

**STATE OF NEW MEXICO  
ENVIRONMENTAL IMPROVEMENT BOARD**

**IN THE MATTER OF PROPOSED NEW REGULATION,**

20.2.50 NMAC – *Oil and Gas Sector – Ozone Precursor Pollutants*

**No. EIB 21-27 (R)**

**HEARING OFFICER’S REPORT**

**I. INTRODUCTION**

This matter comes before the New Mexico Environmental Improvement Board (“Board” or “EIB”) upon a petition filed on May 6, 2021 by the New Mexico Environment Department (“Department” or “NMED”) to adopt a new regulation, 20.2.50 NMAC – *Oil and Gas Sector – Ozone Precursor Pollutants* (“Part 50”). The Petition filing followed an extensive stakeholder and public outreach process undertaken by the Department beginning in 2019. On June 8, 2021, the Board issued its Order of Hearing Determination and Hearing Officer Appointment.

The Board hearing was held on a virtual platform from September 20, 2021 to October 1, 2021. Notice of the hearing had been provided in accordance with Section 74-2-6 of the New Mexico Air Quality Control Act, Section 14-4-5.2 of the New Mexico State Rules Act, and the Board’s Rulemaking Procedures at 20.1.1.301 NMAC.

The hearing was recorded in its entirety on the Cisco Webex platform, and transcribed in ten volumes by Albuquerque Court Reporting Service, LLC, by Cheryl Arreguin, RPR, and Theresa E. Dubois, RPR. The highest number of participants on the platform at once reached approximately 170 persons, and the hearing proceeded without technological disruption.

At the hearing, all interested persons were given a reasonable opportunity to submit data, views or arguments orally and in writing and to examine witnesses testifying at the hearing. Following an extended post-hearing process, this report, with attachments, is respectfully submitted to the Board for reference during its deliberations at the March 10-11, 2022 Board meeting.

The ten-day hearing in this matter included an exceptional level of engagement by industry, environmental groups, members of the general public, elected representatives, and the Board members themselves. Petitioner NMED not only offered support for each part of its draft rule as the Petitioner, its counsel and staff engaged in ongoing negotiation with all other parties prior to and during the rulemaking. Some of the parties reached agreements between themselves without NMED, and in some of those instances NMED adopted it as part of its own proposal. Considering the ongoing adjustments in the draft rule, the other parties were nearly unanimous in their appreciation for the Department's vigorous attempts at accommodation, resolution, and the narrowing of the issues in contention. All parties and party representatives displayed a high level of professionalism throughout the hearing process.

## **II. LEGAL AUTHORITY**

### **A. Clean Air Act**

The federal Clean Air Act (CAA) requires the U.S. Environmental Protection Agency (EPA) to set National Ambient Air Quality Standards (NAAQS) for pollutants that EPA determines are harmful to public health and the environment. See 42 U.S.C. § 7408. These standards are in the form of maximum allowable concentrations in the ambient

air during a specified time period and are designed to protect the most sensitive individuals from harm from airborne pollutants. The CAA identifies two sets of NAAQS to accomplish this: Primary standards provide public health protection, including protecting the health of vulnerable populations such as asthmatics, children, and the elderly; Secondary standards provide public welfare protection, including protection against decreased visibility and damage to animals, crops, vegetation, and buildings. Id at § 7408(b). NMED Exhibit 1, p. 1. EPA has set NAAQS for six principal pollutants, known as “criteria” air pollutants, including ozone.

#### **B. New Mexico Air Quality Control Act**

The Board is authorized to adopt regulations pursuant to the New Mexico Air Quality Control Act, NMSA 1978, Sections 74-2-1 to -17 (AQCA). Section 74-2-5(A) of the AQCA provides that the Board “shall prevent or abate air pollution.” Section 74-2-5(B)(1) states that the Board shall “adopt, promulgate, publish, amend, and repeal rules and standards consistent with the Air Quality Control Act to attain and maintain national ambient air quality standards and prevent or abate air pollution . . . .”

The AQCA defines “air pollution” as

the emission, except emission that occurs in nature, into the outdoor atmosphere of one or more air contaminants in quantities and of a duration that may with reasonable probability injure human health or animal or plant life or as may unreasonably interfere with the public welfare, visibility or the reasonable use of property.

NMSA 1978, § 74-2-2(B). An “air contaminant” is “a substance, including any particulate matter, fly ash, dust, fumes, gas, mist, smoke, vapor, micro-organisms,

radioactive material, any combination thereof or any decay or reaction product thereof.” NMSA 1978, § 74-2-2(A).

The AQCA also specifically authorizes the Board to adopt regulations to ensure attainment and maintenance of the ozone NAAQS. Section 74-2-5(C) of the AQCA mandates that the Board take action to control VOC and NO<sub>x</sub> emissions when it determines that emissions from sources within its jurisdiction cause or contribute to ozone concentrations in excess of ninety-five percent of the ozone NAAQS. Under this statutory provision, the Board is required to “adopt a plan, including rules, to control emissions of oxides of nitrogen, or NO<sub>x</sub>, and volatile organic compounds, or VOCs, to provide for the attainment and maintenance of the standard.”

### **III. STANDARDS FOR BOARD RULEMAKING**

Under Section 74-2-5.F of the AQCA, when the Board makes its rules, it must give appropriate weight to all facts and circumstances, including:

- (1) character and degree of injury to or interference with health, welfare, visibility and property;
- (2) the public interest, including the social and economic value of the sources and subjects of air contaminants; and
- (3) technical practicability and economic reasonableness of reducing or eliminating air contaminants from the sources involved and previous experience with equipment and methods available to control the air contaminants involved.

Before the Board adopts a rule more stringent than the federal act or regulations, the Board must “make a determination, based on substantial evidence and after notice and public hearing, that the proposed rule will be more protective of public health and the environment.” § 74-2-5(G).

#### **IV. STANDARD OF REVIEW**

Following adoption, the Board's air quality regulations can be appealed to the New Mexico Court of Appeals. The Board's decision to adopt any regulation will be upheld unless it is found to be (1) arbitrary, capricious or an abuse of discretion; (2) not supported by substantial evidence in the record; or (3) otherwise not in accordance with law. NMSA 1978, § 74-2-9(C).

Substantial evidence is "such relevant evidence as a reasonable mind might accept as adequate to support a conclusion." *Rinker v. State Corporation Commission*, 1973-NMSC-021, ¶ 5, 506 P.2d. 783. An agency's findings can be found to be supported by substantial evidence even if two inconsistent conclusions can be drawn from the evidence in the record. See *Trujillo vv. Emp't Sec. Dep't*, 1987-NMCA-008, ¶ 18, 734 P.2d 245.

It is important for the Board to adopt a clear and thorough statement of reasons (SOR) supporting its decisions in this matter. Board Counsel will prepare that SOR following deliberations for discussion and adoption at a subsequent meeting.

#### **V. PARTIES PROVIDING TECHNICAL TESTIMONY OR ENTERING AN APPEARANCE**

1. Petitioner NMED was represented by counsel Lara Katz and Andrew P. Knight of the NMED Office of General Counsel. Witnesses testifying in support of the Petition included Dr. Angela Raso, Brent Ellington, Andrew Ahr, Elizabeth Bisbey-Kuehn, Michael Baca, Ralph Morris, Cindy Hollenberg, Brandon Powell, Susan Day, and Brian Palmer.

2. The New Mexico Oil and Gas Association (NMOGA) was represented by counsel Eric L. Hiser and Brandon Curtis of Jordan Hiser & Joy, PLC, and Dalva L. Moellenberg of Gallagher & Kennedy, PA. Witnesses testifying for NMOGA included Dennis McNally, John Smitherman, John Dunham, Adam Meyer, Marise Textor, Justin Lisowski, and Ken Nichols.
3. Conservation Voters New Mexico, Diné C.A.R.E., Earthworks, Natural Resources Defense Council, San Juan Citizens Alliance, Sierra Club, and 350 New Mexico (collectively “Clean Air Advocates” or “CAA”) were represented by counsel Tannis Fox of Western Environmental Law Center and David R. Baake of Baake Law. Witnesses testifying for the CAA included Dr. David McCabe, Lee Ann L. Hill, M.P.H., Dr. Daniel Orozco, and Don Schreiber.
4. The Environmental Defense Fund (EDF) was represented by counsel Elizabeth Delone Paranhos of Delone Law, Inc. Witnesses testifying for EDF included Maureen Lackner, Dr. Tammy Thompson, Dr. David Lyon, Hillary Hull, M.S., and Tom Alexander, M.S.
5. The Independent Petroleum Association of New Mexico (IPANM) was represented by counsel Louis W. Rose, Kari Olson, and Ricardo S. Gonzales of Montgomery & Andrews, PA. Witnesses testifying for IPANM included Doug Blewitt, Jeffrey “Ryan” Davis, and David Brown.
6. Oxy USA Inc. (Oxy) was represented by counsel J. Scott Janoe of Baker Botts, LLP. The witness testifying for Oxy was Danny Holderman.

7. Kinder Morgan, Inc., El Paso Natural Gas Company, L.L.C., TransColorado Gas Transmission Co., LLC, and Natural Gas Pipeline Company of America, LLC (collectively “Kinder Morgan”) were represented by counsel Ana Maria Gutierrez of Hogan Lovells US, LLP. Witnesses testifying for Kinder Morgan included Leslie Nolting, Vincent Brindley, and James R. Trent.
8. NGL Energy Partners LP, Solaris Midstream, LLC, OWL SWD Operating LLC, and Goodnite Midstream, LLC (collectively the “Commercial Disposal Group” or “CDG”) were represented by counsel Christopher J. Neumann, Gregory R. Tan, and Casey Shpall of Greenberg Traurig, LLP, and Matthias L. Sayer of NGL Energy Partners, LP; 3 Bear Delaware Operating – NM, LLC was represented by Christopher L. Colclasure of Beatty & Wozniak, PC. Witnesses testifying for the CDG included Il Kim, Lori Marquez, Jill Cooper, Ashley Campsie, and Greg Jones.
9. The Center for Civic Policy and NAVA Education Project (collectively “CCP/NAVA”) were represented by Professor and Supervising Attorney Gabriel Pacyniak, and Clinical Law Students Daniel Jaynes, Keifer Johnson, and Travis Shimanek. Witnesses testifying for CCP/NAVA included Warren “James Povijua” Honabeger, Joseph F. Hernandez, and Professor Clifford J. Villa, J.D.
10. The Gas Compressor Association (GCA) was represented by counsel Stuart R. Butzier and Christina C. Sheehan of Modrall Sperling Roehl Harris & Sisk, PA, and Jeffrey Holmstead, Tim Wilkins, and Whit Swift of Bracewell, LLP. Witnesses testifying for GCA included Mark Copeland, Vic Sheldon, John Dutton, and Randy

Bartley. Written technical statements from Raymond Carr and Mark Davis are also part of the record.

11. The New Mexico Environmental Law Center (NMELC) was represented by counsel Charles de Saillan. The witness testifying for NMELC was Theresa A. Pasqual.
12. WildEarth Guardians (“Guardians” or “WEG”) was represented by counsel Matthew A. Nykiel and Daniel L. Timmons of WildEarth Guardians. The witness testifying for WEG was Jeremy Nichols.
13. The National Park Service representatives participating were John Vimont, Air Resources Division Chief, and Lisa Devore, Intermountain Region Air Quality Specialist, each of whom testified as a witness.
14. Solar Turbines participated through Leslie Witherspoon, Environmental Program Manager, who also testified as a witness.

## **VI. PUBLIC COMMENT**

Opportunities for public comment were offered 29 times during the hearing, three times each day in the morning (except the first day), afternoon, and early evening.

Non-technical comment was offered during these sessions by (Day 1) Clinton Whisonant, John Alexander, Dr. Michael Parrino, David Leblanc, Sister Joan Brown, Kayley Shoup, Arcelia Isias-Gastelum, Sandra Ely, Richard Reynaud, Pastor Nicholas King; (Day 2) Sister Marlene Perrot, Sonia Soto, John Waters, Jennifer Grassham, Ann McCartney, Sharon Wilson, Vanessa Fields, Kendra Pinto; (Day 3) Cynthia Black, Sandy Dunn, Ward McCartney, Juan Garcia, Marilyn O’Boyle, Kathleen Mosely, Adrienne



Sandoval, Commissioner Anna Hansen, Linda Burchfiel, Karen Adams, Anthony Cook;  
(Day 4) Paul Gessing, Hanh Nguyen, Sister Rosemarie Cecchini, Anita Amstutz, David  
Patterson, Patricia Sheeley, Lynne Hinton, Ruth Striegel, Jack Edwards, Dr. Kathleen  
Mezoff; (Day 5) Larry Sonntag, Cully Cavness, Ernie Carlson, Nick McClelland, Stephen  
Picha, Athena Christodoulou, Nancy Shane, Margaret Bell, Kathy Miller, Karen Bonime,  
Marlys Lesley, Renee Wolters, John Ellig, Kyle Fiore, David Bouquin, Ellen Dueweke, Jeff  
Steinborn, Tara Lujan, David Shoup, Rhonda Newby-Torres; (Day 6) David Hampton,  
Freyr Amarie, Adeliious Stith, Janet Carter, Karl Braithwaite, Stan Renfro, Michael Sells,  
Stacie Slay, Lauri Costello, Arvin Trujillo; (Day 7) Mayor Nate Duckett, Senator Gay  
Kernan, Harvan Conrad, David Coss, Marla Mead, Glenn Schiffbauer, Luis Guerrero,  
Marla Painter, John Jones, Anna Rondon, Carla Sonntag, Victor Snover, John Maddaus;  
(Day 8) Representative Liz Thomson, Adam Horowitz, Commissioner Rebecca Long,  
Senator Harold Pope, Jr., Lori Walters, Shelley Mann-Lev, Jonathan Sena, Jesse Barnes,  
Brenda McKenna, Dee Dicammillo, Dave Anderson, Sanders Moore; (Day 9) Donna  
Crawford, Karen Smith, Vicki Gottlieb, Duane Chili Yazzie, Celerah Hewes, Jerry McHugh,  
Saraswati Khalsa, Genie Stevens, Senator Elizabeth Stefanics, Holly Steinberg, Antoinette  
Reyes, Anni Hanna, Athena Hanna, Catherine Brijalba, Sandra West, April Perkins; (Day  
10) James Crawford, Bruce Black, Caren Cowan, Samantha Kao, Larry Scott, Mara  
Yarbrough, Judith Gabriele, Kaitlyn Bryson, Sheila Fox, Susan Homer, Senator Antoinette  
Sedillo-Lopez, Oscar Simpson, Liliana Castillo, Beverly Singer, and Akaisha Begay.

## VII. ATTACHMENT TO THIS REPORT

Attachment A is a compilation of epic length intended to ease the Board's progress through deliberations by mitigating the need to juggle eleven final proposals to ascertain the parties' position in each and every section of the rule. The entirety of the Petitioner NMED's final proposed draft rule is set out in bold section by section, sometimes paragraph by paragraph, with supporting and opposing evidence, argument, and alternative proposals shown in legislative format as offered by the parties below each section or paragraph. It was a bit of a challenge to prepare, because of the movement in competing proposals throughout, even after the hearing; hopefully the Board will find it helpful as they tackle the complex and somewhat contentious issues raised by this Petition.

Two caveats: first, some of the post-hearing submittals included partly duplicative information in so many formats (closing argument, proposed SOR, redline, commentary to redline, and *footnotes* to redline) that not every word from every post-hearing submittal is part of the compilation. In particular, where detailed record citations were offered that would be helpful more to the Board's SOR than to its deliberations, it has not been included. I focused on capturing every bit of final proposed rule language, and the parties' support for it, and otherwise tried to point to the appropriate SOR for Board reference and Board Counsel's information.

Second, there are issues and arguments the Board may take up both before proceeding and while proceeding through the details of the proposed rule, which are not included in Attachment A, and which will likely require legal advice from Board Counsel, including:

1. Should the Board reject proposed rule 20.2.50 altogether and stay any further proceedings until another plan is presented addressing NOx and VOCs in areas in excess of 95% of the ozone NAAQS? See IPANM Closing Argument pp. 4-16, and NMED's Closing Argument pp. 14-26.

2. Should the Board weigh the proffered technical evidence regarding Section 116 from NMOGA that the Hearing Officer believed should be excluded to avoid surprise in a complex rulemaking? See NMOGA's proffer filed as part of its post-hearing submittal and CEP's Closing Argument pp. 48-52.

In support of the Board's authority to adopt the proposed rule, NMED provided testimony and other evidence on the NAAQS for ozone, the health problems caused by ozone, the monitoring data and design value used to determine an area's compliance with the NAAQS, New Mexico's current designation as to its attainment/nonattainment status for ozone under the CAA, the most recent ozone monitoring data for New Mexico, the Department's Ozone Attainment Initiative (OAI), and the costs, feasibility and data underlying Part 50 ; see NMED's proposed findings of fact (FOF) 14-22.

The Clean Air Advocates, EDF, and other environmental protection advocates (collectively, the "Community and Environmental Parties" or "CEP," or "eNGOs") urge the Board keep in mind the breadth of its authority to protect public health, public welfare, and the public interest; specifically, to consider the co-benefits of reducing methane while regulating ozone precursors, among other things; and to mitigate the disparate impacts of air pollution on communities of color and the Native American population resulting in environmental injustices. See CEP Closing Argument, pp. 5-14.

NMOGA, IPANM, and Kinder Morgan, among the other industry representatives, urge the Board to keep in mind the limitations on its authority imposed by the New Mexico legislature, including stringency, notice, and economic reasonableness. See, e.g., IPANM Closing Argument pp. 4-16, Kinder Morgan Closing Argument pp. 24-27, and NMOGA Closing Argument pp. 10-18. Any exhortation or argument set out in a post-hearing submittal that was not specific to a rule provision has not been captured in Attachment A.

Beyond wide-reaching environmental policy and a number of technical and scientific issues, many legal considerations await the Board as it deliberates on provisions throughout the final proposed rule: Can sources in Chaves and Rio Arriba counties be included in the rule under the applicable statutory language? Can the Board consider the co-benefits of the rule in reducing methane emissions even though it is directed at NOx and VOCs? Does the Board have the authority to adopt Section 125G, on enforcement authority? Are there some sections that violate statutory stringency limitations? The Board and its Counsel will have to weigh these questions as they deliberate on each of the sections in which the legal arguments are raised. Counsel for the parties have provided extensive argument and substantial evidence for the Board's consideration.

I will attend the deliberations in the event there are questions about the record, and I appreciate the Board's attention and engagement in a critical rulemaking.

Respectfully submitted,

original signed by  
Felicia L. Orth, Hearing Officer

1 **TITLE 20 ENVIRONMENTAL PROTECTION**  
2 **CHAPTER 2 AIR QUALITY (STATEWIDE)**  
3 **PART 50 OIL AND GAS SECTOR – OZONE PRECURSOR POLLUTANTS**

4  
5 **20.2.50.1 ISSUING AGENCY: Environmental Improvement Board.**  
6 **[20.2.50.1 NMAC – N, XX/XX/2021]**

7  
8 NMED: Section 20.2.50.1 is a mandatory section for all rules promulgated by New  
9 Mexico state agencies, and it provides the official name of the agency issuing the rule.  
10 The Board is the issuing agency pursuant to the AQCA.

11  
12 **20.2.50.2 SCOPE: This Part applies to sources located within areas of the state under**  
13 **the board’s jurisdiction that, as of the effective date of this Part or anytime thereafter, are**  
14 **causing or contributing to ambient ozone concentrations that exceed ninety-five percent of**  
15 **the national ambient air quality standard for ozone, as measured by a design value**  
16 **calculated and based on data from one or more department monitors. As of the effective**  
17 **date, sources located in the following counties of the state are subject to this Part: Chaves,**  
18 **Dona Ana, Eddy, Lea, Rio Arriba, Sandoval, San Juan, and Valencia.**

19  
20 NMED: Section 20.2.50.2 is a mandatory section for all rules promulgated by New  
21 Mexico state agencies, and identifies to whom the rule applies: the areas of the State that  
22 are subject to, or may become subject to, Part 50. This proposed language should be  
23 adopted because it aligns with the language of the AQCA. In accordance with the AQCA,  
24 Part 50 establishes emissions standards for oil and gas production and processing sources  
25 located in areas of the State within the Board’s jurisdiction that, as of the effective date of  
26 the rule or anytime thereafter, are causing or contributing to ambient ozone  
27 concentrations that exceed ninety-five percent of the national ambient air quality standard  
28 (NAAQS) for ozone, as measured by a design value calculated and based on data from  
29 one or more Department monitors. Those areas currently include Chaves, Eddy, Lea, Rio  
30 Arriba, San Juan, Sandoval, and Valencia. NMED Exhibit 1, p. 4-5.

31 NMOGA argues that sources in Chaves and Rio Arriba Counties should not be  
32 included in Part 50 because the Department has not shown that sources in those counties  
33 cause or contribute to ozone concentrations above ninety-five percent of the NAAQS, as  
34 measured by Department monitors. IPANM likewise argues that the statute only allows  
35 the Board to regulate sources within counties that have ozone monitors located within  
36 their boundaries. The Board should reject these arguments because they run contrary to

1 the language and intent of the statute. Modeling clearly demonstrated that oil and gas  
2 sources in the specified counties contributed to ozone levels at the monitors that were  
3 registering concentrations exceeding ninety-five percent of the NAAQS. Mr. Baca  
4 testified that ozone monitors in the state are located according to EPA regulations under  
5 the CAA. These monitor locations are associated with Air Quality Control Regions  
6 (AQCR), not counties. Thus, the monitor located in Hobbs measures ozone  
7 concentrations for the AQCR that encompasses Chaves County, and the monitor located  
8 at Navajo Lake measures ozone concentrations for the AQCR that includes the part of  
9 Rio Arriba County encompassing the San Juan Basin. Tr. Vol. 1, 297:16 – 309:16.

10 The Board’s statutory directive under the AQCA is not to regulate sources in  
11 “counties;” rather it must regulate sources in any “area” of the state where ozone levels  
12 exceed ninety-five percent of standard. The Department proposed to delineate the scope  
13 of Part 50 by county in order to facilitate compliance with the rule because counties have  
14 well-established and commonly understood boundaries. Tr. Vol. 1, 305:23 – 306:3. It  
15 would be far more difficult for owners and operators of affected sources to determine  
16 applicability of the rule if the scope of the rule was based on Air Quality Control  
17 Regions. The counties identified in Section 20.2.50.2 contain the majority of oil and gas  
18 sources in the major producing basins in the State. If the Board were to exclude sources  
19 located in Chaves and Rio Arriba County, it would leave unregulated significant  
20 emissions of ozone precursors from oil and gas sources under its jurisdiction, thereby  
21 contravening the express intent of the statute, which is to reduce emissions of NOx and  
22 VOCs to provide for attainment and maintenance of the NAAQS. Tr. Vol. 1, 309:5-16.  
23 NMED Closing Argument pp. 39-41.

24  
25 IPANM proposes additional language:

26  
27 **SCOPE: This Part applies to sources located within areas of the state under the**  
28 **board’s jurisdiction that, as of the effective date of this Part or anytime thereafter,**  
29 **are causing or contributing to ambient ozone concentrations based on data**  
30 **submitted by the department to EPA’s Air Quality System that exceed ninety-five**  
31 **percent of the national ambient air quality standard for ozone, as measured by a**  
32 **design value calculated and based on data from one or more department**  
33 **monitors.....**  
34

1 Kinder Morgan proposes replacing “are causing or contributing” to “have”:  
2

3 **SCOPE: This Part applies to sources located within areas of the state under the**  
4 **board’s jurisdiction that, as of the effective date of this Part or anytime thereafter,**  
5 **~~are causing or contributing to~~ have ambient ozone concentrations that exceed**  
6 **ninety-five percent of the national ambient air quality standard for ozone, as**  
7 **measured by a design value calculated and based on data from one or more**  
8 **department monitors....**  
9

10  
11 NMOGA, IPANM, and Kinder Morgan propose to delete Chaves and Rio Arriba  
12 Counties:  
13

14 NMOGA: Section 74-2-5.C is clear that the Board’s authority to adopt regulations is  
15 limited to those areas of the state exceeding 95 percent of the primary NAAQS. Rio  
16 Arriba County does not have a “design value” exceeding 95% of the NAAQS. The  
17 Department’s witnesses conceded this point. Baca testimony, Tr. 1:301:17-21. The  
18 Department has now changed its position to argue that because some place in the air  
19 quality control region has a design value that exceeds 95%, the whole air quality control  
20 region and any county partially within it should have that design value. That is not how  
21 design values work. Having chosen the “county” as a basis for its proposed rule, the  
22 Department must justify its proposal on that basis. The evidence shows that the only  
23 monitor in Rio Arriba County has a design value less than 95% of the ozone NAAQS and  
24 that concentrations are trending downward.

25 Similarly, Chaves County has no design value and should not be included in Part  
26 50. Tr. 1:191:12-18. The Department argued that it “contributes” to the ozone problem,  
27 but the “contribution” aspect of Section 74-2-5.C goes to the types of sources  
28 contributing to the ozone problem and does not authorize regulation of those sources  
29 unless they are in an area of the state exceeding 95% of the NAAQS. Section 74-2.5.C  
30 sets forth a two-step process before regulations may be adopted: In step 1, the Board  
31 “determines that emissions from sources ... cause or contribute to ozone concentrations  
32 in excess of ninety-five percent” of the primary ozone NAAQS. In step 2, if this finding  
33 is made, then the “board ... shall adopt a plan, including rules, to control emissions of  
34 oxides of nitrogen and volatile organic compounds to provide for attainment and

1 maintenance” of the ozone NAAQS. But “rules adopted pursuant to this subsection *shall*  
2 *be limited to sources of emissions within the area of the state where the ozone*  
3 *concentrations exceed ninety-five percent*” of the ozone NAAQS. *Id.* Containing  
4 sources that “cause or contribute” is simply irrelevant to the question of whether Chaves  
5 County “exceeds” 95% of the NAAQS. The record does not support applying the rule to  
6 Chaves or Rio Arriba County. [See NMOGA’s proposed SOR 44-50]

7  
8 IPANM: NMED proposed that the rule should be applied to sources in areas of the state  
9 that exceed ninety-five percent of the NAAQS for ozone and areas where emission cause  
10 or contribute to those ozone levels. IPANM supported limiting the Ozone Rule to those  
11 areas of New Mexico with a design value that is greater than 95 percent of the federal  
12 ozone NAAQS. IPANM Ex. 2 at 5 (Davis Direct). Further, IPANM believes it should be  
13 the Board’s responsibility to add or delete areas subject to the regulations, based on  
14 future monitored ozone concentrations. *Id.*; IPANM Ex. 1 at 1:16-24. NMED testified  
15 that the current rule outlines the counties that are subject to Part 50, as well as a process  
16 and timeline for NMED to petition the Board to incorporate new areas.

17 NMOGA testified that the current counties that should be included in this rule  
18 would be Dona Ana, Eddy, Lea, Sandoval, San Juan, and Valencia. Tr. Vol. 2, 630:20-23  
19 (Smitherman). NMOGA supported NMED in creating a process for areas or counties  
20 that are added in the future to the public has an opportunity “to challenge and understand  
21 how [the] criteria has been met.” Tr. Vol. 2, 631:1-10 (Smitherman). IPANM agreed  
22 with NMOGA’s testimony. Tr. Vol. 2, 638:12-16 (R. Davis).

23 IPANM objects to the inclusion of Chaves and Rio Arriba Counties. Those  
24 counties did not have ambient ozone concentrations in excess of 95% of the ozone  
25 NAAQS. IPANM disagreed that emissions in those counties caused or contributed to  
26 ozone concentrations in excess of 95% of the NAAQS in other counties or areas of the  
27 state. Tr. Vol. 2, 638:12-16 (R. Davis).

28 [See also IPANM’s Closing Argument, pp. 4-15 and proposed SOR for more  
29 regarding relative source contribution, the impossibility of comparing relative ozone  
30 benefits based on the modeling, and emission inventory uncertainties, SOR 40-91.]

31



1 Kinder Morgan: Section 74-2-5.C of the Act is the Board’s authority for this rulemaking,  
2 and is unambiguous. It requires that, if the Board determines that sources of emissions  
3 within the Board’s jurisdiction cause or contribute to ozone concentrations exceeding  
4 95% of NAAQS, the Board must then adopt a plan, including rules, to control ozone  
5 precursor (i.e., NO<sub>x</sub> and VOCs) emissions in order to attain and/or maintain the ozone  
6 standard. The Act is clear, however, that the only sources that can be subject to any such  
7 ozone precursor rules are sources located in an area of the State in which ozone  
8 concentrations actually exceed 95% of NAAQS. The Department evidently disagrees  
9 with this interpretation. The Department’s Proposed Rules will apply to “sources located  
10 within areas of the state under the board’s jurisdiction, that, as of the effective date of this  
11 Part or anytime thereafter, are causing or contributing to ambient ozone concentrations  
12 that exceed ninety-five percent of the [NAAQS] for ozone, as measured by a design value  
13 calculated and based on data from one or more department monitors.” By the  
14 Department’s own testimony, however, the design value for Rio Arriba is currently below  
15 95% of NAAQS. See NMED Amended Ex. 4 (Sept. 20, 2021), at 6. Further, there is no  
16 ozone monitor in Chaves County, so its design value is unknown. *Id.* at 4.

17 The Department’s technical witness, Mr. Baca, explained that, “the stated purpose  
18 of the regulations adopted by the Board under the [Act] is to provide for the attainment  
19 and maintenance of the [ozone] standard. To achieve this, the purpose of the statute  
20 directs the Board to regulate sources within areas of the state that cause or contribute to  
21 ozone concentrations exceeding 95 percent of the NAAQS. The statute does not say that  
22 the regulations can only apply to counties with monitors showing concentrations  
23 exceeding 95 percent, so, logically, the boundaries of any designated nonattainment area  
24 would not be restricted to county lines or counties with monitors.” Hearing Transcript,  
25 Vol. 1, 299:20–300:6. Kinder Morgan does not dispute that the statute does not prescribe  
26 how ozone concentrations are to be measured to determine where ozone precursor rules  
27 may apply. The Department, however, has chosen to determine applicability of the  
28 Proposed Rules based specifically on “a design value calculated and based on data from  
29 one or more department monitors.” Applying the Department’s chosen methodology to  
30 the plain language of the statute, the Proposed Rules cannot apply to sources in Rio  
31 Arriba or Chaves counties.

1           When counsel for NMOGA asked Mr. Baca about his interpretation of statute,  
2           however, Mr. Baca testified that the second sentence of Section 74-2-5.C does not  
3           establish any geographic limit on the areas in which the Board’s ozone precursors rules  
4           may be applied. Hearing Transcript, Vol. 1, 319:24–320:8. Rather, he explained, that  
5           sentence “just says it’s limited to sources with emissions, within any area of the state  
6           where ozone concentrations exceed. So it could be any emissions anywhere in the state  
7           that – within the area of the state that the ozone concentrations exceed 95 percent, . . . So  
8           the rules are limited to the sources within the Department’s jurisdiction that can – within  
9           areas of the state where ozone concentrations are monitored at 95 percent. So the rule  
10          can apply to any part of any area of the state where monitoring – and reasonably be  
11          attributed as exceeding 95 percent of the standard.” Id. at 319:8–320:25.

12           The Department appears to take the position that, so long as emissions from a  
13          source can reasonably be attributed to ozone concentrations in excess of 95% of NAAQS  
14          anywhere in the state of New Mexico, such sources can be made to comply with the  
15          Proposed Rules. This interpretation is in direct conflict with the plain language of the  
16          statute and should be rejected. See N.M.S.A. § 74-2-5.C. (“Rules adopted pursuant to  
17          this subsection shall be limited to sources of emissions within the area of the state where  
18          the ozone concentrations exceed ninety-five percent of the primary national ambient air  
19          quality standard.”). [See Kinder Morgan’s Closing Argument pp. 25-27 for more detail.]

20  
21          **A. If, at any time after the effective date of this Part, sources in any other**  
22          **area(s) of the state not previously specified are determined to be causing or contributing to**  
23          **ambient ozone concentrations that exceed ninety-five percent of the national ambient air**  
24          **quality standard for ozone, as measured by a design value calculated by the U.S.**  
25          **Environmental Protection Agency based on data from one or more department monitors,**  
26          **the department shall petition the Board to amend this Part to incorporate the sources in**  
27          **those areas.**

28           **(1) The notice of proposed rulemaking shall be published no less than one-**  
29          **hundred and eighty (180) days before sources in the affected areas will become**  
30          **subject to this Part, and shall include, in addition to the requirements of the Board’s**  
31          **rulemaking procedures at 20.1.1.301 NMAC:**

32           **(a) a list of the areas that the department proposed to incorporate into**  
33          **this Part, and the date upon which the sources in those areas will become**  
34          **subject to this Part; and**

35           **(b) proposed implementation dates, consistent with the time provided in**  
36          **the phased implementation schedules provided for throughout this Part, for**

1 sources within the areas subject to the proposed rulemaking to come into  
2 compliance with the provisions of this Part.

3 (2) In any rulemaking pursuant to this Section, the Board shall be limited to  
4 consideration of only those proposed changes necessary to incorporate other areas  
5 of the state into this Part.  
6

7 NMED: The Department proposes to include language offered by NMOGA that requires  
8 a rulemaking to incorporate sources in other areas of the state, specifies that the effective  
9 date of such changes will be at least 180 days from the date of publication of the notice of  
10 rulemaking, and specifies the type of information that must be included in proposed  
11 revisions for a rulemaking to add sources in other areas of the State. NMED Rebuttal  
12 Exhibit 1, p. 2. The Department also proposed language in this Subsection limiting the  
13 rulemaking required under Section 20.2.50.2 to only those proposed changes and  
14 supporting evidence necessary to incorporate other areas of the State. This language is  
15 necessary to ensure that the rulemaking does not become a vehicle for anyone to attempt  
16 to propose changes to other sections of Part 50, thereby expanding the scope of the  
17 rulemaking and bogging down the Department's and the Board's resources. Id.  
18

19 Kinder Morgan: Kinder Morgan supports the Department's addition of a clear process by  
20 which new areas of New Mexico can become subject to the Proposed Rules following the  
21 effective date. For additional discussion of this issue, see the Non-Technical Statement,  
22 at pages 11–15.  
23

24  
25 IPANM proposes to insert similar language that NMED accepted from NMOGA:  
26

27 **A. If, at any time after the effective date of this Part, any counties or in area(s) of**  
28 **counties not previously specified in the state is determined to be causing or**  
29 **contributing to ambient ozone concentrations that exceed ninety-five percent of the**  
30 **national ambient air quality standard.....**  
31

32  
33 **B. Once a source becomes subject to this Part based upon its potential to emit,**  
34 **all requirements of this Part that apply to the source are irrevocably effective unless the**  
35 **source obtains a federally enforceable limit on the potential to emit that is below the**  
36 **applicability thresholds established in this Part, or the relevant section contains a threshold**  
37 **below which the requirements no longer apply.**  
38

[20.2.50.2 NMAC – N, XX/XX/2021]

1 NMED: Subsection B of Section 20.2.50.2 specifies that once a source becomes subject  
2 to Part 50, the requirements of Part 50 are irrevocably effective unless the source obtains  
3 a federally enforceable air permit limiting the potential to emit to below such  
4 applicability thresholds established in Part 50. The Board should adopt this proposal  
5 because it ensures that the emissions reductions achieved by Part 50 will be permanent.

6  
7 IPANM proposes to delete the word “irrevocably”:  
8

9 **B. Once a source becomes subject to this Part based upon its potential to emit, all**  
10 **requirements of this Part that apply to the source are irrevocably effective unless**  
11 **the source obtains a federally enforceable limit on the potential to emit that is below**  
12 **the applicability thresholds established in this Part, or the relevant section contains**  
13 **a threshold below which the requirements no longer apply.**  
14  
15

16 **0.2.50.3 STATUTORY AUTHORITY: Environmental Improvement Act, Section 74-**  
17 **1-1 to 74-1-16 NMSA 1978, including specifically Paragraph (4) and (7) of Subsection A of**  
18 **Section 74-1-8 NMSA 1978, and Air Quality Control Act, Sections 74-2-1 to 74-2-22 NMSA**  
19 **1978, including specifically Subsections A, B, C, D, F, and G of Section 74-2-5 NMSA 1978**  
20 **(as amended through 2021).**

21 **[20.2.50.3 NMAC - N, XX/XX/2021]**  
22

23 NMED: Section 20.2.50.3 is a mandatory section for all rules promulgated by New  
24 Mexico state agencies and identifies the enabling legislation that authorizes the issuing  
25 agency to promulgate the rule. Section 20.2.50.3 lists the statutory authorities pursuant to  
26 which the Board is authorized to adopt Part 50. The Board should adopt this proposal for  
27 the reasons stated in NMED Exhibit 1, pp. 4-5 and NMED Exhibit 32, pp. 12-13.  
28  
29

30 **20.2.50.4 DURATION: Permanent.**

31 **[20.2.50.4 NMAC - N, XX/XX/2021]**  
32

33 NMED: Section 20.2.50.4 is a mandatory section for all rules promulgated by New  
34 Mexico state agencies, and provides the length of time the rule is intended to be  
35 enforceable. The Department proposes for Part 50 to be permanently in effect from the  
36 effective date established in Section 20.2.50.5. No party commented on this proposal.  
37 The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 13.  
38  
39

1 **20.2.50.5 EFFECTIVE DATE: Month XX, 2022, except where a later date is specified**  
2 **in another Section. [20.2.50.5 NMAC - N, XX/XX/2021]**

3  
4 NMED: Section 20.2.50.5 is a mandatory section for all rules promulgated by New  
5 Mexico state agencies, and provides the date the rule goes into effect. This date depends  
6 on when the final rule is published in the New Mexico Register. The Board should adopt  
7 this proposal for the reasons in NMED Exhibit 32, p. 13.

8  
9  
10 **20.2.50.6 OBJECTIVE: The objective of this Part is to establish emission standards**  
11 **for volatile organic compounds (VOC) and oxides of nitrogen (NO<sub>x</sub>) for oil and gas**  
12 **production, processing, compression, and transmission sources.**  
13 **[20.2.50.6 NMAC - N, XX/XX/2021]**

14  
15 NMED: Section 20.2.50.6 is a mandatory section for all rules promulgated by New  
16 Mexico state agencies, and provides a statement describing the purpose of the rule and its  
17 intended effect.

18  
19 Kinder Morgan desires further clarification in the SOR: It is undisputed that this  
20 rulemaking is focused on achieving emissions reductions from oil and gas sources that  
21 emit VOC and NO<sub>x</sub>. It is also undisputed that methane is not an ozone precursor. While  
22 Kinder Morgan does not contest that reducing VOC and NO<sub>x</sub> emissions may result in the  
23 co-benefit of reducing methane emissions, no portion of 20.2.50 NMAC (nor the  
24 implementation thereof) can be predicated on reducing methane emissions – including  
25 cost-benefit analyses. Based on our review of the hearing transcript and our participation  
26 in the hearing, we do not believe this issue is in dispute; however, it is important that the  
27 Board reiterate this position in its Statement of Reasons to add clarity and certainty  
28 during implementation for any interested stakeholder that is not party to this rulemaking.

29 The proposed SOR:

30 In adopting these rules, it is the Board’s objective to adopt standards to control  
31 emissions of oxides of nitrogen (NO<sub>x</sub>) and volatile organic compounds (VOCs).  
32 The Board recognizes that a co-benefit of these standards will be a reduction in  
33 methane emissions; however, the Board’s rules are limited to regulating emissions  
34 of VOC and NO<sub>x</sub> from the subject sources. This approach is consistent with the  
35 Board’s statutory authority under N.M.S.A. § 74-2-5.C.  
36

1 CEP on the consideration of co-benefits: Industry parties have suggested that the EIB  
2 may not consider the co-benefits of reducing ozone precursors in determining what  
3 combination of measures to adopt in the rule to meet the state's ozone control obligations.  
4 For example, the parties objected (unsuccessfully) to any evidence that was related to  
5 reduction of methane on the theory that such evidence was improper because it was not  
6 related to achieving and maintaining the NAAQS for ozone, but rather is a greenhouse  
7 gas that contributes to climate change. 8 Tr. 2344:15-2350:23 (hearing officer  
8 consideration of the IPANM objection).

9 The industry parties' assertion flies in the face of the plain language of the  
10 AQCA, which authorizes the EIB to "give weight it deems appropriate" to multiple  
11 factors in this rulemaking, including costs to industry, but also explicitly including health,  
12 welfare, and the public interest. NMSA 1978, § 74-2-5.F.

13 Consideration of both indirect costs and co-benefits in rulemaking is widely  
14 mandated by courts. See e.g., *Ctr. for Biological Diversity v. Nat'l Highway Traffic*  
15 *Safety Admin.*, 538 F.3d 1172, 1198-1200 (9th Cir. 2008) (holding a National Highway  
16 Traffic Safety Administration rule unlawfully arbitrary for failing to consider greenhouse  
17 gas benefits of fuel economy standards, concluding this "put a thumb on the scale by  
18 undervaluing the benefits and overvaluing the costs."). [See CEP Closing Argument, pp.  
19 6-10 for full argument on the Board's authority to consider co-benefits.]

20  
21 **20.2.50.7 DEFINITIONS: In addition to the terms defined in 20.2.2 NMAC -**  
22 **Definitions, as used in this Part, the following definitions apply.**

23 **A. "Auto-igniter" means a device that automatically attempts to relight the pilot**  
24 **flame of a control device in order to combust VOC emissions, or a device that will**  
25 **automatically attempt to combust the VOC emission stream.**

26  
27 NMED: The definition of "Auto-igniter" in Subsection A of Section 20.2.50.7 was  
28 derived in part from Colorado Reg. 7, Section I.B.5. The term is used in Section 115. The  
29 Department made revisions to its original proposal based on comments from NMOGA.  
30 See NMED Rebuttal Exhibit 1, p. 4. The Board should adopt this proposal for the reasons  
31 stated in NMED Exhibit 32, p. 14, and NMED Rebuttal Exhibit 1, p. 4.

32  
33 **B. "Bleed rate" means the rate in standard cubic feet per hour at which gas is**  
34 **continuously vented from a pneumatic controller.**

1 NMED: The definition of “Bleed rate” at Subsection B of Section 20.2.50.7 was derived  
2 in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. This term is used in Section  
3 122. The Department revised its original definition to align with federal and other state  
4 interpretations of the term based on comments from NMOGA, as described in NMED  
5 Rebuttal Exhibit 1, p. 4. The Board should adopt this proposal for the reasons stated in  
6 NMED Exhibit 32, p. 14, and NMED Rebuttal Exhibit 1, p. 4.

7  
8 **C. “Calendar year” means a year beginning January 1 and ending December**  
9 **31.**

10  
11 NMED: The definition of “Calendar year” in Subsection C of Section 20.2.50.7  
12 implements the commonly accepted interpretation of a calendar year. The Board should  
13 adopt this proposal for the reasons stated in NMED Exhibit 32, p. 14.  
14

15 **D. “Centrifugal compressor” means a machine used for raising the pressure of**  
16 **natural gas by drawing in low-pressure natural gas and discharging significantly higher-**  
17 **pressure natural gas by means of a mechanical rotating vane or impeller. A screw, sliding**  
18 **vane, and liquid ring compressor is not a centrifugal compressor.**

19  
20 NMED: The definition of “Centrifugal compressor” in Subsection D of Section  
21 20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The  
22 term is used in Section 114. The Board should adopt this proposal for the reasons stated  
23 in NMED Ex. 32, p. 14.  
24

25 **E. “Closed vent system” means a system that is designed, operated, and**  
26 **maintained to route the VOC emissions from a source or process to a process stream or**  
27 **control device with no loss of VOC emissions to the atmosphere during operation.**

28  
29 NMED: The definition of “Closed vent system” in Subsection E of Section 20.2.50.7  
30 was derived in part from language in Colorado Reg. 7, Section I.J, and NSPS Subpart  
31 OOOOa, 40 C.F.R. § 60.5411a(a). The term is used in Section 115. The Department has  
32 proposed adding “during operation” at the end of the definition to clarify the intent of this  
33 provision as explained by Ms. Kuehn at the hearing. Specifically, Ms. Kuehn testified  
34 that the Department recognizes that during maintenance there will be some emissions  
35 associated with venting, and that the requirement reflects the expectation that during  
36 normal operations there will be no loss of VOC to the atmosphere. *See* Tr. Vol. 6, 1888:7

1 – 1889:3. The Board should adopt this proposal for the reasons stated above and in  
2 NMED Exhibit 32, p. 14. NMOGA had proposed to strike “no” and replace with  
3 “minimal,” but it supports the current proposal with “during operation” at the end. [See  
4 also NMOGA SOR 51.]

5  
6 **F. “Commencement of operation” means for an oil and natural gas well site, the**  
7 **date any permanent production equipment is in use and product is consistently flowing to a**  
8 **sales line, gathering line or storage vessel from the first producing well at the stationary**  
9 **source, but no later than the end of well completion operation.**

10  
11 NMED: The definition of “Commencement of operation” in Subsection F of Section  
12 20.2.50.7 describes when operation of a production well may be presumed to have begun,  
13 and was derived in part from Colorado Reg. 7, Section I.B.7. NMOGA proposed to strike  
14 “but no later than the end of well completion operation.” The Department did not agree  
15 with this revision because the Department’s proposed definition is consistent with  
16 Colorado Reg. 7, and is consistent with the term as used in Part 50. The Board should  
17 adopt the Department’s proposal for the reasons stated in NMED Exhibit 32, pp. 14-15  
18 and NMED rebuttal Exhibit 1, p. 5.

19  
20 NMOGA proposes to strike from “but no later than the end of well completion  
21 operation” at the end of Section F: Mr. Smitherman testified that there can be a  
22 significant time delay between when a first well being served by a well production  
23 facility is completed and when it begins normal production to sales. The phrase “but no  
24 later than the end of well completion operations” should therefore be struck; Smitherman  
25 rebuttal, NMOGA Ex. 41:3:12-28. Mr. Smitherman testified that the Waste Rule by the  
26 Oil Conservation Commission may extend the delay between when a well is completed  
27 and when it begins production. By removing the last sentence, the rule will be applicable  
28 the entire time that a facility is actually producing oil, gas, or produced water production.

29  
30 **G. “Component” means a pump seal, flange, pressure relief device (including**  
31 **thief hatch or other opening on a storage vessel), connector or valve that contains or**  
32 **contacts a process stream with hydrocarbons, except for components where process**  
33 **streams consist solely of glycol, amine, produced water, or methanol.**  
34  
35  
36



1 NMED: The definition of “Component” in Subsection G of Section 20.2.50.7 was  
2 derived in part from Colorado Reg. 7, Section I.B.10. No parties commented on this  
3 proposal. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
4 32, p. 14.

5  
6 **H. “Connector” means flanged, screwed, or other joined fittings used to connect  
7 pipeline segments, tubing, pipe components (such as elbows, reducers, “T’s” or valves) to  
8 each other; or a pipeline to a piece of equipment; or an instrument to a pipe, tube, or piece  
9 of equipment. A common connector is a flange. Joined fittings welded completely around  
10 the circumference of the interface are not considered connectors for the purpose of this  
11 Part.**

12  
13 NMED: The definition of “Connector” in Subsection H of Section 20.2.50.7 was derived  
14 in part from Colorado Reg. 7, Section I.B.11. No parties commented on this proposal.  
15 The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 14.  
16

17 **I. “Construction” means fabrication, erection, or installation of a stationary  
18 source, including but not limited to temporary installations and portable stationary  
19 sources, but does not include relocations or like-kind replacements of existing equipment.**  
20

21 NMED: The definition of “Construction” at Subsection I of Section 20.2.50.7 describes  
22 the types of activities that constitute construction. This definition was taken from the  
23 Board’s regulations for air quality construction permits at 20.2.72 NMAC. The  
24 Department agreed with NMOGA’s proposed revision to exclude relocations and like  
25 kind replacements of existing sources from the definition, but disagreed with the proposal  
26 to exclude replacements, temporary installations and portable stationary sources because  
27 the Department intended to include temporary and portable equipment under Part 50. The  
28 Board should adopt the Department’s proposal for the reasons stated in NMED Exhibit  
29 32, p. 15; NMED Rebuttal Ex. 1, p. 4. [See also NMOGA SOR 56.]  
30

31 GCA: supports the proposed definition of “construction” in 20.2.50.7(I). The relocation  
32 of an existing compressor engine, where the engine is not otherwise rebuilt or  
33 reconstructed, should not be considered “construction” of that engine, and should not  
34 provide a basis for converting the engine from an existing engine into a new engine that  
35 is subject to the proposed rule’s more-stringent emissions standards for new engines.

1 GCA Exhibit 12 (Dutton Direct) at 13; GCA Exhibit 9 (Sheldon Direct) at 19. [See also  
2 GCA proposed SOR 1-5 and 32-38.]  
3

4 **J. “Control device” means air pollution control equipment or emission**  
5 **reduction technologies that thermally combust, chemically convert, or otherwise destroy or**  
6 **recover air contaminants. Examples of control devices may include but are not limited to**  
7 **open flares, enclosed combustion devices (ECDs), thermal oxidizers (TOs), vapor recovery**  
8 **units (VRUs), fuel cells, condensers, catalytic converters (oxidative, selective, and non-**  
9 **selective), or other emission reduction equipment. A control device may also include any**  
10 **other air pollution control equipment or emission reduction technologies approved by the**  
11 **department to comply with emission standards in this Part. A VRU or other equipment**  
12 **used primarily as process equipment is not considered a control device.**  
13

14 NMED: The definition of “Control device” in Subsection J of Section 20.2.50.7 was  
15 derived in part from Colorado Reg. 7, Part A, Section II.A.7. The term is used in Section  
16 115. As part of its final proposal, the Department has included clarifying language that a  
17 VRU or other equipment that is used primarily as process equipment is not considered a  
18 control device to address NMOGA’s earlier concerns. The term “Vapor Recovery Unit”  
19 or “VRU” is well understood by the regulated industry, and VRUs used to comply with  
20 the emission standards of Part 50 are subject to the relevant requirements under this Part.  
21 While it is correct that VRUs can be used as both a process and a control device, NMED  
22 did not intend to regulate VRUs used as process equipment under Part 50; rather, only  
23 VRUs that are utilized to meet the emission standards of this Part are subject to the  
24 requirements of 20.2.50.115. In each Section that establishes an emission standard, the  
25 owner or operator must identify the control device being used to comply with the  
26 emission standards; there is already an affirmative record if a VRU is being used as a  
27 control device to comply with this Part. No additional definitions or documentation are  
28 necessary to make this distinction. Ms. Kuehn confirmed that by including VRUs in the  
29 definition of control device, NMED was not trying to adopt a global determination that  
30 all VRUs are control devices. *See* Tr. Vol. 6, 1889:6-19. NMED only intended to regulate  
31 VRUs that are used to comply with the emission standards of Part 50, and did not intend  
32 to exempt VRUs unless they are primarily used as process equipment. *See* NMED  
33 Rebuttal Exhibit 1, pp. 5-6. [NMOGA proposed no additional edits. NMOGA SOR 52.]  
34

35 **K. “Department” means the New Mexico environment department.**

1 NMED: The definition of “Department” in Subsection M of Section 20.2.50.7 is  
2 necessary to define which agency is referred to in Part 50.

3  
4 **L. “Design value” means the 3-year average of the annual fourth-highest daily  
5 maximum 8-hour average ozone concentration.**

6  
7 NMED: the term “design value” is used in Section 20.50.2, Scope, and was added by the  
8 Department based on a proposal by IPANM. The Board should adopt this proposal for  
9 the reasons stated in NMED Rebuttal Exhibit 1, p. 6.

10  
11 NMOGA proposes to add “at an ambient ozone monitor” at the end of the sentence:

12 The definition of “Design Value” is necessary to clarify section 20.2.50.2 NMAC, which  
13 uses the term “design value” to describe how the Department evaluates which counties  
14 exceed 95% of the primary ozone standard. Tr. Mr. Baca, 1:317:4-8. Based on witness  
15 testimony, the Board should find that design values are calculated based on monitoring  
16 data obtained from monitoring stations. Mr. Ahr, witness for NMED, testified, “The  
17 NAAQS is met at an ambient air monitoring site when the three-year average of the  
18 fourth-highest daily maximum 8-hour average ozone concentration, or the design value,  
19 is less than” the standard. Tr. 1:187:18-25. Mr. Ahr also confirmed that “those counties  
20 without a monitoring station don’t have . . . design values calculated.” Tr. 1:193:2-6. To  
21 clarify the nature of how design values are determined, the Board should find that the  
22 phrase “at an ambient ozone monitor” should be added to the definition.

23  
24 **M. “Downtime” means the period of time when equipment is not in operation.**

25  
26 NMED: This definition was derived in part from Merriam-Webster dictionary. The  
27 Department made revisions to its original proposal based on comments from NMOGA.  
28 The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 16,  
29 and NMED Rebuttal Exhibit 1, p. 6.

30  
31 NMOGA proposes to replace “not in operation” with “inoperable”: The adjustment is  
32 based on testimony that downtime should include only time the equipment is inoperable  
33 and not when it is shutoff because the controlled process unit is not operating. Bisbey-  
34 Kuehn testimony, Tr. 4:1107:1-8.

1           The CEP and Oxy propose additional definitions related to their proposals in Sections  
2           123 and 127; see discussions below those sections:

3  
4           **N.     “Drilling” or “drilled” means the process to bore a hole to create a well for  
5           oil and/or natural gas production.**

6           **O.     “Drill-out” means the process of removing the plugs placed during hydraulic  
7           fracturing or refracturing. Drill-out ends after the removal of all stage plugs and the  
8           initial wellbore cleanup.**

9           **R.     “Flowback” means the process of allowing fluids and entrained solids to flow  
10           from a well following stimulation, either in preparation for a subsequent phase of  
11           treatment or in preparation for cleanup and placing the well into production. The  
12           term flowback also means the fluids and entrained solids flowing from a well after  
13           drilling or hydraulic fracturing or refracturing. Flowback ends when all temporary  
14           flowback equipment is removed from service. Flowback does not include drill-out.**

15           **S.     “Flowback vessel” means a vessel that contains flowback.**

16  
17  
18           **N.     “Enclosed combustion device” means a combustion device where waste gas is  
19           combusted in an enclosed chamber solely for the purpose of destruction. This may include,  
20           but is not limited to an enclosed flare or combustor.**

21  
22           NMED: The definition of “Enclosed combustion device” in Subsection N of Section  
23           20.2.50.7 is based on common usage of the term in oil and gas regulatory provisions. *See,*  
24           *e.g.,* NSPS Subpart OOOOa, 40 CFR § 60.5412(d)(1). The term is used in Section 115.  
25           The definition in Part 50 was developed during rule drafting based on the knowledge and  
26           experience of NMED technical staff. The Department made revisions to its initial  
27           proposal based on comments from NMOGA. The Board should adopt this proposal for  
28           the reasons stated in NMED Exhibit 32, p. 16, and NMED Rebuttal Exhibit 1, p. 7.

29  
30           **O.     “Existing” means constructed or reconstructed before the effective date of  
31           this Part.**

32  
33           NMED: The definition of “Existing” in Subsection O of Section 20.2.50.7 is required  
34           because the applicability of numerous requirements and timeframes in Part 50 is based on  
35           whether a source is “existing” or “new”. (NMOGA’s earlier concern has been mooted by  
36           NMED’s deletions following the word “Part.”) The Board should adopt this proposal for  
37           the reasons stated in NMED Exhibit 32, p. 16-17. [See also NMOGA SOR 55.]

1           **P. “Gathering and boosting station” means a facility, including all equipment**  
2 **and compressors, located downstream of a well site that collects or moves natural gas prior**  
3 **to the inlet of a natural gas processing plant; or prior to a natural gas transmission pipeline**  
4 **or transmission compressor station if no gas processing is performed; or collects, moves, or**  
5 **stabilizes crude oil or condensate prior to an oil transmission pipeline or other form of**  
6 **transportation. Gathering and boosting stations may include equipment for liquids**  
7 **separation, natural gas dehydration, and tanks for the storage of water and hydrocarbon**  
8 **liquids.**

9  
10           NMED: The definition of “Gathering and boosting station” at Subsection P of Section  
11 20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The  
12 term is used in Section 20.2.50.111. The Department agreed with revisions to this  
13 definition proposed by NMOGA. The Board should adopt this proposal for the reasons  
14 stated in NMED Exhibit 32, pp. 9, 17, and NMED Rebuttal Exhibit 1, p. 16.

15  
16           **Q. “Glycol dehydrator” means a device in which a liquid glycol absorbent,**  
17 **including ethylene glycol, diethylene glycol, or triethylene glycol, directly contacts a natural**  
18 **gas stream and absorbs water.**

19  
20           NMED: The definition of “Glycol dehydrator” in Subsection Q of Section 20.2.50.7 was  
21 derived in part from Colorado Reg. 7, Section I.B.15. This term is used in Section 118.  
22 No parties commented in this definition. The Board should adopt this proposal for the  
23 reason stated in NMED Exhibit 32, p. 15.

24  
25           **R. “High-bleed pneumatic controller” means a continuous bleed pneumatic**  
26 **controller that is designed to have a continuous bleed rate that emits in excess of 6 standard**  
27 **cubic feet per hour (scfh) of natural gas to the atmosphere.**

28  
29           NMED: The Department is proposing to add a definition of “High-bleed pneumatic  
30 controller” in Subsection R of Section 20.2.50.7 based on comments and testimony from  
31 NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section  
32 III. This term is used in Section 122. The Department agrees that this definition helps  
33 provide clarity by differentiating between controller types. The Board adopts this  
34 proposal for the reasons provided in the industry parties’ testimony, NMED Rebuttal  
35 Exhibit 1, pp. 8-9, and Ms. Kuehn’s testimony at Tr. Vol. 7, 2024:22 – 2025:5.

1           The CEP and Oxy propose additional definitions related to their proposals in Sections  
2           123 and 127; see discussions below those sections:

3           **W.     “Hydraulic fracturing” means the process of directing pressurized fluids**  
4           **containing any combination of water, proppant, and any added chemicals to**  
5           **penetrate tight formations, such as shale, coal, and tight sand formations, that**  
6           **subsequently require flowback to expel fracture fluids and solids.**

7           **X.     “Hydraulic refracturing” means conducting a subsequent hydraulic**  
8           **fracturing operation at a well that has previously undergone a hydraulic fracturing**  
9           **operation.**

10  
11  
12           **S.     “Hydrocarbon liquid” means any naturally occurring, unrefined petroleum**  
13           **liquid and can include oil, condensate, and intermediate hydrocarbons. Hydrocarbon**  
14           **liquid does not include produced water.**

15  
16           NMED: The definition of “Hydrocarbon liquid” in Subsection S of Section 20.2.50.7  
17           was derived in part from Colorado Reg. 7, Section I.B.16. The term is used in Section  
18           120. The Department made revisions to its original proposal based on comments from  
19           NMOGA. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
20           32, p. 17, and NMED Rebuttal Exhibit 1, p. 8. [See also NMOGA SOR 57.]

21  
22           **T.     “Inactive well site” means a well site where the well is not being used for**  
23           **beneficial purposes, such as production or monitoring, and is not being drilled, completed,**  
24           **repaired or worked over.**

25  
26           NMED: The Department proposes this definition as part of its support for the joint  
27           proposal of the EDF, CAA, CPP/NAVA (collectively, the “eNGOs”) and Oxy USA at  
28           Subparagraph (g) of Paragraph (3) of Subsection C of 20.2.50.116. The Department  
29           refers the Board to the testimony and findings from those parties for supporting  
30           information on this definition. [See below in discussion of Section 116.]

31  
32           **U.     “Injection well site” means a well site where the well is used for the injection**  
33           **of air, gas, water or other fluids into an underground stratum.**

34  
35           NMED: The Department proposes this definition as part of its support for the joint  
36           proposal of the eNGOs and Oxy USA at Paragraph (9) of Subsection C of 20.2.50.116.  
37           The Department refers the Board to the testimony and findings from those parties for  
38           supporting information on this definition.

1           **V. “Intermittent pneumatic controller” means a pneumatic controller that is not**  
2 **designed to have a continuous bleed rate but is designed to only release natural gas above**  
3 **de minimis amounts to the atmosphere as part of the actuation cycle.**

4  
5           NMED: The Department is proposing to add a definition of “Intermittent pneumatic  
6 controller” in Subsection V of Section 20.2.50.7 based on comments and testimony from  
7 NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section  
8 III. This term is used in Section 122. The Department agrees that this definition helps  
9 provide clarity by differentiating between controller types. The Board should adopt this  
10 proposal for the reasons provided in the industry parties’ testimony, NMED Rebuttal  
11 Exhibit 1, pp. 8-9, and Ms. Kuehn’s testimony at Tr. Vol. 7, 2024:22 – 2025:5.

12  
13           **W. “Liquid unloading” means the removal of accumulated liquid from the**  
14 **wellbore that reduces or stops natural gas production.**

15  
16           NMED: The definition of “Liquid unloading” in Subsection W of Section 20.2.50.7 was  
17 derived from general information on EPA’s Natural Gas STAR website and the EPA  
18 publication “Options for Removing Accumulated Fluid and Improving Flow in Gas  
19 Wells” (NMED Exhibit 44). The term is used in Section 117. The Board should adopt  
20 this proposal for the reasons stated in NMED Exhibit 32, p. 17.

21  
22           **X. “Liquid transfer” means the unloading of a hydrocarbon liquid from a**  
23 **storage vessel to a tanker truck or tanker rail car for transport.**

24           NMED: The definition of “Liquid transfer” in Subsection X of Section 20.2.50.7 was  
25 derived from general information from EPA’s website and EPA’s AP-42 Chapter 5.2  
26 Transportation and Marketing of Petroleum Liquids, Section 5.2.2 (NMED Exhibit 43).  
27 The term is used in Section 120. The Department made revisions to its initial proposal  
28 based on comments from NMOGA. The Board should adopt this proposal for the reasons  
29 stated in NMED Exhibit 32, p. 17, and NMED Rebuttal Exhibit 1, p. 8.

30  
31           **Y. “Local distribution company custody transfer station” means a metering**  
32 **station where the local distribution (LDC) company receives a natural gas supply from an**  
33 **upstream supplier, which may be an interstate transmission pipeline or a local natural gas**  
34 **producer, for delivery to customers through the LDC's intrastate transmission or**  
35 **distribution lines.**

36  
37           NMED: The definition of “Local distribution company custody transfer station” at

1 Subsection Y of Section 20.2.50.7 was derived from NSPS Subpart OOOOa, 40 C.F.R. §  
2 60.5430a. The term is used in Section 20.2.50.111. No party submitted comments on this  
3 proposed definition. The Board should adopt this proposal for the reasons stated in  
4 NMED Exhibit 32, pp. 17-18.

5  
6 **Z. “Low-bleed pneumatic controller” means a continuous bleed pneumatic**  
7 **controller that is designed to have a continuous bleed rate that emits less than or equal to 6**  
8 **scfh of natural gas to the atmosphere.**

9  
10 NMED: The Department is proposing to add a definition of “Low-bleed pneumatic  
11 controller” in Subsection Z of Section 20.2.50.7 based on comments and testimony from  
12 NMOGA, IPANM, and GCA. This definition is derived from Colorado Reg. 7, Section  
13 III. This term is used in Section 122. The Department agrees that this definition helps  
14 provide clarity by differentiating between controller types. The Board should adopt this  
15 proposal for the reasons provided in the industry parties’ testimony, NMED Rebuttal  
16 Exhibit 1, pp. 8-9, and Ms. Kuehn’s testimony at Tr. Vol. 7, 2024:22 – 2025:5.

17  
18  
19 **AA. “Natural gas-fired heater” means an enclosed device using a controlled flame**  
20 **and with a primary purpose to transfer heat directly to a process material or to a heat**  
21 **transfer material for use in a process.**

22  
23 NMED: The definition of “Natural gas-fired heater” in Subsection AA of Section  
24 20.2.50.119 was derived in part from Colorado Reg. 7., Part E, section II.A.3.p. No party  
25 commented on this proposal. The Board should adopt this proposal for the reasons stated  
26 in NMED Exhibit 32, p. 18.

27  
28 **BB. “Natural gas processing plant” means the processing equipment engaged in**  
29 **the extraction of natural gas liquid from natural gas or fractionation of mixed natural gas**  
30 **liquid to a natural gas product, or both. A Joule-Thompson valve, a dew point depression**  
31 **valve, or an isolated or standalone Joule-Thompson skid is not a natural gas processing**  
32 **plant.**

33  
34 NMED: The definition of “Natural gas processing plant” at Subsection BB of Section  
35 20.2.50.7 was derived from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The term is  
36 used in Section 20.2.50.111. No party submitted comments on this definition. The Board  
37 should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 18.



1           **CC. “New” means constructed or reconstructed on or after the effective date of**  
2 **this Part.**

3  
4           NMED: The definition of “New” in Subsection CC of Section 20.2.50.7 is required  
5 because the applicability of numerous requirements and timeframes in Part 50 is based on  
6 whether a source is “existing” or “new”. No parties commented on this proposal. The  
7 Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 18.

8  
9           **DD. “Non-emitting controller” means a device that monitors a process parameter**  
10 **such as liquid level, pressure, or temperature and sends a signal to a control valve in order**  
11 **to control the process parameter and does not emit natural gas to the atmosphere.**  
12 **Examples of non-emitting controllers include but are not limited to instrument air or inert**  
13 **gas pneumatic controllers, electric controllers, mechanical controllers and Routed**  
14 **Pneumatic Controllers.**

15  
16           NMED: The Department proposed to add a definition of “Non-emitting controller” in  
17 Subsection DD of Section 20.2.50.7 based on comments from NMOGA. This term is  
18 used in Section 122. This definition establishes the meaning of the term and the  
19 Department’s intended use of the term in Part 50. The Board should adopt this proposal  
20 for the reasons stated in the NMOGA’s testimony and NMED Rebuttal Exhibit 1, pp. 8-9.

21  
22  
23           **EE. “Occupied area” means the following:**

24           **(1) a building or structure used as a place of residence by a person,**  
25 **family, or families, and includes manufactured, mobile, and modular homes, except to the**  
26 **extent that such manufactured, mobile, or modular home is intended for temporary**  
27 **occupancy or for business purposes;**

28           **(2) indoor or outdoor spaces associated with a school that students use**  
29 **commonly as part of their curriculum or extracurricular activities;**

30           **(3) five-thousand (5,000) or more square feet of building floor area in**  
31 **commercial facilities that are operating and normally occupied during working hours: and**

32           **(4) an outdoor venue or recreation area, such as a playground,**  
33 **permanent sports field, amphitheater, or similar place of outdoor public assembly.**

34  
35           NMED: The Department proposes this definition as part of its support for the joint  
36 proposal of the eNGOs and Oxy USA at Subparagraph (3) of Paragraph (3) of Subsection  
37 C of Section 20.2.50.116. The Department refers the Board to the testimony and findings  
38 from those parties for supporting information on this definition. [See the discussion  
39 below in Section 116.]

1 NMOGA proposes changes:

2  
3 **(4) an outdoor venue or recreation area used as a place of outdoor public assembly,**  
4 **such as a playground, permanent sports field, amphitheater, or similar place of**  
5 **outdoor public assembly. Outdoor venue or recreation area does not include areas**  
6 **normally used for dispersed recreation, such as non-developed areas of national**  
7 **forests, parks, or similar reserves.**  
8

9 NMOGA proposes its language to limit the scope of the vague term “recreation area,”  
10 which is sometimes used to cover national forests, parks and similar areas of dispersed  
11 recreation, which is different from places of concentrated gathering suggested by the  
12 listed activities. If “recreation area” is left in place and not limited, argument could be  
13 made that most of New Mexico is an occupied area. On Day 8 of the hearing, Mr.  
14 Smitherman announced NMOGA’s willingness to conduct weekly AVOs and quarterly  
15 OGI or Method 21 surveys. Tr. 8:2708:15-25 – 2712:1-9. Per the Board’s request, Mr.  
16 Smitherman and NMOGA submitted proposed language. NMOGA Exhibit 64. In that  
17 proposal, Mr. Smitherman proposed striking the word “recreation area.” NMOGA  
18 Exhibit 64:1:23. These changes are consistent with Mr. Smitherman’s testimony. [See  
19 also NMOGA SOR 58.]

20  
21 **FF. “Operator” means the person or persons responsible for the overall**  
22 **operation of a stationary source.**

23  
24 NMED: The definition of “Operator” in Subsection FF of Section 20.2.50.7 was derived  
25 in part from the Clean Air Act at 42 U.S.C Section 7411. No party commented on this  
26 proposal. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
27 32, p. 19.

28  
29  
30 **GG. “Optical gas imaging (OGI)” means an imaging technology that utilizes a**  
31 **high-sensitivity infrared camera designed for and capable of detecting hydrocarbons.**

32  
33 NMED: The definition of “Optical gas imaging (OGI)” in Subsection GG of Section  
34 20.2.50.7 was derived in part from Colorado Reg. 7, Section I.B.17, and NSPS Subpart  
35 OOOOa, 40 C.F.R. § 60.5397a. The term is used in Section 116. No parties commented  
36 in this proposal. The Board adopts this proposal for the reasons stated in NMED Exhibit  
37 32, p. 19.

1           **HH. “Owner” means the person or persons who own a stationary source or part**  
2 **of a stationary source.**

3  
4           NMED: The definition of “Owner” in Subsection HH of Section 20.2.50.7 was derived  
5 in part from the Clean Air Act at 42 U.S.C Section 7411. No party commented on this  
6 proposal. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
7 32, p. 19.

8  
9           IPANM offers a definition of “ozone precursor” as a non-substantive clarification:

10           **“Ozone precursor” means nitrogen oxides (NOx) or volatile organic compounds**  
11 **(VOC).**

12  
13  
14           **II. “Permanent pit or pond” means a pit or pond used for collection, retention,**  
15 **or storage of produced water or brine and is installed for longer than one year.**

16  
17           NMED: The definition of “Permanent pit or pond” in Subsection II of Section 20.2.50.7  
18 was derived in part from the New Mexico Oil Conservation Commission’s regulations at  
19 19.15.17 NMAC. The term is used in Section 126. The Department made revisions to its  
20 initial proposal based on comments from NMOGA. The Board should adopt this proposal  
21 for the reasons stated in NMED Exhibit 32, p. 19, and NMED Rebuttal Exhibit 1, p. 8.

22  
23           **JJ. “Pneumatic controller” means a device that monitors a process parameter**  
24 **such as liquid level, pressure, or temperature and uses pressurized gas (which may be**  
25 **released to the atmosphere during normal operation) and sends a signal to a control valve**  
26 **in order to control the process parameter. Controllers that do not utilize pressurized gas**  
27 **are not pneumatic controllers.**

28  
29           NMED: The definition of “Pneumatic controller” in Subsection JJ of Section 20.2.50.7  
30 was derived in part from Colorado Reg. 7, Section III.B.10. This term is used in Section  
31 122. The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p.  
32 19, and NMED Rebuttal Exhibit 1, pp. 8-9.

33  
34           **KK. “Pneumatic diaphragm pump” means a positive displacement pump**  
35 **powered by pressurized gas that uses the reciprocating action of flexible diaphragms in**  
36 **conjunction with check valves to pump a fluid. A pump in which a fluid is displaced by a**  
37 **piston driven by a diaphragm is not considered a diaphragm pump. A lean glycol**  
38 **circulation pump that relies on energy exchange with the rich glycol from the contactor is**  
39 **not considered a diaphragm pump.**

1 NMED: The definition of “Pneumatic diaphragm pump” in Subsection KK of Section  
2 20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. This  
3 term is used in Section 122. The Department proposed revisions to this definition based  
4 on comments from NMOGA. The Board should adopt this proposal for the reasons stated  
5 in NMED Exhibit 32, pp. 19-20, and NMED Rebuttal Exhibit 1, p. 9.

6  
7 IPANM offers a definition of “portable stationary source” as a clarification:

8  
9 **“Portable stationary source” means a source that can be relocated to another**  
10 **operating site with limited dismantling and reassembly.**

11 [IPANM has deleted the last sentence of NMED’s proposed definition of “stationary  
12 source” at YY and moved it here.]

13  
14  
15 **LL. “Potential to emit (PTE)” means the maximum capacity of a stationary**  
16 **source to emit any air pollutant under its physical and operational design. Any physical or**  
17 **operational limitation on the capacity of a source to emit an air pollutant, including air**  
18 **pollution control equipment and restrictions on the hours of operation or on the type or**  
19 **amount of material combusted, stored or processed, shall be treated as part of its design if**  
20 **the limitation is federally enforceable. The PTE for nitrogen dioxide shall be based on total**  
21 **oxides of nitrogen.**

22  
23 NMED: The definition of “Potential to emit (PTE)” at Subsection LL of Section  
24 20.2.50.7 was derived from the Board’s air quality operating permit regulations at  
25 20.2.70 NMAC. The term is used in Section 20.2.50.111. The Board should adopt this  
26 proposal for the reasons stated in NMED Exhibit 32, p. 20, and NMED Rebuttal Exhibit  
27 1, p. 18.

28 [NMOGA’s earlier edits in this section are not part of its final proposal.] NMED  
29 did not agree that the potential to emit can be reduced by any limit other than a federally  
30 enforceable limit. Federally enforceable limits include established standards of  
31 enforceability that other state, local, or tribal authorities do not necessarily include. It is  
32 the Department’s intent that only federally enforceable limits can be used to reduce PTE  
33 under Part 50. *See* NMED Rebuttal Exhibit 1, p. 18.

34 WEG proposed changes to the definition of PTE that would include emissions  
35 from “non-mobile source” at a well site prior to commencement of operations. The  
36 Department opposed this proposal. Mr. Baca testified that WEG’s proposal is consistent

1 with the definition used in the Department’s permitting programs, which are based on  
2 federal regulations at 40 C.F.R. Sections 52.21(B)(4), 51.165(a)(1)(iii), and 51.166(b)(4).  
3 Contrary to the testimony of WEG witness Jeremy Nichols, NMED does not issue  
4 “drilling” permits for wellhead sites; that is the jurisdiction of the New Mexico Oil  
5 Conservation Division. In addition, the activities and emissions (waste) associated with  
6 the drilling of wells are also within the jurisdiction of the OCD. After the well is drilled,  
7 NMED is responsible for regulating the equipment located at the well site associated with  
8 the production of oil and gas. In effect, WEG’s proposal requests that the department  
9 expand its jurisdiction to include activities regulated by OCD, but WEG offered no  
10 emissions information indicating the impact of such a change. It is unclear from Mr.  
11 Nichols’ testimony what equipment should be included in this calculation. The term  
12 “non-mobile” not defined in the Clean Air Act, and it is unclear what equipment would  
13 be included. WEG’s testimony did not provide any equipment-specific information, or  
14 any data regarding emissions from these undefined source types. Thus, Mr. Baca testified  
15 that the Department has no way of determining what emissions may occur from such  
16 equipment or if such emissions are ozone precursors. NMED Rebuttal Exhibit 22  
17 (Rebuttal Testimony of M. Baca), p. 2.

18 The report cited in Mr. Nichol’s testimony did not undergo peer review and was  
19 not published in any scientific journal such that it could be relied upon credible  
20 information on which the Board can base its decisions. The methods by which the data  
21 was collected and the analysis was performed are not detailed in any way, nor was a  
22 reasoned conclusion presented as to how the data supports the report’s conclusion that  
23 “35% or more of assessed wellhead facilities were constructed prior to being permitted  
24 by NMED”. Thus, these claims are entirely unsubstantiated, and should not be relied  
25 upon by the Board as a basis for adopting WEG’s proposal. *Id.* at 2-3. The Board should  
26 reject WEG’s proposed changes to the definition of “Potential to emit” for these reasons.

27  
28 WEG proposes a final additional sentence:

29 **“For wellhead sites, calculation of PTE shall include non-mobile source emissions**  
30 **that may occur prior to commencement of operation.”**  
31

1           Guardians proposes to include a sentence in the definition of “potential to emit” to  
2 clarify that air contaminants, including ozone precursors, emitted from stationary sources  
3 at oil and gas wellhead sites are subject to NMED regulation and must be reported and  
4 included in the calculation of PTE. Oil and gas well drilling and well completion are the  
5 initial processes that occur in the chain of oil and gas production, transmission, and  
6 distribution. Air contaminants, including ozone precursors, are typically emitted during  
7 this phase of oil and gas production from stationary sources, such as the wellbore.  
8 Although the IPANM’s witness, Mr. Blewitt, attempted to minimize the emission of air  
9 pollution at the wellhead site, nothing in his testimony or in the law exempts emissions  
10 released from stationary sources during wellhead site construction from being reported to  
11 NMED and controlled pursuant to the AQCA. TR5 1324: 23-25, 1325: 1.

12           A primary impetus for Guardians’ proposal was a report titled Impacts of Oil and  
13 Gas Drilling on Indigenous Communities in New Mexico’s Greater Chaco Landscape  
14 (“Chaco Report”), produced in collaboration with the UCLA Institute of the Environment  
15 and Sustainability. The Chaco Report identifies examples of oil and gas operators in New  
16 Mexico’s San Juan Basin drilling wells prior to obtaining an air quality permit. See WG  
17 Exh. 21; see also TR4 1134: 2-25, 1135: 1-14. In other words, the report found that for  
18 some oil and gas facilities a gap existed between construction of the wellhead site and the  
19 issuance date of the air quality permit for that facility, in which air pollutants may be  
20 emitted but not otherwise accounted for in air quality permits. WG Exh. 21 at 16. Absent  
21 an air quality permit, facilities that emit ozone precursors during the drilling of oil and  
22 gas wells, for example, are uncontrolled, unregulated, and represent a cost to air quality  
23 and public health that is paid for by New Mexicans, instead of by operators. While the  
24 Chaco Report did not evaluate New Mexico oil and gas facilities statewide for this gap in  
25 air quality permitting, it is unlikely the gap would exist only in the San Juan Basin,  
26 especially considering testimony from NMED’s witness, Cindy Hollenberg. Ms.  
27 Hollenberg explained that the Department has identified widespread compliance issues  
28 with oil and gas facilities throughout the state, and that the Department’s Enforcement  
29 and Compliance Section is challenged by being regularly short-staffed and unable to  
30 conduct timely inspections for all New Mexico oil and gas facilities. TR2 526: 25, 527:  
31 1-19, 531: 6-10, 533: 22-23; 557: 22-25, 558: 1-7.

1           Although NMED’s witness, Michael Baca, was concerned that the Chaco Report  
2 had not been peer-reviewed, Mr. Baca did not testify that the report’s conclusion – that  
3 some oil and gas facilities are drilled without an air quality permit regulating the  
4 emissions from these operations – was mistaken or that this gap in regulatory oversight  
5 does not exist. Moreover, Mr. Baca seemed to be applying a standard to the Chaco Report  
6 that he did not similarly apply to the reports relied on by the Department. For example,  
7 neither NMED nor Mr. Baca presented testimony or evidence indicating that NMED’s  
8 Ozone Advance Path Forward had been peer reviewed. In fact, NMED only submitted its  
9 Ozone Advance Path Forward to EPA for review and approval in September 2021, and  
10 EPA had not concluded its review or approved the plan at the time Mr. Baca and NMED  
11 relied on it for purposes of this rulemaking hearing. See NMED Amended Exh. 4 at 1.  
12 Mr. Baca also expressed concern that Guardians’ proposal “could be taken” to expand  
13 NMED’s jurisdiction. However, Mr. Baca agreed that NMED has jurisdiction to regulate  
14 stationary sources of ozone precursors. TR5 1346: 6-9. Moreover, Mr. Baca did not direct  
15 the Board to any statute or regulation that precluded NMED from regulating stationary  
16 sources that emit ozone precursors during wellsite construction. See NMED Rebuttal  
17 Exh. 22. As discussed above, Guardians’ proposal would simply make explicit NMED’s  
18 existing jurisdiction to regulate ozone precursors emitted from stationary sources during  
19 wellsite construction, and that these emissions must be accounted for in the calculation of  
20 PTE for the oil and gas facilities subject to the proposed Part 50.

21  
22 NMOGA supports NMED’s position opposing WEG’s proposal: See Kuehn/Palmer  
23 testimony, NMED Ex. 32:20:3-9. This definition was derived from the Board’s air  
24 quality operating permit regulations at 20.2.70 NMAC. WEG requested that this  
25 definition be revised to include pre-production operations, such as during well pad  
26 construction and drilling. Nichols testimony, Tr. 5:1300:4-14. Mr. Blewett outlined  
27 some of the practical problems with this approach. Blewett testimony, Tr. 5:1322:1-22;  
28 5:1323:20-5:1324:24. Mr. Baca testified on behalf of NMED that the Department  
29 opposes making the definition of potential to emit inconsistent between Part 50 and the  
30 permitting programs, Tr. 5:1342:9-15, potentially interferes with another agency’s  
31 jurisdiction, Tr. 5:1342:16-29, and no real evidence of equipment was introduced, Baca

1 testimony, Tr 5:1342:20-5:1343:2. NMED also stated that this rulemaking is not intended  
2 to be about permitting. Baca testimony, Tr. 5:1345:8-16. [See also NMOGA SOR 59.]

3  
4 CEP and Oxy propose a new definition related to their proposals below:

5 **SS. “Pre-production operations” means the drilling through the hydrocarbon**  
6 **bearing zones, hydraulic fracturing or refracturing, drill-out, and flowback of an oil**  
7 **and/or natural gas well.**

8  
9  
10 **MM. “Produced water” means a liquid that is an incidental byproduct from well**  
11 **completion and the production of oil and gas.**

12 NMED: The definition of “Produced water” in Subsection MM of Section 20.2.50.7 was  
13 derived from the New Mexico Oil Conservation Commission’s regulations at 19.15.2  
14 NMAC. The term is used in Section 126. The Department proposed revisions to this  
15 definition based on comments from NMOGA. The Board should adopt this proposal for  
16 the reasons stated in NMED Exhibit 32, p. 20, and NMED Rebuttal Exhibit 1, p. 10. [See  
17 also NMOGA SOR 60 and footnote 38 in its redline.]

18  
19  
20 **NN. “Produced water management unit” means a recycling facility or a**  
21 **permanent pit or pond that is a natural topographical depression, man-made excavation,**  
22 **or diked area formed primarily of earthen materials (although it may be lined with man-**  
23 **made materials), either of which is designed to accumulate produced water and has a**  
24 **design storage capacity equal to or greater than 50,000 barrels.**

25 NMED: The definition of “Produced water management unit” in Subsection NN of  
26 Section 20.2.50.7 was derived in part from the New Mexico Oil Conservation  
27 Commission’s regulations at 19.15.2, 19.15.17, and 19.15.34 NMAC. The term is used in  
28 Section 126. The Department proposed revisions to this definition based on comments  
29 from NMOGA. The Board should adopt this proposal for the reasons stated in NMED  
30 Exhibit 32, p. 20, and NMED Rebuttal Exhibit 1, p. 10.

31  
32 NMOGA proposes to remove “recycling facility” from this definition. NMED  
33 disagrees with this proposal because the Department intended to include recycling  
34 facilities within the meaning of this term as used in Part 50. The Board should reject  
35 NMOGA’s proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 10.



1 NMOGA proposes to delete “recycling facility”:  
2

3 **“Produced water management unit” means a ~~recycling facility or a permanent pit~~  
4 **or pond that is a natural topographical depression, man-made excavation, or diked**  
5 **area formed primarily of earthen materials (although it may be lined with man-**  
6 **made materials), either of which is designed to accumulate produced water and has**  
7 **a design storage capacity equal to or greater than 50,000 barrels.**  
8**

9 NMOGA: The deletion is supported by the testimony of industry stakeholders who have  
10 urged the Board to further protect the industry’s recycling activities by excluding  
11 “recycling facility” from the definition of produced water management units.

12 The Department has made significant improvements to the produced water  
13 management unit standards under 20.2.50.126 NMAC by eliminating arbitrary emissions  
14 limits and unproven requirements to apply covers that route vapors to air pollution  
15 control devices. With available technology, these standards would have required the oil  
16 and gas industry to reduce the size of recycling operations and, in some cases, resort to  
17 freshwater. The Department has responded to these concerns by imposing requirements  
18 that are achievable with current technology and largely preserve industry’s ability to  
19 continue recycling activities.

20 To further protect the industry’s important recycling activities, NMOGA urges the  
21 Board to exclude recycling facilities from the definition of produced water management  
22 units altogether. Several technical witnesses have urged the Department to make this  
23 change. See Campsie, CDG Exhibit B, 8:9-15; Campsie, CDG Reb. Ex. B, 4:7-16;  
24 Cooper, CDG Reb. Ex. E, 7:11-18. This change is particularly important to clearly  
25 exclude recycling facilities that are not at frac ponds or pits, often called Recycle on the  
26 Fly (ROTF) units. ROTF are a collection of temporary tanks that move around to  
27 accommodate frac schedules. These facilities do not have pits or ponds. Control options  
28 for these temporary facilities are very limited, and the tanks hold water that has already  
29 been through separation. Any further control would require supplemental fuel and a  
30 temporary flare.

31 The 50,000 bbl threshold contained in the definition of produced water  
32 management units will provide relief for some of these operations. NMOGA has  
33 provided minor revisions to that definition to clarify the applicability of the 50,000 bbl  
34 threshold to recycling facilities. NMOGA believes these changes are consistent with the

1 original definition but provide additional clarity. While this clarification is helpful,  
2 NMOGA urges the Board to exclude recycling facilities altogether. A size threshold on  
3 recycling facilities does not encourage owners and operators to maximize produced water  
4 recycling, a result that is not within New Mexico’s public interest. These requested  
5 changes will help ensure that the recycling activities critical to New Mexico’s future can  
6 continue unimpeded. [See related information and arguments in Section 126 below.]

7  
8  
9 **OO. “Qualified Professional Engineer” means an individual who is licensed by a**  
10 **state as a professional engineer to practice one or more disciplines of engineering and who**  
11 **is qualified by education, technical knowledge, and experience to make the specific**  
12 **technical certifications required under this Part.**

13  
14 NMED: The definition of “Qualified professional engineer” at Subsection OO of Section  
15 20.2.50.7 was derived in part from NSPS Subpart OOOOa, 40 C.F.R. § 60.5430a. The  
16 term is used in Section 20.2.50.111. No party commented on this definition. The Board  
17 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 20-21.

18  
19 **PP. “Reciprocating compressor” means a piece of equipment that increases the**  
20 **pressure of process gas by positive displacement, employing linear movement of a piston**  
21 **rod.**

22  
23 NMED: The definition of “Reciprocating compressor” in Subsection PP of Section  
24 20.2.50.7 was derived from Colorado Reg. 7, Section I.B.24. The term is used in Section  
25 114. No parties commented on this proposal. The Board should adopt this proposal for  
26 the reasons stated in NMED Exhibit 32, p. 21.

27  
28 **QQ. “Reconstruction” means a modification that results in the replacement of the**  
29 **components or addition of integrally related equipment to an existing source, to such an**  
30 **extent that the fixed capital cost of the new components or equipment exceeds fifty percent**  
31 **of the fixed capital cost that would be required to construct a comparable entirely new**  
32 **facility.**

33  
34 NMED: The definition of “Reconstruction” in Subsection QQ of Section 20.2.50.7 was  
35 derived from the Board’s air quality construction permit regulations at 20.2.72 NMAC.  
36 No party commented on this proposal. The Board adopts this proposal for the reasons  
37 stated in NMED Exhibit 32, p. 21.

1           **RR. “Recycling facility” means a stationary or portable facility used exclusively**  
2 **for the treatment, re-use, or recycling of produced water and does not include oilfield**  
3 **equipment such as separators, heater treaters, and scrubbers in which produced water may**  
4 **be used.**

5  
6           NMED: The definition of “Recycling facility” in Subsection RR of Section 20.2.50.7  
7 was derived in part from the New Mexico Oil Conservation Commission’s regulations at  
8 19.15.34 NMAC. The term is used in Section 126. The Board should adopt this proposal  
9 for the reasons stated in NMED Exhibit 32, p. 21, and NMED Rebuttal Exhibit 1, p. 10.  
10 NMOGA proposed to remove this definition from Part 50. Ms. Kuehn testified that  
11 NMED intended to include recycling facilities within the definition of Produced Water  
12 Management Unit, and this definition is necessary to make clear the intended meaning of  
13 a recycling facility as used in Part 50. The Board should reject NMOGA’s proposal for  
14 the reasons stated in NMED Rebuttal Exhibit 1, p. 10.

15  
16           NMOGA proposes to delete “recycling facility” entirely: See Campsie testimony, CDG  
17 Exhibit B, 8:9-15; Campsie testimony, CDG Reb. Ex. B, 4:7-16; Cooper testimony, CDG  
18 Reb. Ex. E, 7:11-18. [See also the definition of “produced water management unit”  
19 above, and the discussion in Section 126 below.]

20  
21           **SS. “Responsible official” means one of the following:**

22           **(1) for a corporation: president, secretary, treasurer, or vice-president of**  
23 **the corporation in charge of a principal business function, or any other person who**  
24 **performs similar policy or decision-making functions for the corporation, or a duly**  
25 **authorized representative.**

26           **(2) for a partnership or sole proprietorship: a general partner or the**  
27 **proprietor, respectively.**

28  
29           NMED: The definition of “Responsible official” in Subsection SS of Section 20.2.50.7  
30 was derived from the Board’s operating permit regulations at 20.2.70 NMAC. The  
31 Department made revisions to its original proposal based on comments from NMOGA.  
32 The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, p. 21,  
33 and NMED Rebuttal Exhibit 1, p. 10-11. [See also NMOGA SOR 61.]

34  
35           **TT. “Routed pneumatic controller” means a pneumatic controller of any type**  
36 **that releases natural gas to a process, sales line, or to a combustion device instead of**  
37 **directly to the atmosphere.**

1 NMED: The Department proposed to add a definition of “Routed pneumatic controller”  
2 in Subsection TT of Section 20.2.50.7 based on comments from NMOGA. The term is  
3 used in Section 122. This definition establishes the meaning of the term and the  
4 Department’s intended use of the term in Part 50. The Board should adopt this proposal  
5 for the reasons stated in the NMOGA’s testimony and NMED Rebuttal Exhibit 1, pp. 8-9.

6  
7 **UU. “Small business facility” means, for the purposes of this Part, a source that is**  
8 **independently owned or operated by a company that is a not a subsidiary or a division of**  
9 **another business, that employs no more than 10 employees at any time during the calendar**  
10 **year, and that has a gross annual revenue of less than \$250,000. Employees include part-**  
11 **time, temporary, or limited service workers.**

12  
13 NMED: The definition of “Small business facility” in Section 20.2.50.7, and as used in  
14 Section 20.2.50.125, is intended to provide regulatory relief to small, independent  
15 operators by requiring compliance with only a limited subset of requirements in Part 50.  
16 The definition of small business facility in Part 50 distinguishes those companies that are  
17 independently owned, have low annual revenues (less than \$250,000), and a small  
18 number of employees (10 or fewer), from those companies with larger annual revenues  
19 (\$250,000 or greater) and a greater number of employees (more than 10 employees).  
20 NMED Exhibit 102, p. 14.

21 The proposed definition is based upon three principal criteria that help delineate  
22 between small, independent businesses and large, vertically integrated companies. The  
23 first criterion is ownership structure, which was used to distinguish companies that are  
24 independently owned and operated and are not a subsidiary or division of another  
25 company from larger corporations. The differences between small and large companies  
26 include the size of the business, number of employees, revenue, legal structures, and  
27 financing and tax requirements. Small and large companies may both operate within the  
28 same industrial sector, however, the differences in how these companies operate, their  
29 ability to access and finance capital, and their overall size affect their operations. *See*  
30 NMED Exhibit 102 (Direct Testimony of Susan Day and Elizabeth Bisbey-Kuehn), p. 13.

31 The second criterion is the total number of staff employed by the company, which  
32 is an indication of the company’s personnel and staff resource capacity to interpret and  
33 implement the requirements of the rule. Larger companies have the financing capacity to

1 employ dedicated environmental, health, and safety specialists; these staff typically  
2 monitor the company's compliance with numerous state and federal environmental  
3 regulations. Small companies employing fewer numbers of employees typically do not  
4 have the staffing or funding capacity to finance dedicated environmental compliance  
5 specialists. *Id.* at 14.

6 The third criterion is annual revenue. The cost of complying with the  
7 requirements of Part 50 may disproportionately impact the smallest companies and may  
8 result in early abandonment of small business-owned wells, which, in turn, may result in  
9 increased uncontrolled air emissions from abandoned wells. Thus, by establishing a  
10 definition for small business facility, the Department's proposal tailors the rule to require  
11 robust equipment and emission monitoring for smaller, independent operations, while  
12 simultaneously balancing those requirements against the unintended negative  
13 environmental consequences resulting from early abandonment. *Id.*

14 To aid in the development of the small business facility provisions, the  
15 Department contracted ERG to prepare a report analyzing business structure, revenues,  
16 and employment characteristics of the oil and gas companies operating in New Mexico.  
17 NMED provided ERG with the names and addresses for well owners/operators and other  
18 affected facilities compiled from the NMED Equipment Data and NM Oil Conservation  
19 Division data. Using this data, ERG created a master list of 535 well owners/operators  
20 and owners/operators of other affected facilities (hereafter collectively referred to as  
21 "owners/operators") by combining the two lists and eliminating duplicate entries. *See*  
22 NMED Exhibit 102, p. 3; NMED Exhibit. 104 – Owner Address List Final Spreadsheet.  
23 ERG used information on industry classification signified by North American Industry  
24 Classification System (NAICS) code, as well as the names and addresses of the  
25 companies on the master list, to identify and link facilities to global ultimate parent  
26 companies in the Dun and Bradstreet (D&B) business database. Information on revenues  
27 and employment for global ultimate parent companies was also obtained from D&B. *See*  
28 NMED Exhibit 102, p. 3. Ms. Day testified regarding how she conducted this analysis to  
29 identify which companies operating in New Mexico were considered to be independent,  
30 in the sense that they did not have a separate global ultimate parent company. *See id.* at 3-  
31 6. ERG then used oil and gas well production data for New Mexico owner/operators from

1 the Go-Tech website to calculate an estimate of the revenue per well and the average  
2 value of the oil and gas production per well for each owner/operator. *See* NMED Exhibit  
3 102, pp. 8-9.

4 The Department used the data compiled by ERG to establish the thresholds for  
5 small business facilities in Part 50. These thresholds were chosen because the data  
6 compiled by ERG indicated that those thresholds balanced the costs of compliance with  
7 Part 50 against a company's ability to finance the costs of compliance, and would not put  
8 the majority of companies at risk of becoming insolvent and therefore cause wells to be  
9 abandoned without remediation. *Id.* at 11.

10 The Department estimated the annual average cost of compliance for a  
11 representative well site facility to determine the number of companies that could finance  
12 those compliance costs. The representative facility was assumed to have facility-wide  
13 emissions greater than 5 TPY VOC, requiring quarterly LDAR monitoring under Section  
14 20.2.50.116; a storage vessel emitting greater than 2 TPY, requiring a control device, and  
15 an annual inspection of the storage vessel under Section 20.2.50.123. The annual average  
16 cost of compliance for the representative facility was estimated at \$37,945 (based on an  
17 average cost of \$32,400 to control a storage vessel, \$4,385 for quarterly LDAR  
18 monitoring, and \$1,160 for an annual inspection). Because the cost estimates are based on  
19 the average cost of compliance for companies operating throughout the sector, the cost  
20 estimates are conservative and may overestimate the true cost of compliance for an  
21 individual facility. NMED then ranked the companies by GULT revenue from highest to  
22 lowest revenue and screened the companies that reported \$1,000,000 or less and  
23 \$250,000 or less to determine how many of those companies had per well site revenue  
24 less than the cost of compliance for the representative facility. Based on this review,  
25 NMED determined that 96 companies reporting a Global Ultimate (GULT) Parent  
26 revenue of \$1,000,000 and less had a calculated revenue per well less than \$37,945.  
27 These companies operate approximately 9,277 wells or 18% of the total wells  
28 (9,277/50,866). NMED determined that 54 companies reporting a GULT revenue of  
29 \$250,000 and less had a calculated revenue per well less than \$37,945. These companies  
30 operate approximately 4,638 wells or 9% of the total wells (4,638/50,866). *Id.* at 11-12.

1 The Department then determined the average annual cost of compliance for a facility  
2 meeting the small business definition at \$4,385 (based on a conservative quarterly LDAR  
3 monitoring requirement). According to the report, few companies have a revenue of less  
4 than \$4,385 per well. *Id.* at 12.

5 Based on the above, the Department established \$250,000 as the revenue  
6 threshold to meet the small business definition. This is based on the need to require  
7 robust emission reduction requirements for a majority of wells and facilities; to tailor the  
8 requirements for companies with low annual revenue; and to reduce the potential early  
9 abandonment of wells that will result in increased uncontrolled air emissions and  
10 significant public cost to remediate those wells. *Id.*

11 Based on the ERG report and the proposed definition, a total of 82 companies that  
12 operate 4,638 wells would qualify as small business facilities under the thresholds  
13 established in the rule. Therefore, under the proposed definition, 15% of the total number  
14 of companies (82/535) subject to Part 50 would be considered owners/operators of small  
15 business facilities, and 9% of the total number of wells (4,638/50,866) would be  
16 considered small business facilities. NMED also estimated the revenue from a well  
17 producing 7.5 bbl of oil per day, (7.5 bbl oil/day \* 365 days/year \* \$60.00/bbl of crude  
18 oil) as \$164,250 per year (or \$450 per day). Comparing this estimated revenue with the  
19 estimated cost of complying with the small business provisions of Part 50 (estimated at  
20 \$4,385), it would cost companies approximately 2.6% of total revenue to comply. The  
21 estimated cost of compliance for the representative facility (estimated at \$37,945) as a  
22 percentage of the total estimated revenue is approximately 23% of total revenue. *Id.*

23 IPANM argues that gross annual revenues are not a measure of a company's  
24 profitability. NMED agrees with this statement; however, sales and revenues are  
25 commonly used metrics to evaluate the impact that regulatory burdens may place on  
26 small, affected entities. In particular, EPA guidance states that "[i]mpacts on small  
27 businesses are generally assessed by estimating the direct compliance costs and  
28 comparing them to sales or revenues." NMED Rebuttal Exhibit 10 (EPA Guidelines for  
29 Preparing Economic Analyses [March 2016]), pp. 9-14. Moreover, the small business  
30 definition in proposed Part 50 is two-pronged, containing an employment component in  
31 addition to a revenue component. NMED and other state and federal agencies routinely

1 use multi-pronged approaches (e.g., revenues and employment) to set small business  
2 definitions.

3 IPANM argued that the small business facility definition should use a 50-  
4 employee threshold based on the definition of “small business” in the New Mexico Small  
5 Business Regulatory Relief Act. Similar to exempting low-producing wells, a 50-  
6 employee threshold would exempt at least 85% of the companies operating in New  
7 Mexico, and approximately 40% of the wells analyzed. *See* Tr. Vol. 3, 945:23 – 946:18.  
8 IPANM further argued that using a revenue threshold could result in operators moving in  
9 and out of qualifying as a small business from one year to the next due to uncertainties in  
10 commodity prices. Ms. Day testified that in rulemakings such as this, it is appropriate to  
11 take a snapshot of the industry to profile the affected universe of companies. There will  
12 always be economic fluctuations, and both commodity prices and production can be  
13 variable. In federal rulemakings similar to Part 50, it is standard practice to pick a  
14 snapshot of conditions in the regulated industry when estimating compliance costs and  
15 small business impacts. *See* Tr. Vol. 3, 946:19 – 947:6.

16 NMOGA and IPANM argue that the Board should reject the small business  
17 facility provisions proposed by the Department and should instead adopt an approach that  
18 would entirely exempt low producing wells from Part 50. The Board should reject this  
19 approach because it leaves too many emissions sources unregulated, and therefore runs  
20 contrary to the intent of the Board’s statutory duties specified in the AQCA. *See* Tr. Vol.  
21 4, 1024:24 – 1027:12. Just because a well is low producing does not mean it is low  
22 emitting; based on the number and age of low-producing wells in New Mexico, leaving  
23 them out of the rule would amount to leaving tens, if not hundreds, of thousands of tons  
24 of ozone precursor emissions uncontrolled and unregulated. *See id.* Further, the Board  
25 should find that the Department’s proposal already provides relief to low-emitting  
26 facilities by establishing PTE thresholds throughout the rule. Facilities that emit below  
27 these thresholds are not subject to the requirements for the particular equipment or  
28 process to which the rule section at issue applies. *See* Tr. Vol. 3, 945:15-23.

29 In the course of this rulemaking, no party took issue with the data included in  
30 NMED Exhibit 105, as compiled by ERG, and no party submitted proposed changes to  
31 the small business facility definition pursuant to the Board’s rulemaking procedures at



1 20.1.1.302.A(5) NMAC (requiring a notice of intent to present technical testimony to  
2 “include the text of any recommended modifications to the proposed regulatory  
3 change.”). *See* Tr. Vol. 3, 885:2-14.

4 The Board should find that NMED’s proposed definition of “Small business  
5 facility” together with the provisions of Section 20.2.50.125, sets reasonable minimum  
6 requirements such as best management and operational practices, calculation of potential  
7 to emit, and repairing leaks, which all companies regardless of size or structure should be  
8 able to comply with if they want to operate in this State. *See* Tr. Vol. 3, 1027:7-13.

9  
10 IPANM proposes changes to the definition of “small business facility”:

11  
12 **OO. “Small business facility” means, for the purposes of this Part, a source that is**  
13 **~~independently owned or operated by a company that is a not a subsidiary or a~~**  
14 **division of another business and, that employs no more than 50 ~~10~~ employees at any**  
15 **time during the calendar year, ~~and that has a gross annual revenue of less than~~**  
16 **\$250,000. Employees include part-time, temporary, contract, or limited service**  
17 **workers.**

18  
19 IPANM’s edits here are related to its arguments for deleting Section 125G; see below.

20 The Department obtained information on global ultimate parent companies and  
21 their associated revenue and employment data. NMED Ex. 102 at 3:13-14 (Day/Bisbey-  
22 Kuehn). 154 facilities out of a total of the Department-identified 460 matched New  
23 Mexico facilities were identified as global ultimate parent companies. *Id.* at 6:5-12.  
24 NMED provided analysis on revenues and employment of well-owners/operators that  
25 would be subject to the Part 50. Tr. Vol. 3, 871:20-24 (Bisbey-Kuehn). The U.S. Small  
26 Business Administration (“U.S. SBA”) defines industry size standards that identify what  
27 entities qualify as a small business. NMED Ex. 102 at 6:14-19 (Day/Bisbey-Kuehn). The  
28 Department included the size standards for potentially affected owners/operators and  
29 other facilities and, using global ultimate parent company information identified for each  
30 facility, identified how that global ultimate parent would be classified under U.S. SBA  
31 size definition. *Id.* at 7:5-7.

32 On cross-examination, Ms. Bisbey-Kuehn testified that the definition of a small  
33 business under the New Mexico Small Business Regulatory Relief Act, which is distinct  
34 from U.S SBA definition of a small business, provides an example of a threshold and

1 may be appropriate in certain publications; however, she argued a need for strong  
2 emissions reductions without explaining why the New Mexico definition of a small  
3 business would not meet that end. *See* Tr. Vol. 3, 887:6-13 (Bisbey-Kuehn). Out of a  
4 total of 406 ultimate parents with revenue and employment data evaluated by NMED, the  
5 Department identified 355 global ultimate parent companies that meet the SBA definition  
6 of a small business. NMED Ex. 102 at 7:11-18 (Day/Bisbey-Kuehn). “The 355 small  
7 global ultimate parent companies are associated with 359 small owner/operators and the  
8 51 not small global ultimate parent companies are associated with 77 not-small  
9 owner/operators.” Tr. Vol. 3, 875:1-4 (Bisbey-Kuehn).

10 The Department employed two methods to calculate the value per well. The first  
11 method estimated average revenue per well for each owner/operator by dividing the  
12 global ultimate parent revenues associated with the owner/operator by the total number of  
13 wells reported in the Go-Tech data for that owner/operator. *Id.* at 8:14-16. The  
14 Department noted that global ultimate parent revenue per well can be highly variable.  
15 NMED Ex. 102 at 9:4-5 (Day/Bisbey-Kuehn). Under the second method, NMED  
16 estimated the average value of the oil and gas production per well for each  
17 owner/operator. NMED Ex. 102 at 9:11-12 (Day/Bisbey-Kuehn). Using dollars per  
18 barrel (BBLS) and dollars per million BTU (MMBTU) for gas, the Department  
19 calculated the average value of the production from wells of each type per  
20 owner/operator. *Id.* at 9:13-15.

21 The Department proposed \$250,000 as the revenue threshold to meet the small  
22 business definition. NMED Ex. 102 at 12:14-15 (Day/Bisbey-Kuehn). The Department  
23 proposed that an owner or operator of a facility that meets the definition of a small  
24 business facility must comply with Sections 111 and 125. NMED Ex. 102 at 10:16-17  
25 (Day/Bisbey-Kuehn). NMED’s proposed Section 125 requires that small business  
26 facilities operate equipment based on manufacturer specifications, maintain a database of  
27 VOC and NOx emissions, are subject to the reporting requirements in Section 112 and  
28 the fugitive leak monitoring requirements in Section 116, and must file an annual  
29 certification stating that it meets the definition of a small business facility. IPANM Ex. 10  
30 at 25:1-10 (Davis Rebuttal).

