from Colorado Reg. 7, Section I.B.24. No parties commented on this

proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 21.

Subsection A – Applicability

A. Applicability:

(1) Centrifugal compressors using wet seals and located at tank batteries, gathering and boosting stations, and natural gas processing plants are subject to the requirements of 20.2.50.114 NMAC. Centrifugal compressors located at well sites and transmission compressor stations are not subject to the requirements of 20.2.50.114 NMAC.

(2) Reciprocating compressors located at tank batteries, gathering and boosting stations, and natural gas processing plants are subject to the requirements of 20.2.50.114 NMAC. Reciprocating compressors located at well sites and transmission compressor stations are not subject to the requirements of 20.2.50.114 NMAC.

92. Section 20.2.50.114 applies to centrifugal compressors using wet seals and

reciprocating compressors located at tank batteries, gathering and boosting stations, and natural gas processing plants. Centrifugal compressors and reciprocating compressors located at well sites and transmission compressor stations are not subject to the requirements of Section 20.2.50.114. The Department proposed substantial revisions to this provision based on comments from NMOGA and Kinder Morgan, as outlined in NMED Rebuttal Exhibit 1, pp. 48-50.

NMED proposed to remove transmission compressor stations from applicability of Section 20.2.50.114 based on testimony submitted by Kinder Morgan. NMED estimated VOC emissions from transmission compressor stations using data reported to the GHGRP by operators of those facilities in New Mexico. *See* NMED Rebuttal Exhibit 6 - GHGRP Data for NG Transmission Compression Spreadsheet. The GHGRP data included methane emissions from twelve (12) New Mexico facilities identified as transmission compressor stations. Kinder Morgan's testimony included gas analysis data for five stations showing the average VOC content of their pipeline gas is 0.574%, with a range of 0.206% to 0.775%. *See* Kinder Morgan NOI, Attachment B. Assuming that the methane emissions in the GHGRP data include 0.574% VOC by weight, the total VOC emissions from those twelve stations in the GHGRP is 13 tpy VOC. The range per station is 0.22 tpy to 4.53 tpy VOC. Based on this analysis, NMED agreed that it is appropriate to remove transmission compression stations that are handling pipeline quality natural gas from applicability of this Section. NMED Rebuttal Exhibit 1, pp. 49-50.

The Board adopts NMED's proposal for the reasons stated in NMED Exhibit 32, pp. 62, 64-68, and NMED Rebuttal Exhibit 1, pp. 48-50.

NMOGA proposed to remove Section 20.2.50.114 in its entirety, arguing that compressor seals are an "inconsequential" source of ozone precursor emissions. The Department disagreed that emissions from these sources, particularly those in the gathering and boosting segment, are inconsequential. The data for those compressors are not required to be reported to the Department and compressor seals were not a separate item in the emissions inventory used for the OAI modeling. In developing the federal standards for compressor seals in 40 C.F.R. 60, Subpart OOOO, EPA estimated that the average VOC emission reduction from a centrifugal compressor with wet seals in the production segment would be 19.5 tpy, and for reciprocating compressors the reductions would be 4.2 tpy VOC for one in the gathering and boosting segment and 13.7 tpy VOC for one in the processing segment. See 76 Fed. Reg. 52738 (August 23, 2011), at p. 52761. EPA is still regulating compressor seal emissions in NSPS Subparts OOOO and OOOOa, except at well head compressors and in the transmission compression and storage segments. NMED Rebuttal Exhibit 1, pp. 48-49. NMED did agree to numerous revisions to this Section proposed by NMOGA, as detailed in NMED Rebuttal Exhibit 1, p. 49. For these reasons, the Board rejects NMOGA's proposal to remove Section 20.2.50.114 from Part 50.

Subsection B – Emission Standards

B. Emission standards:

(1) The owner or operator of an existing centrifugal compressor with wet seals shall control VOC emissions from a centrifugal compressor wet seal fluid degassing system by at least ninety-five percent within two years of the effective date of this Part. Emissions shall be captured and routed via a closed vent system to a control device, recovery system, fuel cell, or a process stream.

(2) The owner or operator of an existing reciprocating compressor shall, either:

(a) replace the reciprocating compressor rod packing after every 26,000 hours of compressor operation or every 36 months, whichever is reached later. The owner or operator shall begin counting the hours of compressor operation toward the first replacement of the rod packing upon the effective date of this Part; or

(b) beginning no later than two years from the effective date of this Part, collect emissions from the rod packing, and route them via a closed vent system to a control device, recovery system, fuel cell, or a process stream.

93. Paragraphs (1) and (2) of Subsection B of Section 20.2.50.114 set forth emissions

standards for existing compressors. Owners and operators of existing centrifugal compressors are required to control VOC emissions from centrifugal compressor wet seal fluid degassing systems by at least 95 percent within two years of the effective date of Part 50. Emissions must be captured and routed through a closed vent system to a control device, recovery system, fuel cell, or a process stream. Owners and operators of existing reciprocating compressors must either replace the rod packing after every 26,000 hours of compressor operation or every 36 months, whichever is later, or collect VOC emissions from the rod packing and route them through a closed vent system to a control device, recovery system. For the first option, the owner or operator must begin counting the hours of operation upon the effective date of Part 50. For the second option, the owner or operator has two years from the effective date to implement to begin collecting and routing the emissions. The Department's proposal includes revisions in response to comments by NMOGA. *See* NMED Rebuttal Exhibit 1, p. 49.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 62-63, 64-68;

and NMED Rebuttal Exhibit 1, p. 49.

(3) The owner or operator of a new centrifugal compressor with wet seals shall control VOC emissions from the centrifugal compressor wet seal fluid degassing system by at least ninety-five percent upon startup. Emissions shall be captured and routed via a closed vent system to a control device, recovery system, fuel cell, or process stream.

(4) The owner or operator of a new reciprocating compressor shall, upon startup, either:

(a) replace the reciprocating compressor rod packing after every 26,000 hours of compressor operation, or every 36 months, whichever is reached later; or

(b) collect emissions from the rod packing and route them via a closed vent system to a control device, a recovery system, fuel cell, or a process stream.

94. Paragraphs 3 and 4 of Subsection B of Section 20.2.50.114 sets forth emissions standards for new compressors. Owners and operators of new centrifugal compressors are required to control VOC emissions from wet seal fluid degassing systems by at least 98 percent upon startup, capturing and routing emissions through a closed vent system to a control device, recovery system, fuel cell, or process stream. For new reciprocating compressors, rod packing must be replaced after every 26,000 hours of operation or every 36 months, whichever is later, or emissions must be collected from the rod packing using a closed vent system to a control device, a recovery system, fuel cell or a process stream. The Department's proposal includes revisions in response to comments by NMOGA. *See* NMED Rebuttal Exhibit 1, p. 49. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 63, 64-68; and NMED Rebuttal Exhibit 1, p. 49.

(5) The owner or operator complying with the emission standards in Subsection B of 20.2.50.114 NMAC through use of a control device shall comply with the control device requirements in 20.2.50.115 NMAC.

95. Paragraph (5) of Subsection B of Section 20.2.50.114 provides that an owner or

operator complying with the emissions standards in Subsection B of Section 20.2.50.114 through

use of a control device must comply with the control device requirements in 20.2.50.115. The

Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 63, 64-68.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner or operator of a reciprocating compressor complying with Subparagraph (a) of Paragraph (2) or Subparagraph (a) of Paragraph (4) of Subsection B of 20.2.50.114 NMAC shall continuously monitor the hours of operation with a non-resettable hour meter and track the number of hours since initial startup or since the previous reciprocating compressor rod packing replacement.

(2) The owner or operator of a reciprocating compressor complying with Subparagraph (b) of Paragraph (2) or Subparagraph (b) of Paragraph (4) of Subsection B of 20.2.50.114 NMAC shall monitor the rod packing emissions collection system semiannually to ensure that it operates as designed and routes emissions through a closed vent system to a control device, recovery system, fuel cell, or process stream.

(3) The owner or operator of a centrifugal or reciprocating compressor complying with the requirements in Subsection B of 20.2.50.114 NMAC through use of a closed vent system or control device shall comply with the monitoring requirements in 20.2.50.115 NMAC.

(4) The owner or operator of a centrifugal or reciprocating compressor shall comply with the monitoring requirements in 20.2.50.112 NMAC.

96. Subsection C of Section 20.2.50.114 sets forth specific monitoring requirements

for compressors. The Department is proposing to remove Paragraph 1 from its most recent

proposal because that requirement is redundant with the requirement in former Paragraph 4.

Owners and operators complying with the emission standards for reciprocating compressors are

required to continuously monitor the hours of operation with a non-resettable hour meter, and

track the number of hours from initial startup or from the previous reciprocating compressor rod

packing replacement. Owners and operators of reciprocating compressors that are collecting emissions and routing those emissions through a closed vent system to a control device, a recovery system, fuel cell or a process stream are required to monitor the collection system semiannually to ensure that it continues to operate as designed. Owners and operators must comply with the general monitoring provisions in Section 20.2.50.112. The Department's proposal includes revisions in response to comments by NMOGA. *See* NMED Rebuttal Exhibit 1, p. 49. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 63, 64-68; and NMED Rebuttal Exhibit 1, p. 49.

Subsection D – Recordkeeping Requirements

D. **Record**keeping requirements: The owner or operator of a centrifugal compressor using a (1)wet seal fluid degassing system shall maintain a record of the following: the location (latitude and longitude) of the *(a)* centrifugal compressor; the date of construction or reconstruction of the **(b)** centrifugal compressor; (c) the monitoring required in Subsection C of 20.2.50.114 NMAC, including the time and date of the monitoring, the person(s) conducting the monitoring, a description of any problem observed during the monitoring, and a description of any corrective action taken; and the type, make, model, and unique identification (d)number or equivalent identifier of a control device used to comply with the control requirements in Subsection B of 20.2.50.114 NMAC. (2)The owner or operator of a reciprocating compressor shall maintain a record of the following: *(a)* the location (latitude and longitude) of the reciprocating compressor; the date of construction or reconstruction of the **(b)** reciprocating compressor; and (c) the monitoring required in Subsection C of 20.2.50.114 NMAC, including: *(i)* the number of hours of operation since the effective date, initial startup after the effective date, or the last rod packing replacement, as applicable; data showing the effectiveness of the rod *(ii)* packing emissions collection system, as applicable; and the time and date of the inspection, the (iii)

person(s) conducting the inspection, a description of any problems observed during the inspection, and a description of corrective actions taken.

(3) The owner or operator of a centrifugal or reciprocating compressor complying with the requirements in Subsection B of 20.2.50.114 NMAC through use of a control device or closed vent system shall comply with the recordkeeping requirements in 20.2.50.115 NMAC.

(4) The owner or operator of a centrifugal or reciprocating compressor shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

97. Subsection D of Section 20.2.50.114 sets forth recordkeeping requirements for compressors. Owners and operators of centrifugal compressors using wet seal fluid degassing systems are required to maintain records of the following: location of the compressor; date of construction or reconstruction of the compressor; required monitoring data; and the type, make, model and identification number or equivalent identifier of the control device used to comply with the emission standards. Owners and operators of reciprocating compressors are required to maintain a record of the following: location of the compressor; date of construction or reconstruction of the compressor; and the required monitoring data. Owners and operators must comply with the general recordkeeping provisions in Section 20.2.50.112. The Department's proposal includes revisions in response to comments by NMOGA. NMED Rebuttal Exhibit 1, p. 49. The Department has also proposed additional revisions removing references in this section to "modification," because that term is undefined in the rule and is encompassed within the definition of "reconstruction." The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 62-65, and NMED Rebuttal Exhibit 1, p. 49.

Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator of a centrifugal or reciprocating compressor shall comply with the reporting requirements in 20.2.50.112 NMAC.

98. Subsection E of Section 20.2.50.114 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 62-63.

Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.114

99. ERG's analysis of emissions reductions for compressors is detailed in NMED Exhibit 32, pp. 65-68. For the 2,612 reciprocating compressors in the NMED data, total annual emission reductions with increased rod packing replacement were estimated to be 5,325 tpy VOC, a 57.5 percent reduction, and emissions after replacement of rod packing were estimated to be 3,935 tpy VOC. *See* NMED Exhibit 64 – Compressor Seals - Reciprocating Engines Spreadsheet. For centrifugal compressors, ERG estimated overall VOC reductions would be 2,087 tpy VOC, and the overall percent VOC emission reduction would be 93%. *See* NMED Exhibit 66 – Compressor Seals - Turbines Spreadsheet.

For reciprocating compressors, ERG estimated the annual cost per compressor for rod packing replacement to be \$2,237 per year for a compressor in the gathering and boosting sector, and \$1,695 per year for a compressor in the processing sector. These annual costs are incremental costs compared to the annual costs of replacing the rod packing every four years. ERG estimate the total cost for replacing rod packing every three years for all 2,612 reciprocating compressors to be \$5,778,289. For centrifugal compressors, ERG calculated the annualized cost for installing a degassing system at each of the 36 locations with centrifugal compressors that would be affected by Part 50 based on the number of compressors at that site, not for each individual compressor. The total initial capital cost for installing a degassing system at the 36 compressor sites is \$2,735,150 and the annualized cost of installing a degassing system at the 36 compressor sites is \$667,078. Full details on ERG's cost estimates for compressors can be found in NMED Exhibit 32, pp. 68-70; NMED Exhibit 64 – Compressor Seals – Reciprocating Engines Spreadsheet; and NMED Exhibit 66 – Compressor Seals – Turbines Spreadsheet.

The Board finds that the estimated costs associated with Section 20.2.50.113 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.115 – Control Devices and Closed Vent Systems

Description of Equipment or Process

100. A control device is any mechanical, thermo, or chemical means to capture, convert, destroy, or recover air contaminants. The purpose of control devices as defined in Part 50 is the reduction of VOCs and NOx. Some control devices are specific to a particular process or type of equipment, while others can be used for multiple processes or types of equipment. Examples of control devices include, but are not limited to, open flares, enclosed combustion devices ("ECDs"), thermal oxidizers ("TOs"), vapor recovery units ("VRUs"), fuel cells, condensers, and catalytic converters (oxidative, selective, and non-selective). A control device may also include any other air pollution control equipment or emission reduction technologies approved by the Department to comply with emission standards in Part 50. NMED Exhibit 32, p. 70.

Open Flares

101. Open flares or "flaring" refers to the routing of natural gas from anywhere in the process to a device where the gas is combusted as it leaves the tip of the flare. Flaring is a high-

temperature oxidation process used to burn or incinerate waste gases containing combustible components such as VOCs, natural gas (methane), carbon monoxide (CO), and hydrogen (H2). Flares convert, or destroy, waste gases into less harmful components (ideally, water vapor and carbon dioxide). The flare system consists of a header, stack, tip, and ignition system. Gas is sent to the flare through a header system and is combusted as it exits the flare stack at the tip. The flare tip is designed to ensure the proper mixing of gas and air to achieve the proper burn efficiency. Ignition of the gas stream is through the use of a continuously burning pilot or autoignition system. Flaring is a necessary part of drilling and completion activities, oil and natural gas field production, pipeline gas gathering, and facility processing of oil and natural gas because of safety considerations (personnel and equipment) and its effectiveness in combusting harmful emissions (environmental). *Id.* at 71.

Enclosed Combustion Devices and Thermal Oxidizers

102. Enclosed combustion devices use a high-temperature oxidation process to control VOCs in many industrial settings because the enclosed combustor can normally handle fluctuations in concentration, flow rate, heating value, and unreactive (i.e., non-combustible) compounds found in the gas stream. For this analysis, it is assumed that the types of combustors installed in the oil and natural gas industry can achieve at least a 95 percent control efficiency on a continuous basis. Combustion devices can be designed to meet a 98 percent control efficiency, and can control emissions by 98 percent on average, or more in practice when properly operated. Combustion devices that are designed to meet a 98 percent control efficiency may not continuously meet this efficiency in practice, due to factors such as variability of field conditions. A typical combustor used to control emissions from storage vessels in the oil and natural gas sector is an enclosed combustion system. *Id.* at 71-72.

Thermal oxidizers – also referred to as direct flame incinerators, thermal incinerators, or afterburners – can also be used to control VOC emissions. Similar to a basic enclosed combustion device, a thermal oxidizer uses burner fuel to maintain a high temperature (typically 800-850°C) within a combustion chamber. The VOC-laden emission source gas is injected into the combustion chamber where it is oxidized (burned), and then the combustion products are exhausted (i.e. vented) to the atmosphere. *Id.* at 72.

Vapor Recovery Units

103. Vapor recovery units ("VRUs") route vapors from an emission source back to the inlet line of a separator, to a sales gas line, or to another process line for beneficial use, such as use as a fuel. A VRU is often referred to as a compressor that is used to boost recovered vapors back into the line. In a typical VRU, hydrocarbon vapors are drawn out of the storage vessel under low pressure and are piped to a separator or suction scrubber to collect any condensed liquids, which are recycled back to the storage vessel. Vapors from the separator flow through a compressor that provides the low-pressure suction for the VRU system where the recovered hydrocarbons can be transported to various places, including a sales line and/or for use onsite. *Id.* at 73.

Condensers

104. A condenser is a heat exchanger used to condense a gaseous substance into a liquid state through cooling. Condensers are often used to control VOC emissions from glycol dehydration units by condensing the organic vapors from the regenerator still vent. *Id.* at 74.

Fuel Cells

105. A fuel cell is an electrochemical cell that converts the chemical energy of a fuel (typically hydrogen but may also be methane or organic vapors) and an oxidizing agent

(commonly oxygen) into electricity through oxidation and reduction reactions that convert the fuel into water vapor (in the case of hydrogen fuel) or into carbon dioxide and water vapor (in the case of methane or organic vapors). The use of fuel cells has been investigated as a potential VOC emission control option for the surface coating industry, but has not yet been demonstrated for controlling VOC emissions from oil and natural gas production operations. *Id*.

Gaseous Emission Control of Stationary Internal Combustion Engines

106. Gas compressor operations are an essential element of oil and gas production. To produce oil and natural gas and keep natural gas pressures at the level required to move gas from the wellhead to the consumer, compressors and the associated driver are found at multiple locations in the natural gas value chain. In addition to driving compressors, engines may also be used as the driver for power generators that provide electrical power to sites that are not connected to the commercial electrical grid. *Id*.

Catalytic Converters (oxidative, selective, and non-selective)

107. Stationary engines, typically fueled by natural gas or propane, are widely used for prime power and for gas compression. In gas compression, the types of engines are either richburn or lean-burn. The difference between rich-burn and lean-burn engine operation lies in the air-to-fuel ratio: a rich-burn engine is characterized by excess fuel in the combustion chamber during combustion, while a lean-burn engine is characterized by excess air in the combustion chamber during combustion. For gas transmission, engines are typically lean-burning. Gas engines are also used for prime power applications, especially where it is convenient to connect a natural gas line to the engine. Depending on the application, engines in oil and natural gas operations range in size from relatively small (approximately 50 hp) for certain types of pumps and generators to thousands of horsepower for natural gas compressors at transmission compression stations. Different emission control technologies have to be applied to engines depending on their air-to-fuel ("A/F") ratio. This is because the exhaust gas composition differs depending on whether the engine is operated in a rich, lean, or stoichiometric burn condition. *Id.* at 74-75.

Rule Language

108. The proposed general requirements for control devices in Paragraphs (1) through (5) of Subsection B of Section 20.2.50.115.B are based on similar rules for closed vent systems and control devices in Pennsylvania GP-5 and GP-5A (NMED Exhibits 37 and 38), Colorado Reg. 7, Section II.C.5 (NMED Exhibit 39), NSPS Subpart OOOOa (NMED Exhibit 36), and EPA's NSPS regulations at 40 C.F.R. 60, Subpart A – General Provisions ("NSPS Subpart A"). The proposed requirements for closed vent systems for centrifugal compressor wet seal fluid degassing systems in Paragraph (6) of Subsection B of Section 20.2.50.115 are based on Colorado Reg. 7, Section I.J.1; and NSPS Subpart OOOOa, Section 60.5380a. The proposed requirements for open flares in Subsection C of Section 20.2.50.115 are based on NSPS Subpart OOOOa, Section 60.5412a; and NSPS Subpart A, Section 60.18(b). The proposed requirements for enclosed combustion devices and thermal oxidizers in Subsection D of Section 20.2.50.115 are based on Pennsylvania GP-5, Section J; Colorado Reg. 7, Sections I.C.1 and II.B.2; NSPS Subpart OOOOa, Section 60.5412a; and NSPS Subpart A, Section 60.18(b). The proposed requirements for VRUs in Subsection E of Section 20.2.50.115 are based on Pennsylvania GP-5, Section J; and NSPS Subpart OOOOa, Section 60.5412a. See NMED Exhibit 32, pp. 78-79.

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.115

A. "Auto-igniter" means a device that automatically attempts to relight the pilot flame of a control device in order to combust VOC emissions, or a device that will automatically attempt to combust the VOC emission stream.

109. The definition of "Auto-igniter" in Subsection A of Section 20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.5. The Department made revisions to its original proposal based on comments from NMOGA. *See* NMED Rebuttal Exhibit 1, p. 4. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14, and NMED Rebuttal Exhibit 1, p. 4.

E. "Closed vent system" means a system that is designed, operated, and maintained to route the VOC emissions from a source or process to a process stream or control device with no loss of VOC emissions to the atmosphere during operation.

110. The definition of "Closed vent system" in Subsection E of Section 20.2.50.7 was derived in part from language in Colorado Reg. 7, Section I.J, and NSPS Subpart OOOOa, 40 C.F.R. § 60.5411a(a). The Department has proposed adding "during operation" at the end of the definition to clarify the intent of this provision as explained by Ms. Kuehn at the hearing. Specifically, Ms. Kuehn testified that the Department recognizes that during maintenance there will be some emissions associated with venting, and that the requirement reflects the expectation that during normal operations there will be no loss of VOC to the atmosphere. *See* Tr. Vol. 6, 1888:7 – 1889:3. The Board adopts this proposal for the reasons stated above and in NMED Exhibit 32, p. 14.

NMOGA proposed to strike "no" and replace with "minimal" in this definition. The Board rejects this proposal because definition as proposed by NMED aligns with the federal requirements in NSPS Subpart OOOOa, and is consistent with the defined term as used in Part 50. *See* NMED Rebuttal Exhibit 1, p. 4. J. "Control device" means air pollution control equipment or emission reduction technologies that thermally combust, chemically convert, or otherwise destroy or recover air contaminants. Examples of control devices may include but are not limited to open flares, enclosed combustion devices (ECDs), thermal oxidizers (TOs), vapor recovery units (VRUs), fuel cells, condensers, catalytic converters (oxidative, selective, and non-selective), or other emission reduction equipment. A control device may also include any other air pollution control equipment or emission reduction technologies approved by the department to comply with emission standards in this Part. A VRU or other equipment used primarily as process equipment is not considered a control device.

111. The definition of "Control device" in Subsection J of Section 20.2.50.7 was derived in part from Colorado Reg. 7, Part A, Section II.A.7. As part of its final proposal, the Department is proposing clarifying language that a VRU or other equipment that is used primarily as process equipment is not considered a control device.

NMOGA proposed to change the term "vapor recovery unit" to "vapor recovery control unit," and proposed a new definition for "vapor recovery control unit." NMOGA argued that the term "control" is necessary to distinguish between VRUs used as process equipment and VRUs used as control devices to comply with Part 50. NMOGA also proposed language specifying that only equipment used solely for the purposes of complying with Part 50 would qualify as a "control device." NMED did not agree with these proposals. The term "Vapor Recovery Unit" or "VRU" is well understood by the regulated industry, and VRUs used to comply with the emission standards of Part 50 are subject to the relevant requirements under this Part. While it is correct that VRUs can be used as both a process and a control device, NMED did not intend to regulate VRUs used as process equipment under Part 50; rather, only VRUs that are utilized to meet the emission standards of this Part are subject to the requirements of 20.2.50.115. In each Section that establishes an emission standard, the owner or operator must identify the control device being used to comply with the emission standards. Thus, there is already an affirmative record if a VRU is being used as a control device to comply with this Part. That documentation suffices to make the distinction. No additional definitions or documentation are necessary to make this distinction. At the hearing, Ms. Kuehn confirmed that by including VRUs in the definition of control device, the Department was not trying to adopt a global determination that all VRUs are control devices. *See* Tr. Vol. 6, 1889:6-19.

As part of its final proposal, the Department is proposing clarifying language that a VRU or other equipment that is used primarily as process equipment is not considered a control device in order to address NMOGA's concern. NMED only intended to regulate VRUs that are used to comply with the emission standards of Part 50, and did not intend to exempt VRUs unless they are primarily used as process equipment. *See* NMED Rebuttal Exhibit 1, pp. 5-6. The Board therefore rejects NMOGA's proposals, and adopts the Department's proposal.

NMOGA proposed addition of the sentence: "Devices that are only used during malfunction, maintenance, upset, or other temporary events are not considered control devices." NMED stated its intent to regulate devices used in such instances under Part 50. *See* NMED Rebuttal Exhibit 1, p. 6. Consistent with federal air regulations, the emission standards of Part 50 apply at all times, including periods of startup, shutdown, and malfunction. NMOGA did not provide a regulatory or technical justification for excluding control devices used during temporary events, and the Department was unable to determine why that exemption would be appropriate. Control devices used to comply with Part 50 may be used for multiple waste gas streams from multiple pieces of equipment. The proposed revision would result in owners and operators changing the status of the device under Part 50 for the same piece of equipment, which would result in an excessive amount of tracking and recordkeeping to demonstrate the status of the equipment at the time for a specific event. For example, a control device would be regulated if it was used to comply with an emission standard under Part 50 but would be

considered unregulated if was used to control emissions during a temporary event. Adding a provision that allows that same control device to be considered exempt simply due to the type of event it is controlling is not consistent with state or federal requirements. Exempting the control device from the requirements that ensure it is operating properly and as intended is unsupported. Regardless of the type of event, control devices used to comply with the emissions standards must be operated properly. Proper operation is determined by monitoring the units in accordance with the requirements of Section 20.2.50.115. *See* NMED Rebuttal Exhibit 1, pp. 6-7. The Board therefore rejects this proposal.

NMOGA proposed to add "in an operating permit" and delete "to comply with emission standards in this Part," to clarify other types of controls approved by the Department. The Board rejects this proposal because the current language provides the flexibility NMED intended by defining control device to include other control equipment if approved by the Department. *See id.* at p. 7.

N. "Enclosed combustion device" means a combustion device where waste gas is combusted in an enclosed chamber solely for the purpose of destruction. This may include, but is not limited to, an enclosed flare or combustor.

112. The definition of "Enclosed combustion device" in Subsection N of Section 20.2.50.7 is based on common usage of the term in oil and gas regulatory provisions. *See, e.g.*, NSPS Subpart OOOOa, 40 CFR § 60.5412(d)(1). The definition in Part 50 was developed during rule drafting based on the knowledge and experience of NMED technical staff. The Department made revisions to its initial proposal based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 16, and NMED Rebuttal Exhibit 1, p. 7. Subsection A – Applicability

A. Applicability: These requirements apply to control devices and closed vent systems as defined in 20.2.50.7 NMAC and used to comply with the emission standards and emission reduction requirements in this Part.

113. The requirements of Section 20.2.50.115 apply to control devices and closed vent

systems used to comply with the emission standards and emission reduction requirements found

in Part 50. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 70-78.

Subsection B – General Requirements

B. General requirements:

(1) Control devices used to demonstrate compliance with this Part shall be installed, operated, and maintained consistent with manufacturer specifications, and good engineering and maintenance practices.

(2) Control devices shall be adequately designed and sized to achieve the control efficiency rates required by this Part and to handle the reasonably expected range of inlet VOC or NOx concentrations or volumes.

(3) The owner or operator shall inspect control devices visually or consistent with applicable federally approved inspection methods at least monthly to identify defects, leaks, and releases, and to ensure proper operation. Prior to an inspection or monitoring event, the owner or operator shall date and time stamp the event, and the required monitoring data entry shall be made in accordance with this Part.

(4) The owner or operator shall ensure that a control device used to comply with emission standards in this Part operates as a closed vent system that captures and routes VOC emissions to the control device, in order to minimize venting of unburnt gas to the atmosphere.

(5) The owner or operator of a permanent closed vent system for a centrifugal compressor wet seal fluid degassing system, reciprocating compressor, natural gas driven pneumatic pump, or storage vessel using a control device or routing emissions to a process shall:

(a) ensure the control device or process is of sufficient design and capacity to accommodate the expected range of emissions from the affected sources;

(b) conduct an assessment to confirm that the closed vent system is of sufficient design and capacity to ensure that emissions from the affected equipment are routed to the control device or process; and

(c) have the assessment certified by a qualified professional engineer or an in-house engineer with expertise regarding the design and operation of closed vent system(s) in accordance with Paragraphs (c)(i) and (ii) of this Section.

(i) The assessment of the closed vent system shall be prepared under the direction or supervision of a qualified professional engineer or an in-house engineer who signs the certification in Paragraph (c)(ii) of this Section.

(ii) the owner or operator shall provide the following certification, signed and dated by a qualified professional engineer or an in-house engineer: "I certify that the closed vent system assessment was prepared under my direction or supervision. I further certify that the closed vent system assessment was conducted, and this report was prepared, pursuant to the requirements of this Part. Based on my professional knowledge and experience, and inquiry of personnel involved in the assessment, the certification submitted herein is true, accurate, and complete."

(d) an owner or operator of an existing closed vent system shall comply with the requirements of Paragraph (5) of Subsection B of 20.2.50.115 NMAC within three years of the effective date of this Part and within 90 days of startup for a new closed vent system.

(6) The owner or operator shall keep manufacturer specifications for all control devices on file. The information shall include the unique identification number, type of unit, manufacturer name, make, model, capacity, and destruction or reduction efficiency data.

114. Subsection B of Section 20.2.50.115 sets forth general requirements for control

devices and closed vent systems. Control devices must be designed and sized to achieve the

emission standards required by Part 50, and must be installed, operated, and maintained

consistent with manufacturer specifications and good engineering and maintenance practices.

Each device must be inspected at least monthly to ensure proper operation, and must operate as a

closed vent system that minimizes venting of unburnt gas to the atmosphere. Permanent closed

vent systems for the equipment specified in Paragraph (5) of Subsection B must have a design

and capacity to accommodate the expected emissions from the affected sources and owners and

operators must conduct an assessment to ensure the emissions are routed to the control device or

process. This assessment must be certified by a professional engineer or an in-house engineer

with relevant expertise. Existing closed vent systems have three years from the effective date to

comply with the requirements of Paragraph (5), while new closed vent systems must comply

within 90 days of startup. Manufacturer specifications for control devices must be kept on file by

the owner or operator and must include identifying information, specific operational parameters (e.g., maximum rated capacity) and control efficiency data. The Board adopts these proposals for the reasons stated in NMED Exhibit 32, pp. 75-76, 78; NMED Rebuttal Exhibit 1, pp. 50-52.

GCA proposed revisions to Subsection B that would allow a different inspection frequency schedule for control devices if developed by the owner or operator. The Board rejects this proposal. A monthly inspection of control devices to ensure their proper operation and to allow the owner or operator to identify any operational issues is a reasonable requirement. A different or less frequent inspection schedule would allow operational issues to persist unnoticed, resulting in emission releases that threaten human health and the environment. The current requirement provides consistency across all owners and operators, and ensures that all control devices are monitored on a regular, ongoing basis. *See* NMED Rebuttal Exhibit 1, p. 51.

NMOGA proposed to add language in Paragraph (5) providing that the control device or process should be designed to control the *reasonably* expected range of emissions. The Board rejects this proposal because the term "reasonably" is an unnecessary qualifier in this context. The expected range of emissions should be based on the conditions of the site and the affected source and "reasonably" adds uncertainty as to what should be considered reasonable. NMED Rebuttal Exhibit 1, p. 52.

NMOGA proposed to remove the requirement to have an engineer certify the closed vent system, and to allow an employee to conduct the certification. The Board rejects this proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 52. The intent and purpose of this requirement is to establish a standardized set of requirements for the assessment of a closed vent system used to comply with Part 50. Allowing any employee to certify the closed vent system creates an uncertain set of standards for an owner or operator to determine the effectiveness of the system

and results in any employee being allowed to certify that the closed vent system has been designed properly, even if that employee has no knowledge regarding the engineering principles of a properly designed closed vent system. The Department did agree to revisions allowing an inhouse engineer to certify this assessment, which the Department found to be a reasonable authorization.

