# TITLE V RENEWAL DCP OPERATING COMPANY, LP ARTESIA GAS PLANT

#### **Prepared By:**

Samuel Keen – Environmental Manager

DCP Operating Company, LP 2107 City West Blvd #600 Houston, TX 77042 (713) 735-3978

Adam Erenstein – Manager of Consulting Services

#### **TRINITY CONSULTANTS**

9400 Holly Ave NE Bldg 3, Suite 300 Albuquerque, NM 87122 (505) 266-6611

June 2021

Project 213201.0087





June 23, 2021

Permit Programs Manager NMED Air Quality Bureau 525 Camino de los Marquez Suite 1 Santa Fe, NM 87505-1816

RE: Application for Title V Renewal of Title V Permit P095-R3 DCP Operating Company, LP – Artesia Gas Plant

Permit Programs Manager:

DCP Operating Company, LP is submitting this application for a Title V renewal for its Artesia Gas Plant facility. This submittal is pursuant to 20.2.70.300.B.2 NMAC, which requires a Title V application to be submitted at least twelve months prior to the expiration of the current permit. Title V Permit P095-R3 expires on June 27, 2022.

The format and content of this application are consistent with the Bureau's current policy regarding Title V applications. Enclosed are two hard copies of the application, including an original certification and two discs containing the electronic files. Please feel free to contact either myself at (505) 266-6611 or Samuel Keen, Environmental Manager for DCP Operating Company, LP, at (713) 735-3978 if you have any questions regarding this application.

Sincerely,

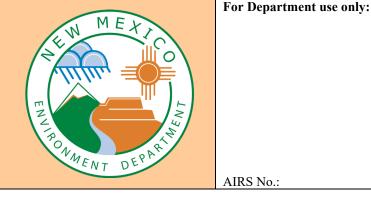
Adam Erenstein Manager of Consulting Services

Cc: Samuel Keen, P.E (DCP Operating Company, LP) Trinity Project File 213201.0087

#### **Mail Application To:**

New Mexico Environment Department Air Quality Bureau Permits Section 525 Camino de los Marquez, Suite 1 Santa Fe, New Mexico, 87505

Phone: (505) 476-4300 Fax: (505) 476-4375 www.env.nm.gov/aqb



# **Universal Air Quality Permit Application**

#### Use this application for NOI, NSR, or Title V sources.

Use this application for: the initial application, modifications, technical revisions, and renewals. For technical revisions, complete Sections, 1-A, 1-B, 2-E, 3, 9 and any other sections that are relevant to the requested action; coordination with the Air Quality Bureau permit staff prior to submittal is encouraged to clarify submittal requirements and to determine if more or less than these sections of the application are needed. Use this application for streamline permits as well. See Section 1-I for submittal instructions for other permits.

 This application is submitted as (check all that apply):
 □ Request for a No Permit Required Determination (no fee)

 □ Updating an application currently under NMED review. Include this page and all pages that are being updated (no fee required).

 Construction Status:
 □ Not Constructed
 Image: Existing Permitted (or NOI) Facility
 □ Existing Non-permitted (or NOI) Facility

 Minor Source:
 □ a NOI 20.2.73 NMAC
 □ 20.2.72 NMAC application or revision
 □ 20.2.72.300 NMAC Streamline application

 Title V Source:
 □ Title V (new)
 Image: TV minor mod.
 □ TV significant mod.
 TV Acid Rain:
 □ New □ Renewal

 PSD Major Source:
 □ PSD major source (new)
 □ minor modification to a PSD source
 □ a PSD major modification

#### Acknowledgements:

 $\square$  I acknowledge that a pre-application meeting is available to me upon request.  $\square$  Title V Operating, Title IV Acid Rain, and NPR applications have no fees.

□ \$500 NSR application Filing Fee enclosed OR □ The full permit fee associated with 10 fee points (required w/ streamline applications).

□ Check No.: \_\_\_\_ in the amount of

✓ I acknowledge the required submittal format for the hard copy application is printed double sided 'head-to-toe', 2-hole punched (except the Sect. 2 landscape tables is printed 'head-to-head'), numbered tab separators. Incl. a copy of the check on a separate page.
 □ I acknowledge there is an annual fee for permits in addition to the permit review fee: www.env.nm.gov/air-quality/permit-fees-2/.
 □ This facility qualifies for the small business fee reduction per 20.2.75.11.C. NMAC. The full \$500.00 filing fee is included with this application and I understand the fee reduction will be calculated in the balance due invoice. The Small Business Certification Form has been previously submitted or is included with this application. (Small Business Environmental Assistance Program Information: www.env.nm.gov/air-quality/small-biz-eap-2/.)

**Citation:** Please provide the **low level citation** under which this application is being submitted: **20.2.70.300.B.(2)** NMAC (e.g. application for a new minor source would be 20.2.72.200.A NMAC, one example for a Technical Permit Revision is 20.2.72.219.B.1.b NMAC, a Title V acid rain application would be: 20.2.70.200.C NMAC)

# **Section 1 – Facility Information**

Sec	tion 1-A: Company Information	AI # if known (see 1 <sup>st</sup> 3 to 5 #s of permit IDEA ID No.):199	<mark>Updating</mark> Permit/NOI #:P095-R3
1	Facility Name: Artesia Gas Plant	Plant primary SIC Cod	e (4 digits): 1321
1		Plant NAIC code (6 dig	gits):48621
a	Facility Street Address (If no facility street address, provide directions from County Road 206, 3 miles South of the junction of County Road 206 and U		:
2	Plant Operator Company Name: DCP Operating Company, LP	Phone/Fax: 713-735-39	978
а	Plant Operator Address: 2107 CityWest Blvd., #600, Houston, TX 77042		

b	Plant Operator's New Mexico Corporate ID or Tax ID: 036785	
3	Plant Owner(s) name(s): DCP Operating Company, LP	Phone/Fax: 713-735-3978
a	Plant Owner(s) Mailing Address(s): 2107 CityWest Blvd., #600, Houston,	, TX 77042
4	Bill To (Company): DCP Operating Company, LP	Phone/Fax: 713-735-3978
a	Mailing Address: 2107 CityWest Blvd., #600, Houston, TX 77042	E-mail: SEKeen@dcpmidstream.com
5	□ Preparer: ☑ Consultant: Adam Erenstein	Phone/Fax: 505-266-6611
а	Mailing Address: 9400 Holly Ave., Bldg. 3 Ste. 300, Albuquerque, NM 87122	E-mail: aerenstein@trinityconsultants.com
6	Plant Operator Contact: Samuel Keen	Phone/Fax: 713-735-3978
а	Mailing Address: 2107 CityWest Blvd., #600, Houston, TX 77042	E-mail: SEKeen@dcpmidstream.com
7	Air Permit Contact: Samuel Keen	Title: Environmental Engineer
a	E-mail: SEKeen@dcpmidstream.com	Phone/Fax: 713-735-3978
b	Mailing Address: 2107 CityWest Blvd., #600, Houston, TX 77042	
с	The designated Air permit Contact will receive all official correspondence	e (i.e. letters, permits) from the Air Quality Bureau.

# Section 1-B: Current Facility Status

1.a	Has this facility already been constructed? ☑ Yes □ No	1.b If yes to question 1.a, is it currently operating in New Mexico?
2	If yes to question 1.a, was the existing facility subject to a Notice of Intent (NOI) (20.2.73 NMAC) before submittal of this application? □ Yes ☑ No	If yes to question 1.a, was the existing facility subject to a construction permit (20.2.72 NMAC) before submittal of this application? ☑Yes □ No
3	Is the facility currently shut down? $\Box$ Yes $\mathbf{\nabla}$ No	If yes, give month and year of shut down (MM/YY): N/A
4	Was this facility constructed before 8/31/1972 and continuously operated s	since 1972? ☑ Yes □ No
5	If Yes to question 3, has this facility been modified (see 20.2.72.7.P NMA □Yes □No ☑N/A	C) or the capacity increased since 8/31/1972?
6	Does this facility have a Title V operating permit (20.2.70 NMAC)? ☑ Yes □ No	If yes, the permit No. is: P-095-R3
7	Has this facility been issued a No Permit Required (NPR)? □ Yes ☑ No	If yes, the NPR No. is: N/A
8	Has this facility been issued a Notice of Intent (NOI)?	If yes, the NOI No. is: N/A
9	Does this facility have a construction permit (20.2.72/20.2.74 NMAC)? ☑ Yes □ No	If yes, the permit No. is: 0434-M10-R2
10	Is this facility registered under a General permit (GCP-1, GCP-2, etc.)? □ Yes ☑ No	If yes, the register No. is: N/A

# Section 1-C: Facility Input Capacity & Production Rate

1	What is the facility's maximum input capacity, specify units (reference here and list capacities in Section 20, if more room is required)				
a	Current	Hourly: 3.75 MMscf	Daily: 90 MMscf	Annually: 32,850 MMscf	
b	Proposed	Hourly: 3.75 MMscf	Daily: 90 MMscf	Annually: 32,850 MMscf	
2	What is the facility's maximum production rate, specify units (reference here and list capacities in Section 20, if more room is required)				
a	Current	Hourly: 3.75 MMscf	Daily: 90 MMscf	Annually: 32,850 MMscf	

b	Proposed	Hourly: 3.75 MMscf	Daily: 90 MMscf	Annually: 32,850 MMscf
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# Section 1-D: Facility Location Information

1	Section: 7	Range: 28E	Township: 18S	County: E	ddy		Elevation (ft): 3,600
2	UTM Zone: [	□12 or <b>☑</b> 13		Datum:	□ NAD 27	🗹 NAD	83 🗆 WGS 84
а	UTM E (in meter	rs, to nearest 10 meters	s): 574,000 m E	UTM N (in	n meters, to neares	t 10 meters):	3,624,400 m N
b	AND Latitude	(deg., min., sec.):	32° 45' 17.9"	Longitude	(deg., min., se	c.): -104° ]	2' 36.10"
3	Name and zip o	code of nearest Ne	ew Mexico town: Artesia, I	NM 88211			
4			m nearest NM town (attacl County Road 206, Illinois			Drive 12.7	miles east of Artesia on US
5	The facility is	13 miles east-sout	heast of Artesia.				
6	Status of land a (specify)	it facility (check o	one): 🗹 Private 🗆 Indian/P	ueblo 🗆 Feo	deral BLM	Federal For	rest Service 🛛 Other
7	on which the f	acility is propose	ed to be constructed or op	erated: Mu	inicipalities:	None. <b>Trib</b>	B.2 NMAC) of the property <b>bes:</b> None. <b>Counties:</b> Eddy
8	closer than 50	km (31 miles) to	ly: Will the property on v other states, Bernalillo ( eas.html)? □ Yes □ No (20	County, or a	Class I area (s	see	constructed or operated be with corresponding
9	Name nearest (	Class I area: Carls	bad Caverns National Park				
10	Shortest distant	ce (in km) from fa	cility boundary to the bour	ndary of the	nearest Class I	area (to the	nearest 10 meters): ~64 km
11	Distance (meters) from the perimeter of the Area of Operations (AO is defined as the plant site inclusive of all disturbed lands, including mining overburden removal areas) to nearest residence, school or occupied structure: ~5,000 m						
12	Method(s) used to delineate the Restricted Area: Continuous fencing <b>"Restricted Area"</b> is an area to which public entry is effectively precluded. Effective barriers include continuous fencing, continuous walls, or other continuous barriers approved by the Department, such as rugged physical terrain with steep grade that would require special equipment to traverse. If a large property is completely enclosed by fencing, a restricted area within the property may be identified with signage only. Public roads cannot be part of a Restricted Area.						
13	Does the owne □ Yes ☑ N A portable stat	Does the owner/operator intend to operate this source as a portable stationary source as defined in 20.2.72.7.X NMAC?					
14	Will this facilit	ty operate in conju	nction with other air regul nit number (if known) of th	ated parties	on the same pr		🗹 No 🗌 Yes

# Section 1-E: Proposed Operating Schedule (The 1-E.1 & 1-E.2 operating schedules may become conditions in the permit.)

1	Facility <b>maximum</b> operating $(\frac{\text{hours}}{\text{day}})$ : 24	$\left(\frac{\text{days}}{\text{week}}\right)$ : 7	$\left(\frac{\text{weeks}}{\text{year}}\right)$ : 52	$(\frac{\text{hours}}{\text{year}}): 8,760$	
2	Facility's maximum daily operating schedule (if less	s than $24 \frac{\text{hours}}{\text{day}}$ )? Start: N/A	□AM □PM	End: N/A	□AM □PM
3	Month and year of anticipated start of construction:	N/A – No construction is prop	osed.		
4	Month and year of anticipated construction completion: N/A – No construction is proposed.				
5	Month and year of anticipated startup of new or mod	dified facility: N/A – No constr	ruction is prop	osed.	
6	Will this facility operate at this site for more than or	ne year? 🗹 Yes 🗆 No			

### Section 1-F: Other Facility Information

1	Are there any current Notice of Violations (NOV), complia to this facility?	ince orders, or any ot	her compli	ance or enforcement issues related
а	If yes, NOV date or description of issue: N/A			NOV Tracking No: N/A
b	Is this application in response to any issue listed in 1-F, 1 or 1a above? 🗆 Yes 🗹 No If Yes, provide the 1c & 1d info below:			
c	Document Title: N/A	Date: N/A		nent # (or nd paragraph #): N/A
d	Provide the required text to be inserted in this permit: N/A			
2	Is air quality dispersion modeling or modeling waiver being submitted with this application? 🗆 Yes 🗹 No			
3	Does this facility require an "Air Toxics" permit under 20.2.72.400 NMAC & 20.2.72.502, Tables A and/or B? 🗆 Yes 🗹 No			
4	Will this facility be a source of federal Hazardous Air Pollutants (HAP)?  Ves  No			
a	If Yes, what type of source? $\Box$ Major ( $\Box \ge 10$ tpy of anOR $\blacksquare$ Minor ( $\blacksquare < 10$ tpy of an			tpy of any combination of HAPS) 5 tpy of any combination of HAPS)
5	Is any unit exempt under 20.2.72.202.B.3 NMAC? □ Yes	No 🗹 No		
	If yes, include the name of company providing commercial	electric power to the	facility: _	<u>N/A</u>
а	Commercial power is purchased from a commercial utility site for the sole purpose of the user.	company, which spe	cifically d	oes not include power generated on

#### Section 1-G: Streamline Application

(This section applies to 20.2.72.300 NMAC Streamline applications only)

$  1   \square$ I have filled out Section 18, "Addendum for Streamline Applications." $\square$ N/A (This is not a Streamline application.)
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# **Section 1-H:** Current Title V Information - Required for all applications from TV Sources (Title V-source required information for all applications submitted pursuant to 20.2.72 NMAC (Minor Construction Permits), or 20.2.74/20.2.79 NMAC (Major PSD/NNSR applications), and/or 20.2.70 NMAC (Title V))

1	Responsible Official (R.O.) (20.2.70.300.D.2 NMAC): Randy Deluane	. "	Phone: (713) 268-7488	
а	R.O. Title: Vice President-Permian	R.O. e-mail: <u>RCDel</u>		
b	R. O. Address: 5718 Westheimer Road, Suite 1900, Houston, TX 77057			
2	Alternate Responsible Official (20.2.70.300.D.2 NMAC): Scot Millican		Phone: (575) 234-6441	
а	A. R.O. Title: Asset Director-Permian A. R.O. e-mail: <u>S4</u>		AMillican@dcpmidstream.com	
b	A. R. O. Address:1925 Illinois Camp Rd, Artesia, NM 88210			
3	Company's Corporate or Partnership Relationship to any other Air Quality Permittee (List the names of any companies that have operating (20.2.70 NMAC) permits and with whom the applicant for this permit has a corporate or partnership relationship):			
4	Name of Parent Company ("Parent Company" means the primary name of the organization that owns the company to be permitted wholly or in part.): N/A			
а	Address of Parent Company: N/A			
5	Names of Subsidiary Companies ("Subsidiary Companies" means organizations, branches, divisions or subsidiaries, which are owned, wholly or in part, by the company to be permitted.): N/A			
6	Telephone numbers & names of the owners' agents and site contact	ts familiar with plan	t operations: N/A	

7	Affected Programs to include Other States, local air pollution control programs (i.e. Bernalillo) and Indian tribes: Will the property on which the facility is proposed to be constructed or operated be closer than 80 km (50 miles) from other states, local pollution control programs, and Indian tribes and pueblos (20.2.70.402.A.2 and 20.2.70.7.B)? If yes, state which ones and provide the distances in kilometers: No

# Section 1-I – Submittal Requirements

Each 20.2.73 NMAC (NOI), a 20.2.70 NMAC (Title V), a 20.2.72 NMAC (NSR minor source), or 20.2.74 NMAC (PSD) application package shall consist of the following:

#### Hard Copy Submittal Requirements:

- One hard copy original signed and notarized application package printed double sided 'head-to-toe' 2-hole punched as we bind the document on top, not on the side; except Section 2 (landscape tables), which should be head-to-head. Please use numbered tab separators in the hard copy submittal(s) as this facilitates the review process. For NOI submittals only, hard copies of UA1, Tables 2A, 2D & 2F, Section 3 and the signed Certification Page are required. Please include a copy of the check on a separate page.
- 2) If the application is for a minor NSR, PSD, NNSR, or Title V application, include one working hard copy for Department use. This copy should be printed in book form, 3-hole punched, and must be double sided. Note that this is in addition to the head-toto 2-hole punched copy required in 1) above. Minor NSR Technical Permit revisions (20.2.72.219.B NMAC) only need to fill out Sections 1-A, 1-B, 3, and should fill out those portions of other Section(s) relevant to the technical permit revision. TV Minor Modifications need only fill out Sections 1-A, 1-B, 1-H, 3, and those portions of other Section(s) relevant to the minor modification. NMED may require additional portions of the application to be submitted, as needed.
- 3) The entire NOI or Permit application package, including the full modeling study, should be submitted electronically. Electronic files for applications for NOIs, any type of General Construction Permit (GCP), or technical revisions to NSRs must be submitted with compact disk (CD) or digital versatile disc (DVD). For these permit application submittals, two CD copies are required (in sleeves, not crystal cases, please), with additional CD copies as specified below. NOI applications require only a single CD submittal. Electronic files for other New Source Review (construction) permits/permit modifications or Title V permits/permit modifications can be submitted on CD/DVD or sent through AQB's secure file transfer service.

#### **Electronic files sent by (check one):**

 $\blacksquare$  CD/DVD attached to paper application

secure electronic transfer. Air Permit Contact Name

Email	
Email	

#### Phone number

a. If the file transfer service is chosen by the applicant, after receipt of the application, the Bureau will email the applicant with instructions for submitting the electronic files through a secure file transfer service. Submission of the electronic files through the file transfer service needs to be completed within 3 business days after the invitation is received, so the applicant should ensure that the files are ready when sending the hard copy of the application. The applicant will not need a password to complete the transfer. **Do not use the file transfer service for NOIs, any type of GCP, or technical revisions to NSR permits.** 

- 4) Optionally, the applicant may submit the files with the application on compact disk (CD) or digital versatile disc (DVD) following the instructions above and the instructions in 5 for applications subject to PSD review.
- 5) If air dispersion modeling is required by the application type, include the NMED Modeling Waiver and/or electronic air dispersion modeling report, input, and output files. The dispersion modeling summary report only should be submitted as hard copy(ies) unless otherwise indicated by the Bureau.
- 6) If the applicant submits the electronic files on CD and the application is subject to PSD review under 20.2.74 NMAC (PSD) or NNSR under 20.2.79 NMC include,
  - a. one additional CD copy for US EPA,
  - b. one additional CD copy for each federal land manager affected (NPS, USFS, FWS, USDI) and,
  - c. one additional CD copy for each affected regulatory agency other than the Air Quality Bureau.

If the application is submitted electronically through the secure file transfer service, these extra CDs do not need to be submitted.