1           NMED explained that its definition of a small business facility was developed to  
2 recognize the unique challenges that smaller independent operators may face in  
3 determining applicability of complex regulations and financing the initial and ongoing  
4 costs of compliance with Part 50. NMED Ex. 102 at 10:20-23 (Day/Bisbey-Kuehn).  
5 Accordingly, 15% percent of companies, or 82 out of a total of 535 companies, would be  
6 considered small business facilities. *Id.* at 12:19-22. The Department also calculated that  
7 the cost of compliance for a small business facility at 2.6% of total revenue. *Id.* at 13:5-7.  
8 “The proposed thresholds were chosen because the data compiled by ERG indicated that  
9 those thresholds balanced the cost of compliance with Part 50 against the company’s  
10 ability to finance the costs of compliance and would not put the majority of companies at  
11 risk of becoming insolvent and therefore cause wells to be abandoned without  
12 remediation.” Tr. Vol. 3, 880:22-881:3 (Bisbey-Kuehn). NMED further explained that  
13 three criteria were developed to distinguish small and large companies: ownership  
14 structure, total number of staff employed, and annual revenue. NMED Ex. 102 at 13:15-  
15 14:15 (Day/Bisbey-Kuehn). The Department was unclear as to when the certification for  
16 annual revenue becomes applicable. Tr. Vol. 3, 889:18-25 (Bisbey-Kuehn).  
17 NMED testified that 82 companies that operate 4,500 wells would qualify as a small  
18 business facility, 15 percent of the total companies subject to Part 50 are considered  
19 owners or operators of small business facilities, and 9 percent of the total wells would be  
20 considered small business facilities. Tr. Vol. 3, 882:25-883:6 (Bisbey-Kuehn). Part 50  
21 would cost companies approximately 2.6% of total revenue to comply. Tr. Vol. 3,  
22 883:15-17 (Bisbey-Kuehn). The estimated annual average of the cost of compliance was  
23 \$37,945.00. Tr. Vol. 3, 883:18-21 (Bisbey-Kuehn); NMED Ex. 102 at 11:18-20  
24 (Day/Bisbey-Kuehn). Accordingly, the Department proposed that owners/operators of  
25 small business facilities comply with emission reductions, monitoring, and operational  
26 requirements under Sections 111 and 125. In addition, small business facilities are to  
27 conduct fugitive leak monitoring in Section 116(C) and (D). NMED Ex. 102 at 15:1-23  
28 (Day/Bisbey-Kuehn).

29           Under the small business facility exception, “the Department is rightsizing the  
30 rule to require robust equipment and emission monitoring for smaller, independent  
31 operations, while simultaneously balancing those requirements against the unintended

1 negative environmental consequences resulting from early abandonment.” NMED Ex.  
2 102 at 14:12-15 (Day/Bisbey-Kuehn). While the Department’s \$250,000 gross revenue  
3 cutoff is based on an operator’s average well revenue being less than the cost of  
4 compliance, the Department’s objective does not provide appropriate relief for small  
5 businesses or stripper wells. Tr. Vol. 3, 900:21-23; 902:2-9 (Davis). Low production  
6 wells and assets will suffer and incur compliance costs related to implementation of the  
7 proposed definition. Tr. Vol. 4, 988:5-12 (Smitherman). First, the Department’s analysis  
8 did not include costs of compliance with pneumatic controllers and pumps in Section  
9 122. Tr. Vol. 3, 902:10-13 (Davis). Second, while relief is provided to companies that  
10 operate a small number of wells, there are many operators that have large numbers of  
11 stripper wells and make economic decisions on a well-by-well basis; they are unlikely to  
12 absorb the cost of compliance on one well if it cannot support that cost by another well’s  
13 revenue, thereby resulting in premature abandonment. Tr. Vol. 3, 902:16-24 (Davis); Tr.  
14 Vol. 4, 990:20-24 (Smitherman). Smaller businesses have a tougher challenge when they  
15 have a larger percentage of low-rate producers in their well inventory. Tr. Vol. 3, 902:16-  
16 24 (Davis); Tr. Vol. 4, 1003:22-24 (Smitherman).

17 As stripper wells operate at lower pressure and lower throughput to the tank, their  
18 emissions are lower than higher-pressure type wells. Tr. Vol. 3, 936:7-17 (Davis); Tr.  
19 Vol. 4, 1026:11-12 (Bisbey-Kuehn). Stripper wells produce external benefits and costs.  
20 Tr. Vol. 4, 1021:10-13 (Smitherman). If external costs of a stripper well are considered  
21 when evaluating the regulatory definition of a “small business,” it is also appropriate to  
22 consider the external benefits provided by those wells. Tr. Vol. 4, 1023:14-20  
23 (Smitherman). Companies examine wells on an individual basis—not on a company  
24 profit basis—and thousands of wells would be prematurely plugged and abandoned due  
25 to the implementation of the small business definition. Tr. Vol. 3, 903:2-4 (Davis); Tr.  
26 Vol. 4, 991:4-9 (Smitherman). A well is plugged and abandoned if future revenue does  
27 not justify the investment on that asset. Tr. Vol. 3, 938:22-938:2 (Davis).

28 A well’s production and potential to emit are better measures for which to base relief  
29 because operators make economic decisions on a well-by-well basis. Tr. Vol. 3, 903:15-  
30 20 (Davis). New Mexico has approximately 31,000 stripper wells, totaling roughly 61%  
31 of wells in the state. Tr. Vol. 3, 940:22-941:1 (Davis); Tr. Vol. 4, 1025:7-9 (Bisbey-

1 Kuehn). The ten-employee cutoff was “a starting point on this definition,” but the  
2 Department did not engage with potentially affected business when it formulated its small  
3 business definition. Tr. Vol. 3, 890:17-22; 891:3-8 (Bisbey-Kuehn). The number was  
4 derived from a construction permit fee regulation. Tr. Vol. 3, 894:5-10 (Bisbey-Kuehn).  
5 The ten-employee cutoff and gross income threshold are too limiting and will exclude  
6 most oil and gas operators in New Mexico. IPANM Ex. 2 at 20:7-8 (Davis Direct).  
7 The ten-employee cutoff excludes many of the smaller operators that need relief from  
8 some of the provisions in Part 50. Tr. Vol. 3, 901:1-3 (Davis).

9 IPANM objected to the Department’s proposal because few, if any, oil and gas  
10 operators in New Mexico meet the definition of a small business facility. IPANM Ex. 2 at  
11 20:7-8 (Davis Direct). NMOGA also contends that no oil and gas operator would qualify  
12 under the small business facility definition. NMOGA Ex. A1 at 31:15-16 (Smitherman  
13 Direct). 87% of all gas wells will not be able to justify the required compliance costs and  
14 operators will be forced to shut them in. *Id.* at 31:18-21. There are many small  
15 businesses in New Mexico that would not qualify for the small business exemption.  
16 Many small businesses that operate multiple stripper wells would be affected because the  
17 cost of compliance would exceed their gross annual revenue. See Tr. Vol. 3, 911:4-25  
18 (Davis). The gross revenue of an oil and gas producer is tied to the price of oil and gas in  
19 the market. It increases or decreases with the price of oil or gas cannot be passed on by  
20 the producer nor can an increase in cost. IPANM Ex. 2 at 20:10-12 (Davis Direct). The  
21 gross annual revenue is not a measure of the business’s profitability. Tr. Vol. 3, 901:10-  
22 14 (Davis). NMED agreed. NMED Rebuttal Ex. 1 at 99:1-2. (Kuehn/Palmer Rebuttal).  
23 The upfront costs of drilling a well and the infrastructure needed to move the product to a  
24 processing facility as well as the ongoing operating expenses are not factored into gross  
25 revenues. IPANM Ex. 2 at 20:12-15 (Davis Direct).

26 In all, the variability with commodity pricing creates a lack of regulatory certainty  
27 and is not a good measure of profitability. IPANM Ex. 10 at 4:2-3 (Davis Rebuttal); Tr.  
28 Vol. 3, 901:10-14 (Davis). IPANM also identified issues related to NMED’s sole  
29 consideration of wells that could not support the cost of compliance on average. IPANM  
30 Ex. 10 at 4:5-7 (Davis Rebuttal). In IPANM’s analysis, there is a positive correlation  
31 between the higher percentage of stripper wells and a higher percentage of gross revenue

1 for the cost of compliance. *Id.* at 4: 9-13. A well’s production and PTE are better  
2 measures to assure necessary relief because they are independent of commodity prices.  
3 *Id.* at 4:14-18.

4 The Department conceded that it is amenable to adjusting or “right-sizing the  
5 definition” based on the feedback at the hearing. *See* Tr. Vol. 3, 895:16-21 (Bisbey-  
6 Kuehn). While IPANM did not propose alternative language to the small business  
7 facility definition and requirements, it initially recommended that 20.2.5.50.7.OO and  
8 20.2.50.125 NMAC not be adopted. IPANM Ex. 2 at 20:19-22 (Davis Direct). IPANM  
9 maintained that the low volume and low decline rate gas wells in the San Juan Basin and  
10 across New Mexico will be unable to meet the cost of compliance. *Id.* at 21:10-12; *see*  
11 *also* NMOGA Ex. A1 at 31:24-26 (Smitherman Direct).

12 The Department did not agree to remove Section 125. NMED Rebuttal Ex. 1 at  
13 99:10-11 (Kuehn/Palmer Rebuttal). In response to IPANM’s concern that gross annual  
14 revenues are not a good measure of profitability, the Department stated that EPA  
15 guidance suggests that impacts on small businesses are generally assessed by comparing  
16 direct compliance costs to revenues. *Id.* at 99:1-5. However, EPA guidance is not an  
17 appropriate impact analysis for oil and gas operations in New Mexico. Tr. Vol. 3, 908:21-  
18 24 (Davis). The Department has admitted that gross revenues are not a good measure of  
19 profitability. Tr. Vol. 3, 908:22-24; NMED Rebuttal Ex. 1 at 99:1-2. (Kuehn/Palmer  
20 Rebuttal).

21 Lastly, IPANM recommended that the Board consider the definition of a “small  
22 business” under the New Mexico Small Business Regulatory Relief Act, which “means a  
23 business entity, including its affiliates, that is independently owned and operated and  
24 employs fifty or fewer full-time employees.” IPANM Ex. 10 at 6:7-12 (Davis Rebuttal);  
25 Tr. Vol. 3, 901:3-6 (Davis). The Department has stated that a 50-employee threshold is  
26 unacceptable, but it provided no reason for its assertion. *See* Tr. Vol. 3, 946:6-18 (Day).  
27 IPANM pointed out, and the Department recognized, that requirements for proper  
28 operations and maintenance to reduce emissions, fugitive leak requirements, a database  
29 of VOC and NOx emissions, and Section 112 would still be applied. Tr. Vol. 3, 905:23-  
30 906:8 (Davis); Tr. Vol. 4, 1030:16-25 (Bisbey-Kuehn). IPANM suggests that the  
31 definition of a “small business facility” be amended to reflect that a small business is a

1 company that is a not a subsidiary or a division of another business and that employs less  
2 than 50 employees at any time during the calendar year, and that “employees” also  
3 include contract workers. IPANM Ex. 10 at 6:7-12 (Davis Rebuttal); Tr. Vol. 3, 901:3-6  
4 (Davis). IPANM supports reducing the requirements applicable to small businesses and  
5 notes that the requirements are not a complete exemption of the wells subject to the  
6 provision. IPANM Ex. 10 at 26:2-4 (Davis Rebuttal). See IPANM’s SOR, pp. 46-54.

7  
8 NMOGA supports IPANM’s contours for small business facilities.  
9

10  
11 CEP opposes IPANM’s proposal: NMED proposed a narrow exemption for “small  
12 business facilities” that would exempt oil and gas operations that meet the criteria from  
13 some, but not all, requirements of 20.2.50 NMAC. See NMED Reb. Ex. 23 at  
14 20.2.50.7.VV, -111.B, C, & -125 NMAC [NMED’s Sept. 16, 2021 Proposed Draft].

15 Under the Department’s proposal, a “small business facility” is a source that is  
16 independently owned and is not a subsidiary of another company, has 10 or fewer  
17 employees, and has a gross annual revenue less than \$250,000. *Id.* at 20.2.50.7.VV  
18 NMAC. The Department backed up its proposal with detailed analysis from ERG  
19 economist Susan Day and NMED Air Quality Bureau Chief Liz Bisbey-Kuehn on the  
20 numbers of oil and gas companies that meet each of the three criteria and the  
21 Department’s rationale for selecting the criteria. In recognition of the potential economic  
22 difficulty of compliance for low producing operations, the Department proposes  
23 emissions thresholds for many sections of its proposed rule. See generally 3 Tr. 870:9-  
24 885:18 [Day and Bisbey-Kuehn Test.].

25 In response to the Department’s proposal, NMOGA proposed to delete the  
26 exemption entirely claiming that it couldn’t identify any oil and gas companies that meet  
27 the criteria. While NMOGA witness Mr. Smitherman testified at some length about the  
28 supposed economic hardships of the Department’s proposed rules on small operators, he  
29 acknowledged during cross-examination that:

- 30
- NMOGA’s proposal is to strike the small business facility exemption,

1           •       NMOGA did not supply any data, analysis, or economic information that  
2 would support a general exemption for low-producing wells, but had focused on  
3 applicability thresholds for different sections of the rule, and

4           •       NMOGA was not proposing any additional exemptions for small  
5 businesses, but was willing to engage in future discussions with the Department and other  
6 parties about such an exemption. 4 Tr. 996:14-997:15. NMOGA nonetheless maintained  
7 its position throughout its direct and rebuttal NOI filings and at hearing proposing to  
8 delete the small business facility exemption. NMOGA did not propose a general  
9 exemption of its own. *See* NMOGA App. B at 7; NMOGA Ex. 47 at 7; 4 Tr. 991:18-19, -  
10 996:14-997:15.

11           IPANM took an unorthodox and confusing approach on whether there should be a  
12 general exemption for low producing or low emitting operations. In its direct NOI,  
13 IPANM witness Ryan Davis opposed the Department’s small business facility  
14 exemption, recommending that it “not be adopted,” and urged an “alternative approach”  
15 to broaden the exemption. IPANM Ex. 2 at 20. However, while the EIB’s rules require  
16 parties to “include the text of any recommended modifications to the proposed regulatory  
17 change” in notices of intent to present technical testimony, 20.1.1.302.A(5) NMAC,  
18 IPANM failed to include any recommended modifications in its direct or rebuttal NOIs or  
19 at hearing. *See* IPANM Ex. 1 [Proposed Modifications]; IPANM Notice of Intent to  
20 Present Rebuttal Technical Testimony; 3 Tr. 931:13-22. Instead IPANM acknowledged  
21 that “IPANM is not proposing specific language at this time to accomplish this end . . . .”  
22 IPANM Ex. 2 at 20.

23           At hearing, Mr. Davis gave extended but exceedingly general testimony on the  
24 claimed hardship to smaller oil and gas operators with complying with the Department’s  
25 proposed rule, and encouraged the EIB to return to the Department’s pre-petition  
26 proposal exempting low production and low emitting wells. 3 Tr. 905:7-15; *see also*  
27 IPANM Ex. 10 at 28-29. However, Mr. Ryan failed to provide the EIB and the parties  
28 with any proposed language in support of this suggestion and failed to provide any  
29 analysis whatsoever that would support such a proposal. Mr. Ryan did not even offer the  
30 emissions threshold IPANM would support. Mr. Ryan acknowledged during cross-



1 examination that IPANM had not proposed any specific language or any data or  
2 economic analysis to support IPANM's very loose proposal. 3 Tr. 930:10-20, -932:3-24.

3 Mr. Ryan acknowledged he understood the EIB's rules required parties proposing  
4 modifications to submit proposed language in their NOIs. 3 Tr. 930:21-931:6. Without  
5 proposed language, there is no proposal before the EIB; it is impossible to evaluate any  
6 proposal; and the parties' right to cross-examine on any proposal is undermined. *See*  
7 NMSA §, 74-2-6.D (under Air Quality Control Act, all interested persons have a  
8 reasonable opportunity to examine witnesses testifying at the rulemaking hearing).

9 Any rule adopted by the EIB must supported by substantial evidence in the whole  
10 record. With no analysis, data, or information in support, there is no "substantial  
11 evidence" in support of IPANM's suggestion that the EIB return to the Department's pre-  
12 petition proposal, and there is no basis for the EIB to consider let alone adopt IPANM's  
13 suggestion. The EIB should summarily reject IPANM's suggestion and not expend its  
14 limited resources deliberating on IPANM's threadbare recommendation.

15 Ms. Hull conducted a review of emissions from stripper wells in New Mexico,  
16 and determined that "stripper wells are responsible for a disproportionately large portion  
17 of emissions, over 22% compared to their low share of production . . . ." 8 Tr. 2612:20-  
18 25. This information underscores "the need for frequent instrument-based inspections at  
19 these well sites to identify abnormal operating conditions that result in excess venting or  
20 leaking." 8 Tr. 2613:1-4. Ms. Hull also conducted a review to determine ownership of  
21 stripper wells in New Mexico. This review demonstrates that "companies who operator  
22 stripper wells also operate many higher-producing wells." 8 Tr. 2612:12-14. Specifically,  
23 companies that own stripper wells are responsible for 99.6% of oil production and 97%  
24 of gas production in the state. 8 Tr. 2611:25-2612:3.

25 Mr. Alexander, a former oil and gas executive, pointed out that an asset portfolio  
26 consisting solely of stripper wells can still produce significant amounts of oil and gas and  
27 generate considerable income. 10 Tr. 3237:12-25. He further noted that companies that  
28 operate multiple stripper wells located close together will often view the combined assets  
29 as one entity when evaluating potential compliance costs and mitigation efforts. 10 Tr.  
30 3238:9-14.

1 Ms. Hull's analysis directly rebuts Mr. Davis' and Mr. Smitherman's testimony on  
2 the alleged economic hardship of the Department's proposed rules on small operators  
3 because Ms. Hull's analysis demonstrates that companies that operate low-producing  
4 stripper wells also operate high producing assets. [See also CEP SOR 358-373.]  
5  
6

7 **VV. “Stabilized” means, when used to refer to stored condensate, that the**  
8 **condensate has reached substantial equilibrium with the atmosphere and that any**  
9 **emissions that occur are those commonly referred to within the industry as “working and**  
10 **breathing losses.”**

11  
12 NMED: The Department is proposing adding a definition of “Stabilized” at Subsection  
13 VV of Section 20.2.50.7 based on its agreement at the hearing with the definition as  
14 proposed by NMOGA. The term is used in Section 20.2.50.111. Tr. Vol. 4, 1230:1-5.  
15 The Board should adopt this proposal for the reasons stated in NMOGA’s testimony.  
16

17 **WW. “Standalone tank battery” means a tank battery that is not designated as**  
18 **associated with a well site, gathering and boosting station, natural gas processing plant, or**  
19 **transmission compressor station.**

20  
21 NMED: The Department is proposing a definition of “Standalone tank battery” at  
22 Subsection WW of Section 20.2.50.7 based on testimony from NMOGA. The term is  
23 used in Section 20.2.50.111. At the hearing, the Department agreed to include a definition  
24 of “tank battery” and worked with NMOGA following the hearing to come up with the  
25 proper language. As part of that definition, another definition of “standalone tank battery”  
26 was required to delineate between those tank batteries that are associated with other  
27 defined facilities and those that are not. This definition provides clarity regarding the  
28 applicability of the requirements in Part 50 to storage tanks not associated with another  
29 facility regulated under Part 50. The Board should adopt this proposal for the reasons  
30 stated at Tr. Vol 4, 1110:2-7; 1113:9 – 1120:6. [See also NMOGA SOR 62.]  
31

32 **XX. “Startup” means the setting into operation of air pollution control equipment**  
33 **or process equipment.**

34  
35 NMED: The definition of “Startup” in Subsection XX of Section 20.2.50.7 was derived  
36 from the Board’s excess emissions regulations at 20.2.7 NMAC. No party commented on

1 this proposal. The Board should adopt this proposal for the reasons stated in NMED  
2 Exhibit 32, p. 22.

3  
4 **YY. “Stationary source” or "source" means any building, structure, equipment,**  
5 **facility, installation (including temporary installations), operation, process, or portable**  
6 **stationary source that emits or may emit any air contaminant. Portable stationary source**  
7 **means a source that can be relocated to another operating site with limited dismantling and**  
8 **reassembly.**

9  
10 NMED: The definition of “Stationary source” or “source” in Subsection YY of Section  
11 20.2.50.7 was derived from the Board’s air quality construction permit regulations at  
12 20.2.72 NMAC. No party commented on this proposal. The Board should adopt this  
13 proposal for the reasons stated in NMED Exhibit 32, p. 22.

14  
15 IPANM proposed moving the last sentence into a separate definition; see above for new  
16 definition “**portable stationary source.**”

17  
18  
19 **ZZ. “Storage vessel” means a single tank or other vessel that is designed to**  
20 **contain an accumulation of hydrocarbon liquid or produced water and is constructed**  
21 **primarily of non-earthen material including wood, concrete, steel, fiberglass, or plastic,**  
22 **which provide structural support. A well completion vessel that receives recovered liquid**  
23 **from a well after commencement of operation for a period that exceeds 60 days is**  
24 **considered a storage vessel. A storage vessel does not include a vessel that is skid-mounted**  
25 **or permanently attached to a mobile source and located at the site for less than 180**  
26 **consecutive days, such as a truck or railcar; a process vessel such as a surge control vessel,**  
27 **bottom receiver, or knockout vessel; a pressure vessel designed to operate in excess of 204.9**  
28 **kilopascals (29.72 psi) without emissions to the atmosphere; or a floating roof tank**  
29 **complying with 40 CFR Part 60, Subpart Kb.**

30  
31 NMED: The definition of “Storage vessel” in Subsection ZZ of Section 20.2.50.7 was  
32 derived in part from Colorado Reg. 7, Section I.B.27, and NSPS Subpart OOOOa, 40  
33 C.F.R. § 60.5365a. The term is used in Section 123. The Department made revisions to  
34 its original proposal based on comments from NMOGA. The Department is proposing  
35 further revisions to address storage vessels with a floating roof tank complying with  
36 federal NSPS regulations based on testimony from NMOGA at the hearing. The Board  
37 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 22-23; NMED  
38 Rebuttal Exhibit 1, p. 11; and Tr. Vol 9, 2881:2 – 2883:5, 2885:4 – 2887:18. [See also  
39 NMOGA SOR 65.]

1           **AAA. “Tank battery” means a storage vessel or group of storage vessels that**  
2 **receive or store crude oil, condensate, or produced water from a well or wells for storage.**  
3 **The owner or operator shall designate whether a tank battery is a standalone tank battery**  
4 **or is associated with a well site, gathering and boosting station, natural gas processing**  
5 **plant, or transmission compressor station. The owner or operator shall maintain records of**  
6 **this designation and make them available to the department upon request. A tank battery**  
7 **associated with a well site, gathering or boosting station, natural gas processing plant, or**  
8 **transmission compressor station is subject to the requirements in this Part for those**  
9 **facilities, as applicable. Tank battery does not include storage vessels at saltwater disposal**  
10 **facilities or produced water management units.**

11  
12           NMED: The Department is proposing a definition of “Tank battery” at Subsection ZZ of  
13 Section 20.2.50.7 based on testimony from NMOGA. The term is used in Section  
14 20.2.50.111. At the hearing, the Department agreed to include a definition of “tank  
15 battery” and worked with NMOGA following the hearing to come up with the proper  
16 language. This definition provides clarity regarding the applicability of the requirements  
17 in Part 50 to storage tanks associated with different types of facilities, and further  
18 clarifies that the term does not apply to storage vessels at saltwater disposal facilities or  
19 produced water management units. The Board should adopt this proposal for the reasons  
20 stated at Tr. Vol 4, 1110:2-7; 1113:9 – 1120:6. [See also NMOGA SOR 63-64.]

21  
22           CDG supports this definition.

23  
24           **BBB. “Temporarily abandoned well site” means an inactive well site where the**  
25 **well’s completion interval has been isolated. The completion interval is the reservoir**  
26 **interval that is open to the borehole and is isolated when tubing and artificial equipment**  
27 **has been removed and a bottom plug has been set.**

28  
29           NMED: The Department proposes this definition as part of its support for the joint  
30 proposal of the eNGOs and Oxy USA at Paragraph (9) of Subsection C of 20.2.50.116.  
31 The Department refers the Board to the testimony and findings from those parties for  
32 supporting information on this definition. [See discussion in Section 116 below.]

33  
34           **CCC. “Transmission compressor station” means a facility, including all equipment**  
35 **and compressors, that moves pipeline quality natural gas at increased pressure from a well**  
36 **site or natural gas processing plant through a transmission pipeline for ultimate delivery to**  
37 **the local distribution company custody transfer station, underground storage, or to other**  
38 **industrial end users. Transmission compressor stations may include equipment for liquids**  
39 **separation, natural gas dehydration, and tanks for the storage of water and hydrocarbon**  
40 **liquids.**

1 NMED: Subsection CCC of Section 20.2.50.7 defines “Transmission compressor  
2 station” as used in Part 50, specifically Section 20.2.50.111. This definition clarifies the  
3 segment of the oil and gas industry included in this term, as used in the definition of  
4 “Gathering and boosting station” at Subsection P of Section 20.2.50.7. The Board should  
5 adopt this proposal for the reasons stated at NMED Exhibit 32, pp. 8, 22.

6  
7 KINDER MORGAN: Kinder Morgan supports the Department’s revised definition of  
8 “gathering and boosting station,” deleted definition of “natural gas compressor station,”  
9 and added (and subsequently revised) definition of “transmission compressor station.”  
10 Operations in the transmission segment differ significantly from other segments of  
11 industry. This separate definition is necessary to apply each rule section, as appropriate,  
12 to the unique transmission segment operations.

13  
14 **DDD. “Vessel measurement system” means equipment and methods used to**  
15 **determine the quantity of the liquids inside a vessel (including a flowback vessel) without**  
16 **requiring direct access through the vessel thief hatch or other opening.**

17  
18 NMED: The definition of “Vessel measurement system” is part of the automatic tank  
19 gauging proposal put forward by the eNGOs and Oxy USA in the Joint Proposal. The  
20 term is used in Section 123. In support of this proposal, the Department refers the Board  
21 to the testimony presented by CAA on this topic. [See discussion in Section 123 below.]

22  
23 The CEP and Oxy and EDF propose a new definition related to their proposals below:

24  
25 **LLL. “Wellhead only facility” means a well site that does not contain any**  
26 **production or processing equipment other than artificial lift natural gas driven**  
27 **pneumatic controllers and emergency shutdown device natural gas driven**  
28 **pneumatic controllers.**

29  
30  
31 **EEE. “Well workover” means the repair or stimulation of an existing production**  
32 **well for the purpose of restoring, prolonging, or enhancing the production of**  
33 **hydrocarbons.**

34  
35 NMED: The definition of “Well workover” in Subsection DDD of Section 20.2.50.7 was  
36 derived from the MAP Technical Report at NMED Exhibit 10. The term is used in

1 Section 124. The Board should adopt this proposal for the reasons stated in NMED  
2 Exhibit 32, pp. 150-52.

3  
4 **FFF. “Well site” means the equipment under the operator’s control directly**  
5 **associated with one or more oil wells or natural gas wells upstream of the natural gas**  
6 **processing plant or gathering and boosting station, if any. A well site may include**  
7 **equipment used for extraction, collection, routing, storage, separation, treating,**  
8 **dehydration, artificial lift, combustion, compression, pumping, metering, monitoring, and**  
9 **product piping. A well site does not include an injection well site.**  
10 **[20.2.50.7 NMAC - N, XX/XX/2021]**

11  
12 NMED: The definition of “Well site” at Subsection FFF of Section 20.2.50.7 was  
13 derived from Colorado Reg. 7, Section I.B.30, and NSPS Subpart OOOOa, 40 CFR §  
14 60.5430a. The term is used in Section 20.2.50.111. The Department revised its original  
15 definition to replace the term “Wellhead” with “Well” based on comments submitted by  
16 NMOGA. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
17 32, p. 23, and NMED Rebuttal Exhibit 1, pp. 7, 20-21.

18  
19 **20.2.50.8 SEVERABILITY: If any provision of this Part, or the application of this**  
20 **provision to any person or circumstance is held invalid, the remainder of this Part, or the**  
21 **application of this provision to any person or circumstance other than those as to which it**  
22 **is held invalid, shall not be affected thereby.**  
23 **[20.2.50.8 NMAC - N, XX/XX/2021]**

24  
25 NMED: Section 20.2.50.8 ensures that if any provision of Part 50 is found by a court to  
26 be invalid, such finding will not affect the validity and enforceability of the other  
27 provisions of the rule. The Board should adopt this proposal for the reasons stated in Tr.  
28 Vol. 2, 623:19-21.

29  
30 **20.2.50.9 CONSTRUCTION: This Part shall be liberally construed to carry out its**  
31 **purpose. [20.2.50.9 NMAC - N, XX/XX/2021]**

32  
33 NMED: Section 20.2.50.9 directs that Part 50 must be liberally construed to carry out its  
34 purpose. The Board should adopt this proposal for the reasons stated in Tr. Vol. 2,  
35 623:19-21.

1 **20.2.50.10 SAVINGS CLAUSE: Repeal or supersession of prior versions of this Part**  
2 **shall not affect administrative or judicial action initiated under those prior versions.**  
3 **[20.2.50.10 NMAC - N, XX/XX/2021]**  
4

5 NMED: Section 20.2.50.10 provides that repeal or supersession of prior versions of Part  
6 50 will not affect any administrative or judicial action initiated under those prior versions.  
7 The Board should adopt this proposal for the reasons stated in Tr. Vol. 2, 623:19-21.

8  
9 **20.2.50.11 COMPLIANCE WITH OTHER REGULATIONS: Compliance with this**  
10 **Part does not relieve a person from the responsibility to comply with other applicable**  
11 **federal, state, or local laws, rules or regulations, including more stringent controls.**  
12 **[20.2.50.11 NMAC - N, XX/XX/2021]**  
13

14 NMED: Section 20.2.50.11 makes clear that compliance with Part 50 does not relieve a  
15 person from the responsibility to comply with other laws or regulations. The Board  
16 should adopt this proposal for the reasons stated in Tr. Vol. 2, 623:19-21.

17  
18 **20.2.50.12 DOCUMENTS: Documents incorporated and cited in this Part may be**  
19 **viewed at the New Mexico environment department, air quality bureau.**  
20 **[20.2.50.12 NMAC - N, XX/XX/2021]**

21 **[The Air Quality Bureau is located at 525 Camino de los Marquez, Suite 1, Santa Fe, New**  
22 **Mexico 87505.]**  
23

24 NMED: Section 20.2.50.12 identifies where documents incorporated and cited in Part 50  
25 may be reviewed. No party commented on this proposal. The Board adopts this proposal  
26 for the reasons stated in Tr. Vol. 2, 623:19-21.

27  
28 **20.2.23.13-20.2.23.110 [RESERVED]**  
29

30 **20.2.50.111 APPLICABILITY:**

31 **A. This Part applies to certain crude oil and natural gas production and**  
32 **processing equipment associated with operations that extract, collect, separate, dehydrate,**  
33 **store, process, transport, transmit, or handle hydrocarbon liquids or produced water in the**  
34 **areas specified in 20.2.50.2 NMAC and are located at well sites, tank batteries, gathering**  
35 **and boosting stations, natural gas processing plants, and transmission compressor stations,**  
36 **up to the point of the local distribution company custody transfer station.**

37  
38 NMED: Subsection A of Section 20.2.50.111 outlines the specific sources of air  
39 pollutants that are covered under Part 50. The rule applies to certain crude oil and natural  
40 gas production and processing equipment associated with operations that extract, collect,

1 separate, dehydrate, store, process, transport, transmit, handle hydrocarbon liquids or  
2 produced water in areas of the state specified in Section 20.2.50.2 and located at well  
3 sites, tank batteries, gathering and boosting sites, natural gas processing plants, and  
4 transmission compressor stations up to the point of the local distribution company  
5 custody transfer station. Part 50 applies to state, federal, and privately owned land, but  
6 does not apply to tribal lands or Bernalillo County. The Board should adopt this proposal  
7 for the reasons stated in NMED Exhibit 32, p. 23.

8  
9 **B. In determining if any source is subject to this Part, including a small business**  
10 **facility as defined in this Part, the owner or operator shall calculate the Potential to Emit**  
11 **(PTE) of such source and shall have the PTE calculation certified by a qualified**  
12 **professional engineer or an inhouse engineer with expertise in the operation of oil and gas**  
13 **equipment, vapor control systems, and pressurized liquid samples. The emission standards**  
14 **and requirements of this Part may not be considered in the PTE calculation required in**  
15 **this Section or in determining if any source is subject to this Part. The calculation shall be**  
16 **kept on file for a minimum of five years and shall be provided to the department upon**  
17 **request. This certified calculation shall be completed before startup for new sources, and**  
18 **within two years of the effective date of this Part for existing sources.**

19  
20 NMED: Subsection B of Section 20.2.50.111 specifies how to determine whether a  
21 source is subject to Part 50. Owners and operators must calculate the PTE of each  
22 potentially affected source to determine if it is subject to requirements under the rule. The  
23 PTE calculation must be certified by a qualified profession engineer or inhouse engineer  
24 with expertise in the specified areas. This certification is critical to ensuring the potential  
25 air emissions from equipment and processes are properly calculated and representative of  
26 the source, and present a true and accurate representation of the source's potential  
27 emissions. Without this certification, emission calculations may be performed based on  
28 process, emission, or operational inputs that are not accurate or representative, which  
29 then underestimate the true potential emissions and result in a determination that  
30 equipment is not subject to this part. The PTE calculation is the foundation of  
31 determining applicability of Part 50 and the certification of the PTE calculation ensures  
32 the integrity of how that fundamental calculation is performed. Accordingly, it is  
33 imperative that PTE calculations be certified by engineers with relevant background and  
34 experience. NMED did agree with NMOGA's proposal to allow in-house engineers to do  
35 PTE certifications. The New Mexico licensing statute does not require an engineer



1 employed with a company to be licensed. *See* Tr. Vol. 4, 1169:23 – 1170:4.

2 NMED added language in the second sentence to clarify that the emission  
3 standards and requirements of Part 50 may not be used to reduce the emission rate of a  
4 source in order to determine applicability of the rule to that source. *See* Tr. Vol. 4,  
5 1158:7-13. NMED is also proposing a compliance date for when PTE certifications must  
6 be completed, in recognition of the large number of sources that will need to undergo  
7 evaluation and certification under this provision. The Board should adopt this proposal  
8 for these reasons, as stated above and in NMED Exhibit 32, p. 24.

9 Several industry parties proposed that consultants who are not engineers should  
10 also be able to certify PTE calculations. The Department disagrees with these proposals.  
11 As discussed previously, the entire purpose of this subsection is to require certification by  
12 an engineer with relevant expertise. Ms. Kuehn explained that in her experience, PTE  
13 calculations frequently miscalculate or misrepresent a source’s PTE. This often results in  
14 compliance issues for the company, which requires enforcement action and consequent  
15 revisions to applications and new permits with corrected emissions values. Because of  
16 this experience, the Department very much intended for the PTE calculation to undergo  
17 the review of an engineer with that specific type of experience, and for that person to  
18 affirmatively sign off that the emissions determination is accurate and representative of  
19 the source’s true potential to emit. Tr. Vol. 4, 1166:19 – 1168:1. For the reasons outlined  
20 in the Department’s testimony, the Board should reject the proposals to allow non-  
21 engineer consultants certify PTE calculations for applicability of Part 50.

22 [Oxy’s earlier proposal to use actual emissions rather than PTE for determining  
23 applicability under Section 20.2.50.111 is not in their final proposal.]

24 NMOGA proposes to insert “air consultant,” after the word “qualified” and supports the  
25 final sentence in Section B providing 2 years for the calculation: The applicability of  
26 requirements under 20.2.50 NMAC turns largely on a source’s potential to emit, which is  
27 “the maximum capacity of a stationary source to emit any air pollutant under its physical  
28 and operational design.” 20.2.50.7.MM NMAC. NMED’s proposal prohibits air quality  
29 consultants who are not engineers from conducting this potential to emit analysis. The  
30 record does not support NMED’s insistence that only an engineer is qualified to calculate  
31

1 potential to emit. The Board should ensure the integrity of potential to emit calculations  
2 by simply requiring that the engineer, consultant or inhouse staff be appropriately  
3 qualified based on training and experience. NMED's testimony is that they wanted a  
4 certain level of assurance that the evaluation was accurate. See Bisbey-Kuehn testimony,  
5 Tr. 4:1157:17-4:1158:6; 4:1161:4-22. NMED admitted, however, that an engineer is not  
6 required for even complex permitting potential to emit calculations. Bisbey-Kuehn  
7 testimony, Tr. 4:1161:23-4:1162:4. Industry representatives testified that many  
8 professional engineers have no relevant expertise and that air quality consultants or  
9 compliance specialists, versed in how the air program determines potential to emit, were  
10 likely more qualified. See Smitherman testimony, Tr. 4:1172:5-21; Marquez testimony,  
11 5:1474:20-5:1475:25; Davis Testimony, Tr. 4:1183:4-19; 4:1184:4-20. Oxy noted that  
12 for its 645 facility and 2,745 wells, this requirement could add nearly 6,780 engineering  
13 hours, at a cost of over \$800,000. Holderman testimony, Tr. 4:1195:16-4:1196:7. What  
14 is important is that the engineer, consultant or inhouse staff be appropriately trained and  
15 qualified. The proposed redline revisions make the focus on the qualification of the  
16 person performing the work and will avoid hamstringing the program.

17 This requirement would also be more stringent than federal law. PTE calculations  
18 for federal standards and permits are routinely done by non-engineering air quality  
19 consultants. As such, the Board cannot adopt these standards unless it finds they are more  
20 protective. It cannot make such a finding. The record demonstrates that NMED's  
21 engineering requirement creates unnecessary, hamstringing barriers around the air quality  
22 professionals who are often most qualified to conduct this work.

23 As to the 2 years allowed to complete the calculation, the testimony is clear that  
24 there are over a hundred thousand of pieces of equipment subject to proposed Part 50.  
25 Mr. Powell testified that there are 53,338 active oil and gas wells. Tr. 3:741:7-16. The  
26 LDAR testimony made it clear that each well has multiple pieces of equipment. Oxy  
27 noted that for its 645 facility and 2,745 wells, this requirement could add nearly 6,780  
28 engineering hours, at a cost of over \$800,000. Holderman testimony, Tr. 4:1195:16-  
29 4:1196:7. The EIB should provide at least two years to complete the certified  
30 calculations. [See also NMOGA SOR 66-67.]

31

1 IPANM: NMED originally proposed a requirement in Section 111 that a calculation of  
2 the potential to emit for sources subject to Part 50 be certified by a qualified professional  
3 engineer. NMED explained that requiring a professional engineer to certify calculations  
4 “is critical to ensuring the potential air emissions from equipment and processes are  
5 properly calculated and representative of the source, and present a true and accurate  
6 representation of the source’s potential emissions.” NMED Ex. 32 at 24 (Bisbey-  
7 Kuehn/Palmer Direct). NMED expressed reservation that without a professional  
8 engineer to certify the calculations, the potential emissions could be calculated  
9 incorrectly, which has the consequence of leaving equipment out of Part 50. Id.

10 IPANM opposed this requirement noting that certification by a professional  
11 engineer is unnecessary and burdensome on small producers. IPANM Ex. 2 at 6 (Davis  
12 Direct); IPANM Ex. 10 at 8 (Davis Rebuttal). The New Mexico Board of Licensure for  
13 Professional Engineers and Professional Surveyors exempts in-house engineers who  
14 perform “only the engineering services involved in the operation of the business entity’s  
15 business” from the requirements of the Engineering and Surveying Practice Act. IPANM  
16 Ex. 2 at 6 (Davis Direct). NMOGA also opposed this requirement, noting that not all  
17 registered professional engineers would have the necessary background or specialized  
18 oilfield knowledge to be able to complete these calculations. NMOGA Appendix A1 at  
19 14 (Smitherman Direct). Mr. Smitherman highlighted that a properly trained and  
20 experienced company employee may have a significantly better working knowledge of a  
21 piece of equipment than a professional engineer. Id. Finally, Mr. Smitherman testified  
22 that the need to use a registered professional engineer to certify calculations would create  
23 a human resource bottleneck that will result in additional costs of implementation of the  
24 rule without a discernable benefit. Id. at 14-15.

25 Oxy highlighted similar concerns as NMOGA and IPANM and additionally  
26 described how using an in-house engineer would still meet the goals of Section 111, but  
27 would lighten the financial burden that would be required if hiring a professional  
28 engineer was necessary. Oxy Ex. 2 at 20 (Holderman Direct). NMED recognized the  
29 burden this requirement could create and amended its proposal to also allow for an  
30 “inhouse engineer with expertise in the operation of oil and gas equipment, vapor control  
31 systems, and pressurized liquid samples” to certify the required potential to emit

1 calculations. NMED Rebuttal Ex. 2 at 5 (Proposed 20.2.50 NMAC – Sept. 7, 2021).  
2 NMED testified that it was concerned about the necessary qualifications required for  
3 doing defensible PTE calculations. Tr. Vol. 4, 1158:1-6 (Bisbey-Kuehn). NMED  
4 believed its revisions to include an option to use an in-house engineer satisfies the  
5 concerns raised by the parties. Tr. Vol. 4, 1157:24-1158:6 (Bisbey-Kuehn). NMED  
6 clarified that it must be a professional engineer or an in-house engineer who would have  
7 to certify the calculations and that this would preclude a consultant from being able to  
8 certify these calculations. Tr. Vol. 4, 1161:2-1162:4 (Bisbey-Kuehn).

9 NMOGA testified that it agreed with the changes to allow an alternative to a  
10 registered, professional engineer to need to certify the calculations. Tr. Vol. 4, 1172:5-21  
11 (Smitherman). IPANM testified that while it largely agreed with NMED’s change to  
12 include in-house engineers, it still had concerns that small companies will need to use an  
13 outside consultant because they do not have an in-house engineer. Tr. Vol. 4, 1183:4-11  
14 (R. Davis). IPANM further testified that the regulatory specialist employed by Mr.  
15 Davis’s company was not a professional engineer, but had expertise that NMED was  
16 looking for in the certifications of the calculations. Tr. Vol. 4, 1184:12-20 (R. Davis).  
17 IPANM believed there needs to be additional flexibility in the rule to allow for a  
18 regulatory specialist to handle the PTE certification. Tr. Vol. 4, 1184:15-20 (R. Davis).  
19 Oxy testified that it supports NMED’s changes to the rule to allow for an in-house  
20 engineer to certify PTE calculations. Tr. Vol. 4, 1196:19-1197:5 (Holderman).  
21 The Board should find that allowing an in-house engineer or similarly qualified  
22 environmental professional to certify potential to emit calculations is appropriate and is  
23 consistent with NMED’s goal to have PTE’s properly calculated.

24  
25  
26 **C. An owner or operator of a small business facility as defined in this Part shall**  
27 **comply with the requirements of this Part as specified in 20.2.50.125 NMAC.**  
28

29 NMED: Subsection C of Section 20.2.50.111 specifies that owners and operators of  
30 small business facilities as defined in 20.2.50.7.UU are subject to the requirements of  
31 Section 20.2.50.125. The Board should adopt this proposal for the reasons stated in  
32 NMED Exhibit 32, p. 24; NMED Ex. 102; and NMED Rebuttal Exhibit 1, pp. 11, 98-99.

1           **D. Oil transmission pipelines, oil refineries, natural gas transmission pipelines**  
2 **(except transmission compressor stations), and saltwater disposal facilities are not subject**  
3 **to this Part.**

4 **[20.2.50.111 NMAC - N, XX/XX/2021]**

5  
6           NMED: Subsection D of Section 20.2.50.111 lists several types of oil and gas-related  
7 facilities that are not subject to Part 50. The Department has proposed clarifying revisions  
8 as suggested by NMOGA to effectuate the Department’s intent that the purpose of the  
9 rule is not to regulate oil transmission pipelines. *See* Tr. Vol. 4, 1156:5-16; 1157:5-9. The  
10 Board should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 7-9, 23-  
11 24, and Tr. Vol. 4, 1156:5-16, 1157:5-9.

12  
13           CDG supports the exclusion of salt water disposal facilities: The emissions profile at  
14 disposal wells is entirely different than the producing operations that create the incoming  
15 water. The disposal wells do not have the same emission sources as production facilities  
16 and do not receive produced natural gas or oil. The water received from the producing  
17 wells is low volatility, post-flash, and has gone through separation, processing, and  
18 treatment at the producing sites. Therefore, the water is at atmospheric conditions.  
19 Once the produced water has been separated from hydrocarbons at the producing  
20 operations, it is then transported by truck or pipeline to Salt Water Disposal (SWD)  
21 facilities for further hydrocarbon removal. Typically, incoming water is comprised of  
22 about 0.5 percent hydrocarbons. SWDs remove remaining hydrocarbons and then inject  
23 the water into an injection well regulated by EPA’s underground injection control  
24 program, which is administered by EMNRD’s Oil Conservation Division. The disposal  
25 well itself is not an emission point because it is injecting water that has been cleaned and  
26 filtered and therefore, contains only trace amounts of hydrocarbons.

27           The oil that is separated from the water at SWD facilities is also different than the  
28 oil produced from and E&P sites. It is less volatile and is considered “dead” oil because  
29 it has limited flashing and emission potential. Any recovered oil is transported offsite  
30 typically to refineries ultimately for beneficial use. Therefore, it is appropriate to exclude  
31 SWD from the Proposed Rule. CDG NOI Direct Testimony: Lori Marquez, pgs. 5-6; Il  
32 Kim, pgs. 3-4; Jill Cooper, pgs. 4-6; Ashley Campsie, pgs. 5-6; Exhibit CDG 4 - Streams

1 with High Moisture Content; Exhibit CDG 5 - Cost Estimate of the Economic Impacts;  
2 Hearing Transcript, Volume 9, 2935:20 – 2936:16; 3033:12 – 3034:6.

3  
4 **20.2.50.112 GENERAL PROVISIONS:**

5 **A. General requirements:**

6 **(1) Sources subject to emissions standards and requirements under this**  
7 **Part shall be operated and maintained consistent with manufacturer specifications, or good**  
8 **engineering and maintenance practices. When used in this Part, the term manufacturer**  
9 **specifications means either the original equipment manufacturer (or successor) emissions-**  
10 **related design specifications, maintenance practices and schedules, or an alternative set of**  
11 **specifications, maintenance practices and schedules sufficient to operate and maintain such**  
12 **sources in good working order, which have been approved by qualified maintenance**  
13 **personnel based on engineering principles and field experience. The owner or operator**  
14 **shall keep manufacturer specifications on file when available, as well as any alternative**  
15 **specifications that are being followed, and make them available upon request by the**  
16 **department. The terms of 20.2.50.112.A(1) apply any time reference to manufacturer**  
17 **specifications occurs in this Part.**

18  
19 NMED: Subsection A of Section 20.2.50.112 outlines general provisions that establish a  
20 universal set of requirements applicable to all owners and operators of sources of  
21 emissions subject to emissions standards and other requirements of Part 50.

22 Paragraph (1) of Subsection A of Section 20.2.50.112 establishes work practice standards  
23 requiring equipment to be operated and maintained consistent with manufacturer  
24 specifications and explains what is meant by the term “manufacturer specifications” as  
25 used in Part 50. Based on a proposal by NMOGA, proposed revisions that allow owners  
26 or operators to use either manufacturer specifications or an alternative set of  
27 specifications and maintenance practices and schedules developed by qualified personnel  
28 based on engineering principles and field experience. Manufacturer specifications or  
29 alternative specifications must be kept on file and provided to the department upon  
30 request. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
31 32, p. 25 and NMED Rebuttal Exhibit 1, p. 21.

32  
33 **(2) Sources, including associated air pollution control equipment and**  
34 **monitoring equipment, subject to emission standards or requirements under this Part shall**  
35 **at all times, including periods of startup, shutdown, and malfunction, be operated and**  
36 **maintained in a manner consistent with safety and good air pollution control practices for**  
37 **minimizing emissions of VOC and NOx. During a period of startup, shutdown, or**  
38 **malfunction, this general duty to minimize emissions requires that the owner or operator**  
39 **reduce emissions from the affected source to the greatest extent consistent with safety and**

1 **good air pollution control practices. The general duty to minimize emissions does not**  
2 **require the owner or operator to make any further efforts to reduce emissions beyond**  
3 **levels required by the applicable standard under this Part. The terms of 20.2.50.112.A(2)**  
4 **apply any time reference to minimizing emissions occurs in this Part.**

5  
6 NMED: Paragraph (2) of Subsection A of Section 20.2.50.112 establishes a requirement  
7 that equipment be operated a manner that minimizes emissions of air contaminants,  
8 including NOx and VOC. This is a standard operational requirement intended to ensure  
9 that equipment is used for its intended purpose only; that equipment is maintained in  
10 good working order such that it operates within its normal operating parameters, loads,  
11 and process and throughput rates; and that owners and operators proactively address any  
12 operational issues to avoid excess emissions due to equipment failures, malfunctions, or  
13 lack of proper maintenance and operation. This provision includes revisions proposed by  
14 NMOGA that clarify the sources covered; specify that the requirement applies at all times  
15 including during periods of startup, shutdown, and malfunctions; and clarify the  
16 Department's intent that the general duty to minimize emissions does not require the  
17 owner or operator to make further efforts to reduce emissions if emission levels required  
18 by applicable standards have been achieved. The Board should adopt this proposal for the  
19 reasons stated in NMED Exhibit 32, p. 25; and NMED Rebuttal Exhibit 1, p 21.

20 IPANM withdrew its proposal to strike entirely the general requirement for  
21 owners and operators to operate sources in a manner that minimizes the emissions of  
22 ozone precursors. This requirement establishes a reasonable obligation on the part of  
23 owners and operators. *See* NMED Rebuttal Exhibit 1, pp. 21-22.

24  
25 **(3) Within two years of the effective date of this Part, owners and**  
26 **operators of a source requiring equipment monitoring, testing, or inspection shall develop**  
27 **and implement a data system(s) capable of storing information for each source in a manner**  
28 **consistent with this section. The owner or operator shall maintain information regarding**  
29 **each source requiring equipment monitoring, testing, or inspection in a data system(s),**  
30 **including the following information in addition to the required information specified in an**  
31 **applicable section of this Part:**

- 32 (a) **unique identification number;**  
33 (b) **location (latitude and longitude) of the source;**  
34 (c) **type of source (e.g., tank, VRU, dehydrator, pneumatic**  
35 **controller, etc.);**  
36 (d) **for each source, the controlled VOC (and NO<sub>x</sub>, if applicable)**  
37 **emissions in lbs./hr. and tpy;**

1 (e) make, model, and serial number; and  
2 (f) a link to the manufacturer maintenance schedule or repair  
3 recommendations, or company-specific operational and maintenance practices.

4 (4) The data system(s) shall be maintained by the owner or operator of  
5 the facility.

6 (5) The owner or operator shall manage the source's record of data in the  
7 data system(s). The owner or operator shall generate a Compliance Database Report  
8 (CDR) from the information in the data system. The CDR is an electronic report  
9 maintained by the owner or operator and that can be submitted to the department upon  
10 request.

11 (6) The CDR is a report distinct from the owner or operator's data  
12 system(s). The department does not require access to the owner or operator's data  
13 system(s), only the CDR.

14 (7) The owner or operator's authorized representative must be able to  
15 access and input data in the data system(s) record for that source. That access is not  
16 required to be at any time from any location.

17 (8) The owner or operator shall contemporaneously track each  
18 monitoring event, and shall comply with the following:

19 (a) data gathered during each monitoring or testing event shall be  
20 uploaded into the data system as soon as practicable, but no later than three business days  
21 of each compliance event, and when the final reports are received;

22 (b) certain sections of this Part require a date and time stamp,  
23 including a GPS display of the location, for certain monitoring events. No later than one  
24 year from the effective date of this Part, the department shall finalize a list of approved  
25 technologies to comply with date and time stamp requirements, and shall post the  
26 approved list on its website. Owners and operators shall comply with this requirement  
27 using an approved technology no later than two years from the effective date of this Part.  
28 Prior to such time, owners and operators may comply with this requirement by making a  
29 written or electronic record of the date and time of any affected monitoring event; and

30 (c) data required by this Part shall be maintained in the data  
31 system(s) for at least five years.

32 (9) The department for good cause may request that an owner or  
33 operator retain a third party at their own expense to verify any data or information  
34 collected, reported, or recorded pursuant to this Part, and make recommendations to  
35 correct or improve the collection of data or information. Such requests may be made no  
36 more than once per year. The owner or operator shall submit a report of the verification  
37 and any recommendations made by the third party to the department by a date specified  
38 and implement the recommendations in the manner approved by the department. The  
39 owner or operator may request a hearing on whether good cause was demonstrated or  
40 whether the recommendations approved by the department must be implemented.

41  
42 NMED: Paragraphs (3) through (8) of Subsection A of Section 20.2.50.112 establish  
43 requirements for owners and operators to develop and maintain a data system capable of  
44 storing monitoring, testing, and inspection information as required under Part 50. These  
45 provisions outline what equipment data and compliance monitoring information are



1 required to be maintained for each source subject to Part 50, and provide that the owner  
2 or operator must be able to generate a Compliance Data Report (CDR) from the data  
3 stored in the data system(s) and submit the report to the Department upon request.  
4 Owners and operators have two years from the effective date to develop and implement  
5 the required data system. NMED proposed revisions clarifying that the CDR is a report  
6 that is distinct from the owner or operator's data system(s) and that the Department does  
7 not require access to the data system(s). An owner or operator's authorized representative  
8 must be able to access the data system(s) and input data. Monitoring events must be  
9 contemporaneously tracked and the data uploaded to the data system(s) in a timely  
10 manner. Where specific sections of the rule require a date and time stamp for a  
11 monitoring event, Paragraph (8) provides that the Department will finalize a list of  
12 approved technologies to comply with the date and time stamp requirements and will post  
13 that information on its website within one year of the effective date of Part 50. Owners  
14 and operators must comply with the requirement to use an approved technology for date  
15 and time stamping within two years of the effective date, and in the meantime can  
16 comply with the requirement by making a written or electronic record of the date and  
17 time of a required monitoring event. Data in the data system(s) must be maintained for a  
18 period of at least five years. NMED Exhibit 32, pp. 25-26; NMED Rebuttal Exhibit 1, pp.  
19 22-24; Tr. Vol. 1358:5 – 1359:14.

20 These provisions were substantially revised from the Department's initial  
21 proposal, which would have required that all sources be equipped with a scannable tag  
22 (an "Equipment Monitoring Tag" or "EMT") that would be integrated with a database  
23 and used to track equipment information and compliance monitoring events and data.  
24 Based on testimony from the industry parties regarding the costs and burdens entailed by  
25 the EMT system and integrated database, the Department removed the tagging and  
26 scanning requirements and changed the database requirement to a requirement to  
27 maintain a data system or systems for tracking and maintaining compliance data and  
28 other information for affected sources. Tr. Vol. 5, 1582:14 – 1583:18.

29 IPANM proposes to remove these paragraphs in their entirety. The Board should  
30 reject this proposal. As stated in NMED's rebuttal testimony, these provisions establish  
31 reasonable requirements for all owners and operators subject to Part 50 to operate and

1 maintain a data system where monitoring data, emissions data, and other general  
2 information for each affected source can be compiled and stored in a manner that allows  
3 a report containing the relevant information to be generated and provided to the  
4 Department upon request. These requirements are critical to NMED's ability to ensure  
5 that affected sources are complying with Part 50 so that the reductions in ozone levels  
6 predicted by the modeling can actually be achieved. NMED Rebuttal Ex. 1, pp. 22-23.

7 With regard the requirement that monitoring events be contemporaneously  
8 recorded, the Department has proposed revisions clarifying that only the recording of the  
9 event must be contemporaneous; the uploading to the data system does not need to be  
10 contemporaneous, but must be done as soon as practicable. The Board should reject the  
11 proposals to remove the requirements that each monitoring event be contemporaneously  
12 recorded and uploaded to the data system as soon as practicable. This tracking and  
13 uploading provides assurance to NMED and the public that compliance monitoring is  
14 actually occurring in accordance with the requirements of Part 50. NMED has revised  
15 this provision to require an owner or operator to include a date and time stamp, including  
16 GPS location information, for monitoring events for certain sources. In order to clarify  
17 the date and time stamp and GPS requirement, NMED will work with stakeholders to  
18 identify the technology options that can be used satisfy these requirements. There are  
19 multiple options for meeting this requirement, and NMED will not prescribe any specific  
20 method for doing so. There are many applications for date and time stamping with GPS,  
21 and these applications add the required information to photos and other documents. There  
22 are also multiple mobile employee time tracking applications with GPS tracking  
23 capability. The new proposed language in this Section requires NMED to finalize a list of  
24 approved technologies and post that information on its website no later than one year  
25 from the effective date of Part 50. Based on comments from NMOGA and IPANM,  
26 NMED has proposed a revised timeline allowing owners and operators subject to these  
27 requirements two years from the effective date of Part 50 to begin using one of the  
28 Department-approved methods to comply with this requirement. Tr. Vol. 5, 1582:14-17.  
29 Prior to such time, owners and operators may comply with this requirement with a  
30 written or electronic record of the date and time of any affected monitoring event.  
31 The Board should adopt NMED's proposal for the reasons stated in NMED Exhibit 32,

1 pp. 25-26; NMED Rebuttal Exhibit 1, p. 22-24; Tr. Vol. 1358:5 – 1359:14.

2 Paragraph (9) of Subsection A of Section 20.2.50.112 establishes a requirement  
3 for owners and operators to retain a third party at their own expense to verify any  
4 information collected, reported, or recorded pursuant to Part 50, if requested by the  
5 Department. The third party must conduct an assessment and make recommendations to  
6 correct or improve the data collected. The owner or operator is required to share the third-  
7 party assessment and recommendations with the Department and implement them in a  
8 manner approved by the Department. As discussed in the Department’s testimony, the  
9 third-party compliance verification requirement provides a critical auditing option if the  
10 Department suspects or finds that an owner or operator is failing to meet requirements  
11 under Part 50. Such verification will benefit the Department’s compliance program in  
12 significant ways. Having a compliance assessment conducted and a report prepared by an  
13 outside third-party results in a considerable time and resource savings for the  
14 Department, which already operates under limited staffing and financial resources. The  
15 Department can review the compliance assessment report highlighting any issues and  
16 recommendations, and approve the manner in which the recommendations are  
17 implemented. This approach will improve and increase the public’s confidence in the  
18 company’s compliance with Part 50. In sum, the ability of the Department to require a  
19 third-party compliance audit strengthens the overall rule; saves limited staffing resources;  
20 improves the public’s confidence in compliance with the rule; will result in overall better  
21 compliance; and provides owners and operators with targeted recommendations on how  
22 to improve any compliance issues identified in the report. NMED Exhibit 32, pp. 26-27.

23 The Department incorporated revisions proposed by industry parties requiring that  
24 requests for third party audits be based on good cause, to limit such requests to once per  
25 year, and to allow an owner or operator to request a hearing to review the Department’s  
26 asserted cause for requesting a third-party audit and/or the compliance recommendations  
27 made by the third party. These revisions provide a remedy if owners and operators do not  
28 believe there is good cause for a requested audit, or disagree with the recommendations  
29 resulting from that audit. NMED Rebuttal Exhibit 1, p. 24. The Board should adopt the  
30 Department’s proposal for the reasons stated above.

31

1 IPANM proposes to delete Section (9) in its entirety. The Board should reject this  
2 proposal because this requirement provides a reasonable, resource-conserving option for  
3 the Department to obtain third-party verification of compliance with this Part and  
4 recommendations on how to improve such compliance. NMED Rebuttal Exhibit 1, p. 24.

5  
6 GCA: The GCA supports the NMED’s removal of the EMT requirements from the  
7 proposed data system requirements in 20.2.50.112(A)(3). The tagging requirement  
8 included in the July 2021 draft of the proposed rule would have been unnecessarily  
9 complex and burdensome, and the compliance demonstration, recordkeeping, database,  
10 and database reporting requirements in 20.2.50 will provide ample compliance  
11 demonstration information to the Department without the additional cost and burdens  
12 associated with the EMT requirement. GCA Exhibit 15 (Copeland Direct) at 8-22. [GCA  
13 does not propose other edits in this section. For more details about the testimony of Mr.  
14 Copeland, see GCA Closing Argument pp. 16-18 and proposed SOR 6-9.]

15  
16 CDG: The CDG supports 112A and C, and proposes to insert **“as required by**  
17 **20.2.50.112(C)(3) and 112(D)”** at the end of paragraph A(5). CDG also proposes to  
18 change **“data system”** to **“database system”** throughout; see Revision: “Data system”  
19 changed to “database system” throughout Section 20.2.50.112. Hearing Transcript:  
20 Proposal by CDG, Lori Marquez, Volume 5, pg. 1471, lines 3-12. Acceptance by NMED:  
21 Bisbey-Kuehn, Volume 5, pg. 1582, line 18 through pg. 1583, line 18.

22  
23 CDG: The CDG, similar to most operators, have internal compliance programs that  
24 regularly evaluate compliance of their operations. Subsection A(3) of 20.2.50.112  
25 requires operators to develop and implement a data system capable of storing information  
26 for each source in a manner consistent with this section. Utilizing the term “data system”  
27 rather than “database system” gives owners and operators the flexibility to choose their  
28 own data system and to work from their existing software or select some other  
29 appropriate software. For small operators, for example, spreadsheets may be acceptable  
30 if they track all data points and store and retrieve all information necessary to comply  
31 with Section 20.2.50.112. Owners and operators can then readily generate the CDR

1 required by Subsection C of 20.2.50.112. from the information in their data system. In  
2 addition, allowing owners and operators to generate their CDRs on July 1st of each year  
3 instead of March 1 alleviates the burden on companies during a time when a number of  
4 other air quality reports are due to state and federal agencies. [CDG NOI Direct  
5 Testimony: Lori Marquez, pgs. 2-4; Hearing Transcript Volume. 5, 1471:3-12; 1582:18 –  
6 1583:18; 1488:17 – 1493:15; 1583: -1585:20.]

7  
8 NMOGA proposed several changes in paragraphs (3) through (9), most of which were  
9 already made by NMED above (and so are not shown here); two remain: First, at the end  
10 of paragraph (5), insert the words **“as required by Paragraph 3 of Subsection C and**  
11 **Subsection D of 20.2.50.112 NMAC.”** The data system(s) can be one or more systems  
12 so long as they are capable of producing the compliance data report (CDR) within the  
13 required time frame. Bisbey-Kuehn testimony, Tr. 5:1368:8-19. NMOGA also  
14 appreciates the new terminology as it eliminates possible disputes over whether a simple  
15 Excel spreadsheet is an adequate “database” under prior language. Marquez testimony,  
16 Tr. 5:1471:3-12. NMOGA is supportive of the CDG’s suggested language addition at the  
17 end of this provision.

18 Second, in paragraph (8), delete **“contemporaneously”** before the word “track.”  
19 “Contemporaneously” is ambiguous and the required timeframe is specified in (8)(a) so  
20 the term should be deleted.

21  
22 **IPANM proposes to delete paragraphs A(3) through (9) in their entirety:**

23 NMED had proposed a requirement in Section 112 that owners and operators install an  
24 EMT on certain equipment, as a subset of a universal set of requirements applicable to all  
25 owners and operators of sources of emissions subject to emissions standards and other  
26 requirements of Part 50. Section 112(A)(3)-(9) outlines the equipment data and  
27 monitoring information that is required to maintained for each source subject to Part 50.  
28 [See IPANM SOR 108-126 for additional information about the now-deleted EMT  
29 requirement.]

30 Section 112(A)(9) requires owners and operators, upon request from the  
31 Department, to retain a third party at the owners’ or operators’ expense to verify any

1 information collected, reported, or recorded pursuant to Part 50. The Department stated  
2 that third-party verification will conserve the Department's time and resources while also  
3 improving public confidence. Proposed Section 112(B) specifies general monitoring  
4 requirements for sources subject to Part 50. The monitoring options presented by NMED  
5 require frequent monitoring, and while they have been used in refineries and major  
6 facilities, IPANM is unaware of these uses in unmanned dispersed sites in an upstream  
7 oil and gas region. IPANM Ex. 4 at 5:7-22 (Brown Direct). Small businesses do not  
8 have the financial resources to implement these monitoring functions, and nor are those  
9 monitoring functions practical in conditions where upstream oil and gas activities occur.  
10 *Id.* IPANM maintained that NMED provided no evidence that implementing EMT would  
11 have any effect on reducing NO<sub>x</sub> and VOC emissions. IPANM Ex. 11 at 4:2-6 (Brown  
12 Rebuttal). IPANM also maintained that the CDR requirement should be removed from  
13 Part 50 because it is cost prohibitive. IPANM Ex. 11 at 6:17-7:5 (Brown Rebuttal).

14 IPANM also objected to NMED's proposal requiring owners or operators of sources  
15 subject to Part 50 to retain a third-party to verify data or information collected. IPANM  
16 explained that the third-party audit is costly and does not demonstrate reductions in  
17 emissions of ozone precursors. IPANM Ex. 11 at 9:2-14 (Brown Rebuttal). IPANM  
18 requested deletion of the EMT requirement in Sections 112-114, 117-119, and 122-123,  
19 and the removal of the CDR requirement in Section 112(A)(6)-(7), and the requirement  
20 for an operator to retain third party to verify data (audit). IPANM Ex. 11 at 2:4-14  
21 (Brown Rebuttal).

22 NMED withdrew the proposed requirement to place a physical tag on each affected  
23 source (the EMT requirement) throughout Part 50, but kept the requirement to establish a  
24 database system to maintain compliance and general information. *Id.* at 4-6; Tr. Vol. 5,  
25 1357:3-5 (Bisbey-Kuehn). NMED did not agree to remove requirements that each  
26 monitoring event be contemporaneously recorded and uploaded to the database system.  
27 *Id.* at 23:7-8. NMED did not agree with IPANM's proposal to remove the requirement in  
28 Section 112(A)(9) that an owner or operator retain a third party to review a CDR to verify  
29 compliance with the rule. NMED Rebuttal Ex. 1 at 24:4-14 (Bisbey-Kuehn/Palmer  
30 Rebuttal). The Department, however, agreed to limit third-party verification requests to  
31 once per year and to add authorization for owners and operators to request a hearing for

1 review of the Department’s asserted cause for requesting an audit. *Id.* at 24:14-19; Tr.  
2 Vol. 5, 1359:20-21; Tr. Vol. 5, 1360:15-21 (Bisbey-Kuehn). The owner or operator may  
3 challenge the recommendations made by the third-party auditor. Tr. Vol. 5, 1361:6-13.  
4 NMED retained its proposal to require a database system for date- and time-stamping  
5 monitoring events under Section 112. Tr. Vol. 5, 1357:16-17; 1359:10-14. NMED  
6 explained that it did not evaluate the cost of the date- and time-stamp technologies, but  
7 testified that it hopes to identify free technological “apps” that can perform that function.  
8 Tr. Vol. 5, 1369:4-8, 15-19 (Bisbey-Kuehn). See IPANM SOR, pp. 23-26.

9  
10 NMOGA adds: While the Department is no longer proposing the impracticable EMT  
11 system, various section of 20.2.50 NMAC continue to require owners and operators to  
12 record a date and time stamp, including a GPS display of the location, for certain  
13 monitoring events. The Department has committed to identify acceptable technologies  
14 within one year. In identifying these technologies, NMED has indicated it will engage  
15 with stakeholders and solicit and incorporate feedback. The Board should memorialize  
16 this commitment in the regulatory language or statements of reason. In its most recent  
17 proposal, the Department has also granted industry two years from the date technologies  
18 are identified to finalize implementation. NMOGA asks the Board to adopt this extended  
19 timeline, which is responsive to voluminous testimony concerning the impracticality of  
20 integrating technologies for an entire industry within a shorter timeframe.

21 Specifically, under various sections of Part 50, owners and operators must record a  
22 date and time stamp, including a GPS display of the location, of monitoring events. By  
23 January 1, 2023, the department has proposed to finalize and post a list of approved  
24 technologies to comply with date and time stamp requirements. Owners and operators  
25 would be required to comply with this requirement using an approved technology by  
26 April 1, 2023. Prior to this date, owners and operators are required to keep a written or  
27 electronic record of the date and time of any affected monitoring events. The regulated  
28 community has significant concerns about this process and what will ultimately be  
29 required, ranging from uncertainty about whether the identified technologies will be  
30 compatible with existing systems to anxiety about establishing a robust, expensive system  
31 to perform one or fewer monitoring events per year. Importantly, the Department has

1 committed to identify these technologies through a process that solicits and incorporates  
2 the feedback of stakeholders. Bisbey-Kuehn Testimony, Tr. 5:1358:24-25 - 1359:1-9.  
3 This stakeholder process is essential to ensuring that the identified technologies meet the  
4 stated goals without imposing undue burden on regulated entities. Despite the importance  
5 of the stakeholder process and the Department's commitment, 20.2.50.112.A(8)(b)  
6 NMAC simply states that the "department shall finalize a list of approved technologies"  
7 without any mention of soliciting or incorporating stakeholder input. We believe this is  
8 an oversight. NMOGA asks the Board to memorialize this commitment to engage with  
9 stakeholders in the statement of reasons and/or regulatory language to ensure that the  
10 identified technologies reflect the input of regulated entities.

11 In addition, the Board should grant industry at least two years to implement the  
12 approved technologies. As Ms. Kuehn and others testified, database development projects  
13 often take years. Kuehn testimony, Tr. 5:1370:3-8. The record indicates that  
14 technologies cannot be integrated into industry's database systems quickly and that  
15 additional time is needed. Smitherman testimony, Tr. 5:1427:21-5:1428:25; Brown  
16 testimony, Tr. 5:1437:19-5:1439:11.

17 Beyond this remaining concern, the Department has made several crucial  
18 adjustments to 20.2.50.112 NMAC, and NMOGA urges the Board to adopt these  
19 revisions. The Department has modified the requirement to comply with manufacturer  
20 specifications to allow owners and operators to rely on "an alternative set of  
21 specifications, maintenance practices and schedules sufficient to operate and maintain  
22 such sources in good working order, which have been approved by qualified maintenance  
23 personnel based on engineering principles and field experience." 20.2.50.112.A.1  
24 NMAC; Kuehn testimony, Tr. 5:1356:6-16. This adjustment was made in response to  
25 voluminous testimony, which confirmed that reliance on alternative specifications  
26 provide needed flexibility without negatively impacting environmental outcomes. *See,*  
27 *e.g.,* NMOGA Exhibit A1, 15:13-25. The Department has modified the annual reporting  
28 requirement under 20.2.50.112.D NMAC to address credible concerns prompted by prior  
29 iterations. Owners and operators would be required to annually generate a Compliance  
30 Database Report (CDR) on all assets under its control that are subject to the CDR  
31 requirements of Part 50 at the time the CDR is prepared and keep the report on file for



1 five years. 20.2.50.112.D NMAC. Previously, the reporting language implied that an  
2 annual compliance certification requiring significant review, man hours and resources  
3 would be required, which various witnesses testified would be overly burdensome.  
4 Smitherman testimony, Tr. 5:1429:14-5:1430:14; Cooper testimony, Tr. 5:1492:7-  
5 5:1493:3. The Department's most recent proposal is responsive to these credible concerns  
6 and provides an adequate metric of compliance assurance.

7 While WEG and others testified that additional "deviation" reporting is necessary,  
8 these witnesses failed to demonstrate that the benefit of this reporting would outweigh the  
9 burden it would impose on both NMED and industry. Copeland testimony, Tr. 5:1456:24  
10 -5:1457:23. WEG also did not address the Department's concerns that it could not  
11 accommodate substantial additional reporting. As Mr. Baca testified, this proposal would  
12 "overwhelm" the Department," "impose additional burdens that are without any public  
13 health benefits," and take the Department and industry away from the more important  
14 work of "addressing issues with compliance that have to do with emissions to the  
15 atmosphere." Tr. 5:1592:15; 1593:8-13.

16  
17 WEG proposes a new section A(12):

18  
19 **(12) In permitting a stationary source subject to this Part pursuant to 20.2.72,**  
20 **20.2.74, or 20.2.79 NMAC, the department shall deny any application for a permit**  
21 **or permit revision, including any general permit registration, where construction or**  
22 **modification will cause or contribute to air contaminant levels in excess of ninety-**  
23 **five percent of any primary National Ambient Air Quality Standard for ozone.**  
24 **Compliance with this Part does not demonstrate that a stationary source will not**  
25 **cause or contribute to exceedances of any National Ambient Air Quality Standard**  
26 **or New Mexico ambient air quality standard.**

27  
28 WEG: Guardians proposes to add a standard to the proposed regulations that prohibits air  
29 quality permits or permit revisions for oil and gas facilities that would cause or contribute  
30 to ozone levels that exceed 95% of the NAAQS. The people of New Mexico, through the  
31 state legislature, directed the Board to prevent air quality in the state from exceeding 95%  
32 of the NAAQS for ozone, and for good reason. § 74-2-5.C. High levels of ozone  
33 pollution have serious health consequences for New Mexicans and especially for  
34 children, the elderly, and those with existing vulnerabilities like asthma, allergies, and  
35 other respiratory disease. See 85 Fed. Reg. 87256, 87268-87275; see also NMED Ex. 1

1 at 2. Moreover, high levels of ozone also risk costly regulatory burdens for New Mexico,  
2 as NMED witness, Mr. Baca, explained. TR1 352: 3-17. Violations of the ozone NAAQS  
3 in New Mexico could lead the EPA to designate portions of the state as “nonattainment  
4 areas” – a designation that carries with it additional regulatory burdens. Id.

5 Although the Part 50 rules proposed by NMED will hopefully help to restore air  
6 quality in southeast and northwest New Mexico to below 95% of the NAAQS for ozone,  
7 there is no guarantee the rule will achieve this, particularly as oil and gas production and  
8 development continues to boom in the state. TR1 352: 21-25; see also WEG Exh. 14.  
9 Moreover, it will take years in some cases before the new requirements of the rule are  
10 fully implemented. For example, full implementation of the requirements for non-  
11 emitting pneumatic controllers will not be complete until January 2030. Proposed Part  
12 20.2.50.122, December 16, 2021 Version. Full implementation of the new rules is not  
13 guaranteed either, considering the widespread and systemic compliance issues NMED  
14 has identified at oil and gas facilities throughout the state and the Department’s under-  
15 staffed Compliance and Enforcement Section. TR2 526: 25, 527: 1-19, 531: 6-10, 533:  
16 22-23; 557: 22-25, 558: 1-7 Between now and the hoped-for full implementation of the  
17 proposed rules, New Mexicans will continue to suffer the impacts of respiratory disease,  
18 asthma, and allergies caused or exacerbated by high levels of ozone pollution.  
19 Considering all this, the Board should adopt Guardians’ proposal because it would help  
20 prevent air quality in New Mexico’s most ozone-burdened communities from further  
21 deteriorating in the interim period in which the proposed Part 50 is implemented, if  
22 approved, and due to the continued oil and gas boom in New Mexico.

23 New Mexico law and regulation already prohibit air quality permits for facilities  
24 that would cause or contribute to exceedances of the ozone NAAQS. This is a  
25 fundamental and well-established component of New Mexico air pollution law as well as  
26 the Clean Air Act’s framework for addressing and preventing harmful air pollution. As  
27 such, both NMED and oil and gas operators have long-standing and established practices  
28 and processes for addressing this legal requirement.

29 Guardians derived its proposal from NMED’s existing and fundamental authority  
30 under New Mexico law and the Clean Air Act to deny air quality permits for facilities  
31 that would cause or contribute to exceedances of the ozone NAAQS. See e.g. § 74-2-

1 7.C.(1)(b); see also 20.2.72.208D. NMAC. Guardians tailored its proposal to meet the  
2 New Mexico Legislature’s directive to prevent ozone levels from exceeding 95% of the  
3 NAAQS. NMED’s witness, Mr. Baca, testified that he does not support Guardians’  
4 proposal because it would be different, in some ways, to how the Clean Air Act currently  
5 authorizes emissions from air polluting facilities, see TR5 1590: 4-14, but that’s the  
6 whole point of this rulemaking – the way the Clean Air Act currently authorizes air  
7 pollution is not adequately protecting New Mexicans from ozone. See NMED’s  
8 Statement of Reasons, No. EIB 21-27 (R) at 7. In response to deteriorating air quality,  
9 the people of New Mexico directed this Board to view the Clean Air Act as a starting  
10 point – not an end in itself – for the regulations needed to protect public health in the  
11 state. See § 74-2-5.D.(1) (“Rules adopted by the environmental improvement board or the  
12 local board may: (1) include rules to protect visibility in mandatory class I areas to  
13 prevent significant deterioration of air quality and to achieve ambient air quality  
14 standards in nonattainment areas; provided that the rules shall be at least as stringent as  
15 required by the federal act and federal regulations pertaining to visibility protection in  
16 mandatory class I areas, pertaining to prevention of significant deterioration and  
17 pertaining to nonattainment areas...” (emphasis added). See *id.* at 4-5. This approach  
18 promulgated by the New Mexico Legislature was a response to circumstances unique to  
19 New Mexico, such as the oil and gas boom, which warrant regulations that differ from  
20 and exceed the baseline set by the Clean Air Act. *Id.* The statute requiring this Board to  
21 develop new rules to control ozone precursors, in the case of a determination that air  
22 quality exceeds 95% of the NAAQS for ozone, is another example of how New Mexico  
23 air quality law can and does differ from the Clean Air Act. The Board should incorporate  
24 Guardians’ proposal to achieve the Legislature’s objective to prevent ozone from  
25 exceeding 95% of the NAAQS and begin to restore air quality in the interim period, when  
26 the proposed Part 50 rules, if approved, have not been fully implemented.

27 Mr. Baca and 3 Bear Delaware Operating – NM, LLC’s witness, Lori Marquez,  
28 expressed concern that Guardians’ proposal could impact NMED’s workload for facilities  
29 permitted as minor facilities or under the General Construction Permit, but these concerns  
30 ignore this Board’s minor facility precedent. According to this Board, minor facilities and  
31 facilities permitted under the General Construction Permit for oil and gas facilities by

1 definition do not cause or contribute to exceedances of the NAAQS for ozone in the  
2 Permian Basin. See TR5 1589: 6-20. As Guardians’ witness, Jeremy Nichols, testified,  
3 under Guardians’ proposal, permits for these facilities would only be prohibited, if  
4 NMED concluded that they would cause or contribute to ozone levels in excess of 95%  
5 of the NAAQS. Id. at 1518: 7-12. Contrary to Mr. Baca’s and Ms. Marquez’ claims,  
6 approval of Guardians’ proposal would not impact NMED’s workload, given this Board’s  
7 prior rulings regarding minor sources.

8 Mr. Baca and Ms. Marquez also opined that Guardians’ proposal was outside the  
9 scope of the rulemaking, but the statute governing this rulemaking and the stated purpose  
10 of the rulemaking noticed to all interested parties do not preclude Guardians’ proposal  
11 from being considered by the Board. When ozone concentrations are determined to be in  
12 excess of 95% of the NAAQS, the New Mexico Legislature directed this Board to adopt  
13 “a plan, including rules, to control emissions of oxides of nitrogen and volatile organic  
14 compounds to provide for attainment and maintenance of the standard.” § 74-2-5.C.  
15 Guardians’ proposal prohibiting facilities emitting ozone precursors that would cause or  
16 contribute to ozone concentrations in excess of 95% of the NAAQS for ozone falls well  
17 within this legislative directive. Furthermore, the public notice for this rulemaking more  
18 than adequately notified interested parties of the purpose and scope of this rulemaking,  
19 sufficiently placing interested parties on notice of rule proposals such as the one proposed  
20 by Guardians. The public notice states: “The purpose of the public hearing is for the  
21 Board to consider and take possible action on a petition by NMED requesting the Board  
22 to adopt a plan, including proposed new regulations at 20.2.50 NMAC...The proposed  
23 regulations at Part 50 would reduce emissions of ozone precursor pollutants (oxides of  
24 nitrogen and volatile organic compounds) from sources in the oil and gas sector located  
25 in areas of the State within the Board’s jurisdiction that are experiencing elevated ozone  
26 levels.” NMED Exh. 112 at 3. Guardians’ proposal to reduce emissions of ozone  
27 precursors by prohibiting facilities that cause or contribute to ozone concentrations in  
28 excess of 95% of the NAAQS falls squarely within the scope of this rulemaking.

29 Finally, Mr. Baca also claimed that the AQCA and the Board’s regulations limited  
30 the grounds on which the Department can deny permits for oil and gas facilities, and that  
31 Guardians’ proposal would be inconsistent with these limitations. However, Mr. Baca

1 acknowledged that the Department may deny an air quality permit that fails to comply  
2 with any statute or rule pursuant to the AQCA. Mr. Baca also admitted that if the Board  
3 were to approve Guardians' proposal, it would become a rule pursuant to the AQCA,  
4 pursuant to which the Department could deny an air quality permit. Accordingly,  
5 Guardians' proposal, if approved, would be consistent with the rules governing the  
6 Department's authority to deny permits.

7  
8 NMED opposes WEG's proposal: This proposal would require the Department to deny  
9 any permit application where the source would cause or contribute to air contaminant  
10 levels in excess of ninety-five percent of the ozone NAAQS. The Department opposed  
11 WEG's proposed revision pertaining to permitting. Mr. Baca testified that this proposal is  
12 not within the scope of this rulemaking, and is not technically feasible or practical to  
13 implement. First, the purpose of the Part 50 is to set emission standards for oil and gas  
14 sector equipment and processes, regardless of the permitting status for such equipment  
15 and processes. Adopting permitting provisions into this rule is not appropriate at this  
16 time, as the consequences of such a revision to New Mexico's permitting program require  
17 a full evaluation, including a public comment period for the regulated community and  
18 interested stakeholders, as well as discussions with the U.S. Environmental Protection  
19 Agency to identify the implications for New Mexico's SIP if such revisions were  
20 adopted. The breadth of such a change would best be addressed through a separate  
21 rulemaking process and public notice since it is outside of the original scope of the  
22 proposed rule. *See* NMED Rebuttal Exhibit 22, pp. 3-4.

23 Second, the Board and the Department derive their authority to carry out their  
24 duties from the enabling statutes that are passed into law by the New Mexico Legislature,  
25 including the Environmental Improvement Act, NMSA 1978 74-1-1 to -17, and the  
26 AQCA, NMSA 1978, 74-2-1 to -17. As the designated air pollution control agency for  
27 the State, the Department must ensure that its SIP, and by extension its regulatory  
28 programs, are operated consistent with the federal Clean Air Act and implementing  
29 regulations. This includes the Department's air quality permitting program and the  
30 Board's regulations implementing that program, including the following: 20.2.72 NMAC  
31 – *Construction Permits*; , 20.2.74 NMAC – *Permits – Prevention of Significant*

1        *Deterioration*; and 20.2.79 NMAC – *Permits – Nonattainment Areas*. Additionally,  
2        Section 74-2-7(C) of the AQCA specifies that circumstances under which the Department  
3        may deny a permit; there is no authority provided for the Board to specify by regulation  
4        additional bases for denial of permits. While the statute allows the Department to deny a  
5        permit where it will cause or contribute to air contaminant levels in excess of *the*  
6        *NAAQS*, it does not provide authority to the Department to deny a permit where it will  
7        cause or contribute to air contaminant levels in excess *of ninety-five percent* of a  
8        NAAQS. The Board’s regulations relating to air quality permits must be in line with the  
9        statute, otherwise they are vulnerable to legal challenges. *Id.* at 4.

10        Furthermore, these state statutes and permitting rules have been fully approved by  
11        EPA as part of New Mexico’s SIP, and give the Department the ability to implement the  
12        Clean Air Act in New Mexico on behalf of the federal government. Denying permits  
13        contrary to the AQCA and the State’s approved SIP endangers the ability of New Mexico  
14        to run its own air quality program and issue permits. The Department has not been  
15        notified by EPA that any part of its permitting program is inconsistent with the approved  
16        SIP or federal law. *Id.* at 5. The Board should reject WEG’s proposal for the reasons  
17        stated in NMED Rebuttal Exhibit 22, pp. 3-5.

18        CDG opposes WEG’s proposal: WEG proposed to add a new paragraph within  
19        Subsection A of 20.2.50.112 requiring NMED to deny applications for permits or permit  
20        revisions, including general construction permit registrations, where construction or  
21        modification would cause or contribute to ozone concentrations in excess of 95% of any  
22        primary National Ambient Air Quality Standard. NMED appropriately declined to add  
23        this prohibition to Subsection A of 20.2.50.112.

24        WEG did not demonstrate that its proposal would reduce emissions, provided no  
25        estimate of its costs or benefits, and did not show that its proposal could be successfully  
26        implemented. The proposal would disrupt the NMED’s permitting program by restricting  
27        the use of general construction permits in designated attainment areas. The proposal  
28        could require individual minor sources to model their single-source ozone impacts.  
29        However, this process is not economically feasible and is intentionally not required under  
30        current regulations. The proposal would also conflict with federal law by preventing the  
31

1 issuance of Nonattainment Area New Source Review permits to applicants who generate  
2 or acquire emissions offsets. Thus, WEG's proposal should not be part of the Rule. See  
3 CDG NOI Rebuttal Testimony: Lori Marquez, pgs. 1-11.  
4

5 **(10) Where Part 50 refers to applicable federal standards or requirements,**  
6 **the references are to the applicable federal standards or requirements that were in effect at**  
7 **the time of the effective date of this Part, unless the applicable federal standards or**  
8 **requirements have been superseded by more stringent federal standards or requirements.**  
9

10 NMED: Paragraph (10) of Subsection A of Section 20.2.50.112 clarifies that where Part  
11 50 refers to an applicable federal standard or requirements, the references refer to the  
12 applicable federal standards or requirements that were in effect at the time of the effective  
13 date of this Part. The Department is proposing additional language to clarify its intent in  
14 this provision to guard against situations where referenced federal standards are repealed  
15 or amended to be less stringent. The Board should adopt this provision because it is  
16 necessary to ensure that the department, regulated parties, and the public clearly  
17 understand which federal standard or requirement that the Department was referencing  
18 during the development of this Part. If those federal standards or requirements are revised  
19 in the future, it also clarifies which version of those requirements should be complied  
20 with. NMED Rebuttal Exhibit 1, pp. 24-25.

21  
22 **(11) Prior to modifying an existing source, including but not limited to**  
23 **increasing a source's throughput or emissions, the owner or operator shall determine the**  
24 **applicability of this Part in accordance with 20.2.50.111.B NMAC.**  
25

26 NMED: Paragraph (11) of Subsection A of 20.2.50.112 requires owners or operators to  
27 review Part 50 for applicability prior to modifying an existing source. The Board should  
28 adopt this proposal because it is necessary to ensure that owners and operators know of  
29 their regulatory obligation to review and confirm applicability or non-applicability of Part  
30 50 when modifying sources that may become subject to Part 50 as a result of such  
31 modifications. NMED Rebuttal Exhibit 1, p. 25.  
32

33 **B. Monitoring requirements: In addition to any monitoring requirements**  
34 **specified in the applicable sections of this Part, owners and operators shall comply with the**  
35 **following:**

1           **(1) Unless otherwise specified, the term monitoring as used in this Part**  
2 **includes, but is not limited to, monitoring, testing, or inspection requirements.**

3           **(2) If equipment is shut down at the time of periodic testing, monitoring,**  
4 **or inspection required under this Part, the owner or operator shall not be required to**  
5 **restart the unit for the sole purpose of performing the testing, monitoring, or inspection,**  
6 **but shall note the shut down in the records kept for that equipment for that monitoring**  
7 **event.**

8  
9           NMED: Subsection B of Section 20.2.50.112 specifies general monitoring-related  
10 requirements applicable to sources subject to Part 50. Paragraph (1) clarifies what is  
11 meant by the term “monitoring” as used throughout the rule. Paragraph (2) provides  
12 direction regarding how to comply with monitoring requirements when equipment is shut  
13 down at the time of required periodic testing, monitoring or inspection. NMED added  
14 language in response to comments from NMOGA allowing an owner or operator’s  
15 authorized representative to conduct requiring monitoring activities. NMED is proposing  
16 to remove the provision formerly included at Paragraph (3) addressing submission of an  
17 alternative monitoring strategy under Section 20.2.50.116 because such submissions are  
18 already addressed in Section 20.2.50.116, making the provision in 20.2.50.112 redundant  
19 and unnecessary. The Board should adopt this proposal for the reasons stated in NMED  
20 Exhibit 32, p. 27; NMED Rebuttal Exhibit 1, pp. 25-26.

21  
22           Kinder Morgan: During the hearing, the Department determined to strike an earlier  
23 version of 20.2.50.112.B.(2) NMAC requiring monthly monitoring. See Closing  
24 Argument, at 22-23. The Department reasoned that, because (1) each section of the  
25 Proposed Rules contains specific monitoring requirements for that particular equipment  
26 or process, and (2) the general monitoring requirement set forth in Section 112 was not  
27 intended to be something unique from the other monitoring required in the Proposed  
28 Rules, the Department determined it was appropriate to remove the general provision and  
29 rely on the monitoring schedules required in each section. The Department reflects these  
30 positions in this January 18 Draft. This deletion adds clarity that is necessary for  
31 implementation, and Kinder Morgan asks the Board to adopt this provision as drafted.



1 NMOGA, in B(1), adds as a second sentence:

2 **“Unless otherwise specified in this Part, monitoring is required to commence upon**  
3 **the date that the associated control requirements become effective.”**

4  
5 NMOGA: This is a complex rule and it is possible that NMED and NMOGA have  
6 missed a monitoring applicability date. NMOGA proposes this “general” applicability  
7 date for monitoring in case there are any sections where the start date for monitoring is  
8 not specified clearly. The proposed language corresponds to general air pollution control  
9 practice.

10  
11  
12 **C. Recordkeeping requirements: In addition to any recordkeeping**  
13 **requirements specified in the applicable sections of this Part, owners and operators shall**  
14 **comply with the following:**

15 (1) **Within three business days of a monitoring event and when final**  
16 **reports are received, an electronic record shall be made of the monitoring event and shall**  
17 **include the information required by the applicable sections of this Part.**

18 (2) **The owner or operator shall keep an electronic record required by**  
19 **this Part for five years.**

20 (3) **By July 1 of each calendar year starting in 2024, the owner or**  
21 **operator shall generate a Compliance Database Report (CDR) on all assets under its**  
22 **control that are subject to the CDR requirements of this Part at the time the CDR is**  
23 **prepared and keep this report on file for five years.**

24  
25 NMED: Subsection C of Section 20.2.50.112 establishes minimum universal  
26 recordkeeping requirements that owners and operators of sources subject to Part 50 must  
27 comply with in addition to the specific monitoring requirements in the applicable sections  
28 of the rule. Paragraphs (1) and (2) require that owners or operators make an electronic  
29 record of a monitoring event within three business days of the event and to maintain all  
30 records required under this part for at least five years. Paragraph (3) requires owners and  
31 operators to conduct an annual compliance review for each affected source and certify  
32 compliance with all terms and requirements of Part 50. Such certifications must be  
33 retained onsite for the specified timeframes.

34 This provision replaces NMED’s original proposed requirement that owners and  
35 operators complete a fully compliance evaluation prior to any transfer of equipment  
36 subject to Part 50. NMED agreed with industry parties’ proposals to remove that  
37 provision. The annual compliance certification is essential to ensuring compliance with

1 Part 50. *See* Tr. Vol. 5, 1377:2 – 1378:3; 1584:22 – 1585:4. Ms. Kuehn testified that this  
2 compliance certification was not meant to be an environmental audit, and it should not  
3 require extensive additional resources so long as owners and operators are complying  
4 with the monitoring and recordkeeping requirements of Part 50. *See* Tr. Vol. 5, 1583:20 –  
5 1584:21. The annual compliance certification simply requires that such data be compiled  
6 into an annual report. Ms. Kuehn also testified that the Department would provide a  
7 template in the form of an Excel spreadsheet to assist smaller companies in complying  
8 with the data system and annual compliance report requirements. *See* Tr. Vol. 5, 1362:9 –  
9 1364:12, 1371:8 – 1374:6, 1378:3-17, 1582:14 – 1583:18, 1586:3-23. NMED agreed to  
10 strike the provision in Subsection C that required monthly inspections, and instead rely  
11 on the monitoring requirements in each section of the rule. *See* Tr. Vol. 5, 1586:25 –  
12 1587:21. NMED also agreed to remove the provision stating loss of data or failure to  
13 keep a record shall be treated as a failure to collect the data, because the Department is  
14 already able to do this within its enforcement authority. *See* Tr. Vol. 5, 1363:4-8. The  
15 Board should adopt this proposal for the reasons stated above and in NMED Exhibit 32,  
16 pp. 29-30 and NMED Rebuttal Exhibit 1, pp. 26-27.

17  
18 NMOGA: As to Section C(3), NMOGA agrees with NMED and appreciates NMED’s  
19 clarification of the annual reporting requirement. The proposed language is consistent  
20 with the concerns and recommendations made by Mr. Smitherman. Smitherman  
21 testimony, Tr. 5:1429:14-5:1430:14. *See also* Cooper testimony, Tr. 5:1492:7-5:1493:3.

22  
23 **D. Reporting requirements: In addition to any reporting requirements specified**  
24 **in the applicable sections in this Part, the owner or operator shall respond within three**  
25 **business days to a request for information by the department under this Part. The response**  
26 **shall provide the requested information for each source subject to the request by**  
27 **electronically submitting a CDR to the department’s Secure Extranet Portal (SEP), or by**  
28 **other means and formats specified by the department in its request. If the department**  
29 **requests a CDR from multiple facilities, additional time will be given as appropriate.**  
30 **[20.2.50.112 NMAC - N, XX/XX/2021]**

31  
32 NMED: Subsection D of Section 20.2.50.112 establishes general reporting requirements  
33 for sources subject to Part 50. Owners and operators are required to provide requested  
34 information to the Department within 3 business days of the request. The requested  
35 information must be provided by electronically submitting a compliance data report

1 through the Department’s Secure Extranet Portal or by other means and formats specified  
2 by the Department in its request. The Department agreed to revisions specifying that  
3 additional time will be provided if the department requests a CDR from multiple  
4 facilities. The Board should adopt this proposal for the reasons stated at NMED Exhibit  
5 32, p. 30 and NMED Rebuttal Exhibit 1, p. 27.

6  
7 GCA: The GCA supports the NMED’s proposed requirement in 20.2.50.112(D) that an  
8 owner or operator respond within three business days to a request for information under  
9 20.2.50. This deadline will ensure that the CDR is promptly generated and submitted to  
10 the Department while largely alleviating the potential compliance challenges associated  
11 with a 24-hour reporting deadline. GCA Exhibit 15 (Copeland Direct) at 21. [For more  
12 details in Mr. Copeland’s testimony, see GCA Closing Argument pp. 19-20 and proposed  
13 SOR 10-13.]

14  
15 NMOGA: NMED agreed that it “will” give additional time if multiple facility CDRs are  
16 requested. Bisbey-Kuehn testimony, Tr. 1374:10-25. In addition, to the extent that WEG  
17 and others believe that additional “deviation” reporting is necessary, the benefits of that  
18 reporting are unclear, and they impose significant additional costs and burdens on both  
19 NMED and industry. Copeland testimony, Tr. 5:1456:24-5:1457:23. NMOGA dislikes  
20 the requested expansion in the Department’s January 18, 2022 redline because it extends  
21 beyond the CDR. If limited to the CDR, NMOGA takes no exception. If extended  
22 beyond the CDR, there is no evidentiary record to support whether such information  
23 could be produced in such a short time frame.

24  
25 IPANM proposes to delete Section D in its entirety: The compliance database system  
26 provision requires final reports to be entered within three business days and that the  
27 Department will develop a list of approved technologies for the “new contemporaneous  
28 tracking system.” The third-party audit relates to data and information that is prepared in  
29 the database report that the Department may request under the proposed Ozone Rule.  
30 NMOGA commented, however, that the CDR is a complex and challenging report to  
31 compile, depending on the complexity of an operator’s information system; it will require

1 written codes and database integration for completion of the report. Tr. Vol. 5, 1426:14-  
2 22 (Smitherman). IPANM and CDG also stated that the generation of the CDR is  
3 cumbersome. Tr. Vol. 5, 1436:23-1437:3 (Brown) and 1469:22-1470:1 (Marquez).

4 IPANM also pointed out that operators will have to comply with the GPS and  
5 date- and time-stamp requirements on April 2, 2023, but that they will not receive a list of  
6 approved technologies until January 1, 2023. Tr. Vol. 5, 1437:4-15 (Brown). IPANM  
7 further explained that the submission and date- and time-stamp data requires a mobile  
8 application for that data to be uploaded into web-based software. Tr. Vol. 5, 1437:22-  
9 1428:1 (Brown). This process is time-intensive, expensive, and will require the services  
10 of outside consultants for members of IPANM. Tr. Vol. 5, 1438:2-10 (Brown).

11 Small companies with limited well production will face difficulties with developing a  
12 compliance database system if they have not uploaded their data to a central data server  
13 or do not have one in place. Tr. Vol. 5, 1439:12-17 (Brown). IPANM also requested a  
14 compliance database exception for companies that have limited reporting requirements;  
15 in lieu of a database, they may produce a written or electronic record of the data and time  
16 of the affected monitoring event. Tr. Vol. 5, 1439:18-1440:12 (Brown).

17 While IPANM lauded the Department's efforts to investigate the compliance  
18 reporting systems that some operators may already have in place, four months is not  
19 enough time for operators to comply with the implementation of Section 112. Tr. Vol. 5,  
20 1438:2-8 (Brown). IPANM requested that Section 112 be implemented after January 1,  
21 2025. Tr. Vol. 5, 1439:9-11 (Brown). The Department agreed to extend the timeframe to  
22 implement the GPS and date- and time-stamp requirements. Mr. Brown also testified that  
23 the third-party audit would require the dedication of company resources and employees to  
24 assist the auditor and could interfere with their normal business and responsibilities. See  
25 Tr. Vol. 5, 1441:1-6 (Brown).

26 The third-party audit relates to data and information that is prepared in the  
27 database report that the Department may request under the proposed Ozone Rule.  
28 IPANM proposed that a third-party audit be conducted only in cases of probable  
29 extensive noncompliance. Tr. Vol. 5, 1441:7-9 (Brown). NMED responded that it is  
30 inappropriate for the certification to address only major instances of noncompliance, as  
31 the intent is to compile monitoring records of the owner and operator requirements

1 outlined in Part 50. However, NMED’s rationale overlooks companies that have limited  
2 reporting capabilities. Tr. Vol. 5, 1439:18-1440:12 (Brown). The Department,  
3 nevertheless, stated that entities meeting the criteria of a small business facility are not  
4 required to prepare a CDR. When queried by Chair Suina regarding industry’s concerns  
5 about additional costs brought about Section 112, the Department dismissed them, stating  
6 that demonstrating compliance is essential to meeting emission standards. See Tr. Vol. 5,  
7 1377: 6-9, 17-22 (Bisbey-Kuehn). When questioned by Vice-Chair Trujillo-Davis about  
8 whether it is the intent of the Department for operators to hire more employees dedicated  
9 to inspections, the Department confirmed that it “may be the reality” that hiring  
10 employees may be necessary for some owners and operators. See Tr. Vol. 5, 1377: 18-25  
11 (Bisbey-Kuehn). The Department intends to hire contractors that will develop a template  
12 to assist small operators with database management. Based on the evidence presented, the  
13 Board should find that the EMT requirement, CDR requirement, and third-party audit  
14 provision are each overly burdensome and unnecessary for compliance and should each  
15 be removed from Part 50. See IPANM SOR, pp. 26-29.

16  
17 WEG proposes to add two paragraphs to Section D:

18 **D. Reporting requirements:**

19 **(1) The owner or operator shall submit records of all monitoring events**  
20 **documenting deviations of this Part to the department. For excess emissions, reports**  
21 **shall be submitted in accordance with 20.2.7 NMAC. For all other deviations,**  
22 **reports shall be submitted semi-annually beginning January 1, 2022 and shall be**  
23 **submitted by the 30<sup>th</sup> day of the month following the end of each semi-annual**  
24 **period.**

25 **.....**

26 **(3) The owner or operator shall comply with all applicable reporting**  
27 **requirements at 20.2.7 NMAC.**

28  
29 WEG: Guardians proposes that the Board adopt provisions that require owners and  
30 operators to submit records that document deviations or noncompliance with monitoring  
31 and other requirements set forth in the proposed Part 50 regulations. While New Mexico  
32 already requires owners and operators of oil and gas facilities to self-report excess  
33 emissions to NMED pursuant to 20.2.7 NMAC, Guardians’ proposal would require

1 operators to report deviations from the work practice standards and other requirements in  
2 Part 50, beyond excess emissions.

3 The regulations proposed by NMED in Part 50 include, for example, a variety of  
4 new monitoring requirements that seek to prevent excess emissions from happening in  
5 the first place. For instance, the proposed Part 50 regulations would require operators of  
6 the largest oil and gas facilities to conduct, at minimum, weekly external audio, visual,  
7 and olfactory inspections of various facility components to prevent equipment leaks  
8 before excess emissions occur. (Proposed Part 20.2.50.116C.(1), December 16, 2021  
9 Version.) The objective of this rule provision – to prevent excess emissions – cannot be  
10 achieved unless operators actually comply with the monitoring requirements. As a result,  
11 NMED’s proposed Part 50 also requires operators to maintain records of their compliance  
12 with monitoring requirements like these. However, under NMED’s current rule proposal,  
13 operators are not required to report these records to NMED unless specifically requested.  
14 (Proposed Part 20.2.50.112A.(3), December 16, 2021 Version (stating “Within two years  
15 of the effective date of this Part, owners and operators of a source requiring equipment  
16 monitoring, testing, or inspection shall develop and implement a data system(s) capable  
17 of storing information for each source in a manner consistent with this section.”).)  
18 Guardians’ proposal would simply require that when operators record instances of  
19 deviations or noncompliance with requirements of Part 50, operators must report this to  
20 NMED on a semi-annual basis.

21 NMED’s witness, Ms. Hollenberg, testified at length about how important it is for  
22 NMED to receive reports and data indicating compliance issues at oil and gas facilities.  
23 TR2 530: 23-24 (testifying “Reliance on self-reporting is integral to the Bureau’s  
24 compliance and enforcement strategy.”). As discussed above, understaffing at the  
25 Compliance and Enforcement Section is a constant problem and particularly so since  
26 2019. TR2 558: 2-7 (testifying “I would say that – that we do – we have had a significant  
27 number of vacancies since at least 2019. In 2019, at that point I was inspections manager  
28 and we were fully staffed at seven inspectors, and that didn’t last very long. So, yes, there  
29 are resource constraints on an ongoing basis.”). As a result, NMED cannot conduct all  
30 the inspections of oil and gas facilities that are legally required throughout the year. TR2

1 531: 6-8 (testifying “Well, it’s pretty clear that the Bureau does not have adequate staff to  
2 inspect every facility in New Mexico.”).

3 Absent sufficient inspection capacity, Ms. Hollenberg testified that NMED has  
4 and will continue to rely on self-reported compliance data to ensure operators are  
5 complying with the rules. TR2 531: 8-9. Without this compliance data, NMED’s  
6 Compliance and Enforcement staff would have far less information to identify serious  
7 violators and other compliance trends across the state. TR2 543: 17-25, 544: 1-3  
8 (testifying “So what this will help us do is gather the information that would be  
9 impossible for us to gather on our own. And the way that that will work, of course,  
10 remains to be seen, but without that information, just like if there were no excess  
11 emissions reporting required, we would have nothing to go on. This at least give us  
12 something to go on, so that when we do our required inspections, when we do our  
13 required reports reviews, we have more information that helps point us in the direction of  
14 where we need to really focus our efforts so that we can get to that level – level playing  
15 field as much as possible”).

16 As Ms. Hollenberg testified, NMED’s proposed Part 50 already requires that  
17 operators record their compliance, or noncompliance, with the requirements in Part 50.  
18 However, under the current version of the proposed Part 50, operators are not required to  
19 report their deviations or noncompliance with Part 50 to the Department unless requested  
20 to do so. The Department’s witness, Ms. Bisbey-Kuehn, admitted that as Part 50 is  
21 currently written, the Compliance and Enforcement Section would not receive any of this  
22 compliance data unless the Department specifically requested it. TR5 1376: 17-21. And  
23 as Ms. Hollenberg testified, NMED already lacks the staff necessary to conduct required  
24 facility inspections, much less request compliance reports for the thousands of oil and gas  
25 facilities across the state.

26 Guardians’ proposal is a balanced approach that would provide NMED’s  
27 Compliance and Enforcement staff critical information necessary to preventing excess  
28 emissions but without creating administrative burdens that NMED and operators are not  
29 already prepared to address. As discussed above, NMED’s proposed Part 50 already  
30 requires operators to compile the compliance data that, under Guardians’ proposal, would  
31 need to be reported to NMED. In addition, rather than require operators to report the

1 entirety of that compliance data to NMED, Guardians' proposal only requires operators  
2 to report deviations, in other words noncompliance, with Part 50 to NMED. Operators of  
3 many oil and gas facilities currently self-report excess emissions pursuant to 20.2.7  
4 NMAC, and NMED has been competently receiving that data for years now. A  
5 requirement obligating operators to report deviations or noncompliance with the  
6 provisions in Part 50 should, therefore, not be overly burdensome given established self-  
7 reporting tools and the fact that operators are already obligated under the proposed Part  
8 50 rules to monitor and record this information.

9 Importantly, an operator that fully complies with Part 50 will have nothing to  
10 report to NMED according to Guardians' proposal, as NMED's witness, Mr. Baca,  
11 admitted. TR5 1596: 7-15. Guardians' proposal only requires owners and operators to  
12 report deviations to NMED. Despite Mr. Baca's admission, he testified that NMED  
13 would be over-whelmed by Guardians' reporting proposal. TR5 1592: 9-18. Mr. Baca's  
14 concern troublingly implies that he assumes New Mexico oil and gas operators will have  
15 significant noncompliance issues to report to NMED under the proposed Part 50 rules.  
16 But if New Mexico oil and gas owners and operators are not going to significantly  
17 comply with the rules proposed in Part 50, it is unclear why the Board, NMED, and other  
18 interested parties have undertaken this rulemaking exercise.