Subsection C – Requirements for Open Flares

C. Requirements for open flares: (1) Emission standards:

(a) the flare shall be properly sized and designed to ensure proper combustion efficiency to combust the gas sent to the flare, and combustion shall be maintained for the duration of time that gas is sent to the flare. The owner or operator shall not send gas to the flare in excess of the manufacturer maximum rated capacity.

(b) the owner or operator shall equip each new and existing flare (except those flares required to meet the requirements of Paragraph (c) of this Subsection) with a continuous pilot flame, an operational auto-igniter, or require manual ignition, and shall comply with the following no later than one year after the effective date of this part, unless otherwise specified:

(*i*) a flare with a continuous pilot flame or an auto-igniter shall be equipped with a system to ensure the flare is operated with a flame present at all times when gas is being sent to the flare.

(*ii*) the owner or operator of a flare with manual ignition shall inspect and ensure a flame is present upon initiating a flaring event.

(iii) a new flare controlling a continuous gas
 stream shall be equipped with a continuous pilot flame upon startup.
 (iv) an existing flare controlling a continuous

(iv) an existing flare controlling a continuous gas stream shall be equipped with a continuous pilot.

(c) an existing flare located at a site with an annual average daily production of equal to or less than 10 barrels of oil per day or an average daily production of 60,000 standard cubic feet of natural gas shall be equipped with an auto-ignitor, continuous pilot, or technology (e.g. alarm) that alerts the owner or operator of a flare malfunction, if replaced or reconstructed after the effective date of this Part.

(d) the owner or operator shall operate a flare with no visible emissions, except for periods not to exceed a total of 30 seconds during any 15 consecutive minutes. The flare shall be designed so that an observer can, by means of visual observation from the outside of the flare or by other means such as a continuous monitoring device, determine whether it is operating properly. The observation may be terminated if visible emissions are observed and recorded and action is taken to address the visible emissions.

(e) the owner or operator shall repair the flare within three business days of any thermocouple or other flame detection device alarm activation.

(2) Monitoring requirements:

(a) the owner or operator of a flare with a continuous pilot or auto-igniter shall continuously monitor the presence of a pilot flame, or presence of flame during flaring if using an auto-igniter, using a thermocouple equipped with a continuous recorder and alarm to detect the presence of a flame. An alternative equivalent technology alerting the owner or operator of failure of ignition of the gas stream may be used in lieu of a continuous recorder and alarm, if approved by the department;

(b) the owner or operator of a manually ignited flare shall monitor the presence of a flame using continuous visual observation during a flaring event;

(c) the owner or operator shall, at least quarterly, and upon observing visible emissions, perform a U.S. EPA method 22 observation while the flare pilot or auto-igniter flame is present to certify compliance with visible emission requirements. The observation period shall be a minimum of 15 consecutive minutes. The observation may be terminated if visible emissions are observed and recorded and action is taken to address the visible emissions;

(d) prior to an inspection or monitoring event, the owner or operator shall date and time stamp the event, and the required monitoring data entry shall be made in accordance with this Part; and

(e) the owner or operator shall monitor the technology that alerts the owner or operator of a flare malfunction and any instances of technology or alarm activation.

(3) Recordkeeping requirements: The owner or operator of an open flare shall keep a record of the following:

(a) any instance of thermocouple, other approved technology, or flame detection device alarm activation, including the date and cause of alarm activation, action taken to bring the flare into a normal operating condition, the name of the person(s) conducting the inspection, and any maintenance activity performed;

(b) the results of the U.S. EPA method 22 observations;

(c) the monitoring of the presence of a flame on a manual flare during a flaring event as required under Subparagraph (b) of Paragraph (2) of Subsection C of 20.2.50.115 NMAC;

(d) the results of the most recent gas analysis for the gas being flared, including VOC content and heating value; and

(e) the date and time stamp(s), including GPS of the location, of any monitoring event.

(4) Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

Subsection C of Section 20.2.50.115 sets forth specific requirements for open 115. flares. Flares must be sized and designed to ensure proper combustion efficiency to combust the gas sent to the flare and maintain combustion for the duration of time that gas is sent to the flare. Owners and operators using open flares are required to install a continuous pilot, auto-igniter, or require manual ignition no later than one year after the effective date of Part 50 for both new and existing flares. Flares with a continuous pilot flame or auto ignitor must be equipped with a system to ensure that a flame is present at all times when gas is being sent to the flare. Owners and operators of manually ignited flares must inspect and ensure a flame is present upon initiating a flaring event. Existing flares controlling a continuous gas stream must be equipped with a continuous pilot. For existing flares at facilities with an average daily production of 10 bbls/day of oil or 60,000 scf/day of natural gas, owners and operators are required to install an auto-igniter, continuous pilot, or flare malfunction alarm technology upon replacement or reconstruction. Flares must be operated with no visible emissions except as provided. Flares must be designed so that observers can determine proper operation by visual observations or other means such as continuous monitoring technology, and all repairs must be completed within three business days of an alarm activation.

Flares with a continuous pilot or auto-ignitor must be continuously monitored for the presence of a pilot flame or flame during flaring using a thermocouple equipped with an alarm, and manually ignited flares must be continuously visually monitored for the presence of a flame during a flaring event. Owners and operators are required to perform quarterly EPA Method 22 (40 C.F.R. Part 60, Appendix A) observations to ensure compliance with visible emissions and opacity limits. *See* NMED Exhibit 67 – EPA Reference Method 22 – *Visual determination of*

Fugitive Emissions from Material Sources and Smoke from Flares (January 14, 2019). Inspections and monitoring events must be date and time stamped.

Owners and operators must keep records of alarm activation, cause of the alarm, corrective actions taken and name of personnel conducting the action, and any maintenance activities performed. Records must also be kept with respect to EPA Method 22 observations, monitoring of manual flares, and results of gas analyses for the gas being flared.

Owners and operators must comply with the general reporting requirements in Section 20.2.50.112.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 76-77, 79 and NMED Rebuttal Exhibit 1, pp. 53-54.

NMOGA proposes revisions to Subsection C, Subparagraph 1(a) providing that combustion shall be maintained for the duration of time that *sufficient* gas is sent to the flare. The Department disagrees with this proposal. This proposal would create uncertainty in what amount of gas should be deemed "sufficient." Further, the addition of "sufficient" is unnecessary because the rule does not require 100% combustion efficiency for flares, and amounts of gas that are not sufficient for combustion can be included within the percentage of gas that is not required to be combusted.

NMOGA proposed to remove the provisions in Subsection C, Subparagraph (1)(b)(ii) requiring inspections of flares with manual ignition to ensure a flame is present upon initiating a flaring event. As the basis for this proposal, NMOGA claims that the New Mexico Oil Conservation Division's venting and flaring rule does not allow for manual flaring. The Board rejects this proposal. The Department testified that OCD's rule does not explicitly prohibit manual lit flares. That rule does require flares at non-stripper well facilities to be retrofitted with an automatic ignitor, continuous pilot, or technology that alerts the operator that the flare has malfunction no later than 18 months after May 25, 2021. However, for non-stripper well facilities, flares do not have to be retrofitted unless the flare is replaced, so existing manual lit flares are allowed under the OCD rule. Thus, there will be manual flares in operation to which Part 50 will apply. The Board finds that his requirement is practical and necessary for these types of flares, and appropriately requires owners and operators to simply ensure that a flame is present when the flare is operating and controlling a waste gas stream from a regulated source under this Section. NMED Rebuttal Exhibit 1, p. 53.

NMOGA proposed to remove the threshold of "10 barrels of oil per day or an average daily production of" from the requirement for existing flares to install a continuous flare, auto ignitor, or alarm system. The Board rejects this proposal. NMED testified that, while OCD's regulations are aimed at reducing waste of natural gas as a product, NMED's proposal is aimed at reducing VOC emissions to meet public health-based air quality standards. An existing flare at an oil well is indicative that the well necessarily has a significant amount of emissions requiring combustion. The proposed language as written does not create conflicts between the requirements of the two agencies, as the provision also refers to natural gas throughput. *Id.* at 54.

NMOGA proposed to add a requirement that only new flares are required to be monitored to ensure a continuous flame or presence of a flame during flaring if using an auto-ignitor. The Board rejects this proposal. NMED testified that it intended for both new and existing flares to be monitored to ensure the presence of a pilot flame or presence of a flame if using an autoignitor during flaring. Unlit flares contribute to significant excess emissions and are frequently discovered during inspections of oil and gas facilities. Ensuring the proper operation of flares is critical to ensuring the sources subject to this Section are controlled as intended. Without this requirement, flares will not control emissions as required in this Section potentially causing operational issues that result in significant releases of air emissions that could otherwise have been prevented. *Id*.

NMOGA proposed to remove the requirement for at least quarterly monitoring of visible emissions from flares (Subsection C, Subparagraph 2(c)). The Board rejects this proposal because this provision establishes a reasonable monitoring requirement for visible emissions from flares and ECD/TOs. Visible emissions from flares and ECD/TOs are indicative of equipment that is malfunctioning and/or not properly combusting the waste gas emission stream. No visible emissions are expected when flares and ECD/TOs are operating as intended and, therefore, the requirement to check for visible emissions at least once every three months is reasonable and necessary to ensure the controls are operating as required and intended. *Id.* at 54-55.

Subsection D - Requirements for Enclosed Combustion Devices and Thermal Oxidizers

D. Requirements for enclosed combustion devices (ECD) and thermal oxidizers (TO):

(1) Emission standards:

(a) the ECD/TO shall be properly sized and designed to ensure proper combustion efficiency to combust the gas sent to the ECD/TO. The owner or operator shall not send gas to the ECD/TO in excess of the manufacturer maximum rated capacity.

(b) the owner or operator shall equip each new ECD/TO with a continuous pilot flame or an auto-igniter upon startup. Existing ECD/TO shall be equipped with a continuous pilot flame or an auto-igniter no later than two years after the effective date of this Part.

 (c) ECD/TO with a continuous pilot flame or an autoigniter shall be equipped with a system to ensure that the ECD/TO is operated with a flame present at all times when gas is sent to the ECD/TO. Combustion shall be maintained for the duration of time that gas is sent to the ECD/TO. New ECD/TOs shall comply with this requirement upon startup, and existing ECD/TOs shall comply with this requirement within 2 years of the effective date of this Part.
 (d) the owner or operator shall operate an ECD/TO

with no visible emissions, except for periods not to exceed a total of 30 seconds during any 15 consecutive minutes. The ECD/TO shall be designed so that an observer can, by means of visual observation from the outside of the ECD/TO or by other means such as a continuous monitoring device, determine whether it is operating properly. The observation may be terminated if visible emissions are observed and recorded and action is taken to address the visible emissions.

(2) Monitoring requirements:

(a) the owner or operator of an ECD/TO with a continuous pilot or an auto-igniter shall continuously monitor the presence of a pilot flame, or of a flame during combustion if using an auto-igniter, using a thermocouple equipped with a continuous recorder and alarm to detect the presence of a flame. An alternative equivalent technology alerting the owner or operator of failure of ignition of the gas stream may be used in lieu of a continuous recorder and alarm, if approved by the department.

(b) the owner or operator shall, at least quarterly, and upon observing visible emissions, perform a U.S. EPA method 22 observation while the ECD/TO pilot flame or auto-igniter flame is present to certify compliance with the visible emission requirements. The period of observation shall be a minimum of 15 consecutive minutes. The observation may be terminated if visible emissions are observed and recorded and action is taken to address the visible emissions.

(c) prior to an inspection or monitoring event, the owner or operator shall date and time stamp the event, and the required monitoring data entry shall be made in accordance with the monitoring requirements of this Part.

(3) Record keeping requirements: The owner or operator of an ECD/TO shall keep records of the following:

(a) any instance of thermocouple, other approved technology, or flame detection device alarm activation, including the date and cause of the activation, any action taken to bring the ECD/TO into normal operating condition, the name of the person(s) conducting the inspection, and any maintenance activities performed;

(b) the results of the U.S. EPA method 22 observations;

(c) the date and time stamp(s), including GPS of the location, of any monitoring event; and

(*d*) the results of the most recent gas analysis for the gas being combusted, including VOC content and heating value.

(4) Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

116. Subsection D of Section 20.2.50.115 sets forth requirements for combustion

devices and thermal oxidizers ("ECD/TOs"). ECD/TOs must be designed and sized to ensure

proper combustion efficiency to gas sent to the equipment. Owners and operators must install

continuous pilot flames or auto-igniters upon startup for new ECD/TOs, or within two years of

the effective date of Part 50 for existing ECD/TOs. New ECD/TOs must operate with a continuous flame present and with no visible emissions during flaring events upon startup, and existing ECD/TOs must comply with this requirement within 2 years of the effective date.

ECD/TOs with a continuous pilot must be monitored continuously for the presence of a pilot flame. When an auto igniter is used, the presence of a flame must be continuously monitored during flaring using a thermocouple or alternative equivalent technology approved by the Department. Owners and operators are required to perform quarterly EPA Method 22 observations to ensure compliance with visible emissions and opacity limits. Inspections and monitoring events must be date and time stamped.

Owners and operators of ECD/TOs are required to keep records of alarm activation, cause of the alarm, corrective action taken, name of personnel conducting the inspection, and any maintenance activities performed. Additionally, owners and operators must record the results of the quarterly EPA Method 22 observations. Gas analysis results must be recorded for the combustion gas to include the VOC content and heating value.

Owners and operators of ECD/TOs are required to comply with the general reporting requirements in Section 20.2.50.112.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 77, 79 and NMED Rebuttal Exhibit 1, pp. 54-55.

NMOGA proposed to remove the requirement for at least quarterly monitoring of visible emissions from ECD/TOs (Subsection D, Subparagraph 2(b)). The Board rejects this proposal because this provision establishes a reasonable monitoring requirement for visible emissions from flares and ECD/TOs. Visible emissions from flares and ECD/TOs are indicative of equipment that is malfunctioning and/or not properly combusting the waste gas emission stream. No visible emissions are expected when flares and ECD/TOs are operating as intended and,

therefore, the requirement to check for visible emissions at least once every three months is

reasonable and necessary to ensure the controls are operating as required and intended. See

NMED Rebuttal Exhibit 1, pp. 54-55.

Subsection E – Requirements for Vapor Recovery Units

E. Requirements for vapor recover units (VRU): (1) *Emission standards:*

(a) the owner or operator shall operate the VRU as a closed vent system that captures and routes all VOC emissions directly back to the process or to a sales pipeline and does not vent to the atmosphere.

(b) the owner or operator shall control VOC emissions during startup, shutdown, maintenance, or other VRU downtime with a backup control device (e.g. flare, ECD, TO) or redundant VRU during the period of VRU downtime, unless otherwise approved in an air permit issued prior to the effective date of this Part. Alternatively, the owner or operator may shut down and isolate the source being controlled by the VRU. For sites that already have a VRU installed as of the effective date of this Part, the owner or operator shall install backup control devices or redundant VRUs within three years of the effective date of this Part.

(2) Monitoring Requirements:

(a) the owner or operator shall comply with the standards for equipment leaks in 20.2.50.116 NMAC, or alternatively, shall implement a program that meets the requirements of Subpart OOOOa of 40 CFR 60.

(b) prior to a VRU inspection or monitoring event, the owner or operator shall date and time stamp the event, and the required monitoring data entry shall be made in accordance with the requirements of this Part.

(3) Recordkeeping requirements: For a VRU inspection or monitoring event, the owner or operator shall record the result of the event, including the name of the person(s) conducting the inspection, any maintenance or repair activities required, and the date and time stamp(s), including GPS of the location, of any monitoring event. The owner or operator shall record the type of redundant control device used during VRU downtime, or keep records of the source shut down and isolated and the time period during which it was shut down, or records of compliance with an air permit issued prior to the effective date of this Part.

(4) *Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.*

117. Subsection E of Section 20.2.50.115 sets forth requirements for vapor recovery units. All VRUs must be operated as a closed vent system that captures and routes VOC emissions back to the process or to a sales pipeline. Venting to the atmosphere is prohibited and a backup control device (e.g. flare, ECD,TO) or a redundant VRU is required during periods of startup, shutdown, maintenance, or other downtime such as malfunctions. Based on a proposal by Oxy USA, the Department added a provision allowing a three-year time frame for installation of redundant controls at locations that already have VRUs to accommodate supply chain issues. NMED Rebuttal Exhibit 1, p. 56. Based on proposals by NMOGA, the Department added provisions that authorizes an exemption from the requirement to install a redundant VRU if approved in a state permit, and to authorize owners and operators to shut down and isolate the source being controlled by a VRU in lieu of using a backup VRU during the startup, shutdown, or maintenance of the primary VRU. *Id.* at 55.

Owners and operators of VRUs must comply with the monitoring requirements for equipment leaks as specified in Section 20.2.50.116, or implement a program that meets the requirements of NSPS Subpart OOOOa. NMED Exhibit 32, p. 77.

For each VRU inspection or monitoring event, the owner or operator must record the result of the event, including the name of the personnel conducting the inspection, and any maintenance or repair activities required. The owner or operator must also record the type of redundant control device used during VRU downtime. Inspections and monitoring events must be date and time stamped in accordance with the requirements of Part 50. *Id*.

Owners and operators of VRUs are required to comply with the general reporting requirements in Section 20.2.50.112.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 78-79 and NMED Rebuttal Exhibit 1, pp. 55-56.

NMOGA proposed to change to the title of this subsection from "Vapor Recovery Unit"

to "Vapor Recovery Capture Unit." The Board rejects this proposal the reasons discussed

previously regarding the definition of "Vapor Recovery Unit" in Section 20.2.50.7.

NMOGA proposed to remove the requirements to record information related to the

inspection and monitoring of VRUs. The Board rejects this proposal because this information is

necessary to demonstrate compliance with the inspection and monitoring requirements. See

NMED Rebuttal Exhibit 1, pp. 55-56.

Subsection F - Recordkeeping Requirement

F. Recordkeeping requirements: In addition to the general recordkeeping requirements of 20.2.50.112 NMAC, the owner or operator of a control device or closed vent system shall maintain a record of the following:

(1) the certification of the closed vent system assessment, where applicable, and as required by this Part; and
(2) the information required in Paragraph (6) of Subsection B of 20.2.50.115 NMAC.

118. Subsection F of Section 20.2.50.115 sets forth recordkeeping requirements for all control devices. Owners and operators must maintain records of a certification of the closed vent system assessment if applicable, and the information required in Paragraph (6) of Subsection B. Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 75-

79.

Subsection G – Reporting Requirements

G. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

119. Subsection G of Section 20.2.50.115 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 75-79.

Estimated Emissions Reductions and Costs Resulting from Section 20.2.50.115

120. There are no emissions reductions from control devices themselves; rather, control devices are used to reduce emissions associated with the equipment and processes addressed in Part 50. The estimated reductions are therefore discussed in the testimony regarding the proposed requirements for the specific equipment and processes addressed in Part 50. Likewise, the estimated annualized costs of the VOC and NOx emissions reductions resulting from implementation of Part 50 are discussed in the testimony regarding the proposed requirements for the specific equipment and processes addressed in Part 50. Details on the emissions, costs, and reductions are found in the 'Reductions and Costs' spreadsheets for each of the various equipment and process categories regulated under the proposed rule. These costs are specific to the particular equipment/process and the pollutant being controlled. NMED Exhibit 32, p. 79.

Section 20.2.50.116 – Equipment Leaks and Fugitive Emissions

Description of Equipment or Process

121. The processing of natural gas includes the removal of natural gas liquids from field gas and/or the fractionation of mixed liquids to natural gas products. There are a number of potential sources of equipment leaks during production and processing, such as pumps, pressure relief devices, valves, flanges, and other connectors that have a leak potential due to seal failure. In addition, leaks can occur from open-ended lines and valves as well as from corrosion of welded connections, flanges, and valves. The large number of valves, pumps, and other equipment associated with natural gas production and processing can be a significant sources of VOC emissions.

There are also a number of potential sources of fugitive emissions throughout the oil and gas sector. These can occur from poorly fitted connection points or deterioration of seals and gaskets. Fugitive emissions can also be caused by changes in pressure, temperature, or mechanical stresses. A "fugitive emissions component" may be defined as any component that has the potential to emit fugitive emissions at any of the sources previously identified, including valves; connectors; pressure relief devices; open-ended lines; access doors; flanges; closed vent systems; thief hatches or other openings on storage vessels; agitator seals; distance pieces; crankcase vents; blowdown vents; pump seals or diaphragms; compressors; separators; pressure vessels; dehydrators; heaters; instruments; and meters. Devices that would naturally vent as part of normal operations, such as natural gas-driven pneumatic controllers or pumps, are not included as fugitive emissions components. NMED Exhibit 32, p. 80; NMED Exhibit 34.

Control Options

122. Emissions from fugitive emission sources such as leaking valves, connectors, and flanges can be controlled through implementation of an emission leak detection and repair ("LDAR") program. In simple terms, LDAR programs reduce emissions by requiring owners and operators to inspect their facilities to find and repair leaks. Leak detection methods include:

- Audio, visual, and olfactory ("AVO") inspections;
- Instrument monitoring according to EPA Reference Method 21, 40 C.F.R. Part
 60, Appendix A-7 ("EPA Method 21"); and

• Monitoring using optical gas imaging ("OGI").

AVO inspections rely on the use of sight, sound, and smell to identify leaking components by listening for hissing or unusual sounds coming from equipment (audio); looking for cracks, holes, visible liquids leaks, or staining (visual); and smelling for unusual or strong odors (olfactory).

EPA Method 21 is an established reference method that identifies leaks using a portable instrument that can detect the presence of organic gases and measure their volumetric concentration in parts per million (ppm). The method also allows for the use of a soap solution applied to components that will form bubbles if there is a leak present.

OGI is a newer method for leak detection that utilizes forward-looking infrared ("FLIR") cameras to conduct inspections of equipment components to identify leaks. OGI infrared cameras are highly specialized thermal cameras that can identify methane using its infrared absorption characteristics. OGI cameras can be used to survey large numbers of components in a short amount of time, whereas EPA Method 21 inspections require inspecting one component at a time with the instrument probe.

When using EPA Method 21, a leak is detected whenever the measured concentration exceeds the defined concentration threshold standard. In Subparagraph (c) of Paragraph (4) of Subsection C of Section 20.2.50.116, this is specified as 500 ppm. When using OGI, a leak is detected if the emission images recorded by the OGI instrument are not associated with normal equipment operation.

The control effectiveness of an LDAR program is based on the frequency of monitoring and the leak definition. More frequent monitoring means that leaks are detected and repaired sooner, so that they emit for a shorter time period, and possibly while they are still small and before they grow larger. A lower ppm leak definition will mean that a larger number of leaks must be repaired than with a higher ppm definition. NMED Exhibit 32, pp. 80-82.

Rule Language

123. The requirements in Section 20.2.50.116 are based on similar rules for LDAR programs for oil and gas sources adopted by Colorado and Pennsylvania, and in NSPS Subparts OOOO and OOOOa, as described in detail in NMED Exhibit 32, pp. 84-86.

Associated Definitions in Section 20.2.50.7

U. "Inactive well site" means a well site where the well is not being used for beneficial purposes, such as production or monitoring, and is not being drilled, completed, repaired or worked over.

124. The Department proposes this definition as part of its support for the joint proposal of the EDF, CAA, CPP/NAVA (collectively, the "eNGOs") and Oxy USA at Subparagraph (g) of Paragraph (3) of Subsection C of 20.2.50.116. The Department refers the Board to the testimony and findings from those parties for supporting information on this definition.

T. "Injection well site" means a well site where the well is used for the injection of air, gas, water or other fluids into an underground stratum.

125. The Department proposes this definition as part of its support for the joint proposal of the eNGOs and Oxy USA at Paragraph (9) of Subsection C of 20.2.50.116. The Department refers the Board to the testimony and findings from those parties for supporting information on this definition.

EE. "Occupied area" means the following:

a building or structure used as a place of residence by a person, family, or families, and includes manufactured, mobile, and modular homes, except to the extent that such manufactured, mobile, or modular home is intended for temporary occupancy or for business purposes;
indoor or outdoor spaces associated with a school that students use commonly as part of their curriculum or extracurricular activities;

NMED's Proposed Statement of Reasons and Closing Argument (3) five-thousand (5,000) or more square feet of building floor area in commercial facilities that are operating and normally occupied during working hours: and

(4) an outdoor venue or recreation area, such as a playground, permanent sports field, amphitheater, or similar place of outdoor public assembly.

126. The Department proposes this definition as part of its support for the joint

proposal of the eNGOs and Oxy USA at Subparagraph (3) of Paragraph (3) of Subsection C of

Section 20.2.50.116. The Department refers the Board to the testimony and findings from those

parties for supporting information on this definition.

GG. "Optical gas imaging (OGI)" means an imaging technology that utilizes a high-sensitivity infrared camera designed for and capable of detecting hydrocarbons.

127. The definition of "Optical gas imaging (OGI)" in Subsection GG of Section

20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.17, and NSPS Subpart OOOOa,

40 C.F.R. § 60.5397a. No parties commented in this proposal. The Board adopts this proposal for

the reasons stated in NMED Exhibit 32, p. 19.

AAA. "Temporarily abandoned well site" means an inactive well site where the well's completion interval has been isolated. The completion interval is the reservoir interval that is open to the borehole and is isolated when tubing and artificial equipment has been removed and a bottom plug has been set.

128. The Department proposes this definition as part of its support for the joint

proposal of the eNGOs and Oxy USA at Paragraph (9) of Subsection C of 20.2.50.116. The

Department refers the Board to the testimony and findings from those parties for supporting

information on this definition.

Subsection A – Applicability

A. Applicability: Well sites, tank batteries, gathering and boosting stations, natural gas processing plants, transmission compressor stations, and associated piping and components are subject to the requirements of 20.2.50.116 NMAC. Components in water or air service are not subject to the requirements of 20.2.50.116 NMAC. The requirements of this Part may be considered in the facility-wide PTE and in determining the monitoring frequency requirements of this Section.

129. Subsection A of Section 20.2.50.116 lists the facilities to which this Section

applies. The requirements of Section 20.2.50.116 apply to well sites, tank batteries, gathering

and boosting stations, natural gas processing plants, transmission compressor stations, and

associated piping and components. The Board adopts this proposal for the reasons stated in

NMED Exhibit 32, pp. 82-86.

Subsection B – Emission Standards

B. Emission standards: The owner or operator of oil and gas production and processing equipment located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, or transmission compressor stations shall demonstrate compliance with this Part by performing the monitoring, recordkeeping, and reporting requirements specified in 20.2.50.116 NMAC. Tank batteries supporting multiple facilities are subject to the requirements for the most stringently regulated facility of which they are a part.

130. Subsection B of Section 20.2.50.116 requires owners and operators to perform the monitoring, recordkeeping and reporting activities specified in Subsections C through G. The Department and NMOGA agreed to add a provision addressing tank batteries based on the inclusion of a new definition for that term. *See* Tr. Vol. 4, 1110:2-7, 1121:15-17The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 82-86, and Tr. Vol. 4, 1110:2-7, 1121:15-17.

Subsection C – Default Monitoring Requirements

C. Default Monitoring requirements: Owners and operators shall comply with the following monitoring requirements:

(1) The owner or operator of a facility with an annual average daily production or average daily throughput of greater than 10 barrels of oil per day or an average daily production of greater than 60,000 standard cubic feet per day of natural gas shall, at least weekly, conduct an external audio, visual, and olfactory (AVO) inspection of thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated equipment to identify defects and leaking components as follows:

(a) conduct an external visual inspection for defects, which may include cracks, holes, or gaps in piping or covers; loose connections; liquid leaks; broken or missing caps; broken, cracked or otherwise damaged seals or gaskets; broken or missing hatches; or broken or open access covers or other closure or bypass devices;

(b) conduct an audio inspection for pressure leaks and liquid leaks;

(c) conduct an olfactory inspection for unusual or strong odors; and

(*d*) any positive detection during the AVO inspection shall be repaired in accordance with Subsection E if not repaired at the time of discovery.

131. Paragraph (1) of Subsection C of Section 20.2.50.116 sets forth default

monitoring requirements for owners and operators of facilities with an annual average daily production greater than 10 barrels of oil (bbls) per day, or an average daily production greater than 60,000 standard cubic feet per day of natural gas. Owners and operators of these facilities are required to inspect thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated equipment to identify defects and leaking components using AVO leak detection method at least weekly. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 82-86.

NMOGA and Kinder Morgan propose language in Paragraph (1) that would limit AVO inspections to only well sites and tank batteries based on natural gas production and remove reference to average daily production or throughput of oil per day. The Board rejects these

proposals for the reasons stated in NMED Rebuttal Exhibit 1, p. 58. The Department intended that all facilities subject to Part 50, including those that are primarily oil producing facilities that may have relatively low natural gas production, conduct an AVO inspection on either a weekly basis for larger producing or processing facilities, or a monthly basis for smaller producing or processing facilities. The frequencies for AVO inspections proposed by NMED are critical to ensuring that the sources are maintained in good working order, operating as intended, and are not causing excess emissions. Liquids from facilities that are primarily oil producing facilities can still be sources of VOC emissions. The existing provisions require reasonable and appropriate AVO inspections to supplement the required LDAR requirements, which occur on a less frequent basis. *See. id.*

(2) The owner or operator of a facility with an annual average daily production or average daily throughput of equal to or less than 10 barrels of oil per day or an average daily production of equal to or less than 60,000 standard cubic feet per day of natural gas shall, at least monthly, conduct an external audio, visual, and olfactory (AVO) inspection of thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated equipment to identify defects and leaking components as specified in Subparagraphs (a) through (d) of Paragraph (1) of Subsection (C) of 20.2.50.116 NMAC.

132. Paragraph (2) of Subsection C of Section 20.2.50.116 sets forth default monitoring requirements for owners and operators of facilities with an annual average daily production equal to or less than 10 bbls per day, or an average daily production equal to or less than 60,000 standard cubic feet per day of natural gas. Owners and operators of these facilities are required to inspect thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated equipment to identify defects and leaking components using AVO leak detection method at least monthly. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 82-86. As they did for Paragraph (1) of Subsection C, NMOGA and Kinder Morgan propose

language in Paragraph (2) that would limit AVO inspections to only well sites and tank batteries

based on natural gas production and remove reference to average daily production or throughput

of oil per day. The Board rejects these proposals for the reasons stated in NMED Rebuttal

Exhibit 1, p. 58, as discussed previously.

(3) The owner or operator of the following facilities shall conduct an inspection using U.S. EPA method 21 or optical gas imaging (OGI) of thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated equipment to identify leaking components at a frequency determined according to the following schedules, and upon request by the department for good cause shown:

(a) for existing well sites or tank batteries, the owner or operator shall comply with these requirements no later than two years from the effective date of this Part.

effective date of this Part.	
(b)	for well sites and standalone tank batteries:
	(<i>i</i>) annually at facilities with a PTE less than
two tpy VOC;	(•)
<i>ine ipy vee</i> ,	(ii) semi-annually at facilities with a PTE equal
to or greater than two the	nd less than five tpy VOC; and
to or greater than two tpy a	v 1.
	(iii) quarterly at facilities with a PTE equal to or
greater than five tpy VOC.	
(<i>c</i>)	for gathering and boosting stations and natural gas
processing plants:	
	(<i>i</i>) quarterly at facilities with a PTE less than
25 tpy VOC; and	
	(<i>ii</i>) monthly at facilities with a PTE equal to or
greater than 25 tpy VOC.	
(<i>d</i>)	for transmission compressor stations, quarterly or
	ral equipment leak and fugitive emissions monitoring
1	e Performance Standards, 40 C.F.R. Part 60, as may
1 0	
8 1	deral equipment leak and fugitive emissions
0 I	e at least as stringent as the New Source Performance
Standards OOOOa, 40 CFI	<i>R</i> Part 60, in existence as of the effective date of this
Part.	
<i>(e)</i>	for well sites within 1,000 feet of an occupied area:
	(i) quarterly at facilities with a PTE less than
five tpy VOC; and	
$J \rightarrow F $	
	(ii) monthly at facilities with a PTE equal to or
greater than five toy VOC	(ii) monthly at facilities with a PTE equal to or
greater than five tpy VOC. (f)	(<i>ii</i>) monthly at facilities with a PTE equal to or for existing wellhead only facilities, annual

inspections shall be completed on the following schedule: 30% by January 1, 2024; 65% by January 1, 2025; and 100% by January 1, 2026.
(g) for inactive well sites:

(i) for well sites that are inactive on or before

the effective date of this Part, annually beginning within six months of the effective date of this Part;

(ii) for well sites that become inactive after the effective date of this Part, annually beginning 30 days after the site becomes an inactive well site.