#### Electronic Submittal Requirements [in addition to the required hard copy(ies)]:

- 1) All required electronic documents shall be submitted as 2 separate CDs or submitted through the AQB secure file transfer service. Submit a single PDF document of the entire application as submitted and the individual documents comprising the application.
- 2) The documents should also be submitted in Microsoft Office compatible file format (Word, Excel, etc.) allowing us to access the text and formulas in the documents (copy & paste). Any documents that cannot be submitted in a Microsoft Office compatible

format shall be saved as a PDF file from within the electronic document that created the file. If you are unable to provide Microsoft office compatible electronic files or internally generated PDF files of files (items that were not created electronically: i.e. brochures, maps, graphics, etc.), submit these items in hard copy format. We must be able to review the formulas and inputs that calculated the emissions.

- 3) It is preferred that this application form be submitted as 4 electronic files (3 MSWord docs: Universal Application section 1 [UA1], Universal Application section 3-19 [UA3], and Universal Application 4, the modeling report [UA4]) and 1 Excel file of the tables (Universal Application section 2 [UA2]). Please include as many of the 3-19 Sections as practical in a single MS Word electronic document. Create separate electronic file(s) if a single file becomes too large or if portions must be saved in a file format other than MS Word.
- 4) The electronic file names shall be a maximum of 25 characters long (including spaces, if any). The format of the electronic Universal Application shall be in the format: "A-3423-FacilityName". The "A" distinguishes the file as an application submittal, as opposed to other documents the Department itself puts into the database. Thus, all electronic application submittals should begin with "A-". Modifications to existing facilities should use the core permit number (i.e. '3423') the Department assigned to the facility as the next 4 digits. Use 'XXXX' for new facility applications. The format of any separate electronic submittals (additional submittals such as non-Word attachments, re-submittals, application updates) and Section document shall be in the format: "A-3423-9-description", where "9" stands for the section # (in this case Section 9-Public Notice). Please refrain, as much as possible, from submitting any scanned documents as this file format is extremely large, which uses up too much storage capacity in our database. Please take the time to fill out the header information throughout all submittals as this will identify any loose pages, including the Application Date (date submitted) & Revision number (0 for original, 1, 2, etc.; which will help keep track of subsequent partial update(s) to the original submittal. Do not use special symbols (#, @, etc.) in file names. The footer information should not be modified by the applicant.

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#### Artesia Gas Plant

#### Table 2-A: Regulated Emission Sources

Unit and stack numbering must correspond throughout the application package. If applying for a NOI under 20.2.73 NMAC, equipment exemptions under 2.72.202 NMAC do not apply.

					Manufact- urer's Rated	Requested Permitted	Date of Manufacture <sup>2</sup>	Controlled by Unit #	Source Classi-		<b>RICE Ignition</b>	
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Capacity <sup>3</sup> (Specify Units)	Capacity <sup>3</sup> (Specify Units)	Date of Construction/ Reconstruction <sup>2</sup>	Emissions vented to Stack #	fication Code (SCC)	For Each Piece of Equipment, Check One	Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
10	Natural Gas Fueled	White Superior	8G825	20297	800 hp	800 hp	1965	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
10	Compressor Engine	white Superior	80825	20297	800 lip	800 lip	> 12/9/10	10	20200255	□ To Be Modified □ To be Replaced	43LB	IN/A
11	Natural Gas Fueled	White Superior	8G825	20221	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
11	Compressor Engine	white Superior	80825	20221	800 lip	800 np	1976	11	20200255	□ To Be Modified □ To be Replaced	4325	IN/A
12	Natural Gas Fueled	White Superior	8G825	264699	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
12	Compressor Engine	white Superior	80825	204099	800 lip	800 np	1976	12	20200255	□ To Be Modified □ To be Replaced	4325	IN/A
13	Natural Gas Fueled	White Superior	8G825	269359	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
15	Compressor Engine	white Superior	80825	209339	800 lip	800 np	1976	13	20200255	□ To Be Modified □ To be Replaced	43LB	IN/A
14	Natural Gas Fueled	White Superior	8G825	269339	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
14	Compressor Engine	white Superior	80825	209339	800 np	800 np	1976	14	20200255	□ To Be Modified □ To be Replaced	43LB	IN/A
15	Natural Gas Fueled	White Symposium	8G825	269349	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
15	Compressor Engine	White Superior	80825	209349	800 np	800 np	1976	15	20200233	□ New/Additional     □ Replacement Unit       □ To Be Modified     □ To be Replaced	4SLB	IN/A
16	Natural Gas Fueled	White Sumanian	8G825	269369	800 hp	800 hp	1976	N/A	20200253	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
10	Compressor Engine	White Superior	80825	209309	800 np	800 np	1976	16	20200233	New/Additional     Replacement Unit       To Be Modified     To be Replaced	4SLB	IN/A
17	Natural Gas Fueled	Will the Community	00005	19097	800 h	800 h -	3/29/1967	N/A	20200252	Existing (unchanged)      To be Removed     New/Additional     Replacement Unit	4SLB	N/A
17	Compressor Engine	White Superior	8G825	19097	800 hp	800 hp	6/23/2017	17	20200253	□ New/Additional       □ Replacement Unit         ☑ To Be Modified       □ To be Replaced	43LB	IN/A
19	Cas Farman	Deren	Outinind	17(1577	2 M (D to /h	2 10 (D+-/1	Unknown	N/A	20(00102	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	NI/A	NI/A
19	Gas Furnace	Regen	Optimized	J761577	5 MINIBUU/III	3 MMBtu/hr	Unknown	19	30600102	New/Additional     Replacement Unit       To Be Modified     To be Replaced	N/A	N/A
20	Boiler #2	Wickes	N/A	61870-3	36	36	Unknown	N/A	30600102	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	N/A
20	Boller #2	wickes	IN/A	018/0-5	MMBtu/hr	MMBtu/hr	Unknown	20	30000102	□ To Be Modified □ To be Replaced	IN/A	IN/A
22 (pilot & purge & blanket gas	Emergency Wet Gas	NA	N/A	NIA	1.64	1.64	Unknown	N/A	30600903	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	NI/A
only)	Flare	INA	IN/A	NA	MMBtu/hr	MMBtu/hr	Unknown	22	30000903	□ To Be Modified □ To be Replaced	IN/A	N/A
23 (pilot & purge	Emergency Acid Gas	NA	N/A	NA	1.64	1.64	Unknown	N/A	30600903	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	NI/A
gas only)	Flare	INA	IN/A	NA	MMBtu/hr	MMBtu/hr	Unknown	23	30000903	□ To Be Modified □ To be Replaced	IN/A	N/A
25	Natural Gas Fueled	White Superior	8G825	301999	800 hp	800 hp	1984	N/A	20200252	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	N/A
23	Compressor Engine	white Superior	80825	301999	800 np	800 np	1984	25	20200253 20200253	□ To Be Modified □ To be Replaced	43LB	IN/A
26	Natural Gas Fueled	White Superior	8G825	285599	800 hp	800 hp	2005	N/A		<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	NI/A
20	Compressor Engine	white Superior	00023	203399	000 np	800 np	2005	26		□ To Be Modified □ To be Replaced	TOLD	N/A
27	Natural Gas Fueled	White Symania	8G825	279289	800 hp	800 hm	1991	N/A		<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	4SLB	NI/A
21	Compressor Engine	White Superior	00023	219209	800 np	800 hp	1991	27		New/Additional       Replacement Unit         To Be Modified       To be Replaced	43LD	N/A
28	Boiler #1	Wickes	N/A	61787-1	36	36	Unknown	N/A	30600102	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	N/A
20	Bollef #1	wickes	1N/A	01/0/-1	MMBtu/hr	MMBtu/hr	Unknown	28	30600102	□ To Be Modified □ To be Replaced	IN/A	1N/A

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					Manufact- urer's Rated	Requested Permitted	Date of Manufacture <sup>2</sup>	Controlled by Unit #	Source Classi-		RICE Ignition	
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Capacity <sup>3</sup> (Specify Units)	Capacity <sup>3</sup> (Specify Units)	Date of Construction/ Reconstruction <sup>2</sup>	Emissions vented to Stack #	fication Code (SCC)	For Each Piece of Equipment, Check One	Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
30	Natural Gas Fueled Compressor Engine	Caterpillar	G3516LE	4EK03683	1340 hp	1340 hp	2001 2001	N/A 30	20200254	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit         □ To Be Modified       □ To be Replaced	4SLB	N/A
31	Natural Gas Fueled Compressor Engine	Caterpillar	G3516LE	WPW02174	1340 hp	1340 hp	2011	N/A 31	20200254	If the Modified     If the Replaced       Image: Set Modified     Image: Set Modified       Image: Set Modified     Image: Set Modified       Image: Set Modified     Image: Set Modified	4SLB	N/A
32	Natural Gas Fueled Compressor Engine	Caterpillar	G3516LE	WPW02129	1340 hp	1340 hp	04/2008	N/A 32	20200254	☐ To be Modified     ☐ To be Replaced       ☑ Existing (unchanged)     ☐ To be Removed       □ New/Additional     ☐ Replacement Unit       □ To be Modified     ☐ To be Replaced	4SLB	N/A
33	Natural Gas Fueled Compressor Engine	Caterpillar	G3516LE	4EK03489	1340 hp	1340 hp	2000 2001 2001	N/A 33	20200254	Image: Constraint of the second dependence of the second dependen	4SLB	N/A
34	Natural Gas Fueled Compressor Engine	Caterpillar	G3516LE	4EK03692	1340 hp	1340 hp	2001 2001	N/A 34	20200254	Image: Constraint of the second dependence of the second dependen	4SLB	N/A
38 (FUG-1)	Facility-Wide Fugitives	N/A	N/A	N/A	N/A	N/A	N/A N/A	N/A N/A	31088811	□       To Be Modified       □       To be Replaced         ☑       Existing (unchanged)       □       To be Removed         □       New/Additional       □       Replacement Unit         □       To Be Modified       □       To be Replaced	N/A	N/A
39	Natural Gas Fueled Compressor Engine	Waukesha	7042GSI	318846	1,200 hp	1,200 hp	Unknown 2009	N/A 39	20200253	□     10 be Modified     □     10 be Replaced       ☑     Existing (unchanged)     □     To be Removed       □     New/Additional     □     Replacement Unit       □     To be Modified     □     To be Replaced	4SLB	N/A
40	Reboiler	TBD	TBD	TBD	0.5 MMBtu/hr	0.5 MMBtu/hr	TBD	N/A 40	30600102	Image: Constraint of the second dependence of the second dependen	N/A	N/A
Dehy	TEG Dehydrator	Sivalis	ABFO	5303	7.5 gal/min	7.5 gal/min	Unknown	N/A N/A	31000301	□       To Be Modified       □       To be Replaced         ☑       Existing (unchanged)       □       To be Removed         □       New/Additional       □       Replacement Unit         □       To Be Modified       □       To be Replaced	N/A	N/A
Dehy-2	TEG Dehydrator	TBD	TBD	TBD	5 MMSCFD	5 MMSCFD	TBD	N/A N/A	31000301	□     10 be Modified     □     10 be Replaced       ☑     Existing (unchanged)     □     To be Removed       □     New/Additional     □     Replacement Unit       □     To be Modified     □     To be Replaced	N/A	N/A
GT-1	Gunbarrel Separator	N/A	N/A	N/A	400 bbl	400 bbl	2008	VRU VRU	40301105	Image: Constraint of the second dependence of the second dependen	N/A	N/A
TK-C	Condensate Tank with Blanket Gas	Permian	N/A	28579	300 bbl	300 bbl	1998 1998	N/A 22	40400311	□       To Be Modified       □       To be Replaced         ☑       Existing (unchanged)       □       To be Removed         □       New/Additional       □       Replacement Unit         □       To Be Modified       □       To be Replaced	N/A	N/A
TK-48	Feed Tank	N/A	N/A	N/A	500 bbl	500 bbl	2005 2005	VRU VRU	40400311	☐ To be Modified     ☐ To be Replaced       ☑ Existing (unchanged)     ☐ To be Removed       □ New/Additional     □ Replacement Unit       □ To be Modified     □ To be Replaced	N/A	N/A
TK-49	Feed Tank	N/A	N/A	N/A	500 bbl	500 bbl	2005 2005	VRU VRU	40400311	If the Modified     If the Replaced       Image: Second Sec	N/A	N/A
TK-50	Oil Tank	N/A	N/A	N/A	500 bbl	500 bbl	2005 2005	VRU VRU	40400311	If the Modified     If the Replaced       Image: The Replaced     Image: The Replaced       Image: The Replaced     Replaced	N/A	N/A
Load-1 <sup>4</sup>	Load 1	N/A	N/A	N/A	225,000 bbl/yr	225,000 bbl/yr	N/A N/A	N/A N/A	40400311	To be Modified     To be Replaced       Image: Second Secon	N/A	N/A

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					Manufact- urer's Rated	Requested Permitted	Date of Manufacture <sup>2</sup>	Controlled by Unit #	Source Classi-		RICE Ignition	
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Capacity <sup>3</sup> (Specify Units)	Capacity <sup>3</sup> (Specify Units)	Date of Construction/ Reconstruction <sup>2</sup>	Emissions vented to Stack #	fication Code (SCC)	For Each Piece of Equipment, Check One	Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
Haul-1	Haul 1	N/A	N/A	N/A	4 trucks/day	4 trucks/day	N/A	N/A	31088811	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	N/A
naui-i	riaul I	IN/A	IN/A	IN/A	4 trucks/day	4 trucks/day	N/A	N/A	51066611	□ To Be Modified □ To be Replaced	IN/A	IN/A
Haul-2	Haul 2	N/A	N/A	N/A	2 trucks/dox	2 trucks/day	N/A	N/A	31088811	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>	N/A	N/A
Tidul-2	Hauf 2	IN/A	IN/A	IN/A	2 uucks/uay	2 uucks/uay	N/A	N/A	51066611	□ To Be Modified □ To be Replaced	IN/A	IN/A
CT-N	Cooline Terrer	T.I., 1	Unknown	Unknown	2470	2470	2001	N/A	20600701	Existing (unchanged)     To be Removed     New/Additional     Replacement Unit		NT/A
C1-N	Cooling Tower	Unknown	Unknown	Unknown	3470 gpm	3470 gpm	2001	N/A	30600701	□ New/Additional       □ Replacement Unit         □ To Be Modified       □ To be Replaced	N/A	N/A
CT-S	Caslina Terrar	T.I., 1	Unknown	Unknown	2470	2470	2001	N/A	30600701	Existing (unchanged)     To be Removed     New/Additional     Replacement Unit	N/A	N/A
CI-5	Cooling Tower	Unknown	Unknown	Unknown	3470 gpm	3470 gpm	2001	N/A	50000701	New/Additional     Replacement Unit       To Be Modified     To be Replaced	IN/A	1N/A

'Unit numbers must correspond to unit numbers in the previous permit unless a complete cross reference table of all units in both permits is provided.

<sup>2</sup> Specify dates required to determine regulatory applicability.

<sup>3</sup> To properly account for power conversion efficiencies, generator set rated capacity shall be reported as the rated capacity of the engine in horsepower, not the kilowatt capacity of the generator set.

\* "4SLB" means four stroke lean burn engine, "4SRB" means four stroke rich burn engine, "2SLB" means two stroke lean burn engine, "CI" means compression ignition, and "SI" means spark ignition

#### Table 2-B: Insignificant Activities<sup>1</sup> (20.2.70 NMAC) OR Exempted Equipment (20.2.72 NMAC)

All 20.2.70 NMAC (Title V) applications must list all Insignificant Activities in this table. All 20.2.72 NMAC applications must list Exempted Equipment in this table. If equipment listed on this table is exempt under 20.2.72.202.B.5, include emissions calculations and emissions totals for 202.B.5 "similar functions" units, operations, and activities in Section 6, Calculations. Equipment and activities exempted under 20.2.72.202 NMAC may not necessarily be Insignificant under 20.2.70 NMAC (and vice versa). Unit & stack numbering must be consistent throughout the application package. Per Exemptions Policy 02-012.00 (see http://www.env.nm.gov/aqb/permit/aqb\_pol.html), 20.2.72.202.B NMAC Exemptions do not apply, but 20.2.72.202.A NMAC exemptions do apply to NOI facilities under 20.2.73 NMAC. List 20.2.72.301.D.4 NMAC Auxiliary Equipment for Streamline applications in Table 2-A. The List of Insignificant Activities (for TV) can be found online at https://www.env.nm.gov/wp-

content/uploads/sites/2/2017/10/InsignificantListTitleV.pdf. TV sources may elect to enter both TV Insignificant Activities and Part 72 Exemptions on this form.

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5) Insignificant Activity citation (e.g. IA List	Date of Manufacture /Reconstruction <sup>2</sup> Date of Installation	For Each Piece of Equipment, Check Onc
			Serial No.	Capacity Units	Item #1.a)	/Construction <sup>2</sup>	
T-04	Overflow Tank	N/A	N/A	90	Not source of pollutants	2008	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1-04	Overnow Tank	IN/A	N/A	bbl	Trivial	2008	□ To Be Modified □ To be Replaced
36	Heater Treater	Natco	N/A	0.75	2.72.202.B.5	Unknown	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
50	ficater ficater	Ivateo	N/A	MMBtu/hr	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-1	Gasoline Tank	Unknown	N/A	500	2.72.202.B.5	1994	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-1	Gasonine Tank	Clikilowii	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-2	Diesel Fuel Tank	Unknown	N/A	500	2.72.202.B.5	1994	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
114-2	Dieserruer Talik	Clikilowii	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-5	Methanol tank	Unknown	N/A	16,300	2.72.202.B.5.	1976	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
114-5	TK-6 Antifreeze tank	Clikilowii	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-6		Unknown	N/A	16,300	2.72.202.B.2	1976	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
110-0	Antineeze tank	Clikilowi	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-9	Lube Oil tank	Unknown	N/A	500	2.72.202.B.2	1976	<ul> <li>☑ Existing (unchanged)</li> <li>□ To be Removed</li> <li>□ New/Additional</li> <li>□ Replacement Unit</li> </ul>
113-3	Edde off talk	Clikilowi	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-10	100% Triethylene Glycol	Unknown	N/A	500	2.72.202.B.2	1988	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
111 10	10070 Theorytene Orycor	Chikilown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-11	100% Triethylene Glycol	Unknown	N/A	500	2.72.202.B.2	1988	<ul> <li>☑ Existing (unchanged)</li> <li>□ To be Removed</li> <li>□ New/Additional</li> <li>□ Replacement Unit</li> </ul>
ik ii	10070 Theorytene Orycor	Chikilown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-12	Amine tank	Unknown	N/A	100	2.72.202.B.2	1956	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
111 12		Chikilown	N/A	bbl	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-13	Slimicide tank	Unknown	N/A	400	2.72.202.B.2	1993	<ul> <li>☑ Existing (unchanged)</li> <li>□ To be Removed</li> <li>□ New/Additional</li> <li>□ Replacement Unit</li> </ul>
111 10		Chillio Mil	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-13A	BD 1501 Soap tank	Unknown	N/A	420	2.72.202.B.2	2001	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
111 15/1	DD 1001 Doup mink	Chalown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-14	Corrosion Inhibitor tank	Unknown	N/A	560	2.72.202.B.2	1993	<ul> <li>☑ Existing (unchanged)</li> <li>□ To be Removed</li> <li>□ New/Additional</li> <li>□ Replacement Unit</li> </ul>
111-17	corrosion innotor talk	Cirkitown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-15	Lube Oil Tank	Unknown	Permian Tk	210	2.72.202.B.2	1993	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1115		UIKIIUWII	35315	bbl	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup>	For Each Piece of Equipment, Check On
			Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction <sup>2</sup>	- · · · · · · · · · · · · · · · · · · ·
TK-16	Slop Oil (50% water/ 50% oil)	Unknown	Unknown	300	2.72.202.B.2	Aug-94	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-10	Slop On (50% water 50% on)	Ulkilowii	27021	bbl	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-18	Methanol tank	Unknown	N/A	470	2.72.202.B.2.	1991	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-10	ivietnanoi tank	Ulikilöwli	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-19	Boiler Treatment	Unknown	N/A	2,000	2.72.202.B.2	1991	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-19	Boner Treatment	Ulikilöwli	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-20	Boiler Treatment	Unknown	N/A	400	2.72.202.B.2	1993	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-20	Boner Treatment	Ulikilöwli	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-21 Solvent tank	Solvent touls	Unknown	N/A	500	2.72.202.B.2	1985	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-21	Solvent tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TK-22	U 101T 1	XX 1	N/A	8,800	2.72.202.B.2	1985	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1 <b>K-</b> 22	Used Oil Tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TK-23	Lube Oil tank	Unknown	N/A	500	2.72.202.B.2	1960	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-23	Lube Off tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-24	30% ethylene glycol; 70% water	Unknown	N/A	10,000	2.72.202.B.2	1960	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1 <b>K-</b> 24	50% ethylene glycol; 70% water	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-25	Methanol tank	Unknown	N/A	500	2.72.202.B.5	1991	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-23		Ulikilöwli	N/A	gal	Insignificant Activity Item #1.a.	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
TK-26	Slimicide tank	Unknown	Betz	500	2.72.202.B.5	1993	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
11-20	Similate tank	Ulikilowii	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-26A	Sulfuric Acid	Unknown	N/A	500	2.72.202.B.5	2001	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
1K-20A	Sulturic Aciu	UIKIIUWII	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-28	Detergent/soap	Unknown	N/A	220	2.72.202.B.2	1991	<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Unit</li> </ul>
11X-20	Detergent/soap	UIKIIUWII	N/A	gal	Insignificant Activity Item #5	Unknown	□ To Be Modified □ To be Replaced
TK-29	Water/oil from drain syst	Unknown	N/A	210,000	2.72.202.B.2	1959	□ Existing (unchanged) ☑ To be Removed □ New/Additional □ Replacement Unit
1 <b>N-</b> 29	water/on nom dram syst	UIIKIIOWII	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>