19 Mr. Baca also questioned the benefit of reporting the information contemplated in  
20 Guardians' proposal, but Ms. Hollenberg testified clearly that this type of compliance  
21 information is critical to NMED's ability to implement and enforce its air quality  
22 regulations, particularly given low staffing levels. Besides, Mr. Baca admitted that if he  
23 were a homeowner nearby an oil and gas facility failing to comply with provisions of Part  
24 50, he would want to be aware of that noncompliance. TR5: 1597: 22-25, 1598: 3. Many,  
25 if not all, New Mexicans likely share Mr. Baca's interest in being aware of non-  
26 compliance issues, but the general public would have no access to an operator's failure to  
27 comply with the monitoring, testing, and inspection requirements required by the  
28 proposed Part 50, unless operators reported it to NMED, thereby making the compliance  
29 data a matter of public record. Guardians' proposal ensures both NMED Compliance and  
30 Enforcement staff receive this information and ensures public access to the information.



1           Finally, in response to a question from counsel for the GCA, Mr. Baca agreed that  
2 any deviation that caused an excess emission would be reported to NMED through the  
3 current excess emission reporting requirements. However, the rules in proposed Part 50  
4 are about more than reporting excess emissions – the proposed rules seek to ensure  
5 compliance with monitoring, testing, and inspection requirements that prevent excess  
6 emissions from occurring in the first place. Mr. Baca explained, himself, that with the  
7 new requirements in proposed Part 50, NMED is attempting to “address a gap between  
8 the excess emission reporting and [] reporting around deviations from, like I said, work  
9 practice standards or leak detection and repair, where you don’t necessarily have a  
10 quantitative excess emission you can report.” TR5 1551: 18-23. Mr. Baca went on to  
11 testify that NMED wants to ensure that “there’s an added layer of reporting required so  
12 that the public has a complete picture around a source’s compliance status...” TR5 1551:  
13 6-9. But contrary to Mr. Baca’s testimony, under NMED’s proposal the public would not  
14 have a complete picture of an oil and gas facility’s compliance status unless and until  
15 NMED’s under-staffed Enforcement and Compliance Section finds the time to  
16 specifically request this information from the relevant operator(s). This is the crux of  
17 Guardians’ proposal – NMED and the public should have a complete picture of any and  
18 all oil and gas facilities that have compliance issues with the new requirements of Part 50,  
19 without having to spend the time and resources requesting this information.

20 NMED opposes WEG’s proposal: NMED opposed WEG’s proposed language regarding  
21 excess emissions and self-reporting of “deviations” from the proposed rule. NMED  
22 witness Mr. Baca testified that the term “deviations” is ambiguous and would create  
23 unclear expectations and pose implementation challenges. As written, a company would  
24 have to report simple and inconsequential deviations from the rule’s requirements.  
25 Additionally, specific requirements for reporting and correcting deviations from each  
26 section would have to be developed. NMED Rebuttal Exhibit 22, pp. 5-6.

27 The proposed language would also create significant administrative burdens on the  
28 Department and the regulated community without commensurate public health  
29 protections. Reporting of a “deviation” does not ensure that it is corrected, nor do all  
30 deviations result in emissions to the atmosphere. The resources expended by industry to  
31 comply with the rule and the Department to enforce it are better spent identifying and

1 addressing problems to ensure compliance with the emission standards and that emissions  
2 to the atmosphere are minimized.

3 Additionally, the proposed changes would require the Department to set up a new  
4 system for reporting deviations and processing those reports to determine if a violation  
5 has occurred and whether corrective action and enforcement are necessary. The  
6 Department simply does not have the resources to design, deploy, and administer such a  
7 system. Instead, the rule sets deadlines for completing repairs for faulty equipment or  
8 when leaks are detected, and required regulated entities to keep records which can be  
9 provided to the Department upon request. *Id.* at 5.

10 Sources subject to the Board's excess emissions rules at 20.2.7 NMAC are  
11 already required to comply with the provisions of that rule independent of any other  
12 requirement. Cross referencing this rule in the Part 50 does not provide enhanced  
13 compliance incentives for industry, nor does it provide the Department additional tools  
14 for increased compliance and enforcement of either rule. *Id.* at 5-6.

15 Finally, reporting of violations of Part 50 would not provide pertinent health  
16 information to the public. NMED provides pertinent data to the public through its ozone  
17 monitoring network and emissions reporting requirements. This information is readily  
18 available on the Department's website and staff routinely respond to more complex  
19 external data inquires and requests for other information through the Inspection of Public  
20 Records Act, NMSA 1978, 14-2-1 to -12. Additionally, the Department is proposing to  
21 require companies to keep extensive records, including date and time stamped records of  
22 monitoring and repair events, and produce a Compliance Data Report at any time upon  
23 the Department's request. The request for a CDR may be made for any reason, including  
24 in response to public inquiries, complaints, or concerns. Limiting these submittals allows  
25 NMED to focus its limited resources on ensuring compliance, instead of administrative  
26 record keeping. The Rebuttal Testimony of Cindy Hollenberg included at NMED  
27 Rebuttal Exhibit 14, discusses the Department's recent compliance and enforcement  
28 activities, including those related to the Oil and Gas sector. *Id.* at 6-7. The Board should  
29 reject WEG's proposal for the reasons stated in NMED Rebuttal Exhibit 22, pp. 5-7.

1        GCA: The GCA supports the NMED’s decision not to add WEG’s requested semi-  
2        annual deviation reporting requirement to the proposed rule. The proposed rule includes  
3        significant monitoring, testing, recordkeeping, and reporting requirements that are  
4        sufficient for demonstrating compliance with 20.2.50. The compliance self-reporting  
5        sought by WEG has only been imposed on “major sources” of air pollutants and not in a  
6        state rule that is generally applicable to minor sources. WEG’s proposal would impose  
7        significant additional burdens on the regulated community by requiring the self-reporting  
8        of information already available to NMED. GCA Exhibit 30 (Copeland Rebuttal) at 2-7.

9  
10  
11    **20.2.50.113    ENGINES AND TURBINES:**

12        NMED:

13  
14        **Description of Equipment and Process**

15        Engines and turbines are used in the oil and gas industry to power compressors that  
16        maintain natural gas pressures at levels sufficient to move gas through gathering and  
17        transmission pipelines. Compressors at gathering compressor stations move the gas from  
18        the wellhead to gas processing plants. Compressors at gas processing plants move the gas  
19        from the processing plants to transmission pipelines, and compressors at transmission  
20        compressor stations maintain pressure and move the gas along the transmission pipelines  
21        to the ultimate user of the processed gas.

22        In addition to driving compressors, engines may also be used as the driver for power  
23        generators that provide electrical power to sites that are not connected to the commercial  
24        electrical grid or may be used as backup power supply in case of a power outage. Engines  
25        are also used to drive pumpjacks in the oil production sector. Pumpjacks are used to  
26        mechanically lift liquid out of the well if bottom hole pressure is not high enough to  
27        allow liquid to flow to the surface.

28        Two kinds of reciprocating internal combustion engines are used in the oil and gas  
29        industry: spark ignition and compression ignition. The work cycle of both types of  
30        engines may either be two-stroke or four-stroke. Reciprocating internal combustion  
31        engines are generally used to power reciprocating compressors, and often the engine and  
32        compressor share the same crankshaft in what is known as an integral compressor.

1 A combustion turbine consists of an upstream rotating combustion gas compressor, a  
2 combustor, and a downstream turbine on the same shaft as the combustion gas  
3 compressor. During operation, the combustion turbine compresses atmospheric air and  
4 mixes it with fuel that is burned at extremely high temperatures, creating a hot gas. This  
5 hot mixture moves through blades in the turbine, causing them to spin quickly. These  
6 blades rotate the turbine drive shaft, which powers the combustion gas compressor.  
7 NMED Exhibit 32, pp. 31-32

### 8 **Control Options**

9 Readily available options for controlling NO<sub>x</sub> on two-stroke and four stroke lean burn  
10 engines include low emissions controls, selective catalytic reduction, and non-selective  
11 catalytic reduction (“SCR”). Readily available NO<sub>x</sub> control options for turbines include  
12 water or steam injection, dry low-NO<sub>x</sub> burners, and SCR. Readily available VOC control  
13 options for engines include NSCR and catalytic oxidation. A readily available VOC  
14 control option for turbines is catalytic oxidation. *Id.* at 32-36.

### 15 **Rule Language**

16 The proposed requirements in Section 20.2.50.113 are based on similar rules and  
17 standards for new and existing engines and turbines in Pennsylvania GP-5 and GP-5A;  
18 California South Coast Air Quality Management District Rule 1110.2; EPA’s regulations  
19 at 40 C.F.R. § 63, Subpart ZZZZ; 40 C.F.R. § 60, Subpart JJJJ; Colorado Reg. 7, Part E;  
20 PA TSD 2018 (NMED Exhibit 52); and EPA Office of Air and Radiation’s *Alternative*  
21 *Control Techniques Document – Nox Emissions from Stationary Gas Turbines*, EPA-  
22 453/R-93-007 (January 1993) ( NMED Exhibit 53). NMED Exhibit 32, pp. 37-46.

23  
24 **A. Applicability: Portable and stationary natural gas-fired spark ignition**  
25 **engines, compression ignition engines, and natural gas-fired combustion turbines located at**  
26 **well sites, tank batteries, gathering and boosting stations, natural gas processing plants,**  
27 **and transmission compressor stations, with a rated horsepower greater than the**  
28 **horsepower ratings of table 1, 2, and 3 of 20.2.50.113 NMAC are subject to the**  
29 **requirements of 20.2.50.113 NMAC. Non-road engines as defined in 40 C.F.R. §§ 1068.30**  
30 **are not subject to 20.2.50.113 NMAC.**

31  
32 NMED: Subsection A of Section 20.2.50.113 states the equipment to which this Section  
33 applies. Section 20.2.50.113 applies to portable and stationary natural gas-fired spark  
34 ignition engines; compression ignition engines; and natural gas-fired combustion turbines

1 located at well sites, tank batteries, gathering and boosting stations, natural gas  
2 processing plants, and transmission compressor stations with a rated horsepower greater  
3 than those shown in Tables 1, 2, and 3 of Section 113. The Department accepted  
4 NMOGA's proposal to expressly exempt non-road engines as defined by federal  
5 regulations from this Section because the Clean Air Act preempts state enforcement of  
6 emissions standards for such engines. The Board should adopt this proposal for the  
7 reasons stated in NMED Exhibit 32, pp. 37-56, and NMED Rebuttal Exhibit 1, p. 27.

8  
9 **B. Emission standards:**

10 **(1) The owner or operator of a portable or stationary natural gas-fired**  
11 **spark ignition engine, compression ignition engine, or natural gas-fired combustion turbine**  
12 **shall ensure compliance with the emission standards by the dates specified in Subsection B**  
13 **of 20.2.50.113 NMAC, except as otherwise specified under an Alternative Compliance Plan**  
14 **approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113 NMAC or alternative**  
15 **emissions standards approved pursuant to Paragraph (11) of Subsection B of 20.2.50.113**  
16 **NMAC.**

17  
18 NMED: Paragraph (1) of Subsection B of Section 20.2.50.113 requires owners and  
19 operators of new and existing portable and stationary engines and turbines equal to or  
20 exceeding specified horsepower ratings to meet certain NOx, CO, and VOC emission  
21 limits by certain dates unless otherwise specified under an alternative compliance plan or  
22 alternative emissions standards approved pursuant to this Section. The Board should  
23 adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 37-56, and NMED  
24 Rebuttal Exhibit 1, p. 27.

25  
26 **(2) The owner or operator of an existing natural gas-fired spark ignition**  
27 **engine shall complete an inventory of all existing engines subject to this Part by January 1,**  
28 **2023, and shall prepare a schedule to ensure that each existing engine does not exceed the**  
29 **emission standards in table 1 of Paragraph (2) of Subsection B of 20.2.50.113 NMAC as**  
30 **follows, except as otherwise specified under an Alternative Compliance Plan (ACP)**  
31 **approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113 NMAC or alternative**  
32 **emissions standards approved pursuant to Paragraph (11) of Subsection B of 20.2.50.113**  
33 **NMAC:**

34 **(a) by January 1, 2025, the owner or operator shall ensure at least**  
35 **thirty percent of the company's existing engines meet the emission standards.**

36 **(b) by January 1, 2027, the owner or operator shall ensure at least**  
37 **an additional thirty-five percent of the company's existing engines meet the emission**  
38 **standards.**

39 **(c) by January 1, 2029, the owner or operator shall ensure that the**

1 remaining thirty-five percent of the company’s existing engines meet the emission  
2 standards.

3 (d) in lieu of meeting the emission standards for an existing  
4 natural gas-fired spark ignition engine, an owner or operator may reduce the annual hours  
5 of operation of an engine such that the annual PTE of NOx and VOC emissions are  
6 reduced to achieve an equivalent allowable ton per year emission reduction as set forth in  
7 table 1 of Paragraph (2) of Subsection B of 20.2.50.113 NMAC, or by at least ninety-five  
8 percent per year.

9  
10 NMED: Paragraph (2) of Subsection B of Section 20.2.50.113 requires owners and  
11 operators of existing spark ignited engines to develop an inventory of those engines and  
12 meet the emission limits over a specified timeline, unless otherwise specified under an  
13 alternative compliance plan or alternative emissions standards approved pursuant to this  
14 Section. This timeline requires a certain percentage of the inventoried fleet to meet the  
15 requirements by specified deadlines. The Board should adopt this proposal because the  
16 staggered timeline allows owners and operators sufficient time to come into compliance  
17 with the requirements of this Section.

18 Further, in lieu of meeting the emissions limits, owners and operators may reduce  
19 the number of hours of operation in order to reduce emissions to rates similar to the  
20 emissions reduction requirements achieved by utilizing emission control devices. The  
21 Board should adopt this proposal because it provides flexibility by allowing an alternative  
22 method of compliance for engines that are difficult to retrofit, while ensuring equivalent  
23 emission reductions. *See* NMED Exhibit 32, p. 36; NMED Rebuttal Exhibit 1, pp. 27-29.

24  
25 NMOGA provides supporting history: Prior versions of this rule had proposed to  
26 regulate “installation” or “relocation.” Ms. Kuehn testified that upon further reflection,  
27 the Department does not believe this is appropriate and that language was removed.  
28 Kuehn/Palmer testimony, Tr. 6:1686:1-6; Lisowski Rebuttal Testimony, NMOGA  
29 Exhibit 43, 1:26-2:3; 6:33-7:13. Ms. Kuehn testified that the “parties are largely in  
30 agreement with the new emission standards and thresholds that [NMED] established in  
31 this rule.” Tr. 6:1682:10-13. She later testified that NMED had revised the tables based  
32 on some of the other state programs, such as Pennsylvania’s GP-5 program, having other  
33 exemptions or off-ramps that were not recognized originally or assumed different fuel  
34 types or sizes from those in New Mexico. Kuehn/Palmer testimony, Tr. 6:1701:23-

1 6:1702:5. Mr. Palmer also stated that the department revised the limits based on  
2 achievability and cost effectiveness based on the testimony received. Tr. 6:1713:6-11.

3 Mr. Lisowski outlined the technical bases for why additional LEC is not available,  
4 Tr. 6:1725:17-6:1727:7. Mr. Lisowski also explained why certain retrofit technologies  
5 are not widely applicable, Tr. 6:1727:11-6:1728:1, limitations of NSCR in the field due to  
6 drift and fuel gas variation, Tr. 6:1729:13-6:1730:8, and why SCR is generally not  
7 effective for oilfield engines, Tr. 6:1730:9-6:1731:9. Mr. Lisowski's comments were  
8 echoed by Mr. Sheldon, Tr. 6:1748:7-6:1749:18, and Mr. Dutton, Tr. 6:1753:15-  
9 6:1755:3, both experts introduced by the Gas Compressor Association. Ms. Devore and  
10 Dr. Orozco argued that the 2.0 g/bhp-hr should be reduced to 1.2 g/bhp-hr, but Mr.  
11 Lisowski testified that this was not achievable as a blanket matter and that "there's going  
12 to be a large subset of engines in New Mexico that cannot achieve that target and will  
13 need to be replaced." Lisowski, Tr. 9:2993:13-18. Mr. Lisowski also explained why,  
14 practically, a lower limit was not achievable even with some engines meeting NSPS in  
15 response to a question from Chair Suina. Tr. 9:2999:25-9:3001:11.

16  
17  
18 NPS proposes a new paragraph B(2)(e):

19  
20 **"Companies shall maintain a plan that demonstrates how the owner or operator will**  
21 **meet the emission standards as outlined in the schedule above."**  
22  
23  
24

25 **Table 1 - EMISSION STANDARDS FOR EXISTING NATURAL GAS-FIRED SPARK**  
26 **IGNITION ENGINES**

Engine Type	Rated bhp	NO <sub>x</sub>	CO	NMNEHC (as propane)
2 Stroke Lean Burn	>1,000	3.0 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	>1,000 bhp and <1,775 bhp	2.0 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	≥1,775 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich Burn	>1,000 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

27  
28 NMED: Table 1 of Paragraph (2) sets forth the emission limits for existing natural gas-

1 fired spark ignition engines. The limits originally proposed by the Department and the  
2 basis for those limits are set forth in the pre-filed direct testimony of Ms. Bisbey-Kuehn  
3 and Mr. Palmer, and were based on standards and data from other states, such as  
4 Pennsylvania GP-5 and GP-5A, Colorado Reg. 7, Part E, The California South Coast Air  
5 Quality Management District Rule 1110.2, and Ohio EPA test data. *See* NMED Ex. 32, at  
6 pp. 37-42. NMED proposes revised emissions limits in Table 1 based on information  
7 submitted by NMOGA, Kinder Morgan, and GCA, and a further analysis of stack  
8 emissions testing data available from Ohio and the NMED Equipment Data. The Board  
9 should adopt this proposal for the reasons stated in NMED Rebuttal Ex. 1, pp. 29-34.

10  
11 NMOGA supports Table 1: Ms. Kuehn testified that the Table 1 limits are based on the  
12 testimony of the parties who filed direct and rebuttal testimony. Tr. 6:1685:20-25. Mr.  
13 Lisowski testified extensively as to why the limits were appropriate; a succinct summary  
14 is in Lisowski Rebuttal Testimony, NMOGA Exhibit 43.

15 After extensive engagement, the Department has proposed reasonable and  
16 aggressive standards for existing and new engines and turbines, which reflects the  
17 agreement of a diverse group of stakeholders. Bisbey-Kuehn testimony, Tr. 6:1682:10-  
18 13. Although the ultimate proposal is not as stringent as the Department's initial petition,  
19 it reflects necessary adjustments based on new information provided by various technical  
20 witnesses, including the differing field and gas conditions in New Mexico, off ramps and  
21 exemptions found in other regulatory programs not previously considered by the  
22 Department, and other technical and economic challenges. Bisbey-Kuehn testimony, Tr.  
23 6:1701:23-6:1702:5. For example, many of the low emitting combustor (LEC) controls  
24 are already implemented on existing turbines or else they may be small bore engines  
25 where these controls are not practical. Lisowski testimony, Tr. 6:1725:17-6:1727:7.  
26 Non-selective catalytic reduction (NSCR), used on many rich burn engines, is already in  
27 place and limited in further reduction by drift issues. Lisowski testimony, Tr. 6:1729:13-  
28 6:1730:8. Selective catalytic reduction (SCR) is not cost-effective or workable in the oil  
29 field as it is too expensive and requires full-time staffing, which is not available at most  
30 facilities. Lisowski testimony, Tr. 6:1730:9-6:1731:3. Based upon this testimony and  
31 supporting testimony from Mr. Dutton, Mr. Sheldon, Ms. Witherspoon, and NMED, the



1 Board should find existing and new engine and turbine limits are reasonable and  
2 appropriate as proposed by NMED.

3 The National Park Service in its pre-filed testimony requested that emissions  
4 limits be established for smaller engines. Multiple experts testified that the proposed  
5 limits were not achievable in a cost-effective manner and urged that they not be adopted.  
6 See Trent, Tr. 6:1814:9-16; Sheldon and Dutton, Tr. 6:1757:1-6:1760:13, Lisowski Tr.  
7 9:2990:20-9:2991:20. Based on this testimony, the NPS withdrew its request to regulate  
8 the smaller engines. Devore testimony, Tr. 8:2399:24-8:2400:9. The Board should find  
9 that establishing emissions limits for smaller engines as originally proposed by the  
10 National Park Service is not supported by the record.

11 NMED's initial proposal applied 20.2.50.113 NMAC to nonroad engines. NMED  
12 has since revised its proposal so that proposed 20.2.50.113 NMAC does not apply to this  
13 class of engines. The Board should find that excluding non-road engines from  
14 20.2.50.113 is proper as these engines are subject to exclusive federal control. 42 U.S.C.  
15 § 7543(e); *Engine Mfrs. Ass'n v. U.S. E.P.A.*, 88 F.3d 1075, 1087-88 (D.C. Cir. 1996).

16 The Department has proposed various measures to add flexibility in meeting  
17 emissions limits under 20.2.50.113.B NMAC. These include an alternative compliance  
18 plan option (20.2.50.113.B(10)), an alternative emission standard allowance in cases of  
19 technical impracticability or economic infeasibility (20.2.50.113.B(11)), and the  
20 incorporation of the short-term replacement engine substitution concept currently  
21 authorized in many air quality permits (20.2.50.113.B(12)). Ms. Bisbey-Kuehn credibly  
22 testified that these conditions are technically sound, environmentally protective, and  
23 provide flexibility to owners and operators. Tr. 6:1690:7-25 - 1693:1-21. The Board  
24 should find these changes are supported by the record and the weight of evidence.

25 The Department has proposed various measures to clarify the monitoring  
26 requirements under 20.2.50.113.C. These include the following: equivalency between  
27 maintenance conducted consistent with an applicable NSPS or NESHAP and  
28 maintenance conducted under 20.2.50.113.C(1) NMAC (20.2.50.113.C(2)); load  
29 calculation methodologies (20.2.50.112.C(4)); testing timeframes and procedures  
30 consistent with New Source Performance Standards (20.2.50.112.C(4)(a)-(h)); and  
31 allowance to use carbon monoxide as a VOC surrogate (20.2.50.113.C(4)(i)). Ms.

1 Bisbey-Kuehn credibly testified why these changes were made based on stakeholder  
2 feedback and technical testimony. Tr. 6:1694:8-25 - 6:1697:1-7. The Board should find  
3 these changes are supported by the record and unopposed.  
4

5 Kinder Morgan: Kinder Morgan supports NMED’s Section 113B Table 1.  
6

7 GCA: The GCA supports NMED’s proposed NOx emission standards for existing  
8 engines in Table 1. Owners and operators will face significant challenges to meet the  
9 proposed emission standards, particularly for some existing engines, but the proposed  
10 NOx emission standards for existing engines are largely technically feasible and  
11 economically reasonable for the majority of engines operated by GCA member  
12 companies. Tr. Vol. 6, 1756: 9-19 (Dutton). Selective catalytic reduction is not an  
13 economically reasonable control option for most existing engines. Low emissions  
14 combustion technology cannot be broadly retrofit to existing engines, and many existing  
15 engines already employ the available LEC technology and yet are not able to achieve the  
16 NOx emission standards included in the July 2021 draft of the proposed rule. GCA Ex.  
17 12 (Dutton Direct) at 7-10; GCA Ex. 28 (Dutton Rebuttal) at 3-10. The proposed NOx  
18 emission standards are consistent with the NOx emissions standards in Pennsylvania  
19 general permit GP-5 limit for engines installed between 1997 and 2013. GCA Ex. 28  
20 (Dutton Rebuttal) at 4; NMED Ex. 37 (Pennsylvania Permit GP-5) at 12. [For more of  
21 Mr. Dutton’s testimony, see GCA’s Closing Argument, pp. 3-6, proposed SOR 19-26.]  
22

23 CEP and NPS would revise Table 1: CEP and NPS propose returning to the  
24 Department’s proposal in its original Petition for Regulatory Change, which treats all  
25 engines or turbines “installed” after the effective date of the rule as “new” equipment  
26 subject to more stringent new-source standards. The Department’s modified proposal is  
27 far too lax and will leave many cost-effective emission reductions on the table. Engines  
28 and turbines are by far the largest source of NOx emissions from the oil-and-gas industry.  
29 See 9 Tr. 2974:19–20 [Orozco Test.]; NMOGA Statement of Intent to Present Technical  
30 Testimony at 97 [Valor EPC Study: NMAC 20.2.50.113, Engines and Turbines]. Ozone  
31 formation in New Mexico is often NOx limited. Accordingly, reducing NOx from

1 engines and turbines is an important strategy for reducing ozone levels in New Mexico. 9  
2 Tr. 2974:21–23. Unfortunately, the Department’s most recent proposal does far too little  
3 to reduce dangerous NOx pollution from engines. The regulations the Department  
4 proposed as part of its Petition for Regulatory Change would have reduced NOx  
5 emissions from engines by a total of 18,000 tons per year. However, the regulations  
6 included in the Environment Department’s rebuttal testimony are expected to reduce  
7 NOx emissions by only 5,000 tons per year. 6 Tr. 1708:12–14 [Palmer Test.].

8 The Department estimates that the NOx controls for engines included in its  
9 rebuttal testimony will cost \$11.4 million a year to implement, reducing 5,000 tons of  
10 NOx. See 6 Tr. 1678:6–8. This amounts to a cost of \$2,280 per ton of NOx reduced.  
11 Emission controls that cost \$7,500 a ton of NOx or less are generally deemed cost-  
12 effective. 6 Tr. 1703:19–1704:19 [Bisbey-Kuehn Test.]. In other words, the NMED’s  
13 proposal inappropriately leaves cost-effective emission reductions “on the table.”  
14 While the Department’s original proposal might have faced strong industry opposition as  
15 overly stringent and costly, the Department overcorrected in its rebuttal, setting forth  
16 proposals that are far too lax, and will do too little reduce dangerous NOx pollution.  
17 Moderately increasing the stringency of the standards applicable to existing 4SLBs, as  
18 CEP and NPS propose to do, will partially correct for the Department’s overcorrection  
19 and deliver additional emission reductions for New Mexico at reasonable cost.

20 As to the applicability of Table 1 and Table 2, CEP and NPS state that the  
21 regulations NMED proposed as part of its Petition would have treated newly “installed”  
22 engines as new sources subject to the most stringent emission limits. The rebuttal version  
23 deleted this proposal. See NMED Reb. Ex. 23 at 9. NMED did not provide an  
24 explanation why it deleted this proposal. See NMED Reb. Ex. 1 at 28.

25 The evidence indicates that, if operators can install old engines at new facilities in  
26 New Mexico without complying with new engine standards, New Mexico may become a  
27 dumping ground for old, high-pollution equipment that is no longer allowed in other  
28 states. 9 Tr. 2976:1–7. Notably, Colorado applies more stringent new source controls to  
29 engines that are “placed in service, modified, **or relocated**” after the effective date of its  
30 engines rule. 5 Colo. Code Regs. § 1001-9-E-I (Table 2) (emphasis added). New  
31 Mexico should do the same. See also CEP’s proposed SOR 117-121.

1                   **(3) The owner or operator of a new natural gas-fired spark ignition**  
 2 **engine shall ensure the engine does not exceed the emission standards in table 2 of**  
 3 **Paragraph (3) of Subsection B of 20.2.50.113 NMAC upon startup.**  
 4

5 **Table 2 - EMISSION STANDARDS FOR NEW NATURAL GAS-FIRED SPARK**  
 6 **IGNITION ENGINES**

Engine Type	Rated bhp	NO <sub>x</sub>	CO	NMNEHC (as propane)
Lean-burn	> 500 and < 1875	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Lean-burn	≥ 1875	0.30 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich-burn	>500	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

7  
 8 NMED: Paragraph (3) of Subsection B of Section 20.2.50.113 requires owners and  
 9 operators of new spark ignited engines must meet the emission limits in Table 2 upon  
 10 startup. Like Table 1, the Department proposed revised limits in Table 2 based on input  
 11 from NMOGA, Kinder Morgan, and GCA. The rationale for the revised CO and  
 12 NMNEHC limits for new engines in Table 2 is the same as that for the revised CO and  
 13 NMNEHC limits in Table 1, and NMED is proposing the same CO and NMNEHC limits  
 14 in Table 2 as in Table 1. The Board should adopt this proposal for the reasons stated in  
 15 NMED Exhibit 32, pp. 37-56, and NMED Rebuttal Exhibit 1, pp. 34-35.

16 [Kinder Morgan and NMOGA’s earlier proposal to increase the lower horsepower  
 17 limits for new lean-burn and rich-burn engines in Table 2 from 500 hp to 1,000 hp is not  
 18 in their final proposals.]

19  
 20 NMOGA: Ms. Kuehn testified that these limits were set based upon Ohio precedent and  
 21 the compelling testimony of industry stakeholders. Kuehn/Palmer testimony, Tr.  
 22 6:1868:9-22. Mr. Lisowski testified extensively as to why the limits were appropriate;  
 23 aA succinct summary is found in Lisowski Rebuttal Testimony, NMOGA Exhibit 43. Mr.  
 24 Brindley, Ms. Nolting and Mr. Trent also testified extensively in support of the final  
 25 levels on behalf of Kinder Morgan. Tr. 6:1807:4-6:1814:8. Ms. Devore expressed some  
 26 concern about the removal of “install” and whether this created enforceability issues, but  
 27 upon further consideration agreed that the removal did not create a gap in the regulations.  
 28 Tr. 8:2401:9-8:2402:2.

1 GCA: The GCA supports the NMED’s proposed NOx emission standards for new  
2 engines in 20.2.50.113(B)(3), Table 2. The proposed NOx emissions standards and size  
3 categories for lean-burn engines are feasible and consistent with what is available on the  
4 market for companies seeking to purchase new engines. Tr. Vol. 6, 1749: 3-10 and  
5 1749:20 to 1750:3 (Sheldon). The Department appropriately changed the NOx emission  
6 standards for new engines that were included in the July 2021 draft of the proposed rule,  
7 which would not be achievable for some families of new engines, despite the application  
8 of best available technology for reducing NOx emissions. Tr. Vol. 6, 1748: 7-17  
9 (Sheldon). Selective catalytic reduction (SCR) is not an economically reasonable control  
10 option for most new engines, and is only economically viable for the largest engines that  
11 have specific site advantages, such as on-site electrical power and personnel. Tr. Vol. 6,  
12 1753:15 to 1754:21 (Dutton). For those reasons, NMED appropriately raised the size  
13 threshold for the application of the most-stringent NOx emission standard from 1,000  
14 horsepower to 1,875 horsepower in its proposal. Tr. Vol. 6, 1749:11-14 (Sheldon); Tr.  
15 Vol. 6, 1753:15 to 1754:6 (Dutton). [For more details about the testimony of Mr. Dutton  
16 and Mr. Sheldon, see GCA Closing Argument pp. 6-11 and proposed SOR 27-31.]

17  
18 CEP and NPS propose more protective standards for existing 4SLBs:

19 CEP and NPS propose more protective standards for existing 4SLBs, a standard of 1.2  
20 grams of NOx per horsepower hour for existing 4SLBs with a rated horsepower between  
21 1,000 and 1,775, a standard consistent with that currently in effect in Colorado.

22 This proposal is substantially more protective than the standard NMED currently  
23 proposes for these engines (which, at 2.0 grams of NOx per horsepower hour, is 40%  
24 higher than the standard applicable to identical engines in Colorado), but not as stringent  
25 as the Department’s original proposal of 0.5 grams of NOx per horsepower hour.

26 The weight of the evidence shows that a standard of 1.2 grams of NOx per  
27 horsepower hour is cost effective and achievable. The Colorado Air Pollution Control  
28 Division conducted a regulatory impact analysis for its 2019 rule and found the standard  
29 to be cost effective and achievable for all existing 4SLBs. The rule has been  
30 implemented there without difficulty. Other jurisdictions have implemented even stricter  
31 limits for these engines. For example, since 2007, Texas has required existing lean-burn

1 engines in the Dallas-Fort Worth ozone nonattainment area to meet a standard of 0.7  
2 grams of NO<sub>x</sub> per horsepower hour. See 30 Tex. Admin. Code § 117.2110(a)(1)(B)(i).  
3 In fact, since any lean-burn engine built since 2010 must already comply with a 1.0  
4 grams of NO<sub>x</sub> per horsepower hour standard under federal law (40 C.F.R. § 60.4230,  
5 subpart JJJJ, Table 1) a significant number of existing engines are already complying  
6 with the standard proposed by the Community and Environmental Parties and NPS.

7 No party presented evidence why New Mexico operators could not achieve a  
8 relatively lax limit of 1.2 grams of NO<sub>x</sub> per horsepower hour at existing 4SLBs.  
9 NMOGA's analysis was focused on showing that the cost to bring emissions down to 0.5  
10 gram of NO<sub>x</sub> per horsepower hour would be excessive. 9 Tr. 2978:13–17; see also  
11 NMOGA, Statement of Intent to Present Technical Testimony at 83–91.

12 Even if there were evidence showing that some existing 4SLBs cannot comply  
13 with a standard of 1.2 grams of NO<sub>x</sub> per horsepower hour at reasonable cost, this would  
14 not show that the proposal of Community and Environmental Parties and NPS is  
15 unachievable. That is because Section 113 contains numerous alternative compliance  
16 options in the event a particular engine cannot comply with the proposed standard at  
17 reasonable cost. NMOGA's expert Justin Lisowski acknowledged that the alternative  
18 compliance mechanisms included in the Environment Department's proposal could, if  
19 properly implemented, allay concerns about adopting a more stringent standard for  
20 existing 4SLBs. 9 Tr. 2995:8–24. See also CEP's proposed SOR 97-116.

21 NPS on its two proposed changes, consistent with the changes proposed by CEP:

22 In its Exhibit D (not reproduced here), NPS had earlier encouraged additional standards  
23 for smaller engines and turbines as well as stricter standards for larger engines, as  
24 comprehensive NO<sub>x</sub> reduction measures may be necessary to address ongoing ozone  
25 issues. However, NPS understands the scope of this rulemaking was limited to engines >  
26 500 – 1,000 bhp and turbines ≥ 1,000 bhp depending on the application, and recognizes  
27 that this rulemaking proposes the first engine and turbine standards for these types of  
28 equipment in New Mexico. If the more stringent standards for smaller engines will not be  
29 considered at this time, NPS includes its final proposals in Exhibit F, below, with  
30 changes shown to the tables in Section 113B. CEP also urges the Board to adopt the  
31

tables below as a replacement for NMED's proposed tables.

Table 1 - EMISSION STANDARDS FOR ~~EXISTING~~ NATURAL GAS-FIRED SPARK IGNITION ENGINES CONSTRUCTED, RECONSTRUCTED, AND INSTALLED BEFORE THE EFFECTIVE DATE OF 20.2.50 NMAC

Engine Type	Rated bhp	NO <sub>x</sub>	CO	NMNEHC (as propane)
2 Stroke Lean Burn	>1,000	3.0 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	>1,000 bhp and <1,775 bhp	<del>1.22-0</del> g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
4-Stroke Lean Burn	≥1,775 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich Burn	>1,000 bhp	0.5 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

Table 2 - EMISSION STANDARDS FOR ~~NEW~~ NATURAL GAS-FIRED SPARK IGNITION ENGINES CONSTRUCTED, RECONSTRUCTED, AND INSTALLED AFTER THE EFFECTIVE DATE OF 20.2.50 NMAC

Engine Type	Rated bhp	NO <sub>x</sub>	CO	NMNEHC (as propane)
Lean-burn	> 500 and < 1875	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Lean-burn	≥ 1875	0.30 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr
Rich-burn	>500	0.50 g/bhp-hr	0.60 g/bhp-hr	0.70 g/bhp-hr

Table 3 - EMISSION STANDARDS FOR STATIONARY COMBUSTION TURBINES

<b>For each applicable <del>existing</del> natural gas-fired combustion turbine <u>constructed, reconstructed, and installed before the effective date of 20.2.50 NMAC</u>, the owner or operator shall ensure the turbine does not exceed the following emission standards no later than the schedule set forth in Paragraph (7)(a) of Subsection B of 20.2.50.113 NMAC:</b>			
Turbine Rating (bhp)	NO <sub>x</sub> (ppmvd @15% O <sub>2</sub> )	CO (ppmvd @ 15% O <sub>2</sub> )	NMNEHC (as propane, ppmvd @15% O <sub>2</sub> )
≥1,000 and <4,100	150	50	9
≥4,100 and <15,000	50	50	9
≥15,000	50	50 or 93% reduction	5 or 50% reduction
<b>For each applicable <del>new</del> natural gas-fired combustion turbine <u>constructed, reconstructed, and installed after the effective date of 20.2.50 NMAC</u>, the owner or operator shall ensure the turbine does not exceed the following emission standards upon startup:</b>			
Turbine Rating (bhp)	NO <sub>x</sub> (ppmvd @15% O <sub>2</sub> )	CO (ppmvd @ 15% O <sub>2</sub> )	NMNEHC (as propane, ppmvd @15% O <sub>2</sub> )
≥1,000 and <4,000	100	25	9
≥4,000 and <15,900	15	10	9
≥15,900	9.0 Uncontrolled or 2.0 with Control	10 Uncontrolled or 1.8 with Control	5

NPS: Ozone concentrations exceed the level of the ozone NAAQS at Carlsbad Caverns National Park--While regional ozone control strategies have successfully decreased

1 ozone levels in many parts of the U.S., the Carlsbad, New Mexico area, including  
 2 Carlsbad Caverns National Park (CAVE), has been struggling with degrading air quality.  
 3 The current NAAQS value for ozone is 70 parts per billion (ppb); the ozone design value  
 4 is the annual 8-hr, 4th highest ozone value, averaged over 3-years. As shown in Table 1  
 5 for CAVE, which provides the year, number of exceedance days, ozone design value  
 6 years, and the ozone design value for the corresponding 3-year period, the park has  
 7 transitioned from having no ozone exceedance days to regularly exceeding the NAAQS.  
 8 In addition, the larger Carlsbad, New Mexico area is on pace to being designated an  
 9 ozone nonattainment area by the EPA.

10  
 11 Table 1: Monitored Ozone Concentrations at CAVE (2014-2021)

12 Year	# Exceedance Days	Years	8-hr 4th High Ozone (ppb)	NAAQS (ppb)
13 2016	None	2014-2016	67	70
14 2017	None	2015-2017	66	70
15 2018	10	2016-2018	71	70
16 2019	6	2017-2019	74	70
17 2020	9	2018-2020	73	70
18 2021	15	2019-2021	74	70

19  
 20 Modeling demonstrates oil and gas emissions are significant for ozone in New  
 21 Mexico. From the Department’s Exhibit 23, modeling demonstrates that ozone design  
 22 values have been increasing in Southern New Mexico since 2012 – 2016. If current  
 23 design value concentrations are defined using 2017 – 2019 data, future year (2028)  
 24 design values are predicted to exceed the 2015 ozone NAAQS in Carlsbad without  
 25 additional oil and gas emissions reductions. Additionally, modeling shows that oil and  
 26 gas emissions have a significant contribution to ozone both in terms of the future design  
 27 value averages and episodic maximums. For comparison, in the EPA Cross-State Air  
 28 Pollution rulemaking process, a threshold equal to 1% of the ozone NAAQS (under 1  
 29 ppb) was used when determining whether a state significantly contributes to downwind  
 30 ozone in a neighboring state. Oil and gas emissions are also found in the modeling to be  
 31 a significant portion of New Mexico’s contribution to ozone.

32 Carlsbad Caverns stands out as being heavily affected by oil and gas sources of all  
 33 studied national parks for ozone formation. A VOC survey study conducted at CAVE in  
 34 2017 demonstrated large-scale contributions of VOCs from oil and gas emissions at the



1 park and regionally. While no ozone exceedances were measured at CAVE from 2013-  
2 2017, there were 10 ozone exceedance events in 2018, demonstrating the impact of  
3 increased oil and gas operations in the region. Additionally, this gave rise to concerns of  
4 elevated aerosol concentrations in the region that can affect human health and impair  
5 visibility. A second intensive air quality study was conducted at CAVE to better  
6 understand the factors driving both ozone and aerosol particle concentrations at the park.  
7 This 6-week study was conducted at CAVE by the NPS from July 24-September 3, 2019.  
8 The study included a comprehensive suite of gaseous and particulate measurements to  
9 provide a detailed characterization of pollutants and to aid in quantifying the air quality  
10 impacts from regional oil and gas operations. In addition to the comprehensive suite of  
11 instruments deployed at the park, whole air samples were collected throughout the region  
12 to provide information on the spatial distribution of VOCs.

13 It is well documented that oil and gas operations emit a wide range of VOCs and  
14 oxides of nitrogen (NO<sub>x</sub>). In particular, elevated levels of light alkanes (C<sub>2</sub>-C<sub>5</sub>) are  
15 indicative of oil and gas emissions. Light alkanes measured at the park and throughout  
16 the region demonstrated conclusively that emissions from oil and gas operations in the  
17 Permian Basin are impacting CAVE, a Class I area afforded the highest level of air  
18 quality protection. During both the 2017 and 2019 studies at CAVE, light alkanes were  
19 the most abundant VOCs as has been observed in other oil and gas basins across the U.S.  
20 For CAVE, light alkane levels were elevated, on average, by approximately an order of  
21 magnitude above summertime regional background values. During pollution events at  
22 the park, it was not uncommon to see alkane levels that were more than two orders of  
23 magnitude over regional background levels, illustrating the persistence and magnitude of  
24 the impact of oil and gas emissions at CAVE. Additionally, alkyl nitrates, which can be  
25 used to estimate the “age” of air masses, provided insight regarding whether the emission  
26 sources impacting the park were local (young) or were transported from more distant  
27 sources outside of the region (old). For CAVE, the air mass ages were typically young,  
28 particularly during episodic pollution events, indicating that the emissions were from  
29 local sources. In addition, the mix of total nitrogen compounds (NO<sub>y</sub> to NO<sub>x</sub>) can also  
30 provide insight on emission source origins. In CAVE, the mix of total nitrogen  
31 compounds clearly indicates nearby sources of NO<sub>x</sub> as the dominant contributor to ozone

1 formation. Monitoring information shows increasing NO<sub>x</sub> concentrations in the region  
2 along with upward trends in ozone. Current information indicates that NO<sub>x</sub> emission  
3 reductions will be necessary to curb ozone production.

4 Correlations between the types of VOC compounds were used to identify both the  
5 magnitude and persistence of oil and gas operation emission influences on CAVE's air  
6 quality. For example, all alkanes were highly correlated with oil and gas emissions,  
7 indicating that oil and gas operations were the major contributor to VOC levels in the  
8 atmosphere. Also, the ratio of iso-pentane to n-pentane can be used to fingerprint VOC  
9 emission sources. This ratio typically ranges from roughly 2 to 4 for fuel evaporation,  
10 and combustion emissions throughout the U.S. A ratio of less than one indicates an area  
11 is influenced by oil and gas operations. For CAVE, these values were about 0.85 in 2017  
12 and 0.83 in 2019, conclusively demonstrating that oil and gas operations are impacting  
13 air quality at the park and in the region.

14 The combined effect of increased NO<sub>x</sub> and VOC levels, and the corresponding  
15 increasing ozone levels throughout the region (Table 1) illustrate that oil and gas  
16 operations are significantly impacting the air quality at CAVE. To mitigate the effects of  
17 these emissions and their ultimate impacts on both human health and natural resources, a  
18 combined strategy of reducing both NO<sub>x</sub> and VOC emissions is necessary.

19 The NPS reviewed engine and turbine limits included in state rules across the  
20 country. Based on this review, we suggest that slightly more stringent standards and  
21 revised definitions are feasible for engines and turbines. These standards are a necessary  
22 starting point given the NO<sub>x</sub> contribution of these sources and the contribution of oil and  
23 gas emissions to air quality issues in New Mexico.

24 Initially, the NPS proposed limits similar to those currently required by  
25 Pennsylvania as part of their general permit program for oil and gas sources except for  
26 the proposed limit for existing large (>60,000 bhp) turbines. These limits are in  
27 Pennsylvania's proposed RACT III requirements. The 4-stroke lean-burn engine NO<sub>x</sub>  
28 standards currently proposed at 2.0 g per bhp-hr should be changed to 1.2 g per bhp-hr in  
29 Table 1, shown in NPS Exhibit F. This is based on Colorado's recent engine rulemaking  
30 for the similar engines and size that is presented as NMED Exhibit 39.

31

1 IPANM opposes the NPS/CEP revisions: NPS proposed that lower NO<sub>x</sub> engine emission  
2 limits should be adopted based on regulations adopted in Pennsylvania. NPS, Summary  
3 of Technical Testimony to New Mexico Regarding the Proposed Ozone Precursor Rule,  
4 2; IPANM Ex. 12 at 17 (Blewitt Rebuttal). IPANM contracted with Spirit Environmental  
5 to review the feasibility of the emission limits proposed by NPS. IPANM Ex. 12 at 17  
6 (Blewitt Rebuttal), IPANM Ex. 13 (Spirit Environmental Report). The report  
7 demonstrates that the emission limits proposed by NPS cannot be achieved on a  
8 continuous basis. IPANM Ex. 13 at 25 (Blewitt Rebuttal). NMOGA also testified that  
9 the emission limits in the proposed rule are difficult to attain. NMOGA A1 at 7  
10 (Smitherman Direct). The proposed NO<sub>x</sub> emission rates in some horsepower ranges  
11 result in a single provider situation that can cause a monopoly. *Id.* Kinder Morgan  
12 testified that this section of the proposed rule has the potential for greatest impact on  
13 Kinder Morgan's operations, particularly with the expense related to meeting the  
14 emission limitations. KM Ex. VI at 1 (Brindley Direct, Trent Direct). The GCA  
15 expressed concern that some of these emission limits are inconsistent with available  
16 technology to retrofit existing engines. GCA Ex. 12 at 4 (Dutton Direct). The GCA was  
17 also concerned with the requirement to have the owner or operator of a compressor  
18 engine follow a manufacturer-recommended maintenance plan rather than an expert  
19 operator-tailored, time-tested and "conditions-based" maintenance plan for which GCA  
20 currently operates with. GCA Ex. 15 at 4 (Copeland Direct). Specifically, GCA  
21 highlighted how highly incentivized a compression package operator is to properly  
22 maintain their "expensive, revenue-generating equipment" and that a generic requirement  
23 for maintenance was inappropriate given the incentives already at play. GCA Ex. 15 at 5  
24 (Copeland Direct).

25 CDG testified as to the potential confusion between the more frequent testing  
26 required by NMED as opposed to the federal rules. CDG Ex. B at 3 (Campsie Direct).  
27 CDG suggests that the testing of engines be changed to mirror 40 C.F.R. Part 60, Subpart  
28 JJJJ. *Id.* In its rebuttal testimony, CDG supported NMOGA's changes to lean burn  
29 emission factors and highlighted that some existing engines would be unable to meet the  
30 emission limits proposed by NMED. CDG Rebuttal Ex. B at 3 (Campsie Rebuttal).

31

1 NMED testified to its bases for their cost estimates versus emissions reductions.  
2 NMED also explained there was a shorter compliance timeline for turbines as opposed to  
3 engines because there are fewer of them that would be subject to the proposed rule.  
4 NMED addressed some concerns about compliance of engines that are unable to meet  
5 emission standards with the proposed rule by allowing for an Alternative Compliance  
6 Plan. The plan would allow operators to determine equivalent amounts of reductions  
7 using alternative strategies. NMOGA provided an overview of the process associated  
8 with emission control technologies. Tr. Vol. 6, 1724:6-1735:17 (Lisowski). NMOGA  
9 further testified that CO limits should be removed because CO is not a precursor to  
10 ozone. The rule should be rewritten to mirror NSPS JJJJ. Tr. Vol. 6, 1737:15-24  
11 (Lisowski). The GCA testified that changes NMED had made to the rule satisfied some  
12 of the GCA concerns regarding the emission standards for engines. Tr. Vol. 6, 1749:20-  
13 1750:3 (Sheldon). GCA highlighted that even with the changes to the rule, there will still  
14 be significant challenges to meet the requirements. Tr. Vol. 6, 1756:9-22 (Dutton).  
15 Finally, GCA testified in support of NMED's decision not to include the NPS's requested  
16 changes based on the Pennsylvania GP-5 permit. Tr. Vol. 6, 1760:7-13 (Dutton). Kinder  
17 Morgan also provided an overview of compressor engines. Tr. Vol. 6, 1806:12-1807:18  
18 (Brindley). Kinder Morgan supported many of the Department's changes, but explained  
19 that all the retrofits would be a significant cost. Tr. Vol. 6, 1813:23-1814:8 (Trent).  
20 CDG reiterated its testimony that this rule mirror NSPS JJJJ for consistency. Tr. Vol. 6,  
21 1841:3-20 (Campsie).

22 NPS requested that New Mexico watch Colorado to see how their rulemaking will  
23 be addressed. This is a change in NPS's position that smaller engines do not need to be  
24 addressed in this proceeding. Tr. Vol. 8, 2395:2-6 (Devore); Tr. Vol. 8, 2400:4-9  
25 (Devore). NPS also asserts that there needs to be a limit on CO so operators are applying  
26 their controls properly. Tr. Vol. 8, 2397:4-9 (Devore). CAA testified that the proposed  
27 rule, as revised, is flexible and allows operators to continue using engines that do not  
28 meet the Department's emission standards. Tr. Vol. 9, 2979:7-15 (Orozco). CAA  
29 testified that this is inappropriate because operators will not be required to implement  
30 cost-effective controls at all of their engines. Tr. Vol. 9, 2979:16-21 (Orozco).

31

1           Based on the evidence presented, the Board should find that the emission limits in  
2 Section 113 of NMED’s draft rule for engines and turbines are appropriate. [For more  
3 details, see IPANM’s proposed SOR 147-173.]  
4

5 Kinder Morgan opposes the NPS/CEP revisions: NPS’s proposals were based at least in  
6 part on the regulatory requirements of other states, including Colorado and Pennsylvania.  
7 The Department’s rejection of the proposals reflects, however, that the regulatory  
8 programs of those states include exemptions or apply narrowly to certain categories of  
9 regulated units such that blanketly adopting the requirements in New Mexico would not  
10 be advisable. See Hearing Transcript, Vol. 6, 1701:12–1702:5.

11           NPS’s proposals would also result in unreasonably high costs of compliance. We  
12 reiterate the cost-effectiveness analyses related to the Department’s originally-proposed  
13 NOx limits for certain of Kinder Morgan’s existing units that will be subject to the  
14 Proposed Rules that we provided in the Direct NOI, Exhibit VI, at pages 2–6:

- 15 • Rio Vista Transmission Compressor Station: Two 1,051 HP turbines, originally  
16 subject to 50 ppmvd NOx standard. Costs to control:
  - 17 o ~\$974,508 per ton of NOx reduced for one unit
  - 18 o ~\$830,527 per ton of NOx reduced for the other unit
- 19 • Caprock Transmission Compressor Station: Two 5,000-7,000 HP turbines;  
20 originally subject to 50 ppmvd NOx standard. Costs to control:
  - 21 o ~\$80,398 per ton of NOx reduced for one unit
  - 22 o ~\$54,935 per ton of NOx reduced for the other unit
- 23 • Monument Transmission Compressor Station: Two, two-stroke lean-burn engines  
24 of approximately 1,000 HP; originally subject to 0.50 g/bhp-hr NOx standard. Costs to  
25 control:
  - 26 o ~\$72,527 per ton of NOx reduced for one unit
  - 27 o ~\$125,428 per ton of NOx reduced for the other unit
- 28 • Washington Ranch Transmission Compressor Station: Two, two-stroke lean-burn  
29 engines of approximately 4,500 HP; originally subject to 0.50 g/bhp-hr NOx standard.  
30 Costs to control:
  - 31 o ~\$10,392 per ton of NOx reduced for one unit

1           o       ~\$30,395 per ton of NOx reduced for the other unit

2           Because NPS proposed even lower NOx limits for existing turbines than the  
3 Department originally proposed, its proposal would only further exacerbate the cost  
4 concerns for the Kinder Morgan's units at Rio Vista and Caprock. NPS also  
5 recommended maintaining the originally-proposed standard applicable to the engines at  
6 Monument and Washington Ranch. As demonstrated above, that standard would result in  
7 unreasonably high control costs.

8           We also reiterate our testimony regarding the Department's originally-proposed  
9 25 ppmvd NOx standard for the smallest category of new turbines under the Proposed  
10 Rules. See Direct NOI, Ex. VI, at 10 (explaining that there is no manufacturer that sells  
11 turbines in the 1,000–3,999 bhp range that meet 25 ppmvd of NOx); Rebuttal NOI, Ex.  
12 XIII, at 1–2 (same). Because new turbines of this size do not meet the 25 ppmvd  
13 standard, meeting the standard would require the installation of SCR, which is extremely  
14 expensive. Direct NOI, Ex. VI, at 10–11 (explaining that installing SCR on the existing  
15 turbine units at Rio Vista would cost close to \$1 million per ton of NOx reduced, and that  
16 similar if not higher costs would be expected for new units). Accordingly, NPS's  
17 proposal to maintain the originally-proposed 25 ppmvd NOx standard for new turbines  $\geq$   
18 1,000 and  $<$  5,000 turbines is unworkable.

19           Kinder Morgan supports the Department's rejection of NPS's proposals and  
20 respectfully requests that the Board adopt the Department's proposed Tables 1, 2, and 3  
21 for engines and turbines as reflected in the January 18 Draft.

22  
23  
24           **(4) The owner or operator of a natural gas-fired spark ignition engine**  
25 **with NO<sub>x</sub> emission control technology that uses ammonia or urea as a reagent shall ensure**  
26 **that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected to fifteen percent**  
27 **oxygen.**

28  
29           NMED: Paragraph (4) of Subsection B of Section 20.2.50.113 addresses emissions of  
30 unreacted ammonia from SCR systems. The Board should adopt this proposal for the  
31 reasons stated in NMED Exhibit 32, pp. 33-34.

32  
33           **(5) The owner or operator of a compression ignition engine shall ensure**  
34 **compliance with the following emission standards:**

1 (a) a new portable or stationary compression ignition engine with  
2 a maximum design power output equal to or greater than 500 horsepower that is not  
3 subject to the emission standards under Subparagraph (b) of Paragraph (5) of Subsection  
4 B of 20.2.50.113 NMAC shall limit NO<sub>x</sub> emissions to not more than nine g/bhp-hr upon  
5 startup.

6 (b) a stationary compression ignition engine that is subject to and  
7 complying with Subpart IIII of 40 CFR Part 60, Standards of Performance for Stationary  
8 Compression Ignition Internal Combustion Engines, is not subject to the requirements of  
9 Subparagraph (a) of Paragraph (5) of Subsection B of 20.2.50.113 NMAC.

10  
11 NMED: Paragraph (5) of Subsection B of Section 20.2.50.113 sets emissions standards  
12 for compression ignition engines. The proposed NO<sub>x</sub> emission limit for new compression  
13 ignition engines equal to or greater than 500 hp of 9 g/bhp-hr is the same limit as  
14 Colorado Reg. 7 Part E, Section II.A.4.e. The emission limit is based on the use of add-on  
15 SCR controls. The proposed rule does not include proposed emission limits for existing  
16 compression ignition engines. The Board should adopt this proposal for the reasons stated  
17 in NMED Exhibit 32, p. 43.

18  
19 (6) The owner or operator of a portable or stationary compression  
20 ignition engine with NO<sub>x</sub> emission control technology that uses ammonia or urea as a  
21 reagent shall ensure that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected  
22 to fifteen percent oxygen.

23  
24 NMED: Paragraph (6) of Subsection B of Section 20.2.50.113 addresses emissions of  
25 unreacted ammonia from SCR systems. The Board should adopt this proposal for the  
26 reasons stated in NMED Exhibit 32, pp. 33-34.

27  
28 (7) The owner or operator of a stationary natural gas-fired combustion  
29 turbine with a maximum design rating equal to or greater than 1,000 bhp shall comply  
30 with the applicable emission standards for an existing, new, or reconstructed turbine listed  
31 in table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC.

32 (a) The owner or operator of an existing stationary natural gas-  
33 fired combustion turbine shall complete an inventory of all existing turbines subject to Part  
34 50 by July 1, 2023, and shall prepare a schedule to ensure that each subject existing  
35 turbine does not exceed the emission standards in table 3 of Paragraph (7) of Subsection B  
36 of 20.2.50.113 NMAC as follows, except as otherwise specified under an Alternative  
37 Compliance Plan approved pursuant to Paragraph (10) of Subsection B of 20.2.50.113  
38 NMAC or alternative emissions standards approved pursuant to Paragraph (11) of  
39 Subsection B of 20.2.50.113 NMAC:

40 (i) by January 1, 2024, the owner or operator shall ensure  
41 at least thirty percent of the company's existing turbines meet the emission standards.

1 (ii) by January 1, 2026, the owner or operator shall ensure  
2 at least an additional thirty-five percent of the company's existing turbines meet the  
3 emission standards.

4 (iii) by January 1, 2028, the owner or operator shall ensure  
5 that the remaining thirty-five percent of the company's existing turbines meet the emission  
6 standards.

7 (iv) in lieu of meeting the emission standards for an existing  
8 stationary natural gas-fired combustion turbine, an owner or operator may reduce the  
9 annual hours of operation of a turbine such that the annual PTE of NOx and VOC  
10 emissions are reduced to achieve an equivalent allowable ton per year emission reduction  
11 as set forth in table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC, or by at least  
12 ninety-five percent per year.

13  
14 NMED: Paragraph (7) of Subsection B of Section 20.2.50.113 requires owners and  
15 operators of new and existing stationary with rated bhp greater than or equal to 1,000 bhp  
16 to meet the NOx and CO emission limits specified in Table 3 by certain dates unless  
17 otherwise specified under an alternative compliance plan or alternative emissions  
18 standards approved pursuant to this Section. Owners and operators of existing stationary  
19 natural gas-fired combustion turbines are required to develop an inventory of those  
20 turbines and meet the emission limits in Table 3 over a specified timeline, unless  
21 otherwise provided under an alternative compliance plan or alternative emissions  
22 standards approved pursuant to this Section. This timeline requires a certain percentage  
23 of the inventoried fleet to meet the requirements by specified deadlines. The Board  
24 should adopt this proposal because the staggered timeline allows owners and operators  
25 sufficient time to come into compliance with the requirements of this Section. Further, in  
26 lieu of meeting the emissions limits, owners and operators may reduce the number of  
27 hours of operation in order to reduce emissions to rates similar to the emissions reduction  
28 requirements achieved by utilizing emission control devices. The Board should adopt this  
29 proposal because it provides flexibility by allowing an alternative method of compliance  
30 for turbines that are difficult to retrofit, while ensuring equivalent emission reductions.

31 *See* NMED Exhibit 32, p. 36; NMED Rebuttal Exhibit 1, pp. 36-37.

32  
33  
34  
35  
36  
37



1 **Table 3 - EMISSION STANDARDS FOR STATIONARY COMBUSTION TURBINES**

<b>For each applicable existing natural gas-fired combustion turbine, the owner or operator shall ensure the turbine does not exceed the following emission standards no later than the schedule set forth in Paragraph (7)(a) of Subsection B of 20.2.50.113 NMAC:</b>			
<b>Turbine Rating (bhp)</b>	<b>NO<sub>x</sub> (ppmvd @ 15% O<sub>2</sub>)</b>	<b>CO (ppmvd @ 15% O<sub>2</sub>)</b>	<b>NMNEHC (as propane, ppmvd @ 15% O<sub>2</sub>)</b>
<b>≥1,000 and &lt;4,100</b>	<b>150</b>	<b>50</b>	<b>9</b>
<b>≥4,100 and &lt;15,000</b>	<b>50</b>	<b>50</b>	<b>9</b>
<b>≥15,000</b>	<b>50</b>	<b>50 or 93% reduction</b>	<b>5 or 50% reduction</b>
<b>For each applicable new natural gas-fired combustion turbine, the owner or operator shall ensure the turbine does not exceed the following emission standards upon startup:</b>			
<b>Turbine Rating (bhp)</b>	<b>NO<sub>x</sub> (ppmvd @ 15% O<sub>2</sub>)</b>	<b>CO (ppmvd @ 15% O<sub>2</sub>)</b>	<b>NMNEHC (as propane, ppmvd @ 15% O<sub>2</sub>)</b>
<b>≥1,000 and &lt;4,000</b>	<b>100</b>	<b>25</b>	<b>9</b>
<b>≥4,000 and &lt;15,900</b>	<b>15</b>	<b>10</b>	<b>9</b>
<b>≥15,900</b>	<b>9.0 Uncontrolled or 2.0 with Control</b>	<b>10 Uncontrolled or 1.8 with Control</b>	<b>5</b>

2  
3 NMED: Table 3 of Paragraph (7) sets forth the emission limits for new and existing  
4 stationary combustion turbines. The emission limits and applicability thresholds  
5 originally proposed by the Department and the basis for those limits are set forth in the  
6 pre-filed direct testimony of Elizabeth Bisbey-Kuehn and Brian Palmer, and were based  
7 on the PA TSD 2018 (NMED Exhibit 52), except that the proposed NO<sub>x</sub> limits for  
8 existing turbines were based on EPA Office of Air and Radiation’s *Alternative Control*  
9 *Techniques Document – Nox Emissions from Stationary Gas Turbines*, EPA-453/R-93-  
10 007 (January 1993) (“EPA 1993 ACT”) (NMED Exhibit 53). See NMED Exhibit 32, at  
11 pages 43-46. The Department has proposed revised emissions limits in Table 3 based on  
12 information submitted by NMOGA, Kinder Morgan, and Solar Turbines. See NMED  
13 Rebuttal Exhibit 2, pp. 37-39.

14 The revised emission limits for NO<sub>x</sub> in Table 3 for existing turbines equal to or  
15 greater than 1,000 hp and less than 4,100 hp (150 ppmvd at 15% O<sub>2</sub>) is the same as that  
16 recommended by Solar Turbines, and is the similar to the limit in Colorado’s Reg. 7 for  
17 existing turbines firing natural gas and less than or equal to 50 MMBtu/hr. See Tr. Vol. 6,

1 1689:4-21. The NO<sub>x</sub> limit for new or reconstructed turbines (100 ppmvd at 15% O<sub>2</sub>) is  
2 similar to the limit for reconstructed turbines in the federal NSPS regulations at 40 C.F.R.  
3 60, Subpart KKKK. NMED is also proposing to accept Solar Turbine's recommendation  
4 to change the upper end of the horsepower cutoff for turbines subject to the 150 ppmvd  
5 NO<sub>x</sub> limit from 5,000 bhp to 4,100 bhp because it would place Solar's Saturn and  
6 Centaur 40 4000 turbines, for which Solar reports there is no dry low NO<sub>x</sub> option, in the  
7 small category and the Centaur 40 turbines (with 4,500 bhp and 4,700 bhp ratings) in the  
8 middle category for which Solar Turbines reports there is a dry low NO<sub>x</sub> retrofit option  
9 available. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
10 32, pp. 43-46, and NMED Rebuttal Exhibit 1, p. 39.

11 [NMOGA and Kinder Morgan's earlier proposal to delete the CO emission  
12 standards for turbines is not part of their final proposals.]

13  
14 NMOGA supports: As to Table 3, Ms. Kuehn testified that these limits were derived  
15 based on research and comments from manufacturers. Kuehn/Palmer testimony, Tr.  
16 6:1689:4-6:1690:3. Ms. Witherspoon, representing Solar Turbines, testified that the  
17 Department's September 16, 2021, table, if corrected to 4,100 bhp for existing turbines,  
18 was appropriate and achievable. Tr. 10:3374:6-25.

19  
20 **(8) The owner or operator of a stationary natural gas-fired combustion**  
21 **turbine with NO<sub>x</sub> emission control technology that uses ammonia or urea as a reagent shall**  
22 **ensure that the exhaust ammonia slip is limited to 10 ppmvd or less, corrected to fifteen**  
23 **percent oxygen.**

24  
25 NMED: Paragraph (8) of Subsection B of Section 20.2.50.113 addresses emissions of  
26 unreacted ammonia from SCR systems. The Board should adopt this proposal for the  
27 reasons stated in NMED Exhibit 32, pp. 33-34.

28  
29 **(9) The owner or operator of an emergency use engine as defined by 40**  
30 **C.F.R. §§ 60.4211, 60.4243, or 63.6675 is not subject to the emissions standards in this Part**  
31 **but shall be equipped with a non-resettable hour meter to monitor and record any hours of**  
32 **operation.**

33  
34 NMED: Paragraph (9) of Subsection B addresses emergency use engines as defined by  
35 federal law, and imposes a requirement to record hours of operation of such equipment.

1 This requirement is not related to emissions and therefore is not preempted by the CAA.  
2 No party objected to the inclusion of this language. The Board should adopt this proposal  
3 for the reasons stated in NMED Rebuttal Exhibit 1, p. 39.

4  
5  
6 Kinder Morgan: regarding **113.B(9), C(6), and D(3)**: Kinder Morgan, along with other  
7 parties, has supported NMED’s proposal in each draft of the Proposed Rules to exempt  
8 emergency engines from 20.2.50.113 NMAC. Kinder Morgan provided comment and  
9 proposed revisions intended to resolve concerns of conflict between the state’s use of the  
10 term “emergency engine” and the federal definition of “emergency engine.” NMED has  
11 since adopted Kinder Morgan’s revisions. We request the Board adopt these provisions,  
12 as drafted, to avoid unintended conflict with federal programs under the Clean Air Act.

13 [For additional detail, see Kinder Morgan’s Closing Argument pp. 15-16.]

14  
15 **(10) In lieu of complying with the emission standards for individual**  
16 **engines and turbines established in Subsection B of 20.2.50.113 NMAC, an owner or**  
17 **operator may elect to comply with the emission standards through an Alternative**  
18 **Compliance Plan (ACP) approved by the department. An ACP must include the list of**  
19 **engines or turbines subject to the ACP, and a demonstration that the total allowable**  
20 **emissions for the engines or turbines subject to the ACP will not exceed the total allowable**  
21 **emissions under the emission standards of this Part. Prior to submitting a proposed ACP to**  
22 **the Department, the owner or operator shall comply with the following requirements in the**  
23 **order listed:**

24 (a) **The owner or operator shall contract with an independent**  
25 **third-party engineering or consulting firm to conduct a technical and regulatory review of**  
26 **the ACP proposal. The selected firm shall review the proposal to determine if it meets the**  
27 **requirements of this Part, and shall prepare and certify an evaluation of the proposed ACP**  
28 **indicating whether the ACP proposal adheres to the requirements of this Part.**

29 (b) **Following the independent third-party review, the owner or**  
30 **operator shall provide the ACP, along with the third-party evaluation and findings, to the**  
31 **department for posting on the department’s website. The department shall post the ACP**  
32 **and the third-party review within 15 days of receipt.**

33 (c) **Following posting by the department, the owner or operator**  
34 **shall publish a notice in a newspaper of general circulation announcing the ACP proposal,**  
35 **the dates it will be available for review and comment by the public, and information on**  
36 **how and where to submit comments. The dates specified in the public notice must provide**  
37 **for a thirty-day comment period.**

38 (d) **Following the close of the thirty-day notice and comment**  
39 **period, the department shall send the comments submitted on the ACP proposal and**  
40 **findings to the owner or operator. The owner or operator shall provide written responses**  
41 **to all comments to the department.**

1 (e) Following receipt of the owner or operator’s responses to  
2 comments received during the thirty-day comment period, the department shall make a  
3 determination whether to approve or deny the ACP proposal within 90 days. The  
4 department shall approve an ACP that meets the requirements of this Part, unless the  
5 department determines that the total allowable emissions under the ACP exceed the total  
6 allowable emissions under the emission standards of 20.2.50.113 NMAC. If approved by  
7 the department, the emission reductions and associated emission limits for the affected  
8 engines or turbines shall become enforceable terms under this Part.

9  
10 NMED: Paragraph (10) of Subsection B of Section 20.2.50.113 authorizes an owner or  
11 operator to comply with the emissions standards of this Section through an alternative  
12 compliance plan or “ACP”. This proposal was included at the request of NMOGA and  
13 Kinder Morgan, and would provide an alternative to requiring individual sources to meet  
14 the emission standards in Part 50. Owners and operators would instead be able to reduce  
15 emissions across the entire company fleet, which provides flexibility in the manner in  
16 which owners and operators can achieve an equivalent amount of emission reductions in  
17 accordance with the same compliance deadlines.

18 NMED proposes revisions to the industry proposal, including two additional  
19 requirements that are critical for making the ACP concept workable for the Department.  
20 First, owners and operators are required to have the ACP reviewed by an independent  
21 third-party consulting or engineering firm, which will certify the integrity of the proposal  
22 and ensure that the emissions reductions as represented in the proposed ACP are  
23 equivalent to reductions achieved by the emissions standards in the rule. Transferring the  
24 initial technical review to an outside independent firm will help to alleviate some of the  
25 additional burdens on the Department’s already constrained resources that will arise from  
26 allowing ACPs as means to comply with Part 50. Second, an owner or operator must post  
27 the draft ACP for public comment for 30 days and provide notice to the public by  
28 publishing a newspaper notice in a newspaper of general circulation. The owner or  
29 operator will be required to provide responses to any public comments received to the  
30 Department for the Department’s consideration in reviewing the ACP. This process will  
31 ensure transparency and will provide additional confidence to the Department and the  
32 public that a proposed ACP will in fact result in equivalent reductions as would be  
33 achieved by the compliance with the emissions standards in the rule. The Board should  
34 adopt this proposal for the reasons stated in NMED Rebuttal Exhibit 1, pp. 39-40.

1           **(11) The owner or operator may submit a request for alternative emission**  
2 **standards for a specific engine or turbine based on technical impracticability or economic**  
3 **infeasibility. The owner or operator is not required to submit an ACP proposal under**  
4 **Paragraph (10) of Subsection B of 20.2.50.113 NMAC prior to submission of a request for**  
5 **alternative emissions standards under this Paragraph (11), provided that the owner or**  
6 **operator satisfies Subparagraph (b) of Paragraph (11) of Subsection B of 20.2.50.113**  
7 **NMAC, below. To qualify for an alternative emission standard, an owner or operator must**  
8 **comply with the following requirements:**

9           **(a) Prepare a reasonable demonstration detailing why it is not**  
10 **technically practicable or economically feasible for the individual engine or turbine to**  
11 **achieve the emissions standards in table 1 of Paragraph (2) of Subsection B of 20.2.50.113**  
12 **NMAC or table 3 of Paragraph (7) of Subsection B of 20.2.50.113 NMAC, as applicable;**

13           **(b) Prepare a demonstration detailing why emissions from the**  
14 **individual engine or turbine cannot be addressed through an ACP in a technically**  
15 **practicable or economically feasible manner;**

16           **(c) Prepare a technical analysis for the affected engine or turbine**  
17 **specifying the emission reductions that can be achieved through other means, such as**  
18 **combustion modifications or capacity limitations. The technical analysis shall include an**  
19 **analysis of any previous modifications of the source and a determination whether such**  
20 **modifications meet the definition of a reconstructed source, such that the source should be**  
21 **considered a new source under federal regulations. The analysis shall include a**  
22 **certification that the modifications to the source are not in violation of any state or federal**  
23 **air quality regulation; and**

24           **(d) Fulfill the requirements of Subparagraphs (a) through (c) of**  
25 **Paragraph (10) of Subsection B of 20.2.50.113 NMAC.**

26           **(e) Following the close of the thirty-day notice and comment**  
27 **period, the department shall send the comments submitted on the alternative emission**  
28 **standards and findings to the owner or operator. The owner or operator shall provide**  
29 **written responses to all comments to the department.**

30           **(f) Following receipt of the owner or operator's responses to**  
31 **comments received during the thirty-day comment period, the department shall make a**  
32 **determination whether to approve or deny the alternative emission standards within 90**  
33 **days. If approved by the department, the emission reductions and alternative emission**  
34 **standards for the affected engine or turbine shall become enforceable terms under this**  
35 **Part.**

36           **(g) If approved by the department, the emissions reductions and**  
37 **alternative standards for the affected engine or turbine shall become enforceable terms**  
38 **under this Part.**

39  
40           NMED: Paragraph (11) of Subsection B of Section 20.2.50.113 allows an owner or  
41 operator to request an alternative emission standard for individual engines and turbines  
42 that cannot meet equivalent emission reductions under an ACP. This proposal was also  
43 included at the request of NMOGA and Kinder Morgan. A request for an alternative  
44 emission standard must follow the same process as an ACP. First, owners and operators

1 are required to have the proposed alternative emission standard reviewed by an  
2 independent third-party consulting or engineering firm, which will certify the integrity of  
3 the proposal and ensure that the emissions standards as represented in the proposal are  
4 appropriate for the source. Transferring the initial technical review to an outside  
5 independent firm will help to alleviate some of the additional burdens on the  
6 Department's already constrained resources that will arise from allowing alternative  
7 emission standards as means to comply with Part 50. Second, an owner or operator must  
8 post the draft alternative emission standard for public comment for 30 days and provide  
9 notice to the public by publishing a newspaper notice in a newspaper of general  
10 circulation. The owner or operator will be required to provide responses to any public  
11 comments received to the Department for the Department's consideration in reviewing  
12 the proposed alternative emission standard. This process will ensure transparency and  
13 will provide additional confidence to the Department and the public that a proposed  
14 alternative emission standard will in fact result in an accurate proposal with appropriate  
15 reductions from the source. An owner or operator seeking an alternative emission  
16 standard for an individual engine or turbine must also demonstrate through an analysis of  
17 all past modifications to the unit that the unit has not in fact been modified to the extent  
18 that the unit should be considered reconstructed under the Clean Air Act and, therefore,  
19 subject to federal standards of performance or other requirements. The analysis must  
20 include a certification that the modifications to the source are not in violation of any state  
21 or federal air quality regulation. The Board should adopt this proposal for the reasons  
22 stated in NMED Rebuttal Exhibit 1, pp. 40-41.

23 NMOGA and Kinder Morgan had earlier proposed provisions that would allow  
24 owners and operators to submit a justification of the technical impracticability or  
25 economic infeasibility of requiring certain turbines to comply with the emission standards  
26 of Part 50. Their proposal included requirements for when the Department would be  
27 required to review and approve the exemption, and an automatic approval if the  
28 Department failed to act within certain timelines. The Department's proposed language in  
29 Paragraph (11) allows the Department to consider individual technical infeasibility  
30 demonstrations where certain prerequisites are met, including a demonstration that the

1 emissions of a particular source cannot be addressed through an ACP. The Board should  
2 adopt this proposal for the reasons stated in NMED Rebuttal Exhibit 1, p. 36.

3 NMOGA and Kinder Morgan had also earlier proposed revisions allowing for  
4 additional time to comply with the emission standards if good cause is shown. The  
5 current proposal already offers significant flexibility for sources that are unable to meet  
6 the emission standards of Part 50: they may reduce the annual hours of operation, they  
7 may seek an Alternative Compliance Plan to meet an equivalent amount of emission  
8 reductions, and/or they may seek alternative emissions standards if they can demonstrate  
9 that they cannot meet the existing standards through an ACP. The current compliance  
10 timelines proposed by the Department are sufficient. The staggered compliance timeline  
11 extends through 2028, giving owners and operators nearly seven years to fully comply  
12 with the emission standards. See NMED Rebuttal Exhibit 1, pp. 36-37.

13  
14 Kinder Morgan: Regarding **113.B(10) and (11)**: Kinder Morgan supports the two  
15 options for alternative compliance with the engines and turbines emissions standards: (i)  
16 the alternative compliance plan in Paragraph (10) of Subsection B of 20.2.50.113 NMAC,  
17 and (ii) the alternative emissions standard in Paragraph (11) of Subsection B of  
18 20.2.50.113 NMAC. Without these two alternative compliance options, the emissions  
19 standards would be technically infeasible and/or cost-prohibitive in many cases. While the  
20 emissions thresholds provided in Tables 1 and 3 for existing engines and turbines are  
21 appropriate in most cases, circumstances may exist where it is technically impracticable  
22 or economically infeasible to achieve compliance.

23 Paragraphs (10) and (11) of Subsection B of 20.2.50.113 NMAC allow an  
24 operator to present evidence that an alternative compliance option is necessary and  
25 appropriate. The owner or operator is not required to submit an ACP proposal under  
26 Paragraph (10) of Subsection B prior to submission of a request for an alternative  
27 emissions standard under Paragraph (11). It is, however, the expectation that an operator  
28 demonstrate why emissions from the individual engine or turbine cannot be addressed  
29 through an ACP in a technically practicable or economically feasible manner. Cost-  
30 effectiveness thresholds above which a certain control technology will be considered  
31 infeasible can vary, but, in general, the Department considers costs in excess of \$7,500

1 per ton of pollutant reduced to be infeasible. Each technical analysis must include,  
2 among other items, a determination of whether any previous modifications of the source  
3 cause (or caused) that source to be categorized as a “new” source. Operators should  
4 expect to rely on EPA guidance to determine whether a modification has occurred under  
5 federal law. [For more details, see Kinder Morgan’s Closing Argument, pp. 19-22.]

6  
7  
8 **(12) A short-term replacement engine may be substituted for any engine**  
9 **subject to Section 20.2.50.113 NMAC consistent with any applicable air quality permit**  
10 **containing allowances for short term replacement engines, including but not limited to New**  
11 **Source Review and General Construction Permits issued under 20.2.72 NMAC. A short-**  
12 **term replacement engine is not considered a “new” engine for purposes of this Part unless**  
13 **the engine it replaces is a “new” engine within the meaning of this Part. The reinstallation**  
14 **of the existing engine following removal of the short-term replacement engine is not**  
15 **considered a “new” engine under this Part unless the engine was “new” prior to the**  
16 **temporary replacement.**

17  
18 NMED: Paragraph (12) of Subsection B allows for the use of short-term replacement  
19 engines, as authorized under the Board’s regulations for new source review and general  
20 construction permits at 20.2.72 NMAC. The Department added this paragraph at the  
21 request of NMOGA. The Board should adopt this proposal because it addresses the need  
22 for owners and operators to replace engines on a short-term basis, and align with the  
23 authorizations of the permits. *See* NMED Rebuttal Exhibit 1, p. 41.

24  
25 NMOGA: While the Department’s initial petition imposed unworkable emissions limits  
26 on engines and turbines, the Department has now proposed standards that are both  
27 aggressive and achievable. The Department has also incorporated several crucial changes  
28 that eliminate unenforceable standards, provide flexibility, and ensure environmental  
29 protection. These include the exclusion of nonroad engines (20.2.50.113.A), the  
30 redefining of construction to exclude relocation and like-kind replacement (20.2.50.7.J),  
31 extended implementation timelines (20.2.50.113.B.2 and B.7(a)), an alternative  
32 compliance plan option (20.2.50.113.B(10)), an alternative emission standard allowance  
33 in cases of technical impracticability or economic infeasibility (20.2.50.113.B(11)), and  
34 the incorporation of the short-term replacement engine substitution concept currently  
35 authorized in many air quality permits (20.2.50.113.B(12)). To ensure engine and turbine



standards maintain “technical practicability and economic reasonableness,” the Board should finalize the tables and concepts as presented in NMED’s and NMOGA’s redlines.

**C. Monitoring requirements:**

**(1) Maintenance and repair for a spark ignition engine, compression ignition engine, and stationary combustion turbine shall meet the manufacturer recommended maintenance schedule as defined in 20.2.50.112 NMAC.**

**(2) Maintenance conducted consistent with an applicable NSPS or NESHAP requirement shall be deemed to be in compliance with 20.2.50.113.C(1) NMAC.**

**(3) Catalytic converters (oxidative, selective, and non-selective) and AFR controllers shall be inspected and maintained according to manufacturer specifications as defined in 20.2.50.112 NMAC, and shall include replacement of oxygen sensors as necessary for oxygen-based controllers. During periods of catalytic converter or AFR controller maintenance, the owner or operator shall shut down the engine or turbine until the catalytic converter or AFR controller can be replaced with a functionally equivalent spare to allow the engine or turbine to return to operation.**

**(4) For equipment operated for 500 hours per year or more, compliance with the emission standards in Subsection B of 20.2.50.113 NMAC shall be demonstrated within 180 days of the effective date applicable to the source as defined by Subsection B(2) and (7) or, if installed more than 180 days after the effective date, within 60 days after achieving the maximum production rate at which the source will be operated, but not later than 180 days after initial startup of such source. Compliance with the applicable emission standards shall be demonstrated by performing an initial emission test for NO<sub>x</sub> and VOC, as defined in 40 CFR 51.100(s) using U.S. EPA reference methods or ASTM D6348. Periodic monitoring shall be conducted annually to demonstrate compliance with the allowable emission standards and may be demonstrated utilizing a portable analyzer or EPA reference methods. For units with g/hp-hr emission standards, the engine load shall be calculated using the following equations:**

$$\text{Load (Hp)} = \frac{\text{Fuel consumption (scf/hr)} \times \text{Measured fuel heating value (LHV btu/scf)}}{\text{Manufacturer's rated BSFC (btu/bhp-hr) at 100\% load or best efficiency}}$$

$$\text{Load (Hp)} = \frac{\text{Fuel consumption (gal/hr)} \times \text{Measured fuel heating value (LHV btu/gal)}}{\text{Manufacturer's rated BSFC (btu/bhp-hr) at 100\% load or best efficiency}}$$

**Where: LVH = lower heating value, btu/scf, or btu/gal, as appropriate; and  
BSFC = brake specific fuel consumption**

**If the manufacturer’s rated BSFC is not available, an operator may use an alternative load calculation methodology based on available data.**

**(a) emissions testing shall be conducted within 10 percent of 100 percent peak (or the highest achievable) load. The load and the parameters used to calculate it shall be recorded to document operating conditions at the time of testing and shall be included with the test report.**

**(b) emissions testing utilizing a portable analyzer shall be**

1 conducted in accordance with the requirements of the current version of ASTM D6522. If a  
2 portable analyzer has met a previously approved department criterion, the analyzer may  
3 be operated in accordance with that criterion until it is replaced.

4 (c) the default time period for a test run shall be at least 20  
5 minutes.

6 (d) an emissions test shall consist of three separate runs, with the  
7 arithmetic mean of the results from the three runs used to determine compliance with the  
8 applicable emission standard.

9 (e) during emissions tests, pollutant and diluent concentration  
10 shall be monitored and recorded. Fuel flow rate shall be monitored and recorded if stack  
11 gas flow rate is determined utilizing U.S. EPA reference method 19. This information shall  
12 be included with the periodic test report.

13 (f) stack gas flow rate shall be calculated in accordance with U.S.  
14 EPA reference method 19 utilizing fuel flow rate (scf) determined by a dedicated fuel flow  
15 meter and fuel heating value (Btu/scf). The owner or operator shall provide a  
16 contemporaneous fuel gas analysis (preferably on the day of the test, but no earlier than  
17 three months before the test date) and a recent fuel flow meter calibration certificate  
18 (within the most recent quarter) with the final test report. Alternatively, stack gas flow rate  
19 may be determined by using U.S. EPA reference methods 1 through 4 or through the use of  
20 manufacturer provided fuel consumption rates.

21 (g) upon request by the department, an owner or operator shall  
22 submit a notification and protocol for an initial or annual emissions test.

23 (h) emissions testing shall be conducted at least once per calendar  
24 year. Emission testing required by Subparts GG, IIII, JJJJ, or KKKK of 40 CFR 60, or  
25 Subpart ZZZZ of 40 CFR 63, may be used to satisfy the emissions testing requirements if it  
26 meets the requirements of 20.2.50.113 NMAC and is completed at least once per calendar  
27 year.

28 [NMED's basis for all of Section C below.]

29  
30  
31 CDG proposes changes:

32  
33 (4)(h) "emissions testing shall be conducted at least once per calendar year every  
34 8760 hours of operation or 3 years, whichever comes first. Emission testing required  
35 by Subparts GG, IIII, JJJJ, or KKKK of 40 CFR 60, or Subpart ZZZZ of 40 CFR  
36 63, may be used to satisfy the emissions testing requirements if it meets the  
37 requirements of 20.2.50.113 NMAC. and is completed at least once per calendar  
38 year."

39 (5) "The owner or operator of equipment operated less than 500 hours per year  
40 shall monitor the hours of operation using a non-resettable hour meter and shall test  
41 the unit at least once per 8760 hours or every 3 years of operation in accordance  
42 with the emissions testing requirements in Paragraph (3) of Subsection C of  
43 20.2.50.113 NMAC."

44  
45 CDG: These revisions are proposed to be consistent with federal regulations and avoid  
46 conflicting requirements between the Proposed Rule and federal regulations. CDG NOI

1 Direct Testimony: Ashley Campsie pgs. 3-4; CDG NOI Rebuttal Testimony: Ashley  
2 Campsie pgs. 3-4.

3  
4 NMOGA proposes a change in paragraph (4)(h):

5 **(4)(h) “emissions testing shall be conducted at least once per 8760 hours of**  
6 **operation or three calendar years, whichever comes first.”**

7  
8 NMOGA: The CDG requested a change to 8760 hours or 3 years. NMOGA agrees with  
9 this change for non-emergency engines but not for emergency engines, which by  
10 definition should have fewer than 300 hours of operation in three years. Emergency  
11 engines should be left at 8760 hours.

12  
13 **(i) The results of emissions testing demonstrating compliance with**  
14 **the emission standard for CO may be used as a surrogate to demonstrate compliance with**  
15 **the emission standard for NMNEHC.**

16 **(5) The owner or operator of equipment operated less than 500 hours per**  
17 **year shall monitor the hours of operation using a non-resettable hour meter and shall test**  
18 **the unit at least once per 8760 hours of operation in accordance with the emissions testing**  
19 **requirements in Paragraph (4) of Subsection C of 20.2.50.113 NMAC.**

20 **(6) An owner or operator of an emergency use engine as defined by 40**  
21 **C.F.R. §§ 60.4211, 60.4243, or 63.6675 shall monitor the hours of operation by a non-**  
22 **resettable hour meter.**

23 **(7) An owner or operator limiting the annual operating hours of an**  
24 **engine or turbine to meet the requirements of Paragraph (2) or (7) of Subsection B of**  
25 **20.2.50.113 NMAC shall monitor the hours of operation by a non-resettable hour meter.**

26 **(8) Prior to any monitoring, testing, inspection, or maintenance of an**  
27 **engine or turbine, the owner or operator shall date and time stamp the event, and the**  
28 **monitoring data entry shall be made in accordance with the requirements of 20.2.50.112**  
29 **and 113 NMAC.**

30  
31 NMED: Subsection C of 20.2.50.113 sets forth monitoring requirements for owners and  
32 operators of new and existing engines and turbines. These requirements were revised  
33 from NMED’s original proposal based on comments submitted by NMOGA and Kinder  
34 Morgan. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
35 32, pp. 36-37; NMED Rebuttal Exhibit 1, pp. 41-43; and Tr. Vol. 6, 1693:22 – 1697:7.

36 CDG proposes revisions to Paragraph (4)(h) and (5) of Subsection C that would  
37 require emission testing every 8760 hours or 3 years, whichever comes first, to be  
38 consistent with NSPS JJJJ. NMOGA agrees with that proposal as to non-emergency

1 engines. NMED did not agree with this relaxation of emissions testing requirements for  
2 engines and turbines. The Board should reject this proposal because the requirement to  
3 conduct an annual emissions test is reasonable, is necessary to demonstrate compliance  
4 with the emissions standards of this section, and is in accordance with the Department's  
5 protocol for engine testing for regular construction permits. NMED Rebuttal Ex. 1A, p.1.

6  
7 GCA: The GCA supports the NMED's proposed engine maintenance schedule  
8 requirement in 20.2.50.113(C)(1). The NMED's cross-reference to "manufacturer  
9 recommended maintenance schedule" as defined in 20.2.50.112 allows for the use of a  
10 maintenance schedule that is sufficient to operate and maintain engines in good working  
11 order and that has been approved by qualified maintenance personnel based on  
12 engineering principles and field expertise. The proposed rule recognizes that an engine  
13 manufacturer's minimum recommended maintenance schedule is a one-size-fits-all  
14 recommendation that does not account for the actual service and operating conditions of a  
15 particular engine, and that engine operators are the true experts in developing and  
16 implementing an appropriate maintenance schedule. GCA Exhibit 15 (Copeland Direct)  
17 at 3-6. In addition, the cross-reference (along with 20.2.50.113(C)(2)) make the proposed  
18 rule consistent with the applicable federal air rules that govern engines, which allow for  
19 maintenance and inspection schedules that have been tailored to a particular engine's  
20 service and operation, consistent with good air pollution control practice for minimizing  
21 emissions. GCA Exhibit 15 (Copeland Direct) at 6-7.

22 The GCA also supports the NMED's proposed catalytic converter inspection and  
23 maintenance schedule requirement in 20.2.50.113(C)(3). Catalytic converters used to  
24 control engine emissions should not be subject to a monthly inspection requirement,  
25 because monthly physical inspections of catalytic converters are unnecessary to ensure  
26 continued performance of the catalytic converters and potentially have long-term  
27 negative impacts on the catalyst that is used to control emissions. GCA Exhibit 23 (Filby  
28 Direct) at 5. NMED's clarification that the requirement for monthly inspections of all  
29 control devices required by 20.2.50.115(B)(3) in the proposed rule's general control  
30 device provisions is a visual inspection to identify leaks and releases addressed the  
31 GCA's concerns regarding the rule's inspection requirements for catalytic converters. Tr.

1 Vol. 6, 1900:13-1901:12 (Filby).

2 The GCA also supports the NMED's proposal in 20.2.50.113(C)(4)(i) to allow the  
3 results of emissions testing demonstrating compliance with the emission standard for CO  
4 to be a surrogate to demonstrate compliance with the emission standard for NMNEHC.

5 For purpose of engine emissions testing, CO serves as a reliable surrogate for NMNEHC,  
6 and the New Mexico Air Quality Bureau's permit template language allows permit  
7 holders to use engine emissions test results for CO to demonstrate compliance with  
8 permit emissions standards for NMNEHC. GCA Ex. 25 (Bartley Direct) at 3-6; Tr. Vol.  
9 6, 1797:12-1798:16 (Bartley). [For additional detail in the testimony of Mr. Copeland,  
10 Mr. Filby, and Mr. Bartley, see GCA Closing Argument pp. 11-16 and SOR 39-53.]  
11

12 **D. Recordkeeping requirements:**

13 **(1) The owner or operator of a spark ignition engine, compression**  
14 **ignition engine, or stationary combustion turbine shall maintain a record in accordance**  
15 **with 20.2.50.112 NMAC for the engine or turbine. The record shall include:**

16 **(a) the make, model, serial number, and unique identification**  
17 **number for the engine or turbine;**

18 **(b) location of the source (latitude and longitude);**

19 **(c) a copy of the engine, turbine, or control device manufacturer**  
20 **recommended maintenance and repair schedule as defined in 20.2.50.112 NMAC; and**

21 **(d) all inspection, maintenance, or repair activity on the engine,**  
22 **turbine, and control device, including:**

23 **(i) the date and time stamp(s), including GPS of the**  
24 **location, of an inspection, maintenance, or repair;**

25 **(ii) the date a subsequent analysis was performed (if**  
26 **applicable);**

27 **(iii) the name of the person(s) conducting the inspection,**  
28 **maintenance or repair;**

29 **(iv) a description of the physical condition of the equipment**  
30 **as found during the inspection;**

31 **(v) a description of maintenance or repair conducted; and**

32 **(vi) the results of the inspection and any required corrective**  
33 **actions.**

34 **(2) The owner or operator of a spark ignition engine, compression**  
35 **ignition engine, or stationary combustion turbine shall maintain records of initial and**  
36 **annual emissions testing for the engine or turbine for a period of five years. The records**  
37 **shall include:**

38 **(a) make, model, and serial number for the tested engine or**  
39 **turbine;**

40 **(b) the date and time stamp(s), including GPS of the location, of**  
41

- 1 **any monitoring event, including sampling or measurements;**  
2 (c) **date analyses were performed;**  
3 (d) **name of the person(s) and the qualified entity that performed**  
4 **the analyses;**  
5 (e) **analytical or test methods used;**  
6 (f) **results of analyses or tests;**  
7 (g) **calculated emissions of NOx and VOC in lb/hr and tpy; and**  
8 (h) **operating conditions at the time of sampling or measurement.**

9 (3) **The owner or operator of an emergency use engine as defined by 40**  
10 **C.F.R. §§ 60.4211, 60.4243, or 63.6675 shall record the total annual hours of operation as**  
11 **recorded by the non-resettable hour meter.**

12 (4) **The owner or operator limiting the annual operating hours of an**  
13 **engine or turbine to meet the requirements of Paragraph (2) or (7) of Subsection B of**  
14 **20.2.50.113 NMAC shall record the hours of operation by a non-resettable hour meter. The**  
15 **owner or operator shall calculate and record the annual NOx and VOC emission**  
16 **calculation, based on the engine or turbine’s actual hours of operation, to demonstrate that**  
17 **an equivalent allowable ton per year emission reduction as set forth in table 1 or table 3 of**  
18 **Paragraph (2) or (7) of Subsection B of 20.2.50.113 NMAC, or the ninety-five percent**  
19 **emission reduction requirement is met.**

20  
21 NMED: Subsection D of 20.2.50.113 sets forth specific reporting requirements for  
22 owners and operators of new and existing engines and turbines. These provisions include  
23 requirements for owners and operators to maintain records of certain information on units  
24 subject to this Section, including the make, model, and serial number; a copy of the  
25 engine, turbine, and control device manufacturer specifications; information on the initial  
26 and annual emissions testing; hours of operation; and information documenting that  
27 emissions reductions realized through the reduction in hours of operation is equivalent to  
28 a 95% reduction in NOx and VOC emissions. The Board should adopt this proposal for  
29 the reasons stated in NMED Exhibit 32, p. 37.

30 [NMOGA and Kinder Morgan’s earlier proposal to add two new requirements at  
31 paragraphs (5) and (6) have been addressed.]

32  
33 **E. Reporting requirements: The owner or operator shall comply with the**  
34 **reporting requirements in 20.2.50.112 NMAC.**  
35 **[20.2.50.113 NM–C - N, XX/XX/2021]**

36  
37 NMED: Subsection E of Section 20.2.50.113 requires owners and operators to comply  
38 with the general reporting requirements in Section 20.2.50.112. The Board should adopt  
39 this proposal for the reasons stated in NMED Exhibit 32, p. 37.

1 NMED:

2 **Estimated Emissions Reductions Resulting from Section 20.2.50.113**

3 NOx Reductions - Engines

4 ERG estimated total baseline allowable NOx emissions from all 4,718 operating internal  
5 combustion engines located in the Subject Counties, or designated as “Portable.”

6 Allowable NOx emissions from those units were 62,005 tpy. ERG then estimated the  
7 NOx emission reductions from implementing the proposed regulations on existing  
8 engines. Adding controls to uncontrolled engines would reduce NOx emissions by 17,905  
9 tpy, leading to a 28.9% overall reduction in NOx emissions from operating engines from  
10 the baseline emissions. See NMED Exhibit 56 - ICE Reductions and Costs NO<sub>2</sub>  
11 Spreadsheet. Adding controls to uncontrolled engines would reduce NOx emissions by  
12 17,905 tpy, leading to a 28.9% overall reduction in NOx emissions from operating  
13 engines from the baseline emissions. See NMED Exhibit 32, pp. 46-48; NMED Exhibit  
14 56 - ICE Reductions and Costs NO<sub>2</sub> Spreadsheet.

15 VOC Reductions - Engines

16 ERG estimated VOC emissions from the entire inventory of 4,276 operating internal  
17 combustion engines located in the Subject Counties or designated as “Portable” at 24,224  
18 tpy of VOC. ERG then estimated the VOC emission reductions that would be achieved  
19 by implementing the proposed requirements for existing engines. For the 186  
20 uncontrolled engines, ERG estimated reductions of 1,663 tpy of VOC based on the use of  
21 an add-on control to achieve the required emission reduction to meet the proposed  
22 standard, leading to a 6.8% overall reduction in VOC emissions from existing engines.  
23 See NMED Exhibit 32, pp. 46-49; NMED Exhibit 57 – ICE Reductions and Costs VOC  
24 Spreadsheet.

25 NOx Reductions - Turbines

26 ERG calculated the allowable NOx emissions from the entire inventory of 160 active  
27 combustion turbines located in the Subject Counties. Emissions from these units total  
28 10,313 tpy of allowable NOx. ERG then examined the effect of implementing the  
29 proposed regulations on the 51 unregulated and uncontrolled combustion turbines with a  
30 horsepower rating greater than 1,000. Applying controls to these units results in a  
31 reduction of 3,377 tpy of allowable NOx. The reductions are based on the percent

1 reductions by engine horsepower rating as indicated above. Adding controls to  
2 uncontrolled combustion turbines with horsepower ratings greater than 1,000 would  
3 result in a 32.7% overall reduction in NO<sub>x</sub> emissions. See NMED Exhibit 58 – Turbines  
4 Reductions and Costs NO<sub>2</sub> Spreadsheet. *See* NMED Exhibit 32, pp. 49-50; NMED  
5 Exhibit 58 – Turbines Reductions and Costs NO<sub>2</sub> Spreadsheet.

#### 6 VOC Reductions - Turbines

7 ERG estimated the emission reductions from 39 turbines without controls as the  
8 difference between the allowable VOC emissions in the permit data and the estimated  
9 NMNEHC emissions under the proposed emission limits. The emission reductions are  
10 based on the use of an add-on control (oxidation catalyst) to achieve the VOC  
11 (NMNEHC) emission limits in the proposed NM standards. Adding controls to these 39  
12 combustion turbines would reduce VOC emissions by 353 tpy, leading to a 49.9% overall  
13 reduction in VOC emissions from combustion turbines. *See* NMED Exhibit 32, pp. 50-  
14 52; NMED Exhibit 59 – Turbines Reductions and Costs VOC Spreadsheet.

#### 15 **Estimated Costs of Section 20.2.50.113**

16 The annualized costs of NO<sub>x</sub> emission reductions for the 1,866 uncontrolled and partially  
17 controlled natural gas-fired spark-ignition engines were estimated by applying cost  
18 equations for the different types and sizes of engines, as described on pages 52-54 of  
19 NMED Exhibit 32.

20 For 2-stroke and 4-stroke lean-burn engines, costs were calculated for adding Low  
21 Emission Combustion (“LEC”) Technology as a retrofit, as described on pages 53-54 of  
22 NMED Exhibit 32, and NMED Exhibit 56. The total annualized costs of adding LEC to  
23 lean-burn spark ignition engines and NSCR to rich-burn spark ignition engines was  
24 estimated to be \$120,267,152 per year, at an average annual cost per engine of \$64,452  
25 and a cost per ton of NO<sub>x</sub> reduced of \$6,717.

26 The annualized costs of VOC emission reductions for natural gas-fired spark-  
27 ignition engines were calculated by applying the control costs for adding oxidation  
28 catalysts to 172 uncontrolled lean burn engines. Total annualized costs for these 172  
29 engines were estimated at approximately \$1,626,842 per year at an average annual cost  
30 per engine of \$9,458 and a cost per ton of VOC reduced of \$990. ERG estimated the total  
31 annual costs for internal combustion engines, based on low emission combustion retrofits



1 for lean burn engines at \$104 million. NMED Exhibit 32, p. 55.

2 The annualized costs of NO<sub>x</sub> emission reductions were estimated for the 51  
3 uncontrolled natural gas-fired combustion turbines, as described on page 55 of NMED  
4 Exhibit 32, and NMED Exhibit 58. The total annualized costs of NO<sub>x</sub> emission  
5 reductions for these 51 natural gas-fired turbines were estimated at \$13,764,391 per year  
6 at an average annual cost per turbine of \$269,890 and a cost per ton of NO<sub>x</sub> reduced of  
7 \$4,076. *Id.* at 55-56.

8 To estimate costs of VOC reductions for turbines, ERG assumed that an oxidation  
9 catalyst is added as a control device to 39 uncontrolled turbines that are unregulated by  
10 an NSPS or NESHAP, and that have allowable VOC emissions that exceed the proposed  
11 limits. The total annualized costs of VOC emission reductions for 39 natural gas-fired  
12 turbines were estimated at \$3,392,186 per year, with an average annual cost per turbine  
13 of \$86,979 and a cost per ton of VOC reduced of \$9,608. *See id.*

14 Cost estimates were adjusted based on modifications to Section 20.2.50.112 as  
15 described in NMED Rebuttal Exhibit 1, pp. 32-33, 38-39, and 44-48.

16 The Board should find that the estimated costs associated with Section  
17 20.2.50.113 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of  
18 the AQCA.

19 NMOGA: The Board should adopt the Department's proposal because it requires  
20 reasonable and aggressive emissions reductions. Industry stakeholders engaged  
21 extensively with the Department prior to and during the hearing to reach agreement on  
22 appropriate, aggressive standards that both existing and new engines and turbines could  
23 meet. The final result, encapsulated in the Department's September 16 and December 16  
24 redlines, should not be disturbed. As Mr. Lisowski testified, there is no "blanket"  
25 technology that can meet all needs. Lisowski testimony, Tr. 6:1726:25-6:1727:7. Many  
26 of the low emitting combustor (LEC) controls are already implemented on existing  
27 turbines or else they may be small bore engines where these controls are not practical.  
28 Lisowski testimony, Tr. 6:1725:17-6:1727:7. Non-selective catalytic reduction (NSCR),  
29 used on many rich burn engines, is already in place and limited in further reduction by  
30 drift issues. Lisowski testimony, Tr. 6:1729:13-6:1730:8. Selective catalytic reduction  
31 (SCR) is not cost-effective or workable in the oil field as it is too expensive and requires

1 full-time staffing, which is not available at most facilities. Lisowski testimony, Tr.  
2 6:1730:9-6:1731:3. Based upon this testimony and supporting testimony from Mr.  
3 Dutton, Mr. Sheldon and Ms. Witherspoon, NMED, engine and turbine manufacturers,  
4 and industry reached an agreement on what is practical for New Mexico. Kuehn  
5 testimony, Tr. 6:1682:10-13. Mr. Lisowski also explained why the existence of the  
6 Alternative Compliance Plan did not mean that lower limits, such as the 1.2 g NOX/bhp-  
7 hr standard advocated by the environmental groups, could not feasibly be met. Lisowski  
8 testimony, Tr. 9:2993:13-18; 9:2999:25-9:3001:11. And Ms. Kuehn agreed that the  
9 original, more stringent, NMED proposal had not recognized the off ramps and  
10 exemptions found in the other regulatory programs or the differing field and gas  
11 conditions in New Mexico. Kuehn testimony, Tr. 6:1701:23-6:1702:5.

12 NMOGA also urges the Board to support the Department's decision to exclude  
13 relocations and like-kind exchanges from the definition of "construction." Kuehn  
14 testimony, Tr. 6:1686:1-6. This decision facilitates emissions reductions in the oil field  
15 by allowing engines to be "right sized" to the need, preventing them from running below  
16 optimal conditions (which would result in higher actual emissions), and allowing for  
17 more comprehensive maintenance in the shop as opposed to the field, which helps to  
18 keep the overall engine and turbine fleet in better repair. Initial concerns from the  
19 National Park Service that old turbines would be "dumped" on New Mexico were  
20 ameliorated once they understood that all existing units, including relocated ones, would  
21 be subject to the existing source emissions limits. Devore testimony, tr. 8:2401:2-  
22 8:2402:2. Similarly, the Board should support CO testing as a surrogate for VOC testing,  
23 because it is cheaper and will enable operators to tune their engines more efficiently.  
24 Lisowski testimony, tr. 6:1734:2-8.

25 The National Park Service in its pre-filed testimony requested that emissions  
26 limits be established for smaller engines. Multiple experts testified that the proposed  
27 limits were not achievable in a cost-effective manner and urged that they not be adopted.  
28 *See* Trent, Tr. 6:1814:9-16; Sheldon and Dutton, Tr. 6:1757:1-6:1760:13, Lisowski Tr.  
29 9:2990:20-9:2991:20. Based on this testimony, NPS withdrew its request to regulate the  
30 smaller engines. Devore testimony, Tr. 8:2399:24-8:2400:9.

31

1 NMED's initial proposal applied 20.2.50.113 NMAC to portable engines, which  
2 include nonroad engines. NMED has since revised its proposal so that proposed  
3 20.2.50.113 NMAC does not apply to nonroad engines. The Board should follow the  
4 Department's course in excluding nonroad engines from the rule because emissions  
5 standards for such engines are subject to exclusive federal control. 42 U.S.C. § 7543(e);  
6 *Engine Mfrs. Ass'n v. U.S. E.P.A.*, 88 F.3d 1075, 1087-88 (D.C. Cir. 1996) ("states must  
7 be preempted from adopting any regulation for which California could receive  
8 authorization."); *Pac. Merch. Shipping Ass'n v. Goldstene*, 517 F.3d 1108, 1113 (9th Cir.  
9 2008) ("we join the D.C. Circuit and hold that the implied preemption of § 209(e)(2)  
10 applies to 'any nonroad vehicles or engines,' including new and non-new sources.");

11  
12 IPANM: IPANM had earlier challenges in this subsection, but withdrew them based on  
13 NPS's testimony.