133. Paragraph (3) of Subsection C of Section 20.2.50.116 requires owners and

operators of the following facilities to perform inspections using EPA Method 21 OGI according to the schedules outlined below.

Subparagraphs (a), (b) and (c)

For wellhead sites and standalone tank batteries, owners and operators must conduct inspections annually at facilities with a PTE less than two tpy VOC; semi-annually at facilities with a PTE equal to or greater than two tpy and less than five tpy VOC; and quarterly at facilities with a PTE equal to or greater than five tpy VOC. For gathering and boosting stations and gas processing plants, owners and operators must conduct inspections quarterly at facilities with a PTE less than 25 tpy VOC; and monthly at facilities with a PTE equal to or greater than 25 tpy VOC. The Department is also proposing an extended compliance period of two years from the effective date of Part 50 for existing wellhead sites and tank batteries, in response to comments raised by Oxy USA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 80-83, 84-90. In further support of this proposal, the Department refers the Board to the testimony of EDF witnesses Dr. David Lyon (EDF Exhibits RR and XXa, and Tr. Vol. 2537:15 – 2581:18) and Hillary Hull (EDF Exhibits FF and JJJ, and Tr. Vol. 8, 2591:9 – 2635:3).

NMOGA proposed less frequent surveys at higher emission thresholds for well sites and tank batteries. In support of this proposal, NMOGA cited data submitted to EPA by the API in their December 17, 2018 comments on the EPA's October 15, 2018 proposed reconsideration of

the Oil and Gas Sector NSPS, based on two years of NSPS Subpart OOOOa leak surveys. The Board finds that these data should not be used to justify less frequent surveys and higher emissions thresholds. NSPS Subpart OOOOa applies to facilities for which construction, modification, or reconstruction commenced after September 18, 2015. Therefore, facilities subject to NSPS Subpart OOOOa were still no more than three years old at the time those NSPS Subpart OOOOa surveys were completed. The Board finds that those results cannot be considered representative of the existing facilities that will be covered by the requirements of Proposed Part 50, some of which are several decades old. For example, according the NMED Equipment Data the average age of a storage tank in New Mexico is over 10 years old. It is important to note that standards for "new" sources, as defined in NSPS regulations and proposed Part 50, are intended to apply to sources constructed or reconstructed after a certain date into the foreseeable feature, even after those sources would no longer be considered new in the general sense of that term. NMED Rebuttal Exhibit 1, pp. 63-64.

NMOGA also cited to a recently published peer reviewed research study of upstream leak frequencies to support less frequent surveys at higher emission thresholds. *See* NMOGA Appendix B at p. 32, citing to "Pacsi, Adam & Ferrara, Tom & Schwan, Kailin & Tupper, Paul & Lev-On, Miriam & Smith, Reid & Ritter, Karin. (2019). Equipment leak detection and quantification at 67 oil and gas sites in the Western United States. *Elem Sci Anth.* 7. 29. 10.1525/elementa.368." The Board cannot properly rely on this study because NMOGA did not provide a detailed comparison of the results of that study to the frequency or emission rates that were the basis of the 2016 CTG estimates of cost effectiveness. NMED Rebuttal Exhibit 1, p. 64.

NMOGA also cited a recent paper commissioned by the U.S. Department of Energy and led by Colorado State University and noted that gathering and boosting sites have, on average, less pieces of major equipment, less components, and less potential equipment leak emissions than the 2016 CTG model plant. Based on this assertion, NMOGA concluded that "less potential for equipment leaks translates to less reductions from a leak detection and repair program." See NMOGA Appendix B at p. 32. However, NMOGA failed to note the findings of the study that "the study indicates that study emission factors *either agree with, or are larger than*, current greenhouse gas reporting program (GHGRP) emission factors for the western U.S." (Emphasis added). NMOGA did not provide any details regarding how the results of the second paper were used to adjust the VOC reduction estimates from those in the 2016 CTG to those in NMOGA's testimony, or how they were used to adjust the cost per ton of VOC reduced. For example, NMOGA relied on the fact that the recent studies have found fewer components and lower leak frequencies in their surveys, and then uses that information in reducing the estimated VOC emission reductions. However, there was no discussion of how the same information would affect the costs of an LDAR program (e.g., fewer components and fewer leaks to repair should also lead to lower costs). The NMOGA analysis also did not take into account the estimated leak rates (in standard cubic feet per hour), including the presence of large emitters relative to those that were the basis of the 2016 CTG estimates. See NMOGA Exhibit 7 at page 47. The Board therefore finds that it cannot properly rely on the cited study to support less frequent surveys at higher emission thresholds. NMED Rebuttal Exhibit 1, p. 65.

NMED reviewed the two cited papers and agreed that they present useful data on leak frequencies and emission rates. However, other commenters also submitted peer reviewed studies showing that fugitive emissions from oil and gas production may be higher than previously estimated. *See, e.g.*, Environmental Defense Fund ("EDF") Exhibits C, D, E, F, H, I, and J. The Board finds that it is beyond the scope of this rulemaking to conduct a comprehensive literature review of all the recent relevant research on fugitive emissions and establish new cost effectiveness values for LDAR programs specific to the different basins in New Mexico. NMOGA's testimony and comments do not present sufficient data or explanation for Board to determine whether the cost effectiveness values presented in NMOGA Appendix B are based on an analysis that accounts for all of the variables that would actually determine the cost effectiveness of a specific LDAR program. NMED Rebuttal Exhibit 1, pp. 65-66.

NMOGA further argued that the incremental VOC reductions and the cost effectiveness of the proposed LDAR requirements for gas processing plants were not properly calculated, citing the fact that the 2016 CTG cost per ton of VOC was used even though the proposed requirements in Section 20.2.50.116 go beyond the requirements of the 2016 CTG and NSPS Subparts OOOO and OOOOa. NMOGA proposed changes that would allow compliance with NSPS Subpart OOOO or OOOOa, as revised, to satisfy the requirements of Section 20.2.50.116, and that would decrease the frequency of monitoring at those gas processing plants not subject to NSPS Subpart OOOO or OOOOa from quarterly to semiannually for plants with a PTE of VOC less than 25 tpy VOC, and from monthly to quarterly for those with a PTE equal to or greater than 25 tpy VOC.

The Board rejects this proposal and finds that it is not appropriate to allow compliance with the LDAR requirements in NSPS subparts OOOO or OOOOa *as revised* to constitute compliance with Section 20.2.50.116. One of the central purposes of proposed Part 50 is to provide state-level regulations that are not subject to the changes that occur at the federal level. Adopting NMOGA's proposal would give New Mexico no certainty over the future regulatory requirements limiting VOC emissions from equipment leaks at oil and gas facilities in the State. It is worth noting, for example, that NSPS subpart OOOOa was promulgated in 2016 under the

Obama administration, then both NSPS Subparts OOOO and OOOOa were substantially amended in 2020 during the Trump administration, and the 2020 amendments were then disapproved in June 2021 under the Congressional Review Act following the 2020 election. In addition, the NSPS, although it requires monthly checks of pumps and valves at gas processing plants, allows for extended periods of time between checks of connectors, depending on the percent of connectors that are found leaking at any one facility. *See* NMED Rebuttal Exhibit 1, p. 66.

Subparagraph (d)

For transmission compressor stations, pursuant to an agreement with Kinder Morgan and EDF, the Department is proposing that the required inspections be done quarterly, or in compliance with the requirements of the federal NSPS so long as those requirements are at least as stringent as those in existence as of the effective date of Part 50. This provision is warranted because more frequent monitoring would not be cost effective due to the low VOC profile of transmission compressor stations. The Board adopts this proposal for the reasons stated in Tr. Vol. 8, 2516:10 - 2519:12, 2444:14 - 2446:15.

Subparagraph (e)

The Department is proposing that the Board adopt the proposal of CAA and EDF to require enhanced inspection frequencies for well sites within 1,000 feet of an occupied area as defined in Part 50 (the "Proximity Proposal"). Specifically, inspections would be required quarterly at facilities with a PTE less than 5 tpy VOC, and monthly at facilities with a PTE equal to or greater than 5 tpy VOC. In support of this proposal, the Department refers the Board to the testimony of EDF witness Dr. Tammy Thompson (EDF Exhibit TT, and Tr. Vol. 2717:11 –

2729:2, 2735:20 – 2741:11), and CAA witness Lee Ann Hill (CAA Exhibit 25, and Tr. Vol. 9, 2836:21 – 2847:1, 2849:20 – 2858:25).

Subparagraph (f)

For existing wellhead only facilities, the Department is proposing that owners and operators conduct annual inspections that beginning after the effective date of Part 50 according to the specified phase-in schedule. This language was included based on a proposal by Oxy USA in lieu of Oxy's previous proposal to entirely exempt such facilities from the LDAR requirements. The Board adopts this proposal for the reasons stated in Tr. Vol. 8, 2524:18 – 2526:24.

Subparagraph (g)

For inactive well sites, the Department is proposing annual inspections beginning within 6 months of the effective date of Part 50 for well sites that are inactive on or before the effective date. For well sites that become inactive after the effective date, the requirement to conduct annual inspections would begin 30 days after a site becomes an inactive well site. This language was also included based on a proposal by Oxy USA. The Board adopts this proposal for the reasons stated in Tr. Vol. 8, 2524:18 – 2526:24.

(4) Inspections using U.S. EPA method 21 shall meet the following requirements:
 (a) the instrument shall be calibrated before each day

of use by the procedures specified in U.S. EPA method 21 and the instrument manufacturer; and

(b) a leak is detected if the instrument records a measurement of 500 ppm or greater of hydrocarbons, and the measurement is not associated with normal equipment operation, such as pneumatic device actuation and crank case ventilation.

134. Paragraph (4) of Subsection C of Section 20.2.50.116 requires that instruments used in inspections using EPA Method 21 must be calibrated pursuant to the procedures

specified in that method, as well as by the instrument manufacturer, before each day of use.

Regulated leaks are defined as those with a measurement of 500 ppm or greater of hydrocarbons and that are not associated with normal operations. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 84-86, and NMED Rebuttal Exhibit 1, pp. 60-61.

(5) Inspections using OGI shall meet the following requirements:

 (a) the instrument shall comply with the specifications,
 daily instrument checks, and leak survey requirements set forth in Subparagraphs
 (1) through (3) of Paragraph (i) of 40 CFR 60.18; and
 (b) a leak is detected if the emission images recorded
 by the OGI instrument are not associated with normal equipment operation, such as pneumatic device actuation or crank case ventilation.

135. Paragraph (5) of Subsection C of Section 20.2.50.116 requires that inspections

using OGI must comply with the requirements in EPA's regulations at 40 C.F.R. Section 60.18.

Under this method, a leak is deemed to exist if the emission images recorded by the OGI

instrument are not associated with normal equipment operation. The Board adopts this proposal

for the reasons stated in NMED Exhibit 32, pp. 82-86.

(6) Components that are difficult, unsafe, or inaccessible to monitor, as determined by the following conditions, are not required to be inspected until it becomes feasible to do so:

(a) difficult to monitor components are those that require elevating the monitoring personnel more than two meters above a supported surface;

(b) unsafe to monitor components are those that cannot be monitored without exposing monitoring personnel to an immediate danger as a consequence of completing the monitoring; and

(c) inaccessible to monitor components are those that are buried, insulated, or obstructed by equipment or piping that prevents access to the components by monitoring personnel.

136. Paragraph (6) of Subsection C of Section 20.2.50.116 provides that components

that are difficult, unsafe, or inaccessible to monitor are not required to be inspected until it

becomes feasible to do so. The Board adopts this proposal for the reasons stated in NMED

Exhibit 32, pp. 82-86, and NMED Rebuttal Exhibit 1, p. 61.

(7) Owners and operators of well sites must conduct an evaluation to determine applicability of Subparagraph (e) of Paragraph (3) of Subsection C of Section 20.2.50.116 NMAC within 30 days of constructing a new well site, and within 90 days of the effective date of this Part for existing well sites.

(8) An owner or operator conducting an evaluation pursuant to Paragraph (7) of Subsection C of Section 20.2.50.116 NMAC shall measure the distance from the latitude and longitude of each well at a well site to the following points for each type of occupied area:

(a) the property line for indoor or outdoor spaces associated with a school that students use commonly as part of their curriculum or extracurricular activities and outdoor venues or recreation areas;

(b) the property line for outdoor venues or recreation areas, such as a playground, permanent sports field, amphitheater, or other similar place of outdoor public assembly;

(c) the location of a building or structure used as a place of residency by a person, a family, or families; and

(d) the location of a commercial facility with fivethousand (5,000) or more square feet of building floor area that is operating and normally occupied during working hours.

137. Paragraphs (7) and (8) of Subsection C of Section 20.2.50.116 are part of EDF

and CAA's Proximity Proposal. These provisions are necessary for determining what facilities

are subject to the LDAR requirements under that provision. In support of this proposal, the

Department refers the Board to the testimony of EDF witness Dr. Tammy Thompson (EDF

Exhibit TT, and Tr. Vol. 2717:11 - 2729:2, 2735:20 - 2741:11), and CAA witness Lee Ann Hill

(CAA Exhibit 25, and Tr. Vol. 9, 2836:21 – 2847:1, 2849:20 – 2858:25).

(9) Injection well sites and temporarily abandoned well sites are not subject to the leak survey requirements of Paragraphs (3) through (6) of Subsection C of 20.2.50.116 NMAC.

138. Paragraph (9) of Subsection C of Section 20.2.50.116 expressly exempts injection

well sites and temporarily abandoned well sites from the leak survey requirements of Paragraphs

3 through 6 of Subsection C of Section 20.2.50.116. This proposal is based on language jointly

proposed by Oxy USA, EDF, CAA, CCP, and NAVA. The Board adopts this language because

leak surveys are not anticipated to result in emissions reductions at these facilities. Tr. Vol.

2525:8-21.

(10) Prior to any monitoring event, the owner or operator shall date and time stamp the monitoring event.

139. Paragraph (10) of Subsection C of Section 20.2.50.116 requires the owner or

operator to date and time stamp each monitoring event. The Board adopts this proposal for the

reasons stated above regarding Subparagraph (b) of Paragraph (8) of Subsection A of Section

20.2.50.112. See NMED Rebuttal Exhibit 1, p. 23-24; Tr. Vol. 5, 1358:24 - 1359:14; 1368:21 -

1369:23; 1370:10 - 1371:5; 1428:2-25, 1427:4 - 1439:11.

Subsection D – Alternative Equipment Leak Monitoring Plans

D. Alternative equipment leak monitoring plans: An owner or operator may comply with the equipment leak requirements of Subsection C of 20.2.50.116 NMAC through an equally effective and enforceable alternative monitoring plan as follows:

(1) An owner or operator may comply with an individual alternative monitoring plan, subject to the following requirements:

(a) the proposed alternative monitoring plan shall be submitted to the department on an application form provided by the department. Within 90 days of receipt, the department shall issue a letter approving or denying the requested alternative monitoring plan. An owner or operator shall comply with the default monitoring requirements of Section 20.2.50.116 NMAC and may not operate under an alternative monitoring plan until it has been approved by the department.

(b) the department may terminate an approved alternative monitoring plan if the department finds that the owner or operator failed to comply with a provision of the plan and failed to correct and disclose the violation to the department within 15 calendar days of identifying the violation.

(c) upon department denial or termination of an approved alternative monitoring plan, the owner or operator shall comply with the default monitoring requirements of Subsection C of 20.2.50.116 NMAC within 15 days.

(2) An owner or operator may comply with a pre-approved alternative monitoring plan maintained by the department, subject to the following requirements:

(a) the owner or operator shall notify the department in writing of the intent to conduct monitoring under a pre-approved alternative

monitoring plan, and identify which pre-approved plan will be used, at least 15 days prior to conducting the first monitoring under that plan.

(b) the department may terminate the use of a preapproved alternative monitoring plan by the owner or operator if the department finds that the owner or operator failed to comply with a provision of the plan and failed to correct and disclose the violation to the department within 15 calendar days of identifying the violation.

(c) upon department denial or termination of a preapproved alternative monitoring plan, the owner or operator shall comply with the default monitoring requirements of Subsection C of 20.2.50.116 NMAC within 15 days.

140. Subsection D of Section 20.2.50.116 provides owners and operators with the option to submit an alternative monitoring plan to comply with the monitoring requirements of Subsection C. Paragraph (1) gives the option for an owner or operator to propose an individual alternative monitoring plan for approval by the Department. The plan would have to be reviewed by a third-party prior to submission to ensure it is an equivalent, enforceable and appropriate monitory strategy. Paragraph (2) provides an option to use an alternative monitoring plan that has been preapproved by the Department. The Department will provide preapproved plans on its website and owners and operators can seek approval from the Department to use one of these preapproved plans. Use of an alternative monitoring plan must be approved by the Department and can be terminated by the Department if the owner/operator fails to comply with elements of the plan, or fails to correct or disclose a violation within 15 days of discovery. The Board adopts this proposal because it provides flexibility to owners and operators and allows for the use of new technologies that are more efficient at discovering leaks. *See* NMED Exhibit 32, p. 84, NMED Exhibit Tr. Vol. 8, 2437:15 – 2439:16.

NMOGA proposed revisions to Subparagraph 1(b) that would change the timeframe in which an owner operator must correct and disclose a violation of an alternative monitoring plan from within 15 days of "identifying" the violation to within 15 days of "verifying" the violation. The Board rejects this proposal for the reasons stated in NMED Rebuttal Exhibit 1, pp. 61-62.

Once a violation has been identified, it does not need to go through a verification process in

order for it be considered a violation. The owner or operator may choose to voluntarily verify the

violation, but that verification is not necessary to correct the violation, which would result in

delayed repairs and increased emissions, and should not be the action that triggers correction of

the violation or notification to the Department. Id.

Subsection E – Repair Requirements

E. Repair requirements: For a leak detected pursuant to monitoring conducted under 20.2.50.116 NMAC:

(1) the owner or operator shall place a visible tag on the leaking component not otherwise repaired at the time of discovery until the component has been repaired;

(2) leaks shall be repaired as soon as practicable but no later than 30 days from discovery;

(3) the equipment must be re-monitored no later than 15 days after the repair of the leak to demonstrate that it has been repaired;

(4) if the leak cannot be repaired within 30 days of discovery without a process unit shutdown, the leak may be designated "Repair delayed," the date of the next scheduled process unit shutdown must be identified, and the leak must be repaired before the end of the scheduled process unit shutdown or within 2 years, whichever is earlier; and

(5) if the leak cannot be repaired within 30 days of discovery due to shortage of parts, the leak may be designated "Repair delayed," and must be repaired within 15 days of resolution of such shortage.

141. Subsection E of Section 20.2.50.116 sets forth repair requirements for leaks

detected under this Section. When a leak is detected, the component must be visibly tagged until

repaired and the leak must be repaired as soon as practicable but no later than 30 days from

discovery. Equipment must be re-monitored no later than 15 days after discovery of a leak to

demonstrate that the leak has been repaired. In agreement with NMOGA, NMED is proposing

revisions to Paragraph (4) of Subsection E to ensure that repairs will occur promptly while

protecting against unexpected shutdowns. Accordingly, this provision specifies that, for leaks

that cannot be repaired in the required timeframes above without a process shutdown, the leak may be designated as "Repair Delayed" and must be repaired before the end of the next scheduled process unit shutdown. For leaks that cannot be repaired in the required timeframes above due to a shortage of parts, the leak may be designated as "Repair Delayed" and must be repaired within 15 days of resolution of the shortage. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 83, NMED Rebuttal Exhibit 1, p. 62, and Tr. Vol 8,

2439:17 - 2440:13.

Subsection F - Recordkeeping Requirements

F. Recordkeeping requirements:

(1) The owner or operator shall keep a record of the following for all AVO, RM 21, OGI, or alternative equipment leak monitoring inspections conducted as required under 20.2.50.116 NMAC, and shall provide the record to the department upon request:

(a) facility location (latitude and longitude);

(b) time and date stamp, including GPS of the location,

of any monitoring;

(c) monitoring method (e.g. AVO, RM 21, OGI, approved alternative method);

(d) name of the person(s) performing the inspection;

(e) a description of any leak requiring repair or a note that no leak was found; and

(f) whether a visible tag was placed on the leak.

(2) The owner or operator shall keep the following record for any leak that is detected:

- (a) the date the leak is detected;
- (b) the date of attempt to repair;
- (c) for a leak with a designation of "repair delayed" he recorded:

the following shall be recorded:

(i) reason for delay if a leak is not repaired within the required number of days after discovery. If a delay is due to a parts shortage, a record documenting the attempt to order the parts and the unavailability due to a shortage is required;

(ii) the date of next scheduled process unit shutdown by which the repair will be completed; and

(iii) name of the person(s) who determined that the repair could not be implemented without a process unit shutdown.

(d) date of successful leak repair;

(e) date the leak was monitored after repair and the results of the monitoring; and

(f) a description of the component that is designated as difficult, unsafe, or inaccessible to monitor, an explanation stating why the component was so designated, and the schedule for repairing and monitoring the component.

(3) For a leak detected using OGI, the owner or operator shall keep records of the specifications, the daily instrument check, and the leak survey requirements specified at 40 CFR 60.18(i)(1)-(3).

(4) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

142. Subsection F of Section 20.2.50.116 sets forth recordkeeping requirements for the leak monitoring and repairs required under this Section. Owners or operators must keep records of the following for all AVO, EPA Method 21, OGI, or alternative equipment leak monitoring inspections conducted pursuant to Section 20.2.50.116: facility location; date of inspection; monitoring method; name of the personnel performing the inspection; description of any leak requiring repair or a note that no leak was found; and whether a visible flag was placed on the leak or not. The owner or operator is required to record any leak detected, the date of detection, and the date of attempted repair. For leaks designated "repair delayed," the owner or operator must record the reason for delay for leaks not repaired within the allowed time frame, and an authorized representative's signature who determined the leak could not be implemented without process unit shutdown. The owner or operator must also record information regarding repair and follow-up monitoring. For a leak detected using OGI, the owner or operator must keep records as specified in EPA regulations at 40 C.F.R. Section 60.18(i)(1)-(3). Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 84-86.

Subsection G – Reporting Requirements

G. Reporting requirements: (1) The owner or operator shall certify the use of an alternative equipment leak monitoring plan under Subsection D of 20.2.50.116 NMAC to the department annually, if used. (2) The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

143. Subsection G of Section 20.2.50.116 sets forth reporting requirements for the leak monitoring and repairs required under this Section. Owners and operators are required to certify the use of an alternative equipment leak monitoring plan under Subsection D to the Department annually. Owners and operators must also comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 84-86.

Estimated Emissions Reductions Resulting from Section 20.2.50.116

144. ERG estimated total emission reductions of 4,654 tons per year of VOC for nonwellhead facilities and 14,896 tons per year of VOC for well site facilities, as detailed in NMED Exhibit 32, pp. 86-88, and NMED Exhibit 69 – LDAR Reductions and Costs VOC Spreadsheet.

Estimated Costs of Section 20.2.50.116

145. The costs of implementing an LDAR program to reduce fugitive equipment leak emissions are those associated with labor required to conduct inspections and repair leaking components. ERG estimated the costs required to implement a new LDAR program under the proposed rule for well sites based on estimates for well sites from the EPA CTG (NMED Exhibit 34) and from the cost analysis for the 2014 amendments to Colorado Reg. 7. *See* NMED Exhibit 71 – Colorado Dept. of Public Health and Environment, *Regulatory Analysis for Proposed Revisions to Colorado Air Quality Control Commission Regulation Numbers 3, 6 and 7 (5 CCR 1001-5, 5 CCR 1001-8, and CCR 1001-9)*, (February 11, 2014) ("2014 Colorado Regulatory Analysis"). NMED Exhibit 32, p. 88. The total annualized costs of implementing the LDAR requirements in Part 50 are estimated to be \$2,847,945 for non-wellhead facilities, and \$52,220,185 for well site facilities. A detailed explanation of how ERG estimated these costs is provided on pages 88-90 of NMED Exhibit 32. Given the emissions reductions expected as a result of the proposed rule, ERG estimated the cost effectiveness of reducing emissions from non-wellhead facilities at \$5,100 per ton of VOC, and \$3,506 per ton of VOC for well site facilities. A detailed explanation for *See id.* at 88-90.

NMOGA provided extensive comments in its redline at NMOGA Appendix B, pp. 30-34, regarding NMED's cost effectiveness analyses that were used to support the proposed emission thresholds and inspection frequencies in Section 20.2.50.116. NMOGA argued that the model plants included in the 2016 CTG were out of date and were not representative of the well sites in the San Juan and Permian Basins. NMOGA further claimed that model plants based on information in the GHGRP for the Permian and San Juan Basins better reflect well production facilities in New Mexico and should be used instead of the model plants in the 2016 CTG, and these would lead to lower emission reductions compared to those in the 2016 CTG. NMED could not evaluate the validity or representativeness of the alternative model plants mentioned by NMOGA, because NMOGA did not document in its testimony or exhibits the actual model plants they created and on which they estimated new emission reductions and cost effectiveness numbers. NMED Rebuttal Exhibit 1, pp. 62-63. The Board therefore finds that NMED properly relied on the model plants included in the 2016 CTG as the basis for its cost effectiveness analysis for this Section.

NMOGA also argued that the costs in the 2016 CTG did not account for additional cost elements that were discussed in comments submitted to the EPA on the draft CTG by the American Petroleum Institute ("API"). NMOGA argues that NMED should use the revised costs reflected in the API comments on the draft CTG. EPA, in its "Responses to Public Comments on the Draft Control Techniques Guidelines for the Oil and Natural Gas Industry, October 2016," fully responded to the API comments mentioned in the NMOGA testimony and adjusted the cost estimates in the 2016 CTG as appropriate. *See* NMED Exhibit 34, pp. 191-196. The Board finds that it is beyond the scope of this rulemaking to reassess the EPA's response to these particular API comments on the 2016 CTG in the absence of any additional information from API or NMOGA relative to those original comments and EPA's response. NMED Rebuttal Exhibit 1, p. 63.

The Board finds that NMED's estimated costs associated with Section 20.2.50.116 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

<u>Section 20.2.50.117 – Natural Gas Well Liquid Unloading</u>

Description of Equipment or Process

146. Liquids unloading is used to remove accumulated fluids in the wellbore of a natural gas production well. Managing wellbore liquid build-up in gas wells is fundamental to maintaining production, avoiding early abandonment of wells, and maximizing resource recovery. Wells and reservoirs follow a continuum of flow regimes in their economic life as the reservoir depletes, production declines, wellbore (tubing) velocity goes down, and liquid loading begins to occur in the wellbore. Liquid loading begins when the gas velocity up the production string is not sufficient to lift liquids up to the surface at a pressure that will allow gas production to overcome the surface equipment and flow out of the wellbore. While pressure is a factor, it is generally a lack of velocity that causes liquids to accumulate in the wellbore (i.e., to "load" or "load up"). New wells typically have sufficient production rates and flowing velocity so that

liquids loading is not an issue. As the portion of the reservoir accessed by a well depletes, the production rate and velocity declines and eventually a point is reached where liquids loading begins to be an issue. The time at which liquids loading occurs is dependent on the reservoir characteristics, and varies from well to well.

A full description of the liquids unloading process and related issues is provided in NMED Exhibit 32, pp. 91-93

Control Options

147. VOC emissions from liquids unloading operations occur when the well is vented to the atmosphere to unload fluids or when the liquids are unloaded through atmospheric tanks and the gas mixed with the liquid is vented to the atmosphere. To reduce emissions and waste of gas during manual (i.e., non-automated) liquids unloading activities, operators can monitor manual liquids unloading events onsite within close proximity to the well or via remote telemetry to ensure that the well returns to normal production operation as soon as possible. NMED Exhibit 32, p. 93.

Rule Language

148. The proposed operational requirements and best management practices for limiting VOC emissions during natural gas well liquids unloading events are based on requirements in Colorado Reg. 7, Pennsylvania GP-5 and GP-5A, and the Wyoming Permitting Guidance, as detailed in NMED Exhibit 32, pp. 95-96.

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.117

W. "Liquid unloading" means the removal of accumulated liquid from the wellbore that reduces or stops natural gas production.

149. The definition of "Liquid unloading" in Subsection W of Section 20.2.50.7 was derived from general information on EPA's Natural Gas STAR website and the EPA publication

"Options for Removing Accumulated Fluid and Improving Flow in Gas Wells" (NMED Exhibit 44). The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 17. Subsection A – Applicability

A. Applicability: Liquid unloading operations resulting in the venting of natural gas at natural gas wells are subject to the requirements of 20.2.50.117 NMAC. Liquid unloading operations that do not result in the venting of any natural gas are not subject to this Part. Owners and operators of a natural gas well subject to this Part must comply with the standards set forth in Paragraph (1) of Subsection B of 20.2.50.117 NMAC within two years of the effective date of this Part.

150. The requirements of Section 20.2.50.117 apply to liquid unloading operations resulting in the venting of natural gas at natural gas wells. Owners and operators of natural gas wells that are subject to this section have two years from the effective date of Part 50 to comply with the provisions of Paragraph (1) of Subsection B. The Department made a number of revisions to this Subsection based on comments from IPANM and NMOGA, as detailed in NMED Rebuttal Exhibit 1, pp. 68-69.

NMOGA and IPANM proposed to change the term "liquid unloading" to "manual liquid unloading" in Subsection A and throughout the rule where the term "liquid unloading" is cited. The Board rejects this proposal because it would restrict the type of unloading events covered under this Section. NMED testified that it intended to regulate both manual and automated liquid unloading events that result in venting of natural gas. NMED Rebuttal Exhibit 1, p. 68.

IPANM proposed to add language that this Section only applies in areas of the state specified in Section 20.2.50.2. The Board rejects this as unnecessary and redundant because Section 20.2.50.2 already expressly provides that all the requirements in Part 50 are only applicable to sources in the specified areas of the State. NMED Rebuttal Exhibit 1, p. 69.

IPANM proposes to add language that the emissions standards, monitoring,

recordkeeping and reporting requirements in Section 20.2.50.117 only apply to the liquids

unloading described in Section 20.2.50.117. The Board rejects this language as circular and

redundant. Id.

Subsection B – Emission Standards

B. Emission standards:

(1) The owner or operator of a natural gas well shall implement at least one of the following best management practices during the life of the well to avoid the need for venting of natural gas associated with liquid unloading:

- (a) use of a plunger lift;
- (b) use of artificial lift;
- (c) use of a control device;
- (*d*) use of an automated control system; or
- (e) other control if approved by the department.

(2) The owner or operator of a natural gas well shall implement the following best management practices during venting associated with liquid unloading to minimize emissions, consistent with well site conditions and good engineering practices:

(*a*) reduce wellhead pressure before blowdown or venting to atmosphere;

(b) monitor manual venting associated with liquid unloading in close proximity to the well or via remote telemetry; and
 (c) close vents to the atmosphere and return the well to normal production operation as soon as practicable.

151. Subsection B of Section 20.2.50.117 requires owners and operators of natural gas

wells to implement at least one of several specified best management practices to avoid the need

for venting of natural gas associated with liquid unloading. This Subsection also requires the use

of certain best management practices to minimize emissions during venting associated with

liquid unloading. These provisions are based on similar requirements in Colorado, Pennsylvania,

and Wyoming. The Department made numerous revisions to its original proposal based on

comments from NMOGA and IPANM, as detailed in NMED Rebuttal Exhibit 1, pp. 69-70. The

Board adopts this proposal for the reasons stated in NMED Exhibit 32 pp. 93-96 and NMED Rebuttal Exhibit 1, pp. 69-70.

NMOGA proposed to add language at Paragraph (2) that would allow for the use of the methods listed and other unspecified "methodologies." The methods outlined in this Paragraph as proposed by the Department are a selection of the technically feasible methods identified in the MAP Technical Report (NMED Exhibit 10), NMOGA's Methane Mitigation Roadmap (NMED Rebuttal Exhibit 7), and EPA's Oil and Natural Gas Sector Liquids Unloading Processes (NMED Rebuttal Exhibit 8). NMED proposed revisions to this Subsection to provide a suite of available options to forestall the need for venting, as discussed in the three technical documents mentioned above, and control emissions during venting (blowdown) events. Owners and operators are given flexibility to choose an appropriate method for any given source that is subject to these provisions. For these reasons, the Board rejects NMOGA's proposal. NMED Rebuttal Exhibit 1, p. 70.