Unit Number	, company, Er			Aitesia	Gas Plant		June 2021; Revision 0
Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup>	For Each Piece of Equipment, Check On
omt Number	Source Description	Wanutacturer	Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction <sup>2</sup>	For Each Free of Equipment, Check On
SV 19 42	Water / - il from the in and	I I u lau annu	N/A	8400	2.72.202.B.2	1991	$\Box \text{ Existing (unchanged)}  \Box \text{ To be Removed}$
SV 18.42	Water/oil from drain syst	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	☑ New/Additional     □ Replacement Unit       □ To Be Modified     □ To be Replaced
GV 10 42			N/A	8400	2.72.202.B.2	1991	$\Box \text{ Existing (unchanged)} \qquad \Box \text{ To be Removed}$
SV 18.43	Water/oil from drain syst	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	☑ New/Additional     □ Replacement Unit       □ To Be Modified     □ To be Replaced
CV 19 44	Water / - il from the in and	I I u lau annu	N/A	8400	2.72.202.B.2	1991	□ Existing (unchanged) □ To be Removed
SV 18.44	Water/oil from drain syst	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	☑ New/Additional       □ Replacement Unit         □ To Be Modified       □ To be Replaced
TV 20	T (1)W((1)	YY 1	N/A	500	2.72.202.B.2	1985	$\square$ Existing (unchanged) $\square$ To be Removed
TK-30	Treated Water tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TV 21	Draduat (c-14 NOL)	Linker	N/A	773	2.72.202.B.5	1976	Existing (unchanged)
TK-31	Product (cold NGL)	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
TK 22			N/A	773	2.72.202.B.5	1976	$\square$ Existing (unchanged) $\square$ To be Removed
TK-32	Product (cold NGL)	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
TTK 22		YY 1	N/A	773	2.72.202.B.5	1976	$\square$ Existing (unchanged) $\square$ To be Removed
TK-33	Product (cold NGL)	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TTI 24		YY 1	N/A	773	2.72.202.B.5	1976	Existing (unchanged) To be Removed
TK-34	Product (cold NGL)	Unknown	N/A	bbl	Insignificant Activity Item #1.a.	Unknown	□ New/Additional       □ Replacement Unit         ☑ To Be Modified       □ To be Replaced
TTK 25		YY 1	N/A	3,888	2.72.202.B.5	1976	Existing (unchanged) To be Removed
TK-35	Propane tank	Unknown	N/A	gal	Insignificant Activity Item #1.a.	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TH 26	D (1	YY 1	N/A	8,943	2.72.202.B.5	1976	$\square$ Existing (unchanged) $\square$ To be Removed
TK-36	Propane tank	Unknown	N/A	gal	Insignificant Activity Item #1.a.	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TK 27	T ( 1 W/ ( ) 1	YY 1	N/A	1000	2.72.202.B.2	1982	$\square$ Existing (unchanged) $\square$ To be Removed
TK-37	Treated Water tank	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
<b>TK 20</b>	T ( 1 W/ ( ) 1	YY 1	N/A	1,000	2.72.202.B.2	1982	$\square$ Existing (unchanged) $\square$ To be Removed
TK-38	Treated Water tank	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
TK 20		YY 1	N/A	210	2.72.202.B.2	1960	Existing (unchanged) To be Removed
TK-39	Brine tank	Unknown	N/A	bbl	Insignificant Activity Item #5	Unknown	New/Additional     Replacement Unit       To Be Modified     To be Replaced
TTIZ 41	G 16 · · · · 1		N/A	500	2.72.202.B.2	2001	$\square$ Existing (unchanged) $\square$ To be Removed
TK-41	Sulfuric Acid	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TTY 40			N/A	500	2.72.202.B.2	Unknown	$\square$ Existing (unchanged) $\square$ To be Removed
TK-42	Lube Oil tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>
TTK 40			N/A	500	2.72.202.B.2	Unknown	$\square$ Existing (unchanged) $\square$ To be Removed
TK-43	Lube Oil tank	Unknown	N/A	gal	Insignificant Activity Item #5	Unknown	□ New/Additional     □ Replacement Unit       □ To Be Modified     □ To be Replaced
TTIZ 44			N/A	400	2.72.202.B.5	Unknown	☑ Existing (unchanged) □ To be Removed
TK-44	Slimicide tank	Unknown	N/A	gal	Insignificant Activity Item #1.a.	Unknown	<ul> <li>New/Additional</li> <li>Replacement Unit</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>

1	ig company, Er				Gas I lain		5une 2021, Revision 0
Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup>	For Each Piece of Equipment, Check Onc
omt Number	Source Description	Manufacturer	Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction <sup>2</sup>	For Each Free of Equipment, Check One
TK-45	Amine Surge Tank	Unknown	N/A	2,100	2.72.202.B.5	Unknown	
114-45	Annie Surge Tank	Clikilowii	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-46	Treated Water for water injection	Scaletrol	N/A	400	2.72.202.B.5	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
1K-40	Treated water for water injection	Scalettol	N/A	gal	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-47	47 Treated Water Overflow tank	Unknown	N/A	500	2.72.202.B.5	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
1K-4/	Treated water Overnow talk	Ulkilowii	AT-2569	bbl	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
TK-48	Treated Water Overflow tank	Unknown	N/A	500	2.72.202.B.5	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
114-40	Treated water Overnow talk	Clikilowii	N/A	bbl	Insignificant Activity Item #1.a.	Unknown	□ To Be Modified □ To be Replaced
comfort heater	comfort heater	Unknown	Unknown	< 5	2.72.202.B.1	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
connort neater	connort neater	Clikilowii	Unknown	MMbtu/hr	Insignificant Activity Item #3	Unknown	□ To Be Modified □ To be Replaced
AC-1	Air Compressor	Ingersol Rand	Unknown	48	2.72.202.A.2	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
AC-1	All Compressor	ingersor Kand	Unknown	hp	Insignificant Activity Item #6	Unknown	□ To Be Modified □ To be Replaced
Pump1	Waer Utility Pump	Chevrolet	Unknown	35	2.72.202.A.2	Unknown	
rumpi	waer Ounty Fump	Chevrolet	Unknown	hp	Insignificant Activity Item #6	Unknown	To Be Modified     To be Replaced
Pump2	Waer Utility Pump	Unknown	Unknown	35	2.72.202.A.2	Unknown	☑ Existing (unchanged)       □ To be Removed         □ New/Additional       □ Replacement Unit
r unip2	waer ounty rump	Chkilowii	Unknown	hp	Insignificant Activity Item #6	Unknown	□ To Be Modified □ To be Replaced

<sup>1</sup> Insignificant activities exempted due to size or production rate are defined in 20.2.70.300.D.6, 20.2.70.7.Q NMAC, and the NMED/AQB List of Insignificant Activities, dated September 15, 2008. Emissions from these insignificant activities do not need to be reported, unless specifically requested.

<sup>2</sup> Specify date(s) required to determine regulatory applicability.

#### **Table 2-C: Emissions Control Equipment**

Unit and stack numbering must correspond throughout the application package. Only list control equipment for TAPs if the TAP's maximum uncontrolled emissions rate is over its respective threshold as listed in 20.2.72 NMAC, Subpart V, Tables A and B. In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (c) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions.

Control Equipment Unit No.	Control Equipment Description	Date Installed	Controlled Pollutant(s)	Controlling Emissions for Unit Number(s) <sup>1</sup>	Efficiency (% Control by Weight)	Method used to Estimate Efficiency
VRU	Vapor Recovery Unit	2008	VOCs	GT-1, TK-48, TK-49, TK-50	95% annual; 100% short-term	Engineering Estimate
10	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	10	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
11	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	11	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
12	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	12	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
13	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	13	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
14	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	14	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
15	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	15	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
16	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	16	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
17	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	17	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
25	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	25	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
26	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	26	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
27	AFR & NSCR Catalytic Converter	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	27	~80% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalyst
30	Oxidation catalyst	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	30	~80% NO <sub>x</sub> and CO; 64% VOC & HAPs	Nominal for Catalyst
31	Oxidation catalyst	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	31	~80% NO <sub>x</sub> and CO; 64% VOC & HAPs	Nominal for Catalyst
32	Oxidation catalyst	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	32	~80% NO <sub>x</sub> and CO; 64% VOC & HAPs	Nominal for Catalys
33	Oxidation catalyst	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	33	~80% NO <sub>x</sub> and CO; 64% VOC & HAPs	Nominal for Catalys
34	Oxidation catalyst	Unknown	NO <sub>x</sub> , CO, VOC, HAPs	34	~80% NO <sub>x</sub> and CO; 64% VOC & HAPs	Nominal for Catalys
39	AFR & NSCR Catalytic Converter	2009	NO <sub>x</sub> , CO, VOC, HAPs	39	~85% NO <sub>x</sub> & CO; 75% VOC & HAPs	Nominal for Catalys

#### Table 2-D: Maximum Emissions (under normal operating conditions)

#### □ This Table was intentionally left blank because it would be identical to Table 2-E.

Maximum Emissions are the emissions at maximum capacity and prior to (in the absence of) pollution control, emission-reducing process equipment, or any other emission reduction. Calculate the hourly emissions using the worst case hourly emissions for each pollutant. For each pollutant, calculate the annual emissions as if the facility were operating at maximum plant capacity without pollution controls for 8760 hours per year, unless otherwise approved by the Department. List Hazardous Air Pollutants (HAP) & Toxic Air Pollutants (TAPs) in Table 2-I. Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

TI ' NI	N	Ox	C	0	V	DC	S	)x	PI	M1	PM	[10 <sup>1</sup>	PM	2.5 <sup>1</sup>	Н	<sub>2</sub> S	Le	ead
Unit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
10	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
11	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
12	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
13	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
14	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
15	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
16	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
17	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
19	0.30	1.3	0.25	1.1	0.016	0.072	0.0018	0.0078	0.023	0.10	0.023	0.10	0.023	0.10	-	-	-	-
20	3.5	15.5	3.0	13.0	0.19	0.85	0.021	0.093	0.27	1.2	0.27	1.2	0.27	1.2	-	-	-	-
22 (pilot & purge & blanket gas)	0.22	0.98	1.2	5.3	-	-	0.023	0.10	-	-	-	-	-	-	2.3E-05	1.0E-04	-	-
23 (pilot & purge gas)	0.086	0.38	0.47	2.1	-	-	0.0090	0.040	-	-	-	-	-	-	9.0E-06	3.9E-05	-	-
25	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
26	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
27	26.5	115.9	26.5	115.9	3.5	15.4	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	-	-
28	3.5	15.5	3.0	13.0	0.2	0.9	0.0212	0.093	0.27	1.17	0.27	1.17	0.268	1.17	-	-	-	-
30	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.101	0.44	-	-	-	-
31	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.101	0.44	-	-	-	-
32	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.101	0.44	-	-	-	-
33	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.101	0.44	-	-	-	-
34	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.101	0.44	-	-	-	-
38 (FUG-1)	-	-	-	-	9.0	39.6	-	-	-	-	-	-	-	-	0.14	0.60	-	-
39	58.2	254.9	84.7	370.8	2.6	11.6	0.12	0.53	0.17	0.73	0.17	0.73	0.17	0.73	-	-	-	-
40	0.049	0.21	0.041	0.18	0.0027	0.012	0.0071	0.031	0.0037	0.016	0.0037	0.016	0.0037	0.016	-	-	-	-
Dehy <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DEHY-2 <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
GT-1 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-C <sup>5</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-48 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-49 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-50 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

CP Opera	ating Company, L	Р							Artes	ia Gas Plan	t								June 2021; Re
	Unit No.	NO	Ox	C	0	V	DC	S	Ox	P	M <sup>1</sup>	PM	[10 <sup>1</sup>	PM	2.5 <sup>1</sup>	Н	$_2S$	Le	ad
	Unit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
	Load-1	-	-	-	-	6.5	28.3	-	-	-	-	-	-	-	-	-	-	-	-
	Haul-1	-	-	-	-	-	-	-	-	5.5	2.9	1.4	0.73	0.14	0.073	-	-	-	-
	Haul-2	-	-	-	-	-	-	-	-	5.5	0.90	1.4	0.23	0.14	0.023	-	-	-	-
	CT-N	-	-	-	-	-	-	-	-	0.31	1.4	0.20	0.86	0.00068	0.0030	-	-	-	-
	CT-S	-	-	-	-	-	-	-	-	0.28	1.2	0.18	0.78	0.00062	0.0027	-	-	-	-
	Totals	504.8	2211.2	531.5	2327.9	77.9	341.1	0.28	1.2	13.5	14.9	5.1	11.1	2.2	8.6	0.14	0.60	-	-

<sup>1</sup>Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but PM is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

#### Table 2-E: Requested Allowable Emissions

Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E<sup>4</sup>).

Unit No.	NO	)x	С	0	V	DC	SC	)x	P	M <sup>1</sup>	PM	[ <b>10</b> <sup>1</sup>	PM	2.5 <sup>1</sup>	Н	$_2S$	Le	ead
Unit Ivo.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
10	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
11	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
12	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
13	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
14	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
15	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
16	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
17	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
19	0.30	1.30	0.25	1.10	0.02	0.07	0.0018	0.0078	0.023	0.10	0.023	0.10	0.023	0.10	-	-		
20	3.53	15.46	2.96	12.99	0.19	0.85	0.021	0.09	0.27	1.17	0.27	1.17	0.27	1.17	-	-		
22 (pilot & purge & blanket gas)	0.22	0.98	1.21	5.32	-	-	0.023	0.10	-	-	-	-	-	-	2.3E-05	0.0001		
23 (pilot & purge gas)	0.086	0.38	0.47	2.06	-	-	0.01	0.04	-	-	-	-	-	-	9E-06	3.9E-05		
25	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
26	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
27	5.29	23.19	5.29	23.19	0.88	3.84	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-		
28	3.57	15.64	3.00	13.14	0.20	0.86	0.021	0.09	0.27	1.19	0.27	1.19	0.27	1.19	-	-		
30	5.91	25.88	5.91	25.88	1.48	6.47	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-		
31	5.91	25.88	5.91	25.88	1.48	6.47	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-		
32	5.91	25.88	5.91	25.88	1.48	6.47	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-		
33	5.91	25.88	5.91	25.88	1.48	6.47	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-		
34	5.91	25.88	5.91	25.88	1.48	6.47	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-		
38 (FUG-1)	-	-	-	-	9.05	39.62	-	-	-	-	-	-	-	-	-	-		
39	8.60	37.66	11.90	52.14	0.40	1.74	0.12	0.53	0.17	0.73	0.17	0.73	0.17	0.73	-	-		
40	0.049	0.215	0.041	0.180	0.003	0.012	0.007	0.031	0.004	0.016	0.004	0.016	0.004	0.016	-	-		
Dehy <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
DEHY-2 <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
GT-1 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
TK-C <sup>5</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
TK-48 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
TK-49 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		

DC	P Operating Cor	npany, LP							Arte	sia Gas Plan	t							June 2	2021; Revisio	on 0
	Unit No.	N	Ox	С	0	V	DC	S	Ox	PI	M <sup>1</sup>	PM	[10 <sup>1</sup>	PM	2.5 <sup>1</sup>	Н	<sub>2</sub> S	Le	ad	
	Unit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	
	TK-50 <sup>4</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
	Load-1	-	-	-	-	6.46	28.29	-	-	-	-	-	-	-	-	-	-			
	Haul-1	-	-	-	-	-	-	-	-	1.23	0.20	0.31	0.051	0.031	0.0051	-	-			
	Haul-2	-	-	-	-	-	-	-	-	1.23	0.64	0.31	0.16	0.03145	0.0164	-	-			
	CT-N	-	-	-	-	-	-	-	-	0.31	1.36	0.20	0.86	0.00068	0.0030	-	-			
	CT-S	-	-	-	-	-	-	-	-	0.28	1.24	0.18	0.78	0.00062	0.0027	-	-			
	Totals	104.13	456.09	107.62	471.38	33.35	146.06	0.28	1.21	5.00	11.94	2.95	10.36	2.00	8.53	3.2E-05	0.00014			

<sup>1</sup> Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

<sup>3</sup> Units Dehy and Dehy-2 are completely closed systems with any flash and recirculation gas routed to the VRU and reinjected into inlet gas for recycling. There are no emissions from these <sup>4</sup> Units GT-1, TK-48, TK-49, and TK-50 are controlled by a VRU with 100% control efficiency. To allow for downtime for maintenance and repair, the effective control efficiency for the VRU <sup>5</sup>Unit TK-C always has blanket gas which prevents working and breathing emissions. There are no flashing emissions as the liquids being handled are at atmospheric pressure. Emissions from blanket gas are routed to flare Unit 22.

#### Table 2-F: Additional Emissions during Startup, Shutdown, and Routine Maintenance (SSM)

This table is intentionally left blank since all emissions at this facility due to routine or predictable startup, shutdown, or scehduled maintenance are no higher than those listed in Table 2-E and a malfunction emission limit is not already permitted or requested. If you are required to report GHG emissions as described in Section 6a, include any GHG emissions during Startup, Shutdown, and/or Scheduled Maintenance (SSM) in Table 2-P. Provide an explanations of SSM emissions in Section 6 and 6a.

All applications for facilities that have emissions during routine our predictable startup, shutdown or scheduled maintenance  $(SSM)^1$ , including NOI applications, must include in this table the Maximum Emissions during routine or predictable startup, shutdown and scheduled maintenance (20.2.7 NMAC, 20.2.72.203.A.3 NMAC, 20.2.73.200.D.2 NMAC). In Section 6 and 6a, provide emissions calculations for all SSM emissions reported in this table. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (https://www.env.nm.gov/adb/nermit/adb. nol html) for more detailed instructions. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4)

(1111)3.// www.												mal points					1	
Unit No.	N	Ox	C	0		DC	SC	)x	PI	M <sup>2</sup>		(10 <sup>2</sup>	PM	$2.5^{2}$		$_2S$	Le	ead
Omt 110.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
22 <sup>3</sup>	642.9	7.5	3,498.3	40.7	2,685.1	27.2	4,918.4	49.9	-	-	-	-	-	-	52.3	0.53	-	-
23 <sup>3</sup>	10.4	2.4	56.6	13.2	0.0050	0.00082	2,001.0	328.2	-	-	-	-	-	-	21.3	3.5	-	-
SSM <sup>3</sup>	-	-	-	-	2959.6	23.2	-	-	-	-	-	-	-	-	93.3	0.70	-	-
Malfunction <sup>4</sup>	642.9	10.0	3,498.3	10.0	2,685.1	10.0	4,918.4	10.0	-	-	-	-	-	-	52.3	9.0	-	-
Totals	653.35	19.91	3554.97	63.90	5644.76	60.35	11837.74	388.09	-	-	-	-	-	-	166.85	13.72	-	-

<sup>1</sup> For instance, if the short term steady-state Table 2-E emissions are 5 lb/hr and the SSM rate is 12 lb/hr, enter 7 lb/hr in this table. If the annual steady-state Table 2-E emissions are 21.9 TPY, and the number of scheduled SSM events result in annual emissions of 31.9 TPY, enter 10.0 TPY in the table below.