14  
15  
16 **20.2.50.114 COMPRESSOR SEALS:**

17  
18 NMED: **Description of Equipment or Process**

19 Compressors are used throughout the oil and natural gas industry to compress gas for  
20 processing, movement through pipelines, and other needs. Compressors are mechanical  
21 devices that increase the pressure of natural gas and allow the natural gas to be  
22 transported in pipelines from the production site, through the processing and supply  
23 chain, and to the consumer. Vented emissions from compressors occur from seals (wet  
24 seal compressors) or packing surrounding the mechanical compression components  
25 (reciprocating compressors) of the compressor. These emissions typically increase over  
26 time as the compressor components begin to wear and degrade. NMED Exhibit 32, p. 57.

27 *Reciprocating Compressors*

28 In a reciprocating compressor, natural gas enters the suction manifold, and then flows  
29 into a compression cylinder where it is compressed by a piston driven in a reciprocating  
30 motion by the crankshaft powered by a reciprocating internal combustion engine.  
31 Emissions occur when natural gas leaks around the compressor piston rod when  
32 pressurized natural gas is in the cylinder. The compressor piston rod packing system

1 consists of a series of flexible rings that create a seal around the piston rod to prevent gas  
2 from escaping between the rod and the inboard cylinder head. Over time, the rings  
3 become worn and the packaging system needs to be replaced to prevent excessive leaking  
4 from the compression cylinder. *Id.* at 57-58.

### 5 *Centrifugal Compressors*

6 Centrifugal compressors use a rotating disk or impeller to increase the velocity of the  
7 natural gas where it is directed to a divergent duct section that converts the velocity  
8 energy to pressure energy. These compressors are primarily used for pipeline transport of  
9 natural gas in the natural gas processing and transmission segments of the industry. These  
10 compressors require seals around the rotating shaft to prevent high pressure gases from  
11 escaping where the shaft exits the compressor casing. Many centrifugal compressors use  
12 wet (i.e., oil-filled) seals around the rotating shaft to prevent natural gas from escaping  
13 where the compressor shaft exits the compressor casing. Other compressors, including  
14 most newer compressors, use a dry seal with a mechanical barrier around the rotating  
15 shaft to prevent natural gas from escaping. *Id.* at 58-60.

### 16 **Control Options**

17 VOC emissions from reciprocating compressor rod packing can be minimized by  
18 replacing the rod packing on a regular basis before it becomes excessively worn. A  
19 typical regulatory schedule is to replace the rod packing seals after every 26,000 hours of  
20 operation or every 36 months, whichever is later. A second control option is to collect  
21 emissions from the rod packing under negative pressure and route them via a closed vent  
22 system to a control device, a recovery system, a fuel cell, a process stream, or to be used  
23 as fuel. Centrifugal compressor seal oil that is contaminated with entrained gas is  
24 typically routed directly to an atmospheric pressure degassing tank in which the entrained  
25 gas (methane and VOC) will evaporate from the seal oil and is then vented to the  
26 atmosphere. NMED Exhibit 32, p. 60.

27 Centrifugal compressor seal oil that is contaminated with entrained gas is  
28 typically routed directly to an atmospheric pressure degassing tank in which the entrained  
29 gas (methane and VOC) will evaporate from the seal oil and is then vented to the  
30 atmosphere. A wet seal fluid degassing system that is designed to capture the released  
31 methane and VOC can be used to separate the entrained gas from contaminated seal oil in

1 a separator and route it to a seal oil demister to remove entrained seal oil before routing  
2 the gas to a control device, a process, for use as a fuel, or to the suction side of a  
3 compressor to be pressurized and put back into the pipeline or another use. The seal oil  
4 from the bottom of the high-pressure seal oil degassing separator flows to the  
5 atmospheric degassing separator where the remaining, but now reduced, volume of  
6 entrained/dissolved gas is removed and vented to the atmosphere. The regenerated seal  
7 oil is then recirculated back to the compressor seal oil system. *Id.* at 61-62.

8 **Rule Language**

9 The proposed requirements in Section 20.2.50.114 are based on similar requirements in  
10 NSPS Subpart OOOOa, as discussed in NMED Exhibit 32, pp. 64-65.

11  
12  
13 **A. Applicability:**

14 **(1) Centrifugal compressors using wet seals and located at tank batteries,**  
15 **gathering and boosting stations, and natural gas processing plants are subject to the**  
16 **requirements of 20.2.50.114 NMAC. Centrifugal compressors located at well sites and**  
17 **transmission compressor stations are not subject to the requirements of 20.2.50.114**  
18 **NMAC.**

19 **(2) Reciprocating compressors located at tank batteries, gathering and**  
20 **boosting stations, and natural gas processing plants are subject to the requirements of**  
21 **20.2.50.114 NMAC. Reciprocating compressors located at well sites and transmission**  
22 **compressor stations are not subject to the requirements of 20.2.50.114 NMAC.**

23  
24 NMED: Section 20.2.50.114 applies to centrifugal compressors using wet seals and  
25 reciprocating compressors located at tank batteries, gathering and boosting stations, and  
26 natural gas processing plants. Centrifugal compressors and reciprocating compressors  
27 located at well sites and transmission compressor stations are not subject to the  
28 requirements of Section 20.2.50.114. The Department proposed substantial revisions to  
29 this provision based on comments from NMOGA and Kinder Morgan, as outlined in  
30 NMED Rebuttal Exhibit 1, pp. 48-50.

31 NMED proposed to remove transmission compressor stations from applicability  
32 of Section 20.2.50.114 based on testimony submitted by Kinder Morgan. NMED  
33 estimated VOC emissions from transmission compressor stations using data reported to  
34 the GHGRP by operators of those facilities in New Mexico. *See* NMED Rebuttal Exhibit  
35 6 - GHGRP Data for NG Transmission Compression Spreadsheet. The GHGRP data

1 included methane emissions from twelve (12) New Mexico facilities identified as  
2 transmission compressor stations. Kinder Morgan's testimony included gas analysis data  
3 for five stations showing the average VOC content of their pipeline gas is 0.574%, with a  
4 range of 0.206% to 0.775%. See Kinder Morgan NOI, Attachment B. Assuming that the  
5 methane emissions in the GHGRP data include 0.574% VOC by weight, the total VOC  
6 emissions from those twelve stations in the GHGRP is 13 tpy VOC. The range per station  
7 is 0.22 tpy to 4.53 tpy VOC. Based on this analysis, NMED agreed that it is appropriate  
8 to remove transmission compression stations that are handling pipeline quality natural  
9 gas from applicability of this Section. NMED Rebuttal Exhibit 1, pp. 49-50.

10 The Board should adopt NMED's proposal for the reasons stated in NMED  
11 Exhibit 32, pp. 62, 64-68, and NMED Rebuttal Exhibit 1, pp. 48-50.

12 [NMOGA's earlier proposal to remove Section 20.2.50.114 entirely is not part of  
13 its final proposal. NMED did agree to numerous revisions to this Section proposed by  
14 NMOGA, as detailed in NMED Rebuttal Exhibit 1, p. 49.]

15  
16 Kinder Morgan: Kinder Morgan supports NMED's reasonable position to exempt  
17 transmission compressor stations from this 20.2.50.114 NMAC addressing compressor  
18 seals. The VOC content of the natural gas that Kinder Morgan transports is very low.  
19 Detailed analyses of data from Kinder Morgan's operations shows that most of Kinder  
20 Morgan's centrifugal wet seals emit 0 or close to 0 tpy of VOC from their degassing  
21 vents. Rebuttal NOI, Attachment Z. In light of these low emissions, controlling  
22 emissions from existing wet seals would almost certainly be cost-prohibitive. Id. Ex.  
23 XIV, at 2-3. Replacing wet seals with dry seals also presents cost concerns and could  
24 result in undesirable operational consequences that further exacerbate costs. Id. at 3-4.

25  
26 **B. Emission standards:**

27 **(1) The owner or operator of an existing centrifugal compressor with wet**  
28 **seals shall control VOC emissions from a centrifugal compressor wet seal fluid degassing**  
29 **system by at least ninety-five percent within two years of the effective date of this Part.**  
30 **Emissions shall be captured and routed via a closed vent system to a control device,**  
31 **recovery system, fuel cell, or a process stream.**

32 **(2) The owner or operator of an existing reciprocating compressor shall,**  
33 **either:**

1           **(a) replace the reciprocating compressor rod packing after every 26,000 hours of**  
2 **compressor operation or every 36 months, whichever is reached later. The owner or**  
3 **operator shall begin counting the hours of compressor operation toward the first**  
4 **replacement of the rod packing upon the effective date of this Part; or**

5                       **(b) beginning no later than two years from the effective date of**  
6 **this Part, collect emissions from the rod packing, and route them via a closed vent system**  
7 **to a control device, recovery system, fuel cell, or a process stream.**

8  
9           NMED: Paragraphs (1) and (2) of Subsection B of Section 20.2.50.114 set forth  
10 emissions standards for existing compressors. Owners and operators of existing  
11 centrifugal compressors are required to control VOC emissions from centrifugal  
12 compressor wet seal fluid degassing systems by at least 95 percent within two years of  
13 the effective date of Part 50. Emissions must be captured and routed through a closed  
14 vent system to a control device, recovery system, fuel cell, or a process stream. Owners  
15 and operators of existing reciprocating compressors must either replace the rod packing  
16 after every 26,000 hours of compressor operation or every 36 months, whichever is later,  
17 or collect VOC emissions from the rod packing and route them through a closed vent  
18 system to a control device, recovery system, fuel cell, or a process stream. For the first  
19 option, the owner or operator must begin counting the hours of operation upon the  
20 effective date of Part 50. For the second option, the owner or operator has two years from  
21 the effective date to implement to begin collecting and routing the emissions. The  
22 Department's proposal includes revisions in response to comments by NMOGA. *See*  
23 *NMED Rebuttal Exhibit 1, p. 49.* The Board adopts this proposal for the reasons stated in  
24 *NMED Exhibit 32, pp. 62-63, 64-68; and NMED Rebuttal Exhibit 1, p. 49.*

25  
26           **(3) The owner or operator of a new centrifugal compressor with wet seals**  
27 **shall control VOC emissions from the centrifugal compressor wet seal fluid degassing**  
28 **system by at least ninety-five percent upon startup. Emissions shall be captured and routed**  
29 **via a closed vent system to a control device, recovery system, fuel cell, or process stream.**

30           **(4) The owner or operator of a new reciprocating compressor shall, upon**  
31 **startup, either:**

32                       **(a) replace the reciprocating compressor rod packing after every**  
33 **26,000 hours of compressor operation, or every 36 months, whichever is reached later; or**

34                       **(b) collect emissions from the rod packing and route them via a**  
35 **closed vent system to a control device, a recovery system, fuel cell, or a process stream.**

36  
37           NMED: Paragraphs 3 and 4 of Subsection B of Section 20.2.50.114 sets forth emissions  
38 standards for new compressors. Owners and operators of new centrifugal compressors are

1 required to control VOC emissions from wet seal fluid degassing systems by at least 98  
2 percent upon startup, capturing and routing emissions through a closed vent system to a  
3 control device, recovery system, fuel cell, or process stream. For new reciprocating  
4 compressors, rod packing must be replaced after every 26,000 hours of operation or every  
5 36 months, whichever is later, or emissions must be collected from the rod packing using  
6 a closed vent system to a control device, a recovery system, fuel cell or a process stream.  
7 The Department's proposal includes revisions in response to comments by NMOGA. *See*  
8 NMED Rebuttal Exhibit 1, p. 49. The Board should adopt this proposal for the reasons  
9 stated in NMED Exhibit 32, pp. 63, 64-68; and NMED Rebuttal Exhibit 1, p. 49.

10  
11 **(5) The owner or operator complying with the emission standards in**  
12 **Subsection B of 20.2.50.114 NMAC through use of a control device shall comply with the**  
13 **control device requirements in 20.2.50.115 NMAC.**

14  
15 NMED: Paragraph (5) of Subsection B of Section 20.2.50.114 provides that an owner or  
16 operator complying with the emissions standards in Subsection B of Section 20.2.50.114  
17 through use of a control device must comply with the control device requirements in  
18 20.2.50.115. The Board should adopt this proposal for the reasons stated in NMED  
19 Exhibit 32, pp. 63, 64-68.

20  
21 **C. Monitoring requirements:**

22 **(1) The owner or operator of a reciprocating compressor complying with**  
23 **Subparagraph (a) of Paragraph (2) or Subparagraph (a) of Paragraph (4) of Subsection B**  
24 **of 20.2.50.114 NMAC shall continuously monitor the hours of operation with a non-**  
25 **resettable hour meter and track the number of hours since initial startup or since the**  
26 **previous reciprocating compressor rod packing replacement.**

27 **(2) The owner or operator of a reciprocating compressor complying with**  
28 **Subparagraph (b) of Paragraph (2) or Subparagraph (b) of Paragraph (4) of Subsection B**  
29 **of 20.2.50.114 NMAC shall monitor the rod packing emissions collection system**  
30 **semiannually to ensure that it operates as designed and routes emissions through a closed**  
31 **vent system to a control device, recovery system, fuel cell, or process stream.**

32 **(3) The owner or operator of a centrifugal or reciprocating compressor**  
33 **complying with the requirements in Subsection B of 20.2.50.114 NMAC through use of a**  
34 **closed vent system or control device shall comply with the monitoring requirements in**  
35 **20.2.50.115 NMAC.**

36 **(4) The owner or operator of a centrifugal or reciprocating compressor**  
37 **shall comply with the monitoring requirements in 20.2.50.112 NMAC.**

38  
39 NMED: Subsection C of Section 20.2.50.114 sets forth specific monitoring requirements



1 for compressors. The Department is proposing to remove Paragraph 1 from its most  
2 recent proposal because that requirement is redundant with the requirement in former  
3 Paragraph 4. Owners and operators complying with the emission standards for  
4 reciprocating compressors are required to continuously monitor the hours of operation  
5 with a non-resettable hour meter, and track the number of hours from initial startup or  
6 from the previous reciprocating compressor rod packing replacement. Owners and  
7 operators of reciprocating compressors that are collecting emissions and routing those  
8 emissions through a closed vent system to a control device, a recovery system, fuel cell  
9 or a process stream are required to monitor the collection system semi-annually to ensure  
10 that it continues to operate as designed. Owners and operators must comply with the  
11 general monitoring provisions in Section 20.2.50.112. The Department's proposal  
12 includes revisions in response to comments by NMOGA. *See* NMED Rebuttal Exhibit 1,  
13 p. 49. The Board should adopt this proposal for the reasons stated in NMED Exhibit 32,  
14 pp. 63, 64-68; and NMED Rebuttal Exhibit 1, p. 49.

15  
16 NMOGA adds support: See Lisowski rebuttal testimony NMOGA Exhibit 43:12:18-21.  
17 Mr. Lisowski testified that it is not an issue to install non-resettable meters on  
18 compressors and is already used by most operators.

19  
20 **D. Recordkeeping requirements:**

21 **(1) The owner or operator of a centrifugal compressor using a wet seal**  
22 **fluid degassing system shall maintain a record of the following:**

- 23 **(a) the location (latitude and longitude) of the centrifugal**  
24 **compressor;**  
25 **(b) the date of construction or reconstruction of the centrifugal**  
26 **compressor;**  
27 **(c) the monitoring required in Subsection C of 20.2.50.114 NMAC,**  
28 **including the time and date of the monitoring, the person(s) conducting the monitoring, a**  
29 **description of any problem observed during the monitoring, and a description of any**  
30 **corrective action taken; and**  
31 **(d) the type, make, model, and unique identification number or**  
32 **equivalent identifier of a control device used to comply with the control requirements in**  
33 **Subsection B of 20.2.50.114 NMAC.**

34 **(2) The owner or operator of a reciprocating compressor shall maintain a**  
35 **record of the following:**

- 36 **(a) the location (latitude and longitude) of the reciprocating**  
37 **compressor;**

1 (b) the date of construction or reconstruction of the reciprocating  
2 compressor; and  
3 (c) the monitoring required in Subsection C of 20.2.50.114 NMAC,  
4 including:

5 (i) the number of hours of operation since the effective  
6 date, initial startup after the effective date, or the last rod packing replacement, as  
7 applicable;

8 (ii) data showing the effectiveness of the rod packing  
9 emissions collection system, as applicable; and

10 (iii) the time and date of the inspection, the person(s)  
11 conducting the inspection, a description of any problems observed during the inspection,  
12 and a description of corrective actions taken.

13 (3) The owner or operator of a centrifugal or reciprocating compressor  
14 complying with the requirements in Subsection B of 20.2.50.114 NMAC through use of a  
15 control device or closed vent system shall comply with the recordkeeping requirements in  
16 20.2.50.115 NMAC.

17 (4) The owner or operator of a centrifugal or reciprocating compressor  
18 shall comply with the recordkeeping requirements in 20.2.50.112 NMAC.

19  
20 NMED: Subsection D of Section 20.2.50.114 sets forth recordkeeping requirements for  
21 compressors. Owners and operators of centrifugal compressors using wet seal fluid  
22 degassing systems are required to maintain records of the following: location of the  
23 compressor; date of construction or reconstruction of the compressor; required  
24 monitoring data; and the type, make, model and identification number or equivalent  
25 identifier of the control device used to comply with the emission standards. Owners and  
26 operators of reciprocating compressors are required to maintain a record of the following:  
27 location of the compressor; date of construction or reconstruction of the compressor; and  
28 the required monitoring data. Owners and operators must comply with the general  
29 recordkeeping provisions in Section 20.2.50.112.

30 The Department's proposal includes revisions in response to comments by  
31 NMOGA. NMED Rebuttal Exhibit 1, p. 49. The Department has also proposed additional  
32 revisions removing references in this section to "modification," because that term is  
33 undefined in the rule and is encompassed within the definition of "reconstruction." The  
34 Board should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 62-65,  
35 and NMED Rebuttal Exhibit 1, p. 49.

1           **E. Reporting requirements: The owner or operator of a centrifugal or**  
2 **reciprocating compressor shall comply with the reporting requirements in 20.2.50.112**  
3 **NMAC.**

4 **[20.2.50.114 NM-C - N, XX/XX/2021]**

5  
6           NMED: Subsection E of Section 20.2.50.114 requires owners and operators to comply  
7 with the general reporting requirements in Section 20.2.50.112. The Board adopts this  
8 proposal for the reasons stated in NMED Exhibit 32, pp. 62-63.

9           **Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.114**

10           ERG's analysis of emissions reductions for compressors is detailed in NMED Ex. 32, pp.  
11 65-68. For the 2,612 reciprocating compressors in the NMED data, total annual emission  
12 reductions with increased rod packing replacement were estimated to be 5,325 tpy VOC,  
13 a 57.5 percent reduction, and emissions after replacement of rod packing were estimated  
14 to be 3,935 tpy VOC. *See* NMED Ex. 64 – Compressor Seals - Reciprocating Engines  
15 Spreadsheet. For centrifugal compressors, ERG estimated overall VOC reductions would  
16 be 2,087 tpy VOC, and the overall percent VOC emission reduction would be 93%. *See*  
17 NMED Exhibit 66 – Compressor Seals - Turbines Spreadsheet.

18           For reciprocating compressors, ERG estimated the annual cost per compressor for  
19 rod packing replacement to be \$2,237 per year for a compressor in the gathering and  
20 boosting sector, and \$1,695 per year for a compressor in the processing sector. These  
21 annual costs are incremental costs compared to the annual costs of replacing the rod  
22 packing every four years. ERG estimate the total cost for replacing rod packing every  
23 three years for all 2,612 reciprocating compressors to be \$5,778,289. For centrifugal  
24 compressors, ERG calculated the annualized cost for installing a degassing system at  
25 each of the 36 locations with centrifugal compressors that would be affected by Part 50  
26 based on the number of compressors at that site, not for each individual compressor. The  
27 total initial capital cost for installing a degassing system at the 36 compressor sites is  
28 \$2,735,150 and the annualized cost of installing a degassing system at the 36 compressor  
29 sites is \$667,078. Full details on ERG's cost estimates for compressors can be found in  
30 NMED Exhibit 32, pp. 68-70; NMED Exhibit 64 – Compressor Seals – Reciprocating  
31 Engines Spreadsheet; and NMED Exhibit 66 – Compressor Seals – Turbines Spreadsheet.  
32 The Board should find that the estimated costs associated with Section 20.2.50.113 are  
33 reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

1 **20.2.50.115 CONTROL DEVICES AND CLOSED VENT SYSTEMS:**

2  
3 NMED: Description of Equipment or Process

4 A control device is any mechanical, thermo, or chemical means to capture, convert,  
5 destroy, or recover air contaminants. The purpose of control devices as defined in Part 50  
6 is the reduction of VOCs and NOx. Some control devices are specific to a particular  
7 process or type of equipment, while others can be used for multiple processes or types of  
8 equipment. Examples of control devices include, but are not limited to, open flares,  
9 enclosed combustion devices (ECDs), thermal oxidizers “TOs), vapor recovery units  
10 (VRUs), fuel cells, condensers, and catalytic converters (oxidative, selective, and non-  
11 selective). A control device may also include any other air pollution control equipment or  
12 emission reduction technologies approved by the Department to comply with emission  
13 standards in Part 50. NMED Exhibit 32, p. 70.

14 *Open Flares*

15 Open flares or “flaring” refers to the routing of natural gas from anywhere in the process  
16 to a device where the gas is combusted as it leaves the tip of the flare. Flaring is a high-  
17 temperature oxidation process used to burn or incinerate waste gases containing  
18 combustible components such as VOCs, natural gas (methane), carbon monoxide (CO),  
19 and hydrogen (H<sub>2</sub>). Flares convert, or destroy, waste gases into less harmful components  
20 (ideally, water vapor and carbon dioxide). The flare system consists of a header, stack,  
21 tip, and ignition system. Gas is sent to the flare through a header system and is combusted  
22 as it exits the flare stack at the tip. The flare tip is designed to ensure the proper mixing of  
23 gas and air to achieve the proper burn efficiency. Ignition of the gas stream is through the  
24 use of a continuously burning pilot or auto-ignition system. Flaring is a necessary part of  
25 drilling and completion activities, oil and natural gas field production, pipeline gas  
26 gathering, and facility processing of oil and natural gas because of safety considerations  
27 (personnel and equipment) and its effectiveness in combusting harmful emissions  
28 (environmental). *Id.* at 71.

29 *Enclosed Combustion Devices and Thermal Oxidizers*

30 Enclosed combustion devices use a high-temperature oxidation process to control VOCs  
31 in many industrial settings because the enclosed combustor can normally handle  
32 fluctuations in concentration, flow rate, heating value, and unreactive (i.e., non-

1 combustible) compounds found in the gas stream. For this analysis, it is assumed that the  
2 types of combustors installed in the oil and natural gas industry can achieve at least a 95  
3 percent control efficiency on a continuous basis. Combustion devices can be designed to  
4 meet a 98 percent control efficiency, and can control emissions by 98 percent on average,  
5 or more in practice when properly operated. Combustion devices that are designed to  
6 meet a 98 percent control efficiency may not continuously meet this efficiency in  
7 practice, due to factors such as variability of field conditions. A typical combustor used to  
8 control emissions from storage vessels in the oil and natural gas sector is an enclosed  
9 combustion system. *Id.* at 71-72.

10 Thermal oxidizers – also referred to as direct flame incinerators, thermal  
11 incinerators, or afterburners – can also be used to control VOC emissions. Similar to a  
12 basic enclosed combustion device, a thermal oxidizer uses burner fuel to maintain a high  
13 temperature (typically 800-850°C) within a combustion chamber. The VOC-laden  
14 emission source gas is injected into the combustion chamber where it is oxidized  
15 (burned), and then the combustion products are exhausted (i.e. vented) to the atmosphere.  
16 *Id.* at 72.

#### 17 *Vapor Recovery Units*

18 Vapor recovery units (“VRUs”) route vapors from an emission source back to the inlet  
19 line of a separator, to a sales gas line, or to another process line for beneficial use, such as  
20 use as a fuel. A VRU is often referred to as a compressor that is used to boost recovered  
21 vapors back into the line. In a typical VRU, hydrocarbon vapors are drawn out of the  
22 storage vessel under low pressure and are piped to a separator or suction scrubber to  
23 collect any condensed liquids, which are recycled back to the storage vessel. Vapors from  
24 the separator flow through a compressor that provides the low-pressure suction for the  
25 VRU system where the recovered hydrocarbons can be transported to various places,  
26 including a sales line and/or for use onsite. *Id.* at 73.

#### 27 *Condensers*

28 A condenser is a heat exchanger used to condense a gaseous substance into a liquid state  
29 through cooling. Condensers are often used to control VOC emissions from glycol  
30 dehydration units by condensing the organic vapors from the regenerator still vent. *Id.* at  
31 74.

1            *Fuel Cells*

2            A fuel cell is an electrochemical cell that converts the chemical energy of a fuel (typically  
3            hydrogen but may also be methane or organic vapors) and an oxidizing agent (commonly  
4            oxygen) into electricity through oxidation and reduction reactions that convert the fuel  
5            into water vapor (in the case of hydrogen fuel) or into carbon dioxide and water vapor (in  
6            the case of methane or organic vapors). The use of fuel cells has been investigated as a  
7            potential VOC emission control option for the surface coating industry, but has not yet  
8            been demonstrated for controlling VOC emissions from oil and natural gas production  
9            operations. *Id.*

10           *Gaseous Emission Control of Stationary Internal Combustion Engines*

11           Gas compressor operations are an essential element of oil and gas production. To produce  
12           oil and natural gas and keep natural gas pressures at the level required to move gas from  
13           the wellhead to the consumer, compressors and the associated driver are found at multiple  
14           locations in the natural gas value chain. In addition to driving compressors, engines may  
15           also be used as the driver for power generators that provide electrical power to sites that  
16           are not connected to the commercial electrical grid. *Id.*

17           *Catalytic Converters (oxidative, selective, and non-selective)*

18           Stationary engines, typically fueled by natural gas or propane, are widely used for prime  
19           power and for gas compression. In gas compression, the types of engines are either rich-  
20           burn or lean-burn. The difference between rich-burn and lean-burn engine operation lies  
21           in the air-to-fuel ratio: a rich-burn engine is characterized by excess fuel in the  
22           combustion chamber during combustion, while a lean-burn engine is characterized by  
23           excess air in the combustion chamber during combustion. For gas transmission, engines  
24           are typically lean-burning. Gas engines are also used for prime power applications,  
25           especially where it is convenient to connect a natural gas line to the engine. Depending  
26           on the application, engines in oil and natural gas operations range in size from relatively  
27           small (approximately 50 hp) for certain types of pumps and generators to thousands of  
28           horsepower for natural gas compressors at transmission compression stations. Different  
29           emission control technologies have to be applied to engines depending on their air-to-fuel  
30           (A/F) ratio. This is because the exhaust gas composition differs depending on whether the  
31           engine is operated in a rich, lean, or stoichiometric burn condition. *Id.* at 74-75.

1 **Rule Language**

2 The proposed general requirements for control devices in Paragraphs (1) through (5) of  
3 Subsection B of Section 20.2.50.115.B are based on similar rules for closed vent systems  
4 and control devices in Pennsylvania GP-5 and GP-5A (NMED Exhibits 37 and 38),  
5 Colorado Reg. 7, Section II.C.5 (NMED Exhibit 39), NSPS Subpart OOOOa (NMED  
6 Exhibit 36), and EPA’s NSPS regulations at 40 C.F.R. 60, Subpart A – General  
7 Provisions (“NSPS Subpart A”). The proposed requirements for closed vent systems for  
8 centrifugal compressor wet seal fluid degassing systems in Paragraph (6) of Subsection B  
9 of Section 20.2.50.115 are based on Colorado Reg. 7, Section I.J.1; and NSPS Subpart  
10 OOOOa, Section 60.5380a. The proposed requirements for open flares in Subsection C of  
11 Section 20.2.50.115 are based on NSPS Subpart OOOOa, Section 60.5412a; and NSPS  
12 Subpart A, Section 60.18(b). The proposed requirements for enclosed combustion  
13 devices and thermal oxidizers in Subsection D of Section 20.2.50.115 are based on  
14 Pennsylvania GP-5, Section J; Colorado Reg. 7, Sections I.C.1 and II.B.2; NSPS Subpart  
15 OOOOa, Section 60.5412a; and NSPS Subpart A, Section 60.18(b). The proposed  
16 requirements for VRUs in Subsection E of Section 20.2.50.115 are based on  
17 Pennsylvania GP-5, Section J; and NSPS Subpart OOOOa, Section 60.5412a. *See* NMED  
18 Exhibit 32, pp. 78-79.

19  
20  
21 **A. Applicability: These requirements apply to control devices and closed vent**  
22 **systems as defined in 20.2.50.7 NMAC and used to comply with the emission standards and**  
23 **emission reduction requirements in this Part.**

24  
25 NMED: The requirements of Section 20.2.50.115 apply to control devices and closed  
26 vent systems used to comply with the emission standards and emission reduction  
27 requirements found in Part 50. The Board should adopt this proposal for the reasons  
28 stated in NMED Exhibit 32, pp. 70-78.

29  
30 **B. General requirements:**

31 **(1) Control devices used to demonstrate compliance with this Part shall**  
32 **be installed, operated, and maintained consistent with manufacturer specifications, and**  
33 **good engineering and maintenance practices.**

34 **(2) Control devices shall be adequately designed and sized to achieve the**  
35 **control efficiency rates required by this Part and to handle the reasonably expected range**

1 of inlet VOC or NOx concentrations or volumes.

2 (3) The owner or operator shall inspect control devices visually or  
3 consistent with applicable federally approved inspection methods at least monthly to  
4 identify defects, leaks, and releases, and to ensure proper operation. Prior to an inspection  
5 or monitoring event, the owner or operator shall date and time stamp the event, and the  
6 required monitoring data entry shall be made in accordance with this Part.

7 (4) The owner or operator shall ensure that a control device used to  
8 comply with emission standards in this Part operates as a closed vent system that captures  
9 and routes VOC emissions to the control device, in order to minimize venting of unburnt  
10 gas to the atmosphere.

11 (5) The owner or operator of a permanent closed vent system for a  
12 centrifugal compressor wet seal fluid degassing system, reciprocating compressor, natural  
13 gas driven pneumatic pump, or storage vessel using a control device or routing emissions to  
14 a process shall:

15  
16 Oxy proposes to insert “flowback vessel” related to proposed new Section 127:

17  
18 “The owner or operator of a permanent closed vent system for a centrifugal  
19 compressor wet seal fluid degassing system, reciprocating compressor, natural gas  
20 driven pneumatic pump, ~~or~~ storage vessel or flowback vessel using a control device  
21 or routing emissions to a process shall:”

22  
23  
24 (a) ensure the control device or process is of sufficient design and  
25 capacity to accommodate the expected range of emissions from the affected sources;

26 (b) conduct an assessment to confirm that the closed vent system is  
27 of sufficient design and capacity to ensure that emissions from the affected equipment are  
28 routed to the control device or process; and

29 (c) have the assessment certified by a qualified professional  
30 engineer or an in-house engineer with expertise regarding the design and operation of  
31 closed vent system(s) in accordance with Paragraphs (c)(i) and (ii) of this Section.

32 (i) The assessment of the closed vent system shall be  
33 prepared under the direction or supervision of a qualified professional engineer or an in-  
34 house engineer who signs the certification in Paragraph (c)(ii) of this Section.

35 (ii) the owner or operator shall provide the following  
36 certification, signed and dated by a qualified professional engineer or an in-house engineer:  
37 “I certify that the closed vent system assessment was prepared under my direction or  
38 supervision. I further certify that the closed vent system assessment was conducted, and  
39 this report was prepared, pursuant to the requirements of this Part. Based on my  
40 professional knowledge and experience, and inquiry of personnel involved in the  
41 assessment, the certification submitted herein is true, accurate, and complete.”

42 (d) an owner or operator of an existing closed vent system shall  
43 comply with the requirements of Paragraph (5) of Subsection B of 20.2.50.115 NMAC  
44 within three years of the effective date of this Part and within 90 days of startup for a new  
45 closed vent system.



1           **(6) The owner or operator shall keep manufacturer specifications for all**  
2 **control devices on file. The information shall include the unique identification number,**  
3 **type of unit, manufacturer name, make, model, capacity, and destruction or reduction**  
4 **efficiency data.**

5  
6       NMED: Subsection B of Section 20.2.50.115 sets forth general requirements for control  
7 devices and closed vent systems. Control devices must be designed and sized to achieve  
8 the emission standards required by Part 50, and must be installed, operated, and  
9 maintained consistent with manufacturer specifications and good engineering and  
10 maintenance practices. Each device must be inspected at least monthly to ensure proper  
11 operation, and must operate as a closed vent system that minimizes venting of unburnt  
12 gas to the atmosphere. Permanent closed vent systems for the equipment specified in  
13 Paragraph (5) of Subsection B must have a design and capacity to accommodate the  
14 expected emissions from the affected sources and owners and operators must conduct an  
15 assessment to ensure the emissions are routed to the control device or process. This  
16 assessment must be certified by a professional engineer or an in-house engineer with  
17 relevant expertise. Existing closed vent systems have three years from the effective date  
18 to comply with the requirements of Paragraph (5), while new closed vent systems must  
19 comply within 90 days of startup. Manufacturer specifications for control devices must  
20 be kept on file by the owner or operator and must include identifying information,  
21 specific operational parameters (e.g., maximum rated capacity) and control efficiency  
22 data. The Board should adopt these proposals for the reasons stated in NMED Exhibit 32,  
23 pp. 75-76, 78; NMED Rebuttal Exhibit 1, pp. 50-52.

24           [Earlier proposed revisions to Subsection B by GCA and NMOGA are not in their  
25 final proposals following adjustments to NMED's earlier language.]

26  
27       **C. Requirements for open flares:**

28           **(1) Emission standards:**

29           **(a) the flare shall be properly sized and designed to ensure proper**  
30 **combustion efficiency to combust the gas sent to the flare, and combustion shall be**  
31 **maintained for the duration of time that gas is sent to the flare. The owner or operator**  
32 **shall not send gas to the flare in excess of the manufacturer maximum rated capacity.**

33  
34       NMOGA would revise Section C(1)(a):

35           **(a) the flare shall be properly sized and designed to ensure proper**  
36 **combustion efficiency to combust the gas sent to the flare, and combustion shall be**

1 **maintained for the duration of time that sufficient gas is sent to the flare. The owner**  
2 **or operator shall not send gas to the flare in excess of the manufacturer maximum**  
3 **rated capacity. Failure to combust during the auto-igniter reignition cycle is not a**  
4 **violation of this requirement.**  
5

6 NMOGA: There is not sufficient gas at the end of an event to sustain combustion. That  
7 should not be a violation. By definition, there will be a period between the “sparks”  
8 generated by the autoigniter and some gas could be emitted in those periods. This  
9 language clarifies that this period is not a violation.

10  
11 NMED opposes this revision: NMOGA proposes revisions to Subsection C,  
12 Subparagraph 1(a) providing that combustion shall be maintained for the duration of time  
13 that sufficient gas is sent to the flare. The Department disagrees with this proposal. This  
14 proposal would create uncertainty in what amount of gas should be deemed “sufficient.”  
15 Further, the addition of “sufficient” is unnecessary because the rule does not require  
16 100% combustion efficiency for flares, and amounts of gas that are not sufficient for  
17 combustion can be included within the percentage of gas that is not required to be  
18 combusted.

19  
20 **(b) the owner or operator shall equip each new and existing flare**  
21 **(except those flares required to meet the requirements of Paragraph (c) of this Subsection)**  
22 **with a continuous pilot flame, an operational auto-igniter, or require manual ignition, and**  
23 **shall comply with the following no later than one year after the effective date of this part,**  
24 **unless otherwise specified:**

25 **(i) a flare with a continuous pilot flame or an auto-igniter**  
26 **shall be equipped with a system to ensure the flare is operated with a flame present at all**  
27 **times when gas is being sent to the flare.**  
28

29 NMOGA would add a sentence to the end of C(1)(b)(i):  
30

31 **“Failure of the flare to be lit prior to the auto-igniter reignition cycle is not a**  
32 **violation of this requirement.”**  
33

34 By definition, there will be a period between the “sparks” generated by the autoigniter  
35 and some gas could be emitted in those periods. This language clarifies that this period is  
36 not a violation.  
37  
38

1 (ii) the owner or operator of a flare with manual ignition  
2 shall inspect and ensure a flame is present upon initiating a flaring event.

3 (iii) a new flare controlling a continuous gas stream shall be  
4 equipped with a continuous pilot flame upon startup.

5 (iv) an existing flare controlling a continuous gas stream  
6 shall be equipped with a continuous pilot.

7  
8 NMOGA: NMOGA would insert the word “waste” between “continuous” and “gas  
9 stream” in paragraphs (iii) and (iv), proposing this as a clarification so that it is clear the  
10 pilot fuel is not a continuous gas stream implicating this requirement.

11  
12 (c) an existing flare located at a site with an annual average daily  
13 production of equal to or less than 10 barrels of oil per day or an average daily production  
14 of 60,000 standard cubic feet of natural gas shall be equipped with an auto-igniter,  
15 continuous pilot, or technology (e.g. alarm) that alerts the owner or operator of a flare  
16 malfunction, if replaced or reconstructed after the effective date of this Part.

17 (d) the owner or operator shall operate a flare with no visible  
18 emissions, except for periods not to exceed a total of 30 seconds during any 15 consecutive  
19 minutes. The flare shall be designed so that an observer can, by means of visual  
20 observation from the outside of the flare or by other means such as a continuous  
21 monitoring device, determine whether it is operating properly. The observation may be  
22 terminated if visible emissions are observed and recorded and action is taken to address the  
23 visible emissions.

24 (e) the owner or operator shall repair the flare within three  
25 business days of any thermocouple or other flame detection device alarm activation.

26 (2) Monitoring requirements:

27 (a) the owner or operator of a flare with a continuous pilot or  
28 auto-igniter shall continuously monitor the presence of a pilot flame, or presence of flame  
29 during flaring if using an auto-igniter, using a thermocouple equipped with a continuous  
30 recorder and alarm to detect the presence of a flame. An alternative equivalent technology  
31 alerting the owner or operator of failure of ignition of the gas stream may be used in lieu of  
32 a continuous recorder and alarm, if approved by the department;

33 (b) the owner or operator of a manually ignited flare shall monitor  
34 the presence of a flame using continuous visual observation during a flaring event;

35 (c) the owner or operator shall, at least quarterly, and upon  
36 observing visible emissions, perform a U.S. EPA method 22 observation while the flare  
37 pilot or auto-igniter flame is present to certify compliance with visible emission  
38 requirements. The observation period shall be a minimum of 15 consecutive minutes. The  
39 observation may be terminated if visible emissions are observed and recorded and action is  
40 taken to address the visible emissions;

41 (d) prior to an inspection or monitoring event, the owner or  
42 operator shall date and time stamp the event, and the required monitoring data entry shall  
43 be made in accordance with this Part; and

44 (e) the owner or operator shall monitor the technology that alerts  
45 the owner or operator of a flare malfunction and any instances of technology or alarm

1 activation.

2 (3) Recordkeeping requirements: The owner or operator of an open flare  
3 shall keep a record of the following:

4 (a) any instance of thermocouple, other approved technology, or  
5 flame detection device alarm activation, including the date and cause of alarm activation,  
6 action taken to bring the flare into a normal operating condition, the name of the person(s)  
7 conducting the inspection, and any maintenance activity performed;

8 (b) the results of the U.S. EPA method 22 observations;

9 (c) the monitoring of the presence of a flame on a manual flare  
10 during a flaring event as required under Subparagraph (b) of Paragraph (2) of Subsection  
11 C of 20.2.50.115 NMAC;

12 (d) the results of the most recent gas analysis for the gas being  
13 flared, including VOC content and heating value; and

14  
15 NMOGA would insert words “if any” after “heating value” in paragraph (d): At  
16 midstream facilities, there may not be a gas analysis because many facilities are  
17 combined prior to flaring.

18  
19 (e) the date and time stamp(s), including GPS of the location, of  
20 any monitoring event.

21  
22 NMED: Subsection C of Section 20.2.50.115 sets forth specific requirements for open  
23 flares. Flares must be sized and designed to ensure proper combustion efficiency to  
24 combust the gas sent to the flare and maintain combustion for the duration of time that  
25 gas is sent to the flare. Owners and operators using open flares are required to install a  
26 continuous pilot, auto-igniter, or require manual ignition no later than one year after the  
27 effective date of Part 50 for both new and existing flares. Flares with a continuous pilot  
28 flame or auto ignitor must be equipped with a system to ensure that a flame is present at  
29 all times when gas is being sent to the flare. Owners and operators of manually ignited  
30 flares must inspect and ensure a flame is present upon initiating a flaring event.

31 Existing flares controlling a continuous gas stream must be equipped with a  
32 continuous pilot. For existing flares at facilities with an average daily production of 10  
33 bbls/day of oil or 60,000 scf/day of natural gas, owners and operators are required to  
34 install an auto-igniter, continuous pilot, or flare malfunction alarm technology upon  
35 replacement or reconstruction. Flares must be operated with no visible emissions except  
36 as provided. Flares must be designed so that observers can determine proper operation by  
37 visual observations or other means such as continuous monitoring technology, and all

1 repairs must be completed within three business days of an alarm activation.  
2 Flares with a continuous pilot or auto-ignitor must be continuously monitored for the  
3 presence of a pilot flame or flame during flaring using a thermocouple equipped with an  
4 alarm, and manually ignited flares must be continuously visually monitored for the  
5 presence of a flame during a flaring event. Owners and operators are required to perform  
6 quarterly EPA Method 22 (40 C.F.R. Part 60, Appendix A) observations to ensure  
7 compliance with visible emissions and opacity limits. *See* NMED Exhibit 67 – EPA  
8 Reference Method 22 – *Visual determination of Fugitive Emissions from Material*  
9 *Sources and Smoke from Flares* (January 14, 2019). Inspections and monitoring events  
10 must be date and time stamped.

11 Owners and operators must keep records of alarm activation, cause of the alarm,  
12 corrective actions taken and name of personnel conducting the action, and any  
13 maintenance activities performed. Records must also be kept with respect to EPA Method  
14 22 observations, monitoring of manual flares, and results of gas analyses for the gas  
15 being flared. Owners and operators must comply with the general reporting requirements  
16 in Section 20.2.50.112. The Board should adopt this proposal for the reasons stated in  
17 NMED Exhibit 32, pp. 76-77, 79 and NMED Rebuttal Exhibit 1, pp. 53-54.

18 [NMOGA’s earlier proposals to delete Subsection C(1)(b)(ii), to remove the 10  
19 barrels of oil a day threshold, and to require that only new flares be monitored, are not  
20 part of its final proposal.]

21  
22 **(4) Reporting requirements: The owner or operator shall comply with the reporting**  
23 **requirements in 20.2.50.112 NMAC.**  
24

25 NMOGA would delete paragraph (4) of Section C because this language appears in  
26 Subsection G.

27  
28 **D. Requirements for enclosed combustion devices (ECD) and thermal oxidizers**  
29 **(TO):**

30 **(1) Emission standards:**  
31 **(a) the ECD/TO shall be properly sized and designed to ensure**  
32 **proper combustion efficiency to combust the gas sent to the ECD/TO. The owner or**  
33 **operator shall not send gas to the ECD/TO in excess of the manufacturer maximum rated**  
34 **capacity.**

1 (b) the owner or operator shall equip each new ECD/TO with a  
2 continuous pilot flame or an auto-igniter upon startup. Existing ECD/TO shall be equipped  
3 with a continuous pilot flame or an auto-igniter no later than two years after the effective  
4 date of this Part.

5 (c) ECD/TO with a continuous pilot flame or an auto-igniter shall  
6 be equipped with a system to ensure that the ECD/TO is operated with a flame present at  
7 all times when gas is sent to the ECD/TO. Combustion shall be maintained for the duration  
8 of time that gas is sent to the ECD/TO. New ECD/TOs shall comply with this requirement  
9 upon startup, and existing ECD/TOs shall comply with this requirement within 2 years of  
10 the effective date of this Part.

11 (d) the owner or operator shall operate an ECD/TO with no visible  
12 emissions, except for periods not to exceed a total of 30 seconds during any 15 consecutive  
13 minutes. The ECD/TO shall be designed so that an observer can, by means of visual  
14 observation from the outside of the ECD/TO or by other means such as a continuous  
15 monitoring device, determine whether it is operating properly. The observation may be  
16 terminated if visible emissions are observed and recorded and action is taken to address the  
17 visible emissions.

18 (2) Monitoring requirements:

19 (a) the owner or operator of an ECD/TO with a continuous pilot  
20 or an auto-igniter shall continuously monitor the presence of a pilot flame, or of a flame  
21 during combustion if using an auto-igniter, using a thermocouple equipped with a  
22 continuous recorder and alarm to detect the presence of a flame. An alternative equivalent  
23 technology alerting the owner or operator of failure of ignition of the gas stream may be  
24 used in lieu of a continuous recorder and alarm, if approved by the department.

25 (b) the owner or operator shall, at least quarterly, and upon  
26 observing visible emissions, perform a U.S. EPA method 22 observation while the ECD/TO  
27 pilot flame or auto-igniter flame is present to certify compliance with the visible emission  
28 requirements. The period of observation shall be a minimum of 15 consecutive minutes.  
29 The observation may be terminated if visible emissions are observed and recorded and  
30 action is taken to address the visible emissions.

31 (c) prior to an inspection or monitoring event, the owner or  
32 operator shall date and time stamp the event, and the required monitoring data entry shall  
33 be made in accordance with the monitoring requirements of this Part.

34 (3) Recordkeeping requirements: The owner or operator of an ECD/TO  
35 shall keep records of the following:

36 (a) any instance of thermocouple, other approved technology, or  
37 flame detection device alarm activation, including the date and cause of the activation, any  
38 action taken to bring the ECD/TO into normal operating condition, the name of the  
39 person(s) conducting the inspection, and any maintenance activities performed;

40 (b) the results of the U.S. EPA method 22 observations;

41 (c) the date and time stamp(s), including GPS of the location, of  
42 any monitoring event; and

43 (d) the results of the most recent gas analysis for the gas being  
44 combusted, including VOC content and heating value.

1 NMOGA would insert words “if any” after “heating value” in paragraph (d): Midstream  
2 facilities receive gas from multiple facilities and may not have a traditional gas analysis.

3  
4 **(4) Reporting requirements: The owner or operator shall comply with the**  
5 **reporting requirements in 20.2.50.112 NMAC.**

6  
7 NMED: Subsection D of Section 20.2.50.115 sets forth requirements for combustion  
8 devices and thermal oxidizers (“ECD/TOs”). ECD/TOs must be designed and sized to  
9 ensure proper combustion efficiency to gas sent to the equipment. Owners and operators  
10 must install continuous pilot flames or auto-igniters upon startup for new ECD/TOs, or  
11 within two years of the effective date of Part 50 for existing ECD/TOs. New ECD/TOs  
12 must operate with a continuous flame present and with no visible emissions during  
13 flaring events upon startup, and existing ECD/TOs must comply with this requirement  
14 within 2 years of the effective date.

15 ECD/TOs with a continuous pilot must be monitored continuously for the  
16 presence of a pilot flame. When an auto igniter is used, the presence of a flame must be  
17 continuously monitored during flaring using a thermocouple or alternative equivalent  
18 technology approved by the Department. Owners and operators are required to perform  
19 quarterly EPA Method 22 observations to ensure compliance with visible emissions and  
20 opacity limits. Inspections and monitoring events must be date and time stamped.

21 Owners and operators of ECD/TOs are required to keep records of alarm  
22 activation, cause of the alarm, corrective action taken, name of personnel conducting the  
23 inspection, and any maintenance activities performed. Additionally, owners and operators  
24 must record the results of the quarterly EPA Method 22 observations. Gas analysis results  
25 must be recorded for the combustion gas to include the VOC content and heating value.

26 Owners and operators of ECD/TOs are required to comply with the general  
27 reporting requirements in Section 20.2.50.112. The Board should adopt this proposal for  
28 the reasons stated in NMED Exhibit 32, pp. 77, 79 and NMED Rebuttal Ex. 1, pp. 54-55.

29 [NMOGA’s earlier proposal to remove the requirement for quarterly monitoring  
30 of visible emissions from ECD/TOs in paragraph (2)(b) is not part of its final submittal.]

1 NMOGA would delete Section D, paragraph 4: This language appears in Subsection G.

2  
3 **E. Requirements for vapor recover units (VRU):**

4 **(1) Emission standards:**

5 **(a) the owner or operator shall operate the VRU as a closed vent**  
6 **system that captures and routes all VOC emissions directly back to the process or to a sales**  
7 **pipeline and does not vent to the atmosphere.**

8  
9 NMOGA would delete the word “all” before “VOC emissions”: It is impossible to  
10 prevent all VOC emissions such as during maintenance or VOCs that cannot be captured.

11 Meyer rebuttal testimony, NMOGA Exhibit 42:2:18-27.

12  
13 **(b) the owner or operator shall control VOC emissions during**  
14 **startup, shutdown, maintenance, or other VRU downtime with a backup control device**  
15 **(e.g. flare, ECD, TO) or redundant VRU during the period of VRU downtime, unless**  
16 **otherwise approved in an air permit issued prior to the effective date of this Part.**  
17 **Alternatively, the owner or operator may shut down and isolate the source being controlled**  
18 **by the VRU. For sites that already have a VRU installed as of the effective date of this Part,**  
19 **the owner or operator shall install backup control devices or redundant VRUs within three**  
20 **years of the effective date of this Part.**

21  
22 NMOGA would add the words “except during a facility-wide upset” at the beginning  
23 of (b): If there is a facility-wide upset, it would cause all VRUs (and likely other control  
24 devices) to go down. In most cases, exhaust gases would be sent to a flare, if one is  
25 present, in such situations. Meyer rebuttal testimony, NMOGA Exhibit 42:2:25-27.  
26 Moreover, NMOGA does not believe redundant control requirements for VRUs are  
27 appropriate. NMOGA generally supports the standards for control devices in the  
28 Department’s latest proposal, except that the record does not demonstrate that the more  
29 stringent redundant control requirements under 20.2.50.115.E.1(b) NMAC are more  
30 protective of ozone concentrations. The Board should not adopt these requirements.  
31 Under proposed 20.2.50.115.E(1)(b), owners and operators must “control VOC emissions  
32 during startup, shutdown, maintenance, or other VRU downtime with a backup control  
33 device (e.g. flare, ECD, TO) or redundant VRU during the period of VRU downtime.” To  
34 the best of NMOGA’s understanding, the Department has not estimated the costs or  
35 emissions reductions associated with a redundant control device. Because these control  
36 devices are required to be used only during “startup, shutdown, maintenance, or other  
37 VRU downtime” and such events are inherently infrequent, the emissions reductions to



1 be gained from redundant controls are slight, while the cost of acquiring, installing, and  
2 maintaining these redundant controls are relatively similar to the costs associated with  
3 acquiring, installing, and maintaining the primary control device. Consequently, the cost-  
4 per-ton reduced of the redundant control requirement is excessive.

5 The redundant control requirement also has no federal corollary. As such, the  
6 Board must find that these requirements are more protective than federal law to support  
7 their adoption. There is no evidence in the record to suggest that the minimal emissions  
8 reductions associated with redundant controls would have a demonstrable impact on  
9 ozone concentrations. For this reason, the Board should not adopt these standards.  
10 If the Board determines against the weight of evidence to adopt these standards, NMOGA  
11 urges the Board to not require redundant controls during a facility-wide upset. The reason  
12 for this is simple: the conditions that caused the primary VRU to be down will also  
13 impact any redundant controls. To ensure this standard is technically feasible, it should  
14 not apply during such events.

15 Beyond this concern, the Department and other stakeholders have worked  
16 throughout this rulemaking to clarify and refine section 20.2.50.115 NMAC in several  
17 ways, as documented in NMED and NMOGA's final redline. NMOGA asks that the  
18 Board adopt these critical changes. [See alternative proposed NMOGA SOR 77-78.]

19  
20 Oxy proposes to change three years to five years in E(1)(b):

21  
22 **...”For sites that already have a VRU installed as of the effective date of this Part,**  
23 **the owner or operator shall install backup control devices or redundant VRUs**  
24 **within ~~three~~ five years of the effective date of this Part.”**

25  
26 Oxy: Under 20.2.50.115.E(1)(b) NMAC, sites that already have a VRU installed as of  
27 the effective date of the rule are required to install a backup control device or redundant  
28 VRU. Although the Department's January 18, 2022 proposal incorporates a three-year  
29 phase-in schedule, Oxy USA continues to believe that a five-year phase-in timeline is  
30 more appropriate. Parties on all sides of the proceeding, including members of the  
31 Board, acknowledged during the hearing that the new equipment and retrofits required by  
32 these rules are substantial. As Mr. Holderman noted in his testimony, steel shortages,  
33 component shortages, lack of skilled manufacturing labor, limited manufacturing

1 capacity, lack of skilled installers, supply chain issues, and growing demand for similar  
2 equipment in New Mexico and other states all limit operators' abilities to meet the  
3 proposed rule's retrofit and installation requirements within the proposed three-year  
4 timeframe. Hearing Transcript at TR-1897:5-11.

5 When discussing storage vessel requirements, NMED's Elizabeth Bisbey-Kuehn  
6 acknowledged that there will be supply chain issues, competition among manufacturers,  
7 and "... real construction and logistical challenges to, I think, even probably having that  
8 infrastructure -- that infrastructure available to comply with these requirements." Hearing  
9 Transcript at TR-2894:4-23. These concerns also apply to the installation of VRUs. As  
10 Mr. Holderman's testimony noted, control device manufacturers estimate that the market  
11 as a whole can produce up to 500 VRUs in a year, which is not enough to meet the  
12 substantial increase in demand triggered by the rule. Oxy USA alone would need  
13 approximately 150 to 200 backup VRUs for the 2,700 wells it operates in the state. That  
14 does not include any primary VRUs that Oxy USA will need for normal operations.  
15 Hearing Transcript at TR-1898:21-25.

16 In addition, Oxy USA would not be the only operator affected by the  
17 requirements of 20.2.50.115 NMAC. Every other operator impacted by this rule would  
18 also need to begin obtaining VRUs and other control devices in order to comply. This  
19 means that the 500 total VRUs available to the market each year would be split between  
20 new facilities, existing facilities without a primary VRU, and existing facilities without a  
21 backup VRU. Splitting the limited resources among these facilities will likely prevent  
22 some facilities from obtaining a primary VRU, let alone a backup. However, facilities  
23 without a primary VRU have greater emissions – and a greater potential for emissions  
24 reductions – than those that only lack a backup VRU. Oxy USA's proposed five-year  
25 timeline would allow sufficient time for these facilities to obtain and install primary  
26 VRUs, before triggering the demand for backup VRUs.

27 Finally, even if the VRU supply were eventually able to meet demand, operators  
28 would still need skilled personnel to install and maintain the equipment. It could take  
29 years for manufacturing capacity and the labor force to scale to the necessary levels.  
30 Oxy USA believes it is critical to provide additional phase-in time that accounts for the  
31 realities of these resource restrictions and allows operators to target higher-emitting

1 sources first. Without meaningful additional relief on the deadline for VRU installation,  
2 Oxy USA and other operators run the risk of being out of compliance for reasons that are  
3 completely beyond their control.

4  
5 **(2) Monitoring Requirements:**

6 **(a) the owner or operator shall comply with the standards for**  
7 **equipment leaks in 20.2.50.116 NMAC, or alternatively, shall implement a program that**  
8 **meets the requirements of Subpart OOOOa of 40 CFR 60.**

9 **(b) prior to a VRU inspection or monitoring event, the owner or**  
10 **operator shall date and time stamp the event, and the required monitoring data entry shall**  
11 **be made in accordance with the requirements of this Part.**

12 **(3) Recordkeeping requirements: For a VRU inspection or monitoring**  
13 **event, the owner or operator shall record the result of the event, including the name of the**  
14 **person(s) conducting the inspection, any maintenance or repair activities required, and the**  
15 **date and time stamp(s), including GPS of the location, of any monitoring event. The owner**  
16 **or operator shall record the type of redundant control device used during VRU downtime,**  
17 **or keep records of the source shut down and isolated and the time period during which it**  
18 **was shut down, or records of compliance with an air permit issued prior to the effective**  
19 **date of this Part.**

20 **(4) Reporting requirements: The owner or operator shall comply with the**  
21 **reporting requirements in 20.2.50.112 NMAC.**

22  
23 NMED: Subsection E of Section 20.2.50.115 sets forth requirements for vapor recovery  
24 units. All VRUs must be operated as a closed vent system that captures and routes VOC  
25 emissions back to the process or to a sales pipeline. Venting to the atmosphere is  
26 prohibited and a backup control device (e.g. flare, ECD,TO) or a redundant VRU is  
27 required during periods of startup, shutdown, maintenance, or other downtime such as  
28 malfunctions. Based on a proposal by Oxy USA, the Department added a provision  
29 allowing a three-year time frame for installation of redundant controls at locations that  
30 already have VRUs to accommodate supply chain issues. NMED Rebuttal Ex. 1, p. 56.

31 Based on proposals by NMOGA, the Department added provisions that authorizes  
32 an exemption from the requirement to install a redundant VRU if approved in a state  
33 permit, and to authorize owners and operators to shut down and isolate the source being  
34 controlled by a VRU in lieu of using a backup VRU during the startup, shutdown, or  
35 maintenance of the primary VRU. *Id.* at 55. Owners and operators of VRUs must comply  
36 with the monitoring requirements for equipment leaks as specified in Section  
37 20.2.50.116, or implement a program that meets the requirements of NSPS Subpart

1 OOOOa. NMED Exhibit 32, p. 77.

2 For each VRU inspection or monitoring event, the owner or operator must record  
3 the result of the event, including the name of the personnel conducting the inspection, and  
4 any maintenance or repair activities required. The owner or operator must also record the  
5 type of redundant control device used during VRU downtime. Inspections and monitoring  
6 events must be date and time stamped in accordance with the requirements of Part 50. *Id.*

7 Owners and operators of VRUs are required to comply with the general reporting  
8 requirements in Section 20.2.50.112. The Board should adopt this proposal for the  
9 reasons stated in NMED Exhibit 32, pp. 78-79 and NMED Rebuttal Exhibit 1, pp. 55-56.  
10 [NMOGA's earlier proposals to change to the title of this subsection and to remove the  
11 requirements to record information related to the inspection and monitoring of VRUs are  
12 not part of its final proposal.]

13  
14 NMOGA would delete paragraph (4): This language appears in Subsection G.

15  
16  
17 **F. Recordkeeping requirements: In addition to the general recordkeeping**  
18 **requirements of 20.2.50.112 NMAC, the owner or operator of a control device or closed**  
19 **vent system shall maintain a record of the following:**

- 20 (1) the certification of the closed vent system assessment, where  
21 applicable, and as required by this Part; and  
22 (2) the information required in Paragraph (6) of Subsection B of  
23 20.2.50.115 NMAC.

24  
25 NMED: Subsection F of Section 20.2.50.115 sets forth recordkeeping requirements for  
26 all control devices. Owners and operators must maintain records of a certification of the  
27 closed vent system assessment if applicable, and the information required in Paragraph  
28 (6) of Subsection B. Owners and operators must comply with the general recordkeeping  
29 requirements in Section 20.2.50.112. The Board should adopt this proposal for the  
30 reasons stated in NMED Exhibit 32, pp. 75-79.

31  
32 **G. Reporting requirements: The owner or operator shall comply with the**  
33 **reporting requirements in 20.2.50.112 NMAC.**  
34 **[20.2.50.115 NM-C - N, XX/XX/2021]**  
35

1 NMED: Subsection G of Section 20.2.50.115 requires owners and operators to comply  
2 with the general reporting requirements in Section 20.2.50.112. The Board adopts this  
3 proposal for the reasons stated in NMED Exhibit 32, pp. 75-79.

#### 4 **Estimated Emissions Reductions and Costs Resulting from Section 20.2.50.115**

5 There are no emissions reductions from control devices themselves; rather, control  
6 devices are used to reduce emissions associated with the equipment and processes  
7 addressed in Part 50. The estimated reductions are therefore discussed in the testimony  
8 regarding the proposed requirements for the specific equipment and processes addressed  
9 in Part 50. Likewise, the estimated annualized costs of the VOC and NOx emissions  
10 reductions resulting from implementation of Part 50 are discussed in the testimony  
11 regarding the proposed requirements for the specific equipment and processes addressed  
12 in Part 50. Details on the emissions, costs, and reductions are found in the ‘Reductions  
13 and Costs’ spreadsheets for each of the various equipment and process categories  
14 regulated under the proposed rule. These costs are specific to the particular  
15 equipment/process and the pollutant being controlled. NMED Exhibit 32, p. 79.

#### 16 17 18 **20.2.50.116 EQUIPMENT LEAKS AND FUGITIVE EMISSIONS:**

##### 19 NMED: **Description of Equipment or Process**

20  
21 The processing of natural gas includes the removal of natural gas liquids from field gas  
22 and/or the fractionation of mixed liquids to natural gas products. There are a number of  
23 potential sources of equipment leaks during production and processing, such as pumps,  
24 pressure relief devices, valves, flanges, and other connectors that have a leak potential  
25 due to seal failure. In addition, leaks can occur from open-ended lines and valves as well  
26 as from corrosion of welded connections, flanges, and valves. The large number of  
27 valves, pumps, and other equipment associated with natural gas production and  
28 processing can be a significant sources of VOC emissions.

29 There are also a number of potential sources of fugitive emissions throughout the  
30 oil and gas sector. These can occur from poorly fitted connection points or deterioration  
31 of seals and gaskets. Fugitive emissions can also be caused by changes in pressure,  
32 temperature, or mechanical stresses. A “fugitive emissions component” may be defined

1 as any component that has the potential to emit fugitive emissions at any of the sources  
2 previously identified, including valves; connectors; pressure relief devices; open-ended  
3 lines; access doors; flanges; closed vent systems; thief hatches or other openings on  
4 storage vessels; agitator seals; distance pieces; crankcase vents; blowdown vents; pump  
5 seals or diaphragms; compressors; separators; pressure vessels; dehydrators; heaters;  
6 instruments; and meters. Devices that would naturally vent as part of normal operations,  
7 such as natural gas-driven pneumatic controllers or pumps, are not included as fugitive  
8 emissions components. NMED Exhibit 32, p. 80; NMED Exhibit 34.

### 9 **Control Options**

10 Emissions from fugitive emission sources such as leaking valves, connectors, and flanges  
11 can be controlled through implementation of an emission leak detection and repair  
12 (LDAR) program. In simple terms, LDAR programs reduce emissions by requiring  
13 owners and operators to inspect their facilities to find and repair leaks. Leak detection  
14 methods include:

- 15 • Audio, visual, and olfactory (AVO) inspections;
- 16 • Instrument monitoring according to EPA Reference Method 21, 40 C.F.R. Part  
17 60, Appendix A-7 (“EPA Method 21”); and
- 18 • Monitoring using optical gas imaging (OGI).

19 AVO inspections rely on the use of sight, sound, and smell to identify leaking  
20 components by listening for hissing or unusual sounds coming from equipment (audio);  
21 looking for cracks, holes, visible liquids leaks, or staining (visual); and smelling for  
22 unusual or strong odors (olfactory).

23 EPA Method 21 is an established reference method that identifies leaks using a  
24 portable instrument that can detect the presence of organic gases and measure their  
25 volumetric concentration in parts per million (ppm). The method also allows for the use  
26 of a soap solution applied to components that will form bubbles if there is a leak present.  
27 OGI is a newer method for leak detection that utilizes forward-looking infrared (FLIR)  
28 cameras to conduct inspections of equipment components to identify leaks. OGI infrared  
29 cameras are highly specialized thermal cameras that can identify methane using its  
30 infrared absorption characteristics. OGI cameras can be used to survey large numbers of  
31 components in a short amount of time, whereas EPA Method 21 inspections require

1 inspecting one component at a time with the instrument probe.

2 When using EPA Method 21, a leak is detected whenever the measured  
3 concentration exceeds the defined concentration threshold standard. In Subparagraph (c)  
4 of Paragraph (4) of Subsection C of Section 20.2.50.116, this is specified as 500 ppm.

5 When using OGI, a leak is detected if the emission images recorded by the OGI  
6 instrument are not associated with normal equipment operation.

7 The control effectiveness of an LDAR program is based on the frequency of  
8 monitoring and the leak definition. More frequent monitoring means that leaks are  
9 detected and repaired sooner, so that they emit for a shorter time period, and possibly  
10 while they are still small and before they grow larger. A lower ppm leak definition will  
11 mean that a larger number of leaks must be repaired than with a higher ppm definition.  
12 NMED Exhibit 32, pp. 80-82.

### 13 **Rule Language**

14 The requirements in Section 20.2.50.116 are based on similar rules for LDAR programs  
15 for oil and gas sources adopted by Colorado and Pennsylvania, and in NSPS Subparts  
16 OOOO and OOOOa, as described in detail in NMED Exhibit 32, pp. 84-86.

17  
18 **A. Applicability: Well sites, tank batteries, gathering and boosting stations,**  
19 **natural gas processing plants, transmission compressor stations, and associated piping and**  
20 **components are subject to the requirements of 20.2.50.116 NMAC. Components in water or**  
21 **air service are not subject to the requirements of 20.2.50.116 NMAC. The requirements of**  
22 **this Part may be considered in the facility-wide PTE and in determining the monitoring**  
23 **frequency requirements of this Section.**

24  
25 NMED: Subsection A of Section 20.2.50.116 lists the facilities to which this Section  
26 applies. The requirements of Section 20.2.50.116 apply to well sites, tank batteries,  
27 gathering and boosting stations, natural gas processing plants, transmission compressor  
28 stations, and associated piping and components. The Board should adopt this proposal for  
29 the reasons stated in NMED Exhibit 32, pp. 82-86.

30  
31 **B. Emission standards: The owner or operator of oil and gas production and**  
32 **processing equipment located at well sites, tank batteries, gathering and boosting stations,**  
33 **natural gas processing plants, or transmission compressor stations shall demonstrate**  
34 **compliance with this Part by performing the monitoring, recordkeeping, and reporting**  
35 **requirements specified in 20.2.50.116 NMAC. Tank batteries supporting multiple facilities**  
36 **are subject to the requirements for the most stringently regulated facility of which they are**

1 **a part.**

2  
3 NMED: Subsection B of Section 20.2.50.116 requires owners and operators to perform  
4 the monitoring, recordkeeping and reporting activities specified in Subsections C through  
5 G. The Department and NMOGA agreed to add a provision addressing tank batteries  
6 based on the inclusion of a new definition for that term. *See* Tr. Vol. 4, 1110:2-7,  
7 1121:15-17 The Board should adopt this proposal for the reasons stated in NMED Exhibit  
8 32, pp. 82-86, and Tr. Vol. 4, 1110:2-7, 1121:15-17.

9  
10 **C. Default Monitoring requirements: Owners and operators shall comply with**  
11 **the following monitoring requirements:**

12 **(1) The owner or operator of a facility with an annual average daily**  
13 **production or average daily throughput of greater than 10 barrels of oil per day or an**  
14 **average daily production of greater than 60,000 standard cubic feet per day of natural gas**  
15 **shall, at least weekly, conduct an external audio, visual, and olfactory (AVO) inspection of**  
16 **thief hatches, closed vent systems, pumps, compressors, pressure relief devices, open-ended**  
17 **valves or lines, valves, flanges, connectors, piping, and associated equipment to identify**  
18 **defects and leaking components as follows:**

19 **(a) conduct an external visual inspection for defects, which may**  
20 **include cracks, holes, or gaps in piping or covers; loose connections; liquid leaks; broken or**  
21 **missing caps; broken, cracked or otherwise damaged seals or gaskets; broken or missing**  
22 **hatches; or broken or open access covers or other closure or bypass devices;**

23 **(b) conduct an audio inspection for pressure leaks and liquid**  
24 **leaks;**

25 **(c) conduct an olfactory inspection for unusual or strong odors;**  
26 **and**

27 **(d) any positive detection during the AVO inspection shall be**  
28 **repaired in accordance with Subsection E if not repaired at the time of discovery.**

29  
30 NMED: Paragraph (1) of Subsection C of Section 20.2.50.116 sets forth default  
31 monitoring requirements for owners and operators of facilities with an annual average  
32 daily production greater than 10 barrels of oil (bbls) per day, or an average daily  
33 production greater than 60,000 standard cubic feet per day of natural gas. Owners and  
34 operators of these facilities are required to inspect thief hatches, closed vent systems,  
35 pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges,  
36 connectors, piping, and associated equipment to identify defects and leaking components  
37 using AVO leak detection method at least weekly. The Board should adopt this proposal  
38 for the reasons stated in NMED Exhibit 32, pp. 82-86.

39 [NMOGA and Kinder Morgan's earlier edits in this paragraph are not part of their



1 final proposal.] The frequencies for AVO inspections proposed by NMED are critical to  
2 ensuring that the sources are maintained in good working order, operating as intended,  
3 and are not causing excess emissions. Liquids from facilities that are primarily oil  
4 producing facilities can still be sources of VOC emissions. The existing provisions  
5 require reasonable and appropriate AVO inspections to supplement the required LDAR  
6 requirements, which occur on a less frequent basis. See NMED Rebuttal Ex. 1, p. 58.

7  
8 GCA: The GCA supports the NMED's proposed requirements relating to the tagging and  
9 repair of leaks detected during an AVO inspection in 20.2.50.116(C)(1)(d) and  
10 20.2.50.116(E). The requirement in the July 2021 draft rule that a leaking component  
11 discovered through an AVO inspection be tagged within three calendar days presented  
12 significant challenges for GCA companies responsible for providing gas compression  
13 services; the sites are often quite remote and are manned most frequently by the  
14 customers' personnel. GCA Ex. 15 (Copeland Direct) at 22-23. The proposed rule retains  
15 the obligation to tag and repair leaking components found through AVO inspection, but  
16 eliminates the three-day deadline for affixing a visible tag to the leaking component. [See  
17 GCA Closing Argument pp. 18-19, SOR 54-57 for more of Mr. Copeland's testimony.]

18  
19 **(2) The owner or operator of a facility with an annual average daily**  
20 **production or average daily throughput of equal to or less than 10 barrels of oil per day or**  
21 **an average daily production of equal to or less than 60,000 standard cubic feet per day of**  
22 **natural gas shall, at least monthly, conduct an external audio, visual, and olfactory (AVO)**  
23 **inspection of thief hatches, closed vent systems, pumps, compressors, pressure relief**  
24 **devices, open-ended valves or lines, valves, flanges, connectors, piping, and associated**  
25 **equipment to identify defects and leaking components as specified in Subparagraphs (a)**  
26 **through (d) of Paragraph (1) of Subsection (C) of 20.2.50.116 NMAC.**

27  
28 NMED: Paragraph (2) of Subsection C of Section 20.2.50.116 sets forth default  
29 monitoring requirements for owners and operators of facilities with an annual average  
30 daily production equal to or less than 10 bbls per day, or an average daily production  
31 equal to or less than 60,000 standard cubic feet per day of natural gas. Owners and  
32 operators of these facilities are required to inspect thief hatches, closed vent systems,  
33 pumps, compressors, pressure relief devices, open-ended valves or lines, valves, flanges,  
34 connectors, piping, and associated equipment to identify defects and leaking components  
35 using AVO leak detection method at least monthly. The Board should adopt this proposal

1 for the reasons stated in NMED Exhibit 32, pp. 82-86.

2  
3 NMOGA: If the EIB determines that proximity LDAR, discussed below, is within its  
4 statutory authority, then NMOGA’s weekly AVO language could be inserted here:  
5 **“except that an owner or operator of a well site within 1,000 feet (as measured from  
6 the center of the well site to the applicable structure or area of public assembly) of  
7 an occupied area shall conduct the AVO inspection at least weekly.”**  
8

9 **(3) The owner or operator of the following facilities shall conduct an  
10 inspection using U.S. EPA method 21 or optical gas imaging (OGI) of thief hatches, closed  
11 vent systems, pumps, compressors, pressure relief devices, open-ended valves or lines,  
12 valves, flanges, connectors, piping, and associated equipment to identify leaking  
13 components at a frequency determined according to the following schedules, and upon  
14 request by the department for good cause shown:**

15 **(a) for existing well sites and standalone tank batteries, the owner  
16 or operator shall comply with these requirements no later than two years from the effective  
17 date of this Part.**  
18

19  
20 NMOGA would revise paragraph (a):  
21

22 **(a) for existing well sites, inactive well sites, standalone tank batteries, gathering and  
23 boosting stations, natural gas processing plants, and transmission compressor  
24 stations, the owner or operator shall comply with these requirements within two  
25 years of the effective date of this Part.**  
26

27 NMOGA states that the words are inserted to prevent conflicts in effective dates between  
28 facility types for tank batteries associated with another facility type; and there needs to be  
29 an implementation date for these other facilities.

30  
31 **(b) for well sites and standalone tank batteries:**  
32 **(i) annually at facilities with a PTE less than two tpy VOC;**  
33 **(ii) semi-annually at facilities with a PTE equal to or  
34 greater than two tpy and less than five tpy VOC; and**  
35 **(iii) quarterly at facilities with a PTE equal to or greater  
36 than five tpy VOC.**

37 **(c) for gathering and boosting stations and natural gas processing  
38 plants:**  
39 **(i) quarterly at facilities with a PTE less than 25 tpy VOC;**  
40 **and**  
41 **(ii) monthly at facilities with a PTE equal to or greater than  
42 25 tpy VOC.**  
43

1 NMED: Paragraph (3) of Subsection C of Section 20.2.50.116 requires owners and  
2 operators of the following facilities to perform inspections using EPA Method 21 OGI  
3 according to the schedules outlined below.

4 Subparagraphs (a), (b) and (c)

5 For wellhead sites and standalone tank batteries, owners and operators must conduct  
6 inspections annually at facilities with a PTE less than two tpy VOC; semi-annually at  
7 facilities with a PTE equal to or greater than two tpy and less than five tpy VOC; and  
8 quarterly at facilities with a PTE equal to or greater than five tpy VOC. For gathering and  
9 boosting stations and gas processing plants, owners and operators must conduct  
10 inspections quarterly at facilities with a PTE less than 25 tpy VOC; and monthly at  
11 facilities with a PTE equal to or greater than 25 tpy VOC. The Department is also  
12 proposing an extended compliance period of two years from the effective date of Part 50  
13 for existing wellhead sites and tank batteries, in response to comments raised by Oxy  
14 USA. The Board should adopt this proposal for the reasons stated in NMED Exhibit 32,  
15 pp. 80-83, 84-90. In further support of this proposal, the Department refers the Board to  
16 the testimony of EDF witnesses Dr. David Lyon (EDF Exhibits RR and XXa, and Tr.  
17 Vol. 2537:15 – 2581:18) and Hillary Hull (EDF Exhibits FF and JJJ, and Tr. Vol. 8,  
18 2591:9 – 2635:3).

19 NMOGA proposes less frequent surveys at higher emission thresholds for well  
20 sites and tank batteries. In support of this proposal, NMOGA cited data submitted to EPA  
21 by the API in their December 17, 2018 comments on the EPA's October 15, 2018  
22 proposed reconsideration of the Oil and Gas Sector NSPS, based on two years of NSPS  
23 Subpart OOOOa leak surveys. The Board should find that these data should not be used  
24 to justify less frequent surveys and higher emissions thresholds. NSPS Subpart OOOOa  
25 applies to facilities for which construction, modification, or reconstruction commenced  
26 after September 18, 2015. Therefore, facilities subject to NSPS Subpart OOOOa were  
27 still no more than three years old at the time those NSPS Subpart OOOOa surveys were  
28 completed. The Board should find that those results cannot be considered representative  
29 of the existing facilities that will be covered by the requirements of Proposed Part 50,  
30 some of which are several decades old. For example, according the NMED Equipment  
31 Data the average age of a storage tank in New Mexico is over 10 years old. It is important

1 to note that standards for “new” sources, as defined in NSPS regulations and proposed  
2 Part 50, are intended to apply to sources constructed or reconstructed after a certain date  
3 into the foreseeable future, even after those sources would no longer be considered new  
4 in the general sense of that term. NMED Rebuttal Exhibit 1, pp. 63-64.

5 NMOGA also cited to a recently published peer reviewed research study of  
6 upstream leak frequencies to support less frequent surveys at higher emission thresholds.  
7 See NMOGA Appendix B at p. 32, citing to “Pacsi, Adam & Ferrara, Tom & Schwan,  
8 Kailin & Tupper, Paul & Lev-On, Miriam & Smith, Reid & Ritter, Karin. (2019).  
9 Equipment leak detection and quantification at 67 oil and gas sites in the Western United  
10 States. *Elem Sci Anth.* 7. 29. 10.1525/elementa.368.” The Board cannot properly rely on  
11 this study because NMOGA did not provide a detailed comparison of the results of that  
12 study to the frequency or emission rates that were the basis of the 2016 CTG estimates of  
13 cost effectiveness. NMED Rebuttal Exhibit 1, p. 64.

14 NMOGA also cited a recent paper commissioned by the U.S. Department of  
15 Energy and led by Colorado State University and noted that gathering and boosting sites  
16 have, on average, less pieces of major equipment, less components, and less potential  
17 equipment leak emissions than the 2016 CTG model plant. Based on this assertion,  
18 NMOGA concluded that “less potential for equipment leaks translates to less reductions  
19 from a leak detection and repair program.” See NMOGA Appendix B at p. 32. However,  
20 NMOGA failed to note the findings of the study that “the study indicates that study  
21 emission factors *either agree with, or are larger than*, current greenhouse gas reporting  
22 program (GHGRP) emission factors for the western U.S.” (Emphasis added). NMOGA  
23 did not provide any details regarding how the results of the second paper were used to  
24 adjust the VOC reduction estimates from those in the 2016 CTG to those in NMOGA’s  
25 testimony, or how they were used to adjust the cost per ton of VOC reduced. For  
26 example, NMOGA relied on the fact that the recent studies have found fewer components  
27 and lower leak frequencies in their surveys, and then uses that information in reducing  
28 the estimated VOC emission reductions. However, there was no discussion of how the  
29 same information would affect the costs of an LDAR program (e.g., fewer components  
30 and fewer leaks to repair should also lead to lower costs). The NMOGA analysis also did  
31 not take into account the estimated leak rates (in standard cubic feet per hour), including

1 the presence of large emitters relative to those that were the basis of the 2016 CTG  
2 estimates. *See* NMOGA Exhibit 7 at page 47. The Board should therefore find that it  
3 cannot properly rely on the cited study to support less frequent surveys at higher emission  
4 thresholds. NMED Rebuttal Exhibit 1, p. 65.

5 NMED reviewed the two cited papers and agreed that they present useful data on  
6 leak frequencies and emission rates. However, other commenters also submitted peer  
7 reviewed studies showing that fugitive emissions from oil and gas production may be  
8 higher than previously estimated. *See, e.g.*, Environmental Defense Fund (“EDF”)  
9 Exhibits C, D, E, F, H, I, and J. The Board should find that it is beyond the scope of this  
10 rulemaking to conduct a comprehensive literature review of all the recent relevant  
11 research on fugitive emissions and establish new cost effectiveness values for LDAR  
12 programs specific to the different basins in New Mexico. NMOGA’s testimony and  
13 comments do not present sufficient data or explanation for Board to determine whether  
14 the cost effectiveness values presented in NMOGA Appendix B are based on an analysis  
15 that accounts for all of the variables that would actually determine the cost effectiveness  
16 of a specific LDAR program. NMED Rebuttal Exhibit 1, pp. 65-66.

17 NMOGA further argued that the incremental VOC reductions and the cost  
18 effectiveness of the proposed LDAR requirements for gas processing plants were not  
19 properly calculated, citing the fact that the 2016 CTG cost per ton of VOC was used even  
20 though the proposed requirements in Section 20.2.50.116 go beyond the requirements of  
21 the 2016 CTG and NSPS Subparts OOOO and OOOOa. NMOGA proposed changes that  
22 would allow compliance with NSPS Subpart OOOO or OOOOa, as revised, to satisfy the  
23 requirements of Section 20.2.50.116, and that would decrease the frequency of  
24 monitoring at those gas processing plants not subject to NSPS Subpart OOOO or OOOOa  
25 from quarterly to semiannually for plants with a PTE of VOC less than 25 tpy VOC, and  
26 from monthly to quarterly for those with a PTE equal to or greater than 25 tpy VOC.

27 The Board should reject NMOGA’s proposal and find that it is not appropriate to  
28 allow compliance with the LDAR requirements in NSPS subparts OOOO or OOOOa *as*  
29 *revised* to constitute compliance with Section 20.2.50.116. One of the central purposes of  
30 proposed Part 50 is to provide state-level regulations that are not subject to the changes  
31 that occur at the federal level. Adopting NMOGA’s proposal would give New Mexico no

1 certainty over the future regulatory requirements limiting VOC emissions from  
2 equipment leaks at oil and gas facilities in the State. Notably, NSPS subpart OOOOa was  
3 promulgated in 2016 under the Obama administration, then both NSPS Subparts OOOO  
4 and OOOOa were substantially amended in 2020 during the Trump administration, and  
5 the 2020 amendments were then disapproved in June 2021 under the Congressional  
6 Review Act following the 2020 election. In addition, the NSPS, although it requires  
7 monthly checks of pumps and valves at gas processing plants, allows for extended  
8 periods of time between checks of connectors, depending on the percent of connectors  
9 that are found leaking at any one facility. *See* NMED Rebuttal Exhibit 1, p. 66.

10  
11 NMOGA proposes changes in paragraphs (b) and (c):

- 12  
13 **(b) for well sites and standalone tank batteries:**  
14 **(ii) annually at facilities with a PTE less than ~~two~~ ten tpy VOC;**  
15 **(iii) semi-annually at facilities with a PTE equal to or greater than ~~two~~ ten**  
16 **tpy and less than twenty-five tpy VOC; and**  
17 **(iv) quarterly at facilities with a PTE equal to or greater than twenty-five**  
18 **tpy VOC.**  
19 **(c) for gathering and boosting stations and natural gas processing plants:**  
20 **(i) ~~quarterly~~ semiannually at facilities with a PTE less than 25 tpy VOC;**  
21 **and**  
22 **(ii) ~~monthly~~ quarterly at facilities with a PTE equal to or greater than 25**  
23 **tpy VOC.**

24  
25 NMOGA: See the testimony of John Smitherman, NMOGA Exhibit A1, p. 23:16-24:40;  
26 NMOGA Exhibit 58; Tr. 8:2668 ff. The Board should reject the more stringent LDAR  
27 thresholds and frequencies proposed by NMED and adopt NMOGA’s proposal because  
28 the added stringency of NMED’s proposal has minimal impacts on VOC reductions and  
29 fails to account for the diminishing returns of increased survey frequency. The record  
30 reflects that VOC emissions reductions are not very effective at reducing ozone in New  
31 Mexico. The Board must give due consideration to the “character and degree of injury to  
32 or interference with health, welfare, visibility and property.” NMSA 1978, § 74-2-5. This  
33 means the Board must consider the harm at issue and develop rules that are responsive to  
34 that harm. By requiring the Board to consider character and degree of injury, the  
35 legislature seeks to establish a fit between the problem and solution. For example, if the  
36 character of injury is such that only certain types of measures will redress that injury, the

1 statute implicitly directs the Board to only adopt those standards that are responsive.

2 While New Mexico needs strong measures to address ozone, the weight of  
3 evidence fails to support the proposition that reducing VOC emissions through measures  
4 such as LDAR will redress that injury. The areas of New Mexico impacted by this rule  
5 are NOx sensitive, meaning that VOC emissions reductions have a relatively lesser  
6 impact on ozone concentrations, particularly in the quantities attributable to  
7 anthropogenic sources, such as oil and gas. As Mr. McNally testified, “additional controls  
8 on oil and gas VOC emissions are not an effective means of controlling ambient ozone  
9 levels in New Mexico, except for possibly in a very limited area in northeastern San Juan  
10 County.” NMOGA Exhibit A4, at 16. Based on the limited efficacy of VOC controls, it  
11 makes little sense to adopt some of the most stringent statewide leak detection and repair  
12 standards in the country when those standards will do little to help the state combat its  
13 ozone challenges.

14 While NMOGA supports a strong LDAR program as a matter of good policy,  
15 NMOGA does not believe the onerous proposals advanced by NMED are warranted  
16 given the limited impact VOC emissions reductions are anticipated to have on ozone  
17 concentrations. Adopting these proposals would reflect inadequate consideration of the  
18 “degree and character” of the injury and the ability of these standards to redress that  
19 injury. In addition to considering the character and degree of injury, the Board also must  
20 consider the “technical practicability and economic reasonableness of reducing or  
21 eliminating air contaminants from the sources involved.” NMSA 1978, § 74-2-5. This  
22 mandatory consideration reflects the legislature’s assessment that not all possible  
23 emissions reductions are worth pursuing: where there are technical or economic  
24 challenges that outweigh the benefits of implementing the proposed standards, based on  
25 the weight of evidence, such standards should not be adopted. Based on this  
26 consideration, the Board should reject the excessive leak frequencies proposed by the  
27 department because they impose unreasonable costs on the oil and gas industry and  
28 provide little emissions benefit. The competing proposals are as follows:

	<b>Well Sites &amp; Standalone Tank Batteries</b>		<b>Gathering and Boosting Stations, Gas Plants, and Transmission Compressor Stations</b>	
<b>Frequency</b>	<b>NMED</b>	<b>NMOGA</b>	<b>NMED</b>	<b>NMOGA</b>
Annually	<2 TPY	<10 TPY	None	None
Semiannually	=>2 to <5 TPY	=>10 to <25 TPY	None	<25 TPY
Quarterly	=>5 TPY or more	=>25 TPY or more	<25 TPY	=>25 TPY
Monthly	None	None	=>25 TPY	None

1 As is clear from these proposals, although NMOGA is not aligned with the department,  
2 NMOGA has nevertheless proposed an aggressive leak detection program. NMOGA’s  
3 proposal ultimately strikes a more appropriate balance. Mr. Smitherman’s testimony  
4 makes clear that most leaks are identified and repaired during initial surveys. NMED’s  
5 own data demonstrates that 40% of all emissions reductions from LDAR are achieved  
6 with annual surveys, 60% are achieved with semiannual surveys, and 80% are achieved  
7 with quarterly surveys. *See* NMOGA Exhibit 58, at 14. A study from the American  
8 Petroleum Institute consisting of 6,000 surveys across 3,482 sites also found less than 2  
9 leaks per site during initial surveys, with the leak rate falling quickly to less than 1  
10 leaking component on average in subsequent surveys.

11 Although the quantity of leaks detected diminish with increased frequency, the  
12 per-survey cost of conducting LDAR remains relatively the same, meaning that less  
13 emissions per dollar are reduced with each additional survey. NMOGA’s technical  
14 testimony demonstrates the exorbitant incremental costs associated with increasing  
15 LDAR frequency. The following tables summarize the costs of transitioning from annual  
16 to semiannual (NMOGA Exhibit 58, at 46), annual to quarterly (NMOGA Exhibit 58, at  
17 47), and semiannual to quarterly (NMOGA Exhibit 58, at 48) at well sites.



Incremental cost per ton of VOC reduction - ERG Costs & NMOGA Reductions			
Annual to Quarterly	Incremental VOC Reductions (tpy)	Incremental Annual Cost (2019)	Incremental Cost per Ton
NG Well Site	0.509	\$3,016	\$5,923
Oil Well Site (GOR < 300)	0.096	\$3,016	\$31,553
Oil Well Site (GOR >= 300)	0.122	\$3,016	\$24,681

1

Incremental cost per ton of VOC reduction - ERG Costs & NMOGA Reductions			
Annual to Semiannual	Incremental VOC Reductions (tpy)	Incremental Annual Cost (2019)	Incremental Cost per Ton
NG Well Site	0.255	\$ 1,005	\$3,947
Oil Well Site (GOR < 300)	0.048	\$ 1,005	\$21,028
Oil Well Site (GOR > 300)	0.061	\$ 1,005	\$16,448

2

Incremental cost per ton of VOC reduction - ERG Costs & NMOGA Reductions			
Semiannual to Quarterly	Incremental VOC Reductions (tpy)	Incremental Annual Cost (2019)	Incremental Cost per Ton
NG Well Site	0.255	\$ 2,011	\$7,899
Oil Well Site (GOR < 300)	0.048	\$ 2,011	\$42,078
Oil Well Site (GOR > 300)	0.061	\$ 2,011	\$32,913

3

4

The following table illustrates the incremental costs of increased LDAR monitoring at gathering and boosting sites (NMOGA Exhibit 58, at 50):

5

<b>Incremental Cost per Ton of VOC Reduction</b>			
	<b>ERG Costs &amp; Reductions</b>	<b>NMOGA Costs &amp; Reductions</b>	
	<b>New Mexico</b>	<b>San Juan</b>	<b>Permian</b>
<b>Annual to Semiannual</b>	\$3,068	\$17,154	\$6,905.55
<b>Semiannual to Quarterly</b>	\$6,136	\$34,313	\$13,813.14
<b>Annual to Monthly</b>	\$9,586	\$80,303	\$32,326.67
<b>Semiannual to Monthly</b>	\$13,940	\$122,402	\$49,274.08
<b>Quarterly to Monthly</b>	\$29,627	\$298,580	\$120,195.96

1  
2 As this analysis demonstrates, increasing LDAR frequency achieves minimal emissions  
3 reductions relative to the costs incurred. For well sites, NMOGA’s analysis uses NMED’s  
4 own data, except that NMOGA has used a different model plant. As discussed in Mr.  
5 Smitherman’s testimony, a model plant is a statistically average facility commonly used  
6 in rulemaking efforts to quantify costs and emissions reductions associated with a  
7 proposal. In the leak detection context, the goal of a model plant is to estimate the  
8 average population of potentially leaking components at a given facility type. Roughly  
9 speaking, constructing a model plant involves gathering data on the number of potentially  
10 leaking equipment and components at facilities to derive an average component count.  
11 An emissions estimate is then derived by multiplying the component count by the leaking  
12 component emissions factor.

13 While NMED relied on well site model plant data from 1996 based on equipment  
14 surveys conducted outside of New Mexico, NMOGA relied on a model plant derived  
15 from data gathered from New Mexico oil and gas operators in 2019. NMOGA’s more  
16 recent and geographically relevant data came from EPA’s 2019 GHG report and showed  
17 that, on average, New Mexico sites have fewer pieces of equipment per site, fewer  
18 components per piece of equipment, and lower potential leak emissions than was  
19 observed in the 1996 study NMED has relied upon. Unlike adjustments to the well site  
20 model plant, NMOGA’s incremental analysis for well sites does not alter the cost data  
21 NMED relied upon, even though there is ample evidence in the record to suggest that  
22 NMED has underestimated such costs. Similarly, while NMED relied on gathering and  
23 boosting station model plant data derived from a 1995 EPA/GRI study, NMOGA relied

1 on a 2019 Colorado State University study, which showed fewer equipment, fewer  
2 components, and lower potential leak emissions relative to NMED's data. NMOGA  
3 Exhibit 28.

4 Several parties fought hard to keep NMOGA's incremental LDAR analysis from  
5 being admitted into evidence. Nevertheless, since the incremental LDAR analysis has  
6 been admitted, its substantive conclusions have largely gone unrefuted. On rebuttal,  
7 NMED argued it could not evaluate the model plants because it did not understand how  
8 they were constructed. On surrebuttal, NMOGA countered that it provided the model  
9 plant data, and NMOGA applied the same methodology to construct its model plant that  
10 EPA applied in constructing the model plant upon which NMED relied. On surrebuttal,  
11 Mr. Palmer testified that the CTG does not direct states to conduct an incremental cost  
12 analysis, implying that such a review is not appropriate. Tr. 8:2778:18-20. But Mr.  
13 Palmer does not take issue with the methodology or mathematical conclusions reached by  
14 Mr. Smitherman. And the fact that the CTG does not recommend an incremental cost  
15 analysis is of no consequence. The CTG is guidance and has no bearing on the factors the  
16 Board must consider in fulfilling its statutory duty under state law. The Board is  
17 obligated to consider the "economic reasonableness" of the proposals put before it.  
18 NMOGA's uncontroverted incremental analysis establishes that the Department's LDAR  
19 proposal is not economically reasonable and should not be adopted. This does not mean  
20 that NMOGA believes that no LDAR requirements should be adopted. Instead, NMOGA  
21 believes that the frequencies and thresholds it has provided in its comments represent a  
22 more reasonable way of attaining VOC reductions at a less exorbitant cost.

23  
24 CEP opposes NMOGA's proposal: The EIB should reject attempts to weaken the  
25 Department's proposal by requiring less frequent inspections at well sites and compressor  
26 stations. NMED's proposed LDAR inspection requirements are necessary to ensure that  
27 operators find and fix leaking equipment promptly.

28 Dr. Lyon testified that the Permian Basin is very leaky. 8 Tr. 2542:5-2547:21.  
29 Direct measurement studies conducted in the Permian Basin between 2020 and 2021  
30 demonstrate a leak rate of approximately 3%, which means that oil and gas operators in  
31 the Permian Basin leak 3% of the natural gas they produce. This is a higher leak rate than

1 the national average estimated by EDF. 8 Tr. 2549:16-25. According to Dr. Lyon, “The  
2 Permian has some of the highest emissions encountered in -- in the US . . . .” 8 Tr.  
3 2548:5-7. Measurements taken in 2018 at well pads in the New Mexico Permian Basin  
4 found high emissions that were “five to nine times higher than estimates based on the  
5 EPA National Emissions Inventory and about 10 times higher than based on the  
6 Greenhouse Gas Reporting Program.” 8 Tr. 2544:17-21. EDF Ex. XX at 8.

7 Frequent inspections, using modern leak detection instruments, are necessary to  
8 identify leaks such as those commonly found in the Permian Basin. 8 Tr. 2541:1-3,  
9 2546:9-12; EDF Ex. XX at 8. There are several lines of evidence that support frequent  
10 inspections as proposed by NMED. First, studies conducted in the Permian Basin as well  
11 as other U.S. and international oil and gas basins demonstrate that leaks are intermittent.  
12 8 Tr. 2546:8-12, -2579:10-11; EDF Ex. XX at 7. As Dr. Lyon described: “super-emitters  
13 often are intermittent and may occur for a day or hours or even minutes, and -- and they  
14 can occur at all sites. So it’s critical that sites are inspected to really find these super-  
15 emitting sites.” 8 Tr. 2548:22-25, -2549:1; EDF Ex. XX at 10. Second, a single large leak  
16 or “super-emitter” can release hundreds of tons of pollution to the atmosphere. Super  
17 emitters are quite prevalent in the Permian Basin. A recent study using satellites detected  
18 over 37 very large leaks in the Permian that each had the potential to release over 4,000  
19 tons per year of methane if left unabated for one year. 8 Tr. 2545:18-22. Another study  
20 conducted in August 2021 detected over 900 methane plumes from 500 sources that also  
21 could have emitted 200 tons per year of methane if left unabated for one year. 8 Tr.  
22 2546:1-3. Because a single leak can be responsible for hundreds of tons of pollution,  
23 according to Dr. Lyon “using the number of leaks is an inappropriate way of estimating  
24 emissions or the efficacy of LDAR, I think particularly because it’s really the magnitude  
25 of the emissions rather than the number of leaks.” 8 Tr. 2549:6-10. Third, leaks can re-  
26 occur at the same site over time. Many large plumes detected in 2021 at sources in the  
27 Permian Basin had also been detected previously at the same sources in 2019. 8 Tr.  
28 2546:4-7. Fourth, frequent inspections can not only detect and help mitigate leaks and  
29 super emitters, they can also help operators optimize their operations. 8 Tr. 2586:6-17, -  
30 2587:7-15; 10 Tr. 3224:5-18. A number of studies show that poorly maintained or  
31 operated equipment or operations can lead to leaks and super emitters. 8 Tr. 2555:1-13.

1 One of the major sources of super emitters in the Permian and elsewhere are controlled  
2 storage tanks that are venting to the atmosphere due to some kind of equipment  
3 malfunction. EDF Ex. RR, 4. Another example is a malfunctioning pneumatic  
4 controller. 7 Tr. 2225:12 to 7 Tr. 2227:14.

5 Frequent instrument-based inspections can help an operator identify  
6 malfunctioning equipment and other problems that can leak significant amounts of VOCs  
7 and methane to the atmosphere. According to Dr. Lyon, LDAR can help both “looking  
8 for equipment leaks, but also looking for underlying problems, including maintenance  
9 issues that could lead to future emissions.” 8 Tr. 2586:8-12, -2588:9-16. Frequent  
10 inspections as proposed by the Department are necessary to identify stochastic and  
11 heterogeneous leaks from poorly operating or maintained equipment and operations,  
12 some of which can release hundreds of tons of pollution to the atmosphere per leak, while  
13 also helping operators optimize their operations.

14 AVO inspections are not a substitute for instrument-based inspections. Frequent  
15 inspections are only valuable if the methods operators use to look for leaks are reliable.  
16 The Department’s proposed instrument-based inspections are essential to identifying  
17 leaks, including large leaks or super-emitters, as sensory-based AVO inspections do not  
18 reliably detect leaks. 8 Tr. 2559:8-15, -2575:14-15; 10 Tr. 3223:15-3224:3, -3225:6-25.  
19 AVO inspections are “highly dependent on both the kind of skill and attention of the  
20 operator and the conditions in the environment, including things like the wind . . .” 8 Tr.  
21 2559:10-13; 10 Tr. 3223:19-23. AVO inspections are also flawed because of a lack of  
22 verification. According to Mr. Alexander, “. . . there's no way to really document or  
23 verify AVO inspections other than just to take one's word for it and fill out a piece of  
24 paper, whereas routine OGI inspections are verifiable, and the evidence is physical and  
25 can be documented.” 10 Tr. 3223:24-3224:3. Dr. Lyon testified that AVO cannot reliably  
26 detect emissions from malfunctioning pneumatic controllers, 7 Tr. 2228:6-16, or from  
27 large emitters such as unlit flares due to the height of the flares. 8 Tr. 2575:14-15.

28 Low-producing wells can be significant emitters and must be inspected at least  
29 annually, as proposed by NMED. The scientific studies, including one conducted in the  
30 New Mexico Permian in 2018, show a weak relationship between well pad emissions and  
31 production. These studies demonstrate that low-producing wells can emit substantial

1 amounts of VOC emissions, sometimes in excess of the potential to emit, due to  
2 malfunctions that cause abnormally high emissions. 8 Tr. 2540:18-2541:3. Frequent  
3 inspections with instruments such as optical gas imaging cameras are necessary to  
4 mitigate emissions from these low-producing wells. 8 Tr. 2540:18-2541:3.

5 Dr. Lyon described three separate studies that identified significant leaks from  
6 low-producing wells. The first, the 2020 Robertson et al. study, found that wells with  
7 production below 10 barrels of oil equivalent per day (BOE/d) had similar emissions as  
8 non-marginal wells, based on a comparison of absolute methane emissions and gas  
9 production by site. The second study, conducted in 2020 by Deighton et al., found that  
10 marginal wells are a disproportionate source of methane and VOCs relative to oil and gas  
11 production. The third study, conducted by Omara et al. in 2018, found that low natural  
12 gas production sites accounted for 85% of the total number of sites in the study yet were  
13 responsible for nearly two-thirds (63%) of the total methane emissions. 8 Tr. 2554:10-25.  
14 Many studies identify poor maintenance as a driver of observed methane leakage at  
15 marginal sites. These avoidable methane emissions typically are not well represented in  
16 traditional emission factor calculations and contribute to the large differences that have  
17 often been observed between inventory-based estimates and measurement studies. 8 Tr.  
18 2555:9-18. These studies demonstrate that low production wells are likely a  
19 disproportionately large source of oil and gas methane emissions nationally. Mitigating  
20 the methane emitted from these sites could reduce a significant proportion of oil and gas  
21 methane emissions nationally. 8 Tr. 2555:19-24. Inspecting low-producing wells is  
22 essential to curbing emissions from oil and gas facilities. 8 Tr. 2555:19-24.

23 The Department conservatively estimated the pollution reductions that can be  
24 achieved by its proposed LDAR provisions. EDF analysis, based on direct measurements  
25 of emissions taken from oil and gas sources in New Mexico as well as other U.S. basins,  
26 demonstrates that the proposed inspections will reduce significantly more pollution than  
27 ERG estimates. ERG estimated the Department's LDAR proposal would apply to  
28 approximately 24,000 well sites in New Mexico and would result in the reduction of  
29 7,131 tons of VOCs per year. NMED Ex. 69; 8 Tr. 2551:3-6. This is a gross  
30 underestimate of the pollution from New Mexico well sites that can be reduced by  
31 frequent leak inspection and repair requirements based on recent direct measurement

1 studies. EDF Ex. XX at 6-7; 8 Tr. 2551:6-11. A 2018 study conducted by Robertson et  
2 al. estimated annual average well pad emissions in the New Mexico Permian Basin are 37  
3 tons methane per year. 8 Tr. 2551:12-15. Using New Mexico gas composition, EDF  
4 converted the per well site methane emissions to VOCs. 8 Tr. 2551:16-18. Using these  
5 calculations, EDF estimates the average well pad in the Permian emits approximately 11  
6 tons of VOC per year. 8 Tr. 2551:16-18. EDF then applied this per-well VOC emission  
7 factor to the 24,000 well sites in New Mexico that are subject to NMED's proposal. This  
8 calculation indicates that the total unabated VOC emissions from New Mexico well sites  
9 is closer to 260,000 tons of VOCs per year. 8 Tr. 2551:18-20. This is a significantly  
10 higher estimate of emissions that can be abated by LDAR inspections than the 7,131 tons  
11 of VOCs estimated by ERG estimated.

12 Direct measurements of emissions from well sites in the Permian Basin indicate  
13 that the Department's proposed LDAR requirements underestimate actual emission  
14 reductions because ERG grossly underestimated the baseline emissions that can be abated  
15 by frequent instrument-based inspections. 8 Tr. 2552:20-25. Other studies conducted in  
16 the Permian Basin indicate that Robertson's estimate of well site emissions is actually  
17 low, further underscoring the cost effectiveness of the Department's proposed LDAR  
18 program. 8 Tr. 2551:21-25; 8 Tr. 2552:1-2. Dr. Lyon refuted NMOGA's assertions that  
19 ERG overestimated the reductions associated with the Department's proposed LDAR  
20 program. 8 Tr. 2552:12-18. NMOGA based its estimate of emissions reductions on  
21 estimates submitted by operators to the EPA pursuant to EPA's Greenhouse Gas  
22 Reporting Program. 8 Tr. 2552:3-11.

23 Direct measurement studies conducted by EDF in the Permian Basin as well as  
24 numerous other basins throughout the U.S. demonstrate that emission estimates  
25 consistently underestimate measured emissions by significant magnitudes. 8 Tr. 2542:4-  
26 8 Tr. 2547:21. A 2018 meta-analysis of the various direct measurement studies conducted  
27 by EDF and other scientists concluded that measured U.S. emissions are 70% higher than  
28 estimates generated by EPA. 8 Tr. 2549:17-25; 8 Tr. 2550:1. The available scientific  
29 studies refute NMOGA's claim that ERG overestimated emission reductions.

30 The Department's estimate of the costs and VOC reductions associated with  
31 proposed 20.2.50.116 are reasonable and, if anything, quite conservative. 8 Tr. 2605:24-

1 2606:4; EDF Ex. JJJ at 6. EDF reviewed ERG's LDAR Reductions and Costs VOC  
2 Spreadsheet, NMED Ex. 69. Using more recent inspection cost information than ERG,  
3 EDF estimates the per well site cost of conducting semi-annual inspections is \$1,658 for  
4 semi-annual inspections. This is 30% lower than ERG's estimate. 8 Tr. 2602:13-14.  
5 EDF's cost estimate represents the full cost of implementing an LDAR program in-house,  
6 which includes LDAR set up costs, survey costs, repair costs, and recordkeeping and  
7 reporting costs. 8 Tr. 2602:9-14. ERG relied on site-level data taken from EPA's 2016  
8 Control Techniques Guidelines (CTG) to estimate the costs of conducting annual, semi-  
9 annual, and quarterly inspections. 8 Tr. 2602:15-18. EPA assumed \$1,318 for annual  
10 OGI, \$2,285 for semi-annual OGI, and \$4,220 for quarterly OGI -- using 2012 dollars. 8  
11 Tr. 2602:18-20. ERG assumed the same costs as assumed by EPA in 2016, except that  
12 ERG scaled the costs for inflation using the Chemical Engineering Plant Cost Index from  
13 2012 dollars to 2019 dollars. 8 Tr. 2602:21-24. This resulted in ERG estimates of \$1,370  
14 for annual OGI, \$2,375 for semi-annual OGI, and \$4,385 for quarterly OGI. 8 Tr.  
15 2602:15-15; 8 Tr. 2603:1-4. ERG assumed all sites would conduct semi-annual  
16 inspections at an annual cost of \$2,375. 8 Tr. 2603:1-4.

17 A comparison of LDAR compliance costs relied on by the Colorado Air Pollution  
18 Control Division for its tiered LDAR program in 2014 and ERG's analysis underscores  
19 the conservative nature of ERG's cost estimates. In 2014, Colorado adopted a similar  
20 inspection program to that proposed by NMED. 8 Tr. 2603:17-19. Colorado's program,  
21 like the Department's proposal, requires differing inspection frequencies based on a  
22 facility's emissions. 8 Tr. 2603:19-21. In 2014, Colorado estimated the average cost  
23 effectiveness of conducting instrument-based inspections at well sites to be \$1,259 per  
24 ton for well production facilities. 8 Tr. 2603:22-25. This assumed a tiered program  
25 consisting of monthly, quarterly, annual, and once-in-a-lifetime inspections. 8 Tr.  
26 2603:25-8 Tr. 2604:1. While the comparison is not exact, the two estimates indicate the  
27 Department's estimate is conservative. 8 Tr. 2604:5-7.