Subsection C – Monitoring Requirements

С. Monitoring requirements: The owner or operator shall monitor the following **(1)** parameters during venting associated with liquid unloading: *wellhead pressure; (a)* **(b)** flow rate of the vented natural gas (to the extent *feasible*); and (c)duration of venting to the storage vessel, tank battery, or atmosphere. *The owner or operator shall calculate the volume and mass* (2)of VOC emitted during a venting event associated with a liquid unloading event. **(3)** The owner or operator shall comply with the monitoring requirements of 20.2.50.112 NMAC.

152. Subsection C of Section 20.2.50.117 sets forth monitoring requirements for liquid unloading events, including monitoring well-head parameters and performing VOC volume and mass calculations during an unloading event. Owners and operators must also comply with the

general monitoring requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32 pp. 93-96.

NMOGA proposes to delete the requirement to monitor the flow rate of the vented gas to the extent feasible. The Board rejects this proposal because NMED's proposed language already provides flexibility regarding this requirement and owners and operators can estimate this flow rate. NMED provided guidance in the rule when the flow rate of vented gas cannot be monitored directly by using the maximum potential flow rate in the emission calculation. NMED Rebuttal Exhibit 1, p. 71.

Subsection D - Recordkeeping Requirement

D. R	Recordkeepi	dkeeping requirements:		
(1	l) The o	wner or operator shall keep the following records for		
liquid unloading				
	<i>(a)</i>	unique identification number and location (latitude		
and longitude) of	of the well;			
0 / 1	(b)	date of the unloading event;		
	. ,	wellhead pressure;		
	(d)	flow rate of the vented natural gas (to the extent		
feasible. If not fe	• • •	owner or operator shall use the estimated flow rate in		
the emission cal		L J		
	, ·	duration of venting to the storage vessel, tank		
battery, or atmo				
<i></i>	•	a description of the best management practices used		
to minimize vent	•	emissions during the life of the well, and before and		
during the liquid	0 0			
	0	a calculation of the VOC emissions vented during a		
liauid unloading		d on the duration, calculated volume, and composition		
of the produced				
v	0	wner or operator shall comply with the recordkeeping		
requirements in				
i equitiente tit	20.2.00.112			
153. Subsection	on D of Sec	tion 20.2.50.116 sets forth recordkeeping requirements for		

liquid unloading events. Owners and operators are required to maintain records of well location and ID number, liquid unloading dates, wellhead pressure, vented gas flow rate (to the extend feasible), duration of venting event, VOC management practice used before and during liquid unloading, device used to control VOC emissions during unloading, and calculation of VOC emissions vented during unloading. The VOC calculation is based on the duration, volume, and mass of the VOC. Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32 pp. 93-96, and NMED Rebuttal Exhibit 1, p. 71.

IPANM proposed to remove the requirement in Subparagraph D(1)(g) to record the type of control device or technique used to control emissions during an unloading event. The Board rejects this proposal. NMED testified that this is an essential recordkeeping requirement that requires owners and operators to affirmatively record the type of device or technique used to reduce emissions. Without such information the Department cannot know what, if any, control reduction methods were implemented. This would essentially make the requirement to control emissions during an unloading event unenforceable because it does not allow the Department to determine compliance with the emissions standards of this Section. NMED Rebuttal Exhibit 1, p. 71.

Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

154. Subsection E of Section 20.2.50.117 specifies that owners and operators must comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 94-96.

Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.117

155. As described in NMED's rebuttal testimony, ERG estimated that installation of plunger lifts on wells requiring liquids unloading that currently do not employ this technology would result in reductions of 4,272 tpy of VOC, or 36% of the baseline VOC emissions. No

estimates were available to quantify the reductions expected from implementation of the proposed best management practices requirements under Part 50. NMED Rebuttal Exhibit 1, pp. 96-97.

156. The ICF Economic Analysis estimated that costs associated with installation of a plunger lift include capital costs of \$20,000 and operating costs of \$2,400. In a 2011 report, EPA estimated that the payback period for installing a plunger lift could be from 1 to 8 years, depending on the value of natural gas and well-specific parameters. EPA has further found that the advantages of a plunger lift, in addition to reduced VOC and methane emissions, include increased productivity and reduced well maintenance, such as treatments to remove scale and paraffin. NMED Exhibit 32, pp. 97-98.

The Board finds that NMED's estimated costs associated with Section 20.2.50.117 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

<u>Section 20.2.50.118 – Glycol Dehydrators</u>

Description of Equipment or Process

157. A glycol dehydrator is a liquid desiccant system for the removal of water from natural gas and natural gas liquids. Triethylene glycol is the most commonly used desiccant in these systems. Failure to remove water results in formation of crystalline hydrates at the high pressures used to transport the gas. Hydrates can block pipelines, jam valves, and can generally wreak havoc on pipeline equipment and instrumentation. In the glycol dehydrator, the triethylene glycol absorbs water and VOCs from the gas. The triethylene glycol is then regenerated by heating it to release the absorbed compounds. The reboiler from a large glycol dehydrator can discharge more than one hundred tons per year of VOCs, including benzene, toluene, ethylbenzene and xylene (collectively known as "BTEX"). For a full description of glycol dehydrators, see NMED Exhibit 32, pp. 98-100.

Control Options for Glycol Dehydrators

158. There are a number of options available to owners and operators of glycol dehydrators for controlling emissions. Still vent and flash tank emissions can be routed at all times to the reboiler firebox (for use as fuel), a condenser, combustion control device, to a process point that either recycles or recompresses the emissions or uses the emissions as fuel, or to a vapor recovery unit (VRU) that reinjects the VOC emissions back into the process stream or a natural gas gathering pipeline. See testimony regarding control devices (Section 20.2.50.115) for a discussion of VRUs. A combustion control device is either a flare or an enclosed combustor. A condenser uses water, air, or another coolant to lower the temperature of the vent gases and cause the vapors to condense from gas to liquid phase where they can be collected. Costs were estimated for condensers and combustion control devices because existing cost estimates are readily available and are more universally applicable. Costs for other control options are more site-specific and standardized cost estimating methods are not readily available. NMED Exhibit 32, pp. 100-101.

Rule Language

159. The proposed requirements in Section 20.2.50.118 are based on similar requirements for dehydrators adopted by Colorado and Pennsylvania, as well as federal regulations. A full discussion of the basis for these requirements can be found in NMED Exhibit 32, pp. 102-103.

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.118

Q. "Glycol dehydrator" means a device in which a liquid glycol absorbent, including ethylene glycol, diethylene glycol, or triethylene glycol, directly contacts a natural gas stream and absorbs water.

160. The definition of "Glycol dehydrator" in Subsection Q of Section 20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.15. No parties commented in this definition. The Board adopts this proposal for the reason stated in NMED Exhibit 32, p. 15.

Subsection A – Applicability

A. Applicability: Glycol dehydrators with a PTE equal to or greater than two tpy of VOC and located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations are subject to the requirements of 20.2.50.118 NMAC.

161. Section 20.2.50.118 applies to glycol dehydrators with a PTE equal to or greater than two tons per year of VOC and are located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 98, 101-104.

NMOGA proposed to modify Subsection A to limit applicability of Section 20.2.50.118 to those dehydrators with an actual annual average flowrate of greater than 3 MMscfd throughput. The Board rejects this proposal. The throughput threshold proposed by NMOGA is an exemption threshold present in the federal NESHAP regulations for emissions from glycol dehydrators at 40 C.F.R. Part 63, Subpart HH. As explained in other parts of this rebuttal testimony, the AQCA expressly allows the Board to impose more stringent requirements than federal regulations to address rising ozone concentrations in the State. A 3 MMscfd throughput threshold may have been appropriate for applicability of the NESHAP, which targets hazardous air pollutants, but it is not appropriate for an ozone precursor rule, which is targets reductions of VOC emissions. NMED rejects NMOGA's proposed exemption threshold because VOC emissions from dehydrators vary primarily by composition of the gas, and less by throughput amount. Thus, even dehydrators with throughputs less than 3 MMscfd can still have significant associated VOC emissions. In any event, those units with low VOC emissions are addressed by the PTE thresholds in Subsection B. NMED Rebuttal Exhibit 1, p. 72.

Subsection B – Emission Standards

B. Emission standards:

(1) Existing glycol dehydrators with a PTE equal to or greater than two tpy of VOC shall achieve a minimum combined capture and control efficiency of ninety-five percent of VOC emissions from the still vent and flash tank (if present) no later than two years after the effective date of this Part. If a combustion control device is used, the combustion control device shall have a minimum design combustion efficiency of ninety-eight percent.

(2) New glycol dehydrators with a PTE equal to or greater than two tpy of VOC shall achieve a minimum combined capture and control efficiency of ninety-five percent of VOC emissions from the still vent and flash tank (if present) upon startup. If a combustion control device is used, the combustion control device shall have a minimum design combustion efficiency of ninety-eight percent.

(3) The owner or operator of a glycol dehydrator shall comply with the following requirements:

(a) the still vent and flash tank emissions shall be routed at all times to the reboiler firebox, condenser, combustion control device, fuel cell, to a process point that either recycles or recompresses the VOC emissions or uses the emissions as fuel, or to a VRU that reinjects the VOC emissions back into the process stream or natural gas pipeline;

(b) if a VRU is used, it shall consist of a closed loop system of seals, ducts, and a compressor that reinjects the vapor into the process or the natural gas pipeline. The VRU shall be operational at least ninety-five percent of the time the facility is in operation, resulting in a minimum combined capture and control efficiency of ninety-five percent. The VRU shall be installed, operated, and maintained according to the manufacturer's specifications; and

(c) the still vent and flash tank emissions shall not be vented directly to the atmosphere during normal operation.

(4) An owner or operator complying with the requirements in Subsection B of 20.2.50.118 NMAC through use of a control device shall comply with the requirements in 20.2.50.115 NMAC.

(5) The requirements of Subsection B of 20.2.50.118 NMAC cease to apply when the actual annual VOC emissions from a new or existing glycol dehydrator are less than two tpy of VOC.

Subsection B of Section 20.2.50.118 sets forth emission standards for glycol 162. dehydrators. Owners and operators of existing dehydrators with a PTE greater than 2 tpy VOC are required to reduce VOC emissions from the still vent and flash tank by at least 95% no later than two years after the effective date of the rule. Owners and operators of new glycol dehydrators with a PTE greater than 2 tpy VOC are required to reduce VOC emissions from the still vent and flash tank by at least 95% upon startup. For both new and existing dehydrators, the combustion device (if used) must meet a minimum 98% destruction efficiency. Still vent and flash tank emissions must be routed to a control device, a process point that either recycles or recompresses the emissions or uses the emissions as fuel, or to a VRU that reinjects the VOC emissions back into the process stream or natural gas gathering pipeline. If a VRU is used, the VRU must be operational at least 95% of the time, resulting in a minimum combined capture and control efficiency of 95%. The requirements of Section 20.2.50.118 cease to apply when the actual annual VOC emissions from a new or existing glycol dehydrator are less than 2 tpy VOC. The Department made a number of revisions to this Subsection based on comments from IPANM and NMOGA, as detailed in NMED Rebuttal Exhibit 1, pp. 72-73. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 101-105.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner or operator of a glycol dehydrator shall conduct an annual extended gas analysis on the dehydrator inlet gas and calculate the uncontrolled and controlled VOC emissions in tpy.

(2) The owner or operator of a glycol dehydrator shall inspect the glycol dehydrator, including the reboiler and regenerator, and the control device or process the emissions are being routed, semi-annually to ensure it is operating as initially designed and in accordance with the manufacturer recommended operation and maintenance schedule.

(3) Prior to any monitoring event, the owner or operator shall date and time stamp the event, and the monitoring data entry shall be made in accordance with the requirements of this Part.

(4) An owner or operator complying with the requirements in Subsection B of 20.2.50.118 NMAC through the use of a control device shall comply with the monitoring requirements in 20.2.50.115 NMAC.
 (5) Owners and operators shall comply with the monitoring

requirements in 20.2.50.112 NMAC.

163. Subsection C of Section 20.2.50.118 sets forth monitoring requirements for glycol dehydrators. Owners and operators are required to conduct an annual extended gas analysis to determine the composition of the gas being processed by the dehydrator and must to use this gas analysis to calculate the uncontrolled and controlled emissions from the dehydrator. This calculation will demonstrate whether the 95% emission reduction requirement is met. Owners and operators are required to inspect dehydrators and control devices or processes semi-annually to ensure integrity of the equipment and that the equipment is being operated as initially designed and in accordance with manufacturers specifications. Monitoring events must be date and time stamped. Owners and operators complying with Section 20.2.50.118 through the use of a control device must comply with the monitoring requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 102-105.

NMOGA proposed revisions that would allow use of a representative gas analysis in the emissions calculations in lieu of unit-specific inlet analyses. The Board rejects this proposal. As explained in NMED's rebuttal testimony, estimated emissions from a source should be based on the most accurate information available. A representative gas analysis may be appropriate for a well that has yet to be constructed, but the requirement in this Section is for an annual calculation for all dehydrators in operation whether they qualify as a "new" or "existing" source under this rule. Calculations based on the composition of the actual gas being processed by the subject

source are by definition more accurate, and the Department requires extended gas analyses for its

permits. NMED Rebuttal Exhibit 1, p. 73.

Subsection D – Recordkeeping Requirements

D. Recordkeeping requirements:

The owner or operator of a glycol dehydrator shall *maintain a record of the following:* unique identification number and dehydrator *(a) location (latitude and longitude);* **(b)** glycol circulation rate, monthly natural gas throughput, and the date of the most recent throughput measurement; data and methodology used to estimate the PTE of (c)*VOC* (*must be a department approved calculation methodology*); controlled and uncontrolled VOC emissions in tpy; (d)type, make, model, and unique identification (e) number of the control device or process the emissions are being routed; time and date stamp, including GPS of the location, (**f**) of any monitoring; (g)results of any equipment inspection, including maintenance or repair activities required to bring the glycol dehydrator into *compliance; and* (**h**) a copy of the glycol dehydrator manufacturer specifications. (2)An owner or operator complying with the requirements in Paragraph (1) or (2) of Subsection B of 20.2.50.118 NMAC through use of a control device as defined in this Part shall comply with the recordkeeping requirements in 20.2.50.115 NMAC.

(3) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

164. Subsection D of Section 20.2.50.118 sets forth recordkeeping requirements for

glycol dehydrators. Owners and operators are required to keep records of equipment throughput

data, emissions calculations and supporting documentation, inspection results, and manufacturer

information. These records must be maintained onsite and submitted to the Department upon

request. The recordkeeping requirements of Section 20.2.50.115 apply where a control device is

being used to comply with the requirements of Section 20.2.50.118. Owners and operators must

comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 102-105.

Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

165. Subsection E of Section 20.2.50.118 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 102-105.

Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.118

166. ERG estimated that the controls required under Section 20.2.50.118 would reduce emissions by 1,865 tpy, leading to a 46.2% overall reduction in VOC emissions from dehydrators. The emission reduction analysis is detailed in NMED Exhibit 32, pp. 103-104, and NMED Exhibit 77 – Dehydrators Reductions and Costs Spreadsheet.

167. ERG estimated the annualized cost for installing and operating a condenser to be \$21,560 and the annualized cost for installing and operating a combustor to be \$10,583. The total annualized costs of adding condensers to the 199 dehydrator units was estimated at approximately \$4,300,000 per year, while the total annualized costs of adding combustors to the 199 dehydrator units was estimated at approximately \$2,100,000 per year. Costs for both condensers and combustion controls were presented for information purposes, although for each dehydrator the owner of operator would install either a condenser or a combustor, not both. A full explanation of ERG's cost analysis for glycol dehydrators is presented in NMED Exhibit 32, pp. 104-105.

The Board finds that NMED's estimated costs associated with Section 20.2.50.118 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

<u>Section 20.2.50.119 – Heaters</u>

Description of Equipment or Process

168. Natural gas-fired heaters are used throughout the oil and gas production and processing sectors to prevent equipment from freezing and being blocked by the formation of ice or hydrates; to improve the separation of well products into oil, water, and natural gas; and in certain types of process equipment, such as glycol dehydrators. A full description of heaters and their use in oil and gas operations is provided in NMED Exhibit 32, pp. 105-106.

Control Options

169. NO_X emissions from heaters may be controlled through combustion modifications that reduce the formation of NO_X; through the use of add-on controls to control NO_X in the exhaust stack; or through a combination of combustion modifications and add-on controls. Combustion modifications include low-NO_X burners ("LNBs"), ultra-low NO_X burners ("ULNBs"), and flue gas recirculation ("FGR"). Add-on controls include selective noncatalytic reduction ("SNCR") and selective catalytic reduction ("SCR"). In addition to combustion modifications and add-on controls, many regulatory programs require periodic equipment tuneups and good combustion practices to keep heaters operating at maximum efficiency in order to reduce emissions. Good combustion practices are also important in controlling CO and VOC emissions. NMED Exhibit 32, p. 107.

Rule Language

170. The proposed NO_x and CO limits are based on limits adopted by the State of Pennsylvania and EPA for natural gas fired combustion units. The NO_x limits are the same as those in the Pennsylvania GP-5 requirements for natural gas-fired combustion units. *See* NMED Exhibit 37 at Section L, p. 24. The CO limits are the same as those in the federal regulations at

40 C.F.R. 63, Subpart DDDDD, *National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters* ("NESHAP Subpart DDDDD"). *See* NMED Exhibit 80. CO is commonly regulated as a surrogate for VOC or organic hazardous air pollutants ("HAPs") because CO is a good indicator of incomplete combustion and VOC and HAP are products of incomplete combustion. EPA used CO limits instead of hazardous air pollutant limits in NESHAP Subpart DDDDD because it "concluded that CO, which is less expensive to test for and monitor, is appropriate for use as a surrogate for non-dioxin organic HAP." *Id.*, at p. 52210. NMED Exhibit 32, p. 108. Definitions in Section 20.2.50.7 Associated with Section 20.2.50.119

AA. "Natural gas-fired heater" means an enclosed device using a controlled flame and with a primary purpose to transfer heat directly to a process material or to a heat transfer material for use in a process.

171. The definition of "Natural gas-fired heater" in Subsection AA of Section 20.2.50.119 was derived in part from Colorado Reg. 7., Part E, section II.A.3.p. No party commented on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 18.

Subsection A – Applicability

A. Applicability: Natural gas-fired heaters with a rated heat input equal to or greater than 20 MMBtu/hour including heater treaters, heated flash separators, evaporator units, fractionation column heaters, and glycol dehydrator reboilers in use at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations are subject to the requirements of 20.2.50.119 NMAC.

172. Section 20.2.50.119 applies to natural gas-fired heaters with a rated heat input

equal to or greater than 20 MMBtu/hour including heater treaters, heated flash separators,

evaporator units, fractionation column heaters, and glycol dehydrator reboilers in use at well

sites, tank batteries, gathering and boosting stations, natural gas processing plants, and

transmission compressor stations. In response to comments from IPANM proposing to raise the applicability threshold for heaters to 50 MMBtu/hr, NMED agreed to revise its original applicability threshold for heaters NMED presented costs associated with the requirements for heaters in Part 50 in the ERG – Heaters Reductions and Costs NO2 Spreadsheet at NMED Exhibit 82. As explained in NMED's direct testimony at NMED Exhibit 32, these costs were taken from the EPA 1993 ACT document at NMED Exhibit 53, and were based on a 17 MMBtu/hr heater, which is the smallest heater size for which cost data is available. A review of the available heater data in the costing spreadsheet indicates only 2 of the 82 heaters that would be subject to the rule are 10 MMBtu/hr heaters. The EPA 1993 ACT document indicates the cost effectiveness for a 17 MMBtu/hr heater operating at 90% capacity is \$4,742/ton NOx, which NMED considers reasonable. A 10 MMBtu/hr heater would have lower emissions than a 17 MMBtu/hr heater, which would result in a higher cost effectiveness using the same annualized costs as a 17 MMBtu/hr heater. Based on the increased costs for the smallest heaters subject to the rule, NMED proposed to revise the applicability threshold to 20 MMBtu/hr, which is larger than the heater size used in the cost calculations and supports more cost-effective reductions. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 105-110, and NMED Rebuttal Exhibit 1, pp. 75-76.

Subsection B – Emission Standards

B. Emission standards:

(1) Natural gas-fired heaters shall comply with the emission limits in table 1 of 20.2.50.119 NMAC.

Table 1 - EMISSION STANDARDS FOR NO _x AND CO

Date of Construction:	NO _x (ppmvd @ 3% O ₂)	CO (ppmvd @ 3% O ₂)
<i>Constructed or reconstructed before the effective date of 20.2.50 NMAC</i>	30	400
<i>Constructed or reconstructed on or after the effective date of 20.2.50 NMAC</i>	30	400

(2) Existing natural gas-fired heaters shall comply with the requirements of 20.2.50.119 NMAC no later than three years after the effective date of this Part.

(3) New natural gas-fired heaters shall comply with the requirements of 20.2.50.119 NMAC upon startup.

173. Subsection B of Section 20.2.50.119 sets forth emissions standards for natural

gas-fired heaters. Existing and new natural gas-fired heaters are limited to 30 ppmvd NO_x at 3% oxygen, and 400 ppmvd CO at 3% oxygen. Existing heaters must comply with these standards no later than three years after the effective date of Part 50, while new heaters must comply upon startup. NMED revised the emissions limits for CO from 300 ppmvd to 400 ppmvd, and raised the timeline for compliance for existing heaters from one year after the effective date to three years after the effective date based on comments from NMOGA. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 107-110, and NMED Rebuttal Exhibit 1, pp. 73-75.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner or operator shall:

(a) conduct emission testing for NOx and CO within 180 days of the compliance date specified in Paragraph (2) or (3) of Subsection B of 20.2.50.119 NMAC and at least every two years thereafter.

(b) inspect, maintain, and repair the heater in accordance with the manufacturer specifications at least once every two years following the applicable compliance date specified in 20.2.50.119 NMAC. The inspection, maintenance, and repair shall include the following:

(i) inspecting the burner and cleaning or replacing components of the burner as necessary;

(ii) inspecting the flame pattern and adjusting the burner as necessary to optimize the flame pattern consistent with the manufacturer specifications;

(iii) inspecting the AFR controller and ensuring it is calibrated and functioning properly, if present;

(iv) optimizing total emissions of CO consistent with the NO_x requirement and manufacturer specifications, and good combustion practices; and

(v) measuring the concentrations in the effluent stream of CO in ppmvd and O_2 in volume percent before and after adjustments are made in accordance with Subparagraph (c) of Paragraph (2) of Subsection C of 20.2.50.119 NMAC.

(2) The owner or operator shall comply with the following periodic testing requirements:

(a) conduct three test runs of at least 20-minutes duration within ten percent of one-hundred percent peak, or the highest achievable, load;

(b) determine NO_X and CO emissions and O_2 concentrations in the exhaust with a portable analyzer used and maintained in accordance with the manufacturer specifications and following the procedures specified in the current version of ASTM D6522;

(c) if the measured NO_X or CO emissions concentrations are exceeding the emissions limits of table 1 of 20.2.50.119 NMAC, the owner or operator shall repeat the inspection and tune-up in Subparagraph (b) of Paragraph (1) of Subsection C of 20.2.50.119 NMAC within 30 days of the periodic testing; and

(d) if at any time the heater is operated in excess of the highest achievable load in a prior test plus ten percent, the owner or operator shall perform the testing specified in Subparagraph (a) of Paragraph (2) of Subsection C of 20.2.50.119 NMAC within 60 days from the anomalous operation.

(3) When conducting periodic testing of a heater, the owner or operator shall follow the procedures in Paragraph (2) of Subsection C of

20.2.50.119 NMAC. An owner or operator may deviate from those procedures by submitting a written request to use an alternative procedure to the department at least 60 days before performing the periodic testing. In the alternative procedure request, the owner or operator must demonstrate the alternative procedure's equivalence to the standard procedure. The owner or operator must receive written approval from the department prior to conducting the periodic testing using an alternative procedure.

(4) Prior to a monitoring event, the owner or operator shall date and time stamp the event, and the required monitoring data entry shall be made in accordance with this Part.

(5) The owner or operator shall comply with the monitoring requirements of 20.2.50.112 NMAC.

174. Subsection C of Section 20.2.50.119 sets forth monitoring requirements for

natural gas-fired heaters. Owners and operators are required to conduct emission testing for NOx and CO within 180 days of the applicable compliance date, and at least every two years thereafter. The equipment must be inspected, maintained, and repaired in accordance with the manufacturer's specifications at least once every two years after the applicable compliance date. An owner or operator may deviate from the specified periodic testing procedures by submitting a written request to use an alternative procedure to the Department at least 60 days prior to performing the periodic testing, but must receive written approval from the Department prior to conducting periodic testing using an alternative procedure. The owner or operator must comply with the general monitoring requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 107-110, and NMED Rebuttal Exhibit 1, pp. 73-75.

NMOGA also proposed revisions to the testing requirements to provide for testing only at highest achievable load, and removing the option to test within ten percent of one hundred percent peak. The Board rejects this proposal. The stated reason for this change was that "heater tests should only be required to verify their emission limits at the highest achievable capacity during the test." NMOGA Appendix B at p. 41. The rule currently allows for testing at highest achievable load or within ten percent of one hundred percent peak load. Therefore, the suggested

language does not materially change the testing requirement because heater tests already have

the option to verify emissions only at the highest achievable capacity. NMED Rebuttal Exhibit 1,

p. 74.

Subsection D – Recordkeeping Requirements

D. **Recordkeeping requirements:** The owner or operator shall maintain a record of the following: unique identification number and location (latitude and $(\mathbf{1})$ longitude) of the heater; summary of the complete test report and the results of (2)*periodic testing;* **(3)** inspections, testing, maintenance, and repairs, which shall include at a minimum: *(a)* the date and time stamp, including GPS of the location, of the inspection, testing, maintenance, or repair conducted; name of the person(s) conducting the inspection, **(b)** testing, maintenance, or repair; concentrations in the effluent stream of CO in ppmv (c)and O_2 in volume percent; and the results of the inspections and any the corrective (d)action taken. (4) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

175. Subsection D of Section 20.2.50.119 sets forth recordkeeping requirements for natural gas-fired heaters. Owners and operators are required to maintain records of the following information: location of the heater; summary of the complete test report and results of periodic testing; and inspections, testing, maintenance, and repairs. Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 107-110.

Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

176. Subsection E of Section 20.2.50.119 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 107-110.

Estimated Costs and Emission Reductions Resulting from Section 20.2.50.119

177. ERG estimated total reductions of 216 tons per year of NO_X for an overall reduction of 16% from the baseline of 1,355 tpy NO_X. ERG estimated a total annualized cost to meet the proposed emission limits of approximately \$684,341 at a cost effectiveness of \$3,162 per ton of NO_X reduced. A full description of ERG's costs and emission reductions analyses for Section 20.2.50.119 is provided in NMED Exhibit 32, pp. 108-110 and NMED Exhibit 82 – Heaters Reductions and Costs NO2 Spreadsheet.

The Board finds that NMED's estimated costs associated with Section 20.2.50.119 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.120 – Hydrocarbon Liquid Transfers

Description of Equipment or Process

178. Hydrocarbon liquid transfers involve moving hydrocarbon liquid from a transfer vessel to a storage tank, or from a storage tank to a transfer vessel. There are three primary methods of vessel loading: splash loading, submerged fill pipe,¹ and bottom loading. For splash loading, the fill pipe is lowered only part way into the vessel, and the resultant splashing generates VOC emissions. In submerged fill pipe loading, the fill pipe will extend close to the bottom of the vessel. In bottom loading, a permanent fill pipe is connected at the bottom of the

¹ A pipe inserted into a tank to facilitate loading.

vessel. Both submerged fill pipe loading and bottom loading reduce the generation of VOC emissions. During the transfer of hydrocarbon liquids from one vessel to another, the remaining VOC-containing vapor from the previous contents of the vessel will also be vented as the vessel is filled. NMED Exhibit 32, p. 110.

Control Options

179. The options typically used to reduce VOC emissions from hydrocarbon liquid transfers are similar those for storage tanks, and include: (1) routing emissions from the storage vessel through an enclosed system to a process where emissions are recycled, recovered, or reused in the process – "route to a process" (e.g., by installing a vapor recovery unit (VRU) that recovers vapors from the storage vessel) for reuse in the process or for beneficial use of the gas onsite; and/or (2) routing emissions from the storage vessel to a combustion device. In practice, many operators use a single, common VRU system or combustion device to control emissions from both hydrocarbon liquid transfers and storage tanks. NMED Exhibit 32, p. 111.

In addition to these control options, emissions from hydrocarbon liquid transfers are also commonly controlled using vapor balancing service, whereby the vapors in the tanker truck or railcar are routed back into the storage vessel as the liquids in the storage vessel are emptied into the receiving vessel (the truck or railcar). Vapor balancing requires a pipe or hose connected between the storage vessel and the receiving vessel prior to transfer. Bottom loading and submerged filling are additional best management practices used to reduce emissions from hydrocarbon liquid transfers. *Id*.

Rule Language

180. The proposed control and operational requirements are based on requirements in Colorado's Reg. 7, Section II.C.5 (NMED Exhibit 39); Pennsylvania GP-5 and GP-5A (NMED

Exhibits 37 and 38); Utah's Rule R307-504 – Oil and Gas Industry: Tank Truck Loading, (NMED Exhibit 83); and Wyoming's presumptive BACT for oil and gas truck loading operations, found in the Wyoming Permitting Guidance (NMED Exhibit 40). As described in NMED Exhibit 32, these other states require various best management practices and/or the use of control devices such as enclosed combustors to control emissions from hydrocarbon liquid transfers. NMED Exhibit 32, pp. 113-115.

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.120

S. "Hydrocarbon liquid" means any naturally occurring, unrefined petroleum liquid and can include oil, condensate, and intermediate hydrocarbons. Hydrocarbon liquid does not include produced water.

181. The definition of "Hydrocarbon liquid" in Subsection S of Section 20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.16. The Department made revisions to its original proposal based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 17, and NMED Rebuttal Exhibit 1, p. 8.

X. "Liquid transfer" means the unloading of a hydrocarbon liquid from a storage vessel to a tanker truck or tanker rail car for transport.

182. The definition of "Liquid transfer" in Subsection X of Section 20.2.50.7 was derived from general information from EPA's website and EPA's AP-42 Chapter 5.2 Transportation and Marketing of Petroleum Liquids, Section 5.2.2 (NMED Exhibit 43). The Department made revisions to its initial proposal based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 17, and NMED Rebuttal Exhibit 1, p. 8. Subsection A – Applicability

A. Applicability: Hydrocarbon liquid transfers located at existing well sites, standalone tank batteries, gathering and boosting stations with one or more controlled storage vessels, natural gas processing plants, or transmission compressor stations are subject to the requirements of 20.2.50.120 NMAC within two years of the effective date of this Part. Hydrocarbon liquid transfers at existing gathering and boosting stations (including associated tank batteries) without any controlled storage vessels are subject to the requirements of 20.2.50.120 NMAC on the schedule specified in Paragraph 1 of Subsection B of 20.2.50.123 NMAC. Hydrocarbon liquid transfers located at new well sites, standalone tank batteries, gathering and boosting stations, natural gas processing plants, or transmission compressor stations are subject to the requirements of 20.2.50.120 NMAC upon startup. The following facilities and operations are not subject to the requirements of this Section:

(1) Any facility connected to an oil sales pipeline that is routinely used for hydrocarbon liquid transfers;

(2) Well sites, standalone tank batteries, gathering and boosting stations, natural gas processing plants, or transmission compressor stations not connected to an oil sales pipeline that load out hydrocarbon liquids to trucks fewer than thirteen (13) times in a calendar year; and

(3) Transfers of hydrocarbon liquid from a transfer vessel to a storage vessel subject to the emission standards in 20.2.50.123 NMAC.