<sup>2</sup> Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

<sup>3</sup> Units 22 and 23 are considered part of SSM however they have been given their own individual line on this table for clarity.

<sup>4</sup> lb/hr emission rates are equal to the maximum lb/hr of SSM emissions

#### Table 2-G: Stack Exit and Fugitive Emission Rates for Special Stacks

Z I have elected to leave this table blank because this facility does not have any stacks/vents that split emissions from a single source or combine emissions from more than one source listed in table 2-A. Additionally, the emission rates of all stacks match the Requested allowable emission rates stated in Table 2-E.

Use this table to list stack emissions (requested allowable) from split and combined stacks. List Toxic Air Pollutants (TAPs) and Hazardous Air Pollutants (HAPs) in Table 2-I. List all fugitives that are associated with the normal, routine, and non-emergency operation of the facility. Unit and stack numbering must correspond throughout the application package. Refer to Table 2-E for instructions on use of the "-" symbol and on significant figures.

	Serving Unit Number(s) from	N	Ox	C	0	V	DC	SC	Dx	Р	М	PN	110	PM	12.5	$\Box$ H <sub>2</sub> S or	r 🗆 Lead
Stack No.	Number(s) from Table 2-A	lb/hr	ton/yr	lb/hr	ton/yr												
,	Totals:																

#### Table 2-H: Stack Exit Conditions

Unit and stack numbering must correspond throughout the application package. Include the stack exit conditions for each unit that emits from a stack, including blowdown venting parameters and tank emissions. If the facility has multiple operating scenarios, complete a separate Table 2-H for each scenario and, for each, type scenario name here:

Stack	Serving Unit Number(s) from	Orientation (H-Horizontal	Rain Caps	Height Above	Temp.	Flow	Rate	Moisture by	Velocity	Inside
Number	Table 2-A	V=Vertical)	(Yes or No)	Ground (ft)	(F)	(acfs)	(dscfs)	Volume (%)	(ft/sec)	Diameter (ft)
10	10	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
11	11	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
12	12	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
13	13	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
14	14	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
15	15	V	No	46	1340	70.0	N/A	N/A	89.2	1.0
16	16	V	No	46.3	1340	70.0	N/A	N/A	89.2	1.0
17	17	V	No	46.3	1340	70.0	N/A	N/A	89.2	1.0
19	19	V	No	33.1	630	211.7	N/A	N/A	20.8	3.6
20	20	V	No	42.3	750	281.7	N/A	N/A	57.4	2.5
22	22	V	No	70.6	1832	131.9	N/A	N/A	65.6	1.6
23	23	V	No	70.6	1832	131.9	N/A	N/A	65.6	1.6
24	24	V	No	98	1000	274.8	N/A	N/A	27	3.6
25	25	V	No	40.3	1340	70.0	N/A	N/A	89.2	1.0
26	26	V	No	40.3	1340	70.0	N/A	N/A	89.2	1.0
27	27	V	No	40.3	1340	70.0	N/A	N/A	89.2	1.0
28	28	V	No	44.7	750	281.7	N/A	N/A	57.4	2.5
30	30	V	No	42.0	855	128.1	N/A	N/A	163	1.0
31	31	V	No	42	855	128.1	N/A	N/A	163	1.0
32	32	V	No	42	855	128.1	N/A	N/A	163	1.0
33	33	V	No	42	855	128.1	N/A	N/A	163	1.0
34	34	V	No	42	855	128.1	N/A	N/A	163	1.0
39	39	V	No	46	1125	116.1	N/A	N/A	147.9	1.0
40	40	V	No	15	600	3.43	N/A	N/A	9.8	0.70

#### Table 2-I: Stack Exit and Fugitive Emission Rates for HAPs and TAPs

In the table below, report the Potential to Emit for each HAP from each regulated emission unit listed in Table 2-A, only if the entire facility emits the HAP at a rate greater than or equal to one (1) ton per year For each such emission unit, HAPs shall be reported to the nearest 0.1 tpy. Each facility-wide Individual HAP total and the facility-wide Total HAPs shall be the sum of all HAP sources calculated to the nearest 0.1 ton per year. Per 20.2.72.403.A.1 NMAC, facilities not exempt [see 20.2.72.402.C NMAC] from TAP permitting shall report each TAP that has an uncontrolled emission rate in excess of its pounds per hour screening level specified in 20.2.72.502 NMAC. TAPs shall be reported using one more significant figure than the number of significant figures shown in the pound per hour threshold corresponding to the substance. Use the HAP nomenclature as it appears in Section 112 (b) of the 1990 CAAA and the TAP nomenclature as it listed in 20.2.72.502 NMAC. Include tank-flashing emissions estimates of HAPs in this table. For each HAP or TAP listed, fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected or the pollutant is emitted in a quantity less than the threshold amounts described above.

Stack No.	Unit No.(s)		HAPs		ldehyde IAP	Provide Name Here	Pollutant	Provide Name Here HAP or		Name Here	Pollutant • D TAP	Provide Name Here HAP or		Name Here	Pollutant •	Name Here	Pollutant e 🛛 r 🗆 TAP	Name Her	Pollutant e D r D <b>TAP</b>
		lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
10	10	0.065	0.29	0.044	0.19														
11	11	0.065	0.29	0.044	0.19														
12	12	0.065	0.29	0.044	0.19														
13	13	0.065	0.29	0.044	0.19														
14	14	0.065	0.29	0.044	0.19														
15	15	0.065	0.29	0.044	0.19														
16	16	0.065	0.29	0.044	0.19														
17	17	0.065	0.29	0.044	0.19														
19	19	0.043	0.19	0.0025	0.011														
20	20	0.094	0.41	0.0026	0.012														
purge &	22 (pilot & purge & blanket gas)	-	-	-	-														
23 (pilot & purge gas)	23 (pilot & purge gas)	-	-	-	-														
25	25	0.065	0.29	0.044	0.19														
26	26	0.065	0.29	0.044	0.19														
27	27	0.065	0.29	0.044	0.19														
28	28	0.094	0.41	0.0026	0.012														
30	30	0.25	1.1	0.19	0.81														
31	31	0.25	1.1	0.19	0.81														
32	32	0.25	1.1	0.19	0.81														
33	33	0.25	1.1	0.19	0.81														
34	34	0.25	1.1	0.19	0.81														
N/A	38 (FUG-1)	0.23	1.0	-	-														
39	39	0.098	0.43	0.066	0.29														
40	40	0.0013	0.0057	4.6E-05	0.00020														

DCP Ope	erating Company,	LP							Artesia Gas	Plant							Ju	ne 2021; Rev	ision 0
Stack No.	Unit No.(s)	Total	HAPs		Formaldehyde Provide Pollutant Name Here HAP HAP or  TAP		Name Here	Pollutant	Name Here	Pollutant	Provide Name Here HAP or		Name Here	Pollutant	Name Here	Pollutant	Name Here	Pollutant e D r D TAP	
		lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
N/A	Dehy <sup>1</sup>	-	-	-	-														
N/A	DEHY-2 <sup>1</sup>	-	-	-	-														
N/A	GT-1 <sup>2</sup>	-	-	-	-														
N/A	TK-C <sup>3</sup>	-	-	-	-														
N/A	TK-48 <sup>2</sup>	-	-	-	-														
N/A	TK-49 <sup>2</sup>	-	-	-	-														
N/A	TK-50 <sup>2</sup>	-	-	-	-														
N/A	Load-1	0.14	0.61	-	-														
N/A	Haul-1	-	-	-	-														
N/A	Haul-2	-	-	-	-														
N/A	CT-N	-	-	-	-														
N/A	CT-S	-	-	-	-														
	Totals:	2.68	11.75	1.48	6.49														

<sup>1</sup> Units Dehy and Dehy-2 are completely closed systems with any flash and recirculation gas routed to the VRU and reinjected into inlet gas for recycling. There are no emissions from these units. <sup>2</sup> Units GT-1, TK-48, TK-49, and TK-50 are controlled by a VRU with 100% control efficiency. To allow for downtime for maintenance and repair, the effective control efficiency for the VRU is 95%. The <sup>3</sup> Unit TK-C always has blanket gas which prevents working and breathing emissions. There are no flashing emissions as the liquids being handled are at atmospheric pressure. Emissions from blanket gas are

## Table 2-J: Fuel

#### Specify fuel characteristics and usage. Unit and stack numbering must correspond throughout the application package.

	Fuel Type (low sulfur Diesel,	Fuel Source: purchased commercial,		Speci	fy Units	-	
Unit No.	ultra low sulfur diesel, Natural Gas, Coal,)	pipeline quality natural gas, residue gas, raw/field natural gas, process gas (e.g. SRU tail gas) or other	Lower Heating Value	Hourly Usage	Annual Usage	% Sulfur	% Ash
10	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
11	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
12	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
13	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
14	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
15	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
16	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
17	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
19	Sweet Natural Gas	Pipeline quality natural gas	1,008	3.0 Mscf	26.1 MMscf	5 gr S/ 100 scf	Negligible
20	Sweet Natural Gas	Pipeline quality natural gas	1,008	30.0 Mscf	260.7 MMscf	5 gr S/ 100 scf	Negligible
22 (pilot)	Sweet Natural Gas	Pipeline quality natural gas	1,008	1.6 Mscf	14.3 MMscf	5 gr S/ 100 scf	Negligible
23 (pilot)	Sweet Natural Gas	Pipeline quality natural gas	1,008	1.6 Mscf	14.3 MMscf	5 gr S/ 100 scf	Negligible
25	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
26	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
27	Sweet Natural Gas	Pipeline quality natural gas	1,008	6.3 Mscf	55.6 MMscf	5 gr S/ 100 scf	Negligible
28	Sweet Natural Gas	Pipeline quality natural gas	1,008	30.0 Mscf	260.7 MMscf	5 gr S/ 100 scf	Negligible
30	Sweet Natural Gas	Pipeline quality natural gas	1,008	10.0 Mscf	87.9 MMscf	5 gr S/ 100 scf	Negligible
31	Sweet Natural Gas	Pipeline quality natural gas	1,008	10.0 Mscf	87.9 MMscf	5 gr S/ 100 scf	Negligible

DCP Operating Company, LP
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DCI Operating C			Antesia Gas I lain				r, Revision o
	Fuel Type (low sulfur Diesel,	Fuel Source: purchased commercial,		Speci	fy Units		
Unit No.	ultra low sulfur diesel, Natural Gas, Coal,)	pipeline quality natural gas, residue gas, raw/field natural gas, process gas (e.g. SRU tail gas) or other	Lower Heating Value	Hourly Usage	Annual Usage	% Sulfur	% Ash
32	Sweet Natural Gas	Pipeline quality natural gas	1,008	10.0 Mscf	87.9 MMscf	5 gr S/ 100 scf	Negligible
33	Sweet Natural Gas	Pipeline quality natural gas	1,008	10.0 Mscf	87.9 MMscf	5 gr S/ 100 scf	Negligible
34	Sweet Natural Gas	Pipeline quality natural gas	1,008	10.0 Mscf	87.9 MMscf	5 gr S/ 100 scf	Negligible
39	Sweet Natural Gas	Pipeline quality natural gas	1,008	8.5 Mscf	74.6 MMscf	5 gr S/ 100 scf	Negligible
40	Sweet Natural Gas	Pipeline quality natural gas	1,008	0.50 Mscf	4.3 MMscf	5 gr S/ 100 scf	Negligible

#### Table 2-K: Liquid Data for Tanks Listed in Table 2-L

For each tank, list the liquid(s) to be stored in each tank. If it is expected that a tank may store a variety of hydrocarbon liquids, enter "mixed hydrocarbons" in the Composition column for that tank and enter the corresponding data of the most volatile liquid to be stored in the tank. If tank is to be used for storage of different materials, list all the materials in the "All Calculations" attachment, run the newest version of TANKS on each, and use the material with the highest emission rate to determine maximum uncontrolled and requested allowable emissions rate. The permit will specify the most volatile category of liquids that may be stored in each tank. Include appropriate tank-flashing modeling input data. Use additional sheets if necessary. Unit and stack numbering must correspond throughout the application package.

					Vapor	Average Stor	age Conditions	Max Stora	ge Conditions
Tank No.	SCC Code     Material Name     Composition	Composition	Liquid Density (lb/gal)	Wolecular Weight (lb/lb*mol)	Temperature (°F)	True Vapor Pressure (psia)	Temperature (°F)	True Vapor Pressure (psia)	
TK-48	40400311	Oil Water Mix	~50% oil; 50% water	7.36	18	61.55	0.25	75.43	0.40
TK-49	40400311	Oil Water Mix	~50% oil; 50% water	7.36	18	61.55	0.25	75.43	0.40
TK-50	40400311	Crude Oil	Crude Oil (RVP 5)	7.1	50	61.55	3.90	75.43	5.25
TK-C	40400311	Condensate with blanket gas	Condensate (RVP 10)	5.6	66	69.79	6.24	82.00	7.81

#### Table 2-L: Tank Data

Include appropriate tank-flashing modeling input data. Use an addendum to this table for unlisted data categories. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary. See reference Table 2-L2. Note: 1.00 bbl = 10.159 M3 = 42.0 gal

Tank No.	Date Installed	Materials Stored	Seal Type (refer to Table 2- LR below)	<b>Roof Type</b> (refer to Table 2- LR below)	Сар	acity	Diameter (M)	Vapor Space	Co (from Ta	blor ble VI-C)	Paint Condition (from Table VI-	Annual Throughput (gal/yr)	Turn- overs
			LK below)	LK below)	(bbl)	(M <sup>3</sup> )		(M)	Roof	Shell	C)		(per year)
TK-48	2005	Oil Water Mix	FX	NA	500	80	4.88	6	OT (Red)	OT (Red)	Good	3,860,010	182.50
TK-49	2005	Oil Water Mix	FX	NA	500	80	4.88	6	OT (Red)	OT (Red)	Good	3,860,010	182.50
TK-50	2005	Crude Oil	FX	NA	500	80	4.88	6	OT (Red)	OT (Red)	Good	3,860,010	182.50
TK-C	1998	Condensate with blanket gas	FX	NA	714	80	3.96	Horizonal	LG	LG	Good	4,368,000	145.60

#### Table 2-L2: Liquid Storage Tank Data Codes Reference Table

Roof Type	Seal Type, W	Velded Tank Seal Type	Seal Type, Rive	eted Tank Seal Type	Roof, Shell Color	Paint Condition
FX: Fixed Roof	Mechanical Shoe Seal	Liquid-mounted resilient seal	Vapor-mounted resilient seal	Seal Type	WH: White	Good
IF: Internal Floating Roof	A: Primary only	A: Primary only	A: Primary only	A: Mechanical shoe, primary only	AS: Aluminum (specular)	Poor
EF: External Floating Roof	B: Shoe-mounted secondary	B: Weather shield	B: Weather shield	B: Shoe-mounted secondary	AD: Aluminum (diffuse)	
P: Pressure	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	LG: Light Gray	
					MG: Medium Gray	
Note: $1.00 \text{ bbl} = 0.159 \text{ M}$	$a^3 = 42.0$ gal				<b>BL</b> : Black	
					OT: Other (specify)	

	Materi	al Processed		N	Iaterial Produced		
Description	Chemical Composition	Phase (Gas, Liquid, or Solid)	Quantity (specify units)	Description	Chemical Composition	Phase	Quantity (specify units)
Field Natural Gas	Methane; low concentration VOCs	Gas	~90 MMscfd	Dry gas	Methane; low concentration VOCs	Gas	~90 MMscfd
				Natural gas liquids	Mixed hydrocarbons	Liquid	285 bbl/day

#### Table 2-M: Materials Processed and Produced (Use additional sheets as necessary.)

#### Table 2-N: CEM Equipment

Enter Continuous Emissions Measurement (CEM) Data in this table. If CEM data will be used as part of a federally enforceable permit condition, or used to satisfy the requirements of a state or federal regulation, include a copy of the CEM's manufacturer specification sheet in the Information Used to Determine Emissions attachment. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

Stack No.	Pollutant(s)	Manufacturer	Model No.	Serial No.	Sample Frequency	Averaging Time	Range	Sensitivity	Accuracy		
	N/A - There is no CEM equipment used at this facility.										

#### Table 2-O: Parametric Emissions Measurement Equipment

Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

Unit No.	Parameter/Pollutant Measured	Location of Measurement	Unit of Measure	Acceptable Range	Frequency of Maintenance	Nature of Maintenance	Method of Recording	Averaging Time			
	N/A - There is no PEM equipment used at this facility.										

#### Table 2-P: Greenhouse Gas Emissions

Applications submitted under 20.2.70, 20.2.72, & 20.2.74 NMAC are required to complete this Table. Power plants, Title V major sources, and PSD major sources must report and calculate all GHG emissions for each unit. Applicants must report potential emission rates in short tons per year (see Section 6.a for assistance). Include GHG emissions during Startup, Shutdown, and Scheduled Maintenance in this table. For minor source facilities that are not power plants, are not Title V, or are not PSD, there are three options for reporting GHGs 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHG as a second separate unit; OR 3) check the following box  $\Box$  By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

		CO <sub>2</sub> ton/yr	N2O ton/yr	CH <sub>4</sub> ton/yr	SF <sub>6</sub> ton/yr	PFC/HFC ton/yr <sup>2</sup>					<b>Total</b> GHG Mass Basis ton/yr <sup>4</sup>	<b>Total</b> <b>CO<sub>2</sub>e</b> ton/yr <sup>5</sup>
Unit No.	GWPs <sup>1</sup>	1	298	25	22,800	footnote 3						
10	mass GHG	3340.5	6.3E-03	0.063							3340.6	
10	CO <sub>2</sub> e	3340.5	1.9	1.6								3344.0
11	mass GHG	3340.5	6.3E-03	0.063							3340.6	
	CO <sub>2</sub> e	3340.5	1.9	1.6								3344.0
12	mass GHG	3340.5	6.3E-03	0.063				 	 		3340.6	2244.0
	CO <sub>2</sub> e	3340.5	1.9	1.6							22.40.6	3344.0
13	mass GHG	3340.5	6.3E-03	0.063							3340.6	2244.0
	CO <sub>2</sub> e	3340.5	1.9	1.6						 	2240 6	3344.0
14	mass GHG	3340.5	6.3E-03	0.063						 	3340.6	2244.0
	CO <sub>2</sub> e	3340.5	1.9	0.063							2240.6	3344.0
15	mass GHG CO <sub>2</sub> e	3340.5 3340.5	6.3E-03 1.9	1.6		-					3340.6	3344.0
	mass GHG	3340.5	6.3E-03	0.063							3340.6	5544.0
16	CO <sub>2</sub> e	3340.5	0.3E=03	1.6							5540.0	3344.0
	mass GHG	3340.5	6.3E-03	0.063							3340.6	3344.0
17	CO <sub>2</sub> e	3340.5	1.9	1.6							3340.0	3344.0
	mass GHG	1568.1	2.96E-03	0.030							1568.1	5544.0
19	CO <sub>2</sub> e	1568.1	0.9	0.030							1500.1	1569.7
	mass GHG	18799.3	3.5E-02	0.35							18799.7	1507.7
20	CO <sub>2</sub> e	18799.3	10.6	8.9							10////	18818.8
	mass GHG	3340.5	6.3E-03	0.063							3340.6	10010.0
25	CO <sub>2</sub> e	3340.5	1.9	1.6							221010	3344.0
	mass GHG	3340.5	6.3E-03	0.063							3340.6	
26	CO <sub>2</sub> e	3340.5	1.9	1.6								3344.0
	mass GHG	3340.5	6.3E-03	0.063							3340.6	
27	CO <sub>2</sub> e	3340.5	1.9	1.6								3344.0
20	mass GHG	18799.3	3.5E-02	0.35							18799.7	
28	CO <sub>2</sub> e	18799.3	10.6	8.9								18818.8
30	mass GHG	5281.1	9.96E-03	0.10							5281.2	
30	CO2e	5281.1	3.0	2.5								5286.6
31	mass GHG	5281.1	9.96E-03	0.10							5281.2	
51	CO <sub>2</sub> e	5281.1	3.0	2.5								5286.6
32	mass GHG	5281.1	9.96E-03	0.10							5281.2	
52	CO2e	5281.1	3.0	2.5								5286.6
33	mass GHG	5281.1	9.96E-03	0.10							5281.2	
55	CO <sub>2</sub> e	5281.1	3.0	2.5								5286.6
34	mass GHG	5281.1	9.96E-03	0.10							5281.2	
54	CO2e	5281.1	3.0	2.5								5286.6

DCP	Operating Comp	oany, LP	Artesia Gas Pla						ant						June 2021; Revision 0	
39	mass GHG	4482.0	8.45E-03	0.085											4482.1	
39	CO <sub>2</sub> e	4482.0	2.5	2.1												4486.7
40	mass GHG	256.0	4.83E-04	0.0048											256.0	
40	CO2e	256.0	0.1	0.1												256.3
Total	mass GHG	107055.9	0.2	2.0											107,058.2	
Total	CO <sub>2</sub> e	107055.9	60.2	50.5												107,166.6

<sup>1</sup> GWP (Global Warming Potential): Applicants must use the most current GWPs codified in Table A-1 of 40 CFR part 98. GWPs are subject to change, therefore, applicants need to check 40 CFR 98 to confirm GWP values.