28 Information submitted by operators to EPA in compliance with EPA LDAR  
29 requirements further underscores the likelihood that ERG has overestimated costs. 8 Tr.  
30 2604:8-16. Reports submitted by operators to EPA in 2018 demonstrate that the average  
31 time to conduct an LDAR survey is decreasing as the operators have been implementing



1 state and federal LDAR programs. 8 Tr. 2604:8-22. In 2018, M.J. Bradley analyzed  
2 approximately 120 reports containing compliance data from LDAR surveys of 3,832 well  
3 sites conducted by operators in 2017 and 2018. Of the well sites surveyed, 3,202 contain  
4 information on survey time. 8 Tr. 2604:15-16. These reports indicate that average time to  
5 conduct an LDAR survey is decreasing as the operators have been implementing state  
6 and federal LDAR programs. 8 Tr. 2604:17-20. The reports reviewed by M.J. Bradley  
7 indicate an average LDAR inspection takes approximately 1.25 to 1.6 hours per well,  
8 including travel time. 8 Tr. 2604:8-22.

9 Information from a new study demonstrates that inspection times are likely to  
10 continue to decrease due to the emergence of even more efficient screening methods such  
11 as aerial surveys which operators can use to screen multiple facilities for leaks in a much  
12 shorter time frame than can be achieved using ground based OGI methods. 8 Tr. 2604:8-  
13 2605:5. The rapid growth in advance methane detection technologies such as aerial  
14 surveys is likely to continue to reduce inspection times and thus LDAR compliance costs.  
15 8 Tr. 2604:23-8 Tr. 2605:18. The Department's proposal allows operators to obtain  
16 approval to use alternative equipment leak monitoring plans. It is likely many of these  
17 plans will rely on a combination of fixed sensors, aerial surveys, and satellites. 8 Tr.  
18 2605:18-23. In sum, recent data regarding actual inspection time and the emergence of  
19 more efficient LDAR inspection methods indicates that the Department's estimate of the  
20 costs associated with conducting ground based OGI or Method 21 vehicle inspections is  
21 quite conservative. 8 Tr. 2605:16-2606:4.

22 NMOGA's proposal would increase the emission thresholds triggering each  
23 LDAR tier fivefold compared to NMED's proposal and result in substantial pollution to  
24 the atmosphere that can be cost effectively mitigated. EDF Ex. JJJ at 4; 8 Tr. 2608:6-18.  
25 EDF's analysis shows that NMOGA's proposal would result in 23,000 additional tons of  
26 VOCs and 79,000 additional tons of methane left unabated annually. EDF Ex. JJJ at 4; 8  
27 Tr. 2608:22-25. NMOGA has significantly over estimated compliance costs for NMED's  
28 proposed LDAR requirements. EDF Ex. JJJ at 3; 8 Tr. 2606:6-16. NMOGA's estimate of  
29 the costs of conducting inspections is magnitudes higher than estimates conducted by  
30 NMED as well as other regulators who have adopted LDAR provisions. NMOGA  
31 estimates a per well site inspection cost of \$6,400. 8 Tr. 2606:23-24. This is 169% higher

1 than NMED's, 286% higher than EDF's estimate, and 168% to 228% higher than EPA's.  
2 EDF Ex. JJJ at 7-8. NMOGA bases this inspection cost, in part, on comments submitted  
3 to EPA by API in 2016. 8 Tr. 2606:16-19. EPA rejected the API costs, however, when it  
4 finalized its requirements to reduce ozone precursors from oil and gas sources in 2016. 8  
5 Tr. 2607:2-4. Ms. Hull reviewed NMOGA and API's comments and found that API's  
6 reasoning was critically flawed and NMOGA's reliance upon this information is  
7 misplaced. EDF Ex. JJJ at 7; 8 Tr. 2606:16-2607:9.

8 API presumed that all operators would create their own in-house LDAR survey  
9 program from scratch rather than employ third-party providers. 8 Tr. 2607:5-9. This  
10 assumption inflates the cost of implementing an LDAR program. 8 Tr. 2607:8-9. For  
11 small operators it is often more economical to hire a third-party contractor to conduct  
12 leak inspections than to purchase its own infrared camera and other equipment necessary  
13 to conduct inspections. 8 Tr. 2607:10-14. For example, when Colorado first adopted its  
14 LDAR program in 2014, it assumed that operators who have less than 500 wells would  
15 hire a third-party contractor to conduct LDAR as they would not be able to fully utilize  
16 an infrared camera. 8 Tr. 2607:15-19; EDF Ex. BB. API also used basin-level averages to  
17 imply that for each survey, an operator would travel approximately 340 miles roundtrip.  
18 Ms. Hull testified that this estimate appears "extraordinarily high." 8 Tr. 2607: 20-23;  
19 EDF Ex. JJJ, pp. 7-8. 8 Tr. 2607:25-2608:3. NMOGA provided no support for how, if at  
20 all, API's comments to EPA that were rejected by EPA, are applicable to this proceeding.  
21 The EIB should reject NMOGA's weaker LDAR proposal as well as its inflated cost  
22 estimates. [See CEP proposed SOR 249-302 for additional detail; see also CEP's Closing  
23 Argument, pp. 34-40 and proposed SOR 325-357 on the lack of reliability of NMOGA's  
24 cost analysis by Mr. Dunham.]

25  
26 **(d) for transmission compressor stations, quarterly or in**  
27 **compliance with the federal equipment leak and fugitive emissions monitoring**  
28 **requirements of New Source Performance Standards, 40 C.F.R. Part 60, as may be revised,**  
29 **so long as the federal equipment leak and fugitive emissions monitoring requirements are**  
30 **at least as stringent as the New Source Performance Standards OOOOa, 40 CFR Part 60,**  
31 **in existence as of the effective date of this Part.**

32  
33 NMED: For transmission compressor stations, pursuant to an agreement with Kinder

1 Morgan and EDF, the Department is proposing that the required inspections be done  
2 quarterly, or in compliance with the requirements of the federal NSPS so long as those  
3 requirements are at least as stringent as those in existence as of the effective date of Part  
4 50. This provision is warranted because more frequent monitoring would not be cost  
5 effective due to the low VOC profile of transmission compressor stations. The Board  
6 should adopt this proposal for the reasons stated in Tr. Vol. 8, 2516:10 – 2519:12,  
7 2444:14 – 2446:15.

8  
9 Kinder Morgan: On September 24, 2021, Kinder Morgan and EDF filed a joint proposal  
10 for leak detection and repair (LDAR) at transmission compressor stations. Notice of  
11 Joint Proposal Regarding Sur-Rebuttal Testimony of Kinder Morgan and EDF (Sept. 24,  
12 2021) (“Joint Proposal”). Under the Joint Proposal, transmission compressor stations,  
13 regardless of potential to emit, would be afforded two compliance options for the  
14 frequency of monitoring under Paragraph (3) of Subsection C of 20.2.50.116 NMAC: (1)  
15 conduct quarterly monitoring, or (2) comply with equipment leak and fugitive emissions  
16 monitoring requirements set out in federal NSPS so long as such standards are at least as  
17 stringent as the NSPS OOOOa, 40 C.F.R. Part 60, as in existence on the effective date of  
18 the Proposed Rules. Joint Proposal, at 1–2.

19 The Department adopted the Joint Proposal in the December 16 Draft, and  
20 retained it in the January 18 Draft. Prior to this change, transmission compressor stations  
21 had been subject to the same LDAR inspection frequencies as gathering and boosting  
22 stations and natural gas processing plants. See Petition, Draft Proposed Rules,  
23 20.2.50.116.C.(3)(b) NMAC. During the hearing, when asked if “the Department  
24 recognize[s] and agree[s] that the VOC content of natural gas transported by a  
25 transmission compressor station is lower – much lower than the VOC content of gas  
26 moved in gathering and boosting and at gas plants,” the Department’s witness responded,  
27 “Yes.” Hearing Transcript, Vol. 8, 2441:24–2442:4. Next, when asked if the  
28 Department’s witness “agree[d], then, that it would be reasonable to treat transmission  
29 compressor stations differently than [gathering and boosting stations and natural gas  
30 processing plants] with respect to inspection frequency” under the LDAR rule proposal,  
31 the witness again responded, “Yes.” Id. at 2442:5-9. The Department then stated that it

1 supports the Joint Proposal. Id. at 2444:25–2445:4. The Department also acknowledged  
2 that stringency in the context of an LDAR program is a function of how frequently  
3 inspections are required, and that the Department’s goal with respect to LDAR at  
4 transmission compressor stations is that inspections will be conducted at least quarterly.  
5 Hearing Transcript, Vol. 8, 2445:5–2446:15. The Joint Proposal is now reflected in the  
6 January 18 Draft at 20.2.50.116.C.(3)(d) NMAC. Kinder Morgan respectfully requests  
7 that the Board adopt the Joint Proposal in the final rule.

8 Many sources, including many transmission compressor stations, are subject to  
9 EPA’s LDAR program, and the federal LDAR program may differ from the state LDAR  
10 program, creating implementation challenges. Compounding these matters is the fact that  
11 the VOC content of natural gas present at a transmission compressor station is very low  
12 relative to the natural gas in other segments of the oil and gas industry. To address these  
13 issues, the Board should adopt 20.2.50.116.C.(3)(d) NMAC, which affords transmission  
14 compressor stations two compliance options for the frequency of monitoring under  
15 Paragraph (3) of Subsection C of 20.2.50.116 NMAC: (1) conduct quarterly monitoring,  
16 or (2) comply with equipment leak and fugitive emissions monitoring requirements set  
17 out in federal NSPS so long as such standards are at least as stringent as the NSPS  
18 OOOOa, 40 C.F.R. Part 60, as in existence on the effective date of the Proposed Rules.  
19 This approach ensures that transmission compressor stations are monitoring at least  
20 quarterly while appropriately managing overlap with the federal LDAR program.

21  
22 CEP adds support for the Joint Proposal: Gathering compressor stations are one of the  
23 largest sources of emissions, contributing about 20% of total emissions. 8 Tr. 2546:16-18.  
24 According to Dr. Lyon, there have been several recent studies that have looked at  
25 methane emissions from gathering and boosting stations, including an EDF-sponsored  
26 study for Colorado State University that used site-level measurements to estimate  
27 gathering compressor emissions. Colorado State University has conducted subsequent  
28 work looking at component-level emissions and found that compressors can have leaks  
29 and anomalous emissions. 8 Tr. 2579:22-2580:6. Recent work by EDF, including aerial  
30 surveys by Carbon Mapper, have found that in the Permian Basin, gathering stations are a  
31 disproportionately large source of emissions compared to other basins, with the stations

1 themselves accounting for about 25% of the measured methane emissions from large  
2 emitters. 8 Tr. 2580:7-13. Many of these emissions are due to both leaks and inefficient  
3 operations, including flares that are not properly burned. 8 Tr. 2580:14-19. In the  
4 Permian in particular, there are pressure issues where some of the gathering pipelines are  
5 over pressurized, and have anomalous pressure relief venting from these gathering  
6 stations, causing very high emissions. 8 Tr. 2580:20-24. For this reason, in Dr. Lyon's  
7 opinion, it is critical that the sites are maintained well, including making sure they are  
8 operating under proper pressure, to avoid large emissions from gathering compressor  
9 stations. 8 Tr. 2580:25-2581:4.

10 It is critical to have frequent LDAR at gathering stations because they can have  
11 anomalous very high emission events. 8 Tr. 2581:7-12. Through EDF's analyses, Dr.  
12 Lyon has found that these emission events can be short-term, often only a couple hours or  
13 days. 8 Tr. 2581:7-12. It is critical to continuously look for problems by doing frequent  
14 inspections and, if possible, have some kind of continuous monitoring of these facilities  
15 to make sure that when operators notice problems, they are fixed very quickly. 8 Tr.  
16 2581:13-18.

17 The Department's proposal will reduce significant pollution from compressor  
18 stations. The Department's proposal requires quarterly LDAR for gathering compressor  
19 stations emitting less than 25 ton per year VOC and monthly LDAR for compressor  
20 stations emitting equal to or greater than 25 ton per year VOC. 8 Tr. 2609:5-8. Based on  
21 Ms. Hull's analysis, the Department's LDAR requirements for well sites and gathering  
22 and boosting compressor stations is highly cost effective and will remove 153,000 tons of  
23 VOCs from the atmosphere annually. In addition, the program has a co-benefit of  
24 reducing 531,000 tons of methane annually. 8 Tr. 2610:9-14.

25 NMOGA's proposal will leave thousands of tons of pollution unabated. Ms. Hull  
26 estimated the pollution that will be left unabated if the EIB adopts NMOGA's compressor  
27 stations LDAR proposal. According to Ms. Hull, NMOGA's proposal to decrease the  
28 frequency of inspections at well sites and compressor stations will result in the release of  
29 thousands of additional tons of volatile organic compounds and methane to the  
30 atmosphere annually. These emissions contribute to unhealthy levels of ozone pollution  
31 and the climate crisis. 8 Tr. 2594:22-2595:3. Compared to the Department's proposal,

1 NMOGA's proposal decreases the inspection frequency from monthly to quarterly for  
2 compressor stations emitting 25 ton per year VOC or more and from quarterly to semi-  
3 annually for those emitting below 25 ton per year VOC. 8 Tr. 2609:9-13. Ms. Hull  
4 estimates NMOGA's proposal will result in up to 8,400 additional tons of VOC and up to  
5 34,000 additional tons of methane leaked annually using EDF emission estimates that  
6 would not be leaked to the atmosphere if the Board adopted the Department's proposal. 8  
7 Tr. 2609:19-25; EDF Ex. JJJ at 5.

8 Ms. Hull found that NMOGA's proposal to reduce the frequency of leak  
9 inspections at compressor stations will result in a 20% decrease in emission reductions  
10 from gathering and boosting sites. EDF Ex. JJJ at 3. Frequent LDAR, as the Department  
11 has proposed, can effectively curb the unhealthy levels of ozone pollution that form in  
12 part from oil and gas operations, including from compressor stations. 8 Tr. 2595:4-5.

13  
14 NMOGA opposes the Joint Proposal: Many owners and operators of oil and gas  
15 operations subject to Part 50 already conduct extensive leak detection and repair efforts  
16 pursuant to federal New Source Performance Standards under 40 C.F.R. Part 60, Subpart  
17 OOOO and OOOOa. The Board should find that leak detection and repair efforts  
18 conducted pursuant to these or any other state- or federally-mandated programs satisfy  
19 the conditions of 20.2.50.116 NMAC to the extent that they require identical or more  
20 stringent monitoring activities. For existing well sites and standalone tank batteries,  
21 proposed Part 50 requires the owner or operator to comply with 20.2.50.116.C.3 within  
22 two years of the effective date. The Board should find that a similar two-year phase-in for  
23 inactive well sites, gathering and boosting stations, natural gas processing plants, and  
24 transmission compressor stations is appropriate.

25 For well sites and standalone tank batteries, proposed Part 50 would require  
26 facilities with a PTE less than two tpy VOC to conduct annual OGI or EPA Method 21  
27 surveys, facilities with a PTE equal to or greater than two tpy VOC and less than five tpy  
28 VOC to conduct semiannual surveys, and facilities with a PTE equal to or greater than  
29 five tpy VOC to conduct quarterly surveys. 20.2.50.116.C(3)(b) NMAC. For gathering  
30 and boosting stations and natural gas processing plants, owners and operators would have  
31 been required to conduct quarterly surveys at facilities with a PTE less than 25 tpy VOC

1 and monthly surveys at facilities with a PTE equal to or greater than 25 tpy.  
2 20.2.50.116.C(3)(c) NMAC. For transmission compressor stations, owners and operators  
3 would have been required to conduct quarterly surveys or complete surveys in  
4 compliance with 40 C.F.R. Part 60, provided the federal standards are at least as stringent  
5 as the current requirements under 40 C.F.R. Part 60, Subpart OOOOa.  
6 20.2.50.116.C(3)(d) NMAC. For well sites within 1,000 feet of an occupied area, owners  
7 and operators would have been required to conduct surveys quarterly at facilities with a  
8 PTE less than 5 tpy VOC and monthly at facilities with a PTE equal to or greater than 5  
9 tpy VOC. 20.2.50.116.C(3)(e) NMAC. For wellhead only sites and inactive well sites,  
10 owners and operators would have been required to conduct annual surveys.  
11 20.2.50.116.C(3)(f),(g) NMAC. The parties generally agree on the proposed leak  
12 standards for 20.2.50.116.C(3)(d),(f), and (g). The Board should find the leak survey  
13 requirements in 20.2.50.116.C(3)(d),(f), and (g) are supported by the record. The  
14 remaining leak standards remain controversial.

15 While leak detection and repair measures reduce VOC emissions, the record does  
16 not demonstrate that reducing VOC emissions will significantly redress injuries to New  
17 Mexico air quality associated with ozone. The areas of New Mexico impacted by this rule  
18 are NOx sensitive, meaning that VOC emissions reductions have a relatively modest  
19 impact on ozone concentrations, particularly in the quantities attributable to  
20 anthropogenic sources, such as oil and gas. As Mr. McNally testified, “additional controls  
21 on oil and gas VOC emissions are not an effective means of controlling ambient ozone  
22 levels in New Mexico, except for possibly in a very limited area in northeastern San Juan  
23 County.” NMOGA Exhibit A4:16.

24 VOC emissions reductions attributable to leak detection and repair measures  
25 diminish rapidly with increasing frequency. Mr. Smitherman credibly testified that most  
26 leaks are identified and repaired during initial surveys. NMED’s own data demonstrates  
27 that 40% of all emissions reductions from LDAR are achieved with annual surveys, 60%  
28 are achieved with semiannual surveys, and 80% are achieved with quarterly surveys.  
29 NMOGA Exhibit 58:14. A study from the American Petroleum Institute consisting of  
30 6,000 surveys across 3,482 sites also found less than 2 leaks per site during initial  
31 surveys, with the leak rate falling quickly to less than 1 leaking component on average in

1 subsequent surveys. NMOGA Exhibit 25:B-2. The Board should give weight to the  
2 diminishing returns that occur with increasing leak frequency.

3 The leak detection frequencies proposed by the Department would impose  
4 unreasonable costs on the oil and gas industry relative to the ozone benefits projected to  
5 occur and, therefore, are not supported by the weight of evidence. The Board should find  
6 that NMOGA's methodology more credibly estimates the cost of leak detection and  
7 repair requirements. For well sites, NMOGA's analysis uses NMED's own data, except  
8 that NMOGA has used a different model plant. Smitherman testimony, Tr. 8:2673:12-25  
9 - 2674:1-15. While NMED relied on a model plant from data developed in 1996 based on  
10 equipment surveys conducted outside of New Mexico, NMOGA relied on a model plant  
11 derived from data gathered from New Mexico oil and gas operators in 2019. Smitherman  
12 Testimony, Tr. 8:2668:1-11. NMOGA's more recent and geographically relevant data  
13 came from EPA's 2019 GHG report and showed that, on average, New Mexico sites have  
14 fewer pieces of equipment per site, fewer components per piece of equipment, and lower  
15 potential leak emissions than was observed in the 1996 study NMED has relied upon.  
16 NMOGA Exhibit 58:9. Similarly, while NMED relied on gathering and boosting station  
17 model plant data derived from a 1996 EPA/GRI study, NMOGA relied on a 2019  
18 Colorado State University study, which showed fewer equipment, fewer components, and  
19 lower potential leak emissions relative to NMED's data. Smitherman testimony, Tr.  
20 8:2678:23-25 - 2679:1; NMOGA Exhibit 28; NMOGA Exhibit 58:28. By relying on  
21 more current and geographically relevant model plant data, the Board should find that  
22 NMOGA has put forward a more credible methodology for estimating the costs of LDAR  
23 for New Mexico oil and gas operators at varying frequencies and thresholds.

24 Based on this more refined analysis, the Board should find that the incremental  
25 costs of the greater frequencies at the lower thresholds proposed by NMED are not  
26 economically reasonable. As the emissions reductions available reduces with increased  
27 frequency, the per-survey cost of conducting LDAR remains relatively the same,  
28 meaning that less emissions per dollar are reduced with each survey. Smitherman  
29 testimony, Tr. 8:2688:11-15. NMOGA's technical testimony demonstrates that the  
30 incremental costs associated with increasing LDAR frequency are exorbitant. NMOGA  
31 Exhibit 58:46-48, 50, 54-56. For example, under NMOGA's proposal, an oil well site



1 with a PTE of 4 tpy VOC would be required to conduct an annual survey, while NMED's  
2 proposal would require a semiannual survey. The cost-per-ton of VOC reduced of going  
3 from an annual to semiannual survey is between \$16,448 and \$21,028 per ton. NMOGA  
4 Exhibit 58. Given the limited impact of VOC reduction on ozone, adopting a semiannual  
5 frequency for such facilities would be inconsistent with the Board's duty to consider and  
6 give the weight it deems appropriate to economic reasonableness and the proposal's  
7 capacity to redress the targeted injury.

8 The Department declined the invitation to revise Part 50 to make clear that a leak,  
9 in and of itself, is not a violation if repaired. As Ms. Bisbey-Kuehn explained, "There  
10 may be instances where the Department discovers egregious violations from leaking  
11 components that present an imminent and substantial danger to human health or the  
12 environment or repeated leaks from the same components that indicate a systemic pattern  
13 of failure by the owner or operator to maintain sources and components in good working  
14 order." Tr. 8:2458:13-19. The Board should find that, based on the weight of substantial  
15 evidence, violations of Part 50 for leaking equipment should be limited to instances of  
16 failure to repair consistent with 20.2.50.116 NMAC or instances when the Department  
17 identifies "leaking components that present an imminent and substantial danger to human  
18 health or the environment or repeated leaks from the same components that indicate a  
19 systemic pattern of failure."

20 The Board should find that the leak survey frequencies proposed in the NMOGA  
21 Final Redline at 20.2.50.116.C.3(b)-(c) NMAC are reasonable and supported by  
22 substantial evidence and the weight of evidence.

- 23
- 24 (e) **for well sites within 1,000 feet of an occupied area:**  
25 (i) **quarterly at facilities with a PTE less than five tpy VOC; and**  
26 (ii) **monthly at facilities with a PTE equal to or greater than five**  
27 **tpy VOC.**

28  
29 NMED: The Department is proposing that the Board adopt the proposal of CAA and  
30 EDF to require enhanced inspection frequencies for well sites within 1,000 feet of an  
31 occupied area as defined in Part 50 (the "Proximity Proposal"). Specifically, inspections  
32 would be required quarterly at facilities with a PTE less than 5 tpy VOC, and monthly at  
33 facilities with a PTE equal to or greater than 5 tpy VOC. In support of this proposal, the

1 Department refers the Board to the testimony of EDF witness Dr. Tammy Thompson  
2 (EDF Exhibit TT, and Tr. Vol. 2717:11 – 2729:2, 2735:20 – 2741:11), and CAA witness  
3 Lee Ann Hill (CAA Exhibit 25, and Tr. Vol. 9, 2836:21 – 2847:1, 2849:20 – 2858:25).  
4

5 CEP and Oxy support the LDAR Proximity Proposal: Prior to and during hearing, the  
6 Community and Environmental Parties and Oxy came to a consensus on the proposal to  
7 increase the frequency of inspections at well sites located within 1,000 feet of an  
8 “occupied area.” See, e.g., CAA Ex. 26 at 17 [Joint Proposed Second Revised  
9 Amendments to Proposed 20.2.50 NMAC]; Oxy Reb. Ex. 1 at 16. At the close of  
10 evidence on this section during the hearing, the Department adopted the Proximity  
11 Proposal as well and proposes it for adoption by the EIB. Notably, there is widespread  
12 support for the proximity proposal.

13 The Proximity Proposal requires more frequent LDAR inspections at wellsites  
14 1,000 feet within an “occupied area” (defined at 20.2.50.7.LL NMAC), which generally  
15 include homes, businesses, schools, and parks. The Proposal requires quarterly  
16 inspections for facilities with PTE of less than 5 tpy VOC and monthly inspections for  
17 facilities with PTE equal to or greater than 5 tpy VOC.

18 Implementation of the Proximity Proposal will help keep New Mexico in  
19 compliance with federal ozone standards and has the co-benefits of reducing methane, a  
20 potent greenhouse gas, and reducing air pollutants harmful to human health. People who  
21 live, work, and play in close proximity to oil and gas operations are at higher risk of  
22 suffering from adverse health impacts due to exposure to pollutants emitted from oil and  
23 gas operations. In New Mexico, substantial numbers of persons of color, Native  
24 Americans, and vulnerable individuals live within 1,000 feet of well sites, many of whom  
25 already suffer from health conditions that can be exacerbated by exposure to additional  
26 pollution from oil and gas sources. The benefits of this proposal are great while the costs  
27 are reasonable. The proximity proposal will reduce VOCs and help New Mexico stay in  
28 attainment with federal health-based standards for ozone

29 The Proximity Proposal will reduce volatile organic compounds that contribute to  
30 ozone pollution, thereby helping New Mexico protect clean air and remain in attainment  
31 with the NAAQS for Ozone. EDF Ex. TT at 3. EDF estimates that the Proposal will

1 impact 3,365 or 7.7% of the sites in the state, will reduce VOC emissions by 3,600 tons  
2 per year, and will increase VOC emissions reductions at those sites by 73%. These  
3 reductions in VOCs will help New Mexico reduce local formation of ozone and help New  
4 Mexico stay in attainment of the NAAQS for ozone. 8 Tr. 2718:6-22, -2595:19-20.

5 Air pollutants hazardous to human health, the environment, and the climate —  
6 including greenhouse gases, hazardous air pollutants, and criteria air pollutants — are  
7 emitted from upstream oil and gas development sites. CCA Ex. 25 at 1 [Hill Reb. Test.].  
8 Air pollutants emitted directly from oil and gas facilities may also contribute to the  
9 secondary formation of air pollutants in the atmosphere that also pose risks to human  
10 health and the environment (e.g., ground-level ozone). CCA Ex. 25 at 1.

11 At least 61 HAPs have been measured near upstream oil and gas sites or  
12 investigated from secondary data sources in the peer-reviewed literature. HAPs emitted  
13 from oil and gas facilities include benzene which is a known human carcinogen, toluene,  
14 ethylbenzene, xylene, and n-hexane. CCA Ex. 25 at 7-9. The risks to human health from  
15 VOCs emitted from oil and gas facilities are many and varied and include harm to the  
16 central nervous system, eyes, skin and respiratory tracts, as well as the liver, kidney, and  
17 endocrine systems. CCA Ex. 25 at 7-9.

18 Persons living, working, and going to school near oil and gas facilities are at  
19 greater risk due to emissions of air pollutants. Chronic or long-term exposure to VOCs,  
20 NO<sub>x</sub>, and ground-level ozone may result in longer lasting or more severe public health  
21 consequences. Generally, the duration of exposure is a key factor that influences the  
22 development of adverse health outcomes. CAA Ex. 25 at 10. There is a reasonable  
23 degree of scientific certainty that living in close proximity to oil and gas facilities results  
24 in increased health risks and impacts from elevated air pollution levels and that these  
25 health risks are increasingly attenuated further from these operations. CAA Ex. 25 at 2,  
26 11. The public health risks and impacts associated with air pollutant emissions from oil  
27 and gas facilities that go unaddressed would be disproportionately experienced by people  
28 who live, work, and go to school near oil and gas facilities. CAA Ex. 25 at 2-3.

29 Peer-reviewed air quality health risk assessment studies indicate cancer and  
30 noncancer health risks increase with increasing proximity to oil and gas development  
31 sites. CAA Ex. 25 at 14. The scientific literature points to the need for frequent if not

1 continuous leak detection using modern and advanced leak detection methods capable of  
2 identifying leaks. EDF Ex. RR at 8. The body of epidemiological literature strongly  
3 supports that geographic proximity to active oil and gas development is an important risk  
4 factor for a variety of adverse health outcomes, including: respiratory outcomes,  
5 cardiovascular outcomes and cardiovascular disease indicators, childhood cancer,  
6 hospitalizations, and adverse birth outcomes. CCA Ex. 25 at 1, 14-15.

7 The increased frequency of LDAR inspections within 1,000 feet of “occupied  
8 areas” proposed by the Community and Environmental Parties, the Environment  
9 Department, and Oxy at 20.2.50.116 NMAC is a targeted strategy to increase public  
10 health protections. The proximity proposal will protect the health of vulnerable persons  
11 living near oil and gas facilities, some of whom already suffer from adverse health  
12 conditions. EDF estimates that the proposal will protect the health of over 35,000 New  
13 Mexicans living within 1,000 feet of a wellsite. Of those, over 2,700 are children under  
14 the age of 5, more than 4,500 are adults 65 years or older, more than 5,700 are living in  
15 poverty, and 19,000 are people of color, including over 5,800 Native Americans. EDF  
16 Ex. SS at 15.

17 Many of these people already suffer from health conditions that could be  
18 exacerbated by exposure to additional air pollution. These include more than 3,800 adults  
19 with asthma, over 2,200 adults with coronary heart disease, almost 2,600 with chronic  
20 obstructive pulmonary disease, and more than 1,200 adults who have experienced or are  
21 at risk of a stroke. EDF Ex. DD; EDF Ex. SS at 15; 8 Tr. 2596:23-2597:4. Many of the  
22 people living within 1,000 feet of a well site in New Mexico are people of color and  
23 Native Americans. 8 Tr. 2626:14-16. People of color and Native Americans in New  
24 Mexico are at a disproportionately higher risk of health conditions exacerbated by  
25 additional air pollution, which includes asthma, heart disease and cancers. 8 Tr. 2624:16-  
26 24, 2626:17-21.

27 The Proximity Proposal is cost effective. The Proposal’s LDAR requirements are  
28 highly cost effective when calculating the compliance costs divided by the VOC  
29 reductions. The Proposal will increase annual emissions reductions by 3,600 tons of  
30 VOC. 8 Tr. 2595:19-20. This represents an incremental increase in LDAR costs of \$4.8  
31 million (or 13% higher) from the Department’s initial proposal, and results in an average

1 cost of \$894 per ton VOC reduced within the proposed 1,000 foot boundary (or \$349 per  
2 ton VOC reduced statewide). EDF Ex. DD; EDF Ex. SS at 4-5; 8 Tr. 2595:19-20. A  
3 review of other jurisdiction's LDAR requirements demonstrates that an average cost of  
4 \$894 per ton of VOC reduced is very reasonable, as other jurisdictions have adopted  
5 LDAR requirements with significantly higher compliance costs. 8 Tr. 2599:2-2600:1.  
6 The costs to implement the Proximity Proposal are economically feasible and entirely  
7 reasonable. 10 Tr. 3214:19-22.

8 In summary, the Proximity Proposal is beneficial for several reasons:

- 9 1. The Proximity Proposal will reduce volatile organic compounds that contribute to  
10 ozone pollution, thereby helping New Mexico protect clean air and remain in attainment  
11 with the National Ambient Air Quality Standards for Ozone. EDF Ex. TT at 3.
- 12 2. The Proximity Proposal results in the co-benefits of reducing methane and HAPs  
13 emissions. The proximity proposal will secure important co-benefits by reducing 14,300  
14 tons of methane and 150 tons of hazardous air pollutant annually. 8 Tr. 2593:21-23; EDF  
15 Ex. SS at 11.
- 16 3. Air pollutants hazardous to human health, the environment, and the climate —  
17 including greenhouse gases, hazardous air pollutants, and criteria air pollutants — are  
18 emitted from upstream oil and gas development sites. CCA Ex. 25 at 1.
- 19 4. There is a reasonable degree of scientific certainty that living in close proximity  
20 to oil and gas facilities results in increased health risks and impacts from elevated air  
21 pollution levels and that these health risks are increasingly attenuated further from these  
22 operations. CAA Ex. 25 at 2, 11.
- 23 5. The Proximity Proposal will protect the health of vulnerable persons living near  
24 oil and gas facilities. EDF estimates that the proposal will protect the health of over  
25 35,000 New Mexicans living within 1,000 feet of a wellsite. EDF Ex. SS at 15.
- 26 6. The Proximity Proposal's LDAR requirements are highly cost effective when  
27 calculating the compliance costs divided by the VOC reductions. EDF analysis and a  
28 comparison of the cost effectiveness of the proximity proposal to similar inspection  
29 requirements adopted by other air quality agencies support the cost effectiveness of the  
30 proposal. 10 Tr. 3214:19-22. See also CEP proposed SOR 122-152.

31

1 IPANM opposes the Proximity Proposal: In addition to NMED’s proposals, EDF made  
2 its own proposal regarding proximity of facilities to occupied residences as part of a  
3 request to increase the frequency of LDAR monitoring in 20.2.50.116. EDF Ex. SS at 4  
4 (Hull). EDF proposed that operators must perform LDAR inspections of well sites at  
5 greater frequencies when a regulated site is located within 1,000 feet of an occupied area.  
6 EDF Ex. SS at 4 (Hull).

7 This proposal included adding a new definition to 20.2.50.7 NMAC for an  
8 “occupied area” that generally provided boundaries and criteria for what would be  
9 considered an occupied area. EDF Ex. VV at 3 (Proposed Redline of Rule). It also  
10 included additional monitoring requirements under 20.2.50.116(C)(3)(c) NMAC that  
11 increased LDAR monitoring frequency for wells near occupied areas. Id. at 17.  
12 EDF was joined by CAA, CCP, NAVA, and Oxy in their proposal. EDF Rebuttal NOI at  
13 1-2; Tr. Vol. 8, 2539:17-23 (Lyons) The New Mexico Environmental Law Center also  
14 supported this proposal. Tr. Vol. 8, 2577:14-22 (Lyons).

15 At the hearing, EDF’s witness, Dr. Lyons testified about this proposal and its  
16 purpose to “protect frontline communities from excess emissions while also helping New  
17 Mexico avoid ozone nonattainment”. Tr. Vol. 8, 2539:17-2540:9 (Lyons).

18 Another EDF witness, Ms. Hull, testified in response to a question about how the  
19 proximity proposal relates to exceedances of federal ozone NAAQS that the proximity  
20 proposal is a “reference to all [pollutants] . . . that are associated with oil and gas that are  
21 creating negative health impacts.” Tr. Vol. 8, 2621:1-6. EDF witness, Dr. Thompson  
22 testified regarding the Proximity Proposal that she believes it goes to both compliance  
23 with NAAQS and preventing unnecessary health risks. Tr. Vol. 8, 2731:18-19. The  
24 Proximity Proposal was questioned by IPANM as being unrelated to regulation of ozone  
25 precursors and implementing ozone NAAQS. Tr. Vol. 8, 2733:8-22 (Rose). The Board  
26 should find that the Proximity Proposal is unrelated to the implementation of the federal  
27 ozone NAAQS and therefore cannot be included in the final rule.

28  
29 NMOGA opposes the Proximity Proposal: The Department has endorsed the leak  
30 detection and repair proposal requiring owners and operators of well sites within 1,000  
31 feet of an occupied area to conduct quarterly surveys at sites with less than 5 tpy VOC

1 and monthly surveys at sites with 5 tpy or more VOC. 20.2.50.116.C.3(e) NMAC.  
2 Increasing LDAR within one-thousand feet of an occupied area is not related to reducing  
3 ozone concentrations for those targeted locales. Instead, as Ms. Lee Ann Hill, witness for  
4 CAA testified, the concern driving the LDAR proximity proposal is the direct emissions  
5 of VOCs and hazardous air pollutants, not the secondary ozone that may form as the  
6 results of these direct emissions. Tr. 9:2847:21-25 – 2849:1-6. When questioned about  
7 whether ozone would form within 1,000 feet of the wellhead, Ms. Hill testified that she  
8 had “not personally evaluated ozone formation given particular distances from oil and gas  
9 sites.” See Tr. 9:2848:15-21. Other witnesses questioned on this point did not provide  
10 testimony or evidence that ozone formation within 1,000 feet of a well site is occurring or  
11 will be prevented by the implementation of this standard in a way that will meaningfully  
12 contribute to the attainment and maintenance of the primary ozone standard. See, e.g., Tr.  
13 8:2730:4-25 – 2735:1-11.

14 Because the LDAR proximity proposal has no federal corollary, it is more  
15 stringent than federal requirements and is subject to NMSA 1978, § 74-2-5.G. Given that  
16 the record contains no evidence that ozone forms within 1,000 feet of a wellhead, the  
17 Board has no evidence upon which to conclude the standard is more protective of the  
18 primary benefits targeted by this rulemaking, ozone reductions. The statutory authority  
19 for this rulemaking and the public notice provided do not contemplate regulation of direct  
20 emissions for purposes unrelated to ozone formation. Adopting such standards as part of  
21 this rulemaking would deprive the public of fair notice and exceed the operative statutory  
22 authority, contrary to law. This does not foreclose the Department or any other party from  
23 petitioning the Board to adopt these standards in a different context.

24 The Board should reject the Proximity LDAR Proposal because it is beyond the  
25 scope of this rulemaking, does not demonstrably contribute to the objective of attaining  
26 and maintaining the primary ozone standard, and is not cost-effective. Ensuring  
27 attainment and maintenance of the ozone standards is the statutorily prescribed objective  
28 of this rulemaking. Per the statute, the rule ultimately adopted by the Board seeks to  
29 “provide for attainment and maintenance of the primary ozone NAAQS” set by EPA in  
30 areas of the state “where the ozone concentrations exceed ninety-five percent” of the  
31 standard. NMSA 1978, § 74-2-5.C. The Board lacks authority to adopt any Department

1 or stakeholder proposals that do not demonstrably contribute to this attainment and  
2 maintenance goal.

3 This limitation is imposed by the statute itself. Under NMSA 1978, § 74-2-5.C,  
4 the Board is authorized to adopt a plan, including rules, to control emissions of oxides of  
5 nitrogen and volatile organic compounds. However, this authority is limited those  
6 measures necessary “to provide for attainment and maintenance of the standard.” *Id.*  
7 Consequently, proposals that call for control of air toxics, for example, in ways that have  
8 nothing to do with mitigating ozone are not within the Board’s authority in this  
9 rulemaking. While the Board may adopt standards that have co-benefits, such as NO<sub>x</sub>  
10 emissions limits for engines that also reduce hazardous air pollutant emissions, a proposal  
11 must provide a demonstrable benefit towards attaining or maintaining the primary ozone  
12 standard. If a proposal does not, it is not made “to provide for attainment and  
13 maintenance of the standard,” and it is beyond the scope of Board’s authority under  
14 NMSA 1978, § 74-2-5.C. The Board does not have authority to adopt standards that only  
15 provide or primarily provide a benefit tangential to the primary target of the regulation,  
16 and allowing adoption of such rules would remove all effective limits on rulemaking  
17 authority. Ms. Paranhos, representing EDF, conceded as much. Tr. 8:1245:20-8:1246:2.

18 The Board is also limited to adopting rules that provide for the attainment and  
19 maintenance of the ozone standard because that is what Board’s public notice stated.  
20 Pursuant to NMSA 1978, § 10-15-1, the Board must provide public notice announcing its  
21 intention to consider a petition by the Department to adopt rules addressing ozone.  
22 “Compliance with prescribed notice requirements is a prerequisite to any valid action by  
23 [the Board], and failure to give proper notice constitutes a jurisdictional defect rendering  
24 action of [the Board] null and void.” N.M. Att’y Gen. Op. No. 90-29 (Dec. 20, 1990). The  
25 public notice provided:

26 The purpose of this public hearing and is narrow—to reduce emissions of ozone  
27 precursor pollutants “*to ensure attainment and maintenance*” of the NAAQS standard.  
28 While the Board has authority to otherwise undertake a rulemaking to reduce pollutants  
29 that have no bearing on NAAQS, such as regulation of hazardous air pollutants, such an  
30 undertaking is not described in the public notice and is not authorized under NMSA  
31 1978, § 74-2-5.C.



1           Clean Air Advocates, EDF, and others have urged the Board to require leak  
2 detection monitoring at well sites within 1,000 feet of an occupied area on a quarterly  
3 basis where sites have a PTE less than 5 tpy VOC and monthly where sites have a PTE  
4 equal to or greater than 5 tpy VOC. *See* CAA, Exhibit 22, at 17. After extensive  
5 testimony on this issue, the Department signaled its support. Mr. Smitherman, on behalf  
6 of NMOGA, also testified that NMOGA would support weekly AVOs and quarterly  
7 Method 21 or OGI, as opposed to the monthly inspections. Other industry stakeholders  
8 did not endorse more frequent LDAR for well sites near occupied areas.

9           While this proposal has been endorsed by the NMED and others, after fuller  
10 consideration of the evidence adduced in support of the proposal and consideration of  
11 NMSA 1978, § 74-2-5, NMOGA respectfully disagrees that the Board has authority to  
12 adopt such a rule given the evidentiary record before it. Increasing LDAR within one-  
13 thousand feet of an occupied area has no relationship to reducing ozone concentrations  
14 for those targeted locales. Instead, as Ms. Lee Ann Hill, witness for Clean Air Advocates  
15 testified, the concern driving the LDAR proximity proposal is the direct emissions of  
16 VOCs and hazardous air pollutants, not the secondary ozone that may form as the results  
17 of these direct emissions. *See* Tr. 9:2847:21-25 – 2849:1-6. When questioned about  
18 whether ozone would form within 1,000 feet of the wellhead, Ms. Hill testified that she  
19 had “not personally evaluated ozone formation given particular distances from oil and gas  
20 sites.” *See* Vol. 9, 2848:15-21. Other witnesses questioned on this point failed to provide  
21 any testimony, let alone evidence, that ozone formation within 1,000 feet of a well site is  
22 occurring or will be prevented by the implementation of this standard in a way that will  
23 ensure attainment and maintenance of the primary standard. *See, e.g.,* Vol. 8, 2730:4-25 –  
24 2735:1-11. As CDG witness, Ms. Lori Marquez testified, “ozone is a regional pollutant,”  
25 and “technical work performed by EPA demonstrates that individual minor sources in  
26 New Mexico [such as well head sites subject to the proximity proposal] do not cause or  
27 contribute to ozone NAAQS violations.” Testimony of Lori Marquez, Tr. 5:1476:15-19.  
28 The purpose of this rulemaking is to ensure attainment and maintenance on a large  
29 scale—in counties and groups of counties.

30           Because the LDAR proximity proposal has no federal corollary, it is more  
31 stringent than federal requirements and triggers the heightened substantial evidence

1 standard in NMSA 1978, § 74-2-5.G. Given that the record contains no evidence that  
 2 secondary ozone is forming within 1,000 feet of a wellhead, the Board has no evidence  
 3 upon which to conclude the standard is more protective of the primary benefits targeted  
 4 by this rulemaking—ozone reductions. Although the record contains evidence that the  
 5 LDAR proximity proposal may be more protective in a general sense, that is not  
 6 sufficient to satisfy the statutory standard for this rulemaking. The statutory authority for  
 7 this rulemaking and the public notice provided do not contemplate regulation of direct  
 8 emissions for purposes unrelated to ozone formation. Adopting such standards on this  
 9 basis as part of this rulemaking would deprive the public of fair notice and exceed the  
 10 operative statutory authority.

11 If the Board determines against this weight of evidence that it has authority and  
 12 has provided sufficient notice, the Board should not adopt any standard more stringent  
 13 than NMOGA’s good faith offer to conduct weekly AVO inspections and quarterly  
 14 Method 21 or OGI monitoring within 1,000 feet of an occupied area.

15 As Mr. Smitherman testified, increasing LDAR frequency yields diminishing  
 16 returns. As Member Honker noted, most of the emissions reductions from LDAR come  
 17 from the first few cycles of conducting the survey. Although emissions available for  
 18 reduction decrease the more frequently surveys are conducted, the primary cost driver of  
 19 conducting LDAR—the survey itself—remains the same. The more frequently LDAR is  
 20 conducted, the less frequently leaks are identified, the less emissions there are to prevent,  
 21 and the less cost-effective the entire exercise becomes. This fact becomes especially  
 22 apparent when reviewing the incremental cost-effectiveness of conducting LDAR.  
 23 Consider the cost effectiveness of moving from semiannual to quarterly LDAR surveys:

<b>Incremental cost per ton of VOC reduction - ERG Costs &amp; NMOGA Reductions</b>			
<b>Semiannual to Quarterly</b>	<b>Incremental VOC Reductions (tpy)</b>	<b>Incremental Annual Cost (2019)</b>	<b>Incremental Cost per Ton</b>
NG Well Site	0.255	\$ 2,011	\$7,899
Oil Well Site (GOR < 300)	0.048	\$ 2,011	\$42,078
Oil Well Site (GOR > 300)	0.061	\$ 2,011	\$32,913

24 NMOGA Exhibit 58, at 48.

25 While the costs are excessive for natural gas well sites, they are astronomical for  
 26

1 oil well sites. Mr. Smitherman conducted additional analysis on the costs of transitioning  
2 from quarterly to monthly LDAR consistent with the LDAR proximity proposal; this is  
3 analysis is contained in the proffered materials for which Board has yet to issue a ruling.  
4 But the Board can draw its own conclusions from the evidence already in the record: if  
5 transitioning from twice a year to four times a year is not cost-effective, transitioning  
6 from four times a year to twelve times a year is also not cost-effective. Because the  
7 rationale for increasing LDAR near well sites is not targeted at the ozone problem, the  
8 Board lacks authority to adopt this proposal as part of this rulemaking. While the Board  
9 may have authority to adopt such a proposal in a properly noticed public hearing  
10 addressing this issue, that is not the case here, where the statutory basis and public notice  
11 only contemplate measures to address ozone.

12  
13 NMOGA proposes changes to paragraph (e):

14 **(e) quarterly for well sites within 1,000 feet of an occupied area:**

15 ~~(i) quarterly at facilities with a PTE less than 5 tpy VOC; and~~  
16 ~~(ii) monthly at facilities with a PTE equal to or greater than 5 tpy~~  
17 ~~VOC.~~

18  
19 NMOGA: NMOGA's proposed inspection frequencies and thresholds achieve significant  
20 emissions reductions, are supported by the record, and should be adopted by the Board.  
21 NMOGA urges the Board to not adopt the Department's proposed thresholds and  
22 frequencies under 20.2.50.116 NMAC, which imposes unduly burdensome leak detection  
23 and repair requirements that contribute little to the statutorily prescribed goals of ozone  
24 attainment and maintenance. The Department's proposed leak inspection frequencies  
25 under 20.2.50.116.C(3)(b), (c), and (e) impose a stringency that does not account for the  
26 diminishing returns of repetitive inspections and the escalating, exorbitant incremental  
27 costs. The proximity proposal under 20.2.50.116.C(3)(e) to require more frequent  
28 inspections at well sites within 1,000 feet of an occupied area also miss the mark and is  
29 worrying vague. The Board's authority under NMSA 1978, § 74-2-5.C and the notice  
30 provided to the public require that standards under 20.2.50 NMAC be targeted at  
31 attaining and maintaining the ozone primary standards. The proximity proposal is

1 directed at mitigating impacts from direct emissions, not from ozone, which expert  
2 testimony admitted would not form in the 1,000-foot distance prescribed. Testimony of  
3 Lee Ann Hill, Tr. 9:2848:10-10:2849:6.

4  
5 **(f) for existing wellhead only facilities, annual inspections shall be**  
6 **completed on the following schedule: 30% by January 1, 2024; 65% by January 1, 2025;**  
7 **and 100% by January 1, 2026.**

8  
9 NMED: For existing wellhead only facilities, the Department is proposing that owners  
10 and operators conduct annual inspections that beginning after the effective date of Part 50  
11 according to the specified phase-in schedule. This language was included based on a  
12 proposal by Oxy USA in lieu of Oxy’s previous proposal to entirely exempt such  
13 facilities from the LDAR requirements. The Board should adopt this proposal for the  
14 reasons stated in Tr. Vol. 8, 2524:18 – 2526:24.

15  
16 **(g) for inactive well sites:**  
17 **(i) for well sites that are inactive on or before the effective**  
18 **date of this Part, annually beginning within six months of the effective date of this Part;**  
19 **(ii) for well sites that become inactive after the effective**  
20 **date of this Part, annually beginning 30 days after the site becomes an inactive well site.**

21  
22 NMED: For inactive well sites, NMED is proposing annual inspections beginning within  
23 6 months of the effective date of Part 50 for well sites that are inactive on or before the  
24 effective date. For well sites that become inactive after the effective date, the requirement  
25 to conduct annual inspections would begin 30 days after a site becomes an inactive well  
26 site. This language was also included based on a proposal by Oxy USA. The Board  
27 should adopt this proposal for the reasons stated in Tr. Vol. 8, 2524:18 – 2526:24.

28 NMOGA proposes changes to paragraph (g):

29 **(g) for inactive well sites:**  
30 ~~——(i)—— for well sites that are inactive on or before the effective date of this~~  
31 ~~Part, annually beginning within 6 months of the effective date of this Part;~~  
32 **(ii) for well sites that become inactive after the effective date of this Part,**  
33 **annually beginning 30 days after the site becomes an inactive well site.**

34 **(4) Inspections using U.S. EPA method 21 shall meet the following**  
35 **requirements:**

1 (a) the instrument shall be calibrated before each day of use by the  
2 procedures specified in U.S. EPA method 21 and the instrument manufacturer; and

3 (b) a leak is detected if the instrument records a measurement of  
4 500 ppm or greater of hydrocarbons, and the measurement is not associated with normal  
5 equipment operation, such as pneumatic device actuation and crank case ventilation.  
6

7 NMED: Paragraph (4) of Subsection C of Section 20.2.50.116 requires that instruments  
8 used in inspections using EPA Method 21 must be calibrated pursuant to the procedures  
9 specified in that method, as well as by the instrument manufacturer, before each day of  
10 use. Regulated leaks are defined as those with a measurement of 500 ppm or greater of  
11 hydrocarbons and that are not associated with normal operations. The Board adopts this  
12 proposal for the reasons stated in NMED Exhibit 32, pp. 84-86, and NMED Rebuttal  
13 Exhibit 1, pp. 60-61.  
14

15 (5) Inspections using OGI shall meet the following requirements:

16 (a) the instrument shall comply with the specifications, daily  
17 instrument checks, and leak survey requirements set forth in Subparagraphs (1) through  
18 (3) of Paragraph (i) of 40 CFR 60.18; and

19 (b) a leak is detected if the emission images recorded by the OGI  
20 instrument are not associated with normal equipment operation, such as pneumatic device  
21 actuation or crank case ventilation.  
22

23 NMED: Paragraph (5) of Subsection C of Section 20.2.50.116 requires that inspections  
24 using OGI must comply with the requirements in EPA's regulations at 40 C.F.R. Section  
25 60.18. Under this method, a leak is deemed to exist if the emission images recorded by  
26 the OGI instrument are not associated with normal equipment operation. The Board  
27 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 82-86.  
28

29 (6) Components that are difficult, unsafe, or inaccessible to monitor, as  
30 determined by the following conditions, are not required to be inspected until it becomes  
31 feasible to do so:

32 (a) difficult to monitor components are those that require  
33 elevating the monitoring personnel more than two meters above a supported surface;

34 (b) unsafe to monitor components are those that cannot be  
35 monitored without exposing monitoring personnel to an immediate danger as a  
36 consequence of completing the monitoring; and

37 (c) inaccessible to monitor components are those that are buried,  
38 insulated, or obstructed by equipment or piping that prevents access to the components by  
39 monitoring personnel.

1 NMED: Paragraph (6) of Subsection C of Section 20.2.50.116 provides that components  
2 that are difficult, unsafe, or inaccessible to monitor are not required to be inspected until  
3 it becomes feasible to do so. The Board should adopt this proposal for the reasons stated  
4 in NMED Exhibit 32, pp. 82-86, and NMED Rebuttal Exhibit 1, p. 61.

5  
6 **(7) Owners and operators of well sites must conduct an evaluation to  
7 determine applicability of Subparagraph (e) of Paragraph (3) of Subsection C of Section  
8 20.2.50.116 NMAC within 30 days of constructing a new well site, and within 90 days of the  
9 effective date of this Part for existing well sites.**

10  
11 CEP proposes to insert a sentence here:

12  
13 **“Homeowners may contact NMED to request an owner or operator conduct the  
14 evaluation required by this Part.”**

15  
16  
17 **(8) An owner or operator conducting an evaluation pursuant to  
18 Paragraph (7) of Subsection C of Section 20.2.50.116 NMAC shall measure the distance  
19 from the latitude and longitude of each well at a well site to the following points for each  
20 type of occupied area:**

21 **(a) the property line for indoor or outdoor spaces associated with  
22 a school that students use commonly as part of their curriculum or extracurricular  
23 activities and outdoor venues or recreation areas;**

24 **(b) the property line for outdoor venues or recreation areas, such  
25 as a playground, permanent sports field, amphitheater, or other similar place of outdoor  
26 public assembly;**

27 **(c) the location of a building or structure used as a place of  
28 residency by a person, a family, or families; and**

29 **(d) the location of a commercial facility with five-thousand (5,000)  
30 or more square feet of building floor area that is operating and normally occupied during  
31 working hours.**

32  
33 NMED: Paragraphs (7) and (8) of Subsection C of Section 20.2.50.116 are part of EDF  
34 and CAA’s Proximity Proposal. These provisions are necessary for determining what  
35 facilities are subject to the LDAR requirements under that provision. In support of this  
36 proposal, the Department refers the Board to the testimony of EDF witness Dr. Tammy  
37 Thompson (EDF Exhibit TT, and Tr. Vol. 2717:11 – 2729:2, 2735:20 – 2741:11), and  
38 CAA witness Lee Ann Hill (CAA Exhibit 25, and Tr. Vol. 9, 2836:21 – 2847:1, 2849:20  
39 – 2858:25).

1 NMOGA proposes changes to paragraphs (7) and (8):

2  
3 **(7) Owners and operators of well sites subject to the requirements in**  
4 **Subparagraph (e) of Paragraph (3) of Subsection C of Section 20.2.50.116 NMAC**  
5 **must conduct an evaluation to determine applicability ~~within 30 days of~~**  
6 **~~constructing a new well site, and within 90 days of the effective date of this Part for~~**  
7 **existing well sites prior to the applicable compliance date specified in Subparagraph**  
8 **(a) of Paragraph (3) of Subsection C of Section 20.2.50.116 NMAC. An evaluation is**  
9 **not required if the frequency requirements in subparagraph (e) are being met.**

10 **(8) An owner or operator conducting an evaluation pursuant to Paragraph (7) of**  
11 **Subsection C of Section 20.2.50.116 NMAC shall measure the distance from the**  
12 **latitude and longitude of the center of each well at a well site to the following points**  
13 **for each type of occupied area:**

14 **(a) the property line for indoor or outdoor spaces associated with a school**  
15 **that students use commonly as part of their curriculum or extracurricular activities**  
16 **and outdoor venues or recreation areas;**

17 **(b) the property line for outdoor venues or recreation areas, such as a**  
18 **playground, permanent sports field, amphitheater, or other similar place of outdoor**  
19 **public assembly;**

20 **(c) the location of a building or structure being used as a place of**  
21 **residency by a person, a family, or families; and**

22 **(d) the location of a commercial facility with five-thousand (5,000) or**  
23 **more square feet of building floor area that is operating and normally occupied**  
24 **during working hours.**

25  
26 NMOGA: An evaluation of occupied areas should not be required if the frequency under  
27 the proposed rule is being used in any event. In support of the changes in paragraph (8),  
28 NMOGA states it is making it clear how the circumference is determined; as stated, it  
29 could require multiple measurements around an irregular shape, greatly increasing cost  
30 and uncertainty while not creating more protection; and that “used” can mean use in the  
31 past. The proposed change makes it clear that the structure is “being” used as an occupied  
32 structure.

33  
34 **(9) Injection well sites and temporarily abandoned well sites are not**  
35 **subject to the leak survey requirements of Paragraphs (3) through (6) of Subsection C of**  
36 **20.2.50.116 NMAC.**

37  
38 NMED: Paragraph (9) of Subsection C of Section 20.2.50.116 expressly exempts  
39 injection well sites and temporarily abandoned well sites from the leak survey  
40 requirements of Paragraphs 3 through 6 of Subsection C of Section 20.2.50.116. This  
41 proposal is based on language jointly proposed by Oxy USA, EDF, CAA, CCP, and

1 NAVA. The Board should adopt this language because leak surveys are not anticipated to  
2 result in emissions reductions at these facilities. Tr. Vol. 2525:8-21.

3  
4 **(10) Prior to any monitoring event, the owner or operator shall date and**  
5 **time stamp the monitoring event.**

6  
7 NMED: Paragraph (10) of Subsection C of Section 20.2.50.116 requires the owner or  
8 operator to date and time stamp each monitoring event. The Board should adopt this  
9 proposal for the reasons stated above regarding Subparagraph (b) of Paragraph (8) of  
10 Subsection A of Section 20.2.50.112. *See* NMED Rebuttal Exhibit 1, p. 23-24; Tr. Vol. 5,  
11 1358:24 – 1359:14; 1368:21 – 1369:23; 1370:10 – 1371:5; 1428:2-25, 1427:4 – 1439:11.

12  
13 **D. Alternative equipment leak monitoring plans: An owner or operator may**  
14 **comply with the equipment leak requirements of Subsection C of 20.2.50.116 NMAC**  
15 **through an equally effective and enforceable alternative monitoring plan as follows:**

16 **(1) An owner or operator may comply with an individual alternative**  
17 **monitoring plan, subject to the following requirements:**

18 **(a) the proposed alternative monitoring plan shall be submitted to**  
19 **the department on an application form provided by the department. Within 90 days of**  
20 **receipt, the department shall issue a letter approving or denying the requested alternative**  
21 **monitoring plan. An owner or operator shall comply with the default monitoring**  
22 **requirements of Section 20.2.50.116 NMAC and may not operate under an alternative**  
23 **monitoring plan until it has been approved by the department.**

24 **(b) the department may terminate an approved alternative**  
25 **monitoring plan if the department finds that the owner or operator failed to comply with a**  
26 **provision of the plan and failed to correct and disclose the violation to the department**  
27 **within 15 calendar days of identifying the violation.**

28 **(c) upon department denial or termination of an approved**  
29 **alternative monitoring plan, the owner or operator shall comply with the default**  
30 **monitoring requirements of Subsection C of 20.2.50.116 NMAC within 15 days.**

31 **(2) An owner or operator may comply with a pre-approved alternative**  
32 **monitoring plan maintained by the department, subject to the following requirements:**

33 **(a) the owner or operator shall notify the department in writing of**  
34 **the intent to conduct monitoring under a pre-approved alternative monitoring plan, and**  
35 **identify which pre-approved plan will be used, at least 15 days prior to conducting the first**  
36 **monitoring under that plan.**

37 **(b) the department may terminate the use of a pre-approved**  
38 **alternative monitoring plan by the owner or operator if the department finds that the**  
39 **owner or operator failed to comply with a provision of the plan and failed to correct and**  
40 **disclose the violation to the department within 15 calendar days of identifying the violation.**

41 **(c) upon department denial or termination of a pre-approved**  
42 **alternative monitoring plan, the owner or operator shall comply with the default**  
43 **monitoring requirements of Subsection C of 20.2.50.116 NMAC within 15 days.**



1 NMED: Subsection D of Section 20.2.50.116 provides owners and operators with the  
2 option to submit an alternative monitoring plan to comply with the monitoring  
3 requirements of Subsection C. Paragraph (1) gives the option for an owner or operator to  
4 propose an individual alternative monitoring plan for approval by the Department. The  
5 plan would have to be reviewed by a third-party prior to submission to ensure it is an  
6 equivalent, enforceable and appropriate monitoring strategy. Paragraph (2) provides an  
7 option to use an alternative monitoring plan that has been preapproved by the  
8 Department. The Department will provide preapproved plans on its website and owners  
9 and operators can seek approval from the Department to use one of these preapproved  
10 plans. Use of an alternative monitoring plan must be approved by the Department and can  
11 be terminated by the Department if the owner/operator fails to comply with elements of  
12 the plan, or fails to correct or disclose a violation within 15 days of discovery. The Board  
13 should adopt this proposal because it provides flexibility to owners and operators and  
14 allows for the use of new technologies that are more efficient at discovering leaks. *See*  
15 *NMED Exhibit 32, p. 84, NMED Exhibit Tr. Vol. 8, 2437:15 – 2439:16.*  
16 [NMOGA’s earlier proposed revisions to Subparagraph 1(b) are not part of its final  
17 proposal.]

18  
19 Oxy and CEP would insert a new (a): “(a) proposed alternative monitoring plans may  
20 utilize alternative monitoring methods.”

21  
22 Oxy: Oxy USA supports the Department’s proposal to allow for alternative equipment  
23 leak monitoring plans in 20.2.50.116.D NMAC and requests that the Department clarify  
24 that this provision allows for alternative monitoring methods. Oxy USA believes this is  
25 NMED’s intent, but seeks confirmation and clarification in the final rule. Other parties to  
26 the hearing already interpreted the proposed regulations to allow for alternative methods.  
27 For instance, the witness for the EDF stated that, “NMED’s proposal allows operators to  
28 obtain approval to use alternative . . . equipment leak monitoring plans in Section  
29 [116.D]. Most likely many of these plans will rely on a combination of fixed [sensors],  
30 aerial surveys and/or satellites.” Hearing Transcript at TR-2605:18-23. EDF’s expert  
31 assumed the rule would allow the option for plans to use alternative technologies (i.e.,  
32 alternative methods). Oxy USA agrees with this interpretation, but requests that the final

1 rule make it clear on its face that alternative technologies are allowed.

2 In addition to being more practical, alternative monitoring methods can also be  
3 more effective. As Mr. Holderman noted in his testimony, “Oxy USA has been piloting  
4 sensor-based technology to electronically capture gas emissions, audio data and visual  
5 data from locations as an alternative compliance method to AVO inspections. This  
6 method has the potential to be a more cost effective and accurate form of data capture  
7 than traditional AVOs which can enable greater emissions reductions. Alternative  
8 technologies have potential to result in more rapid identification and response than AVO  
9 inspections.” Hearing Transcript at TR-2527:5-14. In turn, more rapid identification and  
10 response capabilities allow operators to effectively reduce emissions.

11  
12  
13 **E. Repair requirements: For a leak detected pursuant to monitoring conducted**  
14 **under 20.2.50.116 NMAC:**

- 15 (1) **the owner or operator shall place a visible tag on the leaking**  
16 **component not otherwise repaired at the time of discovery until the component has been**  
17 **repaired;**  
18 (2) **leaks shall be repaired as soon as practicable but no later than 30 days**  
19 **from discovery;**  
20 (3) **the equipment must be re-monitored no later than 15 days after the**  
21 **repair of the leak to demonstrate that it has been repaired;**  
22 (4) **if the leak cannot be repaired within 30 days of discovery without a**  
23 **process unit shutdown, the leak may be designated “Repair delayed,” the date of the next**  
24 **scheduled process unit shutdown must be identified, and the leak must be repaired before**  
25 **the end of the scheduled process unit shutdown or within 2 years, whichever is earlier; and**  
26 (5) **if the leak cannot be repaired within 30 days of discovery due to**  
27 **shortage of parts, the leak may be designated “Repair delayed,” and must be repaired**  
28 **within 15 days of resolution of such shortage.**

29  
30 NMED: Subsection E of Section 20.2.50.116 sets forth repair requirements for leaks  
31 detected under this Section. When a leak is detected, the component must be visibly  
32 tagged until repaired and the leak must be repaired as soon as practicable but no later than  
33 30 days from discovery. Equipment must be re-monitored no later than 15 days after  
34 discovery of a leak to demonstrate that the leak has been repaired. In agreement with  
35 NMOGA, NMED is proposing revisions to Paragraph (4) of Subsection E to ensure that  
36 repairs will occur promptly while protecting against unexpected shutdowns. Accordingly,  
37 this provision specifies that, for leaks that cannot be repaired in the required timeframes

1 above without a process shutdown, the leak may be designated as “Repair Delayed” and  
2 must be repaired before the end of the next scheduled process unit shutdown. For leaks  
3 that cannot be repaired in the required timeframes above due to a shortage of parts, the  
4 leak may be designated as “Repair Delayed” and must be repaired within 15 days of  
5 resolution of the shortage. The Board should adopt this proposal for the reasons stated in  
6 NMED Exhibit 32, p. 83, NMED Rebuttal Exhibit 1, p. 62, and Tr. Vol 8, 2439:17 –  
7 2440:13. [NMOGA’s proposed changes to E(4) have already been incorporated into  
8 NMED’s proposal.]

9  
10 **F. Recordkeeping requirements:**

11 **(1) The owner or operator shall keep a record of the following for all**  
12 **AVO, RM 21, OGI, or alternative equipment leak monitoring inspections conducted as**  
13 **required under 20.2.50.116 NMAC, and shall provide the record to the department upon**  
14 **request:**

- 15 (a) facility location (latitude and longitude);  
16 (b) time and date stamp, including GPS of the location, of any  
17 monitoring;  
18 (c) monitoring method (e.g. AVO, RM 21, OGI, approved  
19 alternative method);  
20 (d) name of the person(s) performing the inspection;  
21 (e) a description of any leak requiring repair or a note that no leak  
22 was found; and  
23 (f) whether a visible tag was placed on the leak.

24 **(2) The owner or operator shall keep the following record for any leak**  
25 **that is detected:**

- 26 (a) the date the leak is detected;  
27 (b) the date of attempt to repair;  
28 (c) for a leak with a designation of “repair delayed” the following  
29 shall be recorded:

30  
31 (i) reason for delay if a leak is not repaired within the  
32 required number of days after discovery. If a delay is due to a parts shortage, a record  
33 documenting the attempt to order the parts and the unavailability due to a shortage is  
34 required;

35 (ii) the date of next scheduled process unit shutdown by  
36 which the repair will be completed; and

37 (iii) name of the person(s) who determined that the repair  
38 could not be implemented without a process unit shutdown.

- 39 (d) date of successful leak repair;  
40 (e) date the leak was monitored after repair and the results of the  
41 monitoring; and  
42 (f) a description of the component that is designated as difficult,

1 **unsafe, or inaccessible to monitor, an explanation stating why the component was so**  
2 **designated, and the schedule for repairing and monitoring the component.**

3 **(3) For a leak detected using OGI, the owner or operator shall keep**  
4 **records of the specifications, the daily instrument check, and the leak survey requirements**  
5 **specified at 40 CFR 60.18(i)(1)-(3).**

6 **(4) The owner or operator shall comply with the recordkeeping**  
7 **requirements in 20.2.50.112 NMAC.**

8  
9 NMED: Subsection F of Section 20.2.50.116 sets forth recordkeeping requirements for  
10 the leak monitoring and repairs required under this Section. Owners or operators must  
11 keep records of the following for all AVO, EPA Method 21, OGI, or alternative  
12 equipment leak monitoring inspections conducted pursuant to Section 20.2.50.116:  
13 facility location; date of inspection; monitoring method; name of the personnel  
14 performing the inspection; description of any leak requiring repair or a note that no leak  
15 was found; and whether a visible flag was placed on the leak or not. The owner or  
16 operator is required to record any leak detected, the date of detection, and the date of  
17 attempted repair. For leaks designated “repair delayed,” the owner or operator must  
18 record the reason for delay for leaks not repaired within the allowed time frame, and an  
19 authorized representative’s signature who determined the leak could not be implemented  
20 without process unit shutdown. The owner or operator must also record information  
21 regarding repair and follow-up monitoring. For a leak detected using OGI, the owner or  
22 operator must keep records as specified in EPA regulations at 40 C.F.R. Section  
23 60.18(i)(1)-(3). Owners and operators must comply with the general recordkeeping  
24 requirements in Section 20.2.50.112. The Board should adopt this proposal for the  
25 reasons stated in NMED Exhibit 32, pp. 84-86. [NMOGA’s proposed changes to  
26 paragraphs (2)(c)(ii) and (iii) have already been incorporated into NMED’s proposal.]

27  
28 **G. Reporting requirements:**

29 **(1) The owner or operator shall certify the use of an alternative**  
30 **equipment leak monitoring plan under Subsection D of 20.2.50.116 NMAC to the**  
31 **department annually, if used.**

32 **(2) The owner or operator shall comply with the reporting requirements**  
33 **in 20.2.50.112 NMAC.**

34 **[20.2.50.116 NMAC - N, XX/XX/2021]**  
35

1 NMED: Subsection G of Section 20.2.50.116 sets forth reporting requirements for the  
2 leak monitoring and repairs required under this Section. Owners and operators are  
3 required to certify the use of an alternative equipment leak monitoring plan under  
4 Subsection D to the Department annually. Owners and operators must also comply with  
5 the general reporting requirements in Section 20.2.50.112. The Board should adopt this  
6 proposal for the reasons stated in NMED Exhibit 32, pp. 84-86.

7 **Estimated Emissions Reductions Resulting from Section 20.2.50.116**

8 ERG estimated total emission reductions of 4,654 tons per year of VOC for non-wellhead  
9 facilities and 14,896 tons per year of VOC for well site facilities, as detailed in NMED  
10 Exhibit 32, pp. 86-88, and NMED Exhibit 69 – LDAR Reductions and Costs VOC  
11 Spreadsheet.

12 **Estimated Costs of Section 20.2.50.116**

13 The costs of implementing an LDAR program to reduce fugitive equipment leak  
14 emissions are those associated with labor required to conduct inspections and repair  
15 leaking components. ERG estimated the costs required to implement a new LDAR  
16 program under the proposed rule for well sites based on estimates for well sites from the  
17 EPA CTG (NMED Exhibit 34) and from the cost analysis for the 2014 amendments to  
18 Colorado Reg. 7. *See* NMED Exhibit 71 – Colorado Dept. of Public Health and  
19 Environment, *Regulatory Analysis for Proposed Revisions to Colorado Air Quality*  
20 *Control Commission Regulation Numbers 3, 6 and 7 (5 CCR 1001-5, 5 CCR 1001-8, and*  
21 *CCR 1001-9)*, (February 11, 2014) (“2014 Colorado Regulatory Analysis”). NMED  
22 Exhibit 32, p. 88. The total annualized costs of implementing the LDAR requirements in  
23 Part 50 are estimated to be \$2,847,945 for non-wellhead facilities, and \$52,220,185 for  
24 well site facilities. A detailed explanation of how ERG estimated these costs is provided  
25 on pages 88-90 of NMED Exhibit 32. Given the emissions reductions expected as a result  
26 of the proposed rule, ERG estimated the cost effectiveness of reducing emissions from  
27 non-wellhead facilities at \$5,100 per ton of VOC, and \$3,506 per ton of VOC for well  
28 site facilities. A detailed explanation for *See id.* at 88-90.

29 NMOGA provided extensive comments in its redline at NMOGA Appendix B,  
30 pp. 30-34, regarding NMED’s cost effectiveness analyses that were used to support the  
31 proposed emission thresholds and inspection frequencies in Section 20.2.50.116.

1 NMOGA argued that the model plants included in the 2016 CTG were out of date and  
2 were not representative of the well sites in the San Juan and Permian Basins. NMOGA  
3 further claimed that model plants based on information in the GHGRP for the Permian  
4 and San Juan Basins better reflect well production facilities in New Mexico and should  
5 be used instead of the model plants in the 2016 CTG, and these would lead to lower  
6 emission reductions compared to those in the 2016 CTG. NMED could not evaluate the  
7 validity or representativeness of the alternative model plants mentioned by NMOGA,  
8 because NMOGA did not document in its testimony or exhibits the actual model plants  
9 they created and on which they estimated new emission reductions and cost effectiveness  
10 numbers. NMED Rebuttal Exhibit 1, pp. 62-63. The Board should therefore find that  
11 NMED properly relied on the model plants included in the 2016 CTG as the basis for its  
12 cost effectiveness analysis for this Section.

13 NMOGA also argued that the costs in the 2016 CTG did not account for  
14 additional cost elements that were discussed in comments submitted to the EPA on the  
15 draft CTG by the American Petroleum Institute (API). NMOGA argues that NMED  
16 should use the revised costs reflected in the API comments on the draft CTG. EPA, in its  
17 “Responses to Public Comments on the Draft Control Techniques Guidelines for the Oil  
18 and Natural Gas Industry, October 2016,” fully responded to the API comments  
19 mentioned in the NMOGA testimony and adjusted the cost estimates in the 2016 CTG as  
20 appropriate. *See* NMED Exhibit 34, pp. 191-196. The Board should find that it is beyond  
21 the scope of this rulemaking to reassess the EPA’s response to these particular API  
22 comments on the 2016 CTG in the absence of any additional information from API or  
23 NMOGA relative to those original comments and EPA’s response. NMED Rebuttal  
24 Exhibit 1, p. 63.

25 The Board should find that NMED’s estimated costs associated with Section  
26 20.2.50.116 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of  
27 the AQCA.

1 **20.2.50.117 NATURAL GAS WELL LIQUID UNLOADING:**

2  
3 **NMED: Description of Equipment or Process**

4 Liquids unloading is used to remove accumulated fluids in the wellbore of a natural gas  
5 production well. Managing wellbore liquid build-up in gas wells is fundamental to  
6 maintaining production, avoiding early abandonment of wells, and maximizing resource  
7 recovery. Wells and reservoirs follow a continuum of flow regimes in their economic life  
8 as the reservoir depletes, production declines, wellbore (tubing) velocity goes down, and  
9 liquid loading begins to occur in the wellbore. Liquid loading begins when the gas  
10 velocity up the production string is not sufficient to lift liquids up to the surface at a  
11 pressure that will allow gas production to overcome the surface equipment and flow out  
12 of the wellbore. While pressure is a factor, it is generally a lack of velocity that causes  
13 liquids to accumulate in the wellbore (i.e., to “load” or “load up”). New wells typically  
14 have sufficient production rates and flowing velocity so that liquids loading is not an  
15 issue. As the portion of the reservoir accessed by a well depletes, the production rate and  
16 velocity declines and eventually a point is reached where liquids loading begins to be an  
17 issue. The time at which liquids loading occurs is dependent on the reservoir  
18 characteristics, and varies from well to well. A full description of the liquids unloading  
19 process and related issues is provided in NMED Exhibit 32, pp. 91-93

20 **Control Options**

21 VOC emissions from liquids unloading operations occur when the well is vented to the  
22 atmosphere to unload fluids or when the liquids are unloaded through atmospheric tanks  
23 and the gas mixed with the liquid is vented to the atmosphere. To reduce emissions and  
24 waste of gas during manual (i.e., non-automated) liquids unloading activities, operators  
25 can monitor manual liquids unloading events onsite within close proximity to the well or  
26 via remote telemetry to ensure that the well returns to normal production operation as  
27 soon as possible. NMED Exhibit 32, p. 93.

28 **Rule Language**

29 The proposed operational requirements and best management practices for limiting VOC  
30 emissions during natural gas well liquids unloading events are based on requirements in  
31 Colorado Reg. 7, Pennsylvania GP-5 and GP-5A, and the Wyoming Permitting  
32 Guidance, as detailed in NMED Exhibit 32, pp. 95-96.

1 CEP supports the Department’s proposal in Section 117. [See CEP’s SOR 314-324.]

2  
3 IPANM proposed edits throughout Section 117, see below the end of NMED’s proposal.

4  
5  
6 **A. Applicability: Liquid unloading operations resulting in the venting of**  
7 **natural gas at natural gas wells are subject to the requirements of 20.2.50.117 NMAC.**  
8 **Liquid unloading operations that do not result in the venting of any natural gas are not**  
9 **subject to this Part. Owners and operators of a natural gas well subject to this Part must**  
10 **comply with the standards set forth in Paragraph (1) of Subsection B of 20.2.50.117 NMAC**  
11 **within two years of the effective date of this Part.**

12  
13 NMED: The requirements of Section 20.2.50.117 apply to liquid unloading operations  
14 resulting in the venting of natural gas at natural gas wells. Owners and operators of  
15 natural gas wells that are subject to this section have two years from the effective date of  
16 Part 50 to comply with the provisions of Paragraph (1) of Subsection B. The Department  
17 made a number of revisions to this Subsection based on comments from IPANM and  
18 NMOGA, as detailed in NMED Rebuttal Exhibit 1, pp. 68-69.

19 NMOGA and IPANM proposed to change the term “liquid unloading” to “manual  
20 liquid unloading” in Subsection A and throughout the rule where the term “liquid  
21 unloading” is cited. The Board should reject this proposal because it would restrict the  
22 type of unloading events covered under this Section. NMED testified that it intended to  
23 regulate both manual and automated liquid unloading events that result in venting of  
24 natural gas. NMED Rebuttal Exhibit 1, p. 68.

25 IPANM proposed to add language that this Section only applies in areas of the  
26 state specified in Section 20.2.50.2. The Board should reject this as unnecessary and  
27 redundant because Section 20.2.50.2 already expressly provides that all the requirements  
28 in Part 50 are only applicable to sources in the specified areas of the State. NMED  
29 Rebuttal Exhibit 1, p. 69. IPANM also proposes to add language that the emissions  
30 standards, monitoring, recordkeeping and reporting requirements in Section 20.2.50.117  
31 only apply to the liquids unloading described in Section 20.2.50.117. The Board should  
32 reject this language as circular and redundant. *Id.*



1           **B. Emission standards:**

2           **(1) The owner or operator of a natural gas well shall implement at least**  
3 **one of the following best management practices during the life of the well to avoid the need**  
4 **for venting of natural gas associated with liquid unloading:**

- 5                   **(a) use of a plunger lift;**
- 6                   **(b) use of artificial lift;**
- 7                   **(c) use of a control device;**
- 8                   **(d) use of an automated control system; or**
- 9                   **(e) other control if approved by the department.**

10           **(2) The owner or operator of a natural gas well shall implement the**  
11 **following best management practices during venting associated with liquid unloading to**  
12 **minimize emissions, consistent with well site conditions and good engineering practices:**

- 13                   **(a) reduce wellhead pressure before blowdown or venting to**  
14 **atmosphere;**
- 15                   **(b) monitor manual venting associated with liquid unloading in**  
16 **close proximity to the well or via remote telemetry; and**
- 17                   **(c) close vents to the atmosphere and return the well to normal**  
18 **production operation as soon as practicable.**

19  
20           NMED: Subsection B of Section 20.2.50.117 requires owners and operators of natural  
21 gas wells to implement at least one of several specified best management practices to  
22 avoid the need for venting of natural gas associated with liquid unloading. This  
23 Subsection also requires the use of certain best management practices to minimize  
24 emissions during venting associated with liquid unloading. These provisions are based on  
25 similar requirements in Colorado, Pennsylvania, and Wyoming. The Department made  
26 numerous revisions to its original proposal based on comments from NMOGA and  
27 IPANM, as detailed in NMED Rebuttal Exhibit 1, pp. 69-70.

28           [NMOGA’s earlier edits in Paragraph (2) are not part of its final proposal.] The  
29 methods proposed by the Department are a selection of the technically feasible methods  
30 identified in the MAP Technical Report (NMED Exhibit 10), NMOGA’s Methane  
31 Mitigation Roadmap (NMED Rebuttal Ex. 7), and EPA’s Oil and Natural Gas Sector  
32 Liquids Unloading Processes (NMED Rebuttal Ex. 8).

33           NMED proposed revisions to this Subsection to provide a suite of available  
34 options to forestall the need for venting, as discussed in the three technical documents  
35 mentioned above, and control emissions during venting (blowdown) events. Owners and  
36 operators are given flexibility to choose an appropriate method for any given source that  
37 is subject to these provisions.

1 The Board should adopt NMED's proposal for the reasons stated in NMED  
2 Exhibit 32 pp. 93-96 and NMED Rebuttal Exhibit 1, pp. 69-70.

3  
4 **C. Monitoring requirements:**

5 **(1) The owner or operator shall monitor the following parameters during**  
6 **venting associated with liquid unloading:**

- 7 (a) wellhead pressure;  
8 (b) flow rate of the vented natural gas (to the extent feasible); and  
9 (c) duration of venting to the storage vessel, tank battery, or  
10 atmosphere.

11 **(2) The owner or operator shall calculate the volume and mass of VOC**  
12 **emitted during a venting event associated with a liquid unloading event.**

13 **(3) The owner or operator shall comply with the monitoring**  
14 **requirements of 20.2.50.112 NMAC.**

15  
16 NMED: Subsection C of Section 20.2.50.117 sets forth monitoring requirements for  
17 liquid unloading events, including monitoring well-head parameters and performing VOC  
18 volume and mass calculations during an unloading event. Owners and operators must  
19 also comply with the general monitoring requirements in Section 20.2.50.112. The Board  
20 should adopt this proposal for the reasons stated in NMED Exhibit 32 pp. 93-96.

21 [NMOGA's earlier proposal in Subsection C is not part of its final proposal.] NMED's  
22 proposed language provides flexibility regarding this requirement and owners and  
23 operators can estimate this flow rate. NMED provided guidance in the rule when the flow  
24 rate of vented gas cannot be monitored directly by using the maximum potential flow rate  
25 in the emission calculation. NMED Rebuttal Exhibit 1, p. 71.

26  
27 **D. Recordkeeping requirements:**

28 **(1) The owner or operator shall keep the following records for liquid**  
29 **unloading:**

- 30 (a) unique identification number and location (latitude and  
31 longitude) of the well;  
32 (b) date of the unloading event;  
33 (c) wellhead pressure;  
34 (d) flow rate of the vented natural gas (to the extent feasible. If not  
35 feasible, the owner or operator shall use the estimated flow rate in the emission  
36 calculation);

37  
38 (e) duration of venting to the storage vessel, tank battery, or  
39 atmosphere;  
40

1 (f) a description of the best management practices used to  
2 minimize venting of VOC emissions during the life of the well and before and during the  
3 liquid unloading; and

4 (g) a calculation of the VOC emissions vented during a liquid  
5 unloading event based on the duration, calculated volume, and composition of the  
6 produced gas.

7 (2) The owner or operator shall comply with the recordkeeping  
8 requirements in 20.2.50.112 NMAC.

9  
10 NMED: Subsection D of Section 20.2.50.116 sets forth recordkeeping requirements for  
11 liquid unloading events. Owners and operators are required to maintain records of well  
12 location and ID number, liquid unloading dates, wellhead pressure, vented gas flow rate  
13 (to the extent feasible), duration of venting event, VOC management practice used  
14 before and during liquid unloading, device used to control VOC emissions during  
15 unloading, and calculation of VOC emissions vented during unloading. The VOC  
16 calculation is based on the duration, volume, and mass of the VOC. Owners and  
17 operators must comply with the general recordkeeping requirements in Section  
18 20.2.50.112. The Board adopts this proposal for the reasons stated in NMED Exhibit 32  
19 pp. 93-96, and NMED Rebuttal Exhibit 1, p. 71.

20 IPANM proposed to remove the requirement in Subparagraph D(1)(g) to record  
21 the type of control device or technique used to control emissions during an unloading  
22 event. The Board should reject this proposal. NMED testified that this is an essential  
23 recordkeeping requirement that requires owners and operators to affirmatively record the  
24 type of device or technique used to reduce emissions. Without such information the  
25 Department cannot know what, if any, control reduction methods were implemented.  
26 This would essentially make the requirement to control emissions during an unloading  
27 event unenforceable because it does not allow the Department to determine compliance  
28 with the emissions standards of this Section. NMED Rebuttal Exhibit 1, p. 71.

29  
30 **E. Reporting requirements: The owner or operator shall comply with the**  
31 **reporting requirements in 20.2.50.112 NMAC.**  
32 **[20.2.50.117 NMAC - N, XX/XX/2021]**

33  
34 NMED: Subsection E of Section 20.2.50.117 specifies that owners and operators must  
35 comply with the general reporting requirements in Section 20.2.50.112. The Board adopts  
36 this proposal for the reasons stated in NMED Exhibit 32, pp. 94-96.

1           **Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.117**

2           As described in NMED’s rebuttal testimony, ERG estimated that installation of plunger  
3           lifts on wells requiring liquids unloading that currently do not employ this technology  
4           would result in reductions of 4,272 tpy of VOC, or 36% of the baseline VOC emissions.  
5           No estimates were available to quantify the reductions expected from implementation of  
6           the proposed best management practices requirements under Part 50. NMED Rebuttal  
7           Exhibit 1, pp. 96-97.

8           The ICF Economic Analysis estimated that costs associated with installation of a  
9           plunger lift include capital costs of \$20,000 and operating costs of \$2,400. In a 2011  
10          report, EPA estimated that the payback period for installing a plunger lift could be from 1  
11          to 8 years, depending on the value of natural gas and well-specific parameters. EPA has  
12          further found that the advantages of a plunger lift, in addition to reduced VOC and  
13          methane emissions, include increased productivity and reduced well maintenance, such as  
14          treatments to remove scale and paraffin. NMED Exhibit 32, pp. 97-98.

15          The Board should find that NMED’s estimated costs associated with Section 20.2.50.117  
16          are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

17  
18  
19          IPANM’s proposed Section 117; from pp. 6-7 of its “redline” attachment:

20  
21          **20.2.50.117 NATURAL GAS WELL LIQUID UNLOADING:**

22          **A. Applicability: Manual liquid unloading operations resulting in the venting of**  
23          **natural gas at natural gas wells are subject to the requirements of 20.2.50.117**  
24          **NMAC. Manual Liquid unloading operations that do not result in the venting of**  
25          **any natural gas are not subject to this Part. Owners and operators of a natural gas**  
26          **well subject to this Part must comply with the standards set forth in Paragraph (3)**  
27          **of Subsection B of 20.2.50.117 NMAC within two years of the effective date of this**  
28          **Part.**

29          **B. Emission standards:**

30                  **(1) The owner or operator of a natural gas well shall use best**  
31          **management practices during the life of the well to avoid the need for venting of**  
32          **natural gas associated with manual liquid unloading.**

33                  **(2) The owner or operator of a natural gas well shall use the following**  
34          **best management practices during venting associated with liquid unloading to**  
35          **minimize emissions, consistent with well site conditions and good engineering**  
36          **practices:**

37                          **(a) reduce wellhead pressure before blowdown or venting to**  
38          **atmosphere;**

1 (b) monitor manual venting associated with manual liquid  
2 unloading in close proximity to the well or via remote telemetry; and

3 (c) close vents to the atmosphere and return the well to normal  
4 production operation as soon as practicable.

5 (3) The owner or operator of a natural gas well shall employ  
6 methodologies to reduce emissions during venting associated with a manual liquid  
7 unloading event:

8 (a) use of a plunger lift;

9 (b) use of artificial lift;

10 ~~(c) use of a control device;~~

11 (d) use of an automated control system; or

12 (e) other practices ~~control~~ if approved by the department.

13 C. Monitoring requirements:

14 (1) The owner or operator shall monitor the following parameters during  
15 venting associated with manual liquid unloading:

16 (a) wellhead pressure;

17 (b) flow rate of the vented natural gas (to the extent feasible); and

18 (c) duration of venting to the storage vessel, tank battery, or  
19 atmosphere.

20 (2) The owner or operator shall calculate the volume and mass of VOC  
21 emitted during a venting event associated with a manual liquid unloading event.

22 ~~(3) The owner or operator shall comply with the monitoring  
23 requirements of 20.2.50.112 NMAC.~~

24 D. Recordkeeping requirements:

25 (1) The owner or operator shall keep the following records for manual  
26 liquid unloading:

27 (a) unique identification number and location (latitude and  
28 longitude) of the well;

29 (b) date of the manual unloading event;

30 (c) wellhead pressure;

31 (d) flow rate of the vented natural gas (to the extent feasible. If not  
32 feasible, the owner or operator shall use the maximum potential flow rate in the  
33 emission calculation);

34 (e) duration of venting to the storage vessel, tank battery, or  
35 atmosphere;

36 (f) a description of the management practice used to minimize  
37 venting of VOC emissions before and during the manual liquid unloading;

38 ~~(g) the type of control device or control technique used to control  
39 VOC emissions during venting associated with the liquid unloading event; and~~

40 (h) a calculation of the VOC emissions ~~vented~~ emitted during a  
41 manual liquid unloading event based on the duration, calculated volume, and  
42 composition of the produced gas.

43 ~~(2) The owner or operator shall comply with the recordkeeping  
44 requirements in 20.2.50.112 NMAC.~~

1 **E. Reporting requirements: The owner or operator shall comply with the**  
2 **reporting requirements in 20.2.50.112 NMAC.**  
3

4  
5 IPANM: Section 117 applies to liquid unloading operations that include down-hole well  
6 maintenance events at a natural gas well. NMED Ex. 32 at 91 (Bisbey-Kuehn/Palmer  
7 Direct). Liquids unloading is an important process to maintain optimal production and  
8 maximize the production of the well. IPANM Ex. 2 at 9 (Davis Direct); NMED Ex. 32 at  
9 91 (Bisbey-Kuehn/Palmer Direct). “Liquid loading begins when the gas velocity up the  
10 production string is not sufficient to lift liquids up to the surface at a pressure that will  
11 allow gas production to overcome the surface equipment and flow out of the wellbore.”  
12 NMED Ex. 32 at 91 (Bisbey-Kuehn/Palmer Direct).

13 VOC emissions from manual liquid unloading operations occur “when the well is  
14 vented to the atmosphere to unload fluids or when the liquids are unloaded through  
15 atmospheric tanks and the gas mixed with the liquid is vented to the atmosphere.”  
16 NMED Ex. 32 at 93 (Bisbey-Kuehn/Palmer Direct). IPANM supports the use of best  
17 management practices to reduce emissions associated manual liquids unloading. IPANM  
18 Ex. 2 at 7 (Davis Direct). IPANM, however, opposes the prescriptive nature of the lift  
19 methodologies in Section 117.B(3). *Id.*

20 IPANM and NMOGA both suggested limiting the applicability of this section to  
21 only those events that vent to the atmosphere. IPANM Ex. 1 at 5 (Proposed Rule  
22 Changes); NMOGA Appendix A1 at 25 (Smitherman Direct). EDF supported NMED’s  
23 proposal in the original rule to require operators to reduce emissions during liquids  
24 unloading. EDF Ex. WW at 37 (Alexander Rebuttal). EDF stated that the methods  
25 suggested by NMED have been around for a significant amount to time and are both  
26 economically and technically feasible for installation and use. *Id.* at 37-38.

27 NMED agreed with a number of revisions proposed by NMOGA and IPANM.  
28 NMED Rebuttal Ex. 1 at 68 (Bisbey-Kuehn/Palmer Rebuttal). NMED disagreed with the  
29 inclusion of the term “manual” to describe the liquid unloading events as it is NMED’s  
30 intent that this section cover both manual and automated liquid unloading events. *Id.*  
31 NMED rejected IPANM’s proposal to remove the prescriptive paragraph 3 of  
32 20.2.50.117.B, however, NMED added additional flexibility to this paragraph to allow

1 operators to use a different control that meets the needs of their source. NMED Rebuttal  
2 Ex. 1 at 70 (Bisbey-Kuehn/Palmer Direct). NMED's changes included the addition of  
3 use of an automated control system as suggested by NMOGA. NMOGA Appendix A1 at  
4 25 (Smitherman Direct); NMED Rebuttal Ex. 2 at 22 (Proposed Rule, Sept. 7, 2021).

5 NMED testified about emissions that occur from well liquid unloading. Tr. Vol.  
6 9, 3131:2-13 (Bisbey-Kuehn). NMED also testified that the basis of the rule requirements  
7 being from Colorado Regulation 7, Pennsylvania General Permits 5 and 5A and  
8 Wyoming Permitting Guidance. Tr. Vol. 9, 3131:19-3132:16 (Palmer). IPANM testified  
9 about the requirement for using a control device on a storage tank during a manual well  
10 unloading is a significant safety concern. Tr. Vol. 9, 3143:5-12 (Davis). IPANM also  
11 testified that the best management practices listed in Paragraph 3 of Section 117.B are  
12 better listed in Paragraph 1, as these are measures that are taken during the life of the well  
13 and not necessarily something that is employed as a control strategy for manual liquids  
14 unloading. Tr. Vol. 9, 3145:1-10 (Davis).

15 IPANM also requested that NMED revise the recordkeeping requirements to  
16 reflect an estimated flow rate during a manual unloading event rather than a maximum  
17 potential flow rate. Tr. Vol. 9, 3145:24-3146:7 (Davis). This is because the whole  
18 purpose of a manual unloading event is because a well is not performing at its maximum  
19 potential, so a maximum potential flow rate would overestimate emissions. Tr. Vol. 9,  
20 3146:5-7 (Davis). NMED agreed with IPANM that the list of methodologies in Paragraph  
21 B.3 be moved to B.1. Tr. Vol. 9, 3150:17-22 (Bisbey-Kuehn). EDF testified in support  
22 of the move of the list of best management practices, but reiterated that it did not want the  
23 list to be completely removed. Tr. Vol. 10, 3219:15-330:6 (Alexander).

24 NMED also agreed to use the estimated flow rate, instead of the maximum  
25 potential flow rate, in the Recordkeeping Requirements Section. Tr. Vol. 9, 3150:24-  
26 3151:3 (Bisbey-Kuehn). EDF also testified that it supports the use of artificial lifts as a  
27 way to increase production, enhance well economics and reduce emissions. Tr. Vol. 10,  
28 3221:4-9 (Alexander).

29 The Board should find that the language as proposed in the September 16, 2021,  
30 version of the rule for 20.2.50.117 NMAC and modified by IPANM is appropriate as it

1 provides sufficient flexibility for operators to choose the most appropriate methodology  
2 to employ during a manual unloading event.

3  
4 NMOGA supports applying the rule only to manual unloading events that result in  
5 venting of gas and encouraging smart technology: The Department’s proposal for natural  
6 gas well liquid unloading under 20.2.50.117 NMAC only apply to unloading events that  
7 result “in the venting of natural gas.” Mr. Smitherman testified that the rule should be  
8 modified to recognize that only manual liquid unloading events that result in venting of  
9 gas to the atmosphere are covered, since there is no benefit to emissions reductions to  
10 apply the requirements to activities that do not cause emissions. NMOGA Exhibit  
11 A1:25:1-46. The Board should find that limiting section 20.2.50.117 NMAC to  
12 hydrocarbon liquid unloading events that cause emissions is supported by substantial  
13 evidence and the weight of evidence.

14 The Department’s proposal includes automatic control systems as an option for  
15 controlling hydrocarbon liquid unloading events. Mr. Smitherman testified that these  
16 systems help minimize venting volumes by detecting the end of an unloading event and  
17 triggering the actuation of the valve to send gas back to the facilities and sales. NMOGA  
18 Exhibit A1:25:29-36. Mr. Smitherman testified further that allowing use of the automated  
19 control system will encourage development of these smart systems. The Board should  
20 find that encouraging use of this proven technology is prudent and supported by  
21 substantial evidence and the weight of evidence. Smitherman testimony, NMOGA  
22 Exhibit A1:25:41-46.

23  
24 CEP opposes IPANM’s revisions: EDF witness Tom Alexander testified the best  
25 management practices proposed in NMED’s proposed Section 117 are all effective, cost  
26 effective, and technologically practicable methods to reduce emissions during liquids  
27 unloading. EDF Ex. WW at 2. In his experience, these are not only standard industry  
28 practices, but have been in the production engineering toolkit for decades. EDF Ex. WW  
29 at 2-3; 10 Tr. 3216:25-3218:6, -3220:15-3221:9. In Mr. Alexander’s experience,  
30 artificial lift is a preferred method of keeping a well unloaded and producing efficiently.



1 And in the end, a well that is produced properly will have a higher estimated ultimate  
2 recovery. 10 Tr. 3231:5-3232:1.

3 The EIB should reject IPANM's proposed revisions. IPANM's revisions  
4 significantly weaken the proposed rule and will result in less emissions reductions. EDF  
5 Ex. WW, p. 4. IPANM proposes to limit the applicability of the liquids unloading  
6 provision to manual unloading events only. This would significantly narrow the  
7 applicability of the rule by completely ignoring emissions from artificial lift technologies  
8 used during non-manual unloading activities. While resulting in far fewer emissions than  
9 manual unloading, the use of artificial lift technologies to unload a well nevertheless  
10 results in some emissions. EDF Ex. WW at 4. Mr. Alexander strongly disagrees with  
11 IPANM's proposal to strike the use of a control device as a listed method to reduce  
12 emissions during unloading events for two reasons. EDF Ex. WW at 4. First, the methods  
13 to reduce emissions during unloading listed by NMED are all feasible and economic. 10  
14 Tr. 3220:21-3221:9; EDF Ex. WW at 4. Second, because the rule only requires "at least  
15 one of the following best management practices," the operator is free to select the method  
16 best suited to the particular well. 10 Tr. 3251:11-3252:13.

17 Finally, Mr. Alexander strongly disagrees with the revision to apply only to  
18 manual unloading since artificial lift methods, such as plunger lifts, can result in some  
19 minimal emissions. EDF Ex. WW at 5.

20  
21  
22 **20.2.50.118 GLYCOL DEHYDRATORS:**

23 **NMED: Description of Equipment or Process**

24  
25 A glycol dehydrator is a liquid desiccant system for the removal of water from natural  
26 gas and natural gas liquids. Triethylene glycol is the most commonly used desiccant in  
27 these systems. Failure to remove water results in formation of crystalline hydrates at the  
28 high pressures used to transport the gas. Hydrates can block pipelines, jam valves, and  
29 can generally wreak havoc on pipeline equipment and instrumentation. In the glycol  
30 dehydrator, the triethylene glycol absorbs water and VOCs from the gas. The triethylene  
31 glycol is then regenerated by heating it to release the absorbed compounds. The reboiler  
32 from a large glycol dehydrator can discharge more than one hundred tons per year of

1 VOCs, including benzene, toluene, ethylbenzene and xylene (collectively, “BTEX”). For  
2 a full description of glycol dehydrators, see NMED Exhibit 32, pp. 98-100.

### 3 **Control Options for Glycol Dehydrators**

4 There are a number of options available to owners and operators of glycol dehydrators for  
5 controlling emissions. Still vent and flash tank emissions can be routed at all times to the  
6 reboiler firebox (for use as fuel), a condenser, combustion control device, to a process  
7 point that either recycles or recompresses the emissions or uses the emissions as fuel, or  
8 to a VRU that reinjects the VOC emissions back into the process stream or a natural gas  
9 gathering pipeline. See testimony regarding control devices (Section 20.2.50.115) for a  
10 discussion of VRUs. A combustion control device is either a flare or an enclosed  
11 combustor. A condenser uses water, air, or another coolant to lower the temperature of  
12 the vent gases and cause the vapors to condense from gas to liquid phase where they can  
13 be collected. Costs were estimated for condensers and combustion control devices  
14 because existing cost estimates are readily available and are more universally applicable.  
15 Costs for other control options are more site-specific and standardized cost estimating  
16 methods are not readily available. NMED Exhibit 32, pp. 100-101.

### 17 **Rule Language**

18 The proposed requirements in Section 20.2.50.118 are based on similar requirements for  
19 dehydrators adopted by Colorado and Pennsylvania, as well as federal regulations. A full  
20 discussion of the basis for these requirements is in NMED Ex. 32, pp. 102-103.

21  
22 **A. Applicability: Glycol dehydrators with a PTE equal to or greater than two**  
23 **tpy of VOC and located at well sites, tank batteries, gathering and boosting stations,**  
24 **natural gas processing plants, and transmission compressor stations are subject to the**  
25 **requirements of 20.2.50.118 NMAC.**

26  
27 NMED: Section 20.2.50.118 applies to glycol dehydrators with a PTE equal to or greater  
28 than two tons per year of VOC and are located at well sites, tank batteries, gathering and  
29 boosting stations, natural gas processing plants, and transmission compressor stations.  
30 The Board should adopt this proposal for the reasons stated in NMED Ex. 32, pp. 98,  
31 101-104.

32 [NMOGA’s earlier proposal in Subsection A limiting applicability to those  
33 dehydrators with an actual annual average flowrate of greater than 3 MMscfd throughput

1 is not part of its final proposal.] The throughput threshold originally proposed by  
2 NMOGA is an exemption threshold present in the federal NESHAP regulations for  
3 emissions from glycol dehydrators at 40 C.F.R. Part 63, Subpart HH. The AQCA  
4 expressly allows the Board to impose more stringent requirements than federal  
5 regulations to address rising ozone concentrations in the State. A 3 MMscfd throughput  
6 threshold may have been appropriate for applicability of the NESHAP, which targets  
7 hazardous air pollutants, but it is not appropriate for an ozone precursor rule, which is  
8 targets reductions of VOC emissions. NMED rejected NMOGA's proposed exemption  
9 threshold because VOC emissions from dehydrators vary primarily by composition of the  
10 gas, and less by throughput amount. Even dehydrators with throughputs less than 3  
11 MMscfd can still have significant associated VOC emissions. In any event, those units  
12 with low VOC emissions are addressed by the PTE thresholds in Subsection B. NMED  
13 Rebuttal Ex. 1, p. 72.

14  
15 **B. Emission standards:**

16 (1) Existing glycol dehydrators with a PTE equal to or greater than two  
17 tpy of VOC shall achieve a minimum combined capture and control efficiency of ninety-  
18 five percent of VOC emissions from the still vent and flash tank (if present) no later than  
19 two years after the effective date of this Part. If a combustion control device is used, the  
20 combustion control device shall have a minimum design combustion efficiency of ninety-  
21 eight percent.

22 (2) New glycol dehydrators with a PTE equal to or greater than two tpy  
23 of VOC shall achieve a minimum combined capture and control efficiency of ninety-five  
24 percent of VOC emissions from the still vent and flash tank (if present) upon startup. If a  
25 combustion control device is used, the combustion control device shall have a minimum  
26 design combustion efficiency of ninety-eight percent.

27 (3) The owner or operator of a glycol dehydrator shall comply with the  
28 following requirements:

29 (a) the still vent and flash tank emissions shall be routed at all  
30 times to the reboiler firebox, condenser, combustion control device, fuel cell, to a process  
31 point that either recycles or recompresses the VOC emissions or uses the emissions as fuel,  
32 or to a VRU that reinjects the VOC emissions back into the process stream or natural gas  
33 pipeline;

34 (b) if a VRU is used, it shall consist of a closed loop system of seals,  
35 ducts, and a compressor that reinjects the vapor into the process or the natural gas  
36 pipeline. The VRU shall be operational at least ninety-five percent of the time the facility is  
37 in operation, resulting in a minimum combined capture and control efficiency of ninety-  
38 five percent. The VRU shall be installed, operated, and maintained according to the  
39 manufacturer's specifications; and

40 (c) the still vent and flash tank emissions shall not be vented

1 directly to the atmosphere during normal operation.

2 (4) An owner or operator complying with the requirements in Subsection  
3 B of 20.2.50.118 NMAC through use of a control device shall comply with the requirements  
4 in 20.2.50.115 NMAC.

5 (5) The requirements of Subsection B of 20.2.50.118 NMAC cease to  
6 apply when the actual annual VOC emissions from a new or existing glycol dehydrator are  
7 less than two tpy of VOC.

8  
9 NMED: Subsection B of Section 20.2.50.118 sets forth emission standards for glycol  
10 dehydrators. Owners and operators of existing dehydrators with a PTE greater than 2 tpy  
11 VOC are required to reduce VOC emissions from the still vent and flash tank by at least  
12 95% no later than two years after the effective date of the rule. Owners and operators of  
13 new glycol dehydrators with a PTE greater than 2 tpy VOC are required to reduce VOC  
14 emissions from the still vent and flash tank by at least 95% upon startup. For both new  
15 and existing dehydrators, the combustion device (if used) must meet a minimum 98%  
16 destruction efficiency. Still vent and flash tank emissions must be routed to a control  
17 device, a process point that either recycles or recompresses the emissions or uses the  
18 emissions as fuel, or to a VRU that reinjects the VOC emissions back into the process  
19 stream or natural gas gathering pipeline. If a VRU is used, the VRU must be operational  
20 at least 95% of the time, resulting in a minimum combined capture and control efficiency  
21 of 95%. The requirements of Section 20.2.50.118 cease to apply when the actual annual  
22 VOC emissions from a new or existing glycol dehydrator are less than 2 tpy VOC. The  
23 Department made a number of revisions to this Subsection based on comments from  
24 IPANM and NMOGA, as detailed in NMED Rebuttal Ex. 1, pp. 72-73. The Board should  
25 adopt the Department's proposal for the reasons stated in NMED Ex. 32, pp. 101-105.

26  
27 NMOGA proposes changes to paragraph B(3) (b):

28  
29 **(b) if a VRU is used, it shall consist of a closed loop system of seals, ducts, and a  
30 compressor that reinjects the vapor into the process or the natural gas pipeline. The  
31 VRU shall be operational at least ninety-five percent of the time the facility  
32 controlled equipment is in operation, resulting in a minimum combined capture and  
33 control efficiency of ninety-five percent, which shall supersede any inconsistent  
34 requirements in 20.2.50.115 NMAC. The VRU shall be installed, operated, and  
35 maintained according to the manufacturer's specifications; and....**

36  
37 NMOGA: Ms. Bisbey-Kuehn testified that she was agreeable to the change about

1 superseding inconsistent requirements to address the inconsistency between the allowed  
2 95% downtime and the redundant VRU requirement in 20.2.50.115 NMAC. Bisbey-  
3 Kuehn Testimony, Tr. 7:2322:2-6. See also Textor rebuttal testimony, NMOGA Exhibit  
4 46: 14:16-26. Ms. Textor testified that the term “vapor” should replace “natural gas”  
5 because the off gases from a flash tank have a lower methane content than natural gas  
6 would have. Ms. Textor also testified that the redundant VRU concept must be clarified  
7 for purposes of glycol dehydrators. Rebuttal Testimony of Marise Textor, NMOGA  
8 Exhibit 46:15:39-46 – 16:1-16. This language clarifies that the redundant VRU  
9 requirement does not supersede the allowed 5% downtime.