183. Section 20.2.50.120 is applicable to hydrocarbon liquid transfer operations (or

hydrocarbon liquid loading) at well sites, standalone tank batteries, gathering and boosting stations with one or more controlled storage vessels, natural gas processing plants, and transmission compressor stations. Transfer operations at existing facilities have two years from the effective date to comply with this Section, and transfers at new facilities must comply upon startup. The Department include the extended timeline for existing facilities based on comments from Oxy USA and NMOGA. NMED Exhibit 32, pp. 110-116; NMED Rebuttal Exhibit 1, p. 76.

NMED is also proposing to include a revised schedule for a subset of hydrocarbon liquid transfer operations, namely, transfer operations at existing gathering and boosting stations without any controlled storage vessels. This proposal is based on concerns raised by NMOGA regarding how the requirements of Section 20.2.50.120 interact with the requirements for storage vessels in 20.2.50.123. NMED agrees with the proposed language, and refers the Board to NMOGA's closing briefing for the justification for this proposal.

Paragraphs (1), (2), and (3) provide an offramp from the requirements of Section 20.2.50.120 for facilities that are connected to an oil pipeline routinely used for hydrocarbon liquid transfers, for facilities that load out hydrocarbon liquids to trucks fewer than 13 times per year, and for transfers from a transfer vessel to a storage vessel subject to the emissions standards of 20.2.50.123. NMED added these paragraphs in response to comments by NMOGA and CDG. NMED Rebuttal Exhibit 1, p. 76.

The Board adopts the Department's proposal for the reasons stated above and in NMED Exhibit 32, pp. 110-116, and NMED Rebuttal Exhibit 1, p. 76.

CDG proposed to revise Subsection A of Section 20.2.50.120 to exclude hydrocarbon liquid transfers with an uncontrolled PTE less than two tpy of VOC emissions. NMED did not agree with this proposal because it would likely exclude a significant number of transfer operations from applicability of this Section. NMED proposed revisions to exclude facilities that are connected to an oil sales pipeline, and at facilities that load out hydrocarbon liquids fewer than 13 times per calendar year. Those two provisions are sufficient to address facilities with a small number of loadout events. The Board rejects this proposal for the reasons stated in NMED Rebuttal Exhibit 1A, p. 1-2.

Subsection B – Emission Standards

B. Emission standards:

(1) The owner or operator of a hydrocarbon liquid transfer operation shall use vapor balance, vapor recovery, or a control device to control VOC emissions by at least ninety-five percent, when transferring hydrocarbon liquid from a storage vessel to a tanker truck or tanker railcar for transport. If a combustion control device is used, the combustion device shall have a minimum design combustion efficiency of ninety-eight percent.

(2) An owner, operator, or personnel conducting the

hydrocarbon liquid transfer using vapor balance shall:

(a) transfer the vapor displaced from the transfer truck or railcar being loaded back to the storage vessel being emptied via a pipe or hose connected before the start of the transfer operation. If multiple storage vessels are manifolded together in a tank battery, the vapor may be routed back to any storage vessel in the tank battery;

(b) ensure that the transfer does not begin until the vapor collection and return system is properly connected;

(c) inspect connector pipes, hoses, couplers, valves, and pressure relief devices for leaks;

(*d*) check the hydrocarbon liquid and vapor line connections for proper connections before commencing the transfer operation; and

(e) operate transfer equipment at a pressure that is less than the pressure relief valve setting of the receiving transport vehicle or storage vessel.

(3) Connector pipes and couplers shall be inspected and maintained to ensure there are no liquid leaks.

(4) Connections of hoses and pipes used during hydrocarbon liquid transfers shall be supported on drip trays that collect any leaks, and the materials collected shall be returned to the process or disposed of in a manner compliant with state law.

(5) Liquid leaks that occur shall be cleaned and disposed of in a manner that minimizes emissions to the atmosphere, and the material collected shall be returned to the process or disposed of in a manner compliant with state law.

(6) An owner or operator complying with Paragraph (1) of Subsection B of 20.2.50.120 NMAC through use of a control device shall comply with the control device requirements in 20.2.50.115 NMAC.

184. Subsection B of 20.2.50.120 sets forth emission standards for hydrocarbon liquid

transfer operations. The Department incorporated numerous revisions to its proposal in this

Subsection based on comments from NMOGA, as detailed in NMED Rebuttal Exhibit 1, p. 77.

Paragraph (1) requires owners or operators to control VOC emissions by at least 95% via

vapor balance, vapor recovery, or a control device. If using a combustion control device, it must

have a minimum design combustion efficiency of 98%.

Paragraph (2) specifies the requirements that owners or operators using vapor balance

must comply with, including the following: displaced vapor must be loaded back to the vessel

being emptied via pipe or hose connected before the start of the transfer operation; transfer cannot begin until the vapor collection and return systems are properly connected; connector pipes, hoses, couplers, valves and pressure relief devices must be inspected for leaks; hydrocarbon liquid and vapor line connections must be checked for proper connection prior to commencing the transfer operation; and the transfer equipment must be operated at a pressure that is less than the pressure relief valve setting of the receiving vehicle or vessel.

Paragraphs (3) through (5) specify that, for all transfer operations, connector pipes and couplers must be inspected for liquid leaks, hose and pipe connections must be supported on drip trays to collect any leaks, and the materials collected must be returned to the process or properly disposed of. Liquid leaks must be cleaned and disposed of in a manner that minimizes emissions to the atmosphere, and the material collected must be returned to the process or properly disposed of.

Paragraph (6) provides that owners and operators using a control device to comply with the emission standards of Section 20.2.50.120 must comply with the control device requirements in Section 20.2.50.115.

The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 110-116, and NMED Rebuttal Exhibit 1, p. 77.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner, operator, or their designated representative shall visually inspect the hydrocarbon liquid transfer equipment monthly at staffed locations and semi-annually at unstaffed locations to ensure that hydrocarbon liquid transfer lines, hoses, couplings, valves, and pipes are not dripping or leaking. At least once per calendar year, the inspection shall occur during a transfer operation. Leaking components shall be repaired to prevent dripping or leaking before the next transfer operation, or measures must be implemented to mitigate leaks until the necessary repairs are completed.
 (2) The owner or operator of a hydrocarbon liquid transfer

NMED's Proposed Statement of Reasons and Closing Argument operation controlled by a control device must follow manufacturer specifications for the device.

(3) Owners and operators complying with Paragraph (1) of Subsection B of 20.2.50.120 NMAC through use of a control device shall comply with the monitoring requirements in 20.2.50.115 NMAC.

(4) Prior to any monitoring event, the owner or operator shall date and time stamp the event, and the monitoring data entry shall be made in accordance with the requirements of this Part.

(5) The owner or operator shall comply with the monitoring requirements in 20.2.50.112 NMAC.

185. Subsection C of Section 20.2.50.120 sets forth the monitoring requirements for hydrocarbon liquid transfer operations. The Department incorporated numerous revisions in this Section based on comments from NMOGA, as detailed in NMED Rebuttal Exhibit 1, p. 78.

Paragraph (1) requires owners, operators, or their designated representatives to visually inspect the transfer equipment for leaks monthly at staffed locations, and semi-annually at unstaffed locations. At least once per calendar year, the required inspection must occur during a transfer operation. If leaks are discovered, they must be repaired prior to the next transfer operation, or leaks must be mitigated until necessary repairs are completed.

Paragraph (2) requires operations that employ a control device to follow the manufacturer's specifications for the device. Paragraph (3) requires that an owner or operator using vapor balance, vapor recovery, or a control device to minimize VOC emissions must comply with the monitoring requirements contained in Section 20.2.50.115. Paragraph (4) requires monitoring events under Section 20.2.50.20 to be date and time stamped according to the requirements of Part 50. Paragraph (5) requires owners and operators to comply with the general monitoring requirements in Section 20.2.50.112.

The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 112-116, and NMED Rebuttal Exhibit 1, p. 78.

Oxy USA proposed removing the requirement that at least one inspection per calendar year under Paragraph (1) must be conducted during a transfer operation. The Department did not agree with this proposal. Ms. Kuehn testified that an inspection during a transfer operation is important component of the inspection requirements in this Section. The Board rejects the Oxy USA's proposal for the reasons stated in NMED Exhibit 32, pp. 112-116; and NMED Rebuttal Exhibit 1, p. 78; and Tr. Vol. 1962:1-8.

Subsection D – Recordkeeping Requirements

D. Reco	ordkeepi	ng requirements:		
(1)	-	The owner or operator shall maintain a record of the		
following:				
	<i>(a)</i>	the location of the facility;		
	(b)	if using a control device, the type, make, and model		
of the control devic	е;			
-	(c)	the date and time stamp, including GPS of the		
location, of any ins	pection;			
	(<i>d</i>)	the name of the person(s) conducting the		
inspection;				
-	(e)	a description of any problem observed during the		
inspection; and				
-	(f)	the results of the inspection and a description of any		
repair or corrective	e action i	taken.		
-				

(2) The owner or operator shall maintain a record for each site of the annual total hydrocarbon liquid transferred and annual total VOC emissions. Each calendar year, the owner or operator shall create a companywide record summarizing the annual total hydrocarbon liquid transferred and the annual total calculated VOC emissions.

(3) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

186. Subsection D of Section 20.2.50.120 sets forth recordkeeping requirements for hydrocarbon liquid transfer operations. Owners or operators conducting transfer operations must maintain records of the location of the facility; if using a control device, records of the type, make and model; date and time stamp, including GPS location, of any inspection; and other records relating to required inspections and repairs. Records must also be maintained of the annual total hydrocarbon liquid transferred and annual VOC emissions from each site. On an annual basis, the owner or operator is required to create a company-wide record summarizing the total annual hydrocarbon liquid transferred and the total annual calculated VOC emissions. Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 112-116, and NMED Rebuttal Exhibit 1, pp. 78-79.

NMOGA proposed to remove the requirements in Paragraph (1) to maintain a record of the location of the storage vessel and any control device used. The Board rejects this proposal. NMED testified that the record of the control device used is necessary to determine compliance with this Section. Otherwise, there is no record documenting the type of control utilized to meet the emissions standards of this Section. NMED agreed to change the language requiring a record of the location of the storage vessel to requiring a record of the location of the facility. NMED Rebuttal Exhibit 1, p. 78.

NMOGA proposed to remove the requirement in Paragraph (2) to maintain a record of the calculation of the individual loading emissions and total annual company-wide emissions. The Board rejects this proposal. NMED's direct testimony at NMED Exhibit 32 provided the data regarding liquid transfers, and the estimated emissions reductions and costs for the proposed requirements. The records required in Subsection D of 20.2.50.120 are necessary for determining compliance with the emission standards of this Section, and are consistent with requirements for these types of operations in other states. NMED Exhibit 32 at pp. 113-116; NMED rebuttal Exhibit 1, p. 79.

<u>Subsection E – Reporting Requirements</u>

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

187. Subsection E of Section 20.2.50.120 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32 at p. 113-116.

Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.120

188. ERG estimated the total emissions reductions from Section 20.2.50.120 at 4,263 tpy of VOC for an overall reduction of 86.8%. The total annualized costs of installing controls at these facilities were estimated at \$2,283,886, resulting in an overall cost effectiveness of \$536/ton of VOC controlled. A full explanation of ERG's emission reductions and cost analyses is provided NMED Exhibit 32, p. 115 and NMED Exhibit 84 – Transfers Reductions and Costs Spreadsheet.

The Board finds that NMED's estimated costs associated with Section 20.2.50.120 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.121 – Pig Launching and Receiving

Description of Equipment or Process

189. Natural gas passing through gathering pipelines contains VOCs, as well as other impurities such as water and carbon dioxide. As this gas passes through the pipeline system, any change in temperature or pressure may result in development of natural gas condensates in a liquid phase in the pipeline. These natural gas condensates can accumulate in low elevation segments of the gathering pipelines, impeding the flow of natural gas. To maintain gas flow and operational integrity of these pipelines, operators insert a device called a "pig" into the pipeline which is swept along the pipeline by the pressure of the existing gas flow. Condensate and any

other solid or liquid materials that have formed in the pipeline are pushed along in front of the pig until it reaches a "receiver," at which point the pig is isolated in an offshoot pipeline segment and any condensates and liquids are drained out of the pipeline. The pig is then reinserted and swept along the next segment of pipeline. Pigs may also be used to create physical separation between different fluids flowing through the pipeline, for cleaning the internal surfaces of the pipelines, inspection of the condition of pipeline walls, and recording information relating to pipelines (e.g., size, location). NMED Exhibit 32, pp. 116-17.

Emissions to the atmosphere may occur at both the pig launcher and receiver when the pipeline is opened to insert or extract the pig. Emissions from pigging operations depend on factors such as the launcher or receiver volume, pipeline pressure, the amount of liquid trapped in the pig receiver barrel prior to depressurization, frequency of pigging, and gas composition. *Id.* at 117.

Control Options

190. Emissions from pigging operations may be controlled through process modifications, through the use of add-on controls such as a flare, enclosed combustor or thermal oxidizer, or by using a vapor recovery unit (VRU). EPA has identified several process modifications to minimize emissions from pigging operations. These are discussed in detail in NMED Exhibit 32, pp. 118-19, and NMED Exhibit 85 – MarkWest Consent Decree.

Rule Language

191. The proposed requirements for pigging operations are based on Pennsylvania GP-5 and GP-5A, and Ohio's General Permit 21.1 for Title V and non-Title V pigging operations("Ohio General Permits"). NMED Exhibit 32, p. 120.

NMOGA and Kinder Morgan propose to remove Section 20.2.50.121 in its entirety, or alternatively to limit the applicability of the requirements to within a facility's property boundary.

The Department's proposed requirements in Section 20.2.50.121 are based on similar requirements in Pennsylvania GP-5 and GP-5A, and Ohio's General Permits, as discussed in NMED Exhibit 32 at p. 119-120. Colorado also recently proposed regulations targeting emissions from pigging operations. NMED Rebuttal Exhibit 1, p. 79. Thus, other states have found it worthwhile and appropriate to regulate these operations. NMED's direct testimony explained that NMED has data on at least 10 facilities with these operations, and that this rule would reduce VOC emissions by at least 24 tpy. NMED Exhibit 32, p. 120. NMED also testified that they know the universe of affected operations is larger than what the data shows, and therefore the emissions reductions will be greater than what the modeling shows. *See* NMED Exhibit 32, p. 121; NMED Rebuttal Exhibit 1, pp. 79-80. For these reasons, the Board agrees with the Department that some level of regulation for pigging operations is warranted, and rejects industry's proposals to entirely remove this provision from Part 50. However, NMED did propose significant revisions to this Section to incorporate most of the changes proposed by the industry parties, as discussed below. NMED Rebuttal Exhibit 1, pp. 79-80.

Subsection A – Applicability

A. Applicability: Individual pipeline pig launcher and receiver operations with a PTE equal to or greater than one tpy VOC located within the property boundary of, and under common ownership or control with, well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations are subject to the requirements of 20.2.50.121 NMAC.

192. Section 20.2.50.121 applies to pipeline pig launcher and receiver operations with a PTE equal to or greater than one tpy VOC located within the property boundary of, and under

common ownership and control with, well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations. NMED made significant revisions to its original proposal based on comments from NMOGA, Kinder Morgan, and CDG, including proposing an applicability threshold of one tpy VOC, limiting applicability only to pig launching within the property boundary of the listed facilities under common ownership and control with those facilities. *See* NMED Rebuttal Exhibit 1, p. 80. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 116, 119-123; and NMED Rebuttal Exhibit 1, p. 80.

Subsection B – Emission Standards

B. Emission standards:

(1) Owners and operators of affected pipeline pig launcher and receiver operations shall capture and reduce VOC emissions from pigging operations by at least ninety-five percent within two years of the effective date of this Part. If a combustion control device is used, the combustion device shall have a minimum design combustion efficiency of ninety-eight percent.

(2) The owner or operator conducting an affected pig launching and receiving operation shall:

(a) employ best management practices to minimize the liquid present in the pig receiver chamber and to minimize emissions from the pig receiver chamber to the atmosphere after receiving the pig in the receiving chamber and before opening the receiving chamber to the atmosphere;

(b) employ a method to prevent emissions, such as installing a liquid ramp or drain, routing a high-pressure chamber to a low-pressure line or vessel, using a ball valve type chamber, or using multiple pig chambers;

(c) recover and dispose of receiver liquid in a manner that minimizes emissions to the atmosphere to the extent practicable; and
 (d) ensure that the material collected is returned to the

process or disposed of in a manner compliant with state law. (3) The emission standards in Paragraphs (1) and (2) of

Subsection B of 20.2.50.121 NMAC cease to apply to an individual pipeline pig launching and receiving operation if the actual annual VOC emissions of the launcher or receiver operation are less than one tpy of VOC.

(4) An owner or operator complying with Paragraphs (1) or (2) of Subsection B of 20.2.50.121 NMAC through use of a control device shall comply with the control device requirements in 20.2.50.115 NMAC.

193. Subsection B of 20.2.50.121 outlines the emissions standards for pig launcher and receiver operations. Owners and operators of affected pigging operations are required to capture and reduce VOC emissions by at least 95% within two years of the effective date of Part 50. In addition, owners and operators must employ a suite of best management practices and equipment modifications during pigging operations to minimize or prevent emissions. These emission standards cease to apply where actual annual VOC emissions from an individual pipeline pig launching and receiving operation are less than 1 tpy VOC. Owners and operators complying with the requirements of Section 20.2.50.121 through the use of a control device must comply with the requirements of 20.2.50.115. NMED agreed to numerous revisions to this Subsection based on comments from NMOGA and CDG, including reducing the capture and control efficiency from 98% to 95%, extending the compliance deadline to two years from the effective date of Part 50, and owners and operators to minimize emissions rather than prevent them. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 119-123; and NMED Rebuttal Exhibit 1, pp. 80-81.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner or operator of an affected pig launching and receiving site shall inspect the equipment for leaks using AVO, RM 21, or OGI on either:

(a) a monthly basis if pigging operations at a site occur on a monthly basis or more frequently; or

(b) prior to the commencement and after the conclusion of the pig launching or receiving operation, if less frequent.

(2) The monitoring shall be performed using the methodologies outlined in Subsection (C) of 20.2.50.116 NMAC as applicable and at the frequency required in Paragraph (1) of Subsection (C) of 20.2.50.121 NMAC. The monitoring shall be performed when the pig trap is under pressure.

(3) An owner or operator complying with Paragraphs (1) or (2) of Subsection B of 20.2.50.121 NMAC through use of a control device shall comply with the monitoring requirements in 20.2.50.115 NMAC.

(4) The owner or operator shall comply with the monitoring requirements in 20.2.50.112 NMAC.

194. Subsection C of Section 20.2.50.121 sets forth monitoring requirement for affected pig launcher and receiver operations. Owners and operators must inspect equipment for leaks using the identified monitoring methods on a monthly basis of pigging operations occur monthly or more frequently, and before commencement and after conclusion of pigging operations if less frequent. Monitoring must be performed using the methodologies outlined in Subsection C of Section 20.2.50.116. Owners and operators complying with the emission standards in Section 20.2.50.121 through the use of a control device must comply with the monitoring requirements in 20.2.50.115. Owners and operators must comply with the general monitoring requirements in Section 20.2.50.112. NMED made several revisions to the requirements in this Subsection based on comments from NMOGA and Kinder Morgan including adding AVO as an option for monitoring; revising the monitoring frequency to match the frequency of operations; removing the requirement to monitor according to Section 20.2.50.112 and substituting monitoring according to Sections 20.2.50.116 and 20.2.50.121; removing the requirement to monitor the amount and type of liquid cleared; and other edits that clarify the intent of this Section. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 119-23.

NMOGA proposes revisions to Paragraph (3) that would exempt portable control equipment from the requirements of Section 20.2.50.115. The Department does not agree with this proposal and maintains that it is important for the requirements of Section 20.2.50.115 apply to all control devices, whether portable or permanent. The Board rejects NMOGA's proposal. It is unclear whether NMOGA is proposing to exempt all portable control devices from the requirements in Section 20.2.50.115, or just those used in pigging operations. Regardless,

NMOGA's testimony provides no principled basis for exempting only portable control devices used in pigging operations, and acceptance of NMOGA's proposed language risks creating a major loophole in the rule for portable control devices. NMED believes that the monitoring requirements in Section 20.2.50.115 are appropriate for all control devices whether as well as permanent control devices and are critical for ensuring that the control devices are operating properly and controlling emissions as intended. Absent periodic monitoring of control device operation and performance, there is no way for the owner or operator or the Department to determine if the equipment is operating properly. NMED Rebuttal Exhibit 1, p. 81.

If the Board is inclined to adopt NMOGA's proposal exempting portable control equipment from the monitoring requirements in Section 20.2.50.121, NMED requests that the Board adopt the following language (NMED's proposed changes to NMOGA's proposal shown in red):

(3) An owner or operator complying with Paragraph (1) of Subsection B of 20.2.50.121 NMAC through use of a non-portable control device shall comply with the monitoring requirements in 20.2.50.115 NMAC. A portable control device <u>used to comply with Paragraph (1) of Subsection B of 20.2.50.121</u> <u>NMAC</u> shall be installed consistent with manufacturer's specifications and is not subject to the <u>monitoring</u> requirements in Section 20.2.50.115.

Subsection D – Recordkeeping Requirements

D. Recordkeeping requirements: In addition to complying with the recordkeeping requirements in 20.2.50.112, the owner or operator of an affected pig launching and receiving site shall maintain a record of the following:

(1) the pigging operation, including the location, date, and time of the pigging operation;

(2) the data and methodology used to estimate the actual emissions to the atmosphere and used to estimate the PTE;

(3) *date and time of any monitoring and the results of the monitoring; and*

(4) the type of control device and its make and model.

195. Subsection D of Section 20.2.50.121 sets forth recordkeeping requirements for pig launcher and receiver operations. Owners and operators must maintain records of location, date, and time of the pigging operation; the data and methodology used to estimate the actual emissions and the PTE; date and time of monitoring events and results of the monitoring; and information on any control device used. Owners and operators must comply with the general recordkeeping requirements of Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 119-23, and NMED Rebuttal Exhibit 1, pp. 81-82. Subsection E – Reporting Requirements

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

196. Subsection E of Section 20.2.50.121 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 119-23.

Estimated Emissions Reductions from Section 20.2.50.121

197. Based on the NMED Equipment Data, ERG identified 10 facilities with pigging operations. However, this is not a complete inventory of pigging operations because they are most often located within other facilities and are not identified separately in NMED's permitting and facility databases. Further, pigging operations are also not quantified separately in the data from EPA's Greenhouse Gas Reporting Program for Petroleum and Natural Gas Systems, 40 C.F.R. 98, Subpart W. Of the 10 facilities determined from NMED data, four facilities have five pigging operations with allowable VOC emissions equal to or greater than 1 tpy VOC each. Based on the applicability threshold of 1 tpy VOC, these operations would be required to implement reductions of 98% pursuant to Paragraph (1) of Subsection B of Section 20.2.50.121. Total allowable VOC emissions from these five operations are 24.1 tpy, so the total reductions

would be 23.6 tpy VOC based on the 98% control requirement. Total emissions from the pigging operations with emissions below the 1 tpy VOC 98% control applicability threshold are 1.6 tpy VOC, resulting in an overall control efficiency of 92%. NMED Exhibit 32, p. 121.

Estimated Costs for Section 20.2.50.121

198. EPA Fact Sheet No. 505 provides an estimate of the costs and benefits of capturing liquids and gas from pigging operations. *See* NMED Exhibit 87. According to that document, best management practices for recovery of liquids and gas would require separating pigged liquids from the gas, storing the liquids temporarily at gathering system pressure, and then sending them to a low-pressure storage tank. These liquids (recovered at pipeline pressure) would flash and vent light hydrocarbon gases from the storage tanks. The flash emissions would be recovered by installing a dedicated vapor recovery system on the vessel where the liquids are depressurized. The recovered gas would then be sent to the sales line. This process would reduce emissions and add more gas to the sales line. NMED Exhibit 32, pp. 121-22.

The cost estimates presented in EPA Fact Sheet No. 505 would be appropriate for launching and receiving stations located adjacent to processing plants or pipeline compressor stations that may already have the equipment needed for recovery on-site. In a presentation titled "Vapor Recovery and Gathering Pipeline Pigging" at the July 2008 Producers and Processors Technology Transfer Workshop in Midland, Texas, EPA provided an example from one Natural Gas STAR Program partner that purchased equipment and implemented this process. *See* NMED Exhibit 89, Slide 35. This company installed a dedicated vapor recovery unit with an electric compressor at an installed cost of \$24,000 and an annual operating cost of \$40,000 (mostly for electricity). However, based on the value of the condensate recovered, the payback period for the same installation was estimated to be approximately 4 months. *Id.* at 122. Alternatively, companies may choose to use a temporary skid-mounted flare to meet the control standard for remote pigging operations or pigging operations where the existing infrastructure does not support product recovery. EPA Natural Gas STAR Program's PRO Fact Sheet No. 904, *Install Flares* (2011), provided costs to install and operate a flare at a remote site. *See* NMED Exhibit 90. The estimated implementation cost of a skid-mounted flare is \$21,000 and the operating costs per year are \$3,000, plus any fuel needed for a pilot light. If the flare were portable, it could be moved to sites on an as-needed basis, with additional cost for transport and set-up added for each pigging operation. *Id*.

The Board finds that NMED's estimated costs associated with Section 20.2.50.121 are reasonable and necessary to advance the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.122 – Pneumatic Controllers and Pumps

Description of Equipment or Process

199. Pneumatic controllers are process control devices used throughout the oil and natural gas industry as part of the instrumentation to control the position of valves. Natural gas-powered pneumatic controllers use natural gas as motive force to operate valves that regulate safety shut-down, position, fluid level, pressure, temperature and flow rate in oil and natural gas production and processing. *See* NMED Exhibit 34 (EPA CTG). Pneumatic controllers may also be powered by compressed air instead of natural gas. NMED Exhibit 32, pp. 122-23.

200. Pneumatic controllers are used to control multiple processes based on a sensed process parameter, such as liquid level in a tank or oil-water separator. Pneumatic controllers can be used as emergency shutoff devices, to regulate flow or liquid levels, or as temperature and pressure regulators. *See* NMED Exhibit 10 (MAP Technical Report). *Id.* at 123.

201. VOC and methane emissions occur from natural gas-powered pneumatic controllers when the pressurized gas is directed to atmosphere after the control action is performed. *See* NMED Exhibit 34 (EPA CTG). *Id*.

202. Pneumatic pumps are used to inject chemicals into the wellbore, to circulate glycol in cold climates, and to move liquids from one place to another (sump pumps). Pneumatic pumps range from chemical injection pumps which may inject a few tablespoons of corrosion inhibitor to a well bore, to large diaphragm pumps which move thousands of gallons of product per hour from one tank to another, to pump water out of containment areas after wet weather, or for heat trace to protect pipes from freezing in cold weather. *See* NMED Exhibit 34 (EPA CTG); NMED Exhibit 10 (MAP Technical Report). NMED Exhibit 32, p. 123.

203. VOC and methane emissions occur from pneumatic pumps when the pressurized natural gas used to drive the pumping action is released to atmosphere after being used for the pumping action. The quantity of VOCs emitted is dependent on the type of pump employed and the concentration of VOCs in the gas stream. *See* NMED Exhibit 10 (MAP Technical Report). *Id.* at 124.

204. Depending on their intended use, natural gas-driven pneumatic controllers and pumps are available in a variety of designs, but may be characterized by their bleed rate, which is a measure of how much natural gas is used to operate the pneumatic controller or pump, and therefore the emissions from the pneumatic controller or pump. Continuous bleed pneumatic controllers have a continuous supply of natural gas to the process controller (e.g., liquid level control, temperature control, or pressure control) and emit or "bleed" natural gas continuously while the natural gas pressure in the controller is balanced against the process condition (e.g., liquid level, temperature, and pressure), and compared with the associated process set-point. Continuous bleed controllers may either be low bleed (with a bleed or emissions rate less than or equal to 6 standard cubic feet per hour (scfh), or high bleed (with a bleed or emissions rate greater than 6 scfh). Intermittent pneumatic controllers do not vent continuously, but instead release gas only when they open or close a valve, or as they throttle (i.e., adjust) gas flow. The bleed rate from these controllers depends on the amount of gas vented per actuation (i.e., each opening or closing of a valve or adjustment of gas flow) and the frequency of actuation. Zero bleed pneumatic controllers do not bleed natural gas at all. They are self-contained units that release gas to a downstream pipeline. NMED Exhibit 32, pp. 124-25; NMED Exhibit 91 – EPA Office of Air Quality Planning and Standards, *Oil and Natural Gas Sector Pneumatic Devices: Report for Oil and Natural Gas Sector Pneumatic Devices Review Panel as part of the President's Climate Action Plan: a Strategy to Reduce Methane Emissions* (April 2014) ("EPA 2014 O&G Pneumatic Devices Report").

Control Options for Pneumatic Controllers and Pumps

205. There are several ways to reduce emissions from pneumatic controllers, including replacing high bleed controllers with low bleed or zero bleed models, using instrument air rather than natural gas to drive controllers, and using non-gas-driven controllers such as mechanical or electric controllers, including solar-powered controllers. Regular maintenance and proper adjustment of pneumatic controllers can also be used to minimize emissions by repairing leaks and optimizing the amount of gas needed to operate the device. Options for reducing emissions from pneumatic pumps include using instrument air rather than natural gas to drive pumps, using non-gas-driven pumps, such as electric pumps, or routing emissions to a control device or process. NMED Exhibit 32, p. 125; NMED Exhibit 92 – EPA Office of Air and Radiation,

Options for Reducing Methane Emissions from Pneumatic Devices in the Natural Gas Industry (October 2006).

Rule Language

As an initial matter, the Department notes that on January 19, 2022, counsel for NMOGA circulated proposed revisions to the Department's proposed language in Section 20.2.50.122 that NMOGA intends to include in its final proposal to the Board. Counsel for NMOGA stated the intent of these revisions was not to change the stringency of any requirements in Section 20.2.50.122, but rather to make the rule more workable in the oilfield. The Department has reviewed these proposed revisions and agrees that they are an improvement to its current proposed language in Section 20.2.50.122. Therefore, while the Department was unable to include these revisions in its final proposal due to insufficient time, the Department supports adoption of those changes by the Board.

General Approach

206. Proposed Part 50 is based on similar rules for new and existing pneumatic controllers and pneumatic pumps in Colorado Reg. 7, Sections I.K, III.C, and III.D. NMED Exhibit 32, pp. 128-131; NMED Exhibit 39. However, the Department's proposal differs from the Colorado rules in the fundamental approach it takes; specifically, the Department's proposal regulates pneumatic controllers on the basis of controller counts, while the Colorado rules regulate on the basis of total historic liquids production.

207. In their direct testimony, NMOGA, IPANM, Oxy USA, GCA, CDG, and Kinder Morgan (collectively, "Industry Parties") proposed adoption of the regulatory approach to pneumatic controllers adopted in February of 2021 by Colorado as part of its Regulation 7. At

the hearing, NMOGA stated its support for the Department's proposed approach. *See* Tr. Vol. 7, p. 2109:1 – 2110:16 (Smitherman).

208. The eNGO parties initially supported the Department's proposed approach in their direct testimony, with proposals to shorten the compliance deadlines, increase the number of devices that must be non-emitting for all facilities covered under this Section, and add new additional and maximum percent non-emitting device requirements. However, in their rebuttal testimony and at the hearing, the eNGO Parties changed course and put forth a joint proposal with Oxy USA ("Joint Proposal") advocating the Colorado approach. At the hearing, EDF's witness Dr. McCabe testified that the retrofit schedule in NMED's proposal is slower than Colorado's rule and would result in a lower number of retrofits than the Joint Proposal. Witnesses for the Department disagreed with this assertion and pointed out that Dr. McCabe did not present any data or analysis to support his assertion, nor did he take into account the higher number of controllers that need retrofitting in New Mexico as compared to Colorado. See Tr. Vol. 7, 2237:23 – 2238:12, 2240:5 – 2242:25, 2247:4 – 2256:13. Ms. Kuehn further explained that the Joint Proposal was not fully developed and was missing significant rule language that would be necessary for implementation, such as the method to determine total historic percentage of liquids produced at facilities. See Tr. Vol. 7, 2238:13 – 2239:6.