<sup>2</sup> For HFCs or PFCs describe the specific HFC or PFC compound and use a separate column for each individual compound.

<sup>3</sup> For each new compound, enter the appropriate GWP for each HFC or PFC compound from Table A-1 in 40 CFR 98.

<sup>4</sup> Green house gas emissions on a **mass basis** is the ton per year green house gas emission before adjustment with its GWP.

<sup>5</sup> CO<sub>2</sub>e means Carbon Dioxide Equivalent and is calculated by multiplying the TPY mass emissions of the green house gas by its GWP.

# Section 3

# **Application Summary**

The <u>Application Summary</u> shall include a brief description of the facility and its process, the type of permit application, the applicable regulation (i.e. 20.2.72.200.A.X, or 20.2.73 NMAC) under which the application is being submitted, and any air quality permit numbers associated with this site. If this facility is to be collocated with another facility, provide details of the other facility including permit number(s). In case of a revision or modification to a facility, provide the lowest level regulatory citation (i.e. 20.2.72.219.B.1.d NMAC) under which the revision or modification is being requested. Also describe the proposed changes from the original permit, how the proposed modification will affect the facility's operations and emissions, de-bottlenecking impacts, and changes to the facility's major/minor status (both PSD & Title V).

The <u>Process</u> <u>Summary</u> shall include a brief description of the facility and its processes.

<u>Startup, Shutdown, and Maintenance (SSM)</u> routine or predictable emissions: Provide an overview of how SSM emissions are accounted for in this application. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on SSM emissions.

DCP Operating Company, LP (DCP) is submitting this application and the accompanying material to apply for a Title V Renewal (pursuant to 20.2.70.300.B(2) NMAC) to its current Title V Operating permit P095-R3 for the Artesia Gas Plant (Artesia).

The Artesia Gas Plant is a natural gas plant, SIC code 1321, located in Eddy County, New Mexico, approximately 13 miles southeast of Artesia. The plant is currently operating under NSR Permit 0434-M10-R2 and Title V Operating permit P095-R3. Under these permits, the Artesia plant is permitted to process and treat 90 MMscfd of natural gas per day with an acid gas injection well (AGI).

This application seeks to incorporate the following changes:

		Summary of 1 Crimiting	Actions to be incorporated
Permit	Date Issued	Application Type	Changes
NSR # 0434- M10R2	6/23/2017	NSR Administrative Revision and TV Administrative Amendment	<ul> <li>Like-kind replacement for Unit No. 17 a White Superior 8G825 to new SN 19097 and new Manufacture date 3/29/1967.</li> </ul>
NSR No. 0434M10R1	4/30/2015	NSR Administrative Revision and TV Administrative Amendment	• This revision consists of replacing insignificant source TK 29 with three 200 barrel tanks (SV 18.42, SV- 18.43 and SV-18.44) which are also insignificant sources.

#### Summary of Permitting Actions to be Incorporated

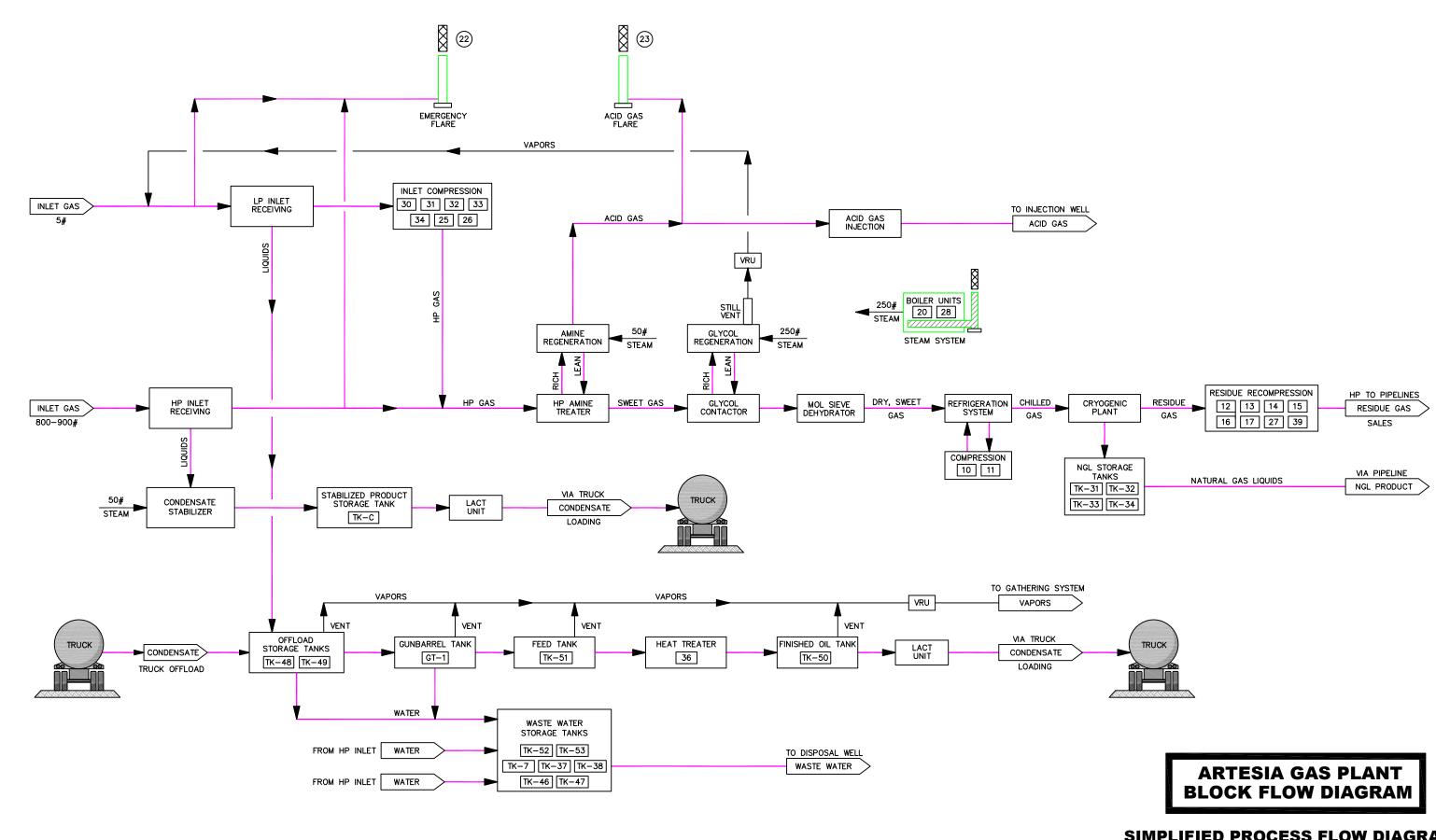
The Artesia Gas Plant is a major source under the Prevention of Significant Deterioration (PSD) rules as currently permitted, and will remain a major source after the modifications proposed. Artesia is an existing PSD major source that has never had a major modification. This facility will also remain a major source for operating permit purposes under Title V (20.2.70 NMAC).

# **Section 4**

### **Process Flow Sheet**

A **process flow sheet** and/or block diagram indicating the individual equipment, all emission points and types of control applied to those points. The unit numbering system should be consistent throughout this application.

A process flow diagram is attached.



	1		1		1	ENICO				1			ENICO	
REV	DATE	REVISION	BY	CHK'D	ENGR.	MGR.	REV	DATE	REVISION	BY	CHK'D	ENGR.	MGR.	
0	1-19-05	DRAWN FROM DEFS PLANT SKETCH (NO DATE)	J.R.E.	L.K.M.										
1	5-1-07	REVISIONS PER: J.R. FIELD SKETCH	J.R.E.	J.R.										
2	4-17-09	REVISIONS PER: J.D.B. FIELD SKETCH	J.R.E.	J.D.B.										Midelay
3	1-26-11	REVISIONS PER: J.D.B. FIELD SKETCH	J.R.E.	J.D.B.										Midstream.
4	5-2-14	CHANGED OFFLOAD CONDESATE FROM PIPELINE TO TRUCK	J.R.E.	J.C.										

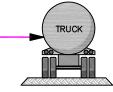
DWG. NO. \data\EhsDrawings\Mapping\NewMexico\Artesia\Artesia\_Flow

### SIMPLIFIED PROCESS FLOW DIAGRAM

# **ARTESIA GAS PLANT**

### **ARTESIA GATHERING SYSTEM**

**Eddy County** NEW MEXICO

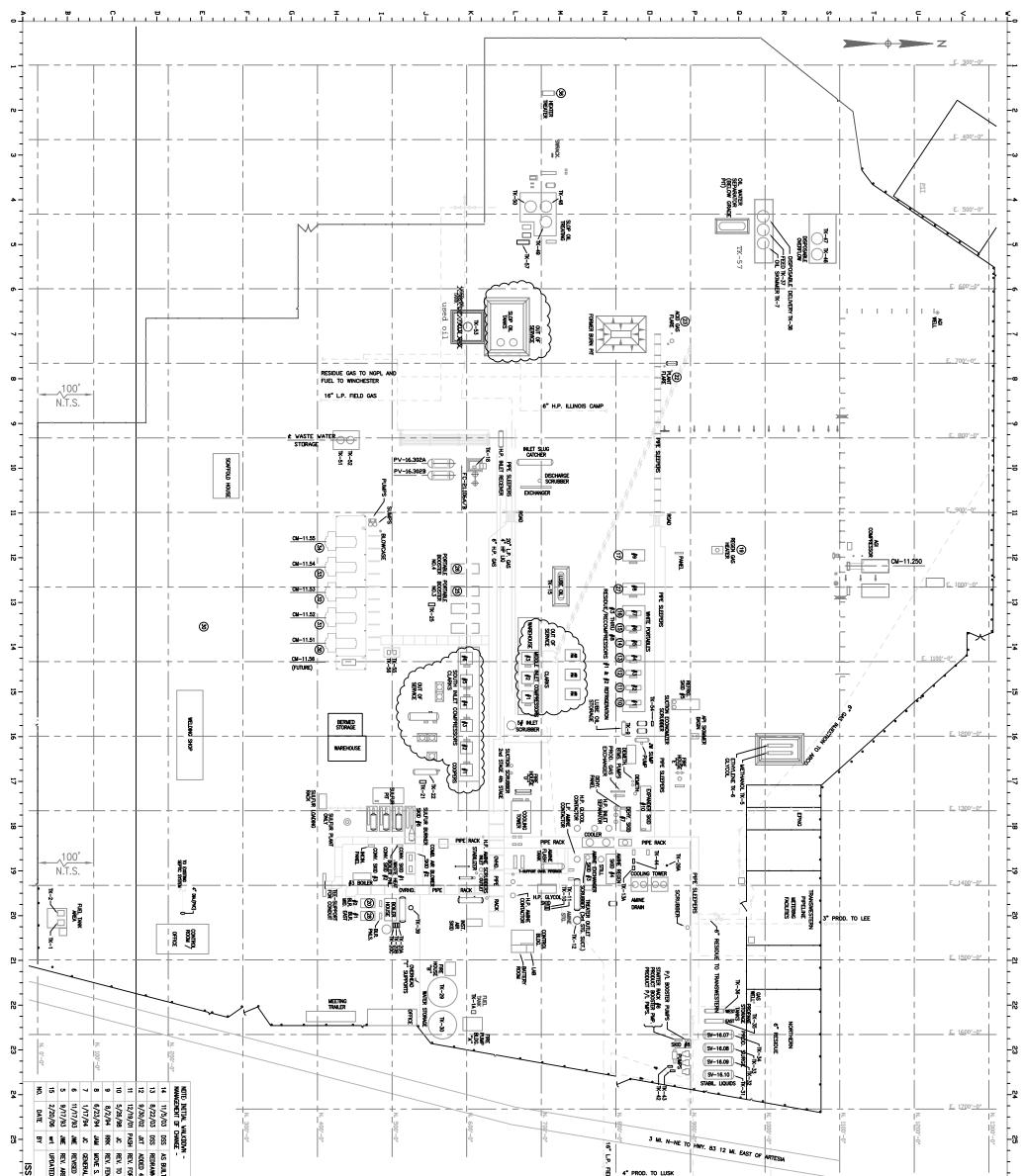


# Section 5

### **Plot Plan Drawn To Scale**

A <u>plot plan drawn to scale</u> showing emissions points, roads, structures, tanks, and fences of property owned, leased, or under direct control of the applicant. This plot plan must clearly designate the restricted area as defined in UA1, Section 1-D.12. The unit numbering system should be consistent throughout this application.

A plot plan is attached.



SUE 5		2 EN C 4						÷		Fi 4" PROD. TO LUSK			_	1	'
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27 -	NOTE 6	SI, SEPTIC STS. STD EXP. PROJ. EW COOLING TMR. & MISC. EQIP. & MISC. EQIP. O N.0+0' VS													27
- APP'D 28 []				CHAIN BARBEI											28
DWG	DRAFTED   DATE: 8/2 APPROVAI			D WIRE F											-
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764 MP															-8
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# **Section 6**

### **All Calculations**

<u>Show all calculations</u> used to determine both the hourly and annual controlled and uncontrolled emission rates. All calculations shall be performed keeping a minimum of three significant figures. Document the source of each emission factor used (if an emission rate is carried forward and not revised, then a statement to that effect is required). If identical units are being permitted and will be subject to the same operating conditions, submit calculations for only one unit and a note specifying what other units to which the calculations apply. All formulas and calculations used to calculate emissions must be submitted. The "Calculations" tab in the UA2 has been provided to allow calculations to be linked to the emissions tables. Add additional "Calc" tabs as needed. If the UA2 or other spread sheets are used, all calculation spread sheet(s) shall be submitted electronically in Microsoft Excel compatible format so that formulas and input values can be checked. Format all spread sheets are not used, provide the original formulas with defined variables. Additionally, provide subsequent formulas showing the input values for each variable in the formula. All calculations, including those calculations are imbedded in the Calc tab of the UA2 portion of the application, the printed Calc tab(s), should be submitted under this section.

**Tank Flashing Calculations**: The information provided to the AQB shall include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., NOI, permit, or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis. If Hysis is used, all relevant input parameters shall be reported, including separator pressure, gas throughput, and all other relevant parameters necessary for flashing calculation.

**SSM Calculations**: It is the applicant's responsibility to provide an estimate of SSM emissions or to provide justification for not doing so. In this Section, provide emissions calculations for Startup, Shutdown, and Routine Maintenance (SSM) emissions listed in the Section 2 SSM and/or Section 22 GHG Tables and the rational for why the others are reported as zero (or left blank in the SSM/GHG Tables). Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on calculating SSM emissions. If SSM emissions are greater than those reported in the Section 2, Requested Allowables Table, modeling may be required to ensure compliance with the standards whether the application is NSR or Title V. Refer to the Modeling Section of this application for more guidance on modeling requirements.

**Glycol Dehydrator Calculations**: The information provided to the AQB shall include the manufacturer's maximum design recirculation rate for the glycol pump. If GRI-Glycalc is used, the full input summary report shall be included as well as a copy of the gas analysis that was used.

Road Calculations: Calculate fugitive particulate emissions and enter haul road fugitives in Tables 2-A, 2-D and 2-E for:

- 1. If you transport raw material, process material and/or product into or out of or within the facility and have PER emissions greater than 0.5 tpy.
- 2. If you transport raw material, process material and/or product into or out of the facility more frequently than one round trip per day.

#### Significant Figures:

A. All emissions standards are deemed to have at least two significant figures, but not more than three significant figures.

**B.** At least 5 significant figures shall be retained in all intermediate calculations.

**C.** In calculating emissions to determine compliance with an emission standard, the following rounding off procedures shall be used:

- (1) If the first digit to be discarded is less than the number 5, the last digit retained shall not be changed;
- (2) If the first digit discarded is greater than the number 5, or if it is the number 5 followed by at least one digit other than the number zero, the last figure retained shall be increased by one unit; and
- (3) If the first digit discarded is exactly the number 5, followed only by zeros, the last digit retained shall be rounded upward if it is an odd number, but no adjustment shall be made if it is an even number.
- (4) The final result of the calculation shall be expressed in the units of the standard.

**Control Devices:** In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device

regardless if the applicant takes credit for the reduction in emissions. The applicant can indicate in this section of the application if they chose to not take credit for the reduction in emission rates. For notices of intent submitted under 20.2.73 NMAC, only uncontrolled emission rates can be considered to determine applicability unless the state or federal Acts require the control. This information is necessary to determine if federally enforceable conditions are necessary for the control device, and/or if the control device produces its own regulated pollutants or increases emission rates of other pollutants.

#### **STEADY-STATE EMISSIONS – UNCHANGED**

The following units are not affected by the proposed changes in this application.

#### White Superior 8G825 Engines - Units 10-17, 25-27

Emission factors for NO<sub>x</sub>, CO, and VOC are as permitted in Permit 0434-M10-R2. Controlled emission rates are based on 80% reduction of NO<sub>x</sub> and CO and 75% reduction of VOC and HAPs as permitted in Permit 0434-M10-R2. Emissions of SO<sub>2</sub> and particulates are calculated based on AP-42 emission factors from Table 3.2-3. Hazardous air pollutant emissions were calculated using GRI-HAPCalc 3.01. As a conservative measure, it was assumed that TSP =  $PM_{10} = PM_{2.5}$ . Greenhouse gas emissions were estimated using methodology from 40 CFR Part 98 and emission factors from Tables C-1 and C-2 of Part 98.

#### 3 MMBtu/hr Heater – Unit 19

Emissions of NO<sub>x</sub>, CO, VOC, SO<sub>2</sub>, and particulates from Unit 19 were calculated using emission factors from Tables 1.4-1 and 1.4-2 of AP-42. As a conservative measure, it was assumed that  $TSP = PM_{10} = PM_{2.5}$ . Hazardous air pollutant emissions were calculated using GRI-HAPCalc 3.01. Greenhouse gas emissions were estimated using methodology from 40 CFR Part 98 and emission factors from Tables C-1 and C-2 of Part 98.