10  
11 **C. Monitoring requirements:**

12 **(1) The owner or operator of a glycol dehydrator shall conduct an annual**  
13 **extended gas analysis on the dehydrator inlet gas and calculate the uncontrolled and**  
14 **controlled VOC emissions in tpy.**

15 **(2) The owner or operator of a glycol dehydrator shall inspect the glycol**  
16 **dehydrator, including the reboiler and regenerator, and the control device or process the**  
17 **emissions are being routed, semi-annually to ensure it is operating as initially designed and**  
18 **in accordance with the manufacturer recommended operation and maintenance schedule.**

19 **(3) Prior to any monitoring event, the owner or operator shall date and**  
20 **time stamp the event, and the monitoring data entry shall be made in accordance with the**  
21 **requirements of this Part.**

22 **(4) An owner or operator complying with the requirements in Subsection**  
23 **B of 20.2.50.118 NMAC through the use of a control device shall comply with the**  
24 **monitoring requirements in 20.2.50.115 NMAC.**

25 **(5) Owners and operators shall comply with the monitoring requirements**  
26 **in 20.2.50.112 NMAC.**

27  
28 NMED: Subsection C of Section 20.2.50.118 sets forth monitoring requirements for  
29 glycol dehydrators. Owners and operators are required to conduct an annual extended gas  
30 analysis to determine the composition of the gas being processed by the dehydrator and  
31 must to use this gas analysis to calculate the uncontrolled and controlled emissions from  
32 the dehydrator. This calculation will demonstrate whether the 95% emission reduction  
33 requirement is met. Owners and operators are required to inspect dehydrators and control  
34 devices or processes semi-annually to ensure integrity of the equipment and that the  
35 equipment is being operated as initially designed and in accordance with manufacturers  
36 specifications. Monitoring events must be date and time stamped. Owners and operators  
37 complying with Section 20.2.50.118 through the use of a control device must comply

1 with the monitoring requirements in Section 20.2.50.115. Owners and operators must  
2 comply with the general monitoring requirements in Section 20.2.50.112. The Board  
3 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 102-105.

4 [NMOGA’s earlier proposed revisions to allow use of a representative gas  
5 analysis in the emissions calculations in lieu of unit-specific inlet analyses do not appear  
6 in its final proposal.] Estimated emissions from a source should be based on the most  
7 accurate information available. A representative gas analysis may be appropriate for a  
8 well that has yet to be constructed, but the requirement in this Section is for an annual  
9 calculation for all dehydrators in operation whether they qualify as a “new” or “existing”  
10 source under this rule. Calculations based on the composition of the actual gas being  
11 processed by the subject source are by definition more accurate, and the Department  
12 requires extended gas analyses for its permits. NMED Rebuttal Exhibit 1, p. 73.

13  
14 **D. Recordkeeping requirements:**

- 15 **(1) The owner or operator of a glycol dehydrator shall maintain a record**  
16 **of the following:**
- 17 **(a) unique identification number and dehydrator location (latitude**  
18 **and longitude);**
  - 19 **(b) glycol circulation rate, monthly natural gas throughput, and**  
20 **the date of the most recent throughput measurement;**
  - 21 **(c) data and methodology used to estimate the PTE of VOC (must**  
22 **be a department approved calculation methodology);**
  - 23 **(d) controlled and uncontrolled VOC emissions in tpy;**
  - 24 **(e) type, make, model, and unique identification number of the**  
25 **control device or process the emissions are being routed;**
  - 26 **(f) time and date stamp, including GPS of the location, of any**  
27 **monitoring;**
  - 28 **(g) results of any equipment inspection, including maintenance or**  
29 **repair activities required to bring the glycol dehydrator into compliance; and**
  - 30 **(h) a copy of the glycol dehydrator manufacturer specifications.**
- 31 **(2) An owner or operator complying with the requirements in Paragraph**  
32 **(1) or (2) of Subsection B of 20.2.50.118 NMAC through use of a control device as defined**  
33 **in this Part shall comply with the recordkeeping requirements in 20.2.50.115 NMAC.**
- 34 **(3) The owner or operator shall comply with the recordkeeping**  
35 **requirements in 20.2.50.112 NMAC.**

36  
37 NMED: Subsection D – Recordkeeping Requirements

38 Subsection D of Section 20.2.50.118 sets forth recordkeeping requirements for glycol  
39 dehydrators. Owners and operators are required to keep records of equipment throughput

1 data, emissions calculations and supporting documentation, inspection results, and  
2 manufacturer information. These records must be maintained onsite and submitted to the  
3 Department upon request. The recordkeeping requirements of Section 20.2.50.115 apply  
4 where a control device is being used to comply with the requirements of Section  
5 20.2.50.118. Owners and operators must comply with the general recordkeeping  
6 requirements in Section 20.2.50.112. The Board should adopt this proposal for the  
7 reasons stated in NMED Exhibit 32, pp. 102-105.

8  
9 **E. Reporting requirements: The owner or operator shall comply with the**  
10 **reporting requirements in 20.2.50.112 NMAC.**  
11 **[20.2.50.118 NMAC - N, XX/XX/2021]**

12  
13 NMED: Subsection E of Section 20.2.50.118 requires owners and operators to comply  
14 with the general reporting requirements in Section 20.2.50.112. The Board should adopt  
15 this proposal for the reasons stated in NMED Exhibit 32, pp. 102-105.

16 **Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.118**

17 ERG estimated that the controls required under Section 20.2.50.118 would reduce  
18 emissions by 1,865 tpy, leading to a 46.2% overall reduction in VOC emissions from  
19 dehydrators. The emission reduction analysis is detailed in NMED Exhibit 32, pp. 103-  
20 104, and NMED Exhibit 77 – Dehydrators Reductions and Costs Spreadsheet.

21 ERG estimated the annualized cost for installing and operating a condenser to be \$21,560  
22 and the annualized cost for installing and operating a combustor to be \$10,583. The total  
23 annualized costs of adding condensers to the 199 dehydrator units was estimated at  
24 approximately \$4,300,000 per year, while the total annualized costs of adding combustors  
25 to the 199 dehydrator units was estimated at approximately \$2,100,000 per year. Costs  
26 for both condensers and combustion controls were presented for information purposes,  
27 although for each dehydrator the owner or operator would install either a condenser or a  
28 combustor, not both. A full explanation of ERG's cost analysis for glycol dehydrators is  
29 presented in NMED Exhibit 32, pp. 104-105. The Board should find that NMED's  
30 estimated costs associated with Section 20.2.50.118 are reasonable and necessary to  
31 achieve the purpose of Section 74-2-5(C) of the AQCA.

1 **20.2.50.119 HEATERS:**

2  
3 NMED:

4 **Description of Equipment or Process**

5 Natural gas-fired heaters are used throughout the oil and gas production and processing  
6 sectors to prevent equipment from freezing and being blocked by the formation of ice or  
7 hydrates; to improve the separation of well products into oil, water, and natural gas; and  
8 in certain types of process equipment, such as glycol dehydrators. A full description of  
9 heaters and their use in oil and gas operations is provided in NMED Ex. 32, pp. 105-106.

10 **Control Options**

11 NO<sub>x</sub> emissions from heaters may be controlled through combustion modifications  
12 that reduce the formation of NO<sub>x</sub>; through the use of add-on controls to control NO<sub>x</sub> in  
13 the exhaust stack; or through a combination of combustion modifications and add-on  
14 controls. Combustion modifications include low-NO<sub>x</sub> burners (LNBs), ultra-low NO<sub>x</sub>  
15 burners (ULNBs), and flue gas recirculation (FGR). Add-on controls include selective  
16 noncatalytic reduction (SNCR) and selective catalytic reduction (SCR). In addition to  
17 combustion modifications and add-on controls, many regulatory programs require  
18 periodic equipment tune-ups and good combustion practices to keep heaters operating at  
19 maximum efficiency in order to reduce emissions. Good combustion practices are also  
20 important in controlling CO and VOC emissions. NMED Ex. 32, p. 107.

21 **Rule Language**

22 The proposed NO<sub>x</sub> and CO limits are based on limits adopted by the State of  
23 Pennsylvania and EPA for natural gas fired combustion units. The NO<sub>x</sub> limits are the  
24 same as those in the Pennsylvania GP-5 requirements for natural gas-fired combustion  
25 units. *See* NMED Exhibit 37 at Section L, p. 24. The CO limits are the same as those in  
26 the federal regulations at 40 C.F.R. 63, Subpart DDDDD, *National Emission Standards*  
27 *for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and*  
28 *Institutional Boilers and Process Heaters* (“NESHAP Subpart DDDDD”). *See* NMED  
29 Exhibit 80. CO is commonly regulated as a surrogate for VOC or organic hazardous air  
30 pollutants (HAPs) because CO is a good indicator of incomplete combustion and VOC  
31 and HAP are products of incomplete combustion. EPA used CO limits instead of  
32 hazardous air pollutant limits in NESHAP Subpart DDDDD because it “concluded that



1 CO, which is less expensive to test for and monitor, is appropriate for use as a surrogate  
2 for non-dioxin organic HAP.” *Id.*, at p. 52210. NMED Exhibit 32, p. 108.

3  
4 **A. Applicability: Natural gas-fired heaters with a rated heat input equal to or**  
5 **greater than 20 MMBtu/hour including heater treaters, heated flash separators, evaporator**  
6 **units, fractionation column heaters, and glycol dehydrator reboilers in use at well sites,**  
7 **tank batteries, gathering and boosting stations, natural gas processing plants, and**  
8 **transmission compressor stations are subject to the requirements of 20.2.50.119 NMAC.**  
9

10 NMED: Section 20.2.50.119 applies to natural gas-fired heaters with a rated heat input  
11 equal to or greater than 20 MMBtu/hour including heater treaters, heated flash separators,  
12 evaporator units, fractionation column heaters, and glycol dehydrator reboilers in use at  
13 well sites, tank batteries, gathering and boosting stations, natural gas processing plants,  
14 and transmission compressor stations. In response to comments from IPANM proposing  
15 to raise the applicability threshold for heaters to 50 MMBtu/hr, NMED agreed to revise  
16 its original applicability threshold for heaters NMED presented costs associated with the  
17 requirements for heaters in Part 50 in the ERG – Heaters Reductions and Costs NO2  
18 Spreadsheet at NMED Exhibit 82.

19 As explained in NMED’s direct testimony at NMED Exhibit 32, these costs were  
20 taken from the EPA 1993 ACT document at NMED Exhibit 53, and were based on a 17  
21 MMBtu/hr heater, which is the smallest heater size for which cost data is available. A  
22 review of the available heater data in the costing spreadsheet indicates only 2 of the 82  
23 heaters that would be subject to the rule are 10 MMBtu/hr heaters. The EPA 1993 ACT  
24 document indicates the cost effectiveness for a 17 MMBtu/hr heater operating at 90%  
25 capacity is \$4,742/ton NOx, which NMED considers reasonable. A 10 MMBtu/hr heater  
26 would have lower emissions than a 17 MMBtu/hr heater, which would result in a higher  
27 cost effectiveness using the same annualized costs as a 17 MMBtu/hr heater. Based on  
28 the increased costs for the smallest heaters subject to the rule, NMED proposed to revise  
29 the applicability threshold to 20 MMBtu/hr, which is larger than the heater size used in  
30 the cost calculations and supports more cost-effective reductions. The Board should adopt  
31 this proposal for the reasons stated in NMED Exhibit 32, pp. 105-110, and NMED  
32 Rebuttal Exhibit 1, pp. 75-76.

1           **B. Emission standards:**  
 2           (1) Natural gas-fired heaters shall comply with the emission limits in  
 3 table 1 of 20.2.50.119 NMAC.

4  
 5 **Table 1 - EMISSION STANDARDS FOR NO<sub>x</sub> AND CO**

<b>Date of Construction:</b>	<b>NO<sub>x</sub> (ppmvd @ 3% O<sub>2</sub>)</b>	<b>CO (ppmvd @ 3% O<sub>2</sub>)</b>
<b>Constructed or reconstructed before the effective date of 20.2.50 NMAC</b>	<b>30</b>	<b>400</b>
<b>Constructed or reconstructed on or after the effective date of 20.2.50 NMAC</b>	<b>30</b>	<b>400</b>

6  
 7           (2) Existing natural gas-fired heaters shall comply with the requirements  
 8 of 20.2.50.119 NMAC no later than three years after the effective date of this Part.

9           (3) New natural gas-fired heaters shall comply with the requirements of  
 10 20.2.50.119 NMAC upon startup.

11  
 12 NMED: Subsection B of Section 20.2.50.119 sets forth emissions standards for natural  
 13 gas-fired heaters. Existing and new natural gas-fired heaters are limited to 30 ppmvd  
 14 NO<sub>x</sub> at 3% oxygen, and 400 ppmvd CO at 3% oxygen. Existing heaters must comply  
 15 with these standards no later than three years after the effective date of Part 50, while  
 16 new heaters must comply upon startup. NMED revised the emissions limits for CO from  
 17 300 ppmvd to 400 ppmvd, and raised the timeline for compliance for existing heaters  
 18 from one year after the effective date to three years after the effective date based on  
 19 comments from NMOGA. The Board should adopt the Department’s proposal for the  
 20 reasons stated in NMED Exhibit 32, pp. 107-110, and NMED Rebuttal Ex. 1, pp. 73-75.

21  
 22 **C. Monitoring requirements:**

23           (1) The owner or operator shall:  
 24           (a) conduct emission testing for NO<sub>x</sub> and CO within 180 days of  
 25 the compliance date specified in Paragraph (2) or (3) of Subsection B of 20.2.50.119 NMAC  
 26 and at least every two years thereafter.

27           (b) inspect, maintain, and repair the heater in accordance with the  
 28 manufacturer specifications at least once every two years following the applicable  
 29 compliance date specified in 20.2.50.119 NMAC. The inspection, maintenance, and repair  
 30 shall include the following:

31                   (i) inspecting the burner and cleaning or replacing  
 32 components of the burner as necessary;

33                   (ii) inspecting the flame pattern and adjusting the burner  
 34 as necessary to optimize the flame pattern consistent with the manufacturer specifications;

35                   (iii) inspecting the AFR controller and ensuring it is

1 calibrated and functioning properly, if present;  
2 (iv) optimizing total emissions of CO consistent with the  
3 NO<sub>x</sub> requirement and manufacturer specifications, and good combustion practices; and  
4 (v) measuring the concentrations in the effluent stream of  
5 CO in ppmvd and O<sub>2</sub> in volume percent before and after adjustments are made in  
6 accordance with Subparagraph (c) of Paragraph (2) of Subsection C of 20.2.50.119 NMAC.

7 (2) The owner or operator shall comply with the following periodic  
8 testing requirements:

9 (a) conduct three test runs of at least 20-minutes duration within  
10 ten percent of one-hundred percent peak, or the highest achievable, load;

11 (b) determine NO<sub>x</sub> and CO emissions and O<sub>2</sub> concentrations in the  
12 exhaust with a portable analyzer used and maintained in accordance with the  
13 manufacturer specifications and following the procedures specified in the current version  
14 of ASTM D6522;

15 (c) if the measured NO<sub>x</sub> or CO emissions concentrations are  
16 exceeding the emissions limits of table 1 of 20.2.50.119 NMAC, the owner or operator shall  
17 repeat the inspection and tune-up in Subparagraph (b) of Paragraph (1) of Subsection C of  
18 20.2.50.119 NMAC within 30 days of the periodic testing; and

19 (d) if at any time the heater is operated in excess of the highest  
20 achievable load in a prior test plus ten percent, the owner or operator shall perform the  
21 testing specified in Subparagraph (a) of Paragraph (2) of Subsection C of 20.2.50.119  
22 NMAC within 60 days from the anomalous operation.

23 (3) When conducting periodic testing of a heater, the owner or operator  
24 shall follow the procedures in Paragraph (2) of Subsection C of 20.2.50.119 NMAC. An  
25 owner or operator may deviate from those procedures by submitting a written request to  
26 use an alternative procedure to the department at least 60 days before performing the  
27 periodic testing. In the alternative procedure request, the owner or operator must  
28 demonstrate the alternative procedure's equivalence to the standard procedure. The owner  
29 or operator must receive written approval from the department prior to conducting the  
30 periodic testing using an alternative procedure.

31 (4) Prior to a monitoring event, the owner or operator shall date and time  
32 stamp the event, and the required monitoring data entry shall be made in accordance with  
33 this Part.

34 (5) The owner or operator shall comply with the monitoring  
35 requirements of 20.2.50.112 NMAC.

36  
37 NMED: Subsection C of Section 20.2.50.119 sets forth monitoring requirements for  
38 natural gas-fired heaters. Owners and operators are required to conduct emission testing  
39 for NO<sub>x</sub> and CO within 180 days of the applicable compliance date, and at least every  
40 two years thereafter. The equipment must be inspected, maintained, and repaired in  
41 accordance with the manufacturer's specifications at least once every two years after the  
42 applicable compliance date. An owner or operator may deviate from the specified  
43 periodic testing procedures by submitting a written request to use an alternative

1 procedure to the Department at least 60 days prior to performing the periodic testing, but  
2 must receive written approval from NMED prior to conducting periodic testing using an  
3 alternative procedure. The owner or operator must comply with the general monitoring  
4 requirements in Section 20.2.50.112. The Board should adopt this proposal for the  
5 reasons stated in NMED Ex. 32, pp. 107-110, and NMED Rebuttal Ex. 1, pp. 73-75.  
6 [NMOGA's earlier proposed revisions to provide for testing are not in its final proposal.]  
7 The rule allows for testing at highest achievable load *or* within ten percent of one  
8 hundred percent peak load. Heater tests already have the option to verify emissions only  
9 at the highest achievable capacity. NMED Rebuttal Exhibit 1, p. 74.

10  
11 **D. Recordkeeping requirements: The owner or operator shall maintain a**  
12 **record of the following:**

- 13 (1) **unique identification number and location (latitude and longitude) of**  
14 **the heater;**  
15 (2) **summary of the complete test report and the results of periodic**  
16 **testing;**  
17 (3) **inspections, testing, maintenance, and repairs, which shall include at a**  
18 **minimum:**  
19 (a) **the date and time stamp, including GPS of the location, of the**  
20 **inspection, testing, maintenance, or repair conducted;**  
21 (b) **name of the person(s) conducting the inspection, testing,**  
22 **maintenance, or repair;**  
23 (c) **concentrations in the effluent stream of CO in ppmv and O<sub>2</sub> in**  
24 **volume percent; and**  
25 (d) **the results of the inspections and any the corrective action**  
26 **taken.**  
27 (4) **The owner or operator shall comply with the recordkeeping**  
28 **requirements in 20.2.50.112 NMAC.**

29  
30 NMED: Subsection D of Section 20.2.50.119 sets forth recordkeeping requirements for  
31 natural gas-fired heaters. Owners and operators are required to maintain records of the  
32 following information: location of the heater; summary of the complete test report and  
33 results of periodic testing; and inspections, testing, maintenance, and repairs. Owners and  
34 operators must comply with the general recordkeeping requirements in Section  
35 20.2.50.112. The Board should adopt this proposal for the reasons stated in NMED  
36 Exhibit 32, pp. 107-110.

1           **E. Reporting requirements: The owner or operator shall comply with the**  
2 **reporting requirements in 20.2.50.112 NMAC.**  
3 **[20.2.50.119 NMAC - N, XX/XX/2021]**  
4

5           NMED: Subsection E of Section 20.2.50.119 requires owners and operators to comply  
6 with the general reporting requirements in Section 20.2.50.112. The Board adopts this  
7 proposal for the reasons stated in NMED Exhibit 32, pp. 107-110.

8           **Estimated Costs and Emission Reductions Resulting from Section 20.2.50.119**

9           ERG estimated total reductions of 216 tons per year of NO<sub>x</sub> for an overall reduction of  
10 16% from the baseline of 1,355 tpy NO<sub>x</sub>. ERG estimated a total annualized cost to meet  
11 the proposed emission limits of approximately \$684,341 at a cost effectiveness of \$3,162  
12 per ton of NO<sub>x</sub> reduced. A full description of ERG's costs and emission reductions  
13 analyses for Section 20.2.50.119 is provided in NMED Exhibit 32, pp. 108-110 and  
14 NMED Exhibit 82 – Heaters Reductions and Costs NO<sub>2</sub> Spreadsheet.

15           The Board should find that NMED's estimated costs associated with Section 20.2.50.119  
16 are reasonable and necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

17  
18  
19 **20.2.50.120 HYDROCARBON LIQUID TRANSFERS:**  
20

21           NMED: **Description of Equipment or Process**

22           Hydrocarbon liquid transfers involve moving hydrocarbon liquid from a transfer vessel to  
23 a storage tank, or from a storage tank to a transfer vessel. There are three primary  
24 methods of vessel loading: splash loading, submerged fill pipe (a pipe inserted into a tank  
25 to facilitate loading) and bottom loading. For splash loading, the fill pipe is lowered only  
26 part way into the vessel, and the resultant splashing generates VOC emissions. In  
27 submerged fill pipe loading, the fill pipe will extend close to the bottom of the vessel. In  
28 bottom loading, a permanent fill pipe is connected at the bottom of the vessel. Both  
29 submerged fill pipe loading and bottom loading reduce the generation of VOC emissions.  
30 During the transfer of hydrocarbon liquids from one vessel to another, the remaining  
31 VOC-containing vapor from the previous contents of the vessel will also be vented as the  
32 vessel is filled. NMED Exhibit 32, p. 110.

33           **Control Options**

34           The options typically used to reduce VOC emissions from hydrocarbon liquid transfers

1 are similar those for storage tanks, and include: (1) routing emissions from the storage  
2 vessel through an enclosed system to a process where emissions are recycled, recovered,  
3 or reused in the process – “route to a process” (e.g., by installing a vapor recovery unit  
4 (VRU) that recovers vapors from the storage vessel) for reuse in the process or for  
5 beneficial use of the gas onsite; and/or (2) routing emissions from the storage vessel to a  
6 combustion device. In practice, many operators use a single, common VRU system or  
7 combustion device to control emissions from both hydrocarbon liquid transfers and  
8 storage tanks. NMED Exhibit 32, p. 111.

9 In addition to these control options, emissions from hydrocarbon liquid transfers  
10 are also commonly controlled using vapor balancing service, whereby the vapors in the  
11 tanker truck or railcar are routed back into the storage vessel as the liquids in the storage  
12 vessel are emptied into the receiving vessel (the truck or railcar). Vapor balancing  
13 requires a pipe or hose connected between the storage vessel and the receiving vessel  
14 prior to transfer. Bottom loading and submerged filling are additional best management  
15 practices used to reduce emissions from hydrocarbon liquid transfers. *Id.*

#### 16 **Rule Language**

17 The proposed control and operational requirements are based on requirements in  
18 Colorado’s Reg. 7, Section II.C.5 (NMED Exhibit 39); Pennsylvania GP-5 and GP-5A  
19 (NMED Exhibits 37 and 38); Utah’s Rule R307-504 – Oil and Gas Industry: Tank Truck  
20 Loading, (NMED Exhibit 83); and Wyoming’s presumptive BACT for oil and gas truck  
21 loading operations, found in the Wyoming Permitting Guidance (NMED Exhibit 40). As  
22 described in NMED Exhibit 32, these other states require various best management  
23 practices and/or the use of control devices such as enclosed combustors to control  
24 emissions from hydrocarbon liquid transfers. NMED Exhibit 32, pp. 113-115.

25  
26 **A. Applicability: Hydrocarbon liquid transfers located at existing well sites,  
27 standalone tank batteries, gathering and boosting stations with one or more controlled  
28 storage vessels, natural gas processing plants, or transmission compressor stations are  
29 subject to the requirements of 20.2.50.120 NMAC within two years of the effective date of  
30 this Part. Hydrocarbon liquid transfers at existing gathering and boosting stations  
31 (including associated tank batteries) without any controlled storage vessels are subject to  
32 the requirements of 20.2.50.120 NMAC on the schedule specified in Paragraph 1 of  
33 Subsection B of 20.2.50.123 NMAC. Hydrocarbon liquid transfers located at new well sites,  
34 standalone tank batteries, gathering and boosting stations, natural gas processing plants,**

1 or transmission compressor stations are subject to the requirements of 20.2.50.120 NMAC  
2 upon startup. The following facilities and operations are not subject to the requirements of  
3 this Section:

4 (1) Any facility connected to an oil sales pipeline that is routinely used for  
5 hydrocarbon liquid transfers;

6 (2) Well sites, standalone tank batteries, gathering and boosting stations,  
7 natural gas processing plants, or transmission compressor stations not connected to an oil  
8 sales pipeline that load out hydrocarbon liquids to trucks fewer than thirteen (13) times in  
9 a calendar year; and

10 (3) Transfers of hydrocarbon liquid from a transfer vessel to a storage  
11 vessel subject to the emission standards in 20.2.50.123 NMAC.

12  
13 NMED: Section 20.2.50.120 is applicable to hydrocarbon liquid transfer operations (or  
14 hydrocarbon liquid loading) at well sites, standalone tank batteries, gathering and  
15 boosting stations with one or more controlled storage vessels, natural gas processing  
16 plants, and transmission compressor stations. Transfer operations at existing facilities  
17 have two years from the effective date to comply with this Section, and transfers at new  
18 facilities must comply upon startup. The Department included the extended timeline for  
19 existing facilities based on comments from Oxy USA and NMOGA. NMED Exhibit 32,  
20 pp. 110-116; NMED Rebuttal Exhibit 1, p. 76.

21 NMED is also proposing to include a revised schedule for a subset of  
22 hydrocarbon liquid transfer operations, namely, transfer operations at existing gathering  
23 and boosting stations without any controlled storage vessels. This proposal is based on  
24 concerns raised by NMOGA regarding how the requirements of Section 20.2.50.120  
25 interact with the requirements for storage vessels in 20.2.50.123. NMED agrees with the  
26 proposed language; see NMOGA's justification for this proposal below.

27 Paragraphs (1), (2), and (3) provide an off-ramp from the requirements of Section  
28 20.2.50.120 for facilities that are connected to an oil pipeline routinely used for  
29 hydrocarbon liquid transfers, for facilities that load out hydrocarbon liquids to trucks  
30 fewer than 13 times per year, and for transfers from a transfer vessel to a storage vessel  
31 subject to the emissions standards of 20.2.50.123. NMED added these paragraphs in  
32 response to comments by NMOGA and CDG. NMED Rebuttal Exhibit 1, p. 76.

33 The Board should adopt the Department's proposal for the reasons stated above and in  
34 NMED Exhibit 32, pp. 110-116, and NMED Rebuttal Exhibit 1, p. 76.

1 [CDG's earlier proposal to exclude hydrocarbon liquid transfers with an  
2 uncontrolled PTE less than two tpy of VOC emissions is not part of its final proposal.]  
3 NMED proposed revisions to exclude facilities that are connected to an oil sales pipeline,  
4 and at facilities that load out hydrocarbon liquids fewer than 13 times per calendar year.  
5 Those two provisions are sufficient to address facilities with a small number of loadout  
6 events. See NMED Rebuttal Exhibit 1A, p. 1-2.

7 [NMOGA's proposed changes to Section A have already been incorporated into  
8 NMED's proposal above.]

9  
10 NMOGA: To ensure the "technical practicability and economic reasonableness" of  
11 standards under 20.2.50.121 NMAC, the Board should finalize several changes proposed  
12 by the Department and NMOGA. These include excluding liquid transfers involving  
13 produced water, excluding production facilities and associated tank batteries delivering  
14 liquids directly to pipelines, excluding sources that perform less than 13 loadouts per  
15 year, allowing semiannual inspections at unstaffed locations, and applying the extended  
16 implementation deadline under 20.2.50.123.B.(1) (rather than the 2-year deadline under  
17 20.2.50.120 NMAC) to tanks used in hydrocarbon liquid transfers at gathering and  
18 boosting stations without controls. These changes are needed to eliminate costly  
19 measures that have no demonstrable ozone benefit and adjust implementation to reflect  
20 current supply chain challenges.

21  
22  
23 **B. Emission standards:**

24 **(1) The owner or operator of a hydrocarbon liquid transfer operation**  
25 **shall use vapor balance, vapor recovery, or a control device to control VOC emissions by at**  
26 **least ninety-five percent, when transferring hydrocarbon liquid from a storage vessel to a**  
27 **tanker truck or tanker railcar for transport. If a combustion control device is used, the**  
28 **combustion device shall have a minimum design combustion efficiency of ninety-eight percent.**

29 **(2) An owner, operator, or personnel conducting the hydrocarbon liquid**  
30 **transfer using vapor balance shall:**

31 **(a) transfer the vapor displaced from the transfer truck or railcar**  
32 **being loaded back to the storage vessel being emptied via a pipe or hose connected before**  
33 **the start of the transfer operation. If multiple storage vessels are manifolded together in a**  
34 **tank battery, the vapor may be routed back to any storage vessel in the tank battery;**

35 **(b) ensure that the transfer does not begin until the vapor**  
36 **collection and return system is properly connected;**  
37



1 (c) inspect connector pipes, hoses, couplers, valves, and pressure  
2 relief devices for leaks;

3 (d) check the hydrocarbon liquid and vapor line connections for  
4 proper connections before commencing the transfer operation; and

5 (e) operate transfer equipment at a pressure that is less than the  
6 pressure relief valve setting of the receiving transport vehicle or storage vessel.

7 (3) Connector pipes and couplers shall be inspected and maintained to  
8 ensure there are no liquid leaks.

9 (4) Connections of hoses and pipes used during hydrocarbon liquid  
10 transfers shall be supported on drip trays that collect any leaks, and the materials collected  
11 shall be returned to the process or disposed of in a manner compliant with state law.

12 (5) Liquid leaks that occur shall be cleaned and disposed of in a manner  
13 that minimizes emissions to the atmosphere, and the material collected shall be returned to  
14 the process or disposed of in a manner compliant with state law.

15 (6) An owner or operator complying with Paragraph (1) of Subsection B  
16 of 20.2.50.120 NMAC through use of a control device shall comply with the control device  
17 requirements in 20.2.50.115 NMAC.

18  
19 NMED: Subsection B of 20.2.50.120 sets forth emission standards for hydrocarbon  
20 liquid transfer operations. The Department incorporated numerous revisions to its  
21 proposal in this Subsection based on comments from NMOGA, as detailed in NMED  
22 Rebuttal Exhibit 1, p. 77.

23 Paragraph (1) requires owners or operators to control VOC emissions by at least  
24 95% via vapor balance, vapor recovery, or a control device. If using a combustion control  
25 device, it must have a minimum design combustion efficiency of 98%. Paragraph (2)  
26 specifies the requirements that owners or operators using vapor balance must comply  
27 with, including the following: displaced vapor must be loaded back to the vessel being  
28 emptied via pipe or hose connected before the start of the transfer operation; transfer  
29 cannot begin until the vapor collection and return systems are properly connected;  
30 connector pipes, hoses, couplers, valves and pressure relief devices must be inspected for  
31 leaks; hydrocarbon liquid and vapor line connections must be checked for proper  
32 connection prior to commencing the transfer operation; and the transfer equipment must  
33 be operated at a pressure that is less than the pressure relief valve setting of the receiving  
34 vehicle or vessel.

35 Paragraphs (3) through (5) specify that, for all transfer operations, connector pipes  
36 and couplers must be inspected for liquid leaks, hose and pipe connections must be  
37 supported on drip trays to collect any leaks, and the materials collected must be returned

1 to the process or properly disposed of. Liquid leaks must be cleaned and disposed of in a  
2 manner that minimizes emissions to the atmosphere, and the material collected must be  
3 returned to the process or properly disposed of.

4 Paragraph (6) provides that owners and operators using a control device to  
5 comply with the emission standards of Section 20.2.50.120 must comply with the control  
6 device requirements in Section 20.2.50.115.

7 The Board should adopt the Department's proposal for the reasons stated in  
8 NMED Exhibit 32, pp. 110-116, and NMED Rebuttal Exhibit 1, p. 77.

9  
10 NMOGA proposes an edit to NMED's prior draft in B(3):

11  
12 **(3) Connector pipes and couplers shall be inspected and maintained free of ~~in a~~  
13 ~~leak-free condition~~ liquid leaks.**

14  
15  
16 **C. Monitoring requirements:**

17 **(1) The owner, operator, or their designated representative shall visually**  
18 **inspect the hydrocarbon liquid transfer equipment monthly at staffed locations and semi-**  
19 **annually at unstaffed locations to ensure that hydrocarbon liquid transfer lines, hoses,**  
20 **couplings, valves, and pipes are not dripping or leaking. At least once per calendar year,**  
21 **the inspection shall occur during a transfer operation. Leaking components shall be**  
22 **repaired to prevent dripping or leaking before the next transfer operation, or measures**  
23 **must be implemented to mitigate leaks until the necessary repairs are completed.**

24 **(2) The owner or operator of a hydrocarbon liquid transfer operation**  
25 **controlled by a control device must follow manufacturer specifications for the device.**

26 **(3) Owners and operators complying with Paragraph (1) of Subsection B**  
27 **of 20.2.50.120 NMAC through use of a control device shall comply with the monitoring**  
28 **requirements in 20.2.50.115 NMAC.**

29  
30 **(4) Prior to any monitoring event, the owner or operator shall date and**  
31 **time stamp the event, and the monitoring data entry shall be made in accordance with the**  
32 **requirements of this Part.**

33 **(5) The owner or operator shall comply with the monitoring**  
34 **requirements in 20.2.50.112 NMAC.**

35  
36 NMED: Subsection C of Section 20.2.50.120 sets forth the monitoring requirements for  
37 hydrocarbon liquid transfer operations. The Department incorporated numerous revisions  
38 in this Section based on comments from NMOGA, see NMED Rebuttal Exhibit 1, p. 78.

39 Paragraph (1) requires owners, operators, or their designated representatives to  
40 visually inspect the transfer equipment for leaks monthly at staffed locations, and semi-

1 annually at unstaffed locations. At least once per calendar year, the required inspection  
2 must occur during a transfer operation. If leaks are discovered, they must be repaired  
3 prior to the next transfer operation, or leaks must be mitigated until necessary repairs are  
4 completed.

5 Paragraph (2) requires operations that employ a control device to follow the  
6 manufacturer's specifications for the device. Paragraph (3) requires that an owner or  
7 operator using vapor balance, vapor recovery, or a control device to minimize VOC  
8 emissions must comply with the monitoring requirements contained in Section  
9 20.2.50.115. Paragraph (4) requires monitoring events under Section 20.2.50.20 to be  
10 date and time stamped according to the requirements of Part 50. Paragraph (5) requires  
11 owners and operators to comply with the general monitoring requirements in Section  
12 20.2.50.112. The Board should adopt the Department's proposal for the reasons stated in  
13 NMED Exhibit 32, pp. 112-116, and NMED Rebuttal Exhibit 1, p. 78.

14 Oxy USA proposes removing the requirement that at least one inspection per  
15 calendar year under Paragraph (1) must be conducted during a transfer operation. The  
16 Department did not agree with this proposal. Ms. Kuehn testified that an inspection  
17 during a transfer operation is important component of the inspection requirements in this  
18 Section. The Board should reject Oxy USA's proposal for the reasons stated in NMED  
19 Exhibit 32, pp. 112-116; and NMED Rebuttal Ex. 1, p. 78; and Tr. Vol. 1962:1-8.

20 [NMOGA's proposed edit (specifications) has already been incorporated by  
21 NMED.]

22  
23 Oxy proposes a deletion in C(1):

24  
25 **(1) The owner, operator, or their designated representative shall visually inspect the**  
26 **hydrocarbon liquid transfer equipment monthly at staffed locations and semi-**  
27 **annually at unstaffed locations to ensure that hydrocarbon liquid transfer lines,**  
28 **hoses, couplings, valves, and pipes are not dripping or leaking. ~~At least once per~~**  
29 **~~calendar year, the inspection shall occur during a transfer operation.~~ Leaking**  
30 **components shall be repaired to prevent dripping or leaking before the next transfer**  
31 **operation, or measures must be implemented to mitigate leaks until the necessary**  
32 **repairs are completed.**

33  
34 Oxy: The final version of the proposed rule includes a requirement to inspect  
35 hydrocarbon liquid transfer equipment once per year during a transfer. This requirement

1 will be difficult to implement at unstaffed locations. Third-party lease operators often  
2 conduct transfers at these unstaffed locations and Oxy USA does not always receive  
3 notification of a proposed transfer with enough time to ensure that a representative is  
4 present for the inspection. As Mr. Holderman noted, "... the majority of the leaks that  
5 happen during transfer tend to happen because of operator error, not because the  
6 equipment is leaking. And so if we're going to go to the effort [to] institute a rule to  
7 minimize emissions, it needs to be around a protocol that allows us to more frequently  
8 inspect [the third-party lease operators] that are making those connections rather than an  
9 arbitrary once a year test [of] that connection environment." Hearing Transcript at TR-  
10 1972:19-25 and TR-1973:1-4. Oxy USA does not believe that an annual inspection  
11 during transfer will provide sufficient benefit to offset the logistical issues associated  
12 with its implementation. Rather, Oxy USA believes there are more effective measures –  
13 targeted at the personnel making the transfers – that can be taken to reduce emissions.

14 **D. Recordkeeping requirements:**

15 **(1) The owner or operator shall maintain a record of the following:**

16 **(a) the location of the facility;**

17 **(b) if using a control device, the type, make, and model of the**  
18 **control device;**

19 **(c) the date and time stamp, including GPS of the location, of any**  
20 **inspection;**

21 **(d) the name of the person(s) conducting the inspection;**

22 **(e) a description of any problem observed during the inspection;**

23 **and**

24 **(f) the results of the inspection and a description of any repair or**  
25 **corrective action taken.**

26 **(2) The owner or operator shall maintain a record for each site of the**  
27 **annual total hydrocarbon liquid transferred and annual total VOC emissions. Each**  
28 **calendar year, the owner or operator shall create a company-wide record summarizing the**  
29 **annual total hydrocarbon liquid transferred and the annual total calculated VOC**  
30 **emissions.**

31 **(3) The owner or operator shall comply with the recordkeeping**  
32 **requirements in 20.2.50.112 NMAC.**

33 NMED: Subsection D of Section 20.2.50.120 sets forth recordkeeping requirements for  
34 hydrocarbon liquid transfer operations. Owners or operators conducting transfer  
35 operations must maintain records of the location of the facility; if using a control device,  
36 records of the type, make and model; date and time stamp, including GPS location, of any  
37  
38

1 inspection; and other records relating to required inspections and repairs. Records must  
2 also be maintained of the annual total hydrocarbon liquid transferred and annual VOC  
3 emissions from each site. On an annual basis, the owner or operator is required to create a  
4 company-wide record summarizing the total annual hydrocarbon liquid transferred and  
5 the total annual calculated VOC emissions. Owners and operators must comply with the  
6 general recordkeeping requirements in Section 20.2.50.112. The Board adopts the  
7 Department's proposal for the reasons stated in NMED Exhibit 32, pp. 112-116, and  
8 NMED Rebuttal Exhibit 1, pp. 78-79.

9 [NMOGA's earlier proposals in Paragraph (1) are not part of its final submittal.]  
10 The record of the control device used is necessary to determine compliance with this  
11 Section. Otherwise, there is no record documenting the type of control utilized to meet  
12 the emissions standards of this Section. NMED agreed to change the language requiring a  
13 record of the location of the storage vessel to requiring a record of the location of the  
14 facility. NMED Rebuttal Exhibit 1, p. 78. [NMOGA's earlier proposal in Paragraph (2) is  
15 not part of its final proposal.] NMED Exhibit 32 provided the data regarding liquid  
16 transfers, and the estimated emissions reductions and costs for the proposed  
17 requirements. The records required in Subsection D of 20.2.50.120 are necessary for  
18 determining compliance with the emission standards of this Section, and are consistent  
19 with requirements for these types of operations in other states. NMED Exhibit 32 at pp.  
20 113-116; NMED rebuttal Exhibit 1, p. 79.

21  
22 **E. Reporting requirements: The owner or operator shall comply with the**  
23 **reporting requirements in 20.2.50.112 NMAC.**  
24 **[20.2.50.120 NMAC - N, XX/XX/2021]**  
25

26 NMED: Subsection E of Section 20.2.50.120 requires owners and operators to comply  
27 with the general reporting requirements in Section 20.2.50.112. The Board should adopt  
28 this proposal for the reasons stated in NMED Exhibit 32 at p. 113-116.

29 **Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.120**

30 ERG estimated the total emissions reductions from Section 20.2.50.120 at 4,263 tpy of  
31 VOC for an overall reduction of 86.8%. The total annualized costs of installing controls  
32 at these facilities were estimated at \$2,283,886, resulting in an overall cost effectiveness  
33 of \$536/ton of VOC controlled. A full explanation of ERG's emission reductions and cost

1 analyses is provided NMED Exhibit 32, p. 115 and NMED Exhibit 84 – Transfers  
2 Reductions and Costs Spreadsheet. The Board should find that NMED’s estimated costs  
3 associated with Section 20.2.50.120 are reasonable and necessary to achieve the purpose  
4 of Section 74-2-5(C) of the AQCA.

5  
6 IPANM supports a limit of 13 hydrocarbon liquid load out events to trucks per year.

7  
8 NMOGA: The Board should adopt the Department’s latest redline with minor revisions  
9 because the proposal incorporates several changes consistent with the Board’s obligation  
10 to consider the “Technical Practicability and Economic Reasonableness” of its rules.  
11 Prior versions of proposed 20.2.50.120 NMAC applied to production facilities and  
12 associated tank batteries delivering liquids directly to pipelines and produced water  
13 transfers. Mr. Smitherman credibly testified that regulating such sources presents  
14 technical challenges, would not be cost-effective, and would not result in significant  
15 emissions reductions. NMOGA Exhibit A1, 26:1-46 – 27:1-12. The Department’s latest  
16 proposal adjusts the rule to address this testimony, and NMOGA urges the Board to  
17 concur with these conclusions.

18 The Department’s latest proposal exempts facilities from section 20.2.50.120  
19 NMAC that perform less than 13 loadouts per year. 20.2.50.120.A NMAC. This  
20 exemption is based on the testimony of Mr. Smitherman, who testified that hydrocarbon  
21 liquid transfers are a function of event frequency, that sites that perform liquid transfer  
22 infrequently have a low emitting potential, and that the required controls are not  
23 warranted on a cost-per-ton basis for low-emitting operations. NMOGA Exhibit A1,  
24 27:15-26. NMOGA urges the Board to find these changes are supported by the record.  
25 The Department’s current proposal requires industry to visually inspect hydrocarbon  
26 liquid transfer equipment monthly at staffed locations and semiannually at unstaffed  
27 locations. 20.2.50.120.C.1 NMAC. These requirements reflect the testimony of Mr.  
28 Smitherman who testified to the logistical challenges and administrative burden of  
29 conducting inspections more frequently, particularly when sites are unmanned or  
30 remotely located. NMOGA Exhibit A1, 28:37-46. The monthly and semiannual  
31 inspection frequencies reflect a reasonable strategy for evaluating compliance with  
32 hydrocarbon liquid transfer requirements, and NMOGA urges the Board to concur.

1 NMED's latest proposal also requires hydrocarbon liquid transfers to be  
2 controlled within 2 years of the effective date. For sources that control transfers by  
3 routing vapors to a storage vessel, this effectively supersedes the multiyear phase-in  
4 schedule proposed under 20.2.50.123.B.(1) NMAC for storage vessels. Unlike the 2-year  
5 deadline under 20.2.50.120 NMAC, section 123 requires that 30% of existing storage  
6 vessels be controlled by January 1, 2025, 35% by January 1, 2027, and the remainder by  
7 January 1, 2029. *See* 20.2.50.123.B.1(a)-(c) NMAC. Some gathering and boosting sites  
8 route vapors back to existing tanks without existing controls during transfer events and  
9 do so on a large scale. These operators cannot practically retrofit their entire inventory of  
10 storage vessels with combustion controls within two years for the same reason that  
11 owners and operators of storage vessels generally need a phase-in period under  
12 20.2.50.123.B.(1) NMAC. Mr. Holderman testified that steel shortages, component  
13 shortages, labor shortages, limited manufacturing capacity, and other supply chain issues  
14 make meeting these demands within 2 years infeasible. Tr. 9:2899:4-25 - 9:2900:1-9. The  
15 Board should direct that hydrocarbon liquid transfers at existing gathering and boosting  
16 stations (including associated tank batteries) without any controlled storage vessels are  
17 subject to the requirements of 20.2.50.120 on the schedule in 20.2.50.123.B.(1) NMAC.

18 Finally, in NMED's May 6, 2021 proposal, oil and gas owners and operators were  
19 required to conduct vapor tightness testing on tanker trucks or tanker rail cars used for  
20 hydrocarbon liquid transfers. In the July 28, 2021, proposal, NMED removed these  
21 provisions. The Department explained the reason for this change: "Tanker trucks and  
22 tanker rail cars transporting hydrocarbon liquids are not subject to Part 50 and were not  
23 analyzed by the Department during the development of the requirements in Part 50. The  
24 Department did not intend to impose testing and inspection requirements on equipment  
25 not subject to Part 50." NMED Direct Exhibit 32, at 11. NMOGA agrees with the  
26 removal of these standards. Under 49 U.S.C. § 5125(b), the vapor tightness standards are  
27 preempted because they would have imposed more stringent testing requirements on  
28 hazardous material containers than federal hazardous material transportation law.  
29 Similarly, under 49 U.S.C. § 10501(b), the standards are federally preempted as they  
30 relate to rail shipments because they would have had the effect of managing or governing  
31 rail transportation, an area of regulation reserved to the federal government.

1 **20.2.50.121 PIG LAUNCHING AND RECEIVING:**

2  
3 **NMED: Description of Equipment or Process**

4 Natural gas passing through gathering pipelines contains VOCs, as well as other  
5 impurities such as water and carbon dioxide. As this gas passes through the pipeline  
6 system, any change in temperature or pressure may result in development of natural gas  
7 condensates in a liquid phase in the pipeline. These natural gas condensates can  
8 accumulate in low elevation segments of the gathering pipelines, impeding the flow of  
9 natural gas. To maintain gas flow and operational integrity of these pipelines, operators  
10 insert a device called a “pig” into the pipeline which is swept along the pipeline by the  
11 pressure of the existing gas flow. Condensate and any other solid or liquid materials that  
12 have formed in the pipeline are pushed along in front of the pig until it reaches a  
13 “receiver,” at which point the pig is isolated in an offshoot pipeline segment and any  
14 condensates and liquids are drained out of the pipeline. The pig is then reinserted and  
15 swept along the next segment of pipeline. Pigs may also be used to create physical  
16 separation between different fluids flowing through the pipeline, for cleaning the internal  
17 surfaces of the pipelines, inspection of the condition of pipeline walls, and recording  
18 information relating to pipelines (e.g., size, location). NMED Exhibit 32, pp. 116-17.  
19 Emissions to the atmosphere may occur at both the pig launcher and receiver when the  
20 pipeline is opened to insert or extract the pig. Emissions from pigging operations depend  
21 on factors such as the launcher or receiver volume, pipeline pressure, the amount of  
22 liquid trapped in the pig receiver barrel prior to depressurization, frequency of pigging,  
23 and gas composition. *Id.* at 117.

24 **Control Options**

25 Emissions from pigging operations may be controlled through process modifications,  
26 through the use of add-on controls such as a flare, enclosed combustor or thermal  
27 oxidizer, or by using a VRU. EPA has identified several process modifications to  
28 minimize emissions from pigging operations. These are discussed in detail in NMED  
29 Exhibit 32, pp. 118-19, and NMED Exhibit 85 – MarkWest Consent Decree.

30 **Rule Language**

31 The proposed requirements for pigging operations are based on Pennsylvania GP-5 and  
32 GP-5A, and Ohio’s General Permit 21.1 for Title V and non-Title V pigging operations



1 (“Ohio General Permits”). NMED Exhibit 32, p. 120.

2 NMOGA and Kinder Morgan propose to remove Section 20.2.50.121 in its  
3 entirety, or alternatively to limit the applicability of the requirements to within a facility’s  
4 property boundary.

5 The Department’s proposed requirements in Section 20.2.50.121 are based on  
6 similar requirements in Pennsylvania GP-5 and GP-5A, and Ohio’s General Permits, as  
7 discussed in NMED Exhibit 32 at p. 119-120. Colorado also recently proposed  
8 regulations targeting emissions from pigging operations. NMED Rebuttal Exhibit 1, p.  
9 79. Thus, other states have found it worthwhile and appropriate to regulate these  
10 operations. NMED’s direct testimony explained that NMED has data on at least 10  
11 facilities with these operations, and that this rule would reduce VOC emissions by at least  
12 24 tpy. NMED Exhibit 32, p. 120. NMED also testified that they know the universe of  
13 affected operations is larger than what the data shows, and therefore the emissions  
14 reductions will be greater than what the modeling shows. *See* NMED Exhibit 32, p. 121;  
15 NMED Rebuttal Exhibit 1, pp. 79-80. For these reasons, the Board should find that some  
16 level of regulation for pigging operations is warranted, and rejects industry’s proposals to  
17 entirely remove this provision from Part 50. However, NMED did propose significant  
18 revisions to this Section to incorporate most of the changes proposed by the industry  
19 parties, as discussed below. NMED Rebuttal Exhibit 1, pp. 79-80.

20  
21 NMOGA: Regarding Pig Launching & Receiving, 20.2.50.121 NMAC, and Well  
22 Workovers, 20.2.50.124 NMAC, the record does not demonstrate that pig launching and  
23 receiving and well workover standards will contribute demonstrably to ensuring  
24 attainment or maintenance of the primary ozone standards. Their adoption is not  
25 supported by the record and would imperil the legal soundness of the rule. If the Board  
26 decides to proceed anyway, despite the negligible ozone benefit, then the requested  
27 redlines should be made to reduce the burden.

28 To evaluate the impacts of the proposed rule on ozone, NMED commissioned a  
29 photochemical model. The purpose of the model was to assess the impacts of proposed  
30 Part 50 controls on ozone concentrations in New Mexico. The testimony of NMOGA  
31 witness Dennis McNally characterized the model results as follows: The ozone air quality

1 benefits of the proposed rule are quite modest, and what impacts the rule does have are  
2 primarily the result of the NO<sub>x</sub> control measures. Additional controls on oil and gas VOC  
3 emissions are not an effective means of controlling ambient ozone levels in New Mexico,  
4 except for possibly in a very limited area in northeastern San Juan County. NMOGA  
5 Exhibit A4, at 16. NMED's expert Ralph Morris, who conducted the analysis on behalf  
6 of NMED, concedes this point. See, e.g., Tr. 2:397:1-20. To provide context on a per-ton  
7 basis, Mr. Morris testified that an increase or decrease of 670 tons of NO<sub>x</sub> emissions per  
8 year one way or another would have "no material effect on ozone results." Vol. 2, 381:1-  
9 12; 398:9-14. Mr. McNally similarly testified that increases or decreases in VOC  
10 emissions in excess of a thousand tons of VOC per year would have no demonstrable  
11 impacts on ozone concentrations. Vol. 2, 494:22-25 – 495:1-5.

12 According to NMED's own witnesses, standards under 20.2.50.121 NMAC for  
13 pig launching and receiving and standards under 20.2.50.124 NMAC for workovers will  
14 not reduce emissions in amounts exceeding these thresholds. As such, if these standards  
15 are not adopted and the anticipated reductions are added back to the inventory, the  
16 increase will not have an impact on ozone attainment or maintenance. Ms. Bisbey-Kuehn  
17 testified that NMED estimates overall emissions reductions of 22.9 tons of allowable  
18 VOC emissions from implementation of the proposed standards for pig launching and  
19 receiving under 20.2.50.121 NMAC. Tr. 9:3053:5-11. Ms. Bisbey-Kuehn testified this  
20 number did not account for all emissions because the Department's emissions inventory  
21 is not complete. *Id.* But even if the emissions were underestimated by a factor of 45, they  
22 would not move the ozone needle according to the testimony of Mr. McNally and Mr.  
23 Morris. Moreover, because the Department's pig launching and receiving standards have  
24 no federal counterpart, these standards are more stringent than existing federal law. As  
25 such, they trigger the protectiveness evaluation in NMSA 1978, § 74-2-5.G. A statement  
26 that the requisite information to justify the rule is not available does not qualify as  
27 "substantial evidence" of greater protectiveness. The Board should reject this proposal as  
28 it provides no demonstrable benefit to ozone attainment and maintenance.

29 Similarly, NMED provided no emissions estimates to support the implementation  
30 of best management practices for well workovers under proposed 20.2.50.124 NMAC.  
31 According to NMED witness, Mr. Palmer, "emissions estimates for workover operations

1 are not currently available in the modeling emissions inventory or found in the NMED  
2 equipment data.” Vol. 9, 3101:19-23. The workover proposal has no federal counterpart  
3 and is thus subject to the heightened protectiveness evaluation in NMSA 1978, § 74-2-  
4 5.G. Because the record contains no evidence that VOC emissions from workovers have  
5 any impact on ozone, the NMED has not provided substantial evidence to support  
6 adoption of the standard.

7 If the Board ultimately adopts these standards against the weight of the evidence  
8 cited above, NMOGA urges the Board to also adopt the modifications advocated for by  
9 NMOGA, which reduce the burden in light of the negligible emissions benefit.

10 [NMOGA’s proposed redlines are below each section. See alternative SOR 103-107.]

11  
12 **A. Applicability: Individual pipeline pig launcher and receiver operations with**  
13 **a PTE equal to or greater than one tpy VOC located within the property boundary of, and**  
14 **under common ownership or control with, well sites, tank batteries, gathering and boosting**  
15 **stations, natural gas processing plants, and transmission compressor stations are subject to**  
16 **the requirements of 20.2.50.121 NMAC.**

17  
18  
19 NMED: Section 20.2.50.121 applies to pipeline pig launcher and receiver operations  
20 with a PTE equal to or greater than one tpy VOC located within the property boundary  
21 of, and under common ownership and control with, well sites, tank batteries, gathering  
22 and boosting stations, natural gas processing plants, and transmission compressor  
23 stations. NMED made significant revisions to its original proposal based on comments  
24 from NMOGA, Kinder Morgan, and CDG, including proposing an applicability threshold  
25 of one tpy VOC, limiting applicability only to pig launching within the property  
26 boundary of the listed facilities under common ownership and control with those  
27 facilities. *See* NMED Rebuttal Exhibit 1, p. 80. The Board adopts the Department’s  
28 proposal for the reasons stated in NMED Exhibit 32, pp. 116, 119-123; and NMED  
29 Rebuttal Exhibit 1, p. 80.

30  
31 **B. Emission standards:**

32 **(1) Owners and operators of affected pipeline pig launcher and receiver**  
33 **operations shall capture and reduce VOC emissions from pigging operations by at least**  
34 **ninety-five percent within two years of the effective date of this Part. If a combustion control**  
35 **device is used, the combustion device shall have a minimum design combustion efficiency of**

1 **ninety-eight percent.**

2 **(2) The owner or operator conducting an affected pig launching and**  
3 **receiving operation shall:**

4 **(a) employ best management practices to minimize the liquid**  
5 **present in the pig receiver chamber and to minimize emissions from the pig receiver**  
6 **chamber to the atmosphere after receiving the pig in the receiving chamber and before**  
7 **opening the receiving chamber to the atmosphere;**

8 **(b) employ a method to prevent emissions, such as installing a**  
9 **liquid ramp or drain, routing a high-pressure chamber to a low-pressure line or vessel,**  
10 **using a ball valve type chamber, or using multiple pig chambers;**

11 **(c) recover and dispose of receiver liquid in a manner that**  
12 **minimizes emissions to the atmosphere to the extent practicable; and**

13 **(d) ensure that the material collected is returned to the process or**  
14 **disposed of in a manner compliant with state law.**

15 **(3) The emission standards in Paragraphs (1) and (2) of Subsection B of**  
16 **20.2.50.121 NMAC cease to apply to an individual pipeline pig launching and receiving**  
17 **operation if the actual annual VOC emissions of the launcher or receiver operation are less**  
18 **than one tpy of VOC.**

19 **(4) An owner or operator complying with Paragraphs (1) or (2) of**  
20 **Subsection B of 20.2.50.121 NMAC through use of a control device shall comply with the**  
21 **control device requirements in 20.2.50.115 NMAC.**

22  
23  
24 NMED: Subsection B of 20.2.50.121 outlines the emissions standards for pig launcher  
25 and receiver operations. Owners and operators of affected pigging operations are required  
26 to capture and reduce VOC emissions by at least 95% within two years of the effective  
27 date of Part 50. In addition, owners and operators must employ a suite of best  
28 management practices and equipment modifications during pigging operations to  
29 minimize or prevent emissions. These emission standards cease to apply where actual  
30 annual VOC emissions from an individual pipeline pig launching and receiving operation  
31 are less than 1 tpy VOC. Owners and operators complying with the requirements of  
32 Section 20.2.50.121 through the use of a control device must comply with the  
33 requirements of 20.2.50.115. NMED agreed to numerous revisions to this Subsection  
34 based on comments from NMOGA and CDG, including reducing the capture and control  
35 efficiency from 98% to 95%, extending the compliance deadline to two years from the  
36 effective date of Part 50, and owners and operators to minimize emissions rather than  
37 prevent them. The Board should adopt the Department's proposal for the reasons stated in  
38 NMED Exhibit 32, pp. 119-123; and NMED Rebuttal Exhibit 1, pp. 80-81.

1 NMOGA proposes to replace the word “prevent” with “minimize” in B(2)(b). See Textor  
2 rebuttal testimony, NMOGA Exhibit 46: 10:7-27. Ms. Textor testified that emissions  
3 cannot be prevented, they can only be minimized. The rule’s language should reflect that.

4  
5 CDG also proposes to replace the word “prevent” with the word “minimize” in B(2)(b),  
6 changing it for consistency with (B)(2)(a) and (B)(2)(c).

7  
8 NMOGA proposes an addition to section B(4):

9 **(4) An owner or operator complying with Paragraph (2) of Subsection B of**  
10 **20.2.50.121 NMAC through use of a control device shall comply with the control**  
11 **device requirements in 20.2.50.115 NMAC. An owner or operator complying**  
12 **through use of a portable control device shall install the device consistent with**  
13 **manufacturer’s specifications and is not subject to the requirements of 20.2.50.115**  
14 **NMAC.**

15  
16 NMOGA: Regarding applicability, NMOGA directs the Board to Textor rebuttal  
17 testimony, NMOGA Exhibit 46:3-5. Ms. Textor testified that the rule should only apply  
18 to those individual onsite pig launchers or receivers with emissions greater than or equal  
19 to one ton per year VOC to improve cost effectiveness.; Textor rebuttal testimony,  
20 NMOGA Exhibit 46:6:34-44, 7:1-14. Ms. Textor testified that it is not feasible to install a  
21 pipeline pressure storage tank, a vapor recovery system on a depressurization vessel, and  
22 a compressor at off-site locations. Similarly, facilities to control emissions such as flares  
23 or combustors would virtually never be available at offsite locations and would need to  
24 be brought in as portable equipment for each pigging event, further escalating costs.  
25 Regarding emission standards, NMOGA directs the Board to Textor rebuttal testimony,  
26 NMOGA Exhibit 46: 8:29-45, 9:1-32. Ms. Textor testified that a emissions reduction of  
27 98% would be difficult to achieve, because devices only achieve that level under steady  
28 state conditions. Efficiency in practice will be lower, so the rule should require no more  
29 than a design destruction efficiency of 95% control efficiency.

30 **C. Monitoring requirements:**

31 **(1) The owner or operator of an affected pig launching and receiving site**  
32 **shall inspect the equipment for leaks using AVO, RM 21, or OGI on either:**

33 **(a) a monthly basis if pigging operations at a site occur on a**  
34 **monthly basis or more frequently; or**

35 **(b) prior to the commencement and after the conclusion of the pig**

1 **launching or receiving operation, if less frequent.**

2 **(2) The monitoring shall be performed using the methodologies outlined**  
3 **in Subsection (C) of 20.2.50.116 NMAC as applicable and at the frequency required in**  
4 **Paragraph (1) of Subsection (C) of 20.2.50.121 NMAC. The monitoring shall be performed**  
5 **when the pig trap is under pressure.**

6 **(3) An owner or operator complying with Paragraphs (1) or (2) of**  
7 **Subsection B of 20.2.50.121 NMAC through use of a control device shall comply with the**  
8 **monitoring requirements in 20.2.50.115 NMAC.**

9 **(4) The owner or operator shall comply with the monitoring**  
10 **requirements in 20.2.50.112 NMAC.**

11  
12 NMED: Subsection C of Section 20.2.50.121 sets forth monitoring requirement for  
13 affected pig launcher and receiver operations. Owners and operators must inspect  
14 equipment for leaks using the identified monitoring methods on a monthly basis of  
15 pigging operations occur monthly or more frequently, and before commencement and  
16 after conclusion of pigging operations if less frequent. Monitoring must be performed  
17 using the methodologies outlined in Subsection C of Section 20.2.50.116. Owners and  
18 operators complying with the emission standards in Section 20.2.50.121 through the use  
19 of a control device must comply with the monitoring requirements in 20.2.50.115.

20 Owners and operators must comply with the general monitoring requirements in  
21 Section 20.2.50.112. NMED made several revisions to the requirements in this  
22 Subsection based on comments from NMOGA and Kinder Morgan including adding  
23 AVO as an option for monitoring; revising the monitoring frequency to match the  
24 frequency of operations; removing the requirement to monitor according to Section  
25 20.2.50.112 and substituting monitoring according to Sections 20.2.50.116 and  
26 20.2.50.121; removing the requirement to monitor the amount and type of liquid cleared;  
27 and other edits that clarify the intent of this Section. The Board should adopt the  
28 Department's proposal for the reasons stated in NMED Exhibit 32, pp. 119-23.

29  
30 Kinder Morgan supports: Infrequent pigging in the transmission segment coupled with  
31 the low VOC content natural gas present in the transmission segment results in very low  
32 VOC emissions from transmission pigging operations. Rebuttal NOI, Ex. XVI at 1.  
33 Kinder Morgan presented data demonstrating that annual VOC emissions from certain of  
34 the company's compressor stations in 2020 and 2019 were less than 0.04 tpy per  
35 compressor station. Id. at 1; see also Id., Attachment BB. It would be unreasonable to

1 require transmission compressor station operators to monitor pigging units monthly when  
2 they are pigging every 2 to 5 years. 20.2.50.121.C.(1)(b) NMAC addresses this concern  
3 by requiring monitoring prior to and after the conclusion of pigging operations, if pigging  
4 operations at a site occur less frequently than once per month. Kinder Morgan supports  
5 this clarification, and respectfully requests that the Board adopt it into the final rule.

6  
7 NMOGA adds support for C(1): Regarding C(1)(b), see Textor rebuttal testimony,  
8 NMOGA Exhibit 46: 11:31-41. Ms. Textor testified that monthly inspections and  
9 inspections before and immediately after launch are more cost effective and likely as  
10 effective in reducing emissions.

11  
12 NMOGA proposes an addition to Section C(3):

13 **(3) An owner or operator complying with Paragraph (1) of Subsection B of**  
14 **20.2.50.121 NMAC through use of a control device shall comply with the monitoring**  
15 **requirements in 20.2.50.115 NMAC. A portable control device shall be installed**  
16 **consistent with manufacturer's specifications and is not subject to the requirements**  
17 **of 20.2.50.115 NMAC.**

18  
19  
20 NMED opposes NMOGA's revision: NMOGA proposes in Paragraph (3) to exempt  
21 portable control equipment from the requirements of Section 20.2.50.115. The  
22 Department does not agree with this proposal and maintains that it is important for the  
23 requirements of Section 20.2.50.115 apply to all control devices, whether portable or  
24 permanent. The Board should reject NMOGA's proposal. It is unclear whether NMOGA  
25 is proposing to exempt all portable control devices from the requirements in Section  
26 20.2.50.115, or just those used in pigging operations. Regardless, NMOGA's testimony  
27 provides no principled basis for exempting only portable control devices used in pigging  
28 operations, and acceptance of NMOGA's proposed language risks creating a major  
29 loophole in the rule for portable control devices. NMED believes that the monitoring  
30 requirements in Section 20.2.50.115 are appropriate for all control devices whether as  
31 well as permanent control devices and are critical for ensuring that the control devices are  
32 operating properly and controlling emissions as intended. Absent periodic monitoring of  
33 control device operation and performance, there is no way for the owner or operator or  
34 the Department to determine if the equipment is operating properly. NMED Rebuttal

1 Exhibit 1, p. 81.

2 If the Board is inclined to adopt NMOGA's proposal exempting portable control  
3 equipment from the monitoring requirements in Section 20.2.50.121, NMED requests  
4 that the Board adopt the following language:

5  
6 *(3) An owner or operator complying with Paragraph (1) of Subsection B of*  
7 *20.2.50.121 NMAC through use of a non-portable control device shall comply with the*  
8 *monitoring requirements in 20.2.50.115 NMAC. A portable control device used to comply*  
9 *with Paragraph (1) of Subsection B of 20.2.50.121 NMAC shall be installed consistent*  
10 *with manufacturer's specifications and is not subject to the monitoring requirements in*  
11 *Section 20.2.50.115.*

12  
13  
14 **D. Recordkeeping requirements: In addition to complying with the**  
15 **recordkeeping requirements in 20.2.50.112 NMAC, the owner or operator of an affected**  
16 **pig launching and receiving site shall maintain a record of the following:**

- 17 (1) **the pigging operation, including the location, date, and time of the**  
18 **pigging operation;**  
19 (2) **the data and methodology used to estimate the actual emissions to the**  
20 **atmosphere and used to estimate the PTE;**  
21 (3) **date and time of any monitoring and the results of the monitoring;**  
22 **and**  
23 (4) **the type of control device and its make and model.**

24  
25 NMED: Subsection D of Section 20.2.50.121 sets forth recordkeeping requirements for  
26 pig launcher and receiver operations. Owners and operators must maintain records of  
27 location, date, and time of the pigging operation; the data and methodology used to  
28 estimate the actual emissions and the PTE; date and time of monitoring events and results  
29 of the monitoring; and information on any control device used. Owners and operators  
30 must comply with the general recordkeeping requirements of Section 20.2.50.112. The  
31 Board should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 119-23,  
32 and NMED Rebuttal Exhibit 1, pp. 81-82.

33  
34  
35 **E. Reporting requirements: The owner or operator shall comply with the**  
36 **reporting requirements in 20.2.50.112 NMAC.**  
37 **[20.2.50.121 NMAC - N, XX/XX/2021]**

38  
39 NMED: Subsection E of Section 20.2.50.121 requires owners and operators to comply  
40 with the general reporting requirements in Section 20.2.50.112. The Board should adopt



1 this proposal for the reasons stated in NMED Exhibit 32, pp. 119-23.

2 **Estimated Emissions Reductions from Section 20.2.50.121**

3 Based on the NMED Equipment Data, ERG identified 10 facilities with pigging  
4 operations. However, this is not a complete inventory of pigging operations because they  
5 are most often located within other facilities and are not identified separately in NMED's  
6 permitting and facility databases. Further, pigging operations are also not quantified  
7 separately in the data from EPA's Greenhouse Gas Reporting Program for Petroleum and  
8 Natural Gas Systems, 40 C.F.R. 98, Subpart W. Of the 10 facilities determined from  
9 NMED data, four facilities have five pigging operations with allowable VOC emissions  
10 equal to or greater than 1 tpy VOC each. Based on the applicability threshold of 1 tpy  
11 VOC, these operations would be required to implement reductions of 98% pursuant to  
12 Paragraph (1) of Subsection B of Section 20.2.50.121. Total allowable VOC emissions  
13 from these five operations are 24.1 tpy, so the total reductions would be 23.6 tpy VOC  
14 based on the 98% control requirement. Total emissions from the pigging operations with  
15 emissions below the 1 tpy VOC 98% control applicability threshold are 1.6 tpy VOC,  
16 resulting in an overall control efficiency of 92%. NMED Exhibit 32, p. 121.

17 **Estimated Costs for Section 20.2.50.121**

18 EPA Fact Sheet No. 505 provides an estimate of the costs and benefits of capturing  
19 liquids and gas from pigging operations. *See* NMED Exhibit 87. According to that  
20 document, best management practices for recovery of liquids and gas would require  
21 separating pigged liquids from the gas, storing the liquids temporarily at gathering system  
22 pressure, and then sending them to a low-pressure storage tank. These liquids (recovered  
23 at pipeline pressure) would flash and vent light hydrocarbon gases from the storage tanks.  
24 The flash emissions would be recovered by installing a dedicated vapor recovery system  
25 on the vessel where the liquids are depressurized. The recovered gas would then be sent  
26 to the sales line. This process would reduce emissions and add more gas to the sales line.  
27 NMED Exhibit 32, pp. 121-22.

28 The cost estimates presented in EPA Fact Sheet No. 505 would be appropriate for  
29 launching and receiving stations located adjacent to processing plants or pipeline  
30 compressor stations that may already have the equipment needed for recovery on-site. In  
31 a presentation titled "Vapor Recovery and Gathering Pipeline Pigging" at the July 2008

1 Producers and Processors Technology Transfer Workshop in Midland, Texas, EPA  
2 provided an example from one Natural Gas STAR Program partner that purchased  
3 equipment and implemented this process. *See* NMED Exhibit 89, Slide 35. This company  
4 installed a dedicated vapor recovery unit with an electric compressor at an installed cost  
5 of \$24,000 and an annual operating cost of \$40,000 (mostly for electricity). However,  
6 based on the value of the condensate recovered, the payback period for the same  
7 installation was estimated to be approximately 4 months. *Id.* at 122.

8 Alternatively, companies may choose to use a temporary skid-mounted flare to  
9 meet the control standard for remote pigging operations or pigging operations where the  
10 existing infrastructure does not support product recovery. EPA Natural Gas STAR  
11 Program's PRO Fact Sheet No. 904, *Install Flares* (2011), provided costs to install and  
12 operate a flare at a remote site. *See* NMED Exhibit 90. The estimated implementation  
13 cost of a skid-mounted flare is \$21,000 and the operating costs per year are \$3,000, plus  
14 any fuel needed for a pilot light. If the flare were portable, it could be moved to sites on  
15 an as-needed basis, with additional cost for transport and set-up added for each pigging  
16 operation. *Id.* The Board should find that NMED's estimated costs associated with  
17 Section 20.2.50.121 are reasonable and necessary to advance the purpose of Section 74-  
18 2-5(C) of the AQCA.

19  
20 **20.2.50.122 PNEUMATIC CONTROLLERS AND PUMPS:**

21  
22 **NMED: Description of Equipment or Process**

23 Pneumatic controllers are process control devices used throughout the oil and natural gas  
24 industry as part of the instrumentation to control the position of valves. Natural gas-  
25 powered pneumatic controllers use natural gas as motive force to operate valves that  
26 regulate safety shut-down, position, fluid level, pressure, temperature and flow rate in oil  
27 and natural gas production and processing. NMED Ex. 34 (EPA CTG). Pneumatic  
28 controllers may also be powered by compressed air instead of natural gas. NMED Ex. 32,  
29 pp. 122-23. Pneumatic controllers are used to control multiple processes based on a  
30 sensed process parameter, such as liquid level in a tank or oil-water separator. Pneumatic  
31 controllers can be used as emergency shutoff devices, to regulate flow or liquid levels, or  
32 as temperature and pressure regulators. NMED Ex. 10 (MAP Technical Report), *Id.*

1           VOC and methane emissions occur from natural gas-powered pneumatic  
2 controllers when the pressurized gas is directed to atmosphere after the control action is  
3 performed. *See* NMED Exhibit 34 (EPA CTG). *Id.* Pneumatic pumps are used to inject  
4 chemicals into the wellbore, to circulate glycol in cold climates, and to move liquids from  
5 one place to another (sump pumps). Pneumatic pumps range from chemical injection  
6 pumps which may inject a few tablespoons of corrosion inhibitor to a well bore, to large  
7 diaphragm pumps which move thousands of gallons of product per hour from one tank to  
8 another, to pump water out of containment areas after wet weather, or for heat trace to  
9 protect pipes from freezing in cold weather. *See* NMED Exhibit 34 (EPA CTG); NMED  
10 Exhibit 10 (MAP Technical Report). NMED Exhibit 32, p. 123.

11           VOC and methane emissions occur from pneumatic pumps when the pressurized  
12 natural gas used to drive the pumping action is released to atmosphere after being used  
13 for the pumping action. The quantity of VOCs emitted is dependent on the type of pump  
14 employed and the concentration of VOCs in the gas stream. *See* NMED Exhibit 10 (MAP  
15 Technical Report). *Id.* at 124.

16           Depending on their intended use, natural gas-driven pneumatic controllers and  
17 pumps are available in a variety of designs, but may be characterized by their bleed rate,  
18 which is a measure of how much natural gas is used to operate the pneumatic controller  
19 or pump, and therefore the emissions from the pneumatic controller or pump. Continuous  
20 bleed pneumatic controllers have a continuous supply of natural gas to the process  
21 controller (e.g., liquid level control, temperature control, or pressure control) and emit or  
22 “bleed” natural gas continuously while the natural gas pressure in the controller is  
23 balanced against the process condition (e.g., liquid level, temperature, and pressure), and  
24 compared with the associated process set-point. Continuous bleed controllers may either  
25 be low bleed (with a bleed or emissions rate less than or equal to 6 standard cubic feet per  
26 hour (scfh), or high bleed (with a bleed or emissions rate greater than 6 scfh). Intermittent  
27 pneumatic controllers do not vent continuously, but instead release gas only when they  
28 open or close a valve, or as they throttle (i.e., adjust) gas flow. The bleed rate from these  
29 controllers depends on the amount of gas vented per actuation (i.e., each opening or  
30 closing of a valve or adjustment of gas flow) and the frequency of actuation. Zero bleed  
31 pneumatic controllers do not bleed natural gas at all. They are self-contained units that

1 release gas to a downstream pipeline. NMED Exhibit 32, pp. 124-25; NMED Exhibit 91  
2 – EPA Office of Air Quality Planning and Standards, *Oil and Natural Gas Sector*  
3 *Pneumatic Devices: Report for Oil and Natural Gas Sector Pneumatic Devices Review*  
4 *Panel as part of the President’s Climate Action Plan: a Strategy to Reduce Methane*  
5 *Emissions* (April 2014) (“EPA 2014 O&G Pneumatic Devices Report”).

### 6 **Control Options for Pneumatic Controllers and Pumps**

7 There are several ways to reduce emissions from pneumatic controllers, including  
8 replacing high bleed controllers with low bleed or zero bleed models, using instrument air  
9 rather than natural gas to drive controllers, and using non-gas-driven controllers such as  
10 mechanical or electric controllers, including solar-powered controllers. Regular  
11 maintenance and proper adjustment of pneumatic controllers can also be used to  
12 minimize emissions by repairing leaks and optimizing the amount of gas needed to  
13 operate the device. Options for reducing emissions from pneumatic pumps include using  
14 instrument air rather than natural gas to drive pumps, using non-gas-driven pumps, such  
15 as electric pumps, or routing emissions to a control device or process. NMED Exhibit 32,  
16 p. 125; NMED Exhibit 92 – EPA Office of Air and Radiation, *Options for Reducing*  
17 *Methane Emissions from Pneumatic Devices in the Natural Gas Industry* (October 2006).

### 18 **Rule Language**

19 As an initial matter, the Department notes that on January 19, 2022, counsel for NMOGA  
20 circulated proposed revisions to the Department’s proposed language in Section  
21 20.2.50.122 that NMOGA intends to include in its final proposal to the Board. Counsel  
22 for NMOGA stated the intent of these revisions was not to change the stringency of any  
23 requirements in Section 20.2.50.122, but rather to make the rule more workable in the  
24 oilfield. The Department has reviewed these proposed revisions and agrees that they are  
25 an improvement to its current proposed language in Section 20.2.50.122. Therefore,  
26 while the Department was unable to include these revisions in its final proposal due to  
27 insufficient time, the Department supports adoption of those changes by the Board.

### 28 General Approach

29 Proposed Part 50 is based on similar rules for new and existing pneumatic controllers and  
30 pneumatic pumps in Colorado Reg. 7, Sections I.K, III.C, and III.D. NMED Exhibit 32,  
31 pp. 128-131; NMED Exhibit 39. However, the Department’s proposal differs from the

1 Colorado rules in the fundamental approach it takes; specifically, the Department’s  
2 proposal regulates pneumatic controllers on the basis of controller counts, while the  
3 Colorado rules regulate on the basis of total historic liquids production.

4 In their direct testimony, NMOGA, IPANM, Oxy USA, GCA, CDG, and Kinder  
5 Morgan (collectively, “Industry Parties”) proposed adoption of the regulatory approach to  
6 pneumatic controllers adopted in February of 2021 by Colorado as part of its Regulation  
7 7. At the hearing, NMOGA stated its support for the Department’s proposed approach.  
8 *See* Tr. Vol. 7, p. 2109:1 – 2110:16 (Smitherman).

9 The eNGO parties initially supported the Department’s proposed approach in their  
10 direct testimony, with proposals to shorten the compliance deadlines, increase the number  
11 of devices that must be non-emitting for all facilities covered under this Section, and add  
12 new additional and maximum percent non-emitting device requirements. However, in  
13 their rebuttal testimony and at the hearing, the eNGO Parties changed course and put  
14 forth a joint proposal with Oxy USA (“Joint Proposal”) advocating the Colorado  
15 approach. At the hearing, EDF’s witness Dr. McCabe testified that the retrofit schedule in  
16 NMED’s proposal is slower than Colorado’s rule and would result in a lower number of  
17 retrofits than the Joint Proposal. Witnesses for the Department disagreed with this  
18 assertion and pointed out that Dr. McCabe did not present any data or analysis to support  
19 his assertion, nor did he take into account the higher number of controllers that need  
20 retrofitting in New Mexico as compared to Colorado. *See* Tr. Vol. 7, 2237:23 – 2238:12,  
21 2240:5 – 2242:25, 2247:4 – 2256:13. Ms. Kuehn further explained that the Joint Proposal  
22 was not fully developed and was missing significant rule language that would be  
23 necessary for implementation, such as the method to determine total historic percentage  
24 of liquids produced at facilities. *See* Tr. Vol. 7, 2238:13 – 2239:6.

25 The Board should find that the Colorado approach is not appropriate for New  
26 Mexico for the reasons stated in NMED Rebuttal Exhibit 1, p. 83-90. Colorado has  
27 regulated pneumatic devices under Colorado Reg. 7, Part D, Section III since 2009.  
28 These provisions include emissions reduction requirements for both new and existing  
29 pneumatics located within the Denver Front Range (DFR) nonattainment area. Colorado  
30 Reg. 7 also has requirements for pneumatics located outside of the DFR nonattainment  
31 area that were constructed between May 1, 2014 and May 1, 2021 which require the use

1 of zero bleed pneumatics for facilities with commercial line power, and low bleed  
2 pneumatics where line power is not available and it is not technically or economically  
3 feasible to retrofit the devices. Part D, Section III was revised in 2017 to include specific  
4 requirements for inspections and leak detection and repairs of natural gas driven  
5 pneumatics. *See* Colorado Reg. 7, Part D, Section III.F *Pneumatic Controller Inspection*  
6 *and Enhanced Response*. These requirements were initially applied only to nonattainment  
7 areas, but were expanded in 2019 to cover other areas of the state.

8 The result of these prior regulatory efforts is that Colorado, through Reg. 7, has  
9 already achieved significant reductions in the overall number of high-bleed pneumatics  
10 and their associated emissions, and has implemented a robust inspection and monitoring  
11 program to oversee the proper operation of these devices. Thus, Colorado had already  
12 reduced emissions by replacing large numbers of high bleed pneumatic controllers and  
13 reducing emissions from pneumatic controller malfunctions, before it established the  
14 newer targets for non-emitting controllers based on company-wide production.  
15 Colorado's new requirements in its recently-adopted rules were developed based on the  
16 pre-existing regulatory requirements in that state and in the context of emissions  
17 reductions that have already been achieved under those requirements.

18 The Department's proposal, while premised on a similar but more straightforward  
19 concept than that used by Colorado for the new Reg. 7 requirements, does not have the  
20 similar advantage of building regulatory provisions off of emission reductions achieved  
21 by past regulatory efforts. As a result, the proposed provisions in Section 20.2.50.122 will  
22 likely achieve higher emission reductions from pneumatic controllers by targeting  
23 reductions in the overall number of emitting controllers, rather than by reducing the  
24 fraction of controllers represented by a certain percentage of overall production. At the  
25 same time, the Department's proposed approach will also address emissions from  
26 pneumatic controller malfunctions by establishing monitoring requirements for all  
27 pneumatic controllers to ensure they are functioning properly and emitting only when  
28 they should be.

29 NMED also attempted to design a simpler regulatory scheme for pneumatics than  
30 that provided under Colorado's rule, while still providing important flexibilities and  
31 workable timeframes. NMED accomplished this by allowing for important flexibility so

1 that owners and operators can prioritize the sites and/or controllers that are retrofitted;  
2 providing a reasonable compliance timeline for existing sources; allowing for the use of  
3 emitting units in certain instances when natural gas driven units are required for safety or  
4 process purposes; providing an offramp from the requirements if owners and operators  
5 achieve a 75% non-emitting total controller count by January 1, 2025; and allowing  
6 owners and operators of units remaining after January 1, 2027 that are not cost effective  
7 to retrofit to submit a cost analysis and request a waiver of the retrofit requirements for  
8 those remaining units for approval by the Department.

9 The Department also chose a different approach to addressing economic impacts  
10 on small operators than Colorado. Rather than exempting low producing wells from  
11 regulatory requirements, as Reg. 7 does, NMED proposed scaled back regulatory  
12 requirements to provide regulatory relief for small operators through the small business  
13 facility definition. NMED's proposed approach is directly tied to a company's size and  
14 revenue, while Colorado Reg. 7 provides a blanket exemption based on average per well  
15 production, regardless of company size or revenue. This approach is problematic in New  
16 Mexico because it would exempt 269 out of the 324 well operators who have well  
17 production, and would exempt 30,200 wells (or 63% of wells) from the nonemitting  
18 controller requirements, thereby significantly undermining the purpose of the rule. *See*  
19 *Tr. Vol. 7, 2243:1 – 2244:5.*

20 The Board should find that NMED's proposed approach is more appropriately  
21 designed to provide relief tailored to small companies, without giving an across-the-board  
22 exemption for low producing wells which would compromise the fundamental goal of the  
23 proposed rule which is to achieve meaningful emissions reductions from oil and gas  
24 operations for the benefit of public health and the environment.

25 NMOGA: The Board should adopt NMED's proposed 20.2.50.122 NMAC (with minor  
26 revisions) because it requires reasonable but significant VOCs reductions from pneumatic  
27 controllers. NMOGA has proposed minor revisions, which the Department has reviewed  
28 and agreed with in concept, to improve implementation. These revisions clarify  
29 replacement requirements at existing facilities, clarify that compliance is set based on the  
30 tables, set forth a compliance methodology for determining compliance on January 1,  
31 2024, 2027 and 2030, and provide greater certainty in handling controllers necessary for

1 safety and process reasons. The Board should reject proposals by other stakeholders to  
2 increase the stringency of pneumatics requirements because increasing stringency is  
3 unnecessary and, in many respects, impractical.

4 NMED's proposal requires all new natural gas-driven pneumatic controllers to  
5 have an emission rate of zero and a specified percentage of existing controllers to be non-  
6 emitting according to the schedule in proposed 20.2.50.122.B(3) NMAC. The proposal  
7 ultimately requires anywhere from 80 to 90% of controllers at well sites, tank batteries,  
8 and gathering and boosting stations to be non-emitting by January 1, 2030, and 98% of  
9 pneumatic controllers at transmission compressor stations and gas processing plants to be  
10 non-emitting by January 1, 2030. The proposal also requires new pneumatic diaphragm  
11 pumps located at natural gas processing plants to be non-emitting; new pneumatic  
12 diaphragm pumps located at well sites, tank batteries, gathering and boosting stations, or  
13 transmission compressor stations with access to commercial line electrical power to be  
14 non-emitting; existing pneumatic diaphragm pumps located at well sites, tank batteries,  
15 gathering and boosting stations, natural gas processing plants, or transmission compressor  
16 stations with access to commercial line electrical power to be non-emitting within two  
17 years; and certain pneumatic diaphragm pumps to be controlled by 95% where non-  
18 emitting technology is unavailable.

19 Other stakeholders object to the Department's pneumatic controller proposal  
20 primarily because it is different than Colorado's approach. While Colorado requires  
21 phaseout of pneumatic controllers on a production basis, New Mexico has applied a  
22 phaseout based on controller count. As Ms. Bisbey-Kuehn and Mr. Palmer explained,  
23 Colorado's approach is not appropriate for New Mexico. See generally, Tr. 7:2025:20-25  
24 - 2027:1-15. Colorado has been regulating pneumatic controllers since 2009, and it has  
25 extensive infrastructure and administrative resources in place necessary to administer a  
26 program like Colorado's. Palmer Testimony, Tr. 7:2022:19-23; Bisbey-Kuehn  
27 Testimony, Tr. 7:2026:12-22. This is not the situation New Mexico finds itself in, as the  
28 state is regulating pneumatic controllers for the first time through proposed Part 50.  
29 Bisbey-Kuehn testimony, Tr. 7:2027:4-9. Unlike Colorado, New Mexico does not have  
30 the benefit of building the pneumatics program on top of emissions reductions already  
31 achieved by past regulatory efforts. Tr. 7:2022:19-23. The current proposal recognizes



1 the status of the industry in New Mexico while requiring leaps forward to achieve  
2 significant emissions reductions. To the extent other stakeholders have espoused a  
3 production-based approach, it should be rejected for these reasons. Bisbey-Kuehn  
4 testimony, Tr.7:2028:4-13; Smitherman testimony, Tr. 7:2109:5-18.

5 In addition to requesting a production-based approach, other stakeholders propose  
6 measures to increase the stringency of the proposal. These measures would require  
7 owners and operators to achieve a fixed increase in the percentage of non-emitting  
8 controllers rather than attain a fixed point, require gas driven controllers at gas processing  
9 plants or transmission compressor stations to be converted to non-emitting within six  
10 months, accelerate the timeline so that all retrofits occur by 2025 rather than 2030, and  
11 remove the early action incentive in NMED's proposal. The rationale provided for these  
12 changes boils down to Colorado took a similar approach, so New Mexico should too. For  
13 the reasons outlined above, New Mexico is not Colorado, and the approach taken by  
14 another jurisdiction with different challenges and opportunities has little bearing on  
15 what's right for New Mexico. These requirements are often not technically or  
16 economically feasible and place strains on both the companies and supply chains.  
17 Smitherman testimony, Tr. 7:2109:14-7:2110:4. In addition, the only concrete evidence  
18 offered by Dr. McCabe for the six-month proposal was that natural gas processing plants  
19 were able to achieve this within 6 months in Colorado. McCabe testimony, Tr.  
20 7:2076:14-17; Smitherman testimony, Tr. 7:2108:11-23. But as Dr. McCabe conceded  
21 and other witnesses noted, natural gas processing plants are large facilities with electric  
22 power that are relatively few in number and were not caught up in the pandemic's supply  
23 chain snarls. McCabe testimony, Tr. 7:2076:14-17. There is no compelling evidence in  
24 the record that a faster transition is possible and a lot of testimony why it is not given  
25 New Mexico's starting point and pandemic impacts.

26 Requiring retrofit at gas processing plants and transmission compressor stations  
27 within six months is also infeasible and unnecessary. Multiple witnesses with direct  
28 experience designing systems, planning retrofits, and grappling with current supply chain  
29 issues testified that this proposal is unrealistic. See, e.g., Tr. 7:2108:11-23; 2214:14-18;  
30 2283:1-8; 2284:9 – 2285:25. Requiring phaseout to be completed by 2025 similarly  
31 presents logistical challenges. More importantly, as Mr. McNally testified, "The earlier

1 imposition of VOC controls would have little impact on ozone levels in NM.” NMOGA  
2 Exhibit 45, at 8.

3 Finally, these proposals should be rejected because NMED is requiring owners  
4 and operators to apply leak detection and repair measures to pneumatic controllers and  
5 pumps, a measure that significantly reduces the urgency of phaseout. NMED Rebuttal  
6 Exhibit 23, 20.2.50.116.C NMAC. Multiple witnesses testified that there are “significant  
7 emissions from malfunctioning gas-powered pneumatic controllers” and that applying  
8 LDAR to these devices would reduce emissions from these malfunction events. See, e.g.,  
9 Tr. 7:60:6-9; 7:2224:8-24. If these malfunctioning devices are being identified and  
10 repaired, then New Mexico has less to gain by hastening their replacement. Tr. 7:2275:4-  
11 14. Because NMED’s original pneumatics proposal did not contemplate imposing LDAR  
12 on pneumatic controllers, its cost-per-ton analysis did not consider emissions reductions  
13 attributable to LDAR. See NMED Exhibit 95. Consequently, when NMED adopted the  
14 pneumatic LDAR proposal, it should have updated its cost-per-ton analysis to include  
15 consideration of the LDAR costs and tons reduced before calculating the phase out costs  
16 and tons reduced, which would be less. Eliminating this error significantly decreases the  
17 cost-effectiveness of the retrofit requirements and counsels against increasing the  
18 stringency of the proposal.

19 While NMOGA is supportive of NMED’s LDAR proposal, there are some  
20 changes that are needed to make it more workable. In suggesting these changes,  
21 NMOGA is not trying to change the stringency of the program, just make it more  
22 workable and clearer in application. First, all the discussions of the pneumatics program  
23 were premised upon units being subject either to Table 1 or Table 2 in 20.2.50.122.B.(3).  
24 The compliance methodology in paragraph (4)(b), however, applies to all pneumatic  
25 controllers and does not distinguish between the tables. NMOGA believes this is a  
26 drafting oversight as only sources subject to each Table should be assessed for that table.  
27 NMOGA has proposed language to address this oversight in the redline below and  
28 attached. After discussion between NMOGA and NMED counsel, NMOGA understands  
29 that NMED agrees that its proposal was meant to apply on a “table” basis and agrees with  
30 the concepts set forth in the NMOGA redline.

31

1           Second, both NMED and NMOGA have discussed the importance of pneumatic  
2 controllers “necessary for safety and process reasons,” which NMED has proposed to  
3 exclude from the program upon a written demonstration. See 20.2.50.122.B.(4)(b)(i),  
4 D.(6); Kuehn testimony, Tr. 7:2041:1-5. While all parties likely agree with Ms. Kuehn  
5 that it would be “ideal” if these units were identified prior to the start of the program, the  
6 reality is that it won’t happen. To protect both the ability to maintain these units and the  
7 phase out schedule, NMOGA proposes to rename the initial “total controller count” used  
8 to determine the phase out requirements as the “total historic controller count” so that  
9 neither it nor the phase out requirements applicable to an owner/operator are affected by  
10 subsequent identification of controllers necessary for safety or process reasons. NMOGA  
11 understands that NMED agrees with this concept as well.

12           Third, and most importantly, the rule does not provide how compliance with the  
13 phase out schedule will be demonstrated on the January 1, 2024, January 1, 2027, and  
14 January 1, 2030 compliance dates. It is clear from the testimony of all parties that even  
15 though Table 1 and Table 2 are phrased “Total Required Percentage of Non-Emitting  
16 Controllers by [date]” that the real focus is on replacing natural gas driven controllers  
17 with non-emitting ones or eliminating the natural gas driven controllers entirely, without  
18 replacement. Both replacement and elimination achieve the goal of reducing emissions.  
19 For purposes of demonstrating compliance on January 1, 2024, 2027 and 2030, NMOGA  
20 thus proposes that owners/operators will track the number of emitting controllers subject  
21 to each table, calculate a percentage of emitting controllers by dividing that total by the  
22 total historic controller count for that table, multiply by 100 to make a percent, and then  
23 subtract that percent from 100, which gives the “Percentage of Non-Emitting Controllers”  
24 required to assess whether the required reduction has occurred. This approach is  
25 consistent with NMED’s proposal, which states that records of non-emitting controllers  
26 are not required (see 20.2.50.122.C.(1) and 20.2.50.122.D.(1)) and has the added benefit  
27 of focusing on reductions in the number of emitting controllers, the real issue, rather than  
28 addition of non-emitting controllers. NMOGA’s language to achieve this is found in new  
29 proposed 20.2.50.122.B.(4)(c). [See below each relevant section.] NMOGA has  
30 circulated this proposal to NMED and understands that NMED supports this concept.

31           Finally, NMOGA believes it is critical to enshrine in the rule language Ms.

1 Kuehn’s statement that the rule does not treat replacement of a natural gas driven  
2 controller at an existing facility as a “new” controller, but rather as an existing controller.  
3 Kuehn testimony, Tr. 7:2039:12-17. This provision is critical to the orderly phase out of  
4 controllers. If a controller failure and replacement triggered the “new” requirements, the  
5 owners and operators would be forced into unplanned conversions of entire facilities  
6 because it is not cost effective to retrofit a single controller. Bisbey-Kuehn testimony, Tr.  
7 7:2039:12-17; McCabe testimony, Tr. 7:2092:7-11. NMOGA urges the Board to include  
8 this change to 20.2.50.122.B.(4)(a) to ensure the workability of the final rule.

9 For these reasons, the Board should adopt the NMED proposal, with the minor  
10 workability changes noted, and reject proposals by other stakeholders to impose more  
11 onerous phaseout requirements.

12 CEP: The Community and Environmental Parties support the Department’s proposal to  
13 require operators to replace pneumatic controllers that are designed to emit air pollutants  
14 with zero-emission alternatives. The CEP propose changes to strengthen the NMED’s  
15 proposal and make it more effective.

16 First, and most importantly, The CEP propose to accelerate the transition to zero-  
17 emitting controllers to ensure that New Mexico is not needlessly delaying the important  
18 environmental benefits. The undisputed evidence shows that pneumatic devices are one  
19 of the largest sources of VOC emissions in New Mexico. See CAA Ex. 3 at 7–8.  
20 Fortunately, it is possible to replace polluting pneumatic controllers with devices that  
21 perform the same function without polluting. Alternatives to polluting controllers include  
22 electric controllers and compressed air systems. *Id.* at 8–9. Retrofitting polluting  
23 controllers with zero-emission alternatives is a cost-effective method of reducing  
24 emissions. *Id.*

25 In 2020, Colorado’s Air Quality Control Commission adopted regulations that  
26 require operators to retrofit a substantial portion of their polluting pneumatic controllers  
27 by May 2023. CAA Ex. 3 at 11–12. For example, Colorado’s rule would require a  
28 compressor station operator with a historic percentage of non-emitting controllers of 0 to  
29 20% to retrofit 20% of its polluting controllers by May 2022, an additional 25% of its  
30 controllers by May 2023. CAA Ex. 3 at 12–13. Colorado’s rule was adopted  
31 unanimously, with support from the oil-and-gas industry.

1           The Department’s proposal is similar to Colorado’s rule, but provides for a much  
2 slower transition to zero-emission devices. To give an example, a Colorado operator of  
3 natural gas gathering compressor stations that currently has no non-emitting controllers  
4 would have to convert 45% of its controllers at those stations by May 2023. Under the  
5 Environment Department’s proposal, such an operator would only be required to convert  
6 25% of its controllers by 2024, and would not be required to match the Colorado  
7 requirement **until January 2027**. CAA Ex. 23 at 4.

8           The CEP proposal would accelerate the compliance timeline, while setting two  
9 deadlines (May 1, 2023 and May 1, 2025) instead of three deadlines in the Environment  
10 Department’s proposal (January 1, 2024, January 1, 2027, and January 1, 2030). *See*  
11 CAA Ex. 3 at 15. Oxy supports accelerating the transition to zero-emitting devices, and  
12 proposes modifications to the rule that would accelerate this transition. *See* Oxy Reb. Ex.  
13 1 at 25-26.

14           The accelerated phase out would substantially reduce emissions, at reasonable  
15 cost. Pneumatic controllers are one of the largest sources of VOC emissions in New  
16 Mexico. Clean Air Task Force estimates that there are over 118,000 pneumatic  
17 controllers in New Mexico that collectively emit 30,000 metric tons of VOC per year and  
18 108,000 metric tons of methane. CAA Ex. 3 at 7–8. Because these devices emit so much  
19 pollution each year, the speed with which the phase out occurs has major implications for  
20 public health and the environment. Each additional year of delay means thousands of  
21 additional tons of VOCs and tens of thousands of additional tons of methane will be  
22 emitted. *Id.* at 21. The impacts of this pollution are irreversible. Accordingly, it is  
23 critical that the phase out occur as quickly as possible.

24           The weight of the evidence indicates that the accelerated phase out proposed by  
25 CEP is achievable at reasonable cost. The required pace of retrofits under the program  
26 would still be very reasonable and similar to that required in Colorado. This accelerated  
27 schedule would therefore not increase overall costs in any significant way; at most, it  
28 would require owners and operators to incur some of these costs sooner than they  
29 otherwise might (while also increasing cumulative environmental benefits and ensuring  
30 that these benefits accrue sooner). CAA Ex. 3 at 25. Notably, no party submitted  
31 analysis indicating that the total cost of the retrofit program increases if retrofits occur in

1 earlier years. CAA Ex. 23 at 6.

2 The Department estimated that the pneumatic retrofit program would cost \$2,596  
3 per ton of VOC reduced for gathering and boosting stations, \$5,023 per ton of VOC  
4 reduced for transmission compressor stations, and \$2,745 per ton of VOC reduced for  
5 wellhead and tank battery facilities. CAA Ex. 3 at 23. The Department overestimated  
6 costs and underestimated benefits, so the program is even more cost-effective than this  
7 analysis suggests. CAA Ex. 3 at 23–25. Since there is no evidence that the total cost of  
8 the retrofit program increases if retrofits occur in earlier years, it follows that the CEP  
9 program can be implemented at reasonable cost as well.

10 Substantial evidence supports the Community and Environmental Parties’  
11 proposal to require sites with electric power to retrofit within six months. The CEP  
12 proposed that sites with access to electric power, gas processing plants, and transmission  
13 compressor stations should all convert to non-emitting controllers within six months of  
14 the effective date of the rule. *See* CAA Ex. 22 at 25 (proposed 20.2.50.122.B(3) NMAC).  
15 It has long been recognized that it is simpler, easier, and less expensive to convert sites  
16 with electricity to non-emitting controllers. CAA Ex. 23 at 19. The Department’s  
17 technical analysis shows that all gas processing plants in New Mexico are already using  
18 non-emitting controllers, and all of them have access to commercial line electric power.  
19 Further, this analysis finds that all transmission compressor stations have access to  
20 electric power. CAA Ex. 3 at 16. Kinder Morgan’s expert, Leslie R. Nolting, testified  
21 that Kinder Morgan has access to commercial power at its transmission compressor  
22 stations, and even employs emergency engines to provide **backup** power in the event  
23 commercial power is lost due to inclement weather or electric grid equipment failures.  
24 CAA Ex. 23 at 24; KM Exhibit VI to Notice of Intent at 19.

25 There is precedent for requiring a very rapid phase-out of polluting pneumatic  
26 devices at larger facilities with access to grid electric power. In December 2017,  
27 Colorado required operators of gas processing plants in the Front Range Nonattainment  
28 Area to convert to non-emitting pneumatic controllers by May 1, 2018 (i.e., within six  
29 months). CAA Ex. 3 at 16–17. Accordingly, the EIB should adopt this aspect of the  
30 CEP proposal.

31

1           Substantial evidence supports CEP’ proposal to require operators to achieve a  
2 fixed increase in the percentage of non-emitting controllers, rather than reaching a fixed  
3 end point. The CEP propose a change to the structure of the phase-out table, specifically,  
4 that operators be required to achieve a fixed increase in the **percentage** of non-emitting  
5 controllers, rather than reaching a fixed end point. This makes the rule more effective,  
6 more equitable, and less arbitrary, and is consistent with the structure of the rule in  
7 Colorado. CAA Ex. 3 at 2, 18. No party put forward evidence opposing this change.  
8 Accordingly, EIB should adopt this change.

9           Substantial evidence does not support the Department’s proposal to exempt  
10 operators from further retrofits if 75% of their controllers are non-emitting by January  
11 2025. The Department has proposed a provision that states: “if an owner or operator  
12 meets at least seventy-five percent total non-emitting controllers by January 1, 2025, the  
13 owner or operator has satisfied the requirements of table 1 and 2”. CAA Ex. 3 at 25  
14 (quoting the proposed 20.2.50.122.B(4)(c)(v) NMAC). The proposed exemption makes  
15 the rule less effective because it could result in a large number of pneumatic devices not  
16 being converted, even where it would be technically feasible and cost-effective to do so.  
17 CAA Ex. 3 at 26. The Department has not set forth any technical or economic basis for  
18 this exemption. The Department’s analysis shows that it is technically feasible to retrofit  
19 emitting controllers with zero-emission controllers and that the cost per ton of VOCs  
20 abated is reasonable. The incremental benefits of an additional retrofit are the same  
21 regardless of what the operator’s historic percentage is.

22           Substantial evidence does not support NMOGA’s proposal to exempt stripper  
23 well operators from the pneumatics retrofit program. NMOGA proposes to exempt  
24 operators that produce less than 15 barrels of oil equivalent per well per day from the  
25 pneumatic retrofit requirement. NMOGA Statement of Intent to Present Technical  
26 Testimony, App. A at 47 (proposed section 20.2.50.122.B(3)(c) NMAC). NMOGA’s  
27 proposed exemption is based on language in the Colorado rule. However, NMOGA’s  
28 proposal would exempt **twice as many wells** as are exempted by the Colorado rule.  
29 CAA Ex. 23 at 21. NMOGA’s exemption would apply to much larger firms than the  
30 Colorado exemption. For example, Hillcorp Energy Co. would be eligible for the  
31 exemption created by NMOGA, and would not have to conduct any retrofits at the **11,400**

1 wells it owns in New Mexico. The exemption proposed by NMOGA is far too broad.  
2 The EIB should reject it.

3 Substantial evidence supports requiring operators to include polluting pneumatic  
4 controllers in their LDAR programs. The CEP proposed requiring operators to include  
5 pneumatic devices in their leak detection and repair program. CEP Ex. 1 at 26 (proposing  
6 a new subsection at 116.C(4). Since 2018, Colorado has required operators to perform  
7 LDAR on polluting pneumatics in the Denver Metro/North Front Range Ozone  
8 Nonattainment Area. This requirement was extended to the rest of the state in 2020.  
9 CAA Ex. 23 at 3. NMED has incorporated this proposal into its most recent proposal.  
10 See NMED Jan. 18, 2022 proposal at 28-29. NMOGA and Oxy have also indicated that  
11 they support this proposal. See Oxy Reb. Ex. 1 at 26-27; 7 Tr. 2110:5–10 [Meyer Test.].  
12 The EIB should adopt this provision. [See also CEP proposed SOR 153-188.]  
13

14 IPANM proposed extensive changes reflecting its production-based approach in its own  
15 Section 122; it is set out in its entirety below the end of NMED’s proposal.

16  
17 The revisions offered to NMED’s proposal between this point and IPANM’s proposal  
18 come from the other parties, primarily NMOGA (its “workability” changes) and CEP  
19 (accelerating the compliance timelines). Objections to IPANM’s proposal will have  
20 already appeared in the sections below and will not be duplicated afterward.  
21  
22  
23

24 **A. Applicability: Natural gas-driven pneumatic controllers and pumps located**  
25 **at well sites, tank batteries, gathering and boosting stations, natural gas processing plants,**  
26 **and transmission compressor stations are subject to the requirements of 20.2.50.122**  
27 **NMAC.**

28  
29 NMED: Subsection A of Section 20.2.50.122 applies to natural gas-driven pneumatic  
30 controllers and pumps located at well sites, tank batteries, gathering and boosting  
31 stations, natural gas processing plants, and transmission compressor stations. The Board  
32 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 122-125.  
33 Oxy USA proposed to exempt pneumatic controllers used for artificial lift from the  
34 requirements of this Section. NMED did not agree with this proposal, and the Board  
35 should reject it. Controllers used for artificial lift can be included in the percentage of  
36 controllers that do not need to be non-emitting, and can be addressed through the



1 flexibilities provided in this Section that allow owners and operators to prioritize which  
2 controllers are retrofitted or replaced first. NMED Rebuttal Exhibit 1, p. 87-88.

3 IPANM earlier proposed to exempt well sites or tank batteries with three or fewer  
4 controllers. This proposal would, in effect, exempt nearly all, if not all, controllers  
5 located at well sites and tank batteries. Based on the GHGRP data used to develop the  
6 cost estimates for the pneumatic controller requirements, well sites and tank batteries in  
7 the San Juan Basin have an average of five pneumatic controllers per well and those in  
8 the Permian Basin have an average of only one pneumatic controller per well. The  
9 industry commenters did not provide data or testimony on the impact this exemption  
10 would have on the number of controllers impacted or how the exclusion would affect  
11 costs or emission reductions. *Id.* at 88.

12  
13  
14 Oxy proposes an addition to the end of paragraph 122A:

15  
16 **“Artificial lift controllers located at wellhead only facilities are exempt from these**  
17 **requirements.”**

18  
19 Oxy: Artificial lifts located at wellhead-only facilities should be exempt from the  
20 requirement to retrofit with access to commercial line electrical power. Wellhead-only  
21 facilities are often in remote areas. As Mr. Holderman testified during the hearing, “...  
22 it’s not always logistically feasible to electrify these locations due to issues outside of  
23 Oxy USA’s control, including right of way issues, distance from line power, and the  
24 capacity [for electricity] at a facility. Even without the foregoing concerns, the cost and  
25 timing can be prohibitive. The cost to run an electrical line in Southwest New Mexico at  
26 a facility is around \$200,000 per mile, and with lead times up to a year at present.”  
27 Hearing Transcript at TR-2212:9-23. In addition, wellhead-only facilities do not contain  
28 other production or processing equipment. Exempting artificial lifts at these facilities  
29 would allow operators to focus resources to retrofit producing locations and would result  
30 in the greatest emissions reductions.

31  
32 **B. Emission standards:**

33 **(1) A new natural gas-driven pneumatic controller or pump shall comply**  
34 **with the requirements of 20.2.50.122 NMAC upon startup.**

1                   (2)     **An existing natural gas-driven pneumatic pump shall comply with the**  
 2 **requirements of 20.2.50.122 NMAC within three years of the effective date of this Part.**

3  
 4     NMED: Paragraph (1) of Subsection B of Section 20.2.50.122 requires all new natural  
 5 gas-driven pumps are required to comply with the emission standards of Section  
 6 20.2.50.122 upon startup. Paragraph (2) of Subsection B of Section 20.2.50.122 requires  
 7 existing natural gas-driven pneumatic pumps to comply with the emission standards in  
 8 Section 20.2.50.122 within three years of the effective date of Part 50. The Board should  
 9 adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 125-131.