209. The Board finds that the Colorado approach is not appropriate for New Mexico for the reasons stated in NMED Rebuttal Exhibit 1, p. 83-90. Colorado has regulated pneumatic devices under Colorado Reg. 7, Part D, Section III since 2009. These provisions include emissions reduction requirements for both new and existing pneumatics located within the Denver Front Range ("DFR") nonattainment area. Colorado Reg. 7 also has requirements for pneumatics located outside of the DFR nonattainment area that were constructed between May 1, 2014 and May 1, 2021 which require the use of zero bleed pneumatics for facilities with commercial line power, and low bleed pneumatics where line power is not available and it is not technically or economically feasible to retrofit the devices. Part D, Section III was revised in 2017 to include specific requirements for inspections and leak detection and repairs of natural gas driven pneumatics. *See* Colorado Reg. 7, Part D, Section III.F *Pneumatic Controller Inspection and Enhanced Response*. These requirements were initially applied only to nonattainment areas, but were expanded in 2019 to cover other areas of the state.

The result of these prior regulatory efforts is that Colorado, through Reg. 7, has already achieved significant reductions in the overall number of high-bleed pneumatics and their associated emissions, and has implemented a robust inspection and monitoring program to oversee the proper operation of these devices. Thus, Colorado had already reduced emissions by replacing large numbers of high bleed pneumatic controllers and reducing emissions from pneumatic controller malfunctions, before it established the newer targets for non-emitting controllers based on company-wide production. Colorado's new requirements in its recently-adopted rules were developed based on the pre-existing regulatory requirements in that state and in the context of emissions reductions that have already been achieved under those requirements.

The Department's proposal, while premised on a similar but more straightforward concept than that used by Colorado for the new Reg. 7 requirements, does not have the similar advantage of building regulatory provisions off of emission reductions achieved by past regulatory efforts. As a result, the proposed provisions in Section 20.2.50.122 will likely achieve higher emission reductions from pneumatic controllers by targeting reductions in the overall number of emitting controllers, rather than by reducing the fraction of controllers represented by a certain percentage of overall production. At the same time, the Department's proposed approach will also address emissions from pneumatic controller malfunctions by establishing monitoring requirements for all pneumatic controllers to ensure they are functioning properly and emitting only when they should be.

NMED also attempted to design a simpler regulatory scheme for pneumatics than that provided under Colorado's rule, while still providing important flexibilities and workable timeframes. NMED accomplished this by allowing for important flexibility so that owners and operators can prioritize the sites and/or controllers that are retrofitted; providing a reasonable compliance timeline for existing sources; allowing for the use of emitting units in certain instances when natural gas driven units are required for safety or process purposes; providing an offramp from the requirements if owners and operators achieve a 75% non-emitting total controller count by January 1, 2025; and allowing owners and operators of units remaining after January 1, 2027 that are not cost effective to retrofit to submit a cost analysis and request a waiver of the retrofit requirements for those remaining units for approval by the Department.

The Department also chose a different approach to addressing economic impacts on small operators than Colorado. Rather than exempting low producing wells from regulatory requirements, as Reg. 7 does, NMED proposed scaled back regulatory requirements to provide regulatory relief for small operators through the small business facility definition. NMED's proposed approach is directly tied to a company's size and revenue, while Colorado Reg. 7 provides a blanket exemption based on average per well production, regardless of company size or revenue. This approach is problematic in New Mexico because it would exempt 269 out of the 324 well operators who have well production, and would exempt 30,200 wells (or 63% of wells) from the nonemitting controller requirements, thereby significantly undermining the purpose of the rule. *See* Tr. Vol. 7, 2243:1 – 2244:5.

The Board finds that the Department's proposed approach is more appropriately designed to provide relief tailored to small companies, without giving an across-the-board exemption for low producing wells which would compromise the fundamental goal of the proposed rule which is to achieve meaningful emissions reductions from oil and gas operations for the benefit of public health and the environment.

Definitions in 20.2.50.7 Associated with Section 20.2.50.122

B. "Bleed rate" means the rate in standard cubic feet per hour at which gas is continuously vented from a pneumatic controller.

210. The definition of "Bleed rate" at Subsection B of Section 20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The Department revised its original definition to align with federal and other state interpretations of the term based on comments from NMOGA, as described in NMED Rebuttal Exhibit 1, p. 4. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 14, and NMED Rebuttal Exhibit 1, p. 4.

R. "High-Bleed pneumatic controller" means a continuous bleed pneumatic controller that is designed to have a continuous bleed rate that emits in excess of 6 standard cubic feet per hour (scfh) of natural gas to the atmosphere.

211. The Department is proposing to add a definition of "High-bleed pneumatic controller" in Subsection R of Section 20.2.50.7 based on comments and testimony from NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section III. The Department agrees that this definition helps provide clarity by differentiating between controller types. The Board adopts this proposal for the reasons provided in the industry parties' testimony, NMED Rebuttal Exhibit 1, pp. 8-9, and Ms. Kuehn's testimony at Tr. Vol. 7, 2024:22 – 2025:5.

V. "Intermittent pneumatic controller" means a pneumatic controller that is not designed to have a continuous bleed rate but is designed to only release natural gas above de minimis amounts to the atmosphere as part of the actuation cycle.

212. The Department is proposing to add a definition of "Intermittent pneumatic controller" in Subsection V of Section 20.2.50.7 based on comments and testimony from NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section III. The Department agrees that this definition helps provide clarity by differentiating between controller types. The Board adopts this proposal for the reasons provided in the industry parties' testimony, NMED Rebuttal Exhibit 1, pp. 8-9, and Ms. Kuehn's testimony at Tr. Vol. 7, 2024:22 – 2025:5.

Z. "Low-bleed pneumatic controller" means a continuous bleed pneumatic controller that is designed to have a continuous bleed rate that emits less than or equal to 6 scfh of natural gas to the atmosphere.

213. The Department is proposing to add a definition of "Low-bleed pneumatic controller" in Subsection Z of Section 20.2.50.7 based on comments and testimony from NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section III. The Department agrees that this definition helps provide clarity by differentiating between controller types. The Board adopts this proposal for the reasons provided in the industry parties' testimony, NMED Rebuttal Exhibit 1, pp. 8-9, and Ms. Kuehn's testimony at Tr. Vol. 7, 2024:22 – 2025:5.

DD. "Non-emitting controller" means a device that monitors a process parameter such as liquid level, pressure, or temperature and sends a signal to a control valve in order to control the process parameter and does not emit natural gas to the atmosphere. Examples of non-emitting controllers include but are not limited to instrument air or inert gas pneumatic controllers, electric controllers, mechanical controllers and Routed Pneumatic Controllers.

214. The Department proposed to add a definition of "Non-emitting controller" in Subsection DD of Section 20.2.50.7 based on comments from NMOGA. This definition establishes the meaning of the term and the Department's intended use of the term in Part 50. The Board adopts this proposal for the reasons stated in the NMOGA's testimony and NMED Rebuttal Exhibit 1, pp. 8-9. JJ. "Pneumatic controller" means a device that monitors a process parameter such as liquid level, pressure, or temperature and uses pressurized gas (which may be released to the atmosphere during normal operation) and sends a signal to a control valve in order to control the process parameter. Controllers that do not utilize pressurized gas are not pneumatic controllers.

215. The definition of "Pneumatic controller" in Subsection JJ of Section 20.2.50.7

was derived in part from Colorado Reg. 7, Section III.B.10. The Board adopts this proposal for

the reasons stated in NMED Exhibit 32, p. 19, and NMED Rebuttal Exhibit 1, pp. 8-9.

KK. "Pneumatic diaphragm pump" means a positive displacement pump powered by pressurized gas that uses the reciprocating action of flexible diaphragms in conjunction with check valves to pump a fluid. A pump in which a fluid is displaced by a piston driven by a diaphragm is not considered a diaphragm pump. A lean glycol circulation pump that relies on energy exchange with the rich glycol from the contactor is not considered a diaphragm pump.

216. The definition of "Pneumatic diaphragm pump" in Subsection KK of Section

20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The

Department proposed revisions to this definition based on comments from NMOGA. The Board

adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 19-20, and NMED Rebuttal

Exhibit 1, p. 9.

TT. "Routed pneumatic controller" means a pneumatic controller of any type that releases natural gas to a process, sales line, or to a combustion device instead of directly to the atmosphere.

217. The Department proposed to add a definition of "Routed pneumatic controller" in

Subsection TT of Section 20.2.50.7 based on comments from NMOGA. This definition

establishes the meaning of the term and the Department's intended use of the term in Part 50.

The Board adopts this proposal for the reasons stated in the NMOGA's testimony and NMED

Rebuttal Exhibit 1, pp. 8-9.

Subsection A – Applicability

A. Applicability: Natural gas-driven pneumatic controllers and pumps located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations are subject to the requirements of 20.2.50.122 NMAC.

218. Subsection A of Section 20.2.50.122 applies to natural gas-driven pneumatic controllers and pumps located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, and transmission compressor stations. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 122-125.

Oxy USA proposed to exempt pneumatic controllers used for artificial lift from the requirements of this Section. NMED did not agree with this proposal. The Board rejects this proposal. Controllers used for artificial lift can be included in the percentage of controllers that do not need to be non-emitting, and can be addressed through the flexibilities provided in this Section that allow owners and operators to prioritize which controllers are retrofitted or replaced first. NMED Rebuttal Exhibit 1, p. 87-88.

IPANM proposed to exempt well sites or tank batteries with three or fewer controllers. The Board rejects this proposal because it would, in effect, exempt nearly all, if not all, controllers located at well sites and tank batteries. Based on the GHGRP data used to develop the cost estimates for the pneumatic controller requirements, well sites and tank batteries in the San Juan Basin have an average of five pneumatic controllers per well and those in the Permian Basin have an average of only one pneumatic controller per well. The industry commenters did not provide data or testimony on the impact this exemption would have on the number of controllers impacted or how the exclusion would affect costs or emission reductions. *Id.* at 88. Subsection B – Emission Standards

B. Emission standards:

(1) A new natural gas-driven pneumatic controller or pump shall comply with the requirements of 20.2.50.122 NMAC upon startup.
 (2) An existing natural gas-driven pneumatic pump shall

comply with the requirements of 20.2.50.122 NMAC within three years of the effective date of this Part.

219. Paragraph (1) of Subsection B of Section 20.2.50.122 requires all new natural

gas-driven pumps are required to comply with the emission standards of Section 20.2.50.122

upon startup. Paragraph (2) of Subsection B of Section 20.2.50.122 requires existing natural gas-

driven pneumatic pumps to comply with the emission standards in Section 20.2.50.122 within

three years of the effective date of Part 50. The Board adopts this proposal for the reasons stated

in NMED Exhibit 32, pp. 125-131.

(3) An existing natural gas-driven pneumatic controller shall comply with the requirements of 20.2.50.122 NMAC according to the following schedule:

Table 1 – WELL SITES, STANDALONE TANK BATTERIES, GATHERING AND BOOSTING STATIONS							
Total Historic Percentage	Total Required	Total Required	Total Required				
of Non-Emitting	Percentage of Non-	Percentage of Non-	Percentage of Non-				
Controllers	Emitting Controllers by	Emitting Controllers by	Emitting Controllers by				
	January 1, 2024	January 1, 2027	January 1, 2030				
> 75%	80%	85%	90%				
> 60-75%	80%	85%	90%				
> 40-60%	65%	70%	80%				
> 20-40%	45%	70%	80%				
0-20%	25%	65%	80%				

Table 1 – WELL SITES, STANDALONE TANK BATTERIES, GATHERING AND BOOSTING STATIONS

Table 2 – TRANSMISSION COMPRESSOR STATIONS AND GAS PROCESSING PLANTS	TLONG AND GAG DDO GEGGING DLANTG
	TIONS AND GAS PROCESSING PLANTS

Total Historic Percentage	Total Required	Total Required	Total Required
of Non-Emitting	Percentage of Non-	Percentage of Non-	Percentage of Non-
Controllers	Emitting Controllers by	Emitting Controllers by	Emitting Controllers by
	January 1, 2024	January 1, 2027	January 1, 2030
> 75%	80%	95%	98%
> 60-75%	80%	95%	98%
> 40-60%	65%	95%	98%
> 20-40%	50%	95%	98%
0-20%	35%	95%	98%

220. Paragraph (3) of Subsection B of Section 20.2.50.122 sets forth the required

schedules and targets for replacing existing natural gas-driven pneumatic controllers with non-

emitting controllers. Table 1 contains the schedule and targets for well Sites, tank batteries, and gathering and Boosting Stations. Table 2 contains the schedule and targets for natural gas compressor stations and gas processing plants. The target is based on the number of pneumatic controllers at all of the owner or operator's affected facilities that commenced construction before the effective date of Part 50. The total controller count must include all emitting pneumatic controllers and all non-emitting pneumatic controllers, except pneumatic controllers that are necessary for a safety or process purpose that cannot otherwise be met without emitting natural gas. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 125-131; NMED Rebuttal Exhibit 1, pp. 82-90. The Department's proposal allows owners and operators to prioritize their highest producing sites and sites with utility electric power for retrofitting first. In this regard, there is no material difference between the Department's proposal and those based on the Colorado approach, except that while Colorado mandates that high production sites must be prioritized, NMED's proposal does not, and therefore provides more flexibility to owners and operators to select the most cost-effective sites to be retrofitted first. NMED Rebuttal Exhibit 1, pp. 85-86.

(4) Standards for natural gas-driven pneumatic controllers.
 (a) new pneumatic controllers shall have an emission

rate of zero. (b) existing pneumatic controllers shall meet the required percentage of non-emitting controllers within the deadlines in tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC, and shall comply with the following:

(i) by January 1, 2023, the owner or operator shall determine the total controller count for all controllers at all of the owner or operator's affected facilities that commenced construction before the effective date of this Part. The total controller count must include all emitting pneumatic controllers and all non-emitting pneumatic controllers, except that pneumatic controllers necessary for a safety or process purpose that cannot otherwise be met without emitting natural gas shall not be included in the total controller count.

(ii) determine which controllers in the total

controller count are non-emitting and sum the total number of non-emitting controllers and designate those as total historic non-emitting controllers.

(iii) determine the total historic non-emitting percent of controllers by dividing the total historic non-emitting controller count by the total controller count and multiplying by 100.

(iv) based on the percent calculated in (iii) above, the owner or operator shall determine which provisions of tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC apply and the replacement schedule the owner or operator must meet.

(v) if an owner or operator meets at least seventy-five percent total non-emitting controllers by January 1, 2025, the owner or operator is not subject to the requirements of tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC.

(vi) if after January 1, 2027, an owner or operator's remaining pneumatic controllers are not cost-effective to retrofit, the owner or operator may submit a cost analysis of retrofitting those remaining units to the department. The department shall review the cost analysis and determine whether those units qualify for a waiver from meeting additional retrofit requirements.

(c) a pneumatic controller with a bleed rate greater than six standard cubic feet per hour is permitted when the owner or operator has demonstrated that a higher bleed rate is required based on functional needs, including response time, safety, and positive actuation. An owner or operator that seeks to maintain operation of an emitting pneumatic controller must prepare and document the justification for the safety or process purpose prior to the installation of a new emitting controller or the retrofit of an existing controller. The justification shall be certified by a qualified professional or inhouse engineer.

(d) Temporary pneumatic controllers that emit natural gas and are used for well abandonment activities or used prior to or through the end of flowback, and pneumatic controllers used as emergency shutdown devices located at a well site, are not subject to the requirements of Subsection B of 20.2.50.122 NMAC.

(e) Temporary or portable pneumatic controllers that emit natural gas and are on-site for less than 90 days are not subject to the requirements of Subsection B of 20.2.50.122 NMAC.

221. Paragraph (4) of Subsection B of Section 20.2.50.122 sets forth the emissions

standards for natural gas-driven pneumatic controllers. Subparagraph (a) provides that new

pneumatic controllers are required to have an emission rate of zero. Subparagraph (b) outlines

the process by which owners and operators of existing pneumatic controllers determine what

percentage of non-emitting controllers they have to meet, which provisions of Tables 1 and 2

apply, and the replacement schedule they must meet. Subparagraph (c) authorizes pneumatic controllers with a bleed rate exceeding six standard cubic feet per hour if the owner or operator demonstrates that a higher bleed rate is required based on functional needs. Subparagraph (d) exempts temporary pneumatic controllers used for well abandonment activities or prior to flowback and pneumatic controllers used as emergency shut down devices at a well site from the requirements of Subsection B. Subparagraph (e) exempts temporary or portable pneumatic controllers that are onsite for less than 90 days from the requirements of Subsection B. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 122-137; NMED Rebuttal Exhibit 1, pp. 83-90; Tr. Vol. 7, 2025:10 – 2033:20.

GCA proposed to classify intermittent pneumatic controllers as "low-emitting" or "nonemitting controllers" and proposed to include their use in meeting the non-emitting controller requirements under this Section. The Board rejects this proposal. In support of its proposal, GCA cited to a manufacturer specification sheet for liquid level switches that have a low emission rate. NMED did not dispute the stated emission rates for these controllers, but disagreed that it is appropriate to consider all existing or future intermittent controllers as low-emitting based on a single manufacturer specification sheet. GCA also cited to an EPA report as the basis for considering intermittent controllers to be low-emitting controllers. However, NMED explained that the cited report provides details on multiple studies that have been conducted to determine the emissions from different types of pneumatic controllers, and the data in those reports do not support GCA's claim. For instance, one study reviewed in the report and included as an exhibit to the Department's direct testimony, states that "[b]ased on the [EPA] Subpart W data and the assumptions above, the study used the following emission factors for each of the controllers: 320 Mcf/yr/device for high bleed, 120 Mcf/yr/device for non-dump intermittent, 20 Mcf/yr/device for dump intermittent and 11 Mcf/yr/device for low bleed pneumatic controllers." NMED Exhibit 091, p 27. The report indicates that the emission rate for both types of intermittent devices is either two or ten times greater than the emission rate for low bleed controllers, and thus the Board concurs with NMED that an intermittent controller should not be considered either a low bleed controller or equivalent to a zero-bleed controller for the purposes of this Section. *See* NMED Rebuttal Exhibit 1, pp. 88-89.

As discussed previously, the eNGO parties withdrew their initial proposal in their rebuttal testimony in favor of the joint proposal with Oxy USA, which the Board has addressed above. The Board addresses the eNGO's initial proposal here because it directly relates to the Department's proposal.

The eNGO Parties proposed that all sites with access to commercial line electrical power, and any existing natural-gas driven pneumatic controller at a transmission compressor station or a natural gas processing plant, must comply with this Section within six months of the effective date of Part 50; that the other existing pneumatic controllers meet more aggressive deadlines with a final deadline of May 1, 2025; and that Table 1 and Table 2 be combined to require all types of facilities to meet new percentages of non-emitting controllers. The Board rejects this proposal. The basis provided for moving the compliance deadlines forward is that it would result in faster reductions in emissions, but the testimony failed to account for the number of controllers that are affected and the number of facilities that will be required to comply with this Section, and the time needed to come into compliance. Based on the testimony provided, the proposed timelines are impractical and unreasonable. NMED Rebuttal Exhibit 1, pp. 89-90.

The eNGO Parties propose to remove the provisions allowing owners and operators who are unable to retrofit the required percentages within the required compliance timeframes to submit a cost analysis of retrofitting the remaining units and obtain a waiver from the

Department for meeting the additional retrofit requirements. The Board rejects this proposal.

These provisions give a reasonable accommodation to address situations where a controller is not

cost effective to retrofit. The Department testified that it will review such requests on a case-by-

case basis and will make a determination whether or not the request should be granted, thus

ensuring that only reasonable and fully supported waiver requests are allowed. See id. at 90.

(5) Standards for natural gas-driven pneumatic diaphragm pumps.
 (a) new pneumatic diaphragm pumps located at natural gas processing plants shall have an emission rate of zero.

(b) new pneumatic diaphragm pumps located at well sites, tank batteries, gathering and boosting stations, or transmission compressor stations with access to commercial line electrical power shall have an emission rate of zero.

(c) existing pneumatic diaphragm pumps located at well sites, tank batteries, gathering and boosting stations, natural gas processing plants, or transmission compressor stations with access to commercial line electrical power shall have an emission rate of zero within two years of the effective date of this Part.

(d) owners and operators of pneumatic diaphragm pumps located at well sites, tank batteries, gathering and boosting stations, or transmission compressor stations without access to commercial line electrical power shall reduce VOC emissions from the pneumatic diaphragm pumps by ninety-five percent if it is technically feasible to route emissions to a control device, fuel cell, or process. If there is a control device available onsite but it is unable to achieve a ninety-five percent emission reduction, and it is not technically feasible to route the pneumatic diaphragm pump emissions to a fuel cell or process, the owner or operator shall route the pneumatic diaphragm pump emissions to the control device within two years of the effective date of this Part.

222. Paragraph (5) of Subsection B of Section 20.2.50.122 sets forth the emissions

standards for natural gas-driven pneumatic diaphragm pumps. Natural gas-driven pumps located

at natural gas processing plants must have an emission rate of zero. Natural gas-driven pumps

located at well sites, tank batteries, gathering and boosting stations, or natural gas compressor

stations with access to commercial power must have an emission rate of zero. Owners and

operators of pneumatic pumps at well sites, tank batteries, gathering and boosting stations, or

natural gas compressor stations without access to commercial line electrical power are required to reduce VOC emissions from this equipment by 95 percent if it is technically feasible to route those emissions to a control device, fuel cell, or process. If an existing on-site control device is not capable of achieving a 95 percent reduction of VOC emissions, and it is not technically feasible to route pneumatic pump emissions to a fuel cell or process, the owner or operator must route the emissions to the existing control device. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 126, 130-38; NMED Rebuttal Exhibit 1, pp. 83-90; Tr. Vol. 7,

2033:21 - 2034:22.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) Pneumatic controllers or diaphragm pumps not using natural gas or other hydrocarbon gas as a motive force are not subject to the monitoring requirements in Subsection C of 20.2.50.122 NMAC.

(2) The owner or operator of a facility with one or more natural gas-driven pneumatic controllers subject to the deadlines set forth in tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC shall monitor the compliance status of each subject pneumatic controller at each facility.

(3) The owner or operator of a natural gas-driven pneumatic controller shall, on a monthly basis, conduct an AVO or OGI inspection, and shall also inspect the pneumatic controller, perform necessary maintenance (such as cleaning, tuning, and repairing a leaking gasket, tubing fitting and seal; tuning to operate over a broader range of proportional band; eliminating an unnecessary valve positioner), and maintain the pneumatic controller according to manufacturer specifications to ensure that the VOC emissions are minimized.

(4) The owner or operator's database shall contain the following:

(a	ı) n	atural gas-driven pneumatic controller unique
identification number;		
<i>(b</i>) ty	pe of controller (continuous or intermittent);
(c) if	continuous, design continuous bleed rate in
standard cubic feet per l	hour;	
(d	l) if	intermittent, bleed volume per intermittent bleed
in standard cubic feet; a	nd	
(e) if	continuous, design annual bleed rate in standard
cubic feet per year.		
(5) Th	he owne	er or operator of a natural gas-driven pneumatic

NMED's Proposed Statement of Reasons and Closing Argument diaphragm pump shall, on a monthly basis, conduct an AVO or OGI inspection and shall also inspect the pneumatic pump and perform necessary maintenance, and maintain the pneumatic pump according to manufacturer specifications to ensure that the VOC emissions are minimized.

(6) The owner or operator of a natural gas-driven pneumatic controller shall comply with the requirements in Paragraph (3) of Subsection C or Subsection D of 20.2.50.116 NMAC. During instrument inspections, operators shall use RM 21, OGI, or alternative instruments used under Subsection D of 20.2.50.116 NMAC to verify that intermittent controllers are not emitting when not actuating. Any intermittent controller emitting when not actuating shall be repaired consistent with Subsection E of 20.2.50.116 NMAC.

(7) Prior to any monitoring event, the owner or operator shall date and time stamp the event, and the monitoring data entry shall be made in accordance with the requirements of this Part.

(6) The owner or operator shall comply with the monitoring requirements in 20.2.50.112 NMAC.

Subsection C of Section 20.2.50.122 contains monitoring requirements for 223. pneumatic controllers and pumps. Pneumatic devices that do not use natural gas or other hydrocarbon gas as motive force are exempt from the monitoring requirements. Owners and operators of facilities with pneumatic controllers that are subject to the deadlines in this Section must monitor the compliance status of each controller at each facility; conduct a monthly AVO or OGI inspection; inspect the controller and perform necessary maintenance to maintain the unit in accordance with manufacturer specifications and ensure VOC emissions are minimized; and must maintain the specified information on each controller in a database. Owners and operators of facilities with pneumatic pumps must conduct a monthly AVO or OGI inspection; inspect the pump and perform necessary maintenance to maintain the unit in accordance with manufacturer specifications and ensure VOC emissions are minimized. Pneumatic controllers must comply with the LDAR requirements in Paragraph (3) of Subsection C of Section 20.2.50.116, and owners and operators must verify that intermittent controllers are not emitting when not actuating. If an intermittent controller is found to be emitting when not actuating, it must be repaired in accordance with Subsection E of 20.2.50.116 NMAC. Monitoring events must be

date and time stamped. Owners and operators must comply with the general monitoring

requirements in Section 20.2.50.112.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 127, 130-

38; Tr. Vol. 7, 2034:23 – 2036:18.

In its final proposal circulated to the parties on December 22, 2021, Oxy USA included

the following proposed language in Paragraph (6) of Subsection C of Section 20.2.50.122:

Pneumatic controllers found emitting detectable emissions are not subject to enforcement by the department unless the owner or operator fails to determine whether the pneumatic controller is operating properly, fails to perform any necessary response, fails to keep required records, or fails to submit reports in accordance with the rule.

The Department does not agree with this proposal. Oxy USA never proposed this language in

any of its testimony, and it is not supported by the record in this matter. The Board therefore

rejects this proposal.

Subsection D – Recordkeeping Requirements

D. Recordkeeping requirements:

(1) Non-emitting pneumatic controllers and diaphragm pumps are not subject to the recordkeeping requirements in Subsection D of 20.2.50.122 NMAC.

(2) The owner or operator shall maintain a record of the total controller count for all controllers at all of the owner or operator's affected facilities that commenced operation before the effective date of this Part. The total controller count must include all emitting and non-emitting pneumatic controllers.

(3) The owner or operator shall maintain a record of the total count of natural gas-driven pneumatic controllers necessary for a safety or process purpose that cannot otherwise be met without emitting VOC.

(4) The owner or operator of a natural gas-driven pneumatic controller subject to the requirements in tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC shall generate a schedule for meeting the compliance deadlines for each pneumatic controller. The owner or operator shall keep a record of the compliance status of each subject controller.

(5) The owner or operator shall maintain an electronic record for each natural gas-driven pneumatic controller. The record shall include the following:

- (a) pneumatic controller unique identification number;
- (b) time and date stamp, including GPS of the location,

of any monitoring;

- (c) name of the person(s) conducting the inspection;
- (d) AVO or OGI inspection result;
- (e) AVO or OGI level discrepancy in continuous or

intermittent bleed rate;

(f) record of the controller type, bleed rate, or bleed volume required in Subparagraphs (b), (c), (d), and (e) of Paragraph (4) of Subsection C on 20.2.50.122 NMAC.

- (g) maintenance date and maintenance activity; and
- (*h*) a record of the justification and certification

required in Subparagraph (c) of Paragraph (4) of Subsection B of 20.2.50.122 NMAC.

(6) The owner or operator of a natural gas-driven pneumatic controller with a bleed rate greater than six standard cubic feet per hour shall maintain a record documenting why a bleed rate greater than six scf/hr is necessary, as required in Subsection B of 20.2.50.122 NMAC.

(7) The owner or operator shall maintain a record for a natural gas-driven pneumatic pump with an emission rate greater than zero and the associated pump number at the facility. The record shall include:

(a) for a natural gas-driven pneumatic diaphragm pump in operation less than 90 days per calendar year, a record for each day of operation during the calendar year.

(b) a record of any control device designed to achieve at least ninety-five percent emission reduction, including an evaluation or manufacturer specifications indicating the percentage reduction the control device is designed to achieve.

(c) records of the engineering assessment and certification by a qualified professional or inhouse engineer that routing pneumatic pump emissions to a control device, fuel cell, or process is technically infeasible.

(8) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

224. Subsection D of Section 20.2.50.122 sets forth recordkeeping requirements for

pneumatic controllers and pumps. Pneumatic devices that do not use natural gas or other

hydrocarbon gas as motive force are exempt from the monitoring requirements. Owners and

operators are required to maintain a total count of all emitting and non-emitting pneumatic

controllers at affected facilities that commenced operation prior to the effective date of Part 50

and maintain a total count of units necessary for safety or process purposes that cannot be met

without emitting VOC. Owners and operators of affected controllers must develop and record the schedule and compliance status for each controller so that it meets the compliance deadlines.

Owners and operators must maintain an electronic record for each affected controller or pump that contains the ID number, controller type, design continuous bleed rate for continuous controllers, bleed volume per bleed for intermittent controllers, each controller's design annual bleed rate, inspection dates, name of personnel conducting the inspection, AVO inspection result, AVO level discrepancy in continuous or intermittent bleed rate, maintenance date and activity, and a record of the justification for use of a controller with a bleed rate greater than six scfh. Electronic records must be maintained for natural gas-driven pneumatic pumps and the associated pump numbers that have emission rates greater than zero. The record must include the dates of operation for any pump operating less than 90 days per calendar year; any control device designed to achieve at least 95% emission reduction, including an evaluation or the manufacturer specifications indicating percent reduction the control device is designed to achieve; and documents of engineering assessments and certifications from a qualified professional engineer stating that routing pneumatic pump emissions to a control device, fuel cell, or process is technically infeasible.

Owners and operators must comply with the general recordkeeping requirements in Section 20.2.50.112.

No party provided comments on this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 127, 130-38; Tr. Vol. 7, 2036:19 – 2038:5.

<u>Subsection E – Reporting Requirements</u>

E. Reporting requirements: The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

225. Subsection E of Section 20.2.50.122 requires owners and operators to comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 127, 130-38.

Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.122

226. ERG estimated the overall emission reductions from Section 20.2.50.122 to be 31,347 tpy of VOC. ERG estimated that these reductions would be achieved at an overall cost effectiveness of \$2,475 per ton of VOC. A detailed explanation of this analysis is provided in NMED Exhibit 32, pp. 131-37; NMED Exhibit 95 – Pneumatics Reductions and Costs Spreadsheet; and Tr. Vol. 7, 2023:14-23.

NMOGA argued that "the Emission Factors for intermittent controllers are incorrect in ERG study, and costs associated with modifications are understated. Cost per ton of VOC in ERG reports is significantly understated," referencing the memo attached to its direct testimony 'Valor Memo - Pneumatic Controllers 20.2.50.122 Emission Factors.' This two-page memo lists several recent studies and claims that their data is "much more robust than the original EPA data" and states that Colorado used a different emission factor in its February rulemaking. However, the memo provides no details regarding these studies, the data they present, or how those data were analyzed and applied. *See* NMED Rebuttal Exhibit 1, pp. 86-87.

The Board rejects NMOGA's claim that the emission factors used are incorrect. NMOGA would apparently have the Board conduct a comprehensive literature review of studies on pneumatic emission factors and assign a new emission factor for intermittent controllers based on that review in the context of this rulemaking. Such an undertaking is not appropriate in a

rulemaking proceeding such as this and is far beyond the scope of this proceeding. The Board finds that NMED appropriately relied upon the well-established emission factors accepted by other state agencies and EPA, and required for federal greenhouse gas reporting to estimate the emission reductions and costs of this proposed rule. *See* NMED Rebuttal Exhibit 1, p. 87.

The Board finds that NMED's estimated costs associated with Section 20.2.50.116 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.123 – Storage Vessels

Description of Equipment or Process

227. Storage vessels, commonly referred to as "storage tanks" or "tanks," are used throughout the oil and gas industry for storing a variety of liquids including crude oil, condensates, and produced water. These tanks are associated with oil and gas production, gathering, processing, and disposal and are significant sources of VOC emissions. Storage vessels can be installed as a single unit or in a grouping of similar or identical vessels, commonly referred to as a "tank battery." The reason for temporary storage is for feasibility of takeaway via pipeline or truck. NMED Exhibit 32, pp. 138-39.