#### Wickes Boilers – Units 20 and 28

 $NO_x$ , CO, VOC, PM, and  $SO_2$  emissions were calculated using AP-42 factors for external natural gas combustion sources in Tables 1.4-1 and 1.4-2. As a conservative measure, it was assumed that  $TSP = PM_{10} = PM_{2.5}$ . Hazardous air pollutant emissions were calculated using GRI-HAPCalc 3.01. Greenhouse gas emissions were estimated using methodology from 40 CFR Part 98 and emission factors from Tables C-1 and C-2 of Part 98.

#### Acid Gas Flare (Unit 23) Steady-State Emissions

Emission rates for NO<sub>x</sub> and CO are based on emission factors from AP-42 Table 13.5-1 (9/91) (Reformatted 1/95). It is assumed that there is no VOC content in the pilot and purge gas as the purchased fuel is methane. Emissions of  $H_2S$  and  $SO_2$  from the pilot and purge gas are based respectively on the specification of sweet natural gas fuel, 0.25 gr  $H_2S/100$ scf and 5 gr S/100scf.

#### Caterpillar G3516LE Engines – Units 30-34

Uncontrolled emissions of NO<sub>x</sub>, CO, and VOC are as permitted in Permit 0434-M10-R2. Controlled emissions of NO<sub>x</sub>, CO, and VOC were calculated using manufacturer's data. Emissions of SO<sub>2</sub> and particulates were calculated using emission factors from AP-42 Table 3.2-2. As a conservative measure, it was assumed that  $TSP = PM_{10} = PM_{2.5}$ . Hazardous air pollutant emissions were calculated using GRI-HAPCalc 3.01. A 64% control was applied to HAP emissions due to catalyst reduction. Greenhouse gas emissions were estimated using methodology from 40 CFR Part 98 and emission factors from Tables C-1 and C-2 of Part 98.

#### Waukesha L7042GSI – Unit 39

Uncontrolled emissions of NO<sub>x</sub>, CO, and VOC were estimated using manufacturer's data. Controlled emission rates are based on 85% reduction of NO<sub>x</sub> and CO and 75% reduction of VOC and HAPs as permitted in Permit 0434-M10-R2. Emissions of SO2 were estimated based on a pipeline fuel sulfur content of 50 grains of total sulfur per Mscf. Particulate emissions were calculated using AP-42 emission factors from Table 3.2-3. As a conservative measure, it was assumed that TSP =  $PM_{10}$  =  $PM_{2.5}$ . Hazardous air pollutant emissions were calculated using GRI-HAPCalc 3.01. Greenhouse gas emissions were estimated using methodology from 40 CFR Part 98 and emission factors from Tables C-1 and C-2 of Part 98.

#### 5 MMscf/day Glycol Dehydrator with 0.5 MMBtu/hr Reboiler – Units Dehy-2 and 40

The glycol dehydrator is a closed system and will have a reboiler and condenser associated with the unit. Since the dehydrator is a closed system, there are no emissions associated with this unit. The only emission will be from the reboiler.

The reboiler emission rates for NO<sub>x</sub>, CO, VOC, and PM were calculated using AP-42 factors for external natural gas combustion sources, Table 1.4-1 and 1.4-2.  $PM_{10}$  and  $PM_{2.5}$  emissions are set equal to PM emissions as a conservative measure. SO<sub>2</sub> emissions were calculated based on the units' fuel consumption and a maximum sulfur content of five grains of total sulfur per 100 standard cubic feet (5 gr/100 scf). GHG emissions were calculated using 40 CFR 98 Subpart C Tier 1.

#### **Glycol Dehydrator – Unit Dehy**

The glycol dehydrator is a closed system and will have a reboiler and condenser associated with the unit. Since the dehydrator is a closed system, there are no emissions associated with this unit.

#### **Cooling Towers - Units CT-N and CT-S**

The particulate emissions were calculated using the procedure described in AP-42 Section 13.4 - Wet Cooling Towers. A Frisbee table was created to determine the particle distribution and subsequently PM<sub>10</sub>, PM<sub>2.5</sub>, and TSP emissions.

The following emission sources are existing.

#### Emergency Wet Gas Flare (Unit 22) Steady-State Emissions

Emission rates for NO<sub>x</sub> and CO are based on emission factors from AP-42 Table 13.5-1 (9/91) (Reformatted 1/95). It is assumed that there is no VOC content in the pilot and purge gas as the purchased fuel is methane. Emissions of H<sub>2</sub>S and SO<sub>2</sub> from the pilot and purge gas are based respectively on the specification of sweet natural gas fuel, 0.25 gr H<sub>2</sub>S/100scf and 5 gr S/100scf.

#### Facility-Wide Fugitive Emissions – Unit 38 (FUG)

Fugitive emissions were estimated using emission factors from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates, November 1995, EPA-453/R-95-017. Component counts were estimated as previously permitted. The percent VOC and HAPs are from the inlet gas analysis dated 8/22/2012.

Fugitive VOC emissions from fittings from gunbarrel tank GT-1 (represented in past applications under Unit F-1) were calculated using the same methodology as described above. These emissions were added to the facility-wide emissions to obtain an overall facility fugitive emission rate.

#### Condensate Loadout – Unit Load-1

Emissions from loading of condensate out of the facility by truck were calculated using Equation 1 in AP-42 Section 5.2-4. The loading of condensate out of the facility is 9,450,000 gallons per year. This includes 2,520,000 gallons per year of condensate from TK-50 and 6,930,000 gallons per year from TK-C.

#### Hauling of Condensate out of Facility – Unit Haul-1

Emissions from truck hauling of condensate out of the facility on unpaved roads were calculated with methodology in AP-42 Section 5.2. Controlled emissions are based on a combination of base course treatment (gravel) and a speed limit of 25 mph. Control efficiencies for these are from NMED guidance and the WRAP Fugitive Dust Handbook, September 7, 2006 (Page 8).

#### Hauling of Condensate into Facility – Unit Haul-2

Emissions from truck hauling of condensate into the facility on unpaved roads were calculated with methodology in AP-42 Section 5.2. Controlled emissions are based on a combination of base course treatment (gravel) and a speed limit of 25 mph. Control efficiencies for these are from NMED guidance and the WRAP Fugitive Dust Handbook, September 7, 2006 (Page 8).

#### **SSM EMISSIONS - UNCHANGED**

Facility SSM emissions include plant turnaround, plant startup (post turnaround), condensate tank degassing during VRU downtime, gas piping degassing, pig launcher degassing, vacuum trucks, engine startup, compressor blowdown, emergency wet gas flare and acid gas flare SSM emissions. The following activities are not affected by the proposed changes in this application.

#### **Plant Turnaround**

Multiple steps comprise a plant turnaround. Step 1 - For the natural gas system, emissions to the atmosphere after opening pipelines are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at pipeline pressure. Step 2 - For systems in liquid service clingage emissions degassing emissions occur after the system is deinventoried. Degassing emissions are calculated using the Ideal Gas Law. Step 3 - After systems are degassed and opened, residual materials (clingage) may be emitted to the atmosphere. Clingage emissions are estimated using system volumes and an assumed clingage amount.

Total lb/hr emissions from each liquid system turnaround step (degassing, clingage) assume that any liquid system may undergo turnaround at any time. Maximum lb/hr emissions from all turnaround steps are calculated as the maximum lb/hr emission rate from any step.

#### Plant Startup (Post-Turnaround)

For the natural gas system, emissions to the atmosphere occur from a three step pressure test and purge prior to plant startup. These emissions are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at each purge step pressure.

#### Gas Piping Degassing & Pig Launcher Degassing

Emissions to the atmosphere after opening pipelines are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at pipeline pressure.

#### Vacuum Trucks

Emissions from vacuum trucks are estimated using the loading loss method of AP-42, Chapter 5.2: Transportation and Marketing of Petroleum Liquids, 1995. Calculations are performed based on the concentrations of the individual organic species since the wastes contain significant non-volatile content (i.e. solids). A truck can be loaded in one hour; therefore, the emissions per loading activity reflect the lb/hr emission rate.

#### Engine Startup & Compressor Blowdown

Emissions are calculated based on an estimated volume of gas released from each unit for engine startup and compressor blowdown multiplied by the number of activities throughout the year. This volume is then multiplied by the gas analysis mol% divided by 379 scf/mol then multiplied by Molecular Weight to arrive at a lb/event.

#### Emergency Wet Gas Flare (Unit 22) and Acid Gas Flare (Unit 23) SSM Emissions

Emission rates for NO<sub>x</sub> and CO are based on emission factors from AP-42 Table 13.5-1 (9/91) (Reformatted 1/95). Emissions of VOC from SSM flaring are calculated using the gas analysis found in Section 7 and the assumption of 98% destruction of VOCs. Emissions of H<sub>2</sub>S and SO<sub>2</sub> from SSM flaring are calculated using the gas analysis found in Section 7 and an assumed 98% combustion of H<sub>2</sub>S. Conversion of H<sub>2</sub>S to SO<sub>2</sub> was assumed as 100%. Greenhouse gas emissions were estimated using methodology from the Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry (August 2009).

#### **Upset/Malfunction**

DCP's limit of 10 tons per year per pollutant for upset/malfunction emissions of  $NO_x$ , CO, VOC, and SO<sub>2</sub> and a total limit of 9 tons per year for upset/malfunction emissions of H<sub>2</sub>S are as permitted in Permit 0434-M10-R2.

#### Condensate Tank Degassing During VRU Downtime

Tank working and breathing losses for tanks TK-48, TK-49, TK-50, and GT-1 were calculated using Tanks 4.0.9d. Tank working and breathing losses for tanks TK-48, TK-49, TK-50, and GT-1 are as permitted in Permit 0434-M10-R2.



## **Green House Gas Emissions**

(Submitting under 20.2.70, 20.2.72 20.2.74 NMAC)

**Title V (20.2.70 NMAC), Minor NSR (20.2.72 NMAC), and PSD (20.2.74 NMAC)** applicants must estimate and report greenhouse gas (GHG) emissions to verify the emission rates reported in the public notice, determine applicability to 40 CFR 60 Subparts, and to evaluate Prevention of Significant Deterioration (PSD) applicability. GHG emissions that are subject to air permit regulations consist of the sum of an aggregate group of these six greenhouse gases: carbon dioxide (CO<sub>2</sub>), nitrous oxide (N<sub>2</sub>O), methane (CH<sub>4</sub>), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur hexafluoride (SF<sub>6</sub>).

#### **Calculating GHG Emissions:**

1. Calculate the ton per year (tpy) GHG mass emissions and GHG CO<sub>2</sub>e emissions from your facility.

**2.** GHG mass emissions are the sum of the total annual tons of greenhouse gases without adjusting with the global warming potentials (GWPs). GHG CO<sub>2</sub>e emissions are the sum of the mass emissions of each individual GHG multiplied by its GWP found in Table A-1 in 40 CFR 98 <u>Mandatory Greenhouse Gas Reporting</u>.

3. Emissions from routine or predictable start up, shut down, and maintenance must be included.

**4.** Report GHG mass and GHG CO<sub>2</sub>e emissions in Table 2-P of this application. Emissions are reported in <u>short</u> tons per year and represent each emission unit's Potential to Emit (PTE).

**5.** All Title V major sources, PSD major sources, and all power plants, whether major or not, must calculate and report GHG mass and CO2e emissions for each unit in Table 2-P.

**6.** For minor source facilities that are not power plants, are not Title V, and are not PSD there are three options for reporting GHGs in Table 2-P: 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHGs as a second separate unit; 3) or check the following  $\Box$  By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

#### Sources for Calculating GHG Emissions:

- Manufacturer's Data
- AP-42 Compilation of Air Pollutant Emission Factors at http://www.epa.gov/ttn/chief/ap42/index.html
- EPA's Internet emission factor database WebFIRE at http://cfpub.epa.gov/webfire/
- 40 CFR 98 <u>Mandatory Green House Gas Reporting</u> except that tons should be reported in short tons rather than in metric tons for the purpose of PSD applicability.

• API Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry. August 2009 or most recent version.

• Sources listed on EPA's NSR Resources for Estimating GHG Emissions at http://www.epa.gov/nsr/clean-air-act-permitting-greenhouse-gases:

#### **Global Warming Potentials (GWP):**

Applicants must use the Global Warming Potentials codified in Table A-1 of the most recent version of 40 CFR 98 Mandatory Greenhouse Gas Reporting. The GWP for a particular GHG is the ratio of heat trapped by one unit mass of the GHG to that of one unit mass of  $CO_2$  over a specified time period.

"Greenhouse gas" for the purpose of air permit regulations is defined as the aggregate group of the following six gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. (20.2.70.7 NMAC, 20.2.74.7 NMAC). You may also find GHGs defined in 40 CFR 86.1818-12(a).

#### Metric to Short Ton Conversion:

Short tons for GHGs and other regulated pollutants are the standard unit of measure for PSD and title V permitting programs. 40 CFR 98 <u>Mandatory Greenhouse Reporting</u> requires metric tons.

1 metric ton = 1.10231 short tons (per Table A-2 to Subpart A of Part 98 – Units of Measure Conversions)

#### Facility Steady State Emissions Summary

	Uncontrolled Emissions																				
Unit No.	N	Ox	C	20	VC	C	SC	Dx	TS	SP	PN	[10	PM	12.5	Н	<sub>2</sub> S	Total	HAPs	Forma	ldehyde	CO <sub>2</sub> e
Oline 140.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	ton/yr
10	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
11	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
12	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
13	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
14	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
15	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
16	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
17	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
19	0.30	1.3	0.25	1.1	0.016	0.072	0.0018	0.0078	0.023	0.10	0.023	0.10	0.023	0.10	-	-	0.043	0.19	0.0025	0.011	1569.7
20	3.5	15.5	3.0	13.0	0.19	0.85	0.021	0.093	0.27	1.2	0.27	1.2	0.27	1.2	-	-	0.094	0.41	0.0026	0.012	18818.8
22 (pilot & purge & TK-C blanket gas)	0.22	0.98	1.2	5.3	-	-	0.023	0.10	-	-	-	-	-	-	2.3E-05	1.0E-04	-	-	-	-	-
23 (pilot & purge gas)	0.086	0.38	0.47	2.1	-		0.0090	0.040	-	-	-	-	-	-	9.0E-06	3.9E-05	-	-	-	-	-
25	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
26	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
27	26.5	115.9	26.5	115.9	3.5	15.4	0.004	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.26	1.1	0.18	0.77	3344.0
28	3.5	15.5	3.0	13.0	0.19	0.85	0.021	0.093	0.27	1.2	0.27	1.2	0.27	1.2	-	-	0.094	0.41	0.0026	0.012	18818.8
30	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.70	3.1	0.51	2.3	5286.6
31	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.70	3.1	0.51	2.3	5286.6
32	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.70	3.1	0.51	2.3	5286.6
33	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.70	3.1	0.51	2.3	5286.6
34	29.6	129.4	29.6	129.4	4.1	18.1	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.70	3.1	0.51	2.3	5286.6
38 (FUG-1)	-	-	-	-	9.0	39.6	-	-	-	-	-	-	-	-	0.14	0.60	0.23	1.0	-	-	-
39	58.2	254.9	84.7	370.8	2.6	11.6	0.12	0.53	0.17	0.73	0.17	0.73	0.17	0.73	-	-	0.39	1.7	0.26	1.2	4486.7
40	0.049	0.21	0.041	0.18	0.0027	0.012	0.0071	0.031	0.0037	0.016	0.0037	0.016	0.0037	0.016	-	-	0.0013	0.0057	4.6E-05	0.00020	256.3
Dehy <sup>1</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DEHY-2 <sup>1</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
GT-1 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-C <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-48 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-49 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-50 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Load-1	-	-	-	-	6.5	28.3	-	-	-	-	-	-	-	-	-	-	0.14	0.61	-	-	-
Haul-1	-	-	-	-	-	-	-	-	5.5	2.9	1.4	0.73	0.14	0.073	-	-	-	-	-	-	-
Haul-2	-	-	-	-	-	-	-	-	5.5	0.90	1.4	0.23	0.14	0.023	-	-	-	-	-	-	-
CT-N	-	-	-	-	-	-	-	-	0.31	1.4	0.20	0.86	0.00068	0.0030	-	-	-	-	-	-	-
CT-S	-	-	-	-	-	-	-	-	0.28	1.2	0.18	0.78	0.00062	0.0027	-	-	-	-	-	-	-
Totals	504.8	2211.2	531.5	2327.9	77.9	341.1	0.28	1.2	13.5	14.9	5.1	11.1	2.2	8.6	1.4E-01	6.0E-01	7.4	32.3	4.8	20.9	107166.6

<sup>1</sup> Units Dehy and Dehy-2 are completely closed systems with any flash and recirculation gas routed to the VRU and reinjected into inlet gas for recycling. There are no emissions from these units.

<sup>2</sup> Units GT-1, TK-48, TK-49, and TK-50 are controlled by a VRU with 100% control efficiency. To allow for downtime for maintenance and repair, the effective control efficiency for the VRU is 95%. The emissions associated with VRU downtime are accounted for under Startup, Shutdown, and Maintenance emissions.

<sup>3</sup> Unit TK-C always has blanket gas which prevents working and breathing emissions. There are no flashing emissions as the liquids being handled are at atmospheric pressure. Emissions from blanket gas are routed to flare Unit 22.

#### **Facility Steady State Emissions Summary**

								С	ontrolle	d Emiss	ions										
Unit No.	N	Ox	C	0	VC	C	SC	)x	TS	SP	PN	110	PM	12.5	Н	$_2S$	Total HAPs		Formaldehyde		CO <sub>2</sub> e
	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	ton/yr
10	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.02	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
11	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
12	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
13	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
14	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
15	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
16	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
17	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
19	0.30	1.3	0.25	1.1	0.016	0.072	0.0018	0.0078	0.023	0.10	0.023	0.10	0.023	0.10	-	-	0.043	0.19	0.0025	0.011	1,569.7
20	3.5	15.5	3.0	13.0	0.19	0.85	0.021	0.093	0.27	1.2	0.27	1.2	0.27	1.2	-	-	0.094	0.41	0.0026	0.012	18,818.8
22 (pilot & purge & blanket gas)	0.22	0.98	1.2	5.3	-	-	0.023	0.10	-	-	-	-	-	-	2.3E-05	1.0E-04	-	-	-	-	-
23 (pilot & purge gas)	0.086	0.38	0.47	2.1	-	-	0.0090	0.040	-	-	-	-	-	-	9.0E-06	3.9E-05	-	-	-	-	-
25	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
26	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
27	5.3	23.2	5.3	23.2	0.88	3.8	0.0038	0.016	0.064	0.28	0.064	0.28	0.064	0.28	-	-	0.065	0.29	0.044	0.19	3,344.0
28	3.6	15.6	3.0	13.1	0.20	0.86	0.021	0.094	0.27	1.2	0.27	1.2	0.27	1.2	-	-	0.094	0.41	0.0026	0.012	18,818.8
30	5.9	25.9	5.9	25.9	1.5	6.5	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.25	1.1	0.19	0.81	5,286.6
31	5.9	25.9	5.9	25.9	1.5	6.5	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.25	1.1	0.19	0.81	5,286.6
32	5.9	25.9	5.9	25.9	1.5	6.5	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.25	1.1	0.19	0.81	5,286.6
33	5.9	25.9	5.9	25.9	1.5	6.5	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.25	1.1	0.19	0.81	5,286.6
34	5.9	25.9	5.9	25.9	1.5	6.5	0.0059	0.026	0.10	0.44	0.10	0.44	0.10	0.44	-	-	0.25	1.1	0.19	0.81	5,286.6
38 (FUG-1)	-	-	-	-	9.0	39.6	-	-	-	-	-	-	-	-	-	-	0.23	1.0	-	-	-
39	8.6	37.7	11.9	52.1	0.40	1.7	0.12	0.53	0.17	0.73	0.17	0.73	0.17	0.73	-	-	0.098	0.43	0.066	0.29	4,486.7
40	0.049	0.21	0.041	0.18	0.0027	0.012	0.0071	0.031	0.0037	0.016	0.0037	0.016	0.0037	0.016	-	-	0.0013	0.0057	4.6E-05	0.00020	256.3
Dehy <sup>1</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DEHY-21	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
GT-1 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-C <sup>3</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-48 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-49 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TK-50 <sup>2</sup>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Load-1	-	-	-	-	6.5	28.3	-	-	-	-	-	-	-	-	-	-	0.14	0.61	-	-	-
Haul-1	-	-	-	-	-	-	-	-	1.2	0.64	0.31	0.16	0.031	0.016	-	-	-	-	-	-	-
Haul-2	-	-	-	-	-	-	-	-	1.2	0.20	0.31	0.051	0.031	0.0051	-	-	-	-	-	-	-
CT-N	-	-	-	-	-	-	-	-	0.31	1.4	0.20	0.86	0.00068	0.0030	-	-	-	-	-	-	-
CT-S	-	-	-	-	-	-	-	-	0.28	1.2	0.18	0.78	0.00062	0.0027	-	-	-	-	-	-	-
Totals	104.1	456.1	107.6	471.4	33.3	146.1	0.28	1.2	5.0	11.9	2.9	10.4	2.0	8.5	3.2E-05	1.4E-04	2.7	11.7	1.5	6.5	107,166.6

<sup>1</sup> Units Dehy and Dehy-2 are completely closed systems with any flash and recirculation gas routed to the VRU and reinjected into inlet gas for recycling. There are no emissions from these units.