10  
 11  
 12                   (3)     **An existing natural gas-driven pneumatic controller shall comply with**  
 13 **the requirements of 20.2.50.122 NMAC according to the following schedule:**

14  
 15  
 16  
 17 **Table 1 – WELL SITES, STANDALONE TANK BATTERIES, GATHERING AND**  
 18 **BOOSTING STATIONS**

<b>Total Historic Percentage of Non-Emitting Controllers</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2024</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2027</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2030</b>
<b>&gt; 75%</b>	<b>80%</b>	<b>85%</b>	<b>90%</b>
<b>&gt; 60-75%</b>	<b>80%</b>	<b>85%</b>	<b>90%</b>
<b>&gt; 40-60%</b>	<b>65%</b>	<b>70%</b>	<b>80%</b>
<b>&gt; 20-40%</b>	<b>45%</b>	<b>70%</b>	<b>80%</b>
<b>0-20%</b>	<b>25%</b>	<b>65%</b>	<b>80%</b>

19  
 20  
 21  
 22 **Table 2 – TRANSMISSION COMPRESSOR STATIONS AND GAS PROCESSING**  
 23 **PLANTS**

<b>Total Historic Percentage of Non-Emitting Controllers</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2024</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2027</b>	<b>Total Required Percentage of Non-Emitting Controllers by January 1, 2030</b>
<b>&gt; 75%</b>	<b>80%</b>	<b>95%</b>	<b>98%</b>
<b>&gt; 60-75%</b>	<b>80%</b>	<b>95%</b>	<b>98%</b>
<b>&gt; 40-60%</b>	<b>65%</b>	<b>95%</b>	<b>98%</b>
<b>&gt; 20-40%</b>	<b>50%</b>	<b>95%</b>	<b>98%</b>
<b>0-20%</b>	<b>35%</b>	<b>95%</b>	<b>98%</b>

1 NMED: Paragraph (3) of Subsection B of Section 20.2.50.122 sets forth the required  
2 schedules and targets for replacing existing natural gas-driven pneumatic controllers with  
3 non-emitting controllers. Table 1 contains the schedule and targets for well Sites, tank  
4 batteries, and gathering and Boosting Stations. Table 2 contains the schedule and targets  
5 for natural gas compressor stations and gas processing plants. The target is based on the  
6 number of pneumatic controllers at all of the owner or operator's affected facilities that  
7 commenced construction before the effective date of Part 50. The total controller count  
8 must include all emitting pneumatic controllers and all non-emitting pneumatic  
9 controllers, except pneumatic controllers that are necessary for a safety or process  
10 purpose that cannot otherwise be met without emitting natural gas.

11 The Board should adopt this proposal for the reasons stated in NMED Exhibit 32,  
12 p. 125-131; NMED Rebuttal Exhibit 1, pp. 82-90. The Department's proposal allows  
13 owners and operators to prioritize their highest producing sites and sites with utility  
14 electric power for retrofitting first. In this regard, there is no material difference between  
15 the Department's proposal and those based on the Colorado approach, except that while  
16 Colorado mandates that high production sites must be prioritized, NMED's proposal does  
17 not, and therefore provides more flexibility to owners and operators to select the most  
18 cost-effective sites to be retrofitted first. NMED Rebuttal Exhibit 1, pp. 85-86.

19 NMOGA proposes a change to Section 122B(3):

20  
21  
22 **(3) An owner or operator shall ensure that its existing natural gas-driven**  
23 **pneumatic controllers shall comply with the requirements of 20.2.50.122 NMAC**  
24 **according to the following schedule**

25  
26 NMOGA: The change is made to reflect testimony by Ms. Kuehn and evident intent of  
27 provision to require each owner/operator to reduce the number of pneumatic controllers  
28 in its operations by the specified percentage. It is obvious from the testimony of all  
29 witnesses that an individual controller cannot partially reduce emissions but must be  
30 retrofitted to a non-emitting controller or replaced or eliminated. It is obvious from the  
31 testimony of all witnesses that the reduction percentages are aimed at the group of  
32 existing controllers as an individual controller cannot partially reduce emissions but must  
33 be retrofitted to a non-emitting controller or replaced or eliminated. Bisbey-Kuehn

1 testimony, Tr. 7:2027:9-13 (“the proposed provisions of this section will likely achieve  
 2 higher emission reductions from pneumatic controllers by targeting reductions in the  
 3 overall number of emitting controllers...”); 7:2029:6-7:2030:9 (referencing changes to  
 4 the “fleet” of controllers).

5  
 6 CEP proposes new language for B(3) and a new B(4):

7 **(3) An existing natural gas-driven pneumatic controller at a site with access to**  
 8 **commercial line electrical power, and any existing natural-gas driven pneumatic**  
 9 **controller at a transmission compressor station or a natural gas processing plant,**  
 10 **shall comply with this Section within six months of the effective date of this Part.**

11  
 12 **(4) At sites that do not have access to commercial line electrical power, owners**  
 13 **and operators shall retrofit their fleet of existing natural gas-driven pneumatic**  
 14 **controllers according to the following schedule; shall comply with the requirements**  
 15 **of 20.2.50.122 NMAC according to the following schedule:**

16  
 17 CEP: It has long been recognized that it is simpler, easier, and less expensive to convert  
 18 sites with electricity to non-emitting controllers. CAA Ex. 23 at 19. There is precedent  
 19 for requiring a very rapid phase-out of polluting pneumatic devices at larger facilities  
 20 with access to grid electric power. In December 2017, Colorado required operators of  
 21 gas processing plants in the Front Range Nonattainment Area to convert to non-emitting  
 22 pneumatic controllers by May 1, 2018 (i.e., within six months). CAA Ex. 3 at 16–17.  
 23 The EIB should follow this precedent and require a similarly rapid phase out at sites in  
 24 New Mexico with access to commercial line electric power. See also CEP proposed SOR  
 25 170-175.

26 **Oxy and CEP propose to replace NMED’s Table 1 in 122B(3) with their own, to**  
 27 **accelerate the phaseout of polluting pneumatic controllers:**

28  
 29 **Table 1 – COMPLIANCE SCHEDULE BY HISTORIC LIQUIDS PRODUCTION**

Total Historic Percentage of Liquids Produced at Facilities with Non-Emitting	Conversion Required by December 31, 2023	Maximum Required Percentage by December 31, 2023	Additional Conversion Required by May 1, 2025	Maximum Required Percentage by May 1, 2025	Additional Conversion Required by May 1, 2027	Maximum Required Percentage by May 1, 2027
> 75 %	+10%	92%	+8%	94%	+3%	96%
> 60-75 %	+15%	85%	+10%	93%	+7%	95%
> 40-60 %	+20%	75%	+18%	85%	+12%	92%
> 20-40 %	+30%	60%	+25%	78%	+15%	90%
0-20 %	+35%	50%	+25%	75%	+25%	90%

1 Oxy: The final version of the proposed rule maintains the compliance schedule that the  
2 Department initially proposed in the May 6, 2021 version of the proposed rule – a  
3 compliance schedule that requires a certain percentage of pneumatic controllers and  
4 pumps to be in compliance by a specific date. By not tying these completion goals to  
5 production, NMED’s proposal puts “form over substance.” As Oxy USA has  
6 consistently noted throughout this process, basing the compliance timeline for pneumatic  
7 controllers on historic liquids production as opposed to the number of pneumatic  
8 controllers at a site – i.e., requiring that the pneumatic controllers with highest historic  
9 liquids production be addressed first – would better ensure that the pneumatic controllers  
10 that are actuated most frequently, and therefore have the potential to emit more often, are  
11 retrofitted first. A percentage-driven compliance schedule does not compel operators to  
12 target the higher producing (i.e., higher emitting) sites first. In fact, a percentage-driven  
13 compliance schedule could incentivize addressing the lower producing sites sooner than  
14 the higher producing sites, even though emissions reductions will be greater at the latter.  
15 NMED has already acknowledged the value of tying obligations to production. During a  
16 discussion of the 20.2.50.116 NMAC leak detection requirements at the hearing, Ms.  
17 Bisbey-Kuehn noted that the frequency of AVO obligations was based on the  
18 understanding that, “ ... higher production facilities will have necessarily higher – more  
19 equipment with more leakage opportunities and should be inspected more frequently.”  
20 Hearing Transcript at TR-2451:20-25 and TR-2452:1-3. This explanation follows  
21 common sense – higher producing facilities should be surveyed more often because they  
22 likely emit more often. The same logic applies to pneumatic controllers – facilities with  
23 greater historic liquids production will have more opportunities for pneumatic controller  
24 emissions. Oxy USA encourages the Board to adopt the modified implementation  
25 schedule previously proposed in Oxy USA Rebuttal Exhibit 1, which was also supported  
26 by the e-NGOs.

27  
28 CEP: Table 1 is modified to require a more rapid phase out, with a slightly different  
29 structure. The CEP propose to accelerate the transition to zero-emitting controllers to  
30 ensure that New Mexico is not needlessly delaying the important environmental benefits.  
31 In 2020, Colorado’s Air Quality Control Commission adopted regulations that require

1 operators to retrofit a substantial portion of their polluting pneumatic controllers by May  
2 2023. CAA Ex. 3 at 11–12. For example, Colorado’s rule would require a compressor  
3 station operator with a historic percentage of non-emitting controllers of 0 to 20% to  
4 retrofit 20% of its polluting controllers by May 2022, an additional 25% of its controllers  
5 by May 2023. CAA Ex. 3 at 12–13. Colorado’s rule was adopted unanimously, with  
6 support from the oil-and-gas industry. *Id.*

7 NMED’s proposal is similar to Colorado’s rule, but provides for a much slower  
8 transition to zero-emission devices. For example, a Colorado operator of natural gas  
9 gathering compressor stations that currently has no non-emitting controllers would have  
10 to convert 45% of its controllers at those stations by May 2023. Under NMED’s  
11 proposal, such an operator would only be required to convert 25% of its controllers by  
12 2024, and would not be required to match the Colorado requirement until January 2027.  
13 CAA Ex. 23 at 4.

14 The CEP proposal would accelerate the compliance timeline, while setting two  
15 deadlines (May 1, 2023 and May 1, 2025) instead of three deadlines in NMED’s proposal  
16 (January 1, 2024, January 1, 2027, and January 1, 2030). See CAA Ex. 3 at 15. The  
17 proposal still provides more time from the start of the rule than the Colorado rule.  
18 The weight of the evidence shows that accelerating the transition to zero-emission  
19 pneumatics will have tremendous public health benefits. Pneumatic controllers are one  
20 of the largest sources of VOC and methane emissions in New Mexico. Clean Air Task  
21 Force estimates that there are over 118,000 pneumatic controllers in New Mexico that  
22 collectively emit 30,000 metric tons of VOC per year and 108,000 metric tons of  
23 methane. CAA Ex. 3 at 7–8. Because these devices emit so much pollution each year,  
24 the speed with which the phase out occurs has major implications for public health and  
25 the environment. Each additional year of delay means thousands of additional tons of  
26 VOCs and tens of thousands of additional tons of methane will be emitted. *Id.* at 21. The  
27 impacts of this pollution are irreversible.

28 The weight of the evidence indicates that the accelerated phase out proposed by  
29 the CEP is achievable at reasonable cost. The required pace of retrofits under the  
30 program would still be very reasonable and similar to that required in Colorado. This  
31 accelerated schedule would therefore not increase overall costs in any significant way; at

1 most, it would require owners and operators to incur some of these costs sooner than they  
2 otherwise might (while also increasing cumulative environmental benefits and ensuring  
3 that these benefits accrue sooner). CAA Ex. 3 at 25. Notably, no party submitted  
4 analysis indicating that the total cost of the retrofit program increases if retrofits occur in  
5 earlier years. CAA Ex. 23 at 6.

6 The CEP propose a change to the structure of the phase-out table. Specifically,  
7 they propose that operators be required to achieve a fixed increase in the percentage of  
8 non-emitting controllers, rather than reaching a fixed end point. This makes the rule  
9 more effective, more equitable, and less arbitrary, and is consistent with the structure of  
10 the rule in Colorado. CAA Ex. 3 at 2, 18. No party put forward evidence opposing this  
11 change. Accordingly, EIB should adopt this change. Table 2 is not needed, because all  
12 Transmission Compressor Stations and Gas Processing Plants have access to commercial  
13 line electric power and can convert within six months. See CAA Ex. 3 at 16. See also  
14 CEP proposed SOR 153-191.

15 Pneumatic controllers are a significant source of pollution in New Mexico.  
16 Pneumatic controllers that are operated with natural gas emit air pollutants, both as part  
17 of their normal operation and when they malfunction. Natural gas is primarily composed  
18 of methane, a potent greenhouse gas. Other pollutants, including ozone-forming VOCs  
19 and toxic or cancer-causing hazardous air pollutants, are typically present in natural gas  
20 at sites such as well production facilities, gathering compressor stations, and processing  
21 plants. Pneumatic controllers are designed to release the gas that is used to operate them,  
22 and typically are configured to release that gas directly into the atmosphere. When  
23 natural gas is used to operate controllers, that gas (and the air pollutants it contains) is  
24 emitted into the atmosphere. CAA Ex. 3 at 4.

25 Pneumatic controllers often malfunction, which causes them to emit more natural  
26 gas than they are designed to emit. For example, intermittent-bleed controllers, which are  
27 the most common type in New Mexico, are designed to emit only during the actuation  
28 cycle for the controller, but in the field, these devices frequently emit between actuations.  
29 CAA Ex. 3 at 5.

30 Given the extent to which pneumatic devices malfunction and emit more than  
31 they are designed to emit, it is difficult to precisely quantify emissions from these

1 devices. However, Clean Air Task Force analysis of data collected for the Permian and  
2 San Juan basins in EPA's Greenhouse Gas Reporting program indicates that there are  
3 over 118,000 pneumatic controllers in New Mexico that collectively emit about 108,000  
4 metric tons of methane and about 30,000 metric tons of VOC. Analysis from EDF  
5 indicates that pneumatic devices are the second largest source of methane emissions from  
6 the oil and gas industry in New Mexico. CAA Ex. 3 at 7–8.

7 Replacing polluting pneumatic controllers with zero-emission controllers is a  
8 proven, cost-effective strategy for reducing emissions. It is possible to replace polluting  
9 pneumatic controllers with devices that perform the same function without polluting.  
10 Several cost-effective technologies are available that can entirely eliminate emissions  
11 from gas-driven pneumatic controllers, at new and existing sites, with and without  
12 electricity available. The first approach is to use compressed air instead of pressurized  
13 natural gas to operate controllers. A second approach is to use electric controllers,  
14 avoiding the use of pneumatic operation. CAA Ex. 3 at 8–9.

15 Retrofitting polluting controllers with zero emission alternatives is a cost-  
16 effective method for reducing emissions. Clean Air Task Force conducted analysis as  
17 part of a recent rulemaking in Colorado that demonstrated that converting to these  
18 technologies at new and existing well-pads and compressor stations was a cost-effective  
19 mitigation approach for reducing VOC and methane emissions. This conclusion is well  
20 supported by a number of recent regulations that prohibit installation of new gas-driven  
21 pneumatic controllers (unless emissions are captured or controlled). CAA Ex. 3 at 10.

22 Colorado has adopted an aggressive plan to phase out polluting pneumatic  
23 controllers, with industry support. In 2020, Colorado's Air Quality Control Commission  
24 adopted regulations that require operators to retrofit a substantial portion of their  
25 polluting pneumatic controllers to use non-emitting controllers over the next few years.  
26 CAA Ex. 3 at 11–12. For compressor stations, operators in Colorado are required to  
27 retrofit a certain percentage of their polluting pneumatic devices by May 2022. Each  
28 operator must convert additional polluting controllers by May 2023. The number of  
29 devices an operator must convert depends on the total historic percentage of non-emitting  
30 controllers in the operator's fleet. Generally, an operator starting with a smaller  
31 percentage of non-emitting controllers must convert a greater number of controllers;



1 however, all operators that utilize polluting pneumatic controllers must retrofit some  
2 additional controllers. CAA Ex. 3 at 12–13. For example, a compressor station operator  
3 with a historic percentage of non-emitting controllers of 0 to 20% would be required to  
4 retrofit 20% of its polluting controllers by May 2022. It would then be required to  
5 retrofit an additional 25% of its controllers by May 2023. Thus, an operator that started  
6 without any zero-emission controllers would be required to convert 55% of its controllers  
7 to non-emitting within two years. CAA Ex. 3 at 12–13.

8 For oil and gas production facilities, the Colorado rule establishes a retrofit  
9 schedule with the same timelines and a similar structure as the table applicable to  
10 compressor stations. However, instead of retrofitting a given percentage of their  
11 **controllers**, operators must convert a certain percentage of their **production** to non-  
12 emitting. Specifically, operators must convert facilities that account for a certain  
13 percentage of the operator’s total liquids production (liquid hydrocarbons plus produced  
14 water) in the state by each date. For example, an operator that currently produces 10% of  
15 its statewide liquids at well pads with no emitting pneumatics must convert well pads that  
16 account for 15% of the operator’s total statewide liquids to non-emitting by May 2022,  
17 and then must convert additional well pads that account for 25% of the operator’s total  
18 statewide liquids to non-emitting by May 2023. CAA Ex. 3 at 13.

19 The CEP proposal would accelerate the compliance timeline, while setting two  
20 deadlines (May 1, 2023 and May 1, 2025) instead of three deadlines in the Environment  
21 Department’s proposal (January 1, 2024, January 1, 2027, and January 1, 2030). *See*  
22 CAA Ex. 3 at 15. Each additional year of delay means thousands of additional tons of  
23 VOCs and tens of thousands of additional tons of methane will be emitted. Those  
24 environmental and public health impacts are irreversible. CAA Ex. 3 at 21.

25 There is precedent for conducting a rapid phase out of polluting pneumatics at  
26 transmission compressor stations and other facilities with access to grid power.  
27 Community and Environmental Parties proposed that sites with access to electric power,  
28 gas processing plants, and transmission compressor stations should all convert to non-  
29 emitting controllers within six months of the effective date of the rule. *See* CAA Ex. 22  
30 at 25 (proposed 20.2.50.122.B(3) NMAC.

31 It has long been recognized that it is simpler, easier, and less expensive to convert

1 sites with electricity to non-emitting controllers. CAA Ex. 23 at 19. The Department's  
2 technical analysis shows that all gas processing plants in New Mexico are already using  
3 non-emitting controllers, and all of them have access to commercial line electric power.  
4 Further, this analysis finds that all transmission compressor stations have access to  
5 electric power. CAA Ex. 3 at 16.

6 Kinder Morgan's expert, Leslie R. Nolting, testified that Kinder Morgan has  
7 access to commercial power at its transmission compressor stations, and even employs  
8 emergency engines to provide **backup** power in the event commercial power is lost due  
9 to inclement weather or electric grid equipment failures. CAA Ex. 23 at 24; KM Exhibit  
10 VI to Notice of Intent at 19. There is precedent for requiring a very rapid phase-out of  
11 polluting pneumatic devices at larger facilities with access to grid electric power. In  
12 December 2017, Colorado required operators of gas processing plants in the Front Range  
13 Nonattainment Area to convert to non-emitting pneumatic controllers by May 1, 2018  
14 (i.e., within six months). CAA Ex. 3 at 16–17.

15 While pipeline-quality gas has a lower VOC content than gas further upstream,  
16 transmission compressor stations can still be a significant source of VOCs, and  
17 converting to zero-emitting pneumatic devices is a particularly cost effective way to  
18 reduce emissions from these sources. CAA Ex. 23 at 24. Rather than Requiring  
19 Operators to Achieve a Fixed *Percentage* of Non-Emitting Controllers, the Rule Should  
20 Require Operators to Achieve a Fixed *Increase*. Requiring operators to achieve a fixed  
21 **percentage**, no matter where they lie within their cohort, is less efficient, less equitable  
22 for operators, and creates arbitrary outcomes. It may also create an incentive for  
23 operators to undercount the number of existing pneumatic devices, or perversely, to delay  
24 retrofits so they remain in a favorable position (i.e., immediately below a threshold for  
25 inclusion in the next higher cohort). CAA Ex 3 at 17–19. Colorado requires operators to  
26 achieve a fixed **increase** in the percentage of non-emitting controllers. CAA Ex. 3 at 18.

27 The Department's Proposed Retrofit program is cost effective. The Department  
28 estimated that the pneumatic retrofit program would cost \$2,596 per ton of VOC reduced  
29 for gathering and boosting stations, \$5,023 per ton of VOC reduced for transmission  
30 compressor stations, and \$2,745 per ton of VOC reduced for wellhead and tank battery  
31 facilities. CAA Ex. 3 at 23.

1           The Department’s estimates generally are reasonable, but they have overestimated  
2 the net costs of pneumatic controller retrofits for several reasons. First, the Department’s  
3 estimates omit the increased revenues that operators receive because, after retrofitting  
4 facilities to eliminate venting pneumatic controllers, they are able to sell the gas that the  
5 pneumatic controllers would otherwise vent. Second, the Department’s estimates omit  
6 the maintenance savings that operators realize when they convert from gas-driven  
7 controllers to instrument air or electric controllers. Third, the Department estimates the  
8 costs for retrofitting all sites with access to electricity by modeling costs for instrument  
9 air systems. For smaller sites, electric controllers will often be more cost effective.  
10 Fourth, the Environment Department fails to account for the fact that operators will likely  
11 replace all of the devices at a particular site at the same time. CAA Ex. 3 at 23–25.  
12 Valor EPC (Valor), a consultant for NMOGA, estimated that the annualized cost of the  
13 pneumatic retrofit program would be \$7,213 per ton of VOC reduced. CAA Ex. 23 at 13.  
14 Valor radically overestimated the costs of the Environment Department’s proposed  
15 regulation of pneumatic controllers, and ignores the ways the Department overestimated  
16 costs. Valor makes a variety of variety of erroneous assumptions that lead it to  
17 overestimate equipment and installation costs. CAA Ex. 23 at 14.

18           Valor’s analysis used an emission factor for intermittent-bleed controllers that is  
19 much lower than the factor recommended by EPA. While Colorado used an emission  
20 factor for intermittent-bleed controllers of 3.5 standard cubic feet per hour (“scf/hr”) for  
21 its 2020 pneumatics rule, this is too low for New Mexico. It is most appropriate for New  
22 Mexico to continue using the EPA emission factor of 13.5 scf/hr. CAA Ex. 23 at 7–13.  
23 Valor’s cost estimate is also based on air compression equipment that is sized to provide  
24 a much greater volume of compressed air to the pneumatic controllers at a site than those  
25 pneumatic controllers would need, based on Valor’s claims about emissions from the  
26 controllers. CAA Ex. 23 at 14–15.

27           A more rapid phase out, as CEP propose, would also be cost effective. The CEP  
28 propose to accelerate the transition already required by the Department’s proposal. The  
29 required pace of retrofits under the program would still be very reasonable and similar to  
30 that required in Colorado. This accelerated schedule would therefore not increase overall  
31 costs in any significant way; at most, it would require owners and operators to incur some

1 of these costs sooner than they otherwise might (while also increasing cumulative  
2 environmental benefits and ensuring that these benefits accrue sooner). CAA Ex. 3 at 25.  
3 No party submitted analysis indicating that the total cost of the retrofit program increases  
4 if retrofits occur in earlier years. While costs may be incurred earlier, the benefits to  
5 public health and the environment (as well as benefits to industry in the form of increased  
6 revenue and maintenance savings) will be realized earlier as well. CAA Ex. 23 at 6.

7 There is no need to exempt operators that convert 75% of their polluting  
8 controllers from further requirements. The Department has proposed a provision that  
9 states: “if an owner or operator meets at least 75% total non-emitting controllers by  
10 January 1, 2025, the owner or operator has satisfied the requirements of table 1 and 2.”  
11 CAA Ex. 3 at 25 (quoting the proposed 20.2.50.122.B(4)(c)(v) NMAC). The proposed  
12 exemption makes the rule less effective because it could result in a large number of  
13 pneumatic devices not being converted, even where it would be technically feasible and  
14 cost effective to do so. CAA Ex. 3 at 26. The Department has not set forth any technical  
15 or economic basis for this exemption. The Department’s analysis shows that is  
16 technically feasible to retrofit emitting controllers with zero-emission controllers and that  
17 the cost per ton of VOCs abated is reasonable. The incremental benefits of an additional  
18 retrofit are the same regardless the operator’s historic percentage. CAA Ex. 3 at 26.

19 NMOGA’s proposed exemption for stripper well operators would exempt  
20 operators that can easily afford to replace outdated, polluting controllers. NMOGA  
21 proposes to exempt operators that produce less than 15 barrels of oil equivalent per well  
22 per day from the pneumatic retrofit requirement. NMOGA Statement of Intent to Present  
23 Technical Testimony, App. A at 47 (proposed section 20.2.50.122.B(3)(c) NMAC).  
24 NMOGA’s proposed exemption is based on language in the Colorado rule. However,  
25 NMOGA’s proposal would exempt **twice as many wells** as are exempted by the  
26 Colorado rule. CAA Ex. 23 at 21. NMOGA’s exemption would apply to much larger  
27 firms than the Colorado exemption. For example, Hillcorp Energy Co. would be eligible  
28 for the exemption created by NMOGA, and would not have to conduct any retrofits at the  
29 **11,400 wells** it owns in New Mexico. The exemption proposed by NMOGA is far too  
30 broad. CAA Ex. 23 at 22.

31

1                   **(4) Standards for natural gas-driven pneumatic controllers.**

2                   **(a) new pneumatic controllers shall have an emission rate of zero.**

3                   **(b) existing pneumatic controllers shall meet the required**  
4 **percentage of non-emitting controllers within the deadlines in tables 1 and 2 of Paragraph**  
5 **(3) of Subsection B of 20.2.50.122 NMAC, and shall comply with the following:**

6                   **(i) by January 1, 2023, the owner or operator shall**  
7 **determine the total controller count for all controllers at all of the owner or operator's**  
8 **affected facilities that commenced construction before the effective date of this Part. The**  
9 **total controller count must include all emitting pneumatic controllers and all non-emitting**  
10 **pneumatic controllers, except that pneumatic controllers necessary for a safety or process**  
11 **purpose that cannot otherwise be met without emitting natural gas shall not be included in**  
12 **the total controller count.**

13                   **(ii) determine which controllers in the total controller count**  
14 **are non-emitting and sum the total number of non-emitting controllers and designate those**  
15 **as total historic non-emitting controllers.**

16                   **(iii) determine the total historic non-emitting percent of**  
17 **controllers by dividing the total historic non-emitting controller count by the total**  
18 **controller count and multiplying by 100.**

19                   **(iv) based on the percent calculated in (iii) above, the owner**  
20 **or operator shall determine which provisions of tables 1 and 2 of Paragraph (3) of**  
21 **Subsection B of 20.2.50.122 NMAC apply and the replacement schedule the owner or**  
22 **operator must meet.**

23                   **(v) if an owner or operator meets at least seventy-five**  
24 **percent total non-emitting controllers by January 1, 2025, the owner or operator is not**  
25 **subject to the requirements of tables 1 and 2 of Paragraph (3) of Subsection B of**  
26 **20.2.50.122 NMAC.**

27                   **(vi) if after January 1, 2027, an owner or operator's**  
28 **remaining pneumatic controllers are not cost-effective to retrofit, the owner or operator**  
29 **may submit a cost analysis of retrofitting those remaining units to the department. The**  
30 **department shall review the cost analysis and determine whether those units qualify for a**  
31 **waiver from meeting additional retrofit requirements.**

32  
33                   **(c) a pneumatic controller with a bleed rate greater than six**  
34 **standard cubic feet per hour is permitted when the owner or operator has demonstrated**  
35 **that a higher bleed rate is required based on functional needs, including response time,**  
36 **safety, and positive actuation. An owner or operator that seeks to maintain operation of an**  
37 **emitting pneumatic controller must prepare and document the justification for the safety**  
38 **or process purpose prior to the installation of a new emitting controller or the retrofit of an**  
39 **existing controller. The justification shall be certified by a qualified professional or inhouse**  
40 **engineer.**

41                   **(d) Temporary pneumatic controllers that emit natural gas and**  
42 **are used for well abandonment activities or used prior to or through the end of flowback,**  
43 **and pneumatic controllers used as emergency shutdown devices located at a well site, are**  
44 **not subject to the requirements of Subsection B of 20.2.50.122 NMAC.**

45                   **(e) Temporary or portable pneumatic controllers that emit**  
46 **natural gas and are on-site for less than 90 days are not subject to the requirements of**

1 **Subsection B of 20.2.50.122 NMAC.**

2  
3 NMED: Paragraph (4) of Subsection B of Section 20.2.50.122 sets forth the emissions  
4 standards for natural gas-driven pneumatic controllers. Subparagraph (a) provides that  
5 new pneumatic controllers are required to have an emission rate of zero. Subparagraph  
6 (b) outlines the process by which owners and operators of existing pneumatic controllers  
7 determine what percentage of non-emitting controllers they have to meet, which  
8 provisions of Tables 1 and 2 apply, and the replacement schedule they must meet.  
9 Subparagraph (c) authorizes pneumatic controllers with a bleed rate exceeding six  
10 standard cubic feet per hour if the owner or operator demonstrates that a higher bleed rate  
11 is required based on functional needs. Subparagraph (d) exempts temporary pneumatic  
12 controllers used for well abandonment activities or prior to flowback and pneumatic  
13 controllers used as emergency shut down devices at a well site from the requirements of  
14 Subsection B. Subparagraph (e) exempts temporary or portable pneumatic controllers that  
15 are onsite for less than 90 days from the requirements of Subsection B. The Board should  
16 adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 122-137; NMED  
17 Rebuttal Exhibit 1, pp. 83-90; Tr. Vol. 7, 2025:10 – 2033:20.  
18 [GCA’s earlier proposals in this Section are not part of its final proposal.]

19 The eNGO parties withdrew their initial proposal in their rebuttal testimony in  
20 favor of the joint proposal with Oxy USA, which the Board will address above. The  
21 eNGO’s initial proposal may have led to faster reductions in emissions, but failed to  
22 account for the number of controllers affected, the number of facilities required to  
23 comply with this Section, and the time needed to come into compliance, making the  
24 proposed timelines impractical and unreasonable. NMED Rebuttal Exhibit 1, pp. 89-90.  
25 The Department testified that it will review such requests on a case-by-case basis and will  
26 make a determination whether or not the request should be granted, thus ensuring that  
27 only reasonable and fully supported waiver requests are allowed. *See id.* at 90.

28  
29 Kinder Morgan: The Department confirmed its intent that operators of transmission  
30 compressor stations and gas processing plants comply with the requirements of Table 2,  
31 and the Board should adopt this section as proposed. [See Kinder Morgan’s Closing  
32 Argument at pp. 12-15 for a more detailed history of the evolution of this section.]

1 The Department reasonably decided to strike 20.2.50.122.B.(4)(b) NMAC  
2 reflected in the September 16 Version of 20.2.50 NMAC. That prior language would  
3 have required existing pneumatic controllers with access to commercial line electric  
4 power to install/retrofit to zero bleed pneumatic controllers within 2 years of the effective  
5 date of this subpart. During hearing, the Department recognized that that provision,  
6 unsupported by technical feasibility and cost data, would come in direct conflict with  
7 Table 2, and would result in problematic outcomes. For example, while transmission  
8 compressor stations are typically tied into commercial line electric power, that does not  
9 mean that the station has adequate power to install additional equipment or sufficient  
10 infrastructure in place to route power to that a particular piece of additional equipment.  
11 The Department confirmed its intent that operators of transmission compressor stations  
12 and gas processing plants comply with the requirements of Table 2, and we ask the Board  
13 to adopt this section as proposed. The Board should set aggressive, yet achievable, targets  
14 for operators to retrofit or replace existing pneumatic controllers with non-emitting  
15 controllers; and the schedules set forth in Tables 1 and 2 achieve this outcome.

16  
17 NMOGA proposed extensive changes throughout paragraph (4):  
18

19 **(4) Standards for natural gas-driven pneumatic controllers.**

20 **(a) new pneumatic controllers shall have an emission rate of zero. A**  
21 **natural gas driven pneumatic controller replacing an existing natural gas driven**  
22 **pneumatic controller at an existing facility is an existing pneumatic controller for**  
23 **purposes of Section 20.2.50.122.**

24 **(b) owners and operators of existing pneumatic controllers shall meet the**  
25 **required percentage of non-emitting controllers within the deadlines in tables 1 and**  
26 **2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC, and shall comply with the**  
27 **following:**

28 **(i) by ~~January~~ July 1, 2023, the owner or operator shall**  
29 **determine the total controller count for all controllers subject to each table**  
30 **separately at all of the owner or operator's affected facilities that commenced**  
31 **construction before the effective date of this Part. The total controller count for each**  
32 **table must include all emitting pneumatic controllers and all non-emitting**  
33 **pneumatic controllers, except that pneumatic controllers necessary for a safety or**  
34 **process purpose that cannot otherwise be met without emitting natural gas shall not**  
35 **be included in the total controller count. This final number is the total historic**  
36 **controller count. Controllers identified as required for a safety or process purpose**  
37 **after July 1, 2023 shall not affect the total historic controller count.**

38 **(ii) determine which controllers in the total controller count for**  
39 **each table are non-emitting and sum the total number of non-emitting controllers**

1 and designate those as total historic non-emitting controllers.

2 (iii) determine the total historic non-emitting percent of controllers  
3 for each table by dividing the total historic non-emitting controller count by the  
4 total historic controller count and multiplying by 100.

5 (iv) based on the percent calculated in (iii) above for each table, the  
6 owner or operator shall determine which provisions of tables 1 and 2 of Paragraph  
7 (3) of Subsection B of 20.2.50.122 NMAC apply and the replacement schedule the  
8 owner or operator must meet.

9 (v) if an owner or operator meets at least seventy-five percent total  
10 non-emitting controllers using the calculation methodology in paragraph (4)(c) by  
11 January 1, 2025, for either or both table 1 or table 2, the owner or operator is not  
12 thereafter subject to the requirements of tables 1 and 2 that table(s) of Paragraph  
13 (3) of Subsection B of 20.2.50.122 NMAC.

14 (vi) if after January 1, 2027, an owner or operator's remaining  
15 pneumatic controllers are not cost-effective to retrofit, the owner or operator may  
16 submit a cost analysis of retrofitting those remaining units to the department. The  
17 department shall review the cost analysis and determine whether those units qualify  
18 for a waiver from meeting additional retrofit requirements.

19 (c) owners and operators of existing natural gas driven pneumatic  
20 controllers shall demonstrate compliance with tables 1 and 2 of Paragraph (3) of  
21 Subsection B of 20.2.50.122 NMAC, on January 1, 2024, January 1, 2027, and  
22 January 1, 2030, as follows:

23 (i) determine which controllers are emitting (excluding pneumatic  
24 controllers necessary for safety or process reasons pursuant to Paragraph (4)(d) of  
25 Subsection B of 20.2.50.122 NMAC) and sum the total number of emitting  
26 controllers for table 1 and table 2 facilities separately.

27 (ii) determine the percentage of non-emitting controllers by using  
28 the following equation for table 1 and table 2 facilities separately:

29  
30 Total percentage of non-emitting controllers = 100 - ((total emitting controllers /  
31 total historic controller count) x 100)

32  
33 (iii) compliance is demonstrated if the Total Percentage of Non-  
34 Emitting Controllers calculated pursuant to Paragraph (4)(c)(ii) is less than or equal  
35 to the value for that year in the Total Historic Percentage of Non-Emitting  
36 Controllers row (calculated in Paragraph (4)(b)(iv)) of table 1 or table 2, as  
37 applicable, of Paragraph (3) of Subsection B of 20.2.50.122 NMAC.

38 (d) No later than January 1, 2024, a pneumatic controller with a bleed  
39 rate greater than six standard cubic feet per hour is permitted only when the owner  
40 or operator has demonstrated that a higher bleed rate is required based on  
41 functional needs, including response time, safety, and positive actuation. An owner  
42 or operator that seeks to maintain operation of an emitting pneumatic controller as  
43 excepted for process or safety reasons under clause (i) of subparagraph (a) of  
44 Paragraph (4) of Subsection B of 20.2.50.122 NMAC must prepare and document  
45 the justification for the safety or process purpose prior to the installation of a new  
46 emitting controller or the retrofit of an existing controller. The justification shall be



1 **certified by a qualified professional or inhouse engineer.**

2 .....

3  
4 NMOGA: Ms. Kuehn clearly stated that “like kind replacement” of existing controllers  
5 at existing facilities should not trigger the “new” controller provision, to avoid  
6 inadvertent or unplanned conversion of facilities. Tr. 7:2039:12-17; NMOGA Exhibit 47,  
7 46:38-40, 48:35 – 49:2. As to (4)(b)(i), Ms. Kuehn stated a general intent to achieve a  
8 January 1, 2023 date. Tr. 7:2042:8-11. However, the progress of the rulemaking has been  
9 slower, Ms. Kuehn agreed that more devices may be needed for safety or process  
10 purposes, Kuhn/Palmer testimony, Tr. 7:2040:2-2041:5. Mr. Smitherman testified that  
11 this couldn’t be done in 6 months, Smitherman testimony, Tr. 7:2108:11-27, Ms. Nolting  
12 testified that completing the inventory was extremely time consuming already, Tr.  
13 7:2284:19-21, and Ms. Kuehn testified that the documentation was needed only for those  
14 that would otherwise be phased out, which suggests a rolling evaluation (for other than  
15 high-bleed devices), which reduces the immediate burden. Tr. 7:2041:10-20. Given this  
16 testimony and the fact that the first deadline for reductions is January 1, 2024, NMOGA  
17 believes that Ms. Kuehn may not have appreciated the infeasibility of the January 1, 2023  
18 date in light of the changes discussed and the role of pneumatic controllers needed for  
19 safety or process reasons. NMOGA believes a July 1, 2023 date provides more time for  
20 the resource intensive inventory. This would also be the date used to “set” the phase out  
21 schedule in tables 1 and 2. This then gives owners/operators 66 more months to ensure  
22 that they can meet the first phase out deadline on January 1, 2024.

23 As to the insertions around tables, Ms. Kuehn’s testimony is based upon  
24 reductions occurring at each “group” of table 1 or table 2 facilities. However, the  
25 calculation methodology does not distinguish between the table 1 and table 2 facilities.  
26 Separate calculation for each table is needed to create an “apples to apples” comparison  
27 to track progress between “historic” and January 1, 2024, January 1, 2027 and January 1,  
28 2030 performance. Otherwise, an operator’s failure to make progress at its table 1 sites  
29 may result in its table 2 sites being in violation and vice versa. This is surely not the  
30 intended result. The final sentence in (4)(b)(i) is added to reflect reality that not all  
31 devices required for safety or process reasons will be known by either January 1, 2023 or  
32 July 1, 2023. Kuehn/Palmer testimony, Tr. 7:2042:5-7 (conceding that “ideally” the

1 devices could be identified by January 1, 2023). As Mr. Smitherman testified, some of  
2 these devices are necessary to provide a safe working environment and the rule needs to  
3 allow this. Smitherman testimony, NMOGA Exhibit A1:30:4-16. The change allows for  
4 future additions but provides that they do not affect the total historic controller count used  
5 to establish obligations under tables 1 and 2. NMOGA believes that this is consistent  
6 with the Department's intent and provides a route to maintain controllers required for  
7 safety or process reasons if missed during the initial pass.

8 The first changes in (4)(b)(v) are added to establish how to count non-emitting  
9 controllers for compliance purposes after the initial count. See the rationale for Paragraph  
10 (4)(c) below for details. The second change is made to reflect Ms. Kuehn's testimony  
11 that sources that meet the 75% prior to January 1, 2025 date must still meet the January 1,  
12 2024 reduction percentage. Kuehn/Palmer testimony, Tr. 7:2043:16-7:2045:21.

13 Regarding NMOGA's proposed new paragraph (4)(c), the rule as drafted does not  
14 establish a compliance methodology to demonstrate compliance with the January 1, 2024,  
15 2027 and 2030 compliance dates. NMOGA proposes new paragraph (4)(c) to meet this  
16 need. While tables 1 and 2 talk about percent of "non-emitting controllers," for purposes  
17 of phasing out, what is important is reducing the number of emitting controllers. In  
18 addition, Paragraph (1) of both Subsections C and D do not require records of non-  
19 emitting controllers, so there is no non-emitting controller data to use. Therefore,  
20 NMOGA uses the "emitting controller count," excluding pneumatic controllers  
21 "permitted" because necessary for safety or process reasons. Kuehn/Palmer testimony,  
22 Tr. 7:2041:1-5. NMOGA then proposes use of the equation:  $100 - ((\text{existing controller count (in 2024, 2027 or 2030)} / \text{total historic controller count}) \times 100)$ , which gives a final  
23 value directly comparable to tables 1 and 2 of Paragraph (3) of Subsection B of  
24 20.2.50.122 NMAC. In essence, if 100% is the total number of emitting and non-  
25 emitting controllers, and we subtract the percentage of emitting controllers, what is left is  
26 the percentage of non-emitting controllers.  
27

28 Regarding the January 2024 date in newly re-lettered paragraph (4)(d), upon  
29 reviewing the final language, NMOGA realized that this provision "phases out" high-  
30 bleed devices unless the required demonstration is made. This cannot be accomplished  
31 by the effective date. NMOGA had proposed to phase out all non-safety/process high-

1 bleed controllers within two years. NMOGA thus proposes to align the phase out with  
2 the January 1, 2024 first compliance date, allowing just less than two-years to inventory  
3 and prepare the justification for high bleeds, resulting in an effective phase out. NMOGA  
4 Ex. 47, 48:33-34 (“High Bleed Controller shall be retrofitted or replaced no later than  
5 January 1, 2024 unless” demonstrated as necessary for safety or process reasons).  
6 NMOGA appreciates the inclusion of the provision (NMED’s paragraph (4)(c)), as  
7 certain pneumatic controllers are required for process and safety reasons. NMOGA  
8 believes, however, that the language as currently written might “freeze” in place high-  
9 bleed devices (to qualify for the exception) when low-bleed or intermittent devices might  
10 be used. Ms. Kuehn indicated that this was not NMED’s intent. The language changes  
11 reflect that discussion and allow lower emitting devices to be substituted for higher  
12 emitting ones. This advances the goal of reducing release of natural gas.

13 The CEP propose extensive changes throughout Section B through D:

14  
15 **(4/5) Standards for natural gas-driven pneumatic controllers.**

16 (a) new pneumatic controllers shall have an emission rate of zero.

17 **(b) existing pneumatic controllers at sites with access to**  
18 **commercial line electrical power, and any existing pneumatic controller at a**  
19 **transmission compressor station or a natural gas processing plant, shall have an**  
20 **emission rate of zero.**

21 **(bc) At sites without access to commercial line electric power,**  
22 **existing pneumatic controllers shall meet the required percentage of non-emitting**  
23 **controllers within the deadlines in tables 1 and 2 of Paragraph (34) of Subsection B**  
24 **of 20.2.50.122 NMAC, and shall comply with the following:**

25  
26 (i) by January 1, 2023, the owner or operator shall  
27 **determine the total controller count for all controllers at all of the owner or**  
28 **operator’s affected facilities that commenced construction before the effective date**  
29 **of this Part. The total controller count must include all emitting pneumatic**  
30 **controllers and all non-emitting pneumatic controllers, except that pneumatic**  
31 **controllers ~~necessary for a safety or process purpose that cannot otherwise be met~~**  
32 **without emitting natural gas that are permitted under Subparagraph (d) of**  
33 **Paragraph (4) of Subsection B of 20.2.50.122 NMAC shall not be included in the**  
34 **total controller count.**

35 (ii) determine which controllers in the total controller count  
36 are non-emitting and sum the total number of non-emitting controllers and  
37 designate those as total historic non-emitting controllers.

38 (iii) determine the total historic non-emitting percent of  
39 controllers by dividing the total historic non-emitting controller count by the total  
40 controller count and multiplying by 100.

1 (iv) based on the percent calculated in (iii) above, the owner  
2 or operator shall determine which provisions of tables 1 and 2 of Paragraph (43) of  
3 Subsection B of 20.2.50.122 NMAC apply and the replacement schedule the owner  
4 or operator must meet.

5 ~~(v) if an owner or operator meets at least seventy-five~~  
6 ~~percent total non-emitting controllers by January 1, 2025, the owner or operator is~~  
7 ~~not subject to the requirements of tables 1 and 2 of Paragraph (3) of Subsection B of~~  
8 ~~20.2.50.122 NMAC.~~

9 ~~(vi) if after January 1, 2027, an owner or operator's~~  
10 ~~remaining pneumatic controllers are not cost-effective to retrofit, the owner or~~  
11 ~~operator may submit a cost analysis of retrofitting those remaining units to the~~  
12 ~~department. The department shall review the cost analysis and determine whether~~  
13 ~~those units qualify for a waiver from meeting additional retrofit requirements.~~

14 (ed) a pneumatic controller with a bleed rate greater than six  
15 standard cubic feet per hour zero is permitted when the owner or operator has  
16 demonstrated that a higher bleed rate is required based on functional needs,  
17 including response time, safety, and positive actuation. An owner or operator that  
18 seeks to maintain operation of an emitting pneumatic controller must prepare and  
19 document the justification for the safety or process purpose prior to the installation  
20 of a new emitting controller or the retrofit of an existing controller. The justification  
21 shall be certified by a qualified professional or inhouse engineer. ....

22 C. Monitoring requirements:

23 (2) The owner or operator of a facility with one or more natural gas-  
24 driven pneumatic controllers subject to the deadlines set forth in tables 1 and 2 of  
25 Paragraph (34) of Subsection B of 20.2.50.122 NMAC shall monitor the compliance  
26 status of each subject pneumatic controller at each facility.....

27 D. Recordkeeping requirements:

28 (4) The owner or operator of a natural gas-driven pneumatic controller  
29 subject to the requirements in tables 1 and 2 of Paragraph (3) of Subsection B of  
30 20.2.50.122 NMAC shall generate a schedule for meeting the compliance deadlines  
31 for each pneumatic controller. The owner or operator shall keep a record of the  
32 compliance status of each subject controller.....

33 (6) The owner or operator of a natural gas-driven pneumatic controller  
34 with a bleed rate greater than ~~six standard cubic feet per hour~~ zero shall maintain a  
35 record documenting why a bleed rate greater than ~~six scfh~~ zero is necessary, as  
36 required in Subsection B of 20.2.50.122 NMAC.....

37 (9) The owner or operator of a pneumatic controller with a bleed rate  
38 greater than zero shall comply with the requirements in Subsection F of 20.2.50.116  
39 NMAC.

40  
41 CEP: The proposed exemption makes the rule less effective because it could result in a  
42 large number of pneumatic devices not being converted, even where it would be  
43 technically feasible and cost-effective to do so. CAA Ex. 3 at 26. NMED has not set  
44 forth any technical or economic basis for this exemption. NMED's analysis shows that it

1 is technically feasible to retrofit emitting controllers with zero-emission controllers and  
2 that the cost per ton of VOCs abated is reasonable. The incremental benefits of an  
3 additional retrofit are the same regardless of the operator's historic percentage.

4  
5  
6 **(5) Standards for natural gas-driven pneumatic diaphragm pumps.**

7 **(a) new pneumatic diaphragm pumps located at natural gas**  
8 **processing plants shall have an emission rate of zero.**

9 **(b) new pneumatic diaphragm pumps located at well sites, tank**  
10 **batteries, gathering and boosting stations, or transmission compressor stations with access**  
11 **to commercial line electrical power shall have an emission rate of zero.**

12 **(c) existing pneumatic diaphragm pumps located at well sites,**  
13 **tank batteries, gathering and boosting stations, natural gas processing plants, or**  
14 **transmission compressor stations with access to commercial line electrical power shall have**  
15 **an emission rate of zero within two years of the effective date of this Part.**

16  
17 **(d) owners and operators of pneumatic diaphragm pumps located**  
18 **at well sites, tank batteries, gathering and boosting stations, or transmission compressor**  
19 **stations without access to commercial line electrical power shall reduce VOC emissions**  
20 **from the pneumatic diaphragm pumps by ninety-five percent if it is technically feasible to**  
21 **route emissions to a control device, fuel cell, or process. If there is a control device available**  
22 **onsite but it is unable to achieve a ninety-five percent emission reduction, and it is not**  
23 **technically feasible to route the pneumatic diaphragm pump emissions to a fuel cell or**  
24 **process, the owner or operator shall route the pneumatic diaphragm pump emissions to the**  
25 **control device within two years of the effective date of this Part.**

26  
27 NMED: Paragraph (5) of Subsection B of Section 20.2.50.122 sets forth the emissions  
28 standards for natural gas-driven pneumatic diaphragm pumps. Natural gas-driven pumps  
29 located at natural gas processing plants must have an emission rate of zero. Natural gas-  
30 driven pumps located at well sites, tank batteries, gathering and boosting stations, or  
31 natural gas compressor stations with access to commercial power must have an emission  
32 rate of zero. Owners and operators of pneumatic pumps at well sites, tank batteries,  
33 gathering and boosting stations, or natural gas compressor stations without access to  
34 commercial line electrical power are required to reduce VOC emissions from this  
35 equipment by 95 percent if it is technically feasible to route those emissions to a control  
36 device, fuel cell, or process. If an existing on-site control device is not capable of  
37 achieving a 95 percent reduction of VOC emissions, and it is not technically feasible to  
38 route pneumatic pump emissions to a fuel cell or process, the owner or operator must  
39 route the emissions to the existing control device. The Board should adopt this proposal

1 for the reasons stated in NMED Exhibit 32, pp. 126, 130-38; NMED Rebuttal Exhibit 1,  
2 pp. 83-90; Tr. Vol. 7, 2033:21 – 2034:22.

3  
4 **C. Monitoring requirements:**

5 **(1) Pneumatic controllers or diaphragm pumps not using natural gas or**  
6 **other hydrocarbon gas as a motive force are not subject to the monitoring requirements in**  
7 **Subsection C of 20.2.50.122 NMAC.**

8 **(2) The owner or operator of a facility with one or more natural gas-**  
9 **driven pneumatic controllers subject to the deadlines set forth in tables 1 and 2 of**  
10 **Paragraph (3) of Subsection B of 20.2.50.122 NMAC shall monitor the compliance status of**  
11 **each subject pneumatic controller at each facility.**

12 **(3) The owner or operator of a natural gas-driven pneumatic controller**  
13 **shall, on a monthly basis, conduct an AVO or OGI inspection, and shall also inspect the**  
14 **pneumatic controller, perform necessary maintenance (such as cleaning, tuning, and**  
15 **repairing a leaking gasket, tubing fitting and seal; tuning to operate over a broader range**  
16 **of proportional band; eliminating an unnecessary valve positioner), and maintain the**  
17 **pneumatic controller according to manufacturer specifications to ensure that the VOC**  
18 **emissions are minimized.**

19 **(4) The owner or operator's database shall contain the following:**  
20 **(a) natural gas-driven pneumatic controller unique identification**  
21 **number;**  
22 **(b) type of controller (continuous or intermittent);**  
23 **(c) if continuous, design continuous bleed rate in standard cubic**  
24 **feet per hour;**  
25 **(d) if intermittent, bleed volume per intermittent bleed in standard**  
26 **cubic feet; and**  
27 **(e) if continuous, design annual bleed rate in standard cubic feet**  
28 **per year.**

29  
30 **(5) The owner or operator of a natural gas-driven pneumatic diaphragm**  
31 **pump shall, on a monthly basis, conduct an AVO or OGI inspection and shall also inspect**  
32 **the pneumatic pump and perform necessary maintenance, and maintain the pneumatic**  
33 **pump according to manufacturer specifications to ensure that the VOC emissions are**  
34 **minimized.**

35 **(6) The owner or operator of a natural gas-driven pneumatic controller**  
36 **shall comply with the requirements in Paragraph (3) of Subsection C or Subsection D of**  
37 **20.2.50.116 NMAC. During instrument inspections, operators shall use RM 21, OGI, or**  
38 **alternative instruments used under Subsection D of 20.2.50.116 NMAC to verify that**  
39 **intermittent controllers are not emitting when not actuating. Any intermittent controller**  
40 **emitting when not actuating shall be repaired consistent with Subsection E of 20.2.50.116**  
41 **NMAC.**

42 **(7) Prior to any monitoring event, the owner or operator shall date and**  
43 **time stamp the event, and the monitoring data entry shall be made in accordance with the**  
44 **requirements of this Part.**

1                   **(6) The owner or operator shall comply with the monitoring**  
2 **requirements in 20.2.50.112 NMAC.**

3  
4       NMED: Subsection C of Section 20.2.50.122 contains monitoring requirements for  
5 pneumatic controllers and pumps. Pneumatic devices that do not use natural gas or other  
6 hydrocarbon gas as motive force are exempt from the monitoring requirements. Owners  
7 and operators of facilities with pneumatic controllers that are subject to the deadlines in  
8 this Section must monitor the compliance status of each controller at each facility;  
9 conduct a monthly AVO or OGI inspection; inspect the controller and perform necessary  
10 maintenance to maintain the unit in accordance with manufacturer specifications and  
11 ensure VOC emissions are minimized; and must maintain the specified information on  
12 each controller in a database. Owners and operators of facilities with pneumatic pumps  
13 must conduct a monthly AVO or OGI inspection; inspect the pump and perform  
14 necessary maintenance to maintain the unit in accordance with manufacturer  
15 specifications and ensure VOC emissions are minimized. Pneumatic controllers must  
16 comply with the LDAR requirements in Paragraph (3) of Subsection C of Section  
17 20.2.50.116, and owners and operators must verify that intermittent controllers are not  
18 emitting when not actuating. If an intermittent controller is found to be emitting when not  
19 actuating, it must be repaired in accordance with Subsection E of 20.2.50.116 NMAC.  
20 Monitoring events must be date and time stamped. Owners and operators must comply  
21 with the general monitoring requirements in Section 20.2.50.112.

22                   The Board should adopt this proposal for the reasons stated in NMED Exhibit 32,  
23 pp. 127, 130-38; Tr. Vol. 7, 2034:23 – 2036:18.

24  
25       Oxy proposes a new sentence at the end of C(6):

26  
27       **“Pneumatic controllers found emitting detectable emissions are not subject to**  
28 **enforcement by the department unless the owner or operator fails to determine**  
29 **whether the pneumatic controller is operating properly, fails to perform any**  
30 **necessary response, fails to keep required records, or fails to submit reports in**  
31 **accordance with the rule.”**

32  
33       Oxy: Oxy USA supports the Department’s addition to Section 122.C that applies the  
34 monitoring requirements of 20.2.50.116 NMAC to pneumatic controllers, but believes it  
35 is necessary to add language to clarify that detectable emissions should not trigger

1 enforcement if the owner or operator properly addresses any findings. Mr. Holderman  
2 stated “Oxy USA believes this clarification is necessary because optical gas imaging and  
3 Method 21 inspections cannot quantify [an] emission rate.” Hearing Transcript at TR-  
4 2213:8-11. In addition, providing a clear process to rectify issues without enforcement  
5 incentivizes operators to address promptly all issues identified during inspections, which  
6 helps to further reduce emissions. The e-NGOs supported this additional language in  
7 their rebuttal proposals, and Oxy USA appreciates their agreement. EDF’s Exhibit VV.

8  
9 NMED: In its final proposal circulated to the parties on December 22, 2021, Oxy USA  
10 included the new proposed language in Paragraph (6) of Subsection C of Section  
11 20.2.50.122. The Department does not agree with this proposal. Oxy USA never  
12 proposed this language in any of its testimony, and it is not supported by the record in  
13 this matter. The Board should therefore reject this proposal.

14  
15 NMOGA proposes to insert a date in C(2), and to make other changes in paragraphs (4),  
16 (5), and (6):

17  
18 **(2) No later than January 1, 2023, the owner or operator of a facility with one or**  
19 **more natural gas-driven pneumatic controllers subject to the deadlines set forth in**  
20 **tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122 NMAC shall monitor**  
21 **the compliance status of each subject pneumatic controller at each facility.**

22  
23 NMOGA: This change aligns the start date with completion of the inventory.

24 **(4) Within two years of the effective date, the owner or operator’s database data**  
25 **systems shall contain the following for each in-service natural gas-driven pneumatic**  
26 **controller:**

- 27 (a) ~~natural gas-driven~~ pneumatic controller unique identification  
28 number;  
29 (b) type of controller (continuous or intermittent);  
30 (c) if continuous, design continuous bleed rate in standard cubic  
31 feet per hour;  
32 (d) if intermittent, bleed volume per intermittent bleed in standard  
33 cubic feet; and  
34 (e) if continuous, design annual bleed rate in standard cubic feet  
35 per year.

36  
37 NMOGA: Paragraph (3) of Subsection A of proposed 20.2.50.112 NMAC provides two  
38 years to establish the data system. This provision needs to be consistent as data cannot be



1 recorded until the system is in place. Mr. Smitherman indicated two years would be  
2 needed and Ms. Kuehn agreed that NMED's experience is that such systems take more  
3 than a year to set up. Bisbey-Kuehn testimony, Transcript 5:1370:3-8; see also  
4 Smitherman testimony, Tr. 5:1427:21-5:1428:25; Brown testimony, Tr. 5:1437:19-  
5 5:1439:11.

6  
7 **(5) Upon the effective date for the facility in 20.2.50.116 NMAC, the owner or**  
8 **operator of a natural gas-driven pneumatic diaphragm pump shall, on a monthly**  
9 **basis, conduct an AVO or OGI inspection and shall also inspect the pneumatic**  
10 **pump and perform necessary maintenance, and maintain the pneumatic pump**  
11 **according to manufacturer specifications to ensure that the VOC emissions are**  
12 **minimized.**

13  
14 NMOGA: This is an LDAR requirement. LDAR on a particular piece of a facility  
15 should be started when the facility starts LDAR under proposed 20.2.50.116 NMAC.  
16 Piecemeal implementation adds cost, double mobilization, and makes compliance  
17 difficult as the full LDAR system is not ready prior to its design and implementation  
18 under section 20.2.50.116 NMAC. Smitherman testimony, NMOGA Ex. A1:21:16-39.

19  
20 **(6) The owner or operator of a natural gas-driven pneumatic controller shall**  
21 **comply with the requirements in Paragraph (3) of Subsection C or Subsection D of**  
22 **20.2.50.116 NMAC, applicable to the facility type at which the pneumatic controller**  
23 **is installed on the effective date specified in section 20.2.50.116 NMAC. During**  
24 **instrument inspections, operators shall use RM 21, OGI, or alternative instruments**  
25 **used under Subsection D of 20.2.50.116 NMAC to verify that intermittent**  
26 **controllers are not emitting when not actuating. Any intermittent controller**  
27 **emitting when not actuating shall be repaired consistent with Subsection E of**  
28 **20.2.50.116 NMAC.**

29  
30 NMOGA: This is an LDAR requirement. LDAR on a controller at a facility should be  
31 started when the facility starts LDAR under proposed 20.2.50.116 NMAC. Piecemeal  
32 implementation adds cost, double mobilization, and makes compliance difficult as the  
33 full LDAR system is not ready prior to its design and implementation under section  
34 20.2.50.116 NMAC. Smitherman testimony, NMOGA Exhibit A1:21:16-39.

35  
36 **D. Recordkeeping requirements:**

37 **(1) Non-emitting pneumatic controllers and diaphragm pumps are not**  
38 **subject to the recordkeeping requirements in Subsection D of 20.2.50.122 NMAC.**

39 **(2) The owner or operator shall maintain a record of the total controller**

1 count for all controllers at all of the owner or operator's affected facilities that commenced  
2 operation before the effective date of this Part. The total controller count must include all  
3 emitting and non-emitting pneumatic controllers.

4 (3) The owner or operator shall maintain a record of the total count of  
5 natural gas-driven pneumatic controllers necessary for a safety or process purpose that  
6 cannot otherwise be met without emitting VOC.

7 (4) The owner or operator of a natural gas-driven pneumatic controller  
8 subject to the requirements in tables 1 and 2 of Paragraph (3) of Subsection B of  
9 20.2.50.122 NMAC shall generate a schedule for meeting the compliance deadlines for each  
10 pneumatic controller. The owner or operator shall keep a record of the compliance status  
11 of each subject controller.

12 (5) The owner or operator shall maintain an electronic record for each  
13 natural gas-driven pneumatic controller. The record shall include the following:

14 (a) pneumatic controller unique identification number;  
15 (b) time and date stamp, including GPS of the location, of any  
16 monitoring;  
17 (c) name of the person(s) conducting the inspection;  
18 (d) AVO or OGI inspection result;  
19 (e) AVO or OGI level discrepancy in continuous or intermittent  
20 bleed rate;

21 (f) record of the controller type, bleed rate, or bleed volume  
22 required in Subparagraphs (b), (c), (d), and (e) of Paragraph (4) of Subsection C on  
23 20.2.50.122 NMAC.

24 (g) maintenance date and maintenance activity; and  
25 (h) a record of the justification and certification required in  
26 Subparagraph (c) of Paragraph (4) of Subsection B of 20.2.50.122 NMAC.

27 (6) The owner or operator of a natural gas-driven pneumatic controller  
28 with a bleed rate greater than six standard cubic feet per hour shall maintain a record  
29 documenting why a bleed rate greater than six scf/hr is necessary, as required in  
30 Subsection B of 20.2.50.122 NMAC.

31 (7) The owner or operator shall maintain a record for a natural gas-  
32 driven pneumatic pump with an emission rate greater than zero and the associated pump  
33 number at the facility. The record shall include:

34 (a) for a natural gas-driven pneumatic diaphragm pump in  
35 operation less than 90 days per calendar year, a record for each day of operation during  
36 the calendar year.

37 (b) a record of any control device designed to achieve at least  
38 ninety-five percent emission reduction, including an evaluation or manufacturer  
39 specifications indicating the percentage reduction the control device is designed to achieve.

40 (c) records of the engineering assessment and certification by a  
41 qualified professional or inhouse engineer that routing pneumatic pump emissions to a  
42 control device, fuel cell, or process is technically infeasible.

43 (8) The owner or operator shall comply with the recordkeeping  
44 requirements in 20.2.50.112 NMAC.

45  
46 NMED: Subsection D of Section 20.2.50.122 sets forth recordkeeping requirements for

1 pneumatic controllers and pumps. Pneumatic devices that do not use natural gas or other  
2 hydrocarbon gas as motive force are exempt from the monitoring requirements. Owners  
3 and operators are required to maintain a total count of all emitting and non-emitting  
4 pneumatic controllers at affected facilities that commenced operation prior to the  
5 effective date of Part 50 and maintain a total count of units necessary for safety or  
6 process purposes that cannot be met without emitting VOC. Owners and operators of  
7 affected controllers must develop and record the schedule and compliance status for each  
8 controller so that it meets the compliance deadlines.

9 Owners and operators must maintain an electronic record for each affected  
10 controller or pump that contains the ID number, controller type, design continuous bleed  
11 rate for continuous controllers, bleed volume per bleed for intermittent controllers, each  
12 controller's design annual bleed rate, inspection dates, name of personnel conducting the  
13 inspection, AVO inspection result, AVO level discrepancy in continuous or intermittent  
14 bleed rate, maintenance date and activity, and a record of the justification for use of a  
15 controller with a bleed rate greater than six scfh. Electronic records must be maintained  
16 for natural gas-driven pneumatic pumps and the associated pump numbers that have  
17 emission rates greater than zero. The record must include the dates of operation for any  
18 pump operating less than 90 days per calendar year; any control device designed to  
19 achieve at least 95% emission reduction, including an evaluation of the manufacturer  
20 specifications indicating percent reduction the control device is designed to achieve; and  
21 documents of engineering assessments and certifications from a qualified professional  
22 engineer stating that routing pneumatic pump emissions to a control device, fuel cell, or  
23 process is technically infeasible.

24 Owners and operators must comply with the general recordkeeping requirements  
25 in Section 20.2.50.112. No party provided comments on this proposal. The Board should  
26 adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 127, 130-38; Tr. Vol.  
27 7, 2036:19 – 2038:5.

28  
29  
30 NMOGA proposes to insert the word "historic" in D(2):

31  
32 **(2) The owner or operator shall maintain a record of the total historic controller**  
33 **count for all controllers at all of the owner or operator's affected facilities that**

1 commenced operation before the effective date of this Part. The total controller  
2 count must include all emitting and non-emitting pneumatic controllers.

3  
4 NMOGA: The word is added for consistency with NMOGA's proposed changes.

5  
6 NMOGA proposes an added sentence at the end of D(4):

7  
8 **(4) The owner or operator of a natural gas-driven pneumatic controller subject**  
9 **to the requirements in tables 1 and 2 of Paragraph (3) of Subsection B of 20.2.50.122**  
10 **NMAC shall generate a schedule for meeting the compliance deadlines for each**  
11 **pneumatic controller. The owner or operator shall keep a record of the compliance**  
12 **status of each subject controller. On or before January 1, 2024, January 1, 2027**  
13 **and January 1, 2030, the owner or operator shall make and retain the compliance**  
14 **demonstration set forth in Paragraph (4)(c) of Subsection B of 20.2.50.122 NMAC.**

15  
16 NMOGA: This provision added to memorialize the compliance demonstration  
17 contemplated in new paragraph (4)(c) of Subsection B of 20.2.50.122 NMAC.

18  
19 NMOGA proposes to add a sentence at the end of D(6):

20  
21 **(6) The owner or operator of a natural gas-driven pneumatic controller with a**  
22 **bleed rate greater than six standard cubic feet per hour shall maintain a record**  
23 **documenting why a bleed rate greater than six scf/hr is necessary, as required in**  
24 **Subsection B of 20.2.50.122 NMAC. This demonstration shall be completed by July**  
25 **1, 2023 for controllers with a bleed rate greater than six scf/hr and as necessary for**  
26 **controllers with a bleed rate less than or equal to six scf/hr.**

27  
28 NMOGA: This language harmonizes recordkeeping provision with schedule for phase  
29 out of High Bleed Controllers while allowing for designation of smaller units, as  
30 indicated in Ms. Kuehn's testimony. Bisbey-Kuehn testimony, Tr. 7:2040:17-7:2041:9.

31  
32 **E. Reporting requirements: The owner or operator shall comply with the**  
33 **reporting requirements in 20.2.50.112 NMAC.**  
34 **[20.2.50.122 NMAC - N, XX/XX/2021]**

35  
36 NMED: Subsection E of Section 20.2.50.122 requires owners and operators to comply  
37 with the general reporting requirements in Section 20.2.50.112. The Board adopts this  
38 proposal for the reasons stated in NMED Exhibit 32, pp. 127, 130-38.

39 **Estimated Costs and Emissions Reductions Resulting from Section 20.2.50.122**

40 ERG estimated the overall emission reductions from Section 20.2.50.122 to be 31,347 tpy  
41 of VOC. ERG estimated that these reductions would be achieved at an overall cost

1 effectiveness of \$2,475 per ton of VOC. A detailed explanation of this analysis is  
2 provided in NMED Exhibit 32, pp. 131-37; NMED Exhibit 95 – Pneumatics Reductions  
3 and Costs Spreadsheet; and Tr. Vol. 7, 2023:14-23.

4 NMOGA argued that “the Emission Factors for intermittent controllers are  
5 incorrect in ERG study, and costs associated with modifications are understated. Cost per  
6 ton of VOC in ERG reports is significantly understated,” referencing the memo attached  
7 to its direct testimony ‘Valor Memo - Pneumatic Controllers 20.2.50.122 Emission  
8 Factors.’ This two-page memo lists several recent studies and claims that their data is  
9 “much more robust than the original EPA data” and states that Colorado used a different  
10 emission factor in its February rulemaking. However, the memo provides no details  
11 regarding these studies, the data they present, or how those data were analyzed and  
12 applied. *See* NMED Rebuttal Exhibit 1, pp. 86-87.

13 The Board should reject NMOGA’s claim that the emission factors used are  
14 incorrect. NMOGA would apparently have the Board conduct a comprehensive literature  
15 review of studies on pneumatic emission factors and assign a new emission factor for  
16 intermittent controllers based on that review in the context of this rulemaking. Such an  
17 undertaking is not appropriate in a rulemaking proceeding such as this and is far beyond  
18 the scope of this proceeding. The Board should find that NMED appropriately relied  
19 upon the well-established emission factors accepted by other state agencies and EPA, and  
20 required for federal greenhouse gas reporting to estimate the emission reductions and  
21 costs of this proposed rule. *See* NMED Rebuttal Exhibit 1, p. 87. The Board should find  
22 that NMED’s estimated costs associated with Section 20.2.50.116 are reasonable and  
23 necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

24  
25  
26 IPANM proposed significant changes throughout Section 122 in its redline at pp. 7-11:

27  
28 **20.2.50.122 PNEUMATIC CONTROLLERS AND PUMPS:**

29 **A. Applicability: Natural gas-driven pneumatic controllers and diaphragm**  
30 **pumps permanently located at well sites, tank batteries, gathering and boosting**  
31 **stations, and natural gas processing plants, and transmission compressor stations**  
32 **are subject to the requirements of 20.2.50.122 NMAC, except pumps that operate**  
33 **less than 90 days per calendar year.**

34 **B. Emission standards:**

35 **(1) A new ~~natural-gas-driven-pneumatic-controller-or-pump~~ well**

1 production facility, tank battery, gathering and boosting site, or natural gas  
 2 processing plant shall comply with the requirements of 20.2.50.122 NMAC upon  
 3 startup, except pumps that operate less than 90 days per calendar year.

4 (2) ~~An existing natural gas-driven pneumatic pump shall comply with the~~  
 5 ~~requirements of 20.2.50.122 NMAC within three years of the effective date of this~~  
 6 ~~Part. A new well production facility, tank battery, gathering and boosting site, or~~  
 7 ~~natural gas processing plant shall have non-emitting controllers installed, except as~~  
 8 ~~allowed in Paragraph 4 of Subsection E of 20.2.50.122 NMAC~~

9 (3) An existing well production facility and tank battery with four or  
 10 more natural gas-driven pneumatic controllers shall comply with the requirements  
 11 of 20.2.50.122 NMAC according to the following schedule in Table 1 below:

12  
13  
14  
15 **Table 1 – WELL SITES, TANK BATTERIES, GATHERING AND BOOSTING**  
 16 **STATIONS**

<b>Total Historic Percentage of Non- Emitting Controllers Facility Percent Production</b>	<b>Total Required Percentage of Non- Emitting Controllers Facility Percent Production by January 1, 2024</b>	<b>Total Required Percentage of Non- Emitting Controllers Facility Percent Production by January 1, 2027</b>	<b>Total Required Percentage of Non- Emitting Controllers Facility Percent Production by January 1, 2030</b>
> 75%	80%	85%	90%
> 60-75%	80%	85%	90%
> 40-60%	65%	70%	80%
> 20-40%	45%	70%	80%
0-20%	25%	65%	80%

17  
18  
19  
20 **Table 2 – TRANSMISSION COMPRESSOR STATIONS AND GAS PROCESSING**  
 21 **PLANTS**

<b>Total Historic Percentage of Non- Emitting Controllers</b>	<b>Total Required Percentage of Non- Emitting Controllers by January 1, 2024</b>	<b>Total Required Percentage of Non- Emitting Controllers by January 1, 2027</b>	<b>Total Required Percentage of Non- Emitting Controllers by January 1, 2030</b>
> 75%	80%	95%	98%
> 60-75%	80%	95%	98%
> 40-60%	65%	95%	98%
> 20-40%	50%	95%	98%
0-20%	35%	95%	98%

22 (a) For purposes of this section, a “Non-Emitting Facility” means  
 23 a facility with only Non-Emitting Controller except as allowed under Paragraph (5)  
 24 of Subsection B of 20.2.50.122 NMAC.

25 (b) Except as provided in 20.2.50.122.B.(3)(c) or (d) NMAC,  
 26

1 owners or operators of existing well production facilities and associated tank  
2 batteries shall by January 1, 2023:

3 (i) Determine the Historic Facility Production for each  
4 existing well production facility by summing the total liquids productions (summing  
5 total barrels of oil and water produced through the well production facility) for the  
6 calendar year 2020. For a well production facility that does not have a full calendar  
7 year of data, then the owner or operator may use 2021 data or an estimate of the  
8 anticipated yearly production for the facility based on industry accepted calculation  
9 methodologies.

10 (ii) Calculate the Total Historic Production for the owner  
11 or operator by summing the Historic Facility Production for all existing well  
12 production facilities that commenced construction prior to the effective date.

13 (iii) Calculate the Facility Percent Production for each  
14 existing facility by dividing the Historic Facility Production by the Total Historic  
15 Production.

16 (iv) Determine the Total Historic Non-Emitting Facility  
17 Percent Production by summing the Facility Percent Production for each Non-  
18 Emitting Facility as defined in Subparagraph (5)(a) of Subsection B of 20.2.50.122  
19 NMAC. The Total Historic Non-Emitting Facility Percent Production determines  
20 an owner or operator's January 1, 2024, January 1, 2027 and January 1, 2030 Total  
21 Required Non-Emitting Facility Percent Production as set forth in Table 1, except  
22 as provided in subparagraphs (c) or (d) of this Paragraph (3).

23 (v) Owners and operators must demonstrate compliance  
24 with Table 1's January 1, 2024, January 1, 2027 and January 1, 2030 Total  
25 Required Non-Emitting Facility Percent Production through any combination of  
26 retrofitting well production facilities (and associated tank batteries) to use non-  
27 emitting controllers or plugging and abandoning an existing well production facility  
28 and emptying and decommissioning an associated tank battery. A tank battery that  
29 is decommissioned and moved to another location is a new facility for purposes of  
30 20.2.50.122.B.(1) and (2) NMAC.

31 (c) In lieu of the demonstration required by 20.2.50.122.B.(3)(b)  
32 NMAC, an owner or operator may demonstrate that its total oil and natural gas  
33 production subject to Part 50 averages fifteen barrels of oil equivalent (using a 6  
34 mcf to 1 barrel oil equivalent for natural gas) or less per well per day annual  
35 average. To calculate total oil and natural gas production subject to Part 50, an  
36 owner or operator must sum all affected oil and natural gas production in calendar  
37 year 2020 in barrels of oil equivalent, divide by 365, and divide by the number of  
38 affected wells producing hydrocarbons that the owner or operator operated in 2020.

39 (d) If an owner or operator meets at least seventy-five percent  
40 Total Non-Emitting Facility Percent Production by January 1, 2025, table 1 of  
41 Paragraph (3) of Subsection B of 20.2.50.122 NMAC does not apply and the owner  
42 or operator shall maintain the Total Non-Emitting Facility Percent Production at  
43 seventy-five percent or greater thereafter.

44 (4) Standards for natural gas-driven pneumatic controllers.

45 (a) new pneumatic controllers shall have an emission rate of zero.

46 (b) existing pneumatic controllers with access to commercial line  
47 electrical power shall have an emission rate of zero within two years of the effective  
48 date of this Part.

49 (c) existing pneumatic controllers shall meet the required  
50 percentage of non-emitting controllers within the deadlines in tables 1 and 2 of  
51 Paragraph (3) of Subsection B of 20.2.50.122 NMAC, and shall comply with the  
52 following:

53 (i) by January 1, 2023, the owner or operator shall  
54 determine the total controller count for all controllers at all of the owner or

1 operator's affected facilities that commenced construction before the effective date  
2 of this Part. The total controller count must include all emitting pneumatic  
3 controllers and all non-emitting pneumatic controllers, except that pneumatic  
4 controllers necessary for a safety or process purpose that cannot otherwise be met  
5 without emitting natural gas shall not be included in the total controller count.

6 (ii) — determine which controllers in the total controller count  
7 are non-emitting and sum the total number of non-emitting controllers and  
8 designate those as total historic non-emitting controllers.

9 (iii) — determine the total historic non-emitting percent of  
10 controllers by dividing the total historic non-emitting controller count by the total  
11 controller count and multiplying by 100.

12 (iv) — based on the percent calculated in (iii) above, the owner  
13 or operator shall determine which provisions of tables 1 and 2 of Paragraph (3) of  
14 Subsection B of 20.2.50.122 NMAC apply and the replacement schedule the owner  
15 or operator must meet.

16 (v) — if an owner or operator meets at least seventy-five  
17 percent total non-emitting controllers by January 1, 2025, the owner or operator is  
18 not subject to the requirements of tables 1 and 2 of Paragraph (3) of Subsection B of  
19 20.2.50.122 NMAC.

20 (vi) if after January 1, 2027, an owner or operator's  
21 remaining pneumatic controllers are not cost-effective to retrofit, the owner or  
22 operator may submit a cost analysis of retrofitting those remaining units to the  
23 department. The department shall review the cost analysis and determine whether  
24 those units qualify for a waiver from meeting additional retrofit requirements.

25 (d) a pneumatic controller with a bleed rate greater than six  
26 standard cubic feet per hour is permitted when the owner or operator has  
27 demonstrated that a higher bleed rate is required based on functional needs,  
28 including response time, safety, and positive actuation. An owner or operator that  
29 seeks to maintain operation of an emitting pneumatic controller must prepare and  
30 document the justification for the safety or process purposes prior to the installation  
31 of a new emitting controller or the retrofit of an existing controller. The justification  
32 shall be certified by a qualified professional or inhouse engineer.

33 (e) Temporary pneumatic controllers that emit natural gas and  
34 are used for well abandonment activities or used prior to or through the end of  
35 flowback, and pneumatic controllers used as emergency shutdown devices located at  
36 a well site, are not subject to the requirements of Subsection B of 20.2.50.122  
37 NMAC.

38 (f) Temporary or portable pneumatic controllers that emit  
39 natural gas and are on-site for less than 90 days are not subject to the requirements  
40 of Subsection B of 20.2.50.122 NMAC.

41 (5) Standards for natural gas-driven pneumatic diaphragm pumps.

42 (a) new pneumatic diaphragm pumps located at natural gas  
43 processing plants shall have an designated natural gas emission rate of zero.

44 (b) new pneumatic diaphragm pumps located at well sites, tank  
45 batteries, gathering and boosting stations, or transmission compressor stations with  
46 access to commercial line electrical power shall have an designated natural gas



1 emission rate of zero.

2 (c) existing pneumatic diaphragm pumps located at well sites,  
3 tank batteries, gathering and boosting stations, natural gas processing plants, or  
4 transmission compressor stations with access to commercial line electrical power  
5 shall have an designated natural gas emission rate of zero within ~~two~~ three years of  
6 the effective date of this Part.

7 (d) owners and operators of pneumatic diaphragm pumps located  
8 at well sites, tank batteries, gathering and boosting stations, or transmission  
9 compressor stations without access to commercial line electrical power shall reduce  
10 VOC emissions from the pneumatic diaphragm pumps by ninety-five percent if it is  
11 technically feasible to route emissions to a control device, fuel cell, or process. If  
12 there is a control device available onsite but it is unable to achieve a ninety-five  
13 percent emission reduction, and it is not technically feasible to route the pneumatic  
14 diaphragm pump emissions to a fuel cell or process, the owner or operator shall  
15 route the pneumatic diaphragm pump emissions to the control device within ~~two~~  
16 three years of the effective date of this Part.

17 (e) If an owner or operator's remaining natural gas pneumatic  
18 controllers, or if three years after the effective date, an owner's or operator's  
19 existing natural gas pneumatic diaphragm pumps at a site without commercial line  
20 power, are not cost-effective to retrofit, the owner or operator shall submit a cost  
21 analysis of retrofitting those remaining units to the department. The department  
22 shall review the cost analysis and determine whether those units qualify for a waiver  
23 from meeting additional retrofit requirements.

24 C. Monitoring requirements:

25 (1) Pneumatic controllers or diaphragm pumps not using natural gas or  
26 other hydrocarbon gas as a motive force are not subject to the monitoring  
27 requirements in Subsection C of 20.2.50.122 NMAC.

28 (2) The owner or operator of a facility with one or more natural gas-  
29 driven pneumatic controllers subject to the deadlines set forth in tables 1 and 2 of  
30 Paragraph (3) of Subsection B of 20.2.50.122 NMAC shall monitor the compliance  
31 status of each subject pneumatic controller at each facility.

32 (3) The owner or operator of a natural gas-driven pneumatic controller  
33 shall, on a monthly basis, conduct an AVO or OGI inspection, and shall also inspect  
34 the pneumatic controller, perform necessary maintenance (~~such as cleaning, tuning,~~  
35 ~~and repairing a leaking gasket, tubing fitting and seal; tuning to operate over a~~  
36 ~~broader range of proportional band; eliminating an unnecessary valve positioner);~~  
37 ~~and maintain on the natural gas-driven pneumatic controller according to~~  
38 ~~manufacturer specifications to ensure that the VOC emissions are minimized.~~

39 (4) ~~The owner or operator's database shall contain the following~~ For any  
40 natural gas-driven pneumatic controller remaining in operation after January 1,  
41 2030, the owner or operator shall maintain an inventory of natural gas driven  
42 pneumatic controllers containing the following:

43 (a) natural gas-driven pneumatic controller unique identification  
44 number;

45 (b) type of controller (continuous or intermittent);

46 (c) if continuous, design continuous bleed rate in standard cubic

1 feet per hour;

2 (d) if intermittent, bleed volume per intermittent bleed in standard  
3 cubic feet; and

4 (e) if continuous, design annual bleed rate in standard cubic feet  
5 per year.

6 (5) The owner or operator of a natural gas-driven pneumatic diaphragm  
7 pump that emits natural gas to the atmosphere shall, on a monthly basis, conduct an  
8 AVO or OGI inspection and shall also inspect the pneumatic pump and perform  
9 necessary maintenance, ~~and maintain the pneumatic pump according to~~  
10 ~~manufacturer specifications~~ to ensure that the VOC emissions are minimized.

11 (6) The owner or operator of a natural gas-driven pneumatic controller  
12 shall comply with the requirements in Paragraph (3) of Subsection C or Subsection  
13 D of 20.2.50.116 NMAC. During instrument inspections, operators shall use RM 21,  
14 OGI, or alternative instruments used under Subsection D of 20.2.50.116 NMAC to  
15 verify that intermittent controllers are not emitting when not actuating. Any  
16 intermittent controller emitting when not actuating shall be repaired consistent with  
17 Subsection E of 20.2.50.116 NMAC.

18 (7) Prior to any monitoring event, the owner or operator shall date and  
19 time stamp the event, and the monitoring data entry shall be made in accordance  
20 with the requirements of this Part.

21 (8) The owner or operator shall monitor liquids production through each  
22 well production facility or tank battery.

23 (9) The owner or operator shall monitor total oil and gas production  
24 through each well production facility.

25 (6) The owner or operator shall comply with the monitoring  
26 requirements in 20.2.50.112 NMAC.

27 **D. Recordkeeping requirements:**

28 (1) Non-emitting pneumatic controllers and diaphragm pumps are not  
29 subject to the recordkeeping requirements in Subsection D of 20.2.50.122 NMAC.

30 (2) ~~The owner or operator shall maintain a record of the total controller~~  
31 ~~count for all controllers at all of the owner's or operator's affected facilities that~~  
32 ~~commenced operation before the effective date of this Part. The total controller~~  
33 ~~count must include all emitting and non-emitting pneumatic controllers. The owner~~  
34 ~~or operator shall maintain a record of each existing well production facility and~~  
35 ~~associated tank batter, its total liquids production, the total oil and gas production~~  
36 ~~at all existing well production facilities subject to Part 50, whether the well~~  
37 ~~production facility and associated tank battery is a Non-Emitting Facility, and the~~  
38 ~~2020 liquid throughput for each well production facility and associated tank~~  
39 ~~battery. An owner or an operator complying with Table 1 of Paragraph (3) of~~  
40 ~~Subsection B shall, beginning in calendar year 2022 each year through calendar~~  
41 ~~year 2031, calculate its Non-Emitting Facility Percent Production as set forth in~~  
42 ~~Paragraph (3)(b) of Subsection B except substituting the calendar year's production~~  
43 ~~for the 2020 production. The owner or operator of existing well production facilities~~  
44 ~~complying with the limitation on daily average production using the procedures in~~  
45 ~~Paragraph (3)(c) of Subsection B shall calculate its daily average production using~~  
46 ~~the procedures in Paragraph (3) substituting the calendar year 2020.~~

1           (3)     The owner or operator shall maintain a record for each existing  
2 gathering and boosting site and natural gas processing plant of the total count of  
3 natural gas-driven pneumatic controllers necessary for a safety or process purpose  
4 that cannot otherwise be met without emitting VOC of all emitting and non-emitting  
5 pneumatic controllers. An owner or operator shall calculate the percentage of non-  
6 emitting controllers for each calendar year from 2022 through 2031, excluding  
7 controllers under Paragraph (5) or (7) of Subsection B of 20.2.50.122 NMAC.

8           (4)     The owner or operator of a natural gas-driven pneumatic controller  
9 subject to the requirements in tables 1 and 2 of Paragraph (3) of Subsection B of  
10 20.2.50.122 NMAC shall generate a schedule for meeting the compliance deadlines  
11 for each pneumatic controller. ~~The owner or operator shall keep a record of the~~  
12 ~~compliance status of each subject controller.~~

13           (5)     The owner or operator shall maintain an electronic record for each  
14 natural gas-driven pneumatic controller. The record shall include the following:

- 15                   (a)     pneumatic controller unique identification number;
- 16                   (b)     time and date stamp, including GPS of the location, of any  
17 monitoring;
- 18                   (c)     name of the person(s) conducting the inspection;
- 19                   (d)     AVO or OGI inspection result;
- 20                   (e) ~~AVO or OGI level discrepancy in continuous or intermittent~~  
21 ~~bleed rate;—.....~~

22  
23 IPANM: NMED proposed 20.2.50.122 NMAC applies to natural gas-driven pneumatic  
24 controllers and pumps, that are located at well sites, tank batteries, gathering and boosting  
25 stations, natural gas processing plants, and natural gas compressor stations. NMED’s  
26 proposal is intended to reduce emissions from pneumatic controllers by replacing high  
27 bleed controllers with low bleed or zero bleed models, using instrument air, rather than  
28 natural gas, to drive controllers. Pneumatic controllers are “critical for the safe and  
29 efficient operation of process equipment in remote areas.” IPANM Ex. 2 at 13 (Davis  
30 Direct). A pneumatic controller is a “process control device used throughout the oil and  
31 natural gas industry as part of the instrumentation to control the position of valves.” The  
32 controllers can regulate safety shut-downs, positions, fluid levels, pressure, temperature,  
33 and flow rate in oil and natural gas production and processing.

34           IPANM opposed the Department’s proposal because it is difficult to cost  
35 effectively replace gas-driven pneumatic controllers that are currently used. IPANM Ex.  
36 2 at 13 (Davis Direct). Mr. Davis testified that instrument air is the best solution for  
37 running pneumatic controllers in terms of performance and reliability; however, it is  
38 extremely difficult to operate an instrument air system without line power, which is

1 largely unavailable as most sites in Northwest New Mexico. IPANM Ex. 2 at 13. (Davis  
2 Direct). Mr. Smitherman commented that given the very remote locations of these pads,  
3 “it is highly impractical to require something other than natural gas operated pneumatics  
4 devices in these situations.” NMOGA Appendix A1 at 28-29 (Smitherman Direct).  
5 Mr. Davis testified that IPANM members attempted to use other means to install  
6 instrument air systems for sites without line power, such as a solar power system.  
7 IPANM Ex. 2 at 14 (Davis Direct). Mr. Davis expressed concern about the reliability of  
8 solar power and the cost of installation. IPANM Ex. 2 at 14 (Davis Direct). IPANM also  
9 attempted a pilot project with rotary electric actuators and still had a number of  
10 malfunctions, including an increase in the amount of gas sent to the tanks due to the  
11 actuators not being able to close quickly enough. IPANM Ex. 2 at 15 (Davis Direct).

12 IPANM and NMOGA suggested an approach, similar to Colorado, that couples  
13 regulations to phase-out gas-driven pneumatics with a percentage of liquid production  
14 approach and use of intermittent bleed pneumatic controls. IPANM Ex. 2 at 15 (Davis  
15 Direct); NMOGA Appendix A1 at 29 (Smitherman Direct). NMOGA suggested the  
16 Department focus on larger sites that are more likely to have line power, making a  
17 transition to instrument air more cost effective. NMOGA Appendix A1 at 29  
18 (Smitherman Direct). Oxy also recommended basing a phase out on historic liquids  
19 production, rather than number of controllers at a specific site. Oxy Ex. 2 at 14  
20 (Holderman Direct). This would mean that the controllers that are actuated more  
21 frequently are the first to be phased-out. Oxy Ex. 2 at 14 (Holderman Direct).  
22 GCA encouraged the Department to treat intermittent pneumatic controllers similarly to  
23 non-emitting controllers recognizing that intermittent controllers only emit during the  
24 actuation cycle. GCA Ex. 17 at 5 (Carr Direct).

25 EDF encouraged NMED to move up the proposed retrofit schedule of gas-  
26 powered pneumatic controllers. CAA testified in support of zero emission pneumatic  
27 controllers and highlighted solar and electric technology that make this possible. CAA  
28 also believes that these methods are cost-effective to implement through retrofits. CAA  
29 proposed modifications that would accelerate the compliance timeline, increase the  
30 fraction of non-emitting controllers by a fixed percentage, and provide an incentive to  
31 operators who convert 75% of their controllers early.

1 NMED revised the section in response the comments received from all the parties.  
2 NMED Rebuttal Ex. 2. NMED disagreed with utilizing the “Colorado Approach” of  
3 regulating pneumatic controllers based on historic production volume, because that  
4 approach was based on already reduced emissions from previous regulatory efforts.  
5 NMED Rebuttal Ex. 1 at 83-84 (Bisbey-Kuehn/Palmer Rebuttal). NMED’s revisions  
6 include allowing for exclusion from 20.2.50.122 NMAC for temporary and portable  
7 pneumatic controllers that are used in specific activities. NMED Rebuttal Ex. 2 at 30.

8 In rebuttal, IPANM and NMOGA reiterated their concerns with the expense and  
9 feasibility of instrument air installations at remote well pads. Particularly, solar is not as  
10 reliable as the Department assumed it to be. IPANM Ex. 10 at 17-18 (Davis Rebuttal);  
11 NMOGA Ex. 42 at 8 (Meyer Rebuttal); GCA Ex. 32 at 6 (Davis Rebuttal). Oxy’s  
12 rebuttal focuses particularly on the difficulty to achieve the stated timelines in the rule.  
13 Stating that NMED should instead consider using the previously proposed historic  
14 production amounts to determine implementation timelines. Oxy Rebuttal Ex. 2 at 5-6  
15 (Holderman Rebuttal). GCA advocates strongly in its rebuttal that intermittent pneumatic  
16 controllers should be part of the solution for reducing emissions. GCA Ex. 32 at 8 (Davis  
17 Rebuttal). During the period of rebuttal testimony, CAA came to an agreement with Oxy.  
18 CAA Ex. 23 at 2 (McCabe Rebuttal).

19 The Oxy-CAA agreement included support for an accelerated replacement  
20 schedule of venting pneumatic controllers at well production facilities. CAA Ex. 23 at 2  
21 (McCabe Rebuttal). Notably, in agreeing to an accelerated replacement schedule, CAA  
22 supports the switch to a liquid production metric for retrofit timing. *Id.* at 5.

23 NMED testified that the basis for the proposed requirements for pneumatics is  
24 from Colorado’s Regulation 7 with some slight adjustments. *Tr. Vol. 7, 2022:2-23*  
25 (Palmer). NMED testified that the proposed regulation allows for similar flexibility as  
26 Colorado, where operators can prioritize high-producing production facilities. There is  
27 also a built in “off-ramp” for owners meeting a 75% target for nonemitting controllers by  
28 January 1, 2025. If after January 1, 2027, there are still units that are not cost-effective to  
29 replace, an owner can submit an analysis to NMED on the retrofit costs. *Tr. Vol. 7,*  
30 *2022:24-2023:13* (Palmer). NMED testified that much of the testimony from certain  
31 parties proposed a regulatory approach to pneumatic controllers that was adopted in

1 Colorado; however, NMED explained that this was inappropriate for New Mexico. Tr.  
2 Vol. 7, 2025:14-25 (Bisbey-Kuehn). Particularly, NMED testified that Colorado already  
3 had requirements in place for pneumatic controllers that has already achieved significant  
4 emission reductions whereas New Mexico has no such system in place and is thus  
5 starting in a different position. Tr. Vol. 7, 2026:12-2027:15 (Bisbey-Kuehn).  
6 NMED provided clarification that January 1, 2023, would be the date that some of the  
7 requirements would need to be met for creating a controller count list. Tr. Vol. 7,  
8 2042:8-11 (Bisbey-Kuehn).

9 CAA testified at the hearing about a joint proposal between CAA, EDF, CCP,  
10 NAVA and Oxy that was also supported by NPS. Tr. Vol. 7, 2057:16-22 (McCabe).  
11 CAA explained that the Colorado rule, which was adopted with unanimous industry  
12 support, is a much faster approach than New Mexico's. Tr. Vol. 7, 2066:18-23  
13 (McCabe). CAA, EDF, CCP, NAVA and Oxy explained that their joint proposal would  
14 result in a more rapid transition to zero emission controllers and would also ensure that  
15 the phase-out occurs in a more efficient and fair way. Tr. Vol. 7, 2068:20-25 (McCabe).  
16 CAA emphasized that the joint proposal is based on liquids produced rather than  
17 controller counts. Tr. Vol. 7, 2069:11-13 (McCabe).

18 NMOGA testified that it accepted the NMED's pneumatics proposal because it  
19 balances the needs of emissions reductions with the realities of the oil and gas business in  
20 New Mexico. Tr. Vol. 7, 2109:5-13 (Smitherman). IPANM testified that a production  
21 phase-out approach, rather than a controller count approach, is an appropriate path  
22 forward. Tr. Vol. 7, 2189:1-4 (Davis). IPANM also testified that the Colorado  
23 Regulation has flexibility for small producers that IPANM felt was critical to be in the  
24 Ozone Rule for smaller producers and lower-producing wells. Tr. Vol. 7, 2189:4-13  
25 (Davis). IPANM discussed the importance of also using intermittent controllers that do  
26 not continuously bleed natural gas during normal operations, but bleeds back the  
27 actuation gas after the actuation has taken place. Tr. Vol. 7, 2189:14-25 (Davis).  
28 IPANM also highlighted how much work is devoted to instrument air installations. Such  
29 an installation usually requires design and packaging of the air package, delivery,  
30 trenching in air lines and power, and determining necessary setbacks from other  
31 equipment. Tr. Vol. 7, 2191:19-2192:3 (Davis).

1 IPANM reiterated its concerns about getting commercial line power to many of its  
2 remote sites. Significant areas in Northwest New Mexico lacked reasonably accessible  
3 commercial line power. There are significant concerns with lines, rights of way and  
4 infrastructure in general to be able to have line power on a site. Tr. Vol. 7, 2192:4-  
5 2193:13 (Davis). IPANM's major concern with this part of the Ozone Rule surrounds  
6 fairness to smaller producers and not forcing them through the regulation to close or shut-  
7 in their wells earlier than anticipated. Tr. Vol. 7, 2199:2-2200:8 (Davis); Tr. Vol 7,  
8 2201-24-2202:6 (Davis). Oxy also testified to the difficulties of getting line power out to  
9 certain areas of the state as being potentially cost-prohibitive when trying to transition to  
10 non-emitting pneumatic controllers. Tr. Vol. 7, 2212:9-23 (Holderman). Kinder Morgan  
11 testified that it supported NMED's proposed Ozone Rule as described in NMED's earlier  
12 testimony. Tr. Vol. 7, 2282:1-7 (Nolting). EDF proposed a shorter timeframe for  
13 transitioning to non-emitting pneumatic controllers. EDF believes its proposal is both  
14 economically reasonable and practical. Tr. Vol. 10, 3226:6-18 (Alexander).

15 NMED rebutted the joint proposal from Oxy and NGO's by stating it is still  
16 inappropriate for New Mexico because NMED did not have a current methodology to  
17 determine the total historic percentage of liquids produced. Tr. Vol. 7, 2239:12-23  
18 (Bisbey-Kuehn). EDF testified about three studies it considered to support the  
19 requirements surrounding pneumatic controllers and how the best way to reduce  
20 emissions from pneumatic controllers is to replace them with zero emitting devices. Tr.  
21 Vol. 7, 2224:18-24 (Lyon). [See IPANM proposed SOR 193-238 for more citations in  
22 this detailed history of the evolution of this section.]

23 NMED responded to IPANM's proposal to include an exception for lower  
24 producing wells by saying that it would exempt 269 out of 324 well operators who have  
25 oil production. Tr. Vol. 7, 2243:5-2 (Palmer). The Board should find that NMED's  
26 proposed rule is not appropriate and find that IPANM's production-based approach in the  
27 Proposed Final 20.2.122 NMAC is appropriate.

28  
29  
30  
31  
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33

1 **20.2.50.123 STORAGE VESSELS**

2  
3 NMED:

4 **Description of Equipment or Process**

5 Storage vessels, commonly referred to as “storage tanks” or “tanks,” are used throughout  
6 the oil and gas industry for storing a variety of liquids including crude oil, condensates,  
7 and produced water. These tanks are associated with oil and gas production, gathering,  
8 processing, and disposal and are significant sources of VOC emissions. Storage vessels  
9 can be installed as a single unit or in a grouping of similar or identical vessels, commonly  
10 referred to as a “tank battery.” The reason for temporary storage is for feasibility of  
11 takeaway via pipeline or truck. NMED Exhibit 32, pp. 138-39.

12 While underground and at reservoir pressure, crude oil contains many lighter  
13 hydrocarbons in solution. When the oil is brought to the surface, many of the dissolved  
14 lighter hydrocarbons (as well as water) are removed through a series of separators. Crude  
15 oil is passed through either a two-phase separator (where the associated gas is removed,  
16 and any oil and water remain together) or a three-phase separator (where the associated  
17 gas is removed, and the oil and water are also separated). The remaining oil is then  
18 directed to a storage vessel where it is stored for a period of time before being transported  
19 off-site. Much of the remaining hydrocarbon gases in the oil are released as vapors in the  
20 storage vessels. *Id.* at 139.

21 Hydrocarbon emissions from storage vessels are a function of flash, breathing (or  
22 standing), and working losses. Flash losses occur when a liquid with entrained gases is  
23 transferred from a vessel with higher pressure to a vessel with lower pressure, thus  
24 allowing entrained gases or a portion of the liquid to vaporize or flash. In the oil and  
25 natural gas industry, flashing losses occur when crude oils or condensates flow into a  
26 storage vessel at atmospheric pressure from a processing vessel (e.g., a separator)  
27 operated at a higher pressure. In general, the larger the pressure drop, the more flash  
28 emissions will occur in the storage vessel. The temperature of the liquid may also  
29 influence the amount of flash emissions. Breathing losses are the release of gas associated  
30 with temperature fluctuations and the expansion and contraction of stored fluids resulting  
31 from increased or decreased pressures associated with environmental and weather-related  
32 fluctuations. Working losses occur when vapors are displaced due to the emptying and



1 filling of a storage vessel. *Id.*

2 The mass of gas vapor emitted from a storage vessel depends on many factors.  
3 Lighter crude oils flash more hydrocarbons than heavier crude oils. In storage vessels  
4 where the oil is frequently cycled and the throughput is high, working losses are higher.  
5 Additionally, the operating temperature and pressure of oil in the separator dumping into  
6 the storage vessel will affect the volume of flashed gases coming off of the oil. The  
7 composition of the vapors from storage vessels varies, and the largest component is  
8 methane, but may also include ethane, butane, propane, and hazardous air pollutants such  
9 as benzene, toluene, ethylbenzene and xylenes (commonly referred to as BTEX), and n-  
10 hexane. *Id.* at 140.

### 11 **Control Options for Storage Vessels**

12 The methods typically used to reduce VOC emissions from storage tanks are: (1) route  
13 emissions from the storage vessel through an enclosed system to a process where  
14 emissions are recycled or recovered (e.g., by installing a vapor recovery unit (VRU) that  
15 recovers vapors from the storage vessel) for reuse in the process or for beneficial use of  
16 the gas onsite; and/or (2) route emissions from the storage vessel to a combustion device.  
17 NMED Exhibit 32, pp. 140-43.

### 18 **Rule Language**

19 The proposed requirements in Section 20.2.50.123 are based on similar rules for new and  
20 existing storage vessels in Pennsylvania GP-5 and GP-5A, Colorado Reg. 7, and NSPS  
21 Subpart OOOOa. *See* NMED Exhibit 32, pp. 146-47; NMED Exhibits 37, 38, and 39.

22  
23 **A. Applicability: New storage vessels with a PTE equal to or greater than two**  
24 **tpy of VOC, existing storage vessels with a PTE equal to or greater than three tpy of VOC**  
25 **in multi-tank batteries, and existing storage vessels with a PTE equal to or greater than**  
26 **four tpy of VOC in single tank batteries are subject to the requirements of 20.2.50.123**  
27 **NMAC. Storage vessels in multi-tank batteries manifolded together such that all vapors are**  
28 **shared between the headspace of the storage vessels and are routed to a common outlet or**  
29 **endpoint may determine an individual storage vessel PTE by averaging the emissions**  
30 **across the total number of storage vessels. Storage vessels associated with produced water**  
31 **management units are required to comply with this Section to the extent specified in**  
32 **Subsection B of Section 20.2.50.126 NMAC.**

33  
34 NMED: Subsection A of Section 20.2.50.123 specifies the storage vessels to which Part  
35 50 applies. Applicability is based on the PTE of the storage vessel, which is further

1 delineated based on whether the vessel is classified as new or existing, and for existing  
2 storage vessels, whether the vessel is part of a multi-tank battery, or a single tank battery.  
3 New storage vessels with a PTE equal to or greater than two tpy of VOC, existing storage  
4 vessels with a PTE equal to or greater than 3 tpy in multi-tank batteries, and existing  
5 storage vessels with a PTE equal to or greater than 4 tpy in single tank batteries must  
6 comply with the requirements of Section 20.2.50.123. The Department has also proposed  
7 a sentence at the end of Subsection A to align the requirements in Section 20.2.50.123  
8 with the requirements for produced water management units in Section 20.2.50.126.

9 Initially, the Department proposed that storage vessels with an uncontrolled PTE  
10 equal to or greater than 2 tpy were required to comply with this Section. *See* NMED Ex.  
11 32, pp. 144, 146-47. NMOGA proposed to revise the threshold for existing storage  
12 vessels to 6 tpy. The Department did not agree with that proposal, based on the higher  
13 cost effectiveness for controlling the smallest tanks, but in its rebuttal testimony revised  
14 its proposal to raise the applicability threshold for existing storage tanks to 3 tpy. *See*  
15 NMED Rebuttal Ex. 1, p. 91. NMOGA presented testimony demonstrating that storage  
16 vessels in single tank batteries in New Mexico are particularly problematic with respect  
17 to the cost-effectiveness of retrofitting or replacing these tanks due to their lack of  
18 available headspace to moderate demands on the control system combined with the  
19 typical age and pressure ratings of such tanks in New Mexico. *See* Tr. Vol. 9, 2094:11 –  
20 2914:17. NMOGA witness Adam Meyer pointed out that the Department’s cost analysis  
21 had not taken into account certain costs associated with replacing these tanks. *See* Tr. Vol  
22 9, 3035:15 – 3036:21, 3092:10 – 3094:16. Based on the single tank spreadsheet prepared  
23 by NMED witness Mr. Palmer and submitted at the hearing as NMED Rebuttal Exhibit  
24 29, a threshold of 3 tpy for these tanks results in a cost effectiveness of \$9,176/ton, which  
25 NMED agrees is on the high side. *See* Tr. Vol 9, 3092:10 – 3094:16.

26 While NMOGA’s proposed 6 tpy threshold would result in a cost effectiveness of  
27 \$4,558/ton, it would also leave far more storage vessels unregulated resulting in  
28 significantly fewer emissions reductions. *See* Tr. Vol. 9, 3034:8-24. NMED has proposed  
29 a threshold of 4 tpy for existing storage vessels in single tank batteries which results in a  
30 cost effectiveness of \$6,876/ton. NMED Rebuttal Exhibit 29.

31

1           The Board should adopt this proposal because it strikes a reasonable balance  
2 between the costs to industry and the emissions reductions necessary to effectuate the  
3 purpose of the statute. The Department did agree with a proposal by NMOGA to allow  
4 averaging among storage vessels that vapor manifolded together to determine an  
5 individual vessel's PTE for purposes of determining applicability of this Section. The  
6 Board should adopt this proposal for the reasons stated in NMED Rebuttal Ex. 1, p. 92.  
7 [Oxy USA's earlier proposed edits in this section are not part of its final proposal.]

8           The use of PTE to determine applicability of air quality regulations and permit  
9 requirements is a common and long-standing practice utilized by state and federal air  
10 quality regulatory agencies. The use of actual emissions to determine applicability is not  
11 acceptable, as that calculation is based on previous years' records of the operation of a  
12 source, which may not be representative of a source's future operations or emissions.  
13 Because actual emissions can change year to year depending on numerous factors (e.g.,  
14 economics, regulatory requirements, political decisions, consumer demand, market  
15 conditions), that measure is not a reliable or representative emission rate with respect to  
16 determining applicability under this Section. PTE is a source's maximum capacity to emit  
17 an air pollutant under its physical and operational design, and is a much more accurate  
18 and reliable estimation of the source's emissions. NMED Rebuttal Ex. 1, pp. 91-92.