While underground and at reservoir pressure, crude oil contains many lighter hydrocarbons in solution. When the oil is brought to the surface, many of the dissolved lighter hydrocarbons (as well as water) are removed through a series of separators. Crude oil is passed through either a two-phase separator (where the associated gas is removed, and any oil and water remain together) or a three-phase separator (where the associated gas is removed, and the oil and water are also separated). The remaining oil is then directed to a storage vessel where it is stored for a period of time before being transported off-site. Much of the remaining hydrocarbon gases in the oil are released as vapors in the storage vessels. *Id.* at 139. Hydrocarbon emissions from storage vessels are a function of flash, breathing (or standing), and working losses. Flash losses occur when a liquid with entrained gases is transferred from a vessel with higher pressure to a vessel with lower pressure, thus allowing entrained gases or a portion of the liquid to vaporize or flash. In the oil and natural gas industry, flashing losses occur when crude oils or condensates flow into a storage vessel at atmospheric pressure from a processing vessel (e.g., a separator) operated at a higher pressure. In general, the larger the pressure drop, the more flash emissions will occur in the storage vessel. The temperature of the liquid may also influence the amount of flash emissions. Breathing losses are the release of gas associated with temperature fluctuations and the expansion and contraction of stored fluids resulting from increased or decreased pressures associated with environmental and weather-related fluctuations. Working losses occur when vapors are displaced due to the emptying and filling of a storage vessel. *Id.*

The mass of gas vapor emitted from a storage vessel depends on many factors. Lighter crude oils flash more hydrocarbons than heavier crude oils. In storage vessels where the oil is frequently cycled and the throughput is high, working losses are higher. Additionally, the operating temperature and pressure of oil in the separator dumping into the storage vessel will affect the volume of flashed gases coming off of the oil. The composition of the vapors from storage vessels varies, and the largest component is methane, but may also include ethane, butane, propane, and hazardous air pollutants such as benzene, toluene, ethylbenzene and xylenes (commonly referred to as BTEX), and n-hexane. *Id.* at 140.

Control Options for Storage Vessels

228. The methods typically used to reduce VOC emissions from storage tanks are: (1) route emissions from the storage vessel through an enclosed system to a process where emissions

are recycled or recovered (e.g., by installing a vapor recovery unit (VRU) that recovers vapors

from the storage vessel) for reuse in the process or for beneficial use of the gas onsite; and/or (2)

route emissions from the storage vessel to a combustion device. NMED Exhibit 32, pp. 140-43.

Rule Language

229. The proposed requirements in Section 20.2.50.123 are based on similar rules for

new and existing storage vessels in Pennsylvania GP-5 and GP-5A, Colorado Reg. 7, and NSPS

Subpart OOOOa. See NMED Exhibit 32, pp. 146-47; NMED Exhibits 37, 38, and 39.

Definitions in 20.2.50.7 Associated with Section 20.2.50.123

ZZ. "Storage vessel" means a single tank or other vessel that is designed to contain an accumulation of hydrocarbon liquid or produced water and is constructed primarily of non-earthen material including wood, concrete, steel, fiberglass, or plastic, which provide structural support. A well completion vessel that receives recovered liquid from a well after commencement of operation for a period that exceeds 60 days is considered a storage vessel. A storage vessel does not include a vessel that is skid-mounted or permanently attached to a mobile source and located at the site for less than 180 consecutive days, such as a truck or railcar; a process vessel such as a surge control vessel, bottom receiver, or knockout vessel; a pressure vessel designed to operate in excess of 204.9 kilopascals (29.72 psi) without emissions to the atmosphere; or a floating roof tank complying with 40 CFR Part 60, Subpart Kb.

230. The definition of "Storage vessel" in Subsection ZZ of Section 20.2.50.7 was

derived in part from Colorado Reg. 7, Section I.B.27, and NSPS Subpart OOOOa, 40 C.F.R. §

60.5365a. The Department made revisions to its original proposal based on comments from

NMOGA. The Department is proposing further revisions to address storage vessels with a

floating roof tank complying with federal NSPS regulations based on testimony from NMOGA

at the hearing. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp.

22-23; NMED Rebuttal Exhibit 1, p. 11; and Tr. Vol 9, 2881:2 – 2883:5, 2885:4 – 2887:18.

DDD. "Vessel measurement system" means equipment and methods used to determine the quantity of the liquids inside a vessel (including a flowback vessel) without requiring direct access through the vessel thief hatch or other opening.

231. The definition of "Vessel management system" in Subsection DDD of Section

20.2.50.7 is part of the automatic tank gauging proposal put forward by the eNGOs and Oxy

USA in the Joint Proposal. In support of this proposal, the Department refers the Board to the

testimony presented by CAA on this topic.

Subsection A - Applicability

A. Applicability: New storage vessels with a PTE equal to or greater than two tpy of VOC, existing storage vessels with a PTE equal to or greater than three tpy of VOC in multi-tank batteries, and existing storage vessels with a PTE equal to or greater than four tpy of VOC in single tank batteries are subject to the requirements of 20.2.50.123 NMAC. Storage vessels in multi-tank batteries manifolded together such that all vapors are shared between the headspace of the storage vessels and are routed to a common outlet or endpoint may determine an individual storage vessel PTE by averaging the emissions across the total number of storage vessels. Storage vessels associated with produced water management units are required to comply with this Section to the extent specified in Subsection B of Section 20.2.50.126.

232. Subsection A of Section 20.2.50.123 specifies the storage vessels to which Part 50 applies. Applicability is based on the PTE of the storage vessel, which is further delineated based on whether the vessel is classified as new or existing, and for existing storage vessels, whether the vessel is part of a multi-tank battery, or a single tank battery. New storage vessels with a PTE equal to or greater than two tpy of VOC, existing storage vessels with a PTE equal to or greater than 3 tpy in multi-tank batteries, and existing storage vessels with a PTE equal to or greater than 4 tpy in single tank batteries must comply with the requirements of Section 20.2.50.123. The Department has also proposed a sentence at the end of Subsection A to align the requirements in Section 20.2.50.123 with the requirements for produced water management units in Section 20.2.50.126.

Initially, the Department proposed that storage vessels with an uncontrolled PTE equal to or greater than 2 tpy were required to comply with this Section. See NMED Exhibit 32, pp. 144, 146-47. NMOGA proposed to revise the threshold for existing storage vessels to 6 tpy. While the Department did not agree with that proposal, based on the higher cost effectiveness for controlling the smallest tanks, the Department in its rebuttal testimony revised its proposal to raise the applicability threshold for existing storage tanks to 3 tpy. See NMED Rebuttal Exhibit 1, p. 91. At the hearing, NMOGA presented testimony demonstrating that storage vessels in single tank batteries in New Mexico are particularly problematic with respect to the costeffectiveness of retrofitting or replacing these tanks due to their lack of available headspace to moderate demands on the control system combined with the typical age and pressure ratings of such tanks in New Mexico. See Tr. Vol. 9, 2094:11 – 2914:17. NMOGA witness Adam Meyer pointed out that the Department's cost analysis had not taken into account certain costs associated with replacing these tanks. See Tr. Vol 9, 3035:15 – 3036:21, 3092:10 – 3094:16. Based on the single tank spreadsheet prepared by NMED witness Mr. Palmer and submitted at the hearing as NMED Rebuttal Exhibit 29, a threshold of 3 tpy for these tanks results in a cost effectiveness of \$9,176/ton, which NMED agrees is on the high side. See Tr. Vol 9, 3092:10 – 3094:16. While NMOGA's proposed 6 tpy threshold would result in a cost effectiveness of \$4,558/ton, it would also leave far more storage vessels unregulated resulting in significantly fewer emissions reductions. See Tr. Vol. 9, 3034:8-24. NMED has therefore proposed a threshold of 4 tpy for existing storage vessels in single tank batteries which results in a cost effectiveness of \$6,876/ton. NMED Rebuttal Exhibit 29.

The Board adopts this proposal because it strikes a reasonable balance between the costs to industry and the emissions reductions necessary to effectuate the purpose of the statute.

The Department agreed with a proposal by NMOGA to allow averaging among storage vessels that vapor manifolded together to determine an individual vessel's PTE for purposes of determining applicability of this Section. The Board adopts this proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 92.

Oxy USA proposed to allow the use of actual emissions in lieu of calculating PTE under this Section. The Board rejects this proposal because the use of PTE to determine applicability of air quality regulations and permit requirements is a common and long-standing practice utilized by state and federal air quality regulatory agencies. The use of actual emissions to determine applicability is not acceptable, as that calculation is based on previous years' records of the operation of a source, which may not be representative of a source's future operations or emissions. Because actual emissions can change year to year depending on numerous factors (e.g., economics, regulatory requirements, political decisions, consumer demand, market conditions), that measure cannot be considered a reliable or representative emission rate with respect to determining applicability under this Section. PTE, on the other hand, is a source's maximum capacity to emit an air pollutant under its physical and operational design, and is a much more accurate and reliable estimation of the source's emissions. NMED Rebuttal Exhibit 1, pp. 91-92.

NMOGA proposed revisions allowing emissions to be calculated using "generally accepted methods." The Board rejects this this proposal. The Department noted that the proposed "generally accepted methods" are undefined, and thus unknown and impossible for the Department to evaluate. Methods for estimating PTE must be approved by the Department, which is consistent with the rest of this Part where the Department requires approval of a proposed technology or monitoring strategy. The Department has publicly available information such as permitting guidance and calculation guidance that may be used to calculate PTE. Owners and operators may also consult with the Department to confirm acceptability of emission calculation methods. *Id.* at 92.

NMOGA proposed to exempt sources subject to other federal emission standards from the requirements of this Section. The Board rejects this proposal. While the current federal requirements represent important emissions reductions (assuming widespread compliance with those requirements), they do not go far enough in reducing emissions, as evidenced by the continued rising ozone concentrations in New Mexico. Therefore, and in accordance with the statutory mandate in the AQCA, NMED has proposed more stringent emission control requirements than those provided under the federal regulations for storage vessels. *Id.* at 92-93. Subsection B – Emission Standards

B. Emission standards:

(1) An existing storage vessel subject to this Section shall have a combined capture and control of VOC emissions of at least ninety-five percent according to the following schedule. If a combustion control device is used, the combustion device shall have a minimum design combustion efficiency of ninety-eight percent.

(a) By January 1, 2025, an owner or operator shall ensure at least 30% of the company's existing storage vessels are controlled;
 (b) By January 1, 2027, an owner or operator shall ensure at least an additional 35% of the company's existing storage vessels are controlled; and

(c) By January 1, 2029, an owner or operator shall ensure the company's remaining existing storage vessels are controlled.

233. Paragraph (1) of Subsection B of Section 20.2.50.123 sets forth the emission standard for existing storage vessels to which this Section applies. Existing tanks must have a combined capture and control of VOC emissions of at least 95%. If a combustion device is used, it must have a minimum design combustion efficiency of 98%. Owners and operators of existing tanks must been these standards on the phased-in schedule set forth in Subparagraphs (a) through

(c) of Paragraph (1). The Department proposed adding the phase-in schedule in response to comments from Oxy USA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148; NMED Rebuttal Exhibit 1, p. 93; and Tr. Vol. 9, 2898:17 – 2900:9, 3030:19 – 3031:3.

(2) A new storage vessel subject to this Section shall have a combined capture and control of VOC emissions of at least ninety-five percent upon startup. If a combustion control device is used, the combustion device shall have a minimum design combustion efficiency of ninety-eight percent.

234. Paragraph (2) of Subsection B of Section 20.2.50.123 sets forth the emission standards for new storage vessels. New tanks have the same emission standard as existing tanks,

but new tanks must meet this standard upon startup; there is no phased-in compliance schedule.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148.

(3) The emission standards in Subsection B of 20.2.50.123 NMAC cease to apply to a storage vessel if the actual annual VOC emissions decrease to less than two tpy.

235. Paragraph (3) of Subsection B of Section 20.2.50.123 provides that the emissions standards in Subsection B cease to apply if the actual annual emissions of an affected storage vessel fall below 2 tpy. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148.

NMOGA proposed revisions to this Paragraph that would raise the emission threshold under which the requirements of this Section would cease to apply for existing storage vessels from 2 to 4 tpy. The Board rejects this proposal. As stated above, the intent of the rule is to require meaningful reductions in storage vessel emissions and the proposed threshold would exempt an unknown number of storage vessels from the control requirements of this Section. NMED Rebuttal Exhibit 1, p. 93. (4) If a control device is not installed by the date specified in Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC, an owner or operator may comply with Subsection B of 20.2.50.123 NMAC by shutting in the well supplying the storage vessel by the applicable date, and not resuming production from the well until the control device is installed and operational.

236. Paragraph (4) of Subsection B of Section 20.2.50.123 allows an owner or operator who fails to install a control device by the specified dates to comply with the emission standards in Subsection B by shutting in the well supplying the storage vessel by the applicable date, and not resuming production from the well until the control device has been installed and operational. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148.

NMOGA proposed revisions to this Paragraph that would allow an operator to reduce production from a well in order to extend the time to comply with the emission standards. The Board rejects this proposal. Limiting a source's throughput or emissions is already an option available to owners and operators and can be achieved by obtaining an air permit with federally enforceable limits. Thus, the proposed revisions are unnecessary. NMED Rebuttal Exhibit 1, pp. 93-94.

Oxy USA proposed to delete this paragraph in its entirety, suggesting that the phase-in timeline would account for the challenges in complying with the requirements for small tanks in a timely fashion. The Board rejects this proposal. This provision is not a requirement, but rather one option for compliance. The Department has proposed a phased-in compliance schedule as described above to the emission standards in Subsection B of 20.2.50.123 that addresses Oxy's concerns. *Id* at 94.

NMOGA proposed revisions to this paragraph that would allow requests for extensions to the deadlines of this Section. The Board rejects this proposal. The Department proposed revisions to this Section to include a graduated compliance schedule. The proposed compliance deadlines are reasonable, and provisions allowing for further extensions are not warranted. *Id.* at 94.

(5) The owner or operator of a new or existing storage vessel with a thief hatch shall ensure that the thief hatch is capable of opening sufficiently to relieve overpressure in the vessel and to automatically close once the vessel overpressure is relieved. Any pressure relief device installed must automatically close once the vessel overpressure is relieved.

237. Paragraph (5) of Subsection B of Section 20.2.50.123 requires owners and operators new or existing storage vessel equipped with a thief hatch to ensure that the thief hatch can open sufficiently to relieve vessel overpressure, and to automatically close once the vessel overpressure has been relieved. Pressure relief devices must automatically close once the overpressure is relieved. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148 and NMED Rebuttal Exhibit 1, p. 94.

(6) An owner or operator complying with Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC through use of a control device shall comply with the control device operational requirements in 20.2.50.115 NMAC.

238. Paragraph (6) of Subsection B of Section 20.2.50.123 requires that owners or operators that employ a control device to comply with the emission standards of this Section must also comply with the control device operational requirements of 20.2.50.115 NMAC. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-48, and NMED Rebuttal Exhibit 1, pp. 94-95.

Oxy USA proposed revisions to this paragraph that would authorize alternative controls such as using biomass or carbon filters for low emitting storage vessels if approved by the Department. The Board rejects this proposal because such authorization is already incorporated into the definition of Control Device which states "A control device may also include any other air pollution control equipment or emission reduction technologies approved by the department to comply with emission standards in this Part." The Department indicated that it supports innovative approaches to controlling emissions from low emitting storage vessels. As currently proposed, the rule requires 95% control but does not specify how that control level is to be achieved. The rule does specify that if a combustion control device is used, the combustion device shall have a minimum design combustion efficiency of ninety-eight percent. NMED Rebuttal Exhibit 1, pp. 94-95.

CDG propose revisions that would exempt control device requirements where it is technically infeasible to route emissions to a control device unless supplemental fuel is routed to the control device, and in other undefined circumstances. The Board rejects this proposal, but adopts NMED's proposed language in Section 20.2.50.126 that addresses the concerns raised by CDG. *Id.* at 95.

Subsection C – Storage Vessel Measurement Requirements

C. Storage vessel measurement requirements: Owners and operators of new storage vessels required to be controlled pursuant to this Part at well sites, tank batteries, gathering and boosting stations, or natural gas processing plants shall use a storage vessel measurement system to determine the quantity of liquids in the storage vessel(s). New tank batteries receiving an annual average of 200 bbls oil/day or more with available grid power shall be outfitted with a lease automated custody transfer (LACT) unit(s).

(1) The owner or operator shall keep thief hatches (or other access points to the vessel) and pressure relief devices on storage vessels closed and latched during activities to determine the quantity of liquids in the storage vessel(s), except as necessary for custody transfer. Tank batteries equipped with LACT units shall use the LACT unit measurements in lieu of field testing of quantity and quality except in case of malfunction. Nothing in this paragraph shall be construed to prohibit the opening of thief hatches, pressure relief devices, or any other openings or access points to perform maintenance or similar activities designed to ensure the safety or proper operation of the storage vessel(s) or related equipment or processes. Where opening a thief hatch is necessary, owners and operators of new and existing storage vessels shall minimize the time the thief hatch is open.

(2) The owner or operator may inspect, test, and calibrate the

storage vessel measurement system either semiannually, or as directed by the Bureau of Land Management (see 43 C.F.R. Section 374.6(b)(5)(ii)(B) (November 17, 2016)) or system manufacturer. Opening a thief hatch if required to inspect, test, or calibrate the vessel measurement system is not a violation of Paragraph (1) of this Subsection.

(3) The owner or operator shall install signage at or near the storage vessel that indicates which equipment and method(s) are used and the appropriate and necessary operating procedures for that system.

(4) The owner or operator shall develop and implement an annual training program for employees and third parties conducting activities subject to this Subsection that includes, at a minimum, operating procedures for each type of system.

(5) The owner or operator must make and retain the following records for at least two (2) years and make such records available to the department upon request:

(a) date of construction of the storage vessel or facility;
 (b) description of the storage vessel measurement

system used to comply with this Subsection; (c) date(s) of storage vessel measurement system

inspections, testing, and calibrations that require opening the thief hatch pursuant to Paragraph (3) of this Subsection;

(d) manufacturer specifications regarding storage vessel measurement system inspections and/or calibrations, if followed pursuant to Paragraph (3) of this Subsection; and

(e) records of the annual training program, including the date and names of persons trained.

239. Subsection C of Section 20.2.50.123 contains the automatic tank gauging

proposal put forward by the eNGOs and Oxy USA in the Joint Proposal, with certain revisions

proposed by the Department. In support of the proposal, the Department refers the Board to the

testimony presented by CAA on this topic. With regard to the revisions proposed by NMED, Ms.

Kuehn stated at the hearing that the Department generally supported the use of a storage vessel

measurement system on new storage vessels to determine the quantity of liquids in the vessels.

See Tr. Vol. 9, 3031:9-23. CAA witness Dr. McCabe testified that CAA wanted the automatic

tank gauging requirement to cover opening the thief hatch to check for quality as well as

quantity, and that this could be done by employing automatic tank gauging systems and lease

automatic custody transfer, or LACT, units. See Tr. Vol. 9, 3010:13 - 3011:6. NMOGA witness

Mr. Smitherman testified that there are no real options for measuring quality except through use of a LACT unit. *See* NMOGA Exhibit 41, p. 11. Dr. McCabe stated that the intent of the CAA proposal was not to require a LACT unit. *See* Tr. Vol. 9, 3016:5-9. The Department has therefore proposed to revise this provision to prohibit opening thief hatches to check for quantity; to require a LACT unit under specified circumstances; and, where there is a LACT unit, to require use of the LACT unit measurements in lieu of field testing of quantity and quality, except in cases of malfunction. For these reasons, the Board adopts the Departments proposal.

Subsection D – Monitoring Requirements

D. Monitoring requirements: No later than January 1, 2023, the owner or operator of a storage vessel shall:

(1) monthly, monitor, or calculate or estimate, the total monthly liquid throughput (in barrels) and the upstream separator pressure (in psig) if the storage vessel is directly downstream of a separator. When a storage vessel is unloaded less frequently than monthly, the throughput and separator pressure monitoring shall be conducted before the storage vessel is unloaded;

(2) conduct an AVO inspection on a weekly basis. If the storage vessel is unloaded less frequently than weekly, the AVO inspection shall be conducted before the storage vessel is unloaded;

(3) inspect the storage vessel monthly to ensure compliance with the requirements of 20.2.50.123 NMAC. The inspection shall include a check to ensure the vessel does not have a leak;

(4) prior to any monitoring event, date and time stamp the event and enter the monitoring data in accordance with the requirements of this Part; and

(5) comply with the monitoring requirements in 20.2.50.115 NMAC if using a control device to comply with the requirements in Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC.

(6) comply with the monitoring requirements of 20.2.50.112 NMAC.

240. Subsection D of Section 20.2.50.123 sets forth the monitoring requirements for

storage vessels. These include monitoring, calculating, or estimating total monthly liquid

throughput and the upstream separator pressure; inspecting the vessel monthly to ensure

compliance with Section 20.2.50.123, and date and time stamping the inspection; complying

with the monitoring requirements in Section 20.2.50.115 if using a control device; and complying with the general monitoring requirements in Section 20.2.50.112. The Department is proposing additional language specifying a compliance timeline for the monitoring requirements, which the Department believes is reasonable. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-48 and NMED Rebuttal Exhibit 1, pp. 95-96.

NMOGA proposed revisions to this Subsection that would require the Department to review and approve requests for extensions to the deadlines of this Section. The Board rejects this proposal. The Board rejects this proposal because including a provision for the Department to consider extensions opens the door to operators seeking unnecessary and unwarranted extensions to the reasonable compliance deadlines afforded in the rule. See NMED Rebuttal Exhibit 1, pp. 94, 96.

Subsection E – Recordkeeping Requirements

E. Recordkeeping requirements: No later than January 1, 2023, the owner or operator of a storage vessel shall comply with the following requirements:

(1)	Monthly, maintain a record for each storage vessel of the		
following:			
	<i>(a)</i>	unique identification number and location (latitude	
and longitude);			
	(b)	monitored, calculated, or estimated monthly liquid	
throughput;			
	(c)	the upstream separator pressure, if a separator is	
present;			
	(d)	the data and methodology used to calculate the	
actual emissions of VOC (tpy);			
	(e)	the controlled and uncontrolled VOC emissions	
(tpy); and			
	(f)	the type, make, model, and identification number of	
any control device.			
(2)	Verify each record of liquid throughput by dated liquid		
level measurements,	a dateo	d delivery receipt from the purchaser of the	
hydrocarbon liquid, i	the met	tered volume of hydrocarbon liquid sent downstream,	
or other proof of tran	ısfer.		
(3)	Make	e a record of the inspections required in Subsections C	

and D of 20.2.50.123 NMAC, including: the date and time stamp, including GPS of the *(a) location, of the inspection;* **(b)** *the person(s) conducting the inspection;* a description of any problem observed during the (*c*) inspection; and (d)a description and date of any corrective action taken. (4) *Comply with the recordkeeping requirements in* 20.2.50.115 NMAC if complying with the requirements in Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC through use of a control device.

(5) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

241. Subsection E of Section 20.2.50.123 sets forth the recordkeeping requirements for storage vessels. These include monthly liquid throughput calculations or estimates and the most recent date of measurement; upstream separator pressure; data and methodology used to calculate actual emissions of VOCs; the controlled and uncontrolled VOC emissions; and the type, make, model, and identification number of any control device. A record of liquid throughput must be verified by a dated delivery receipt from the purchaser of the hydrocarbon liquid, the metered volume of hydrocarbon liquid sent downstream, or other proof of transfer. Owners and operators are required to maintain records of the inspections conducted in accordance with Section 20.2.50.123 and records required by Section 20.2.50.115 if using a control device to comply with the emission standards of this Section, and must comply with the general recordkeeping requirements of Section 20.2.50.112. The Department is also proposing additional language specifying a compliance timeline for the recordkeeping requirements, which the Department believes is reasonable. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 144-48, and NMED Rebuttal Exhibit 1, p. 96.

Subsection F - Reporting Requirements

E. Reporting requirements:

(1) An owner or operator complying with the requirements in Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC through use of a control device shall comply with the reporting requirements in 20.2.50.115 NMAC.

(2) The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

242. An owner or operator must comply with the reporting requirements of Section 20.2.50.115 if using a control device, and must comply with the general reporting requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 146-48.

Estimated Emissions Reductions and Costs of Section 20.2.50.123

243. ERG estimated the overall emission reductions from Section 20.2.50.123 to be 7,739 tpy of VOC for an overall reduction of 48%. ERG estimated that these reductions would be achieved at an overall cost effectiveness of \$2,695 per ton of VOC. A detailed explanation of this analysis is provided in NMED Exhibit 32, pp. 147-48; NMED Exhibit 100 – Storage Tanks Reductions and Costs Spreadsheet; NMED Rebuttal Exhibit 28 – Updated Storage Tanks Reductions and Costs Spreadsheet; and NMED Rebuttal Exhibit 29 – NMED Single Tank Cost Estimate Spreadsheet.

244. The Board finds that NMED's estimated costs associated with Section 20.2.50.116 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.124 – Well Workovers

Description of Equipment or Process

245. Some wells require supplementary maintenance to maintain production or minimize the decline in production. These operations are referred to as workovers. Typical workovers include rod, tubing and casing repairs; siphon string or artificial lift installation paraffin removal; and pump repairs. Workovers are performed on wells that have previously been completed and have produced some reservoir fluids (water, oil, and/or natural gas). These wells have to be prepared before workover operations can begin. If the well is still producing and/or has pressure, the well will need to be blown down (i.e., vented) before it is safe to remove the tubing head and install the blowout preventers ("BOPs"). The well pressure can be decreased by venting to the atmosphere or by opening the casing to the sales line or the suction of a wellsite compressor. In many cases, the fluids in the wellbore will build up to the point the well "dies" – this refers to the instance where the hydrostatic pressure of the accumulated fluids is equal to the reservoir pressure. In some cases, it will be necessary to pump water or other fluids into the wellbore to "kill" the well. As a safety precaution, after the BOPs are installed, the well is usually vented to atmosphere via a tank. Workovers are usually short duration projects that only last a few days or weeks at the most. After the well is prepared (i.e., blown down and BOPs installed), the workover operations can begin. For the safety of the rig crew, the well is usually allowed to vent to atmosphere via a tank for the duration of the workover. Since these operations are typically performed during daylight hours, the well is shut in or returned to the sales line at the end of the day. NMED Exhibit 32, pp. 149-50.

Control Options for Well Workovers

246. Best management practices are the best means of reducing emissions during well workovers. These include reducing wellhead pressure before blowdown to minimize the volume of natural gas vented; monitoring manual venting at the well until the venting is complete; and routing natural gas to the sales line, whenever possible. NMED Exhibit 32, p. 150.

Rule Language

247. The proposed requirements for workover operations are based on requirements in Colorado Reg. 7 and Wyoming's Permitting Guidance, as detailed in NMED Exhibit 32, pp.

151-52.

Definitions in Section 20.2.50.7 associated with Section 20.2.50.124

DDD. "Well workover" means the repair or stimulation of an existing production well for the purpose of restoring, prolonging, or enhancing the production of hydrocarbons.

248. The definition of "Well workover" in Subsection DDD of Section 20.2.50.7 was derived from the MAP Technical Report at NMED Exhibit 10. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 150-52.

Subsection A – Applicability

A. Applicability: Workovers performed at oil and natural gas wells are subject to the requirements of 20.2.50.124 NMAC as of the effective date of this Part.

249. Section 20.2.50.124 applies to workovers performed at oil and natural gas wells.

The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 149-152.

Subsection B – Emission Standards

B. **Emission standards:** The owner or operator of an oil or natural gas well shall use the following best management practices during a workover to minimize emissions, consistent with the well site condition and good engineering or operational practices:

(1) reduce wellhead pressure before blowdown to minimize the volume of natural gas vented;

(2) monitor manual venting at the well until the venting is complete; and

(3) route natural gas to the sales line, if possible.

250. Subsection B of Section 20.2.50.124 sets forth emission standards for well workovers. The owner or operator of an oil or natural gas well must use the following best management practices during a workover to minimize emissions, consistent with the well site condition and good engineering or operational practices: (1) reduce wellhead pressure before blowdown to minimize the volume of natural gas vented; (2) monitor manual venting at the well until the venting is complete; and (3) route natural gas to the sales line, if possible. NMED made revisions to these provisions based on comments by NMOGA and IPANM as outlined in NMED Rebuttal Exhibit 1, p. 97. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED Rebuttal Exhibit 1, p. 97.

Subsection C – Monitoring Requirements

C. Monitoring requirements:

(1) The owner or operator shall monitor the following parameters during a workover:

(a) wellhead pressure;

(b) flow rate of the vented natural gas (to the extent

feasible); and

(c) duration of venting to the atmosphere.

(2) The owner or operator shall calculate the estimated volume and mass of VOC vented during a workover.

(3) The owner or operator shall comply with the monitoring requirements in 20.2.50.112 NMAC.

251. Subsection C of 20.2.50.124 sets forth monitoring requirements for well workover operations. During a well workover, an owner or operator is required to monitor wellhead pressure, natural gas venting flow rate, and elapsed venting time in order to estimated volume and mass of VOC vented during a well workover. Owners and operators must comply with the general monitoring requirements in Section 20.2.50.112. NMED made revisions to these provisions based on comments by NMOGA and IPANM as outlined in NMED Rebuttal Exhibit 1, p. 97. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED Rebuttal Exhibit 1, p. 97.

Subsection D – Recordkeeping Requirements

D. Recordkeeping requirements:

(1) The owner or operator shall keep the following record for a workover:

(a) unique identification number and location (latitude and longitude) of the well;

(b) date the workover was performed;

(c) wellhead pressure;

(d) flow rate of the vented natural gas to the extent

feasible, and if measurement of the flow rate is not feasible, the owner or operator shall use the maximum potential flow rate in the emission calculation;

(e) duration of venting to the atmosphere;

(f) description of the best management practices used to minimize release of VOC emissions before and during the workover;

(g) calculation of the estimated VOC emissions vented during the workover based on the duration, volume, and gas composition; and

(*h*) the method of notification to the public and proof that notification was made to the affected public.

(2) The owner or operator shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

252. Subsection D of Section 20.2.50.124 sets forth recordkeeping requirements for well workovers. For each workover, the owner or operator must record the identification number and location of the well; date; wellhead pressure; flow rate or maximum potential flow rate;

duration of venting; best management practices used; and the estimated VOC emissions released;

and method of notification to the public and proof of notification as required in Subsection E of

Section 20.2.50.124. Owners and operators must comply with the general recordkeeping

requirements in Section 20.2.50.112. NMED made revisions to these provisions based on

comments by NMOGA and IPANM as outlined in NMED Rebuttal Exhibit 1, p. 97. The Board

adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED

Rebuttal Exhibit 1, p. 97.

Subsection E – Reporting Requirements

E. Reporting requirements:

(1) The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

(2) If it is not feasible to prevent VOC emissions from being emitted to the atmosphere from a workover event, the owner or operator shall notify by certified mail, or by other effective means of notice so long as the notification can be documented, all residents located within one-quarter mile of the well of the planned workover at least three calendar days before the workover event.

(3) If the workover is needed for routine or emergency downhole maintenance to restore production lost due to upsets or equipment malfunction, the owner or operator shall notify all residents located within onequarter mile of the well of the planned workover at least 24 hours before the workover event.

253. Subsection E of 20.2.50.124 sets forth reporting requirements relating to well

workovers. Owners and operators must comply with the general reporting requirements in

Section 20.2.50.112. When venting cannot be avoided, the owner and operator must notify all

residents located within one-quarter mile of the well at least three days before the workover by

certified mail or other effective means of notice. NMED made revisions to these provisions

based on comments by NMOGA, as outlined in NMED Rebuttal Exhibit 1, p. 97. Specifically,

NMED added a new paragraph to this Subsection providing an exception to the 3-day

notification requirement in Paragraph (1) for emergency or routine workovers due to upsets or

equipment malfunctions, allowing notification of the public within 24 hours of the event. The

Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED Rebuttal Exhibit 1, p. 97.

IPANM proposed to remove the entire requirement to notify residents within ¹/₄ mile of the well by certified mail within three calendar days of the workover event. The Department disagreed with this proposal. However, NMED did to modify this requirement to allow other notification options besides certified mail, so long as they can be documented. NMED recognized that there are other effective means to notify the public of these activities, and certified mail is not the only option to provide this notification. Possible alternatives include notices via text or email. The Board rejects IPANM's proposal for these reasons. NMED Rebuttal Exhibit 1, p. 97.