<sup>2</sup> Units GT-1, TK-48, TK-49, and TK-50 are controlled by a VRU with 100% control efficiency. To allow for downtime for maintenance and repair, the effective control efficiency for the VRU is 95%. The emissions associated with VRU downtime are accounted for under Startup, Shutdown, and Maintenance emissions.

<sup>3</sup> Unit TK-C always has blanket gas which prevents working and breathing emissions. There are no flashing emissions as the liquids being handled are at atmospheric pressure. Emissions from blanket gas are routed to flare Unit 22.

#### White Superior 8G825 Compressor Engines

Emission unit number(s): Source description: Manufacturer:	10-17, 25-27 4-stroke rich White Super	burn natural	gas engines				
Model:	8G825						
Fuel Consumption							
Heat rate:	7546	Btu/hp-hr	Manufacturer's d	ata			
Horsepower:	800	hp	Manufacturer's d	ata			
Fuel heat value:	1008	BTU/scf	Site LHV				
Total input heat rate:	6.4	MMBtu/hr	Permit 0434-M7				
Fuel consumption:	6.3	Mscf/hr	Input heat rate / f		e		
Annual fuel usage:	55.6	MMscf/yr	8760 hrs/yr opera	ation			
Exhaust Parameters							
Exhaust temp:	1340	°F	Eng. estimate				
Stack height:	46.0	ft	Eng. estimate				
Stack diameter:	1.0	ft	Eng. estimate				
Exhaust flow:	4200	acfm	Eng. estimate				
Exhaust velocity:	89.1	ft/sec	Exhaust flow / st	ack area			
Emission Rates Uncontrolled Emissions							
	NOx	CO	VOC	$SO_2^{-1}$	$PM^2$	_	
	26.47	26.47	3.51	5.88E-04	0.010	lb/hr lb/MMBtu	Carried forward from Permit 0434-M7-R2 AP-42 Table 3.2-3
	26.5	26.5	3.5	0.0038	0.010	lb/hr	Hourly emission rate
	20.3 115.9	20.5 115.9	3.3 15.4	0.0038	0.28	tpy	Annual emission rate (8760 hrs/yr)
	115.5	115.9	15.4	01010	0120	φ,	
	Total HAP <sup>3</sup>		Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>			
	0.26	0.18	0.016	0.015	lb/hr	Hourly emi	
	1.1	0.77	0.071	0.067	tpy	GRI-HAPC	alc 3.01 Annual emission rate (8760 hrs/yr)
Controlled Emissions							
	NOx	CO	VOC	$SO_2^{-1}$	$PM^2$		_
	80%	80%	75%	5.88E-04	0.010	% lb/MMBtu	Percent reduction from NSCR (Permit 0434-M7-R2) AP-42 Table 3.2-3
	5.3	5.3	0.88	0.0038	0.064	lb/hr	Hourly emission rate
	23.2	23.2	3.8	0.016	0.28	tpy	Annual emission rate (8760 hrs/yr)
	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>			
	75%	75%	75%	75%	%	Percent red	uction from NSCR
	0.065	0.044	0.0041	0.0038	lb/hr	Hourly emis	
	0.29	0.19	0.018	0.017	tpy	-	alc 3.01 Annual emission rate (8760 hrs/yr)

2. TSP = PM-10 = PM-25 = AP-42 PM Filterable + PM Condensable

3. HAPs estimated using GRI-HAPCalc 3.01

### **Gas Furnace**

Emission unit number(s):	19					
Source description:	Natural gas	furnace				
Manufacturer:	Regen					
Model:	Optimized					
	•					
Fuel Consumption						
Total input heat rate:	3.00	MMBtu/hr				
Fuel heat value:	1008	BTU/scf	Site LHV			
Fuel rate:	3.0	Mscf/hr	Input heat rate /	fuel heat val	lue	
Annual fuel usage:	26.1	MMscf/yr	8760 hrs/yr ope	ration		
Exhaust Parameters						
Exhaust temp:	630	°F	Eng. estimate			
Stack height:	33.1	ft	Eng. estimate			
Stack diameter:	3.6	ft	Eng. estimate			
Exhaust flow:	4200.0	acfm	$Va = Vs^{*}(Ps/Pa)$	)*(Ta/Ts)		
Exhaust velocity:	89.2	ft/sec	Exhaust flow / s	stack area		
E						
Emission Rates Uncontrolled Emissions						
Oncontrolled Emissions	NOx	СО	VOC	$SO_2^{1}$		
	100	84	5.5	0.6	lb/MMscf	AP-42 Table 1.4-1 & 2 (7/98)
	0.30	0.25	0.02	0.0018	lb/hr	Hourly emission rate
	1.3	1.1	0.07	0.0078	tpy	Annual emission rate (8760 hrs/yr)
	TSP <sup>2</sup>	$PM-10^2$	$PM-2.5^{2}$			
	7.6	7.6	7.6	lb/MMscf	AP-42 Tab	le 1.4-2 (7/98)
	0.02	0.02	0.02	lb/hr	Hourly emi	ssion rate
	0.10	0.10	0.10	tpy	Annual em	ission rate (8760 hrs/yr)
	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>		
	0.04	0.0025	0.0022	-	lb/hr	Hourly emission rate
	0.2	0.011	0.010	-	tpy	Annual emission rate (8760 hrs/yr)
	1 00 1		1000/			

Notes 1. SO<sub>2</sub> calculation assumes 100% conversion of fuel elemental sulfur to SO<sub>2</sub>.

2. TSP = PM-10 = PM-25=AP-42 PM Filterable + PM Condensable

3. HAPs estimated using GRI-HAPCalc 3.01

#### **Natural Gas Boilers**

Emission unit number(s): 20, 28 Natural gas boilers Source description: Wickes Manufacturer: Model: N/A

#### **Fuel Consumption**

Total input heat rate:	36.0	MMBtu/hr	
Fuel heat value:	1008	BTU/scf	Site LHV
Fuel rate:	35.7	Mscf/hr	Input heat rate / fuel heat value
Annual fuel usage:	312.9	MMscf/yr	8760 hrs/yr operation
Exhaust Parameters			
Exhaust temp (Tstk):	750	°F	Eng. estimate
Site Elevation:	3600	ft MSL	
Ambient pressure (Pstk):	26.2	in. Hg	Calculated based on elevation
F factor:	10610	wscf/MMBtu	40 CFR 60 Appx A Method 19
Exhaust flow	6366	scfm	Calculated from F factor and heat rate
Exhaust flow:	16915	acfm	scfm * (Pstd/Pstk)*(Tstk/Tstd), Pstd = 29.92 "Hg, Tstd = 520 °R
Stack diameter:	2.5	ft	measured
Stack height:	42.3	ft	measured
Exhaust velocity:	57.4	ft/sec	Exhaust flow ÷ stack area

#### Emission Rates

Uncontrolled Emissions

NOx	CO	VOC	$SO_2^{-1}$		
100	84	5.5	0.6	lb/MMscf	AP-42 Table 1.4-1 & 2 (7/98)
98.8	83.0	5.4	0.59	lb/MMscf	EF Conversion, per AP-42 = Fuel Heat Value / EF Heat Value * EF
3.53	2.96	0.19	0.02	lb/hr	Hourly emission rate
15.5	13.0	0.85	0.0928	tpy	Annual emission rate (8760 hrs/yr)
$TSP^2$	<b>PM-10<sup>2</sup></b>	PM-2.5 <sup>2</sup>			
7.6	7.6	7.6	lb/MMscf	AP-42 Tabl	e 1.4-2 (7/98)
7.5	7.5	7.5	lb/MMscf	EF Convers	ion, per AP-42 = Fuel Heat Value / EF Heat Value * EF
0.27	0.27	0.27	lb/hr	Hourly emis	ssion rate
1.17	1.17	1.17	tpy	Annual emi	ssion rate (8760 hrs/yr)
Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>		
0.094	0.0026	0.010	-	lb/hr	Hourly emission rate
0.41	0.012	0.046	-	tpy	GRI-HAPCalc 3.01 Annual emission rate (8760 hrs/yr)

Notes 1. SO<sub>2</sub> calculation assumes 100% conversion of fuel elemental sulfur to SO<sub>2</sub>. 2. TSP = PM-10 = PM-25=AP-42 PM Filterable + PM Condensable

3. HAPs were estimated using GRI HAPCalc 3.01

#### DCP Midstream, LP - Artesia Gas Plant Caterpillar G3516TALE

Emission unit number(s):	30, 31, 32, 33, 34
Source description:	4-stroke lean burn natural gas engine
Manufacturer:	Caterpillar
Model:	G3516TALE

F	uel	Consumption	
-			

Engine speed:	1400	rpm	Manufacturer's data
Horsepower:	1340	hp	Manufacturer's data
Heat rate:	7546	Btu/hp-hr	Manufacturer's data
Fuel heat value:	1008	BTU/scf	Site LHV
Total input heat rate:	10.11	MMBtu/hr	Heat rate (Btu/hp-hr) * Horsepower (hp) * (1 MMBtu/10^6 Btu)
Fuel consumption:	10.0	Mscf/hr	Input heat rate / fuel heat value
Annual fuel usage:	87.9	MMscf/yr	8760 hrs/yr operation
Exhaust Parameters			
Exhaust temp:	855	°F	Eng. estimate
~			

I I			8
Stack height:	42.0	ft	Eng. estimate
Stack diameter:	1.0	ft	Eng. estimate
Exhaust flow:	7685.0	acfm	Eng. estimate
Exhaust velocity:	163.1	ft/sec	Exhaust flow / stack area

#### **Emission Rates**

Uncontrolled Emissions

Controlled Emissions

	NOx	СО	VOC	$SO_2^{-1}$	PM <sup>2</sup>		
	29.55	29.55	4.14	0.00059	0.010	lb/hr lb/MMBtu	Carried forward from Permit 0434-M7-R2 AP-42 Table 3.2-2
	•••	<b>8</b> 0 (			0.010		
	29.6	29.6	4.1	0.0059	0.10	lb/hr	Hourly emission rate
	129.4	129.4	18.1	0.026	0.44	tpy	Annual emission rate (8760 hrs/yr)
1	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>			
	0.70	0.51	0.081	0.050	lb/hr	Hourly emis	sion rate
	3.1	2.25	0.36	0.22	tpy	GRI-HAPC	alc 3.01 Annual emission rate (8760 hrs/yr)
	NOx	СО	VOC	$SO_2^{-1}$	PM <sup>2</sup>		
	2	2	0.5			g/hp-hr	Manufacturer's data
				0.00059	0.010	lb/MMBtu	AP-42 Table 3.2-2
	5.9	5.9	1.5	0.0059	0.10	lb/hr	Hourly emission rate
	25.9	25.9	6.5	0.026	0.44	tpy	Annual emission rate (8760 hrs/yr)
1	Γotal HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>			
	64%	64%	64%	64%	%	Percent cata	lyst reduction
	0.25	0.19	0.029	0.018	lb/hr	Hourly emis	sion rate
	1.1	0.81	0.13	0.079	tpy	GRI-HAPC	alc 3.01 Annual emission rate (8760 hrs/yr)

Notes 1. SO<sub>2</sub> calculation assumes 100% conversion of fuel elemental sulfur to SO<sub>2</sub>.

2. TSP = PM-10 = PM-25=AP-42 PM Filterable + PM Condensable

3. HAPs estimated using GRI-HAPCalc 3.01

#### DCP Midstream, LP - Artesia Gas Plant Facility-Wide Fugitive Emissions

 Emission unit number(s):
 38 (FUG)

 Source description:
 Facility-Wide Fugitive Emissions

 Fugitive Emissions from Fittings from Gunbarrel Tank GT-1

#### Facility-Wide Fugitive Emissions

	Emission Factor	Emission Factor	Source				Emis	sion Rate (	lb/hr) Total	Emi	ssion Rate	(tpy) Total
Equipment Type	(kg/hr/source) <sup>1</sup>	(lb/hr/source)	Count <sup>2</sup>	% VOC <sup>3</sup>	% HAP <sup>3</sup>	% H <sub>2</sub> S <sup>3</sup>	VOC	$H_2S$	HAP	VOC	$H_2S$	HAP
Valves - Inlet Gas	0.0045	0.00992	1020	18.7%	0.62%	0.75%	1.9	0.076	0.062	8.3	0.33	0.27
Valves - Liquid	0.0025	0.0055	650	100%	2.10%	0%	3.6	0.0	0.075	15.7	0.0	0.33
Relief Valves	0.0088	0.0194	250	18.7%	0.62%	0.75%	0.91	0.036	0.030	4.0	0.16	0.13
Pump Seals - Liquid	0.013	0.029	15	100%	2.10%	0%	0.43	0.0	0.0090	1.9	0.0	0.040
Flanges/Connectors - Inlet Gas <sup>4</sup>	0.00039	0.00086	3000	18.7%	0.62%	0.75%	0.48	0.019	0.016	2.1	0.08	0.070
Flanges/Connectors - Liquid <sup>4</sup>	0.00021	0.00046	3400	100%	2.10%	0%	1.6	0.0	0.033	6.9	0.0	0.15
Compressor Seals	0.0088	0.0194	30	18.7%	0.62%	0.75%	0.11	0.004	0.0036	0.48	0.019	0.016
							9.0	0.14	0.23	39.3	0.60	1.0

#### Notes:

1. Emission factors from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates, November 1995, EPA-453/R-95-017

2. Source counts based on estimates as previously permitted.

3. Percent VOC, HAP, and H2S for gas based on inlet gas analysis from 8/22/2012. Percent VOC in liquids conservatively assumed to be 100%. Percent H2S in liquids is zero.

Percent HAP in liquids estimated based on the ratio of VOC and HAP in the previous gas analysis.

Total HAPs is the sum of n-Hexane, Benzene, Toluene, Ethylbenzene, and Xylene.

4. The higher of the emission factors for flanges and connectors was used here since the source count is for flanges and connectors combined.

#### Fugitive Emissions from Fittings from Gunbarrel Tank GT-1

E anima a fina a	Emission Factor	Emission Factor	Source Count <sup>2</sup>	% VOC <sup>3</sup>	VOC Emission Rate	VOC Emission
Equipment Type	(kg/hr/source) <sup>1</sup>	(lb/hr/source)			(lb/hr)	Rate (tpy)
Valves - Liquid	0.0025	0.0055	5	100%	0.028	0.12
Pump Seals - Liquid	0.013	0.0287	1	100%	0.029	0.13
Connectors - Liquid	0.00021	0.00046	7	100%	0.0032	0.014
Flanges - Liquid	0.00011	0.00024	10	100%	0.0024	0.011
					0.062	0.27

Notes:

1. Emission factors from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates, November 1995, EPA-453/R-95-017

2. Source counts based on estimates as previously permitted.

3. Percent VOC in liquids conservatively assumed to be 100%.

#### **Overall Facility Fugitive Emissions**

Emiss	ion Rate (lb/	Emi	ssion Rate	(tpy)	
VOC	$H_2S$	Total HAP	VOC	$H_2S$	Total HAP
9.0	0.14	0.23	39.6	0.60	1.0

#### DCP Midstream, LP - Artesia Gas Plant Waukesha L7042GSI

	042631					
Emission unit number(s):	39					
Source description:	Natural gas	engine				
Manufacturer:	Waukesha					
Model:	L7042GSI					
Aspiration:	TA					
Engine Horsenewer and	DDM					
Engine Horsepower and Engine speed:	1200		Mfg data			
• •	1200	rpm hr				
Sea level hp:		hp	Mfg data	mitad hy age		
Actual engine speed Actual Site hp:	1000 1200	rpm hp	Mechanically li Mechanically li			
Actual Site lip.	1200	пр	Witcenanicality in	linted by con	npressor	
Fuel Consumption						
BSFC:	7155	Btu/hp-hr	Mfg data			
Fuel heat value:	1008	Btu/scf	Pipeline specifi			
Heat input:	8.6	MMBtu/hr	BSFC * actual s	site hp		
Fuel consumption:	8.5	Mscf/hr	Heat input / fue	l heat value		
Annual fuel usage:	74.6	MMscf/yr	8760 hrs/yr ope	ration		
Exhaust Parameters						
Exhaust temp (Tstk):	1125	°F	Mfg data			
Stack height:	46	ft	Engineering est	imate		
Stack diameter:	1	ft	Engineering est			
Exhaust flow:	6969	acfm	Mfg data	innute		
Exhaust velocity:	147.9	ft/sec	Exhaust flow ÷	stack area		
Emission Calculations						
Uncontrolled Emissions				1		
	NOx	CO	NMHC	$SO_2^{-1}$		_
	22.0	32.0	0.35		g/hp-hr	Mfg data
			1.86		Safety factor	
			1.00		g/hp-hr	
				50	gr Total Sulfur/Mscf	Pipeline specification
	58.2	84.7	2.6	0.12	lb/hr	Hourly emission rate
	254.9	370.8	11.6	0.53	tpy	Annual emission rate (8760 hrs/yr)
	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>		
	0.39	0.26	0.024	0.023	lb/hr	Hourly emission rate
	1.7	1.2	0.11	0.10	tpy	Annual emission rate (8760 hrs/yr)
Controlled Emissions	NOx	CO	NMHC	$SO_2^{-1}$		_
	85%	85%	75%		Control Efficiency	AFR/Catalytic Convertor
	3.25	4.5	0.15	50	g/hp-hr gr Total Sulfur/Mscf	Pipeline specification
	8.6	11.9	0.40	0.12	lb/hr	Hourly emission rate
	37.7	52.1	1.7	0.12		
	51.1	52.1	1.7	0.55	tpy	Annual emission rate (8760 hrs/yr)
	TSP <sup>2</sup>	PM-10 <sup>2</sup>	PM-2.5 <sup>3</sup>		_	
	1.94E-02	1.94E-02	1.94E-02	lb/MMBtu	AP-42 Table 3.2-3	
	0.17	0.17	0.17	lb/hr	Hourly emission rat	
	0.73	0.73	0.73	tpy	Annual emission ra	te (8760 hrs/yr)
	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde <sup>3</sup>	Acrolein <sup>3</sup>		
	75%	75%	75%	75%	-	
	0.10	<b>0.066</b>	<b>0.0061</b>	0.0057	lb/br	Hourly emission rate
					lb/hr	Annual emission rate (8760 hrs/yr)
	0.43	0.29	0.027	0.025	tpy	Annual emission fate (8700 mS/yr)

1. SO\_2 calculation assumes 100% conversion of fuel elemental sulfur to SO\_2.

2. TSP = PM-10 = AP-42 PM10(filterable) + PM Condensable 3. PM-2.5 = AP-42 PM2.5(filterable) + PM Condensable

4. HAPs estimated using GRI-HAPCalc 3.01

#### DCP Midstream, LP - Artesia Gas Plant 0.5 MMBtu/hr Glycol Dehydrator Reboiler

Emission unit number(s):	Unit 40		
Source description:	TEG Dehy	drator Reboiler	
Manufacturer:	Unknown		
Fuel Consumption			
Input heat rate:	0.50	MMBtu/hr	
Fuel heat value:	1008	Btu/scf	
Fuel rate:	496	scf/hr	Input heat rate / fuel heat value
Annual fuel usage:	4.3	MMscf/yr	8760 hrs/yr operation
Exhaust Parameters			
Heat Rate:	500	MBtu/hr	Design Specification
Exhaust temp (Tstk):	600	°F	Design Specification
au 121 - 1			

		-	
Site Elevation:	3556	ft MSL	
Ambient pressure (Pstk):	26.25	in. Hg	Calculated based on elevation
F factor:	10610	wscf/MMBtu	40 CFR 60 Appx A Method 19
Exhaust flow	88.4	scfm	Calculated from F factor and heat rate
Exhaust flow:	205.5	acfm	scfm * (Pstd/Pstk)*(Tstk/Tstd), Pstd = 29.92 "Hg, Tstd = 520 °R
Stack diameter:	0.7	ft	Design Specification
Stack height:	15	ft	Design Specification
Exhaust velocity:	9.8	ft/sec	Exhaust flow ÷ stack area

#### **Emission Rates**

Uncontrolled Reboiler Emissions

	NOx	CO	VOC	$SO_2^{-1}$	PM <sup>2</sup>		
	100	84	5.5		7.6	lb/MMscf	AP-42 Table 1.4-1 & 2
	98.8	83.0	5.4		7.5	lb/MMscf	EF Conversion, per AP-42 = Fuel Heat Value / EF Heat Value * EF
				5		gr Total Su	If Pipeline specification
	0.049	0.041	0.0027	0.0071	0.0037	lb/hr	Hourly emission rate
	0.21	0.18	0.012	0.031	0.016	tpy	Annual emission rate (8760 hrs/yr)
	Total HAP <sup>3</sup>	HCOH <sup>3</sup>	Acetaldehyde3	Acrolein <sup>3</sup>			
	0.0013	0.000046	0.00014	-	lb/hr	Hourly emi	ission rate
	0.0057	0.00020	0.00060	-	tpy	GRI-HAPC	Calc 3.01 Annual emission rate (8760 hrs/yr)
	$CO_2$	$CH_4$	$N_2O$	CO <sub>2</sub> e <sup>4</sup>			
GHG Emissions	53.02	0.001	0.0001		kg/MMbtu	40 CFR 98	Subpart C TIER 1
	232.2	4.4E-03	4.4E-04	232.5	tonnes/yr	(1*10^-3)*	EF*Fuel Heat Value*Annual Fuel Usage
	256.0	4.8E-03	4.8E-04	256.3	tons/yr		

Notes:

<sup>1</sup> SO<sub>2</sub> emissions calculated using a fuel sulfur content of 5 gr S/100scf. SO<sub>2</sub> calculation assumes 100% conversion of fuel elemental sulfur to SO<sub>2</sub>.

<sup>2</sup> Assumes PM (Total) = TSP = PM-10 = PM-2.5

<sup>3</sup> GRI HAPCalc 3.01

 $^4$  Warming potential of CH4 is 25 times greater than CO2; warming potential of N2O is 298 times greater than CO2

<sup>5</sup> The glycol dehydrator is a closed system and will have a reboiler and condenser associated with the unit. There are no emissions vented to the atmosphere.

 $^{\rm 6}$  The only emission associated with the dehydrator are emission from the reboiler.

#### DCP Midstream, LP - Artesia Gas Plant Condensate Loading Out of the Facility

Emission unit number(s):	Load-1	
Source description:	Condensate loa	iding out of the facility by truck
LL = 12.46 (SPM) / T	AP-42 5.2-4, E	q. 1 (6/08)
	<b>THE 50</b>	
Tank TK-50	TK-50	
S =	0.6	Saturation factor, Submerged loading, normal dedicated service. AP-42, Table 5.2-1. (6/08)
T =	76	Temperature of bulk liquids loaded, F
$\mathbf{P} =$	7.00	True vapor pressure of liquids loaded, psia
M =	66	Vapor MW for RVP 10, lb/lbmole
LL =	6.4	lb VOC/1000 gallons loaded
Loadout From TK-50	2,520,000.0	gallons/year
Loudout From Fix 50	60,000.0	bbl/year
	00,000.0	<i>on you</i>
Loading Losses from TK-50	8.1	tpy
U		.,
Tank TK-C	ТК-С	
S =	0.6	Saturation factor, Submerged loading, normal dedicated service. AP-42, Table 5.2-1. (6/08)
T =	70	Temperature of bulk liquids loaded, F
P =	6.25	True vapor pressure of liquids loaded, psia
M =	66	Vapor MW for RVP 10, lb/lbmole
	00	
LL =	5.8	lb VOC/1000 gallons loaded
Loadout from TK-C	6,930,000.0	gallons/year
	165,000.0	bbl/year
		•
Loading Losses from TK-C	20.2	tpy
Requested Loadout Out of Facility =	9,450,000.0	gallons/year
	225,000.0	bbl/year
Total Loading Out VOC Emissions		
	6.46	lb/hr
	28.29	tpy 8760 hours per year
HAP Emissions	28.80	tpy Uncontrolled TK-50 and TK-C working and breathing VOC losses
	0.62	tpy Uncontrolled TK-50 and TK-C working and breathing HAP losses
	0.61	tpy Loadout HAPs = (Working and breathing HAPs/Working and breathing VOC) * Loadout VOC
	0.14	lb/hr Loadout HAPs

#### DCP Midstream, LP - Artesia Gas Plant Haul Road Emissions from Condensate Loading Out of Facility

Emission unit number(s):	Haul-1		
Source description:	Hauling emi	ssions from condensate 1	oading out of facility
Input Data			
Empty vehicle weight <sup>1</sup>	16	tons	
Load weight <sup>2</sup>	21.2	tons	
Loaded vehicle <sup>3</sup>	37.2	tons	
Mean vehicle weight <sup>4</sup>	26.6	tons	
Requested Loadout Quantity	9,450,000.0	gallons/year	
Vehicle frequency	1250.0	Trucks/yr	Total TK-50 and TK-C loadout (gal/yr) / (7,560 gal/truck)
Vehicle frequency	3.4	vehicles/day	(Trucks/year) / (365 days/year)
Vehicle frequency	1	trips/hour	
Round-trip distance	0.80	mile/trip	
Operating hours	8760	hours/yr	
Surface silt content <sup>5</sup>	4.8	%	
Annual wet days <sup>6</sup>	60	days/yr	
Vehicle miles traveled <sup>7</sup>	0.80	mile/hr	
Emission Control Factor	77.6%	Combination of base co	purse treatment (gravel) and speed limit of 25 mph
Control for base course treatment and waterin	g =	60% Based on I	NMED Guidance (Email form Mary Gerhart, January 17, 2014)
Control for speed limit of 25 mph =		44% Based on	WRAP Fugitive Handbook, September 7, 2006 (Page 8)

#### **Emission Factors and Constants**

Parameter	PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>
k, lb/VMT <sup>8</sup>	4.9	1.5	0.15
a, lb/VMT <sup>8</sup>	0.70	0.90	0.90
b, lb/VMT <sup>8</sup>	0.45	0.45	0.45
Hourly EF, lb/VMT <sup>9</sup>	6.89	1.76	0.18
Annual EF, lb/VMT <sup>10</sup>	5.75	1.47	0.15

#### **Uncontrolled Emissions**

PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	
5.5	1.4	0.14	lb/hr <sup>11</sup>
2.9	0.73	0.073	ton/yr <sup>12</sup>

#### **Controlled Emissions**

PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	
1.2	0.31	0.031	lb/hr <sup>11</sup>
0.64	0.16	0.016	ton/yr <sup>12</sup>

Notes

<sup>1</sup> Empty vehicle weight includes driver and occupants and full fuel load.

<sup>2</sup> Cargo, transported materials, etc. (5.6 lb/gal RVP 10 \*7560 gal truck/ 2000lb/ton)

<sup>3</sup> Loaded vehicle weight = Empty + Load Size

- <sup>4</sup> Mean Vehicle weight = (Loaded Weight + Empty Weight) / 2
- <sup>5</sup> AP-42 Table 13.2.2-1, Taconite mining and processing mean silt content

<sup>6</sup> AP-42 Figure 13.2.2-1

 $^{7}$  VMT/hr = Vehicle Miles Traveled per hour = Trips per hour \* Segment Length

<sup>8</sup> Table 13.2.2-2, Industrial Roads

9 AP-42 13.2.2, Equation 1a

<sup>10</sup> AP-42 13.2.2, Equation 2

<sup>11</sup> lb/hr = Hourly EF (lb/VMT) \* VMT (mile/hr)

<sup>12</sup> ton/yr = Annual EF (lb/VMT) \* Truck/day \* Mile/truck \* 365day/yr \* 1ton/2000lb

#### DCP Midstream, LP - Artesia Gas Plant Haul Road Emissions from Condensate Loadout Into Facility

Emission unit number(s):	Haul-2		
Source description:	Hauling emi	ssions from condensate 1	oadout into facility
Input Data			
Empty vehicle weight <sup>1</sup>	16	tons	
Load weight <sup>2</sup>	21.2	tons	
Loaded vehicle <sup>3</sup>	37.2	tons	
Mean vehicle weight <sup>4</sup>	26.6	tons	
Requested Loadout Into Facility	2,940,000.0	gallons/year	
Vehicle frequency	388.9	Trucks/yr	Total loadout (gal/yr) / (7,560 gal/truck)
Vehicle frequency	1.1	vehicles/day	(Trucks/year) / (365 days/year)
Vehicle frequency	1	trips/hour	
Round-trip distance	0.80	mile/trip	
Operating hours	8760	hours/yr	
Surface silt content <sup>5</sup>	4.8	%	
Annual wet days <sup>6</sup>	60	days/yr	
Vehicle miles traveled <sup>7</sup>	0.80	mile/hr	
Emission Control Factor	77.6%	Combination of base co	urse treatment (gravel) and speed limit of 25 mph
Control for base course treatment and waterin	g =	60% Based on I	NMED guidance (email from Mary Gerhart, January 17, 2014)
Control for speed limit of 25 mph =		44% Based on V	WRAP Fugitive Dust Handbook, September 7, 2006 (Page 8)

#### **Emission Factors and Constants**

Parameter	PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>
k, lb/VMT <sup>8</sup>	4.9	1.5	0.15
a, lb/VMT <sup>8</sup>	0.70	0.90	0.90
b, lb/VMT <sup>8</sup>	0.45	0.45	0.45
Hourly EF, lb/VMT <sup>9</sup>	6.89	1.76	0.18
Annual EF, lb/VMT <sup>10</sup>	5.75	1.47	0.15

#### **Uncontrolled Emissions**

PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	
5.5	1.4	0.14	lb/hr <sup>11</sup>
0.90	0.23	0.023	ton/yr <sup>12</sup>

#### **Controlled Emissions**

PM <sub>30</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	
1.2	0.3	0.03	lb/hr <sup>11</sup>
0.20	0.051	0.0051	ton/yr <sup>12</sup>

Notes

<sup>1</sup> Empty vehicle weight includes driver and occupants and full fuel load.

<sup>2</sup> Cargo, transported materials, etc. (5.6 lb/gal RVP 10 \*7560 gal truck/ 2000lb/ton)

<sup>3</sup> Loaded vehicle weight = Empty + Load Size

 $^{4}$  Mean Vehicle weight = (Loaded Weight + Empty Weight) / 2

<sup>5</sup> AP-42 Table 13.2.2-1, Taconite mining and processing mean silt content

<sup>6</sup> AP-42 Figure 13.2.2-1

<sup>7</sup> VMT/hr = Vehicle Miles Traveled per hour = Trips per hour \* Segment Length

<sup>8</sup> Table 13.2.2-2, Industrial Roads

<sup>9</sup> AP-42 13.2.2, Equation 1a

<sup>10</sup> AP-42 13.2.2, Equation 2

<sup>11</sup> lb/hr = Hourly EF (lb/VMT) \* VMT (mile/hr)

<sup>12</sup> ton/yr = Annual EF (lb/VMT) \* Truck/day \* Mile/truck \* 365day/yr \* 1ton/2000lb

#### **Cooling Tower Emissions**

Units: CT-N & CT-S

	Cooling Water Recirculation Rate (gpm)	Drift Rate fraction of Circulating Flow %	Total Drift Mass lb/min	Drift Mass Escape from Facility Boundary %	Drift Mass Leaving Site lb/min	Circulating Water Total Dissolved Solids (ppm <sub>w</sub> )
Notes	1	2	3	4	5	6
CT-N	3,470	0.02%	6	43.30%	2.5	2,147
CT-S	3,470	0.02%	6	39.30%	2.3	2,147

	Hourly Uncontrolled Particulate Emissions (lb/hr)	Annual Uncontrolled Particulate Emissions (tpy)	Hourly Uncontrolled TSP Emissions (lb/hr)	Annual Uncontrolled TSP Emissions (tpy)	Hourly Uncontrolled PM <sub>10</sub> Emissions (lb/hr)	Annual Uncontrolled PM <sub>10</sub> Emissions (tpy)	Hourly Uncontrolled PM <sub>2.5</sub> Emissions (lb/hr)	Annual Uncontrolled PM <sub>2.5</sub> Emissions (tpy)
Notes	7	7	8	8	8	8	8	8
CT-N	0.32	1.41	0.31	1.36	0.20	0.86	0.00068	0.0030
CT-S	0.29	1.28	0.28	1.24	0.18	0.78	0.00062	0.0027

Notes

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1 Cooling Tower Water Recirculation rate based on maximum pump capacity.

2 Drift Rate from AP-42 13.4-1, induced draft cooling towers.

3 Total Drift Mass = Recirculation rate \* Drift Rate Fraction \* Drift Density (8.34 lb/gal)

4 Facility boundary located 200 ft from the North Cooling Tower and 230 ft from the South Cooling Tower ; 56.7% of drift mass retained on site for CT-N and 60.7% of drift mass retained on site for CT-S (Figure 8, "Effects of Pathogenic and Toxic Materials Transported Via Cooling Device Drift, Volume 1. Technical Report," EPA)

5 Drift mass leaving site = Total Drift Mass \* % Drift Mass escape from facility boundary

6 TDS is assumed to be 1,431  $ppm_{w_i}$  A 50% safety factor was applied as a conservative measure.

7 Total particulate emission calculated using procedure described in Section 13.4 of AP-42 (01/95), Wet Cooling Towers. PM = Water Circulation Rate (see Note 1) \* Drift Rate (see Note 2) \* Percent drift mass escape (see Note 4) \* TDS (see Note 6) Particulate Hourly Emissions:

3,470 gal	60 min	0.0002 gal drift	43.30%	8.34 lb drift	000 lb PM	_	0.29 lb
min	hr	gal recirculation		gal drift	10 <sup>6</sup> lb drift	=	hr

Particulate annual emissions = Hourly emissions (lb/hr) \* 8760 (hrs/yr) / 2000 (lb/ton)

8 Particle size distribution based on the following distribution (from Frisbee Table)

Particle D	istribution
	Mass Fraction of Total
Particle	Particulates
TSP (PM 30)	0.96
PM10	0.61
PM2.5	0.002

### DCP Midstream, LP - Artesia Gas Plant Cooling Tower Emissions - Frisbee Table

Facility TDS	1431.00	ppmw
Safety Factor	50%	
Facility TDS	2146.50	ppmw

EPRI Droplet Solid Particle

EPRI Droplet	Solid Particle			
			Interpolated Percentage	
Diameter	Diameter	EPRI % Mass	Particulate	
(µm)	(µm)	Smaller	Fractions	
10	0.992	0		-
20	1.984	0.196		
30	2.975	0.226	0.002	PM2.5
40	3.967	0.514		
50	4.959	1.816		
60	5.951	5.702		
70	6.943	21.348		
90	8.926	49.812		
110	10.910	70.509	0.610	PM10
130	12.894	82.023		
150	14.877	88.012		
180	17.853	91.032		
210	20.828	92.468		
240	23.804	94.091		
270	26.779	94.689		
300	29.755	96.288		
350	34.714	97.011	0.963	TSP
400	39.673	98.34		
450	44.632	99.071		
500	49.591	99.071		
600	59.510	100		

#### **Air Compressor**

Generator Set	AC-1		
Description	Air Compr	essor	
Manufacturer	Ingersol R	and	
Model	unknnown	l.	
Operating Hours	30	days	
	720	hours	5 days x 24 hr/day
Engine			
Sea level horsepower	48	hp	Manufacturer's data

#### Emission Calculations Uncont

	0.32 0.12	1.49 0.54	0.12 0.043	0.10 0.035	0.11 0.038	lb/hr tpy	lb/hp-hr*hp Annual emission rate (8760	hrs/yr)	
	6.68E-03	0.031	2.51E-03	2.05E-03	2.20E-03	lb/hp-hr	AP-42 Table 3.3-1	Emission Factors for uncontrolled diesel engines	
ontrolled Emissions	CO	NOx	VOC <sup>2</sup>	SO <sub>2</sub>	PM <sup>1</sup>				

Notes:

<sup>1</sup> As a conservative measure, PM-2.5 and PM-10 are assumed equal to total particulate matter (PM). <sup>2</sup> VOC AP-42 emission factor = exhaust (0.00247 lb/hp-hr) + crankcase emission (0.0000441 lb/hp-hr) factors.

#### DCP MIDSTREAM Artesia Gas Plant SSM & M ACTIVITY EMISSIONS SUMMARY

Unit	NC	Эх	CO	)	VOC	s	S	Dx	TS	6P	PN	110	PM	2.5	ŀ	l₂S	C	CO2e
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Plant turnaround	-	-	-	-	1,769.2	12.7	-	-	-	-	-	-	-	-	14.6	0.0073	-	9.2
Plant Startup (post turnaround)	-	-	-	-	684.3	2.40	-	-	-	-	-	-	-	-	45.3	0.16	-	198.3
Condensate Tank Degassing (VRU Downtime)	-	-	-	-	0.44	1.9	-	-	-	-	-	-	-	-	0.029	0.13	-	-
Gas Piping Degassing (meter proving and line isolation)	-	-	-	-	6.1	0.11	-	-	-	-	-	-	-	-	0.40	7.3E-03	-	9.1
PIG Launcher Degassing	-	-	-	-	3.6	0.094	-	-	-	-	-	-	-	-	0.24	6.2E-03	-	7.8
Vacuum Trucks (Condensate Tank Cleanout)	-	-	-	-	6.3	0.010	-	-	-	-	-	-	-	-	0.42	6.3E-04	-	0.79
Engine Startup	-	-	-	-	56.2	1.7	-	-	-	-	-	-	-	-	3.7	0.11	-	139.5
Compressor Engine Blowdown	-	-	-	-	433.4	4.3	-	-	-	-	-	-	-	-	28.7	0.29	-	46.5
Emergency Wet Gas Flare	642.9	7.5	3,498.3	40.7	2,685.1	27.2	4,918.4	49.9	-	-	-	-	-	-	52.3	0.53	-	11804.4
Acid Gas Flare	10.4	2.43	56.6	13.2	0.01	0.001	2,001.0	328.2	-	-	-	-	-	-	21.3	3.48	-	381.9
SSM Emission Total	653.3	9.9	3,555.0	53.9	5,644.8	50.3	6,919.4	378.1	-	-	-	-	-	-	166.8	4.7	-	12,597.4
Non-Flaring SSM Total	-	-	-	-	2,959.61	23.2	-	-	-	-	-	-	-	-	93.3	0.70	-	411.1

Unit	NC	x	CO		