19           [NMOGA's earlier proposed revisions allowing emissions to be calculated using  
20 "generally accepted methods" are not part of its final proposal.] "Generally accepted  
21 methods" are undefined, and thus impossible for the Department to evaluate. Methods for  
22 estimating PTE must be approved by the Department, which is consistent with the rest of  
23 this Part where the Department requires approval of a proposed technology or monitoring  
24 strategy. The Department has publicly available information such as permitting guidance  
25 and calculation guidance that may be used to calculate PTE. Owners and operators may  
26 also consult with the Department to confirm acceptability of emission calculation  
27 methods. *Id.* at 92.

28           NMOGA earlier proposed to exempt sources subject to other federal emission  
29 standards from the requirements of this Section. While the current federal requirements  
30 represent important emissions reductions (assuming widespread compliance with those  
31 requirements), they do not go far enough in reducing emissions, as evidenced by the

1 continued rising ozone concentrations in New Mexico. In accordance with the statutory  
2 mandate in the AQCA, NMED proposed more stringent emission control requirements  
3 than those provided under the federal regulations for storage vessels. *Id.* at 92-93.

4  
5  
6 CDG proposes changes for clarification:

7  
8 **A. Applicability: New storage vessels with a PTE equal to or greater than two tpy of**  
9 **VOC, existing storage vessels ~~in multi-tank batteries~~ with a PTE equal to or greater**  
10 **than three tpy of VOC in multi-tank batteries, existing storage vessels ~~in single-tank~~**  
11 **~~batteries~~ with a PTE equal to or greater than four tpy of VOC in single-tank**  
12 **batteries are subject to the requirements of 20.2.50.123 NMAC. Storage vessels in**  
13 **multi-tank batteries manifolded together such that all vapors are shared between**  
14 **the headspace of the storage vessels and are routed to a common outlet or endpoint**  
15 **may determine an individual storage vessel PTE by averaging the emissions across**  
16 **the total number of storage vessels.**

17  
18  
19 CEP also proposes changes to Section A:

20  
21 **A. Applicability: New storage vessels with a PTE equal to or greater than two tpy of**  
22 **VOC and, existing storage vessels ~~in multi-tank batteries~~ with a PTE equal to or**  
23 **greater than three tpy of VOC, ~~and existing storage vessels in single tank batteries~~**  
24 **~~with a PTE equal to or greater than four tpy of VOC~~ are subject to the**  
25 **requirements of 20.2.50.123 NMAC. Storage vessels in multi-tank batteries**  
26 **manifolded together such that all vapors are shared between the headspace of the**  
27 **storage vessels and are routed to a common outlet or endpoint may determine an**  
28 **individual storage vessel PTE by averaging the emissions across the total number of**  
29 **storage vessels.**

30  
31  
32  
33  
34 NMOGA also proposes two changes to Section A:

35  
36 **A. Applicability: New storage vessels with a PTE equal to or greater than two**  
37 **tpy of VOC, existing storage vessels in multi-tank batteries with a PTE equal to or**  
38 **greater than three tpy of VOC, and existing storage vessels in single tank batteries**  
39 **with a PTE equal to or greater than six ~~four~~ tpy of VOC are subject to the**  
40 **requirements of 20.2.50.123 NMAC. Storage vessels in multi-tank batteries**  
41 **manifolded together such that all vapors are shared between the headspace of the**  
42 **storage vessels and are routed to a common outlet or endpoint may determine an**  
43 **individual storage vessel PTE by averaging the emissions across the total number of**  
44 **storage vessels. Storage vessels at produced water management units are exempt**  
45 **from this section except as provided in Subsection B of 20.2.50.126 NMAC.**

1 NMOGA: The Board should adopt NMED’s storage vessel proposal, except that the  
2 threshold for existing single storage vessels should be increased to 6 TPY. NMOGA  
3 generally supports the Department’s proposal for controlling storage vessels under  
4 20.2.50.123 NMAC. NMOGA’s primary remaining concern at the close of hearing was  
5 the proposed 3 tpy applicability threshold for existing single tank. As the evidence  
6 demonstrates, there are critical differences between single tanks and multi-tank batteries  
7 that make regulation at the 3 tpy threshold economically unreasonable. After further  
8 discussion with NMED and review of the technical evidence, NMED has proposed a 4  
9 tpy threshold for these tanks in its latest draft, which is positive movement. NMOGA  
10 continues to believe that a 6 tpy threshold is appropriate for these tanks.

11 According to the testimony of Mr. Meyer, unlike multi-tank batteries, single tank  
12 batteries have limited headspace to allow accumulation of vapors. Whereas multi-tank  
13 batteries have adequate headspace to allow pressure buildup within the tank as emissions  
14 are slowly processed through the control, a single-tank battery’s control must be able to  
15 process displaced vapors entering the headspace immediately through the control device.  
16 This behavior demands that owners and operators install larger, more expensive  
17 combustors on single tank batteries than would otherwise be required. *See generally* Tr.  
18 9:2907:7- 24; 2912:11-2913:9 (“there are instances where you actually do need bigger  
19 equipment than is usually – than is reasonably thought to be needed. You know, again a  
20 lot of times if you have tanks with low vapor space, head space, you do need a larger  
21 combustor, you know, many times.”)

22 The challenges from lack of headspace are compounded in New Mexico by the  
23 age and rating of many of the single tanks in service. According to Mr. Meyer, many of  
24 these tanks are older and rated for either “atmospheric” or very low pressure instead of  
25 the 16 ounces more typical of modern tanks. Tr. 9:2913:10-23. This means that the tanks  
26 can’t handle much, if any, internal pressure before they must vent. It is generally not  
27 possible to control atmospheric or low pressure rated tanks, and these tanks will most  
28 likely require replacement to meet NMED’s proposed standards. Tr. 9:2914:17-9:2915:2.

29 Due to the headspace and aging complications, the cost-per-ton of controlling  
30 single tank batteries is higher than prior NMED estimates indicated. As Mr. Meyer stated,  
31 “if you consider the rules in its entirety, hydrocarbon liquid -- hydrocarbon vapor capture

1 during truck loadout, potential for larger combustor or control device, replacing of tanks,  
2 all these things add up, you could have a significant cost associated with especially the  
3 smaller tank, single standalone tank batteries.” Tr. 9:2915:17-24; *see also* Tr. 9:2925:8-  
4 23 (responding to question from Vice Chair Trujillo-Davis).

5 Mr. Palmer and Mr. Meyer presented competing views of the costs of controlling  
6 single tank batteries. Mr. Palmer testified that the retrofit costs in Mr. Meyer’s  
7 spreadsheet were high because they exceeded the cost of replacing the tank. Based on this  
8 observation, Mr. Palmer conducted his own analysis and replaced the allegedly excessive  
9 retrofit costs with the relatively lower costs for replacing the tank. Tr. 9:3035:15-  
10 9:3036:21. Mr. Meyer reviewed Mr. Palmer’s cost-per-ton estimate and the underlying  
11 data, including the EPA’s explanation of retrofit costs. Mr. Meyer determined that the  
12 CTG cost for “storage vessel retrofit, as they called it, that – in 2012 year, the \$68,000  
13 was associated with new piping, new headers, basically to bring the tank vapors to the  
14 control device.” Tr. 9:3092:10-24. Mr. Meyer testified that the \$68,000 (now about  
15 \$72,000 in 2019\$) would also have to be incurred for tank replacements and that Mr.  
16 Palmer’s calculation erroneously excluded these costs. Moreover, since many single  
17 tanks will require replacement, Mr. Meyer testified that the \$18,000 incurred for  
18 acquisition and installation of a new tank also needed to be included. These revisions  
19 increase the cost to approximately \$101,736 for single tanks, bringing the “cost per ton of  
20 VOC reduced” to around \$9,167/ton VOC at a 3 tpy level. Tr. 9:3093:7-25; 9:3094:1-5;  
21 NMOGA Exhibit 62. Regulation at this cost-per-ton would be particularly difficult for  
22 small operators who are more likely to own aging existing single storage vessels.

23 The 4 tpy threshold is also excessively costly at \$6,890/ton VOC reduced. The  
24 following table summarizes available cost-per-ton figures for the provisions of 20.2.50  
25 NMAC and demonstrates that, barring consideration of turbine VOC controls, the 4 tpy  
26 threshold for existing single tank batteries is more costly than any other proposal on an  
27 average cost-per-ton basis.

<b>Emissions Source</b>	<b>Average \$/Ton</b>	<b>Exhibit</b>
Compressor Seals Turbines	\$ 319.68	NMED 66
Hydrocarbon liquid transfers	\$ 535.79	NMED 84
Engines - VOC	\$ 990.00	NMED 57
Reciprocating Compressor Seals	\$ 1,085.21	NMED 64
Glycol Dehydrators - Condensor	\$ 2,033.96	NMED 77
Engines - NOx	\$ 2,247.00	NMED Rebuttal 25
Storage Vessels (Average)	\$ 2,695.00	NMED Rebuttal 28
Pneumatics	\$ 2,744.71	NMED 95
Heaters - NOx	\$ 3,010.00	NMED Rebuttal 27
Turbines - NOx	\$ 3,214.00	NMED Rebuttal 26
LDAR - wellhead	\$ 3,505.66	NMED 69
Glycol Dehydrators - Combustion	\$ 3,919.63	NMED 77
Existing tank – 6 tpy	\$ 4,593.00	NMOGA 62/NMED Reb. 28
LDAR - Non-wellhead	\$ 5,099.99	NMED 69
Existing single tank – 5 tpy	\$ 5,729.65	NMOGA 62
Existing single tank – 4 tpy	\$ 6,890.00	NMOGA 62/NMED Reb. 28
Turbines - VOC	\$ 9,608.25	NMED 59

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The cost-per-ton of controlling VOC emissions from turbines is an outlier at \$9,608.24/ton and should not be used to establish the ceiling of cost-effectiveness in this rule or to justify the 4 tpy threshold for existing single tanks. Turbines are expensive units, located at large facilities where millions of dollars have been invested in infrastructure and equipment. As Mr. Brindley testified, these “very expensive and very large” units range anywhere from \$7 million to in excess of \$10 million. Tr. 6:1806:12-14; 6:1807:4-17. Contrarily, existing single tanks are commonly associated with single well sites that are past their production prime. These sites are often owned and operated by small, independent operators who cannot afford excessively expensive controls.

1 Testimony of Meyer, Tr. 9:2914:10-17

2 Eliminating the VOC turbine controls from consideration, the next highest cost-  
3 per-ton is for existing single tanks at the 4 tpy and 5 tpy threshold, which cost \$6,890 and  
4 \$5,792.64 per ton respectively. This understates the impact on a small operator, who will  
5 be required to spend the full cost (almost \$150,000, NMOGA Ex. 61) upon installation  
6 and may not be able to get financing. Bisbey-Kuehn testimony, Tr. 3:879:16-20 (“Small  
7 and large companies may operate within the same industrial sector; however, the  
8 differences in how these companies operate in their ability to finance, and its capital, and  
9 the well size can affect their operations.”). The costliest measures of 20.2.50 NMAC  
10 should not be imposed upon equipment commonly used by small operators at low-  
11 production facilities. These sources do not warrant such severe regulation.

12 NMOGA is advocating for an applicability threshold of 6 tons VOC for existing  
13 single tanks with a cost-effectiveness of \$4,593 per ton. This is an aggressive proposal,  
14 and would make the existing single tank standards the costliest standards under 20.2.50  
15 NMAC, with the exception of the \$5099.99/ton VOC reduced threshold for leak detection  
16 and repair requirements for non-wellhead facilities under 20.2.50.116 NMAC and the  
17 turbine standards discussed above. NMOGA believes that a 6 tpy threshold for single-  
18 tank tank batteries should be adopted.

19 NMOGA proposes to add the last sentence in Section 123A to clarify how  
20 proposed 20.2.50.123 and 20.2.50.126 NMAC work together for storage vessels at  
21 produced water management units. As the testimony showed, storage vessels or tanks at  
22 these facilities have difficult to predict potential to emit, may have unrealistically high  
23 potential to emit compared to actual VOCs lost from the process, and may require  
24 extensive supplemental fuel to control, with adverse ozone effects. Therefore, the Board  
25 should address these storage vessels first under 20.2.50.126. If 20.2.50.126 determines  
26 that section 20.2.50.123 controls are appropriate, then they would comply.

27  
28 **B. Emission standards:**

29 **(1) An existing storage vessel subject to this Section shall have a**  
30 **combined capture and control of VOC emissions of at least ninety-five percent according to**  
31 **the following schedule. If a combustion control device is used, the combustion device shall**  
32 **have a minimum design combustion efficiency of ninety-eight percent.**

33 **(a) By January 1, 2025, an owner or operator shall ensure at least**



1 **30% of the company's existing storage vessels are controlled;**

2 (b) **By January 1, 2027, an owner or operator shall ensure at least**  
3 **an additional 35% of the company's existing storage vessels are controlled; and**

4 (c) **By January 1, 2029, an owner or operator shall ensure the**  
5 **company's remaining existing storage vessels are controlled.**

6  
7 NMED: Paragraph (1) of Subsection B of Section 20.2.50.123 sets forth the emission  
8 standard for existing storage vessels to which this Section applies. Existing tanks must  
9 have a combined capture and control of VOC emissions of at least 95%. If a combustion  
10 device is used, it must have a minimum design combustion efficiency of 98%. Owners  
11 and operators of existing tanks must meet these standards on the phased-in schedule set  
12 forth in Subparagraphs (a) through (c) of Paragraph (1). The Department proposed adding  
13 the phase-in schedule in response to comments from Oxy USA. The Board should adopt  
14 this proposal for the reasons stated in NMED Exhibit 32, pp. 144-148; NMED Rebuttal  
15 Exhibit 1, p. 93; and Tr. Vol. 9, 2898:17 – 2900:9, 3030:19 – 3031:3.

16  
17 (2) **A new storage vessel subject to this Section shall have a combined**  
18 **capture and control of VOC emissions of at least ninety-five percent upon startup. If a**  
19 **combustion control device is used, the combustion device shall have a minimum design**  
20 **combustion efficiency of ninety-eight percent.**

21  
22 NMED: Paragraph (2) of Subsection B of Section 20.2.50.123 sets forth the emission  
23 standards for new storage vessels. New tanks have the same emission standard as existing  
24 tanks, but new tanks must meet this standard upon startup; there is no phased-in  
25 compliance schedule. The Board should adopt this proposal for the reasons stated in  
26 NMED Exhibit 32, pp. 144-148.

27  
28 (3) **The emission standards in Subsection B of 20.2.50.123 NMAC cease to**  
29 **apply to a storage vessel if the actual annual VOC emissions decrease to less than two tpy.**

30  
31 NMED: Paragraph (3) of Subsection B of Section 20.2.50.123 provides that the  
32 emissions standards in Subsection B cease to apply if the actual annual emissions of an  
33 affected storage vessel fall below 2 tpy. The Board should adopt this proposal for the  
34 reasons stated in NMED Exhibit 32, pp. 144-148.

35 [NMOGA's earlier proposed revisions in this section to raise the emission threshold from  
36 2 to 4 tpy are not part of its final proposal.] The intent of the rule is to require meaningful

1 reductions in storage vessel emissions; a higher threshold would exempt an unknown  
2 number of storage vessels from the control requirements of this Section. NMED Rebuttal  
3 Exhibit 1, p. 93.

4  
5 **(4) If a control device is not installed by the date specified in Paragraphs**  
6 **(1) and (2) of Subsection B of 20.2.50.123 NMAC, an owner or operator may comply with**  
7 **Subsection B of 20.2.50.123 NMAC by shutting in the well supplying the storage vessel by**  
8 **the applicable date, and not resuming production from the well until the control device is**  
9 **installed and operational.**

10  
11 NMED: Paragraph (4) of Subsection B of Section 20.2.50.123 allows an owner or  
12 operator who fails to install a control device by the specified dates to comply with the  
13 emission standards in Subsection B by shutting in the well supplying the storage vessel  
14 by the applicable date, and not resuming production from the well until the control device  
15 has been installed and operational. The Board should adopt this proposal for the reasons  
16 stated in NMED Exhibit 32, pp. 144-148.

17 [NMOGA's earlier proposed revisions in this section to allow an operator to reduce  
18 production from a well in order to extend the time to comply with the emission standards  
19 is not part of its final proposal.]. Limiting a source's throughput or emissions is already  
20 an option available to owners and operators and can be achieved by obtaining an air  
21 permit with federally enforceable limits. See NMED Rebuttal Exhibit 1, pp. 93-94.

22 [Oxy USA's earlier proposal to delete this paragraph is not part of its final  
23 proposal.] This provision is not a requirement, but rather one option for compliance.  
24 NMED has proposed a phased-in compliance schedule as described above to the emission  
25 standards in Subsection B of 20.2.50.123 that addresses Oxy's concerns. *Id* at 94.

26 [NMOGA's earlier proposed revisions to allow requests for extensions to the deadlines of  
27 this Section is not part of its final proposal.] The Department proposed revisions to this  
28 Section to include a graduated compliance schedule. The proposed compliance deadlines  
29 are reasonable; provisions allowing for further extensions are not warranted. *Id.* at 94.

30  
31 **(5) The owner or operator of a new or existing storage vessel with a thief**  
32 **hatch shall ensure that the thief hatch is capable of opening sufficiently to relieve**  
33 **overpressure in the vessel and to automatically close once the vessel overpressure is**  
34 **relieved. Any pressure relief device installed must automatically close once the vessel**  
35 **overpressure is relieved.**

1 NMED: Paragraph (5) of Subsection B of Section 20.2.50.123 requires owners and  
2 operators new or existing storage vessel equipped with a thief hatch to ensure that the  
3 thief hatch can open sufficiently to relieve vessel overpressure, and to automatically close  
4 once the vessel overpressure has been relieved. Pressure relief devices must automatically  
5 close once the overpressure is relieved. The Board adopts this proposal for the reasons  
6 stated in NMED Exhibit 32, pp. 144-148 and NMED Rebuttal Exhibit 1, p. 94.

7  
8 **(6) An owner or operator complying with Paragraphs (1) and (2) of**  
9 **Subsection B of 20.2.50.123 NMAC through use of a control device shall comply with the**  
10 **control device operational requirements in 20.2.50.115 NMAC.**

11  
12 NMED: Paragraph (6) of Subsection B of Section 20.2.50.123 requires that owners or  
13 operators that employ a control device to comply with the emission standards of this  
14 Section must also comply with the control device operational requirements of  
15 20.2.50.115 NMAC. The Board should adopt this proposal for the reasons stated in  
16 NMED Exhibit 32, pp. 144-48, and NMED Rebuttal Exhibit 1, pp. 94-95.

17 [Oxy USA's earlier proposed revisions in this section to authorize alternative  
18 controls is not part of its final proposal.] Authorization for alternative controls is already  
19 incorporated into the definition of Control Device which states "A control device may  
20 also include any other air pollution control equipment or emission reduction technologies  
21 approved by the department to comply with emission standards in this Part." The  
22 Department supports innovative approaches to controlling emissions from low emitting  
23 storage vessels. As currently proposed, the rule requires 95% control but does not specify  
24 how that control level is to be achieved. The rule does specify that if a combustion  
25 control device is used, the combustion device shall have a minimum design combustion  
26 efficiency of ninety-eight percent. NMED Rebuttal Exhibit 1, pp. 94-95.

27 [CDG's earlier proposed revisions to exempt control device requirements where it  
28 is technically infeasible to route emissions to a control device without supplemental fuel  
29 are not part of its final proposal.] NMED's proposed language in Section 20.2.50.126  
30 addresses the concerns raised by CDG. *Id.* at 95.

31  
32 **C. Storage vessel measurement requirements: Owners and operators of new**  
33 **storage vessels required to be controlled pursuant to this Part at well sites, tank batteries,**  
34 **gathering and boosting stations, or natural gas processing plants shall use a storage vessel**

1 measurement system to determine the quantity of liquids in the storage vessel(s). New tank  
2 batteries receiving an annual average of 200 bbls oil/day or more with available grid power  
3 shall be outfitted with a lease automated custody transfer (LACT) unit(s).

4 (1) The owner or operator shall keep thief hatches (or other access points  
5 to the vessel) and pressure relief devices on storage vessels closed and latched during  
6 activities to determine the quantity of liquids in the storage vessel(s), except as necessary  
7 for custody transfer. Tank batteries equipped with LACT units shall use the LACT unit  
8 measurements in lieu of field testing of quantity and quality except in case of malfunction.  
9 Nothing in this paragraph shall be construed to prohibit the opening of thief hatches,  
10 pressure relief devices, or any other openings or access points to perform maintenance or  
11 similar activities designed to ensure the safety or proper operation of the storage vessel(s)  
12 or related equipment or processes. Where opening a thief hatch is necessary, owners and  
13 operators of new and existing storage vessels shall minimize the time the thief hatch is  
14 open.

15 (2) The owner or operator may inspect, test, and calibrate the storage  
16 vessel measurement system either semiannually, or as directed by the Bureau of Land  
17 Management (see 43 C.F.R. Section 374.6(b)(5)(ii)(B) (November 17, 2016)) or system  
18 manufacturer. Opening a thief hatch if required to inspect, test, or calibrate the vessel  
19 measurement system is not a violation of Paragraph (1) of this Subsection.

20 (3) The owner or operator shall install signage at or near the storage  
21 vessel that indicates which equipment and method(s) are used and the appropriate and  
22 necessary operating procedures for that system.

23 (4) The owner or operator shall develop and implement an annual  
24 training program for employees and third parties conducting activities subject to this  
25 Subsection that includes, at a minimum, operating procedures for each type of system.

26 (5) The owner or operator must make and retain the following records  
27 for at least two (2) years and make such records available to the department upon request:

- 28 (a) date of construction of the storage vessel or facility;  
29 (b) description of the storage vessel measurement system used to  
30 comply with this Subsection;  
31 (c) date(s) of storage vessel measurement system inspections,  
32 testing, and calibrations that require opening the thief hatch pursuant to Paragraph (1) of  
33 this Subsection;  
34 (d) manufacturer specifications regarding storage vessel  
35 measurement system inspections and/or calibrations, if followed pursuant to Paragraph (3)  
36 of this Subsection; and  
37 (e) records of the annual training program, including the date and  
38 names of persons trained.

39  
40 NMED: Subsection C of Section 20.2.50.123 contains the automatic tank gauging  
41 proposal put forward by the eNGOs and Oxy USA in the Joint Proposal, with certain  
42 revisions proposed by the Department. In support of the proposal, the Department refers  
43 the Board to the testimony presented by CAA on this topic. With regard to the revisions  
44 proposed by NMED, Ms. Kuehn stated at the hearing that the Department generally

1 supported the use of a storage vessel measurement system on new storage vessels to  
2 determine the quantity of liquids in the vessels. *See* Tr. Vol. 9, 3031:9-23. CAA witness  
3 Dr. McCabe testified that CAA wanted the automatic tank gauging requirement to cover  
4 opening the thief hatch to check for quality as well as quantity, and that this could be  
5 done by employing automatic tank gauging systems and lease automatic custody transfer,  
6 or LACT, units. *See* Tr. Vol. 9, 3010:13 – 3011:6. NMOGA witness Mr. Smitherman  
7 testified that there are no real options for measuring quality except through use of a  
8 LACT unit. *See* NMOGA Exhibit 41, p. 11. Dr. McCabe stated that the intent of the CAA  
9 proposal was not to require a LACT unit. *See* Tr. Vol. 9, 3016:5-9. The Department has  
10 therefore proposed to revise this provision to prohibit opening thief hatches to check for  
11 quantity; to require a LACT unit under specified circumstances; and, where there is a  
12 LACT unit, to require use of the LACT unit measurements in lieu of field testing of  
13 quantity and quality, except in cases of malfunction. For these reasons, the Board should  
14 adopt the Department’s proposal.

15  
16 CEP proposes edits in C and C(1):

17  
18 **C. Storage vessel measurement requirements: Owners and operators of new**  
19 **storage vessels required to be controlled pursuant to this Part at well sites, tank**  
20 **batteries, gathering and boosting stations, or natural gas processing plants**  
21 **constructed on or after the effective date of this Part, and at any facilities that are**  
22 **modified on or after the effective date of this Part such that an additional controlled**  
23 **storage vessel is constructed to receive an anticipated increase in throughput of**  
24 **hydrocarbon liquids or produced water, shall use a storage vessel measurement**  
25 **system to determine the quantity and quality of liquids in the storage vessel(s). New**  
26 **tank batteries receiving an annual average of 200 bbls oil/day or more with**  
27 **available grid power shall be outfitted with a lease automated custody transfer**  
28 **(LACT) unit(s).**

29 (1) The owner or operator shall keep thief hatches (or other access points  
30 to the vessel) and pressure relief devices on storage vessels closed and latched during  
31 activities to determine the quantity of liquids in the storage vessel(s), ~~except as~~  
32 ~~necessary for custody transfer.~~ Tank batteries equipped with LACT units shall use  
33 the LACT unit measurements in lieu of field testing of quantity and quality except  
34 in case of malfunction. Nothing in this paragraph shall be construed to prohibit the  
35 opening of thief hatches, pressure relief devices, or any other openings or access  
36 points to perform maintenance or similar activities designed to ensure the safety or  
37 proper operation of the storage vessel(s) or related equipment or processes. Where  
38 opening a thief hatch is necessary, owners and operators of new and existing storage  
39 vessels shall minimize the time the thief hatch is open.

1 CEP: The CEP propose adding subsection 20.2.50.123(C), based almost word-for-word  
2 on an amended to Regulation 7 adopted by the Colorado Air Quality Control  
3 Commission in December 2019. CAA Ex. 3 at 27 (citing 5 Colo. Code Regs. § 1001-  
4 9:D.II.C.4). The provision would require the use of storage vessel measurement systems  
5 for storage vessels at new and modified facilities. CEP Ex. 1 at 28. The proposal would  
6 reduce emissions by requiring operators to employ a measurement system that eliminates  
7 the need to open the thief hatch when conducting routine measurements of the quantity  
8 and quality of the liquid. CAA Ex. 3 at 27. Oxy supported this proposal and proposed it  
9 as well. 9 Tr. 2900:10-22. Oxy’s expert, Mr. Holderman, testified that Oxy USA  
10 believes this addition is reasonable, workable, and likely to reduce emissions. 9 Tr.  
11 2900:18-22.

12 NMED adopted this proposal in large part. However, two important differences  
13 render the Department’s proposal less protective than the CEP and Oxy’s proposal. First,  
14 the Department’s proposal only requires use of a storage tank measurement system  
15 capable of measuring the **quantity** of liquid. The CEP propose a system that can also  
16 measure the **quality** of liquids. The evidence shows that a variety of alternative systems  
17 exist to measure quantity and sample the quality of the liquids in the vessel. See CAA  
18 Ex. 3 at 27 (examples of alternative systems that do not require venting include systems  
19 that comply with Chapter 18.2 of American Petroleum Institute Manual of Petroleum  
20 Measurement Standards, or by installing a Lease Automatic Custody Transfer unit). The  
21 evidence further shows that the Colorado proposal—which required a system to sample  
22 the quality of the liquid—is cost-effective. *Id.* Accordingly, substantial evidence  
23 supports the CEP’s proposal to require a system capable of determining “the quantity and  
24 quality of liquids” in the storage vessel.

25 Second, the Department’s proposal would allow operators to open a thief hatch  
26 “as necessary for custody transfer.” This provision is ambiguous and could be used to  
27 circumvent the intent of the rule because a purchaser’s desire to measure the quantity and  
28 quality of the liquid manually could be deemed sufficient reason to open the thief hatch  
29 even though it is not technically necessary to open the hatch. While there may be valid  
30 reasons to open a thief hatch (i.e., to conduct repairs), substantial evidence shows that  
31 routine measurement and sampling of liquid can and should occur without emissions.

1 Typically, operators open a thief hatch on the top of the tank to insert a gauging  
2 device to measure the level of liquid in the tank or to collect samples of the liquid. When  
3 the hatch is opened, air pollutants, including methane, VOCs, and cancer-causing  
4 hazardous air pollutants like benzene, are released. Since gauging is often performed  
5 frequently, and the hatch is opened every time a measurement is taken, these emissions  
6 can be significant. CAA Ex. 3 at 27. Operators can avoid these emissions by employing  
7 an alternative system to measure and sample the liquids in the vessel. Examples of  
8 alternative systems that do not require venting include systems that comply with Chapter  
9 18.2 of American Petroleum Institute Manual of Petroleum Measurement Standards, or  
10 by installing a Lease Automatic Custody Transfer (LACT) unit. CAA Ex. 3 at 27.

11 In 2019, Colorado adopted a rule requiring operators to employ these types of  
12 alternative systems for new or modified storage vessels. Clean Air Advocates’ proposal  
13 mirrors this provision. CAA Ex. 3 at 27. The Colorado Air Pollution Control Division  
14 (“APCD”) analyzed the costs of its storage vessel measurement system. This analysis  
15 showed that use of a storage vessel measurement system is generally cost effective, with  
16 cost effectiveness increasing the more often measurement (which is carried out each time  
17 liquid is transferred from the tank to a truck, a process referred to as “loadout”) occurs.  
18 APCD’s analysis is below:

<b>Loadout frequency</b>	<b>Cost per ton VOC</b>	<b>TPY VOC reduced (per 8-tank battery)</b>
100 loads per year	\$3,447/ton VOC	5.1
365 loads per year	\$944/ton VOC	18.6

19 CAA Ex. 3 at 28.

20  
21  
22 The Colorado APCD found that these numbers were “extremely conservative” for several  
23 reasons, including the fact that “new and modified facilities that will be subject to these  
24 requirements will likely have production at such a level where loadout happens more  
25 often than even one time per day.” CAA Ex. 3 at 28.

26 The CEP and Oxy’s proposal has important safety benefits. The National  
27 Institute of Occupational Safety and Health and the Occupational Safety and Health

1 Administration issued a Hazard Alert in February 2016, explaining that the agencies had  
2 “identified health and safety risks to workers who manually gauge or sample fluids on  
3 production and flowback tanks from exposure to hydrocarbon gases and vapors, exposure  
4 to oxygen-deficient atmospheres, and the potential for fires and explosions.” CAA Ex. 3  
5 at 28. (citing NIOSH/OSHA Hazard Alert: Health and Safety Risks for Workers Involved  
6 in Manual Tank Gauging and Sampling at Oil and Gas Extraction Sites). The Hazard  
7 Alert explained that “[o]pening tank hatches, often referred to as ‘thief hatches,’ can  
8 result in the release of high concentrations of hydrocarbon gases and vapors” which “can  
9 have immediate health effects, including loss of consciousness and death.” CAA Ex. 3 at  
10 28. It went on to survey nine cases between 2010 and 2014 where a worker died while  
11 performing manual tank gauging. CAA Ex. 3 at 29. The Hazard Alert recommended use  
12 of “alternative tank gauging and sampling procedures that enable workers to monitor tank  
13 fluid levels and take samples without operating the tank hatch” to reduce occupational  
14 hazards associated with manual gauging. CAA Ex. 3 at 29. The CEP and Oxy’s  
15 proposal would require exactly that at new and modified facilities, creating an important  
16 co-benefit in terms of occupational safety at the same time as it reduces emissions of  
17 ozone-forming VOCs and other dangerous pollutants. CAA Ex. 3 at 29.

18 Although the New Mexico Oil Conservation Commission (OCC) requires the use  
19 of auto-gauging technology at certain tanks, its rule is not as protective as the one set  
20 forth by the CEP and Oxy. 9 Tr. 3015:3–9. First, the OCC rule only requires technology  
21 that can measure the quantity of liquid, whereas the CEP and Oxy’s proposal, like the  
22 Colorado rule, requires the use of technology that can automatically measure both the  
23 quantity and **quality** of liquids. 9 Tr. 3015:10–17. Second, the OCC rules does not



1 expressly prohibit operators to open the thief hatch for gauging or sampling purposes,  
2 whereas the CEP and Oxy’s proposal does. 9 Tr. 3015:10-17, -18–21.

3 Substantial evidence supports adopting the CEP proposal in full, and the EIB  
4 should adopt it. [See also CEP proposed SOR 196-213.]

5  
6 NMOGA proposes three edits in Section C(1):

7  
8 **(1) The owner or operator shall keep thief hatches (or other access points to the**  
9 **vessel) and pressure relief devices on storage vessels equipped with a storage vessel**  
10 **measurement system closed and latched during activities to determine the quantity**  
11 **of liquids in the storage vessel(s), except as necessary for custody transfer. Tank**  
12 **batteries equipped with LACT units shall use the LACT unit measurements and**  
13 **samples in lieu of field testing of opening the thief hatch to test quantity and quality**  
14 **except in case of malfunction.....**

15  
16 NMOGA: As written, the provision applied the prohibition on opening the thief hatch to  
17 storage vessels without a storage vessel measurement system. Alternatively, “new” could  
18 be added before storage vessel in line 29. NMOGA has proposed this language to use the  
19 storage vessel measurement system whenever available. Language was also added to  
20 clarify that the LACT unit does not give readouts on quality, but enables quality samples  
21 to be taken of the oil passing through the unit without opening the thief hatch. See  
22 Smitherman rebuttal testimony, NMOGA Exhibit 41:10:38 - 12:15. [NMOGA found a  
23 typographical error in C(5)(c), reference to paragraph (3) instead of (1), corrected above.]

24  
25 **D. Monitoring requirements: No later than January 1, 2023, the owner or**  
26 **operator of a storage vessel shall:**

27 **(1) on a monthly basis, monitor, calculate, or estimate, the total monthly**  
28 **liquid throughput (in barrels) and the upstream separator pressure (in psig) if the storage**  
29 **vessel is directly downstream of a separator. When a storage vessel is unloaded less**  
30 **frequently than monthly, the throughput and separator pressure monitoring shall be**  
31 **conducted before the storage vessel is unloaded;**

32 **(2) conduct an AVO inspection on a weekly basis. If the storage vessel is**  
33 **unloaded less frequently than weekly, the AVO inspection shall be conducted before the**  
34 **storage vessel is unloaded;**

35 **(3) inspect the storage vessel monthly to ensure compliance with the**  
36 **requirements of 20.2.50.123 NMAC. The inspection shall include a check to ensure the**  
37 **vessel does not have a leak;**

38 **(4) prior to any monitoring event, date and time stamp the event and**

- 1 **enter the monitoring data in accordance with the requirements of this Part;**  
2 **(5) comply with the monitoring requirements in 20.2.50.115 NMAC if**  
3 **using a control device to comply with the requirements in Paragraphs (1) and (2) of**  
4 **Subsection B of 20.2.50.123 NMAC; and**  
5 **(6) comply with the monitoring requirements of 20.2.50.112 NMAC.**  
6

7 NMED: Subsection D of Section 20.2.50.123 sets forth the monitoring requirements for  
8 storage vessels. These include monitoring, calculating, or estimating total monthly liquid  
9 throughput and the upstream separator pressure; inspecting the vessel monthly to ensure  
10 compliance with Section 20.2.50.123, and date and time stamping the inspection;  
11 complying with the monitoring requirements in Section 20.2.50.115 if using a control  
12 device; and complying with the general monitoring requirements in Section 20.2.50.112.  
13 The Department is proposing additional language specifying a compliance timeline for  
14 the monitoring requirements, which the Department believes is reasonable. The Board  
15 should adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 144-48 and  
16 NMED Rebuttal Exhibit 1, pp. 95-96.

17 [NMOGA's earlier proposal to require the Department to review and approve  
18 requests for extensions to the deadlines in this Section are not part of its final proposal.]  
19 Including a provision for the Department to consider extensions opens the door to  
20 operators seeking unnecessary and unwarranted extensions to the reasonable compliance  
21 deadlines afforded in the rule. See NMED Rebuttal Exhibit 1, pp. 94, 96. [NMOGA's  
22 proposal to add a date to the beginning of Section D(1) has already been incorporated by  
23 NMED.]

24  
25  
26 **E. Recordkeeping requirements: No later than January 1, 2023, the owner or**  
27 **operator of a storage vessel shall comply with the following requirements:**

- 28 **(1) Monthly, maintain a record for each storage vessel of the following:**  
29 **(a) unique identification number and location (latitude and**  
30 **longitude);**  
31 **(b) monitored, calculated, or estimated monthly liquid**  
32 **throughput;**  
33 **(c) the upstream separator pressure, if a separator is present;**  
34 **(d) the data and methodology used to calculate the actual**  
35 **emissions of VOC (tpy);**  
36 **(e) the controlled and uncontrolled VOC emissions (tpy); and**  
37 **(f) the type, make, model, and identification number of any**  
38 **control device.**

1                   (2)     **Verify each record of liquid throughput by dated liquid level**  
2 **measurements, a dated delivery receipt from the purchaser of the hydrocarbon liquid, the**  
3 **metered volume of hydrocarbon liquid sent downstream, or other proof of transfer.**

4                   (3)     **Make a record of the inspections required in Subsections C and D of**  
5 **20.2.50.123 NMAC, including:**

6                             (a)     **the date and time stamp, including GPS of the location, of the**  
7 **inspection;**

8                             (b)     **the person(s) conducting the inspection;**

9                             (c)     **a description of any problem observed during the inspection;**

10 **and**

11                             (d)     **a description and date of any corrective action taken.**

12                   (4)     **Comply with the recordkeeping requirements in 20.2.50.115 NMAC if**  
13 **complying with the requirements in Paragraphs (1) and (2) of Subsection B of 20.2.50.123**  
14 **NMAC through use of a control device.**

15                   (5)     **The owner or operator shall comply with the recordkeeping**  
16 **requirements in 20.2.50.112 NMAC.**

17  
18                   NMED: Subsection E of Section 20.2.50.123 sets forth the recordkeeping requirements  
19 for storage vessels. These include monthly liquid throughput calculations or estimates  
20 and the most recent date of measurement; upstream separator pressure; data and  
21 methodology used to calculate actual emissions of VOCs; the controlled and uncontrolled  
22 VOC emissions; and the type, make, model, and identification number of any control  
23 device. A record of liquid throughput must be verified by a dated delivery receipt from  
24 the purchaser of the hydrocarbon liquid, the metered volume of hydrocarbon liquid sent  
25 downstream, or other proof of transfer. Owners and operators are required to maintain  
26 records of the inspections conducted in accordance with Section 20.2.50.123 and records  
27 required by Section 20.2.50.115 if using a control device to comply with the emission  
28 standards of this Section, and must comply with the general recordkeeping requirements  
29 of Section 20.2.50.112. The Department is also proposing additional language specifying  
30 a compliance timeline for the recordkeeping requirements, which the Department  
31 believes is reasonable. The Board should adopt this proposal for the reasons stated in  
32 NMED Exhibit 32, pp. 144-48, and NMED Rebuttal Exhibit 1, p. 96.

33 [NMOGA's proposal to add a date to the beginning of Section D(1) has already been  
34 incorporated by NMED above.]

35  
36                   **F.     Reporting requirements:**

37                             (1)     **An owner or operator complying with the requirements in**  
38 **Paragraphs (1) and (2) of Subsection B of 20.2.50.123 NMAC through use of a control**

1 **device shall comply with the reporting requirements in 20.2.50.115 NMAC.**

2 **(2) The owner or operator shall comply with the reporting requirements**  
3 **in 20.2.50.112 NMAC.**

4 **[20.2.50.123 NMAC - N, XX/XX/2021]**

5  
6 NMED: An owner or operator must comply with the reporting requirements of Section  
7 20.2.50.115 if using a control device, and must comply with the general reporting  
8 requirements in Section 20.2.50.112. The Board adopts this proposal for the reasons  
9 stated in NMED Exhibit 32, pp. 146-48.

10 **Estimated Emissions Reductions and Costs of Section 20.2.50.123**

11 ERG estimated the overall emission reductions from Section 20.2.50.123 to be 7,739 tpy  
12 of VOC for an overall reduction of 48%. ERG estimated that these reductions would be  
13 achieved at an overall cost effectiveness of \$2,695 per ton of VOC. A detailed  
14 explanation of this analysis is provided in NMED Exhibit 32, pp. 147-48; NMED Exhibit  
15 100 – Storage Tanks Reductions and Costs Spreadsheet; NMED Rebuttal Exhibit 28 –  
16 Updated Storage Tanks Reductions and Costs Spreadsheet; and NMED Rebuttal Exhibit  
17 29 – NMED Single Tank Cost Estimate Spreadsheet. The Board should find that  
18 NMED’s estimated costs associated with Section 20.2.50.116 are reasonable and  
19 necessary to achieve the purpose of Section 74-2-5(C) of the AQCA.

20  
21  
22 **20.2.50.124 WELL WORKOVERS**

23 NMED: **Description of Equipment or Process**

24  
25 Some wells require supplementary maintenance to maintain production or minimize the  
26 decline in production. These operations are referred to as workovers. Typical workovers  
27 include rod, tubing and casing repairs; siphon string or artificial lift installation paraffin  
28 removal; and pump repairs. Workovers are performed on wells that have previously been  
29 completed and have produced some reservoir fluids (water, oil, and/or natural gas). These  
30 wells have to be prepared before workover operations can begin. If the well is still  
31 producing and/or has pressure, the well will need to be blown down (i.e., vented) before  
32 it is safe to remove the tubing head and install the blowout preventers (BOPs). The well  
33 pressure can be decreased by venting to the atmosphere or by opening the casing to the  
34 sales line or the suction of a wellsite compressor.

1           In many cases, the fluids in the wellbore will build up to the point the well “dies”  
2 – this refers to the instance where the hydrostatic pressure of the accumulated fluids is  
3 equal to the reservoir pressure. In some cases, it will be necessary to pump water or other  
4 fluids into the wellbore to “kill” the well. As a safety precaution, after the BOPs are  
5 installed, the well is usually vented to atmosphere via a tank. Workovers are usually short  
6 duration projects that only last a few days or weeks at the most. After the well is prepared  
7 (i.e., blown down and BOPs installed), the workover operations can begin. For the safety  
8 of the rig crew, the well is usually allowed to vent to atmosphere via a tank for the  
9 duration of the workover. Since these operations are typically performed during daylight  
10 hours, the well is shut in or returned to the sales line at the end of the day. NMED Exhibit  
11 32, pp. 149-50.

### 12           **Control Options for Well Workovers**

13           Best management practices are the best means of reducing emissions during well  
14 workovers. These include reducing wellhead pressure before blowdown to minimize the  
15 volume of natural gas vented; monitoring manual venting at the well until the venting is  
16 complete; and routing natural gas to the sales line, whenever possible. NMED Exhibit 32,  
17 p. 150.

### 18           **Rule Language**

19           The proposed requirements for workover operations are based on requirements in  
20 Colorado Reg. 7 and Wyoming’s Permitting Guidance, as detailed in NMED Exhibit 32,  
21 pp. 151-52.

22  
23  
24           **A.     Applicability: Workovers performed at oil and natural gas wells are subject**  
25 **to the requirements of 20.2.50.124 NMAC as of the effective date of this Part.**

26  
27           NMED: Section 20.2.50.124 applies to workovers performed at oil and natural gas wells.  
28           The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, pp.  
29           149-152.

30  
31           **B.     Emission standards: The owner or operator of an oil or natural gas well**  
32 **shall use the following best management practices during a workover to minimize**  
33 **emissions, consistent with the well site condition and good engineering or operational**  
34 **practices:**

- 1                   (1)     **reduce wellhead pressure before blowdown to minimize the volume of**  
2 **natural gas vented;**  
3                   (2)     **monitor manual venting at the well until the venting is complete; and**  
4                   (3)     **route natural gas to the sales line, if possible.**  
5

6           NMED: Subsection B of Section 20.2.50.124 sets forth emission standards for well  
7 workovers. The owner or operator of an oil or natural gas well must use the following  
8 best management practices during a workover to minimize emissions, consistent with the  
9 well site condition and good engineering or operational practices: (1) reduce wellhead  
10 pressure before blowdown to minimize the volume of natural gas vented; (2) monitor  
11 manual venting at the well until the venting is complete; and (3) route natural gas to the  
12 sales line, if possible. NMED made revisions to these provisions based on comments by  
13 NMOGA and IPANM as outlined in NMED Rebuttal Exhibit 1, p. 97. The Board should  
14 adopt this proposal for the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED  
15 Rebuttal Exhibit 1, p. 97.

16  
17           **C.     Monitoring requirements:**

- 18                   (1)     **The owner or operator shall monitor the following parameters during**  
19 **a workover:**  
20                               (a)     **wellhead pressure;**  
21                               (b)     **flow rate of the vented natural gas (to the extent feasible); and**  
22                               (c)     **duration of venting to the atmosphere.**  
23                   (2)     **The owner or operator shall calculate the estimated volume and mass**  
24 **of VOC vented during a workover.**  
25                   (3)     **The owner or operator shall comply with the monitoring**  
26 **requirements in 20.2.50.112 NMAC.**

27  
28           NMED: Subsection C of 20.2.50.124 sets forth monitoring requirements for well  
29 workover operations. During a well workover, an owner or operator is required to  
30 monitor wellhead pressure, natural gas venting flow rate, and elapsed venting time in  
31 order to estimated volume and mass of VOC vented during a well workover. Owners and  
32 operators must comply with the general monitoring requirements in Section 20.2.50.112.  
33 NMED made revisions to these provisions based on comments by NMOGA and IPANM  
34 as outlined in NMED Rebuttal Exhibit 1, p. 97. The Board should adopt this proposal for  
35 the reasons stated in NMED Exhibit 32, pp. 151-152, and NMED Rebuttal Ex. 1, p. 97.

1           **D. Recordkeeping requirements:**

- 2           **(1) The owner or operator shall keep the following record for a**  
3 **workover:**
- 4                   **(a) unique identification number and location (latitude and**  
5 **longitude) of the well;**
  - 6                   **(b) date the workover was performed;**
  - 7                   **(c) wellhead pressure;**
  - 8                   **(d) flow rate of the vented natural gas to the extent feasible, and if**  
9 **measurement of the flow rate is not feasible, the owner or operator shall use the maximum**  
10 **potential flow rate in the emission calculation;**
  - 11                   **(e) duration of venting to the atmosphere;**
  - 12                   **(f) description of the best management practices used to minimize**  
13 **release of VOC emissions before and during the workover;**
  - 14                   **(g) calculation of the estimated VOC emissions vented during the**  
15 **workover based on the duration, volume, and gas composition; and**
  - 16                   **(h) the method of notification to the public and proof that**  
17 **notification was made to the affected public.**
- 18           **(2) The owner or operator shall comply with the recordkeeping**  
19 **requirements in 20.2.50.112 NMAC.**

20  
21           NMED: Subsection D of Section 20.2.50.124 sets forth recordkeeping requirements for  
22 well workovers. For each workover, the owner or operator must record the identification  
23 number and location of the well; date; wellhead pressure; flow rate or maximum potential  
24 flow rate; duration of venting; best management practices used; and the estimated VOC  
25 emissions released; and method of notification to the public and proof of notification as  
26 required in Subsection E of Section 20.2.50.124. Owners and operators must comply with  
27 the general recordkeeping requirements in Section 20.2.50.112. NMED made revisions to  
28 these provisions based on comments by NMOGA and IPANM as outlined in NMED  
29 Rebuttal Exhibit 1, p. 97. The Board should adopt this proposal for the reasons stated in  
30 NMED Exhibit 32, pp. 151-152, and NMED Rebuttal Exhibit 1, p. 97.

31  
32           **E. Reporting requirements:**

- 33           **(1) The owner or operator shall comply with the reporting requirements**  
34 **in 20.2.50.112 NMAC.**
- 35           **(2) If it is not feasible to prevent VOC emissions from being emitted to**  
36 **the atmosphere from a workover event, the owner or operator shall notify by certified mail,**  
37 **or by other effective means of notice so long as the notification can be documented, all**  
38 **residents located within one-quarter mile of the well of the planned workover at least three**  
39 **calendar days before the workover event.**
- 40           **(3) If the workover is needed for routine or emergency downhole**  
41 **maintenance to restore production lost due to upsets or equipment malfunction, the owner**

1 **or operator shall notify all residents located within one-quarter mile of the well of the**  
2 **planned workover at least 24 hours before the workover event.**  
3 **[20.2.50.124 NMAC - N, XX/XX/2021]**  
4

5 NMED: Subsection E of 20.2.50.124 sets forth reporting requirements relating to well  
6 workovers. Owners and operators must comply with the general reporting requirements  
7 in Section 20.2.50.112. When venting cannot be avoided, the owner and operator must  
8 notify all residents located within one-quarter mile of the well at least three days before  
9 the workover by certified mail or other effective means of notice. NMED made revisions  
10 to these provisions based on comments by NMOGA, as outlined in NMED Rebuttal  
11 Exhibit 1, p. 97. Specifically, NMED added a new paragraph to this Subsection providing  
12 an exception to the 3-day notification requirement in Paragraph (1) for emergency or  
13 routine workovers due to upsets or equipment malfunctions, allowing notification of the  
14 public within 24 hours of the event. The Board should adopt the Department's proposal  
15 for the reasons stated in NMED Ex. 32, pp. 151-152, and NMED Rebuttal Ex. 1, p. 97.

16 IPANM proposes to remove the entire requirement to notify residents within ¼  
17 mile of the well by certified mail within three calendar days of the workover event. The  
18 Department disagreed with this proposal. However, NMED did to modify this  
19 requirement to allow other notification options besides certified mail, so long as they can  
20 be documented. NMED recognized that there are other effective means to notify the  
21 public of these activities, and certified mail is not the only option to provide this  
22 notification. Possible alternatives include notices via text or email. The Board should  
23 reject IPANM's proposal for these reasons. NMED Rebuttal Exhibit 1, p. 97.

#### 24 **Estimated Costs and Emissions Reductions from Section 20.2.50.124**

25 Emission estimates for workover operations are not currently available in the modeling  
26 emissions inventory or found in the NMED Equipment Data. Therefore, no estimate of  
27 emissions reductions is currently available. Section 20.2.50.124 specifies certain best  
28 management practices that must be used when conducting well workover operations, but  
29 does not require the use of emission control devices. It is expected that these practices  
30 will require personnel to manage the well during the workover operation, but no capital  
31 costs are anticipated. Costs associated with well workover best management practices are  
32 expected to be minimal as personnel will already be onsite conducting the well workover



1 and any additional training may be incorporated into existing personnel training  
2 programs. NMED Exhibit 32, p. 152. The Board should find that NMED's estimated  
3 costs associated with Section 20.2.50.116 are reasonable and necessary to achieve the  
4 purpose of Section 74-2-5(C) of the AQCA.

5  
6  
7 IPANM proposes to delete **E (2) and (3)** in their entirety:

8  
9 NMED's proposed 20.2.50.124 NMAC specifies requirements for workovers performed  
10 at oil and natural gas wells. A well workover is a supplementary maintenance activity  
11 that is required for some wells to maintain production or minimize production declines.  
12 "Typical workovers include rod, tubing and casing repairs; siphon string or artificial lift  
13 installation paraffin removal; and pump repairs." Workovers are performed on wells that  
14 have previously been completed. The wells need to be prepared before workover  
15 operations can begin. Preparation includes venting pressure before it is safe to remove  
16 tubing head and installing blowout preventers. A workover is usually a short duration  
17 project that lasts only a few days or weeks at most.

18 During the workover, the well is allowed to vent to the atmosphere to provide for the  
19 safety of the rig crew. NMED proposes to reduce emissions during a well workover  
20 through the implementation of best practices, including the following: reducing wellhead  
21 pressure before blowdown to minimize the volume of natural gas vented; monitoring  
22 manual venting at the well until the venting is complete; and routing natural gas to the  
23 sales line, if possible. As part of the best practices, NMED's proposal requires an  
24 operator to notify all residents within one-quarter mile of the well at least three days  
25 before the workover by certified mail. [See record citations in IPANM's SOR 239-256.]  
26 IPANM objected to this proposal on the grounds that the three-day advance notice  
27 requirement would unnecessarily delay well workers and result in more miles traveled by  
28 workover rigs to perform routine downhole maintenance. IPANM Ex. 2 at 18 (Davis  
29 Direct). IPANM testified that when a workover rig is working in an area and a well in  
30 close proximity "goes down, we may need to be able to move the rig to the location  
31 within 24 hours to avoid having the rig leave the area and return later." IPANM Ex. 2 at  
32 18 (Davis Direct).

1 NMOGA also objected to the proposal on the grounds that it will have no effect on  
2 emissions. NMOGA requested an exemption for the three-day notice when routine well  
3 work that is not expected to generate significant emissions is being completed. NMOGA  
4 Appendix A1 at 30 (Smitherman Direct). NMOGA also proposed that the Department  
5 include more flexibility in the type of notice since there are many new methods to  
6 communicate that are easier and more transparent than using certified mail. NMOGA  
7 Appendix A2 at 31 (Smitherman Direct).

8 In NMED's rebuttal, the Department agreed to include more flexible means of  
9 communication, other than certified mail to notify local landowners. NMED also  
10 included an exception to the three-day notification requirement for emergency or routine  
11 workovers due to upsets and equipment malfunctions. For the exception, NMED  
12 shortened the notice time to 24-hours of the event.

13 IPANM's rebuttal reiterated its concerns with the three-day notice provisions and  
14 questioned how a notification to nearby residents actually results in any reduction in  
15 VOC emissions. IPANM Ex. 10 at 23 (Davis Rebuttal). At the hearing Ms. Bisbey-  
16 Kuehn explained the changes NMED had made to the rule that were outlined in her  
17 rebuttal testimony. Tr. Vol. 9, 3097:9-3104:23. Mr. Davis testified that most of IPANM's  
18 concerns with the rule have been addressed by NMED; however, it still had a concern  
19 about the administrative burden of the required notification for routine workovers. Tr.  
20 Vol. 9, 3107:25-13. Further, Mr. Davis testified that the quarter-mile distance could  
21 encompass a lot of residents for notification purposes and this would be a serious  
22 administrative burden in more densely populated areas. Tr. Vol. 9, 3108:14-3109:19.

23 IPANM suggested that NMED allow for alternate notification options such as  
24 erecting signs at the entrance of the well sites and creating a smaller buffer for  
25 notification to residents as some wells are in residential areas and this would require a  
26 significant amount of notice. Tr. Vol. 9, 3109:6-19 (Davis). The Board should find that  
27 the language as proposed in IPANM's September 16, 2021, version of the Ozone Rule for  
28 20.2.50.124 should be adopted.

29  
30 NMOGA agrees that this section should be stricken: According to NMED witness, Mr.  
31 Palmer, "emissions estimates for workover operations are not currently available in the

1 modeling emissions inventory or found in the NMED equipment data. Therefore, we do  
2 not have an estimate of emission reductions from well workovers.” Tr. 9:3101:19-23.  
3 The workover proposal has no federal counterpart and is thus subject to the heightened  
4 substantial evidence standard in NMSA 1978, § 74-2-5.G. Because the record contains no  
5 evidence on the amount of VOCs reduced or whether such reductions have any impact on  
6 ozone, the Board finds that the record does not support adoption of the standard.

7  
8 Oxy proposes to add a paragraph (4) to 124E:

9  
10 **(4) For the purpose of notifications pursuant to Paragraphs (2) and (3) of**  
11 **Subsection E of this 20.2.50.124 NMAC, residents shall include those individuals in**  
12 **manufactured, mobile, and modular homes, except that any such manufactured,**  
13 **mobile, or modular home intended for temporary occupancy or for business**  
14 **purposes should be excluded. The owner or operator shall calculate the one-quarter**  
15 **mile distance from residents based on the distance from the latitude and longitude**  
16 **of wellheads to 1) the property line for schools, 2) the property line for outdoor**  
17 **venues and recreation areas, 3) the location of buildings or structures used as a**  
18 **place of residency, and 4) the location of commercial buildings.**

19  
20 Oxy: Oxy USA supports the notification requirements in 20.2.50.124.E(2) NMAC.

21 However, Oxy USA believes that 20.2.50.124 NMAC should be modified to be  
22 consistent with the use of “occupied areas” by the Department in 20.2.50.116 NMAC.  
23 Specifically, 20.2.50.124 NMAC should be clarified to state that the quarter mile distance  
24 covers the distance from the latitude and longitude of wellheads to: 1) the property line  
25 for schools; 2) the property line for outdoor venues and recreation areas; 3) the location  
26 of buildings or structures used as a place of residence; and 4) the location of commercial  
27 buildings. In addition, notification to “residents” should cover anyone in manufactured,  
28 mobile, and modular homes, except that any such manufactured, mobile, or modular  
29 home intended for temporary occupancy or for business purposes should be excluded.

30 These clarifications will help ensure more accurate evaluations and rule consistency.

31  
32 **20.2.50.125 SMALL BUSINESS FACILITIES**

33 **A. Applicability: Small business facilities as defined in this Part are subject to**  
34 **Sections 20.2.50.125 NMAC and 20.2.50.127 NMAC of this Part. Small business facilities**  
35 **are not subject to any other requirements of this Part unless specifically identified in**  
36 **20.2.50.125 NMAC.**

1 NMED: Section 20.2.50.125 applies to small business facilities as defined in Section  
2 20.2.50.7. The Department is proposing additional language to clarify what sections of  
3 Part 50 apply to small business facilities. The Board should adopt this proposal for the  
4 reasons stated in NMED Ex. 102, pp. 13-15, and NMED Rebuttal Exhibit 1, pp. 97-99.

5  
6 **B. General requirements:**

7 **(1) The owner or operator shall ensure that all equipment is operated and**  
8 **maintained consistent with manufacturer specifications, and good engineering and**  
9 **maintenance practices. The owner or operator shall keep manufacturer specifications and**  
10 **maintenance practices on file and make them available to the department upon request.**

11 **(2) The owner or operator shall calculate the VOC and NO<sub>x</sub> emissions**  
12 **from the facility on an annual basis. The calculation shall be based on the actual**  
13 **production or processing rates of the facility.**

14 **(3) The owner or operator shall maintain a database of company-wide**  
15 **VOC and NO<sub>x</sub> emission calculations for all subject facilities and associated equipment and**  
16 **shall update the database annually.**

17 **(4) The owner or operator shall comply with Paragraph (9) of Subsection**  
18 **A of 20.2.50.112 NMAC if requested by the department.**

19  
20 NMED: Subsection B of Section 20.2.50.125 sets forth general requirements for small  
21 business facilities including operating equipment in accordance with manufacturer  
22 specifications and keeping those specifications on file; calculating the annual VOC and  
23 NO<sub>x</sub> emissions from each facility using the actual production and processing rates;  
24 maintaining a company-wide database of emission calculations for all subject facilities;  
25 and complying with third party verification requirements if requested by the Department.  
26 No party specifically commented on Subsection B or provided suggested revisions. The  
27 Board should adopt this proposal for the reasons stated in NMED Exhibit 102, pp. 13-15  
28 and NMED Rebuttal Exhibit 1, pp. 97-99.

29  
30 **C. Monitoring requirements: The owner or operator shall comply with the**  
31 **requirements in Subsections C or D of 20.2.50.116 NMAC. The owner or operator shall**  
32 **comply with Subsection B of 20.2.50.111 NMAC in determining applicability of the**  
33 **requirements in 20.2.50.116 NMAC.**

34  
35 NMED: Subsection C of Section 20.2.50.125 requires owners and operators of small  
36 business facilities comply with the fugitive leak monitoring requirements in Subsections  
37 C and D of Section 20.2.50.116. No party specifically commented on Subsection C or  
38 provided suggested revisions. The Department is proposing to add a reference to the PTE

1 calculation requirements in Section 20.2.50.111 to clarify applicability of those  
2 provisions. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
3 102, pp. 13-15. and NMED Rebuttal Exhibit 1, pp. 97-99.

4  
5 **D. Repair requirements: The owner or operator shall comply with the**  
6 **requirements of Subsection E of 20.2.50.116 NMAC.**  
7

8 NMED: Subsection D of Section 20.2.50.125 requires owners or operators of small  
9 business facilities to repair equipment leaks as specified in Subsection E of Section  
10 20.2.50.116. No party specifically commented on Subsection D or provided suggested  
11 revisions. The Board should adopt this proposal for the reasons stated in NMED Exhibit  
12 102, and NMED Rebuttal Exhibit 1, pp. 97-99.

13  
14 **E. Recordkeeping requirements: The owner or operator shall maintain the**  
15 **following electronic records for each facility:**

- 16 (1) **annual certification that the small business facility meets the**  
17 **definition in this Part;**  
18 (2) **calculated annual VOC and NO<sub>x</sub> emissions from each facility and the**  
19 **company-wide annual VOC and NO<sub>x</sub> emissions for all subject facilities; and**  
20 (3) **records as required under Subsection F of 20.2.50.116 NMAC.**  
21

22  
23 NMED: Subsection E of Section 20.2.50.125 sets forth recordkeeping requirements for  
24 owners of small business facilities, including completing an initial certification certifying  
25 that the small business facility meets the definition of small business facility in Part 50,  
26 and annual certifications thereafter; and calculating annual VOC and NO<sub>x</sub> facility  
27 emissions and the company-wide emissions for all subject facilities. No party specifically  
28 commented on Subsection E or provided suggested revisions. The Board should adopt  
29 this proposal for the reasons stated in NMED Exhibit 102, pp 13-15, and NMED Rebuttal  
30 Exhibit 1, pp. 97-99.

31  
32  
33 **F. Reporting requirements: The owner or operator shall submit to the**  
34 **department an initial small business certification within sixty days of the effective date of**  
35 **this Part, and by March 1 of each calendar year thereafter. The certification shall be made**  
36 **on a form provided by the department. The owner or operator shall comply with the**  
37 **reporting requirements in 20.2.50.112 NMAC.**  
38

1 NMED: Subsection F of Section 20.2.50.125 requires owners and operators to submit a  
2 certification that they meet the definition of small business facility within the specified  
3 time frames. Owners and operators must also comply with the general reporting  
4 requirements in Section 20.2.50.112. No party specifically commented on Subsection F  
5 or provided suggested revisions. The Board should adopt this proposal for the reasons  
6 stated in NMED Exhibit 102, pp. 13-15, and NMED Rebuttal Exhibit 1, pp. 97-99.

7  
8 **G. Failure to comply with 20.2.50.125 NMAC: Notwithstanding the provisions**  
9 **of Section 20.2.50.125 NMAC, a source that meets the definition of a small business facility**  
10 **can be required to comply with the other Sections of 20.2.50 NMAC if the Secretary finds**  
11 **based on credible evidence that the source (1) presents an imminent and substantial**  
12 **endangerment to the public health or welfare or to the environment; (2) is not being**  
13 **operated or maintained in a manner that minimizes emissions of air contaminants; or (3)**  
14 **has violated any other requirement of 20.2.50.125 NMAC.**  
15 **[20.2.50.125 NMAC - N, XX/XX/2021]**

16  
17 NMED: Subsection G of Section 20.2.50.125 contains an important provision that  
18 triggers the applicability of the remaining sections and requirements of Part 50 if the  
19 Secretary of the Department finds, based on credible evidence, that the facility presents  
20 an imminent threat to public health or welfare or to the environment; is not being  
21 operated in a manner that minimizes emissions of air contaminants; or has violated  
22 another requirement of Section 20.2.50.125 NMAC. This provision incentivizes owners  
23 and operators of small business facilities to fully comply with Section 20.2.50.125  
24 providing for an applicability onramp for the other sections of Part 50 if they fail to do so.  
25 The annual emissions data collected and reported to the Department will be used in air  
26 quality planning projects, air dispersion modeling analyses, air emissions databases and  
27 emissions inventories, and in other air quality related projects. The Board should adopt  
28 this proposal for the reasons stated in NMED Exhibit 102, p 13-15, and NMED Rebuttal  
29 Exhibit 1, pp. 97-99.

30  
31  
32 **IPANM: proposes to delete section 125.G in its entirety:**

33 See also IPANM's arguments under **20.2.5.50.7.OO NMAC Small Business Facilities**

34  
35 IPANM: NMED's proposed 20.2.50.125(G) NMAC states that a source that meets the  
36 definition of a small business facility can be required to comply with the other sections of

1 20.2.50 NMAC if the Secretary finds based on credible evidence that the source (1)  
2 presents an imminent and substantial endangerment to the public health or welfare or to  
3 the environment; (2) is not being operated or maintained in a manner that minimizes  
4 emissions of air contaminants; or (3) has violated any other requirement of 20.2.50.12  
5 The Department explained that proposed 20.2.50.125(G) incentivizes owners and  
6 operators of small business facilities to comply with 20.2.50.125 providing for an  
7 applicability onramp for the other sections of Part 50 if they fail to do so. NMED Ex. 102  
8 at 15 (Day/Kuehn). The record, however, contains no support as to how proposed  
9 20.2.50.125(G) NMAC provides an applicability on-ramp for owners and operators  
10 subject to the Ozone Rule. *See* Tr. Vol. 4 *in passim*. IPANM recommends that proposed  
11 20.2.50.125(G) not be adopted for lack of record support.

12 The Department's enforcement authority is independent of the Board's authority  
13 and derives directly from the Legislature. *See* NMSA 1978 § 74-2-12(A)(1) and (2). The  
14 Legislature has not delegated authority to the Board that allows it to confer enforcement  
15 authority unto the Department. *See* NMSA 1978 § 74-2-5(A)-(G). The Board,  
16 consequently, does not have the requisite authority to confer enforcement authority unto  
17 the Department as provided in Section 125(G) because it is inconsistent with the Air Act  
18 and the duties and powers of the Board. *See* § 74-2-12(A)(1) and (2); § 74-2-5(A)-(G).  
19 The Board, therefore, does not have authority to promulgate proposed Section 125(G).  
20 *See Wilcox v. New Mexico Bd. of Acupuncture & Oriental Med.*, 2012-NMCA-106, ¶ 7.  
21 The Board should find that the language as proposed in the September 16, 2021, version  
22 of the Ozone Rule for 20.2.50.7.OO and 20.2.50.125(G) is not appropriate because gross  
23 annual revenue is not a measure of the business's profitability, and the proposed  
24 20.2.50.125(G) lacks record support and is beyond the Board's rulemaking authority to  
25 confer enforcement authority to NMED. Based on the evidence presented, the Board  
26 should find IPANM's proposed version of 20.2.50.7VV and 20.2.50.125 NMAC is  
27 appropriate and should be adopted. The fifty-employee cutoff provides the necessary  
28 relief for small business in New Mexico.

29 Under Section 74-2-12, civil enforcement authority is delegated to the Secretary  
30 of the Department. The Secretary may issue a compliance order or commence a civil  
31 action in district court upon a determination that a person has violated or is violating the

1 Air Act or a regulation promulgated pursuant thereto, and “may include a suspension or  
2 revocation of the permit or portion thereof issued by the secretary . . . that is alleged to  
3 have been violated.” See NMSA 1978 § 74-2-12(A)(1) and (2) and (B).

4 The EIB’s jurisdiction is statutorily defined and it is limited to the exercising the  
5 authority granted by statute. See *New Mexico Taxation & Revenue Dep’t, 2019-NMCA-*  
6 *054, ¶ 6; Wilcox, 2012-NMCA-106, ¶ 7* (“An administrative agency has no power to  
7 create a rule or regulation that is not in harmony with its statutory authority.”). The  
8 Department’s enforcement authority is independent of the Board’s authority and derives  
9 directly from the Legislature. The EIB, consequently, does not have the authority to  
10 grant additional enforcement authority to the Department. In effect, the Board usurps the  
11 role of the Legislature by promulgating Section 125(G). Because the Board has no  
12 authority to promulgate this rule, it must reject proposed Section 125(G).

13  
14 NMOGA: NMOGA supports the position of IPANM on the appropriate contours of the  
15 Small Business Facilities provision.

16  
17 See above, in the definition of “small business facility,” for related argument from other  
18 parties.

19  
20  
21  
22 **20.2.50.126 PRODUCED WATER MANAGEMENT UNITS**

23  
24 NMED: **Description of Equipment or Process**

25 The majority of oil- and gas-bearing formations also contain naturally occurring water,  
26 often referred to as “formation” or “connate” water. When oil or gas is extracted, this  
27 “produced water” is also extracted as a by-product. The actual amount of produced water  
28 varies widely depending on factors such as location or stage in the lifetime of a particular  
29 well. In addition to reflecting the chemical makeup of the geologic formation from which  
30 it is extracted, produced water will also contain suspended solids, dissolved solids,  
31 varying amounts of oil residues and organics containing VOCs, and the various  
32 chemicals used in the production process. Produced water from gas production typically  
33 has higher contents of low molecular-weight aromatic hydrocarbons, such as benzene,



1 toluene, ethylbenzene, and xylene (BTEX) than produced water from oil production.  
2 NMED Exhibit 32, p. 153.

3 *Conventional Oil and Gas*

4 On average, about 7 to 10 barrels, or 280 to 400 gallons, of water are produced for every  
5 barrel of crude oil. Oil reservoirs commonly contain larger volumes of water than gas  
6 reservoirs because gas is stored and produced from less porous reservoirs that contain  
7 source rock with a lower water capacity. Produced water generation commonly increases  
8 over time in conventional reservoirs as the oil and gas is depleted during hydrocarbon  
9 production. *Id.* at 153-54.

10 *Unconventional Oil and Gas*

11 Produced water from most unconventional resources, besides coal bed methane, is  
12 minimal due to tighter reservoir formations such as tight sands, oil shale, and gas shale  
13 reservoirs. Producers commonly import water to these operations for onsite use in  
14 drilling, fracturing, and production. Fresh water used in drilling applications for  
15 fracturing is contaminated by the saline water in the reservoir. Fresh water brought onsite  
16 for use in operations, such as flow back or water returning from fracturing applications  
17 (“frac water”), also is managed as a waste stream. This waste stream is commonly  
18 associated with the initial phase of well development and production. In most  
19 unconventional oil and gas operations, frac water is considered the largest waste stream  
20 of production. *Id.* at 154.

21 **Control Options**

22 VOC emissions from PWMU can be reduced by treating the produced water to remove  
23 hydrocarbons before the water enters the recycling facility or impoundment. The  
24 emissions are reduced when produced water is processed through three-phase separators  
25 and storage vessels, which separates the hydrocarbons from the produced water prior to  
26 sending to a PWMU. NMED Exhibit 32, p. 154.

27  
28 **A. Applicability: Produced water management units as defined in this Part and**  
29 **their associated storage vessels are subject to 20.2.50.126 NMAC and shall comply with**  
30 **these requirements no later than 180 days after the effective date of this Part.**

31  
32 NMED: Section 20.2.50.126 applies to produced water management units (PWMU) as  
33 defined in Part 50. PWMUs and their associated storage vessels must comply with the

1 requirements in Section 20.2.50.126 no later than 180 days after the effective date of Part  
2 50. The Board should adopt this proposal for the reasons stated in NMED Exhibit 32, pp.  
3 153-56, and NMED Rebuttal Exhibit 1, pp. 99-100.

4 [CDG's earlier proposed revisions regarding air permits and OCD permits in this  
5 section are not part of its final proposal.] The Board's air permitting regulations already  
6 require owners and operators to submit Notice of Intent (NOI) registrations or air permit  
7 applications if the emissions exceed applicability thresholds and, thus, the proposed  
8 requirement is redundant with other existing regulatory requirements. NMED disagrees  
9 that Part 50 should not apply to a permitted PWMU; Part 50 is intended to apply to all  
10 subject sources, regardless of permitting status. NMED Rebuttal Exhibit 1, p. 100.  
11 OCD's regulatory authority is based on preventing waste of a resource under the Oil and  
12 Gas Act; it does not regulate emissions of air pollutants for purposes of meeting national  
13 ambient air quality standards. OCD's requirements are not equivalent to the requirements  
14 of Part 50, and do not require reductions of VOC emissions using best management  
15 practices. There is no basis for exempting facilities from compliance with Part 50 on the  
16 basis that they are permitted or registered with OCD under a different set of regulations  
17 and statutory authority. See NMED Rebuttal Exhibit 1A, p. 2.

18  
19 **B. Emission standards:**

20 **(1) The owner or operator shall use good operational or engineering**  
21 **practices to minimize emissions of VOC from produced water management units (PWMU)**  
22 **and their associated storage vessels.**

23 **(2) The owner or operator shall not allow any transfer of untreated**  
24 **produced water to a PWMU without first processing and treating the produced water in a**  
25 **separator and/or storage vessel to minimize entrained hydrocarbons.**

26 **(3) Within two years of the effective date of this Part for storage vessels**  
27 **associated with existing PWMUs, or upon startup for storage vessels associated with new**  
28 **PWMUs, the owner or operator shall either:**

29 **(a) control such storage vessels in accordance with the**  
30 **requirements of Section 20.2.50.123 NMAC that are applicable to tank batteries; or**

31 **(b) submit a VOC minimization plan to the department**  
32 **demonstrating that controlling VOC emissions from storage vessels associated with the**  
33 **PWMU in accordance with the requirements of Section 20.2.50.123 NMAC is technically**  
34 **infeasible without supplemental fuel. The plan shall state the good operational or**  
35 **engineering practices used to minimize VOC emissions. The plan shall be enforceable by**  
36 **the department upon submission. The department may require revisions to the plan, and**  
37 **must approve any proposed revisions to the plan.**  
38

1 NMED: Subsection B of Section 20.2.50.126 sets forth emission standards for PWMUs.  
2 Paragraph (1) requires owners and operators to employ best management and good  
3 engineering practices to minimize emissions of VOC from produced water management  
4 units. Paragraph (2) prohibiting owners from transferring untreated produced water to a  
5 PWMU without first processing and treating it to remove entrained hydrocarbons. NMED  
6 made significant revisions to this Subsection based on comments from NMOGA and  
7 CDG, as detailed in NMED Rebuttal Exhibit 1, p. 100. The Board should adopt the  
8 Department's proposal for the reasons stated in NMED Exhibit 32, p. 154-56, and NMED  
9 Rebuttal Exhibit 1, p. 100.

10 The Department is also proposing a new Paragraph (3) of this Subsection  
11 addressing storage vessels associated with PWMUs. Owners and operators are required to  
12 either control such storage vessels in accordance with the requirements of Section  
13 20.2.50.123 that are applicable to tank batteries, or submit a VOC minimization plan to  
14 the Department demonstrating that controlling VOC emissions in accordance with  
15 Section 20.2.50.123 is technically infeasible, and identifying good operational or  
16 engineering practices that will be used to minimize VOC emissions. These changes were  
17 addressed at the hearing. *See* Tr. Vol. 9, 3177:14-18, 3178:7-16. The Board should adopt  
18 this proposal for the reasons stated at the hearing.

19  
20  
21 CDG: CDG supports the addition of a provision regarding technical infeasibility without  
22 supplemental fuel, see CDG NOI Direct Testimony - Il Kim, pgs. 3-4, CDG Attachment  
23 D - Streams with High Moisture Content, CDG Attachment E - Cost Estimate of the  
24 Economic Impacts, and Hearing Transcript - Il Kim, Volume 9, pg. 2935, line 20 through  
25 pg. 2936, line 16. Acceptance of concept by NMED: Transcript -Elizabeth Bisbey-  
26 Kuehn, Volume 9, pg. 3033, line 12 through pg. 3034, line 6.]

27  
28 CDG provides services for disposal of produced water at underground injection  
29 well facilities and recycling of produced water at produced water management unit  
30 (PWMU) facilities. Millions of barrels of produced water are recycled each year at  
31 PWMUs and returned to oil and gas producers for use in hydraulic fracturing and other  
32 reuse operations in lieu of using fresh water. These recycle ponds are several acres in

1 size and often have the capacity to contain several hundred thousand barrels of water. A  
2 common and successful approach to minimizing emissions from PWMUs is to implement  
3 good operational and engineering practices through the reduction of hydrocarbons in the  
4 water prior to entering the pond. The water sent to these PWMUs goes through good  
5 operational and engineering practices to reduce emissions.

6 NMED's Proposed Rule recognizes these distinctions and is drafted to achieve the  
7 legislative purpose to protect and enhance the environment and water conservation while  
8 enabling Group members to responsibly conduct their businesses in compliance with the  
9 Rule's provisions. The goal of reducing ozone emissions is achieved, while preserving  
10 the continued utilization of produced water recycling, reuse, and treatment operations so  
11 important to New Mexico's efforts to safeguard its valuable water resources. The  
12 Proposed Rule encourages further responsible investment in and operation of critical  
13 water recycling, reuse, and treatment operations in New Mexico. [CDG NOI Direct  
14 Testimony: Il Kim, pgs. 3-4; Jill Cooper, pgs. 4-6; Ashley Campsie, pgs. 5-6; Exhibit  
15 CDG 4 - Streams with High Moisture Content; Exhibit CDG 5 - Cost Estimate of the  
16 Economic Impacts; Hearing Transcript, Volume 9, 2935:20 – 2936:16; 3033:12 –  
17 3034:6.].

18 Generally, the produced water received by the Group has been processed by the  
19 producers prior to its receipt and is then typically further processed by the members of  
20 the Group. This water is therefore considered "post-flash" water that characteristically  
21 contains very low levels of VOCs. In some situations, emission reductions are technically  
22 infeasible without the use of supplemental fuel for combustion of vapors. In these  
23 situations, sites with very low hydrocarbon concentrations in the vapors could end up  
24 increasing total emissions of not only VOCs, but NO<sub>x</sub> and carbon monoxide as well, due  
25 to the use of supplemental fuel for combustion. To avoid these unintended and harmful  
26 results, the Proposed Rule provides a process for a PWMU operator to submit a VOC  
27 minimization plan to NMED demonstrating that controlling VOC emissions from storage  
28 vessels associated with the PWMU in accordance with the requirements of Section  
29 20.2.50.123 NMAC is technically infeasible without supplemental fuel.

30 This option assures that the Rules' requirements, which apply to the commercial  
31 produced water recycling and disposal industry, are technically feasible and cost effective

1 with commensurate environmental benefit. [CDG NOI Direct Testimony: Il Kim, pgs. 3-  
2 4, 8; Jill Cooper, pgs. 4-6; Ashley Campsie, pgs. 5-6; Exhibit CDG 4 - Streams with High  
3 Moisture Content; Exhibit CDG 5 - Cost Estimate of the Economic Impacts; Hearing  
4 Transcript, Volume 9, 2935:20 – 2936:16; 3033:12 – 3034:6.]

5  
6 NMOGA supports paragraph (3) if recycling facilities are not excluded from PWMU:

7 The Department’s initial proposal for 20.2.50.126 NMAC received significant  
8 feedback as technical testimony demonstrated issues with proposed emissions limits and  
9 their potential impact on water recycling activities. The Board should find it is in the best  
10 interest of New Mexico to not hinder water recycling and reuse. The Department’s most  
11 recent proposal responds to these concerns by imposing requirements that are achievable  
12 with current technology and largely preserve owners’ and operators’ ability to continue  
13 recycling activities.

14 Industry stakeholders have urged the Board to further protect the industry’s  
15 recycling activities by excluding “recycling facility” from the definition of produced  
16 water management units. Campsie, CDG Exhibit B, 8:9-15; Campsie, CDG Reb. Ex. B,  
17 4:7-16; Cooper, CDG Reb. Ex. E, 7:11-18. It is particularly important to clearly exclude  
18 recycling facilities that are not at frac ponds or pits, often called Recycle on the Fly  
19 (ROTF) units, a collection of temporary tanks that move around to accommodate frac  
20 schedules. These facilities do not have pits or ponds. The water held in these tanks have  
21 already been through separation, and imposing section 20.2.50.126 NMAC—which  
22 requires separation—on these units will not meaningfully reduce emissions. Any further  
23 control would require supplemental fuel and a temporary flare. The Board should find  
24 this change is warranted to further preserve the industry’s ability to recycle water.

25 Industry stakeholders also provided extensive testimony that supplemental fuel  
26 may be needed to control storage vessels associated with produced water management  
27 units. See, e.g., Kim testimony, Tr. 7:2290:6-13. Technical testimony also shows that this  
28 may not be technically feasible and may not provide a net environmental benefit. Kim  
29 testimony, Tr. 7:2290:6-13. To address this and related concerns, the Department has  
30 proposed that, within two years of the effective date for an existing tank associated with  
31 PWMUs or upon startup of a new storage vessel associated with PWMUs, owners and

1 operators must either control the storage vessel in accordance with the requirements of  
2 Section 20.2.50.123 or submit a VOC minimization plan to the Department  
3 demonstrating that controlling VOC emissions from storage vessels associated with the  
4 PWMU in accordance with the requirements of Section 20.2.50.123 NMAC is technically  
5 infeasible without supplemental fuel. The Board should find this proposal is supported by  
6 substantial evidence and the weight of the evidentiary record.

7  
8 **C. Monitoring requirements: The owner or operator shall:**

- 9 (1) **develop a protocol to calculate the VOC emissions from each PWMU.**  
10 **The protocol shall include at a minimum: produced water throughput monitoring, semi-**  
11 **annual sampling and analysis of the liquid composition, hydrocarbon measurement**  
12 **method(s), representative sample size, and chain of custody requirements.**  
13 (2) **calculate the monthly total VOC emissions in tons from each unit with**  
14 **the first month of emission calculations beginning within 180 days of the effective date of**  
15 **this Part;**  
16 (3) **monthly, monitor the best management and good operational or**  
17 **engineering practices implemented to reduce emissions at each unit to ensure and**  
18 **demonstrate their effectiveness;**  
19 (4) **upon written request by the department, sample the PWMU to**  
20 **determine the VOC content of the liquid; and**  
21 (5) **comply with the monitoring requirements of 20.2.50.112 NMAC.**

22  
23 NMED: Subsection C of Section 20.2.50.126 sets forth monitoring requirements for  
24 PWMUs. Paragraph (1) requires owners and operators to develop a protocol to calculate  
25 VOCs from each PWMU and specifies minimum requirements for such protocols.  
26 Paragraph (2) requires calculation of monthly total VOC emissions from each unit  
27 beginning within 180 days of the effective date of Part 50. Paragraph (3) requires  
28 monthly monitoring of best management and operational practices used to reduce  
29 emissions at each unit, and demonstration of their effectiveness. Paragraph (4) allows the  
30 department to require an owner or operator to sample a PWMU to determine the VOC  
31 content of the liquid. NMED made numerous revisions to its original proposal in this  
32 Subsection based on comments from CDG and NMOGA, as detailed in NMED Rebuttal  
33 Exhibit 1, pp. 100-102. The Board should adopt this proposal for the reasons stated in  
34 NMED Exhibit 32, pp. 154-56; NMED Rebuttal Exhibit 1, pp. 100-102.  
35 [CDG's earlier proposed revisions regarding BMPs have been addressed and are not part  
36 of its final proposal.] BMPs are used to prevent or reduce emissions from being emitted

1 into the air, which is consistent with the intent of this requirement. It is appropriate for an  
2 owner or operator to track those BMPs with respect to their effectiveness in reducing  
3 emissions. Under the requirements of this Section, the owner or operator must  
4 periodically monitor the BMPs, in this case monthly, to ensure that they are effectively  
5 reducing emissions. Without monitoring the effectiveness of the BMPs, there is no way  
6 for the operator to determine if the BMPs are actually reducing emissions. NMED  
7 Rebuttal Exhibit 1, pp. 101-102.

8  
9 CDG proposes to insert the word “sample” in front of the words “chain of custody  
10 requirements” as a clarification in C(1).

11  
12 NMOGA: NMOGA supports CDG’s proposed edit to Section C(1): insert the word  
13 “sample” in front of the words “chain of custody requirements” for clarification.

14  
15  
16 **D. Recordkeeping requirements:**

17 **(1) The owner or operator shall maintain the following electronic records**  
18 **for each PWMU:**

19 **(a) unique identification number and UTM coordinates of the**  
20 **PWMU;**

21 **(b) the good operational or engineering practices used to minimize**  
22 **emissions of VOC from the PWMU;**

23 **(c) the VOC emissions calculation protocol required in Subsection**  
24 **C of 20.2.50.126 NMAC, including the results of the sampling conducted in accordance**  
25 **with the protocol; and**

26 **(d) the annual total VOC emissions from each PWMU.**

27 **(2) The owner or operator shall comply with the recordkeeping**  
28 **requirements in 20.2.50.112 NMAC.**

29  
30 NMED: Subsection D of Section 20.2.50.126 specifies recordkeeping requirements for  
31 PWMUs. Owners and operators are required to maintain records for each produced water  
32 unit including its name or identification number; UTM coordinates; description of good  
33 operational and engineering practices used to minimize VOC releases; records relating to  
34 the monitoring protocol in Subsection C, including results of sampling conducted in  
35 accordance with the protocol and a record of the annual total VOC emissions. NMED  
36 made revisions to its original proposal in this Subsection based on comments from CDG,  
37 as detailed in NMED Rebuttal Ex. 1, p. 102. The Board should adopt this proposal for the

1 reasons stated in NMED Exhibit 32, pp. 154-56; NMED Rebuttal Exhibit 1, pp. 100-102.  
2 [CDG's earlier proposed revisions in this section are not part of its final proposal.]  
3 NMED did agree to remove the monthly rolling 12-month total VOC emissions and  
4 replace it with an annual total VOC emission calculation. The rule already establishes a  
5 recordkeeping requirement of the BMPs used to comply with this Section. Both the  
6 record of the BMPs and the record of the VOC emission calculation are needed to  
7 demonstrate compliance with the requirements to minimize emissions of VOCs. NMED  
8 Rebuttal Exhibit 1, p. 102.

9  
10 **E. Reporting requirements: The owner or operator shall comply with the**  
11 **reporting requirements in 20.2.50.112 NMAC.**  
12 **[20.2.50.126 NMAC - N, XX/XX/2021]**  
13

14 NMED:

15 **Estimated Costs and Emissions Reductions from Section 20.2.50.126**

16 Section 20.2.50.126 specifies that best management practices and good engineering  
17 practices must be used to minimize VOC emissions at PWMUs, but does not require the  
18 use of emission control devices. It is expected that these practices will require personnel  
19 to manage the minimization of emissions PWMUs, but no capital costs are anticipated.  
20 Costs associated with best management and good engineering practices are expected to  
21 be minimal as personnel will already be onsite at the facility, and any additional training  
22 may be incorporated into existing personnel training programs. PWMUs are unregulated  
23 under the federal Clean Air Act and its implementing regulations, and EPA has not  
24 published emission factors specific to this type of operation. NMED Ex. 32, pp. 155-56.  
25 The Board should find that the costs associated with Section 20.2.50.126 are reasonable,  
26 and the requirements of Section 20.2.50.126 help achieve important emissions reductions  
27 while continuing to encourage the use of produced water instead of freshwater resources  
28 throughout the industry.



1 **20.2.50.127 PROHIBITED ACTIVITY AND CREDIBLE EVIDENCE**

2 **A. Failure to comply with the emissions standards, monitoring, recordkeeping,**  
3 **reporting or other requirements of this Part within the timeframes specified shall**  
4 **constitute a violation of this Part subject to enforcement action under Section 74-2-12**  
5 **NMSA 1978.**

6 **B. If credible evidence or information obtained by the department or provided**  
7 **to the department by a third party indicates that a source is not in compliance with the**  
8 **provisions of this Part that evidence or information may be used by the department for**  
9 **purposes of establishing whether a person has violated or is in violation of this Part.**

10  
11  
12 NMED: Section 20.2.50.127 contains provisions regarding enforcement for violations of  
13 Part 50. Subsection A expressly states what is implicit in any mandatory requirement of  
14 an air quality regulation under the CAA or the AQCA: that failure to comply with any of  
15 the requirements in Part 50 within the specified timeframes constitutes a violation of Part  
16 50 that is subject to enforcement action under the AQCA. This Section provides clear  
17 notice to the regulated community that failure to comply with the provisions of Part 50  
18 will be subject to enforcement. Subsection B provides that the Department may use  
19 credible evidence or information obtained by the Department or provided to the  
20 Department by a third party to establish a violation under Part 50.

21 The Department worked with NMOGA, Oxy USA, Clean Air Advocates, and EDF to  
22 come up with the current proposed language for Section 20.2.50.127, and all the Parties  
23 stipulated to this language. The Board should adopt this proposal for the reasons stated in  
24 NMED Exhibit 32, pp. 157-58 and NMED Rebuttal Exhibit 1, p. 103. NMOGA urges the  
25 Board to adopt the language as stipulated.

26  
27 NMOGA supports the stipulation: The parties reached a stipulation regarding the  
28 credible evidence provisions in 20.2.50.127 NMAC. The Board should find that prior  
29 language that presumed the liability of regulated entities and placed the burden of  
30 disproving third-party allegations on owners and operators was unreasonable,  
31 inconsistent with the Department's obligation to perform its own investigations, and  
32 incompatible with principles of due process. Bisbey-Kuehn Testimony, Tr. 6:1979:23-25  
33 – 1982:1:20. The Board should find that the stipulated language adequately addresses  
34 these deficiencies and preserves the Department's ability to enforce Part 50.

1 **New Proposed Section 127--Oxy USA and eNGO Joint Proposal for Flowback Vessels and**  
2 **Preproduction Operations**

3  
4 NMED: As part of their direct testimony, the eNGOs submitted a joint proposal to move  
5 the Department’s proposed language in Section 20.2.50.127 to a new Section  
6 20.2.50.128, and include new substantive requirements for flowback vessels and  
7 preproduction operations in Section 20.2.50.127, as well as additional definitions in  
8 Section 20.2.50.7 NMAC for the terms “Drilling” or “drilled”; “Drill-out”; “Flowback”;  
9 “Flowback vessel”; “Hydraulic fracturing”; “Hydraulic refracturing”; and “Pre-  
10 production operations”. See eNGO Joint Proposed Amendments – July 28, 2021.

11 As part of the rebuttal testimony submissions, Oxy USA and the eNGOs came together  
12 with a joint proposal on this new Section 20.2.50.127, including the associated definitions  
13 listed above. See eNGO and Oxy USA Joint Proposed Amendments – September 7, 2021.  
14 The Department did not take a position on this proposal; the Board should decide the  
15 issue based on the testimony of the other parties. Tr. Vol. 10, 3380:24 – 3381:9.

16  
17  
18 **20.2.50.127 REQUIREMENTS FOR FLOWBACK VESSELS AND PREPRODUCTION**  
19 **OPERATIONS**

20 **A. Applicability: Wells undergoing recompletions and new wells being**  
21 **completed at an existing wellhead site are subject to the requirements of 20.2.50.127**  
22 **NMAC one year after the effective date of this Part. New wells constructed at a new**  
23 **wellhead site that commence completion or recompletion after the effective date of this**  
24 **Part are subject to the requirements of 20.2.50.127 NMAC.**

25 **B. Emissions standards:**

26 **(1) the owner or operator of a well that begins flowback on or after the**  
27 **effective date of this Part must collect and control emissions from each flowback vessel on**  
28 **and after the date flowback is routed to the flowback vessel by routing emissions to an**  
29 **operating control device that achieves a hydrocarbon control efficiency of at least 95**  
30 **percent. If a TO or ECD is used, it must have a design destruction efficiency of at least 98**  
31 **percent for hydrocarbons.**

32 **(a) the owner or operator shall ensure that a control device used to**  
33 **comply with emission standards in this Part operates as a closed vent system that captures**  
34 **and routes VOC emissions to the control device, and that unburnt gas is not directly vented**  
35 **to the atmosphere.**

36 **(b) flowback vessels must be inspected, tested, and refurbished**  
37 **where necessary to ensure the flowback vessel is in compliance with 20.2.50.127.B(1)(a)**  
38 **NMAC prior to receiving flowback.**

39 **(c) the owner or operator shall use a vessel measurement system to**  
40 **determine the quantity of liquids in the flowback vessel(s).**

41 **(i) Thief hatches or other access points to the flowback**  
42 **vessel must remain closed and latched during activities to determine the quantity of liquids**  
43 **in the flowback vessel(s).**

1 (ii) Opening the thief hatch or other access point if required  
2 to inspect, test, or calibrate the vessel measurement system or to add biocides or chemicals  
3 is not a violation of 20.2.50.115.H(1)(a)(i) NMAC.

4 C. Monitoring

5 (1) Owners and or operators of a well with flowback that begins on or  
6 after the effective date of 20.2.50 NMAC, must conduct daily visual inspections of the  
7 flowback vessel and any associated equipment, including

8 (a) visual inspection of any thief hatch, pressure relief valve, or  
9 other access point to ensure that they are closed and properly seated.

10 (b) visual inspection or monitoring of the control device to ensure  
11 that it is operating.

12 (c) visual inspection of the control device to ensure that the valves  
13 for the piping from the flowback vessel to the control device are open.

14 D. Recordkeeping

15 (1) The owner or operator of each flowback vessel subject to Paragraph  
16 (1) of Subsection B of Section 20.2.50.127 NMAC must maintain records for a period of five  
17 (5) years and make them available to the NMED upon request, including

18 (a) the API number of the well and the associated facility location,  
19 including latitude and longitude coordinates.

20 (b) the date and time of the onset of flowback.

21 (c) the date and time the flowback vessels were permanently  
22 disconnected, if applicable.

23 (d) the date and duration of any period where the control device is  
24 not operating.

25 (e) records of the inspections required in Paragraph (2) of  
26 Subsection B of Section 20.2.50.127 NMAC, including the time and date of each inspection,  
27 a description of any problems observed, a description and date of any corrective action(s)  
28 taken, and the name of the employee or third party performing corrective action(s).

29  
30 CEP: The CEP and Oxy support the completions/recompletions proposal above. NMED  
31 took no position, citing lack of expertise, and recommended the EIB decide the issue  
32 based on testimony of other parties. 10 Tr. 3380:24-3381:9.

33 The completions/recompletions proposal requires operators to route initial  
34 flowback to enclosed, controlled flowback vessels during completion and recompletion  
35 of wells to reduce emissions during initial flowback. This would reduce emissions during  
36 completions and recompletions of wells by requiring operators to route initial flowback to  
37 enclosed, controlled flowback vessels during completion and recompletion of wells. See  
38 CEP Ex. 1 at 35-36. The CEP and Oxy's proposed, at 20.2.50.127 NMAC, is modeled  
39 after rules adopted in 2020 by the Colorado Air Quality Control Commission and the  
40 Colorado Oil and Gas Conservation Commission (COGCC") with one significant change.  
41 The CEP and Oxy's completions/recompletions proposal deletes Colorado language  
42 requiring flowback vessels to be "vapor tight." This change was made to ensure that  
43 operators install a pressure relief system to prevent dangerous static buildup and  
44 discharge. 10 Tr. 3232:16-3233:5 [Alexander Test.]; 10 Tr. 3307:1-6 [Holderman Test.].

1 Implementation of the proposal is safe: EDF witness Tom Alexander and Oxy  
2 witness Danny Holderman testified in support of this proposal. Both Mr. Alexander and  
3 Mr. Holderman, an engineer, have expertise in completions; both managed completions  
4 for major oil and gas companies. Flowback tanks are used during oil and gas pre-  
5 production activities and can lead to uncontrolled VOC and methane emissions if the  
6 tanks are not designed to contain these vapors. EDF Ex. EE at 23 [CDPHE Cost-Benefit  
7 Analysis for Regulation 7]. The VOC and methane emissions from completions/  
8 recompletions are not insignificant. See EDF Ex. EE at 26-27, Tables 12 & 13.

9 Mr. Alexander explained to the EIB how, under the proposal, emissions from  
10 “initial flowback” would be routed to flowback vessels. He explained how the flowback  
11 vessels have a pressure relief system to accommodate any safety issues that could arise  
12 from significant changes in pressure or flow rates. Any emissions from a pressure relief  
13 system must be routed to a flare equipped with an auto-ignitor or continuous pilot light to  
14 minimize venting and emissions during completions/recompletions. EDF Ex. UU at 12.

15 Both Mr. Alexander, who was Vice President of Health, Safety and Environment  
16 at a major oil and gas company, and Mr. Holderman testified that implementation of the  
17 proposal is safe. Indeed, operators in Colorado have not raised any concerns with  
18 implementing the completions/recompletions requirements with CDPHE.

19 NMOGA’s only objection that the proposal is unsafe is based on a  
20 mischaracterization of the terms of the proposal. NMOGA’s only real objection to the  
21 completions/recompletions proposal came from Mr. Smitherman who mischaracterized  
22 the proposal as requiring “vapor tight” vessels. Mr. Smitherman incorrectly  
23 characterized the proposal even though he admitted during cross-examination that he was  
24 aware that the “vapor tight” language had been removed because of safety concerns. 10  
25 Tr. 3352:9-18. Mr. Smitherman’s concern had to do with the “static buildup” that could  
26 occur during initial flowback with a “vapor tight” vessel. 10 Tr. 3322:3-14. However, as  
27 Mr. Holderman explained: “First, Oxy USA removed the vapor tight reference [from  
28 EDF and Clean Air Advocates’ original proposal] because it could be read to exclude  
29 pressure relief systems which are an essential safety feature for control systems. The  
30 general control language Oxy USA has proposed would not restrict pressure relief  
31 systems and is more consistent with safe operation.” 10 Tr. 3307:1-6.

1 Mr. Smitherman provided no testimony why the Community and Environmental  
2 Parties and Oxy's proposal, removing the vapor tight language, is problematic from a  
3 safety standpoint. Therefore, there is no evidence in the record why implementation of  
4 the completions/recompletions proposal would be unsafe. There's more than substantial  
5 evidence in the record from Mr. Holderman, an engineer with specialized knowledge of  
6 completions, and Mr. Alexander, a former safety director with specialized knowledge of  
7 completions, the requirements for reducing emissions from completions and  
8 recompletions from the proposal are safe. Moreover, both Colorado's air pollution  
9 agency and its oil and gas agency have adopted similar rules, after hearing, and the  
10 CDPHE report no operator complaints or issues with the requirements.

11 There is substantial evidence in the record that the completions/recompletions  
12 proposal is cost effective, and no evidence in the record to the contrary. Based on  
13 CDPHE's September 2020 detailed cost-benefit analysis for its flowback vessel rule,  
14 EDF environmental engineer Hillary Hull calculated the cost for the Community and  
15 Environmental Parties and Oxy's completions/recompletions proposal would be \$259.48  
16 per ton of VOC reduced, which is cost effective according to Ms. Hull. EDF Ex. SS at  
17 15; EDF Ex. UU at 14; 10 Tr. 3283:1-10. When Mr. Alexander was a Completions  
18 Manager, his company was completing 400 to 500 horizontal wells a year. According to  
19 Mr. Alexander "we understood the costs" of completions and, in his expert opinion, the  
20 CEP and Oxy's completions/recompletions proposal is cost effective and the costs "are  
21 very, very reasonable." 10 Tr. 3229:6-3230:17; EDF Ex. UU at 13-14. No industry party  
22 presented a cost-benefit analysis for the Community and Environmental Parties and  
23 Oxy's completions/recompletions proposal or rebutted EDF's cost-benefit calculations.

24 The completions/recompletions proposal fills a regulatory gap. Neither the U.S.  
25 Environmental Protection Agency nor the New Mexico Oil Conservation Commission  
26 requires flowback to be routed to enclosed, controlled flowback vessels during initial  
27 flowback. 10 Tr. 3233:7-3234:6; -3234:13-21. The CEP and Oxy's completions/  
28 recompletions proposal fills "a gap" in those rules, will reduce VOC and methane  
29 emissions during the initial flowback stage, and will strengthen the EIB's final rule. 10  
30 Tr. 3234:3-6.

31

1           Uncontrolled emissions during completions and recompletions have real life  
2 impacts on persons living in close proximity to oil and gas development. Don Schreiber  
3 has lived in close proximity to oil and gas development for over two decades. There are  
4 about 122 gas wells on or around his ranch, including 33 wells within one mile of his  
5 home. He has firsthand experience with the impacts of oil and gas development and with  
6 the impacts of completions and recompletions of wells, which are a particular concern for  
7 him. CAA Ex. 10 at 2-3 [Schreiber Dir. Test.]. In the early 2000's, well completions  
8 were still being done essentially the same way as they had been for over 50 years in the  
9 San Juan Basin. CAA Ex. 10 at 2-3. The environmental impacts of blewie line  
10 completions were obvious to Mr. Schreiber and his family -- given all the audio, visual  
11 and olfactory evidence -- as they lived and worked around their ranch. The impacts came  
12 into especially sharp focus when one time as the flared gasses cooled, black "snowflakes"  
13 were created and drifted onto their home from a completion about 1¼ miles northeast of  
14 his ranch. CAA Ex. 10 at 2-3.

15           Moving away from outdated completions technology in order to avoid the  
16 harmful and toxic waste they created became a priority for Mr. Schreiber as  
17 ConocoPhillips planned to drill 44 wells in and around his ranch in 2008. At that time,  
18 Mr. Schreiber learned about "reduced emissions completions" or "RECs" that were  
19 already being done in the San Juan Basin and could help prevent the harmful emissions  
20 that he and his wife worried about. CAA Ex. 10 at 2-3. Mr. Schreiber worked with  
21 ConocoPhillips and BLM to develop a program for drilling the 44 wells that would  
22 reduce impacts to the land, water, and air. In September 2008, they reached agreement on  
23 the use of REC equipment, closed loop systems, well spacing, road construction,  
24 reclamation of surface damage, and other considerations that allowed the 44 well drilling  
25 program to begin in late 2008. Between 2008 and 2012, 22 of the 44 wells in the program  
26 were completed or recompleted consistent with his agreement with ConocoPhillips. In  
27 2012, natural gas prices declined and the drilling program stopped. *Id.* at 6.

28           In August of 2017, Hilcorp Energy Company (Hilcorp) acquired ConocoPhillips'  
29 assets in the San Juan Basin, including all of the wells on and around the Schreibers'  
30 ranch. Since acquiring those assets, Hilcorp has refused to honor the agreement the  
31 Schreibers had with ConocoPhillips. Mr. Schreiber has witnessed Hilcorp completion

1 operations in which flowback gasses are vented directly to the atmosphere, into the space  
2 where they live and work. CAA Ex. 10 at 7-8; CAA Ex. 18 [photographs of the Hilcorp  
3 operation with no REC equipment]. Mr. Schreiber strongly supports the CEP and Oxy’s  
4 completions/ recompletions proposal. According to him:

5 “There is now a gaping hole in New Mexico regulations that creates a serious  
6 issue that has plagued my family and other families who live, work, and go to school  
7 close to where oil and gas wells exist or may be drilled in the future. Standing on my  
8 ranch, I can see Colorado, less than 25 miles away. To know that the same operators that  
9 are allowed to vent ozone precursors, methane, and toxic pollutants from completions and  
10 recompletions in New Mexico are prohibited from doing so in Colorado is deeply  
11 troubling. These operators drill into the same formation. They vent pollutants into the  
12 same air shed. And they threaten communities in the same region of the country. If,  
13 unlike Colorado, New Mexico fails to adopt reduced emissions completion/recompletion  
14 requirements -- requirements that are technically feasible, reduce waste, and protect our  
15 public health and environment -- our state will have ignored, denied and discounted years  
16 of successful capture of emissions, verified by industry and its experts.”  
17 CAA Ex. 10 at 9-10.

18  
19 The Department recommends the EIB base its decision the testimony of the  
20 parties. At hearing, the Department took no position on the completions/recompletions  
21 proposal because the Department lacked sufficient expertise in the area, and  
22 recommended the EIB decide the issue based on the testimony of the other parties. 10 Tr.  
23 3380:24-3381:9. In this case, there is more than substantial evidence in the record that the  
24 CEP and Oxy’s completions/recompletions proposal will reduce VOC and methane  
25 emissions, is cost effective, and poses no safety issues. There is no evidence in the record  
26 that the proposal is unreasonably costly or that the proposal, as drafted excluding the  
27 “vapor tight” language and allowing for a pressure relief system, poses safety risks.  
28 Based on the testimony and evidence of the parties, the EIB should adopt the CEP and  
29 Oxy’s completions/recompletions proposal.

30 In summary, the proposal is beneficial because:

- 31 1. There are substantial uncontrolled emissions during initial flowback. EDF Ex. EE  
32 at 26-27, Tables 12 & 13.
- 33 2. The proposal is modeled after rules adopted in 2020 by the Colorado Air  
34 Pollution Control Commission and the Colorado Oil and Gas Conservation Commission  
35 with one significant change, deleting language requiring flowback vessels to be “vapor  
36 tight.” This change was made to ensure that operators install a pressure relief system to

1 prevent dangerous static buildup and discharge. 10 Tr. 3232:16-3233:5; 10 Tr. 3307:1-6.

2 3. EDF witness Tom Alexander and Oxy witness Danny Holderman, an engineer,  
3 have managed completions for major oil and gas companies and testified in support of the  
4 proposal and that implementation would be safe. 10 Tr. 3232:3-3234:5, -3232:22-  
5 3233:5; -3307:1-6.

6 4. NMOGA's witness John Smitherman attempted to rebut Mr. Alexander and Mr.  
7 Holderman's testimony, but his testimony was based on his incorrect characterization that  
8 the proposal requires vessels to be "vapor tight" and he gave no testimony that the actual  
9 proposal, which allows for a pressure relief system, would be unsafe. 10 Tr. 3319:25-  
10 3320:3321:6.

11 5. EDF analyzed the costs to implement the proposal using a cost-benefit analysis  
12 from the Colorado Department of Public Health and the Environment and New Mexico  
13 specific data, and found the proposal to be a cost-effective means of mitigating flowback,  
14 EDF Ex. SS at 15; EDF Ex. UU at 14; 10 Tr. 3283:1-10, as did Mr. Alexander who found  
15 the costs "are very, very reasonable." EDF Ex. UU at 13-14; 10 Tr. 3229:14-3230:17. See  
16 also CEP proposed SOR 214-248.

17  
18 Oxy: Oxy USA supports the proposed Requirements for Flowback Vessels and  
19 Preproduction Operations advanced by the e-NGOs as 20.2.50.127 in EDF's Exhibit VV.  
20 This proposal would establish emissions standards, monitoring, and recordkeeping  
21 obligations related to flowback. Oxy USA appreciates the value of these requirements  
22 and believes the proposal is workable for Oxy USA's New Mexico operations.

23  
24  
25 **HISTORY OF 20.2.50 NMAC: [RESERVED]**  
26



## Certificate of Service

I hereby certify that on February 24, 2022 a copy of the attached Hearing Officer's Report was emailed to the persons listed below. A copy will be mailed first class upon request.

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