Estimated Costs and Emissions Reductions from Section 20.2.50.124

254. Emission estimates for workover operations are not currently available in the modeling emissions inventory or found in the NMED Equipment Data. Therefore, no estimate of emissions reductions is currently available. Section 20.2.50.124 specifies certain best management practices that must be used when conducting well workover operations, but does not require the use of emission control devices. It is expected that these practices will require personnel to manage the well during the workover operation, but no capital costs are anticipated. Costs associated with well workover best management practices are expected to be minimal as personnel will already be onsite conducting the well workover and any additional training may be incorporated into existing personnel training programs. NMED Exhibit 32, p. 152.

The Board finds that NMED's estimated costs associated with Section 20.2.50.116 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

Section 20.2.50.125 – Small Business Facilities

Definitions in Section 20.2.50.7 Associated with Section 20.2.50.125

UU. "Small business facility" means, for the purposes of this Part, a source that is independently owned or operated by a company that is a not a subsidiary or a division of another business, that employs no more than 10 employees at any time during the calendar year, and that has a gross annual revenue of less than \$250,000. Employees include part-time, temporary, or limited service workers.

255. The definition of "Small business facility" in Section 20.2.50.7, and as used in Section 20.2.50.125, is intended to provide regulatory relief to small, independent operators by requiring compliance with only a limited subset of requirements in Part 50. The definition of small business facility in Part 50 distinguishes those companies that are independently owned, have low annual revenues (less than \$250,000), and a small number of employees (10 or fewer), from those companies with larger annual revenues (\$250,000 or greater) and a greater number of employees (more than 10 employees). NMED Exhibit 102, p. 14.

The proposed definition is based upon three principal criteria that help delineate between small, independent businesses and large, vertically integrated companies. The first criterion is ownership structure, which was used to distinguish companies that are independently owned and operated and are not a subsidiary or division of another company from larger corporations. The differences between small and large companies include the size of the business, number of employees, revenue, legal structures, and financing and tax requirements. Small and large companies may both operate within the same industrial sector, however, the differences in how these companies operate, their ability to access and finance capital, and their overall size affect their operations. *See* NMED Exhibit 102 (Direct Testimony of Susan Day and Elizabeth Bisbey-Kuehn), p. 13.

The second criterion is the total number of staff employed by the company, which is an indication of the company's personnel and staff resource capacity to interpret and implement the requirements of the rule. Larger companies have the financing capacity to employ dedicated environmental, health, and safety specialists; these staff typically monitor the company's compliance with numerous state and federal environmental regulations. Small companies employing fewer numbers of employees typically do not have the staffing or funding capacity to finance dedicated environmental compliance specialists. *Id* at 14.

The third criterion is annual revenue. The cost of complying with the requirements of Part 50 may disproportionately impact the smallest companies and may result in early abandonment of small business-owned wells, which, in turn, may result in increased uncontrolled air emissions from abandoned wells. Thus, by establishing a definition for small business facility, the Department's proposal tailors the rule to require robust equipment and emission monitoring for smaller, independent operations, while simultaneously balancing those requirements against the unintended negative environmental consequences resulting from early abandonment. *Id.*

To aid in the development of the small business facility provisions, the Department contracted ERG to prepare a report analyzing business structure, revenues, and employment characteristics of the oil and gas companies operating in New Mexico. NMED provided ERG with the names and addresses for well owners/operators and other affected facilities compiled from the NMED Equipment Data and NM Oil Conservation Division data. Using this data, ERG created a master list of 535 well owners/operators and owners/operators of other affected facilities (hereafter collectively referred to as "owners/operators") by combining the two lists and eliminating duplicate entries. *See* NMED Exhibit 102, p. 3; NMED Exhibit. 104 – Owner Address List Final Spreadsheet.

ERG used information on industry classification signified by North American Industry Classification System ("NAICS") code, as well as the names and addresses of the companies on the master list, to identify and link facilities to global ultimate parent companies in the Dun and Bradstreet ("D&B") business database. Information on revenues and employment for global ultimate parent companies was also obtained from D&B. *See* NMED Exhibit 102, p. 3. Ms. Day testified regarding how she conducted this analysis to identify which companies operating in New Mexico were considered to be independent, in the sense that they did not have a separate global ultimate parent company. *See id.* at 3-6. ERG then used oil and gas well production data for New Mexico owner/operators from the Go-Tech website to calculate an estimate of the revenue per well and the average value of the oil and gas production per well for each owner/operator. *See* NMED Exhibit 102, pp. 8-9.

The Department used the data compiled by ERG to establish the thresholds for small business facilities in Part 50. These thresholds were chosen because the data compiled by ERG indicated that those thresholds balanced the costs of compliance with Part 50 against a company's ability to finance the costs of compliance, and would not put the majority of companies at risk of becoming insolvent and therefore cause wells to be abandoned without remediation. *Id.* at 11.

The Department estimated the annual average cost of compliance for a representative well site facility to determine the number of companies that could finance those compliance costs. The representative facility was assumed to have facility-wide emissions greater than 5 TPY VOC, requiring quarterly LDAR monitoring under Section 20.2.50.116; a storage vessel

emitting greater than 2 TPY, requiring a control device, and an annual inspection of the storage vessel under Section 20.2.50.123. The annual average cost of compliance for the representative facility was estimated at \$37,945 (based on an average cost of \$32,400 to control a storage vessel, \$4,385 for quarterly LDAR monitoring, and \$1,160 for an annual inspection). Because the cost estimates are based on the average cost of compliance for companies operating throughout the sector, the cost estimates are conservative and may overestimate the true cost of compliance for an individual facility. The Department then ranked the companies by GULT revenue from highest to lowest revenue and screened the companies that reported \$1,000,000 or less and \$250,000 or less to determine how many of those companies had per well site revenue less than the cost of compliance for the representative facility. Based on this review, the Department determined that 96 companies reporting a Global Ultimate (GULT) Parent revenue of \$1,000,000 and less had a calculated revenue per well less than \$37,945. These companies operate approximately 9,277 wells or 18% of the total wells (9,277/50,866). The Department determined that 54 companies reporting a GULT revenue of \$250,000 and less had a calculated revenue per well less than \$37,945. These companies operate approximately 4,638 wells or 9% of the total wells (4,638/50,866). *Id.* at 11-12.

The Department then determined the average annual cost of compliance for a facility meeting the small business definition at \$4,385 (based on a conservative quarterly LDAR monitoring requirement). According to the report, few companies have a revenue of less than \$4,385 per well. *Id.* at 12.

Based on the above, the Department established \$250,000 as the revenue threshold to meet the small business definition. This is based on the need to require robust emission reduction requirements for a majority of wells and facilities; to tailor the requirements for companies with

low annual revenue; and to reduce the potential early abandonment of wells that will result in increased uncontrolled air emissions and significant public cost to remediate those wells. *Id*.

Based on the ERG report and the proposed definition, a total of 82 companies that operate 4,638 wells would qualify as small business facilities under the thresholds established in the rule. Therefore, under the proposed definition, 15% of the total number of companies (82/535) subject to Part 50 would be considered owners/operators of small business facilities, and 9% of the total number of wells (4,638/50,866) would be considered small business facilities. The Department also estimated the revenue from a well producing 7.5 bbl of oil per day, (7.5 bbl oil/day * 365 days/year * \$60.00/bbl of crude oil) as \$164,250 per year (or \$450 per day). Comparing this estimated revenue with the estimated cost of complying with the small business provisions of Part 50 (estimated at \$4,385), it would cost companies approximately 2.6% of total revenue to comply. The estimated cost of compliance for the representative facility (estimated at \$37,945) as a percentage of the total estimated revenue is approximately 23% of total revenue. *Id.* at 12-13.

IPANM argues that gross annual revenues are not a measure of a company's profitability. The Department agrees with this statement, however sales and revenues are commonly used metrics to evaluate the impact that regulatory burdens may place on small, affected entities. In particular, EPA guidance states that "[i]mpacts on small businesses are generally assessed by estimating the direct compliance costs and comparing them to sales or revenues." NMED Rebuttal Exhibit 10 (EPA Guidelines for Preparing Economic Analyses [March 2016]), pp. 9-14. Moreover, the small business definition in proposed Part 50 is two-pronged, containing an employment component in addition to a revenue component. NMED and other state and federal

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agencies routinely use multi-pronged approaches (e.g., revenues and employment) to set small business definitions.

IPANM argued that the small business facility definition should use a 50-employee threshold based on the definition of "small business" in the New Mexico Small Business Regulatory Relief Act. Similar to exempting low-producing wells, a 50-employee threshold would exempt at least 85% of the companies operating in New Mexico, and approximately 40% of the wells analyzed. *See* Tr. Vol. 3, 945:23 – 946:18.

IPANM further argued that using a revenue threshold could result in operators moving in and out of qualifying as a small business from one year to the next due to uncertainties in commodity prices. Ms. Day testified that in rulemakings such as this, it is appropriate to take a snapshot of the industry to profile the affected universe of companies. There will always be economic fluctuations, and both commodity prices and production can be variable. In federal rulemakings similar to Part 50, it is standard practice to pick a snapshot of conditions in the regulated industry when estimating compliance costs and small business impacts. *See* Tr. Vol. 3, 946:19 – 947:6.

NMOGA and IPANM argued that the Board should reject the small business facility provisions proposed by the Department and should instead adopt an approach that would entirely exempt low producing wells from Part 50. The Board rejects this approach because it leaves too many emissions sources unregulated, and therefore runs contrary to the intent of the Board's statutory duties specified in the AQCA. *See* Tr. Vol. 4, 1024:24 – 1027:12. Just because a well is low producing does not mean it is low emitting; based on the number and age of low-producing wells in New Mexico, leaving them out of the rule would amount to leaving tens, if not hundreds, of thousands of tons of ozone precursor emissions uncontrolled and unregulated. *See*

id. Further, the Board finds that the Department's proposal already provides relief to lowemitting facilities by establishing PTE thresholds throughout the rule. Facilities that emit below these thresholds are not subject to the requirements for the particular equipment or process to which the rule section at issue applies. *See* Tr. Vol. 3, 945:15-23.

In the course of this rulemaking, no party took issue with the data included in NMED Exhibit 105, as compiled by ERG, and no party submitted proposed changes to the small business facility definition pursuant to the Board's rulemaking procedures at 20.1.1.302.A(5) NMAC (requiring a notice of intent to present technical testimony to "include the text of any recommended modifications to the proposed regulatory change."). *See* Tr. Vol. 3, 885:2-14.

The Board finds that the Department's proposed definition of "Small business facility" together with the provisions of Section 20.2.50.125, sets reasonable minimum requirements such as best management and operational practices, calculation of potential to emit, and repairing leaks, which all companies regardless of their size or structure should be able to comply with if they want to operate in this State. *See* Tr. Vol. 3, 1027:7-13.

Subsection A - Applicability

A. Applicability: Small business facilities as defined in this Part are subject to Sections 20.2.50.125 NMAC and 20.2.50.127 NMAC of this Part. Small business facilities are not subject to any other requirements of this Part unless specifically identified in 20.2.50.125 NMAC.

256. Section 20.2.50.125 applies to small business facilities as defined in Section 20.2.50.7. The Department is proposing additional language to clarify what sections of Part 50 apply to small business facilities. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, pp. 13-15, and NMED Rebuttal Exhibit 1, pp. 97-99.

B. General requirements:

(1) The owner or operator shall ensure that all equipment is operated and maintained consistent with manufacturer specifications, and good engineering and maintenance practices. The owner or operator shall keep manufacturer specifications and maintenance practices on file and make them available to the department upon request.

(2) The owner or operator shall calculate the VOC and NO_x emissions from the facility on an annual basis. The calculation shall be based on the actual production or processing rates of the facility.

(3) The owner or operator shall maintain a database of company-wide VOC and NO_x emission calculations for all subject facilities and associated equipment and shall update the database annually.

(4) The owner or operator shall comply with Paragraph (9) of Subsection A of 20.2.50.112 NMAC if requested by the department.

257. Subsection B of Section 20.2.50.125 sets forth general requirements for small

business facilities including operating equipment in accordance with manufacturer specifications and keeping those specifications on file; calculating the annual VOC and NOx emissions from each facility using the actual production and processing rates; maintaining a company-wide database of emission calculations for all subject facilities; and complying with third party verification requirements if requested by the Department. No party specifically commented on Subsection B or provided suggested revisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, pp. 13-15 and NMED Rebuttal Exhibit 1, pp. 97-99.

Subsection C – Monitoring Requirements

C. Monitoring requirements: The owner or operator shall comply with the requirements in Subsections C or D of 20.2.50.116 NMAC. The owner or operator shall comply with Subsection B of 20.2.50.111 NMAC in determining the applicability of the requirements in Section 20.2.50.116 NMAC.

258. Subsection C of Section 20.2.50.125 requires owners and operators of small business facilities comply with the fugitive leak monitoring requirements in Subsections C and D of Section 20.2.50.116. No party specifically commented on Subsection C or provided suggested revisions. The Department is proposing to add a reference to the PTE calculation requirements in Section 20.2.50.111 to clarify applicability of those provisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, pp. 13-15. and NMED Rebuttal Exhibit 1, pp. 97-99.

Subsection D – Repair Requirements

D. Repair requirements: The owner or operator shall comply with the requirements of Subsection E of 20.2.50.116 NMAC.

259. Subsection D of Section 20.2.50.125 requires owners or operators of small business facilities to repair equipment leaks as specified in Subsection E of Section 20.2.50.116. No party specifically commented on Subsection D or provided suggested revisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, and NMED Rebuttal Exhibit 1, pp. 97-99.

Subsection E – Recordkeeping Requirements

E. Recordkeeping requirements: The owner or operator shall maintain the following electronic records for each facility:

annual certification that the small business facility meets

the definition in this Part;

calculated annual VOC and NO_x emissions from each

facility and the company-wide annual VOC and NO_x emissions for all subject facilities; and

records as required under Subsection F of 20.2.50.116

260. Subsection E of Section 20.2.50.125 sets forth recordkeeping requirements for owners of small business facilities, including completing an initial certification certifying that the small business facility meets the definition of small business facility in Part 50, and annual certifications thereafter; and calculating annual VOC and NOx facility emissions and the company-wide emissions for all subject facilities. No party specifically commented on Subsection E or provided suggested revisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, pp 13-15, and NMED Rebuttal Exhibit 1, pp. 97-99.

Subsection F - Reporting Requirements

F. Reporting requirements: The owner or operator shall submit to the department an initial small business certification within sixty days of the effective date of this Part, and by March 1 each calendar year thereafter. The certification shall be made on a form provided by the department. The owner or operator shall comply with the reporting requirements in 20.2.50.112 NMAC.

261. Subsection F of Section 20.2.50.125 requires owners and operators to submit a

certification that they meet the definition of small business facility within the specified time

frames. Owners and operators must also comply with the general reporting requirements in

Section 20.2.50.112. No party specifically commented on Subsection F or provided suggested

revisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, pp. 13-

15, and NMED Rebuttal Exhibit 1, p. 97-99.

Subsection G – Failure to Comply with 20.2.50.125

G. Failure to comply with 20.2.50.125 NMAC: Notwithstanding the provisions of Section 20.2.50.125 NMAC, a source that meets the definition of a small business facility can be required to comply with the other Sections of 20.2.50 NMAC if the Secretary finds based on credible evidence that the source (1) presents an imminent and substantial endangerment to the public health or welfare or to the environment; (2) is not being operated or maintained in a manner that minimizes emissions of air contaminants; or (3) has violated any other requirement of 20.2.50 NMAC.

262. Subsection G of Section 20.2.50.125 contains an important provision that triggers the applicability of the remaining sections and requirements of Part 50 if the Secretary of the Department finds, based on credible evidence, that the facility presents an imminent threat to public health or welfare or to the environment; is not being operated in a manner that minimizes emissions of air contaminants; or has violated another requirement of Section 20.2.50.125 NMAC. This provision incentivizes owners and operators of small business facilities to fully comply with Section 20.2.50.125 providing for an applicability onramp for the other sections of Part 50 if they fail to do so. The annual emissions data collected and reported to the Department

will be used in air quality planning projects, air dispersion modeling analyses, air emissions databases and emissions inventories, and in other air quality related projects. No party specifically commented on Subsection G or provided suggested revisions. The Board adopts this proposal for the reasons stated in NMED Exhibit 102, p 13-15, and NMED Rebuttal Exhibit 1, pp. 97-99.

Section 20.2.50.126 – Produced Water Management Units

Description of Equipment or Process

263. The majority of oil- and gas-bearing formations also contain naturally occurring water, often referred to as "formation" or "connate" water. When oil or gas is extracted, this "produced water" is also extracted as a by-product. The actual amount of produced water varies widely depending on factors such as location or stage in the lifetime of a particular well. In addition to reflecting the chemical makeup of the geologic formation from which it is extracted, produced water will also contain suspended solids, dissolved solids, varying amounts of oil residues and organics containing VOCs, and the various chemicals used in the production process. Produced water from gas production typically has higher contents of low molecular-weight aromatic hydrocarbons, such as benzene, toluene, ethylbenzene, and xylene ("BTEX") than produced water from oil production. NMED Exhibit 32, p. 153.

Conventional Oil and Gas

On average, about 7 to 10 barrels, or 280 to 400 gallons, of water are produced for every barrel of crude oil. Oil reservoirs commonly contain larger volumes of water than gas reservoirs because gas is stored and produced from less porous reservoirs that contain source rock with a lower water capacity. Produced water generation commonly increases over time in conventional reservoirs as the oil and gas is depleted during hydrocarbon production. *Id.* at 153-54.

Unconventional Oil and Gas

Produced water from most unconventional resources, besides coal bed methane, is minimal due to tighter reservoir formations such as tight sands, oil shale, and gas shale reservoirs. Producers commonly import water to these operations for onsite use in drilling, fracturing, and production. Fresh water used in drilling applications for fracturing is contaminated by the saline water in the reservoir. Fresh water brought onsite for use in operations, such as flow back or water returning from fracturing applications ("frac water"), also is managed as a waste stream. This waste stream is commonly associated with the initial phase of well development and production. In most unconventional oil and gas operations, frac water is considered the largest waste stream of production. *Id.* at 154.

Control Options

264. VOC emissions from PWMU can be reduced by treating the produced water to remove hydrocarbons before the water enters the recycling facility or impoundment. The emissions are reduced when produced water is processed through three-phase separators and storage vessels, which separates the hydrocarbons from the produced water prior to sending to a PWMU. NMED Exhibit 32, p. 154.

Rule Language

Definitions in 20.2.50.7 associated with Section 20.2.50.126

II. "Permanent pit or pond" means a pit or pond used for collection, retention, or storage of produced water or brine and is installed for longer than one year.

265. The definition of "Permanent pit or pond" in Subsection II of Section 20.2.50.7 was derived in part from the New Mexico Oil Conservation Commission's regulations at 19.15.17 NMAC. The Department made revisions to its initial proposal based on comments from

NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 19, and NMED Rebuttal Exhibit 1, p. 8.

MM. "Produced water" means a liquid that is an incidental byproduct from well completion and the production of oil and gas.

266. The definition of "Produced water" in Subsection MM of Section 20.2.50.7 was derived from the New Mexico Oil Conservation Commission's regulations at 19.15.2 NMAC. The Department proposed revisions to this definition based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 20, and NMED Rebuttal Exhibit 1, p. 10.

NN. "*Produced water management unit*" means a recycling facility or a permanent pit or pond that is a natural topographical depression, man-made excavation, or diked area formed primarily of earthen materials (although it may be lined with man-made materials), which is designed to accumulate produced water and has a design storage capacity equal to or greater than 50,000 barrels.

267. The definition of "Produced water management unit" in Subsection NN of Section 20.2.50.7 was derived in part from the New Mexico Oil Conservation Commission's regulations at 19.15.2, 19.15.17, and 19.15.34 NMAC. The Department proposed revisions to this definition based on comments from NMOGA. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 20, and NMED Rebuttal Exhibit 1, p. 10.

NMOGA proposed to remove "recycling facility" from this definition. NMED disagreed with this proposal because the Department intended to include recycling facilities within the meaning of this term as used in Part 50. The Board rejects NMOGA's proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 10.

RR. "**Recycling facility**" means a stationary or portable facility used exclusively for the treatment, re-use, or recycling of produced water and does not include oilfield equipment such as separators, heater treaters, and scrubbers in which produced water may be used.

268. The definition of "Recycling facility" in Subsection RR of Section 20.2.50.7 was derived in part from the New Mexico Oil Conservation Commission's regulations at 19.15.34 NMAC. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, p. 21, and NMED Rebuttal Exhibit 1, p. 10.

NMOGA proposed to remove this definition from Part 50. Ms. Kuehn testified that NMED intended to include recycling facilities within the definition of Produced Water Management Unit, and this definition is necessary to make clear the intended meaning of a recycling facility as used in Part 50. The Board rejects NMOGA's proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 10.

Subsection A - Applicability

A. Applicability: Produced water management units as defined in this Part and their associated storage vessels are subject to 20.2.50.126 NMAC and shall comply with these requirements no later than 180 days after the effective date of this Part.

269. Section 20.2.50.126 applies to produced water management units ("PWMU") as defined in Part 50. PWMUs and their associated storage vessels must comply with the requirements in Section 20.2.50.126 no later than 180 days after the effective date of Part 50. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 153-56, and NMED Rebuttal Exhibit 1, pp. 99-100.

CDG proposed to revise the applicability section to require PWMUs with equal to or greater than 25 tpy VOC to obtain an air permit from NMED and subsequently be excluded from this Section. The Board rejects this proposal. The Board's air permitting regulations already require owners and operators to submit Notice of Intent ("NOI") registrations or air permit applications if the emissions exceed applicability thresholds and, thus, the proposed requirement is redundant with other existing regulatory requirements. The Department testified that it disagreed that Part 50 should not apply to a permitted PWMU and that Part 50 is intended to apply to all subject sources, regardless of permitting status. NMED Rebuttal Exhibit 1, p. 100.

CDG proposed to exempt produced water management units from Section 20.2.50.126 if they are permitted or registered with the New Mexico Oil Conservation Division ("OCD"). NMED did not agree with this proposal. OCD's regulatory authority is based on preventing waste of a resource under the Oil and Gas Act; it does not regulate emissions of air pollutants for purposes of meeting national ambient air quality standards. OCD's requirements are not equivalent to the requirements of Part 50, and do not require reductions of VOC emissions using best management practices. There is no basis for exempting facilities from compliance with Part 50 on the basis that they are permitted or registered with OCD under a different set of regulations and statutory authority. The Board rejects this proposal for the reasons stated in NMED Rebuttal Exhibit 1A, p. 2.

Subsection B – Emission Standards

B. Emission standards:

(1) The owner or operator shall use good operational or engineering practices to minimize emissions of VOC from produced water management units (PWMU) and their associated storage vessels.

(2) The owner or operator shall not allow any transfer of untreated produced water to a PWMU without first processing and treating the produced water in a separator and/or storage vessel to minimize entrained hydrocarbons.

(3) Within two years of the effective date of this Part for storage vessels associated with existing PWMUs, or upon startup for storage vessels associated with new PWMUs, the owner or operator shall either:

(a) control such storage vessels in accordance with the requirements of Section 20.2.50.123 NMAC that are applicable to tank batteries; or

(b) submit a VOC minimization plan to the department demonstrating that controlling VOC emissions from storage vessels associated with the PWMU in accordance with the requirements of Section 20.2.50.123 NMAC is technically infeasible without supplemental fuel. The plan shall state the good operational or engineering practices used to minimize VOC emissions. The plan shall be enforceable by the department upon submission. The department may require revisions to the plan, and must approve any proposed revisions to the plan.

270. Subsection B of Section 20.2.50.126 sets forth emission standards for PWMUs. Paragraph (1) requires owners and operators to employ best management and good engineering practices to minimize emissions of VOC from produced water management units. Paragraph (2) prohibiting owners from transferring untreated produced water to a PWMU without first processing and treating it to remove entrained hydrocarbons. NMED made significant revisions to this Subsection based on comments from NMOGA and CDG, as detailed in NMED Rebuttal Exhibit 1, p. 100. The Board adopts the Department's proposal for the reasons stated in NMED Exhibit 32, p. 154-56, and NMED Rebuttal Exhibit 1, p. 100.

The Department is also proposing a new Paragraph (3) of this Subsection addressing storage vessels associated with PWMUs. Owners and operators are required to either control such storage vessels in accordance with the requirements of Section 20.2.50.123 that are applicable to tank batteries, or submit a VOC minimization plan to the Department demonstrating that controlling VOC emissions in accordance with Section 20.2.50.123 is technically infeasible, and identifying good operational or engineering practices that will be used to minimize VOC emissions. These changes were addressed at the hearing. *See* Tr. Vol. 9, 3177:14-18, 3178:7-16. The Board adopts this proposal for the reasons stated at the hearing.

Subsection C – Monitoring Requirements

C. Monitoring requirements: The owner or operator shall: (1) develop a protocol to calculate the VOC emissions from each PWMU. The protocol shall include at a minimum: produced water throughput monitoring, semi-annual sampling and analysis of the liquid composition, hydrocarbon measurement method(s), representative sample size, and chain of custody requirements.

(2) calculate the monthly total VOC emissions in tons from each unit with the first month of emission calculations beginning within 180 days of the effective date of this Part;

(3) monthly, monitor the best management and good operational or engineering practices implemented to reduce emissions at each unit to ensure and demonstrate their effectiveness; and

(4) upon written request by the department, sample the PWMU to determine the VOC content of the liquid.

271. Subsection C of Section 20.2.50.126 sets forth monitoring requirements for PWMUs. Paragraph (1) requires owners and operators to develop a protocol to calculate VOCs from each PWMU and specifies minimum requirements for such protocols. Paragraph (2) requires calculation of monthly total VOC emissions from each unit beginning within 180 days of the effective date of Part 50. Paragraph (3) requires monthly monitoring of best management and operational practices used to reduce emissions at each unit, and demonstration of their effectiveness. Paragraph (4) allows the department to require an owner or operator to sample a PWMU to determine the VOC content of the liquid. NMED made numerous revisions to its original proposal in this Subsection based on comments from CDG and NMOGA, as detailed in NMED Rebuttal Exhibit 1, pp. 100-102. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 154-56; NMED Rebuttal Exhibit 1, pp. 100-102.

CDG proposed to remove the requirement to monitor best management practices and engineering practices to ensure their effectiveness, and instead require the owner or operator to annually record such practices in order to demonstrate their effectiveness. NMED agreed to add the term "demonstrate" but did not agree to delete the term "ensure" from the requirement to monitor best management practices ("BMPs"), and did not agree to substitute a requirement to record BMPs for the requirement to monitoring them. NMED's testimony explained that BMPs are used to prevent or reduce emissions from being emitted into the air, which is consistent with the intent of this requirement. Thus, it is appropriate for an owner or operator to track those BMPs with respect to their effectiveness in reducing emissions. Under the requirements of this Section, the owner or operator must periodically monitor the BMPs, in this case monthly, to ensure that they are effectively reducing emissions. Without monitoring the effectiveness of the BMPs, there is no way for the operator to determine if the BMPs are actually reducing emissions. NMED Rebuttal Exhibit 1, pp. 101-102 For these reasons, the Board rejects CDG's proposal. Subsection D – Recordkeeping Requirements

D. Recordkeeping requirements: The owner or operator shall maintain the following electronic records for each PWMU:

(1) unique identification number and UTM coordinates of the *PWMU*;

(2) the good operational or engineering practices used to minimize emissions of VOC from the unit;

(3) the VOC emissions calculation protocol required in Subsection C of 20.2.50.126 NMAC, including the results of the sampling conducted in accordance with the protocol; and

(4) the annual total VOC emissions from each unit.

272. Subsection D of Section 20.2.50.126 specifies recordkeeping requirements for PWMUs. Owners and operators are required to maintain records for each produced water unit including its name or identification number; UTM coordinates; description of good operational and engineering practices used to minimize VOC releases; records relating to the monitoring protocol in Subsection C, including results of sampling conducted in accordance with the protocol and a record of the annual total VOC emissions. NMED made revisions to its original proposal in this Subsection based on comments from CDG, as detailed in NMED Rebuttal

Exhibit 1, p. 102. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 154-56; NMED Rebuttal Exhibit 1, pp. 100-102

CDG proposed to remove the provisions in Paragraph (4) requiring recording of annual VOC emissions, and to substitute an annual record of the best management practices used. NMED did not agree with this revision. However, NMED did agree to remove the monthly rolling 12-month total VOC emissions and replace it with an annual total VOC emission calculation. The Board rejects CDG's proposal. The rule already establishes a recordkeeping requirement of the BMPs used to comply with this Section. Both the record of the BMPs and the record of the VOC emission calculation are needed to demonstrate compliance with the requirements to minimize emissions of VOCs. NMED Rebuttal Exhibit 1, p. 102.

Estimated Costs and Emissions Reductions from Section 20.2.50.126

273. Section 20.2.50.126 specifies that best management practices and good engineering practices must be used to minimize VOC emissions at PWMUs, but does not require the use of emission control devices. It is expected that these practices will require personnel to manage the minimization of emissions PWMUs, but no capital costs are anticipated. Costs associated with best management and good engineering practices are expected to be minimal as personnel will already be onsite at the facility, and any additional training may be incorporated into existing personnel training programs. PWMUs are unregulated under the federal Clean Air Act and its implementing regulations, and EPA has not published emission factors specific to this type of operation. NMED Exhibit 32, pp. 155-56.

The Board finds that the costs associated with Section 20.2.50.126 are reasonable, and the requirements of Section 20.2.50.126 help achieve important emissions reductions while

continuing to encourage the use of produced water instead of freshwater resources throughout the industry.

Section 20.2.50.127 – Prohibited Activities and Credible Evidence

20.2.50.127 PROHIBITED ACTIVITY AND CREDIBLE EVIDENCE

A. Failure to comply with the emissions standards, monitoring, recordkeeping, reporting or other requirements of this Part within the timeframes specified shall constitute a violation of this Part subject to enforcement action under Section 74-2-12 NMSA 1978.

B. If credible evidence or information obtained by the department or provided to the department by a third party indicates that a source is not in compliance with the provisions of this Part that evidence or information may be used by the department for purposes of establishing whether a person has violated or is in violation of this Part.

274. Section 20.2.50.127 contains provisions regarding enforcement for violations of Part 50. Subsection A expressly states what is implicit in any mandatory requirement of an air quality regulation under the CAA or the AQCA: that failure to comply with any of the requirements in Part 50 within the specified timeframes constitutes a violation of Part 50 that is subject to enforcement action under the AQCA. This Section provides clear notice to the regulated community that failure to comply with the provisions of Part 50 will be subject to enforcement. Subsection B provides that the Department may use credible evidence or information obtained by the Department or provided to the Department by a third party to establish a violation under Part 50. The Department worked with NMOGA, Oxy USA, Clean Air Advocates, and EDF to come up with the current proposed language for Section 20.2.50.127, and all the Parties stipulated to this language. The Board adopts this proposal for the reasons stated in NMED Exhibit 32, pp. 157-58 and NMED Rebuttal Exhibit 1, p. 103.

Oxy USA and eNGO Joint Proposal for Flowback Vessels and Preproduction Operations

275. As part of their direct testimony, the eNGOs submitted a joint proposal to move the Department's proposed language in Section 20.2.50.127 to a new Section 20.2.50.128, and

include new substantive requirements for flowback vessels and preproduction operations in Section 20.2.50.127, as well as additional definitions in Section 20.2.50.7 NMAC for the terms "Drilling" or "drilled"; "Drill-out"; "Flowback"; "Flowback vessel"; "Hydraulic fracturing"; "Hydraulic refracturing"; and "Pre-production operations". *See* eNGO Joint Proposed Amendments – July 28, 2021.

276. As part of the rebuttal testimony submissions, Oxy USA and the eNGOs came together with a joint proposal on this new Section 20.2.50.127, including the associated definitions listed above. *See* eNGO and Oxy USA Joint Proposed Amendments – September 7, 2021.

277. The Department did not take a position on this proposal and indicated that the
Board should decide the issue based on the testimony of the other parties. Tr. Vol. 10, 3380:24 –
3381:9.

Respectfully submitted,

NEW MEXICO ENVIRONMENT DEPARTMENT

/s/ Lara Katz

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CERTIFICATE OF SERVICE

I hereby certify that a copy of the foregoing New Mexico Environment Department's Proposed Statement of Reasons and Closing Argument was filed with the Environmental

Improvement Board Administrator and served on the following via electronic mail on January 20,

2022.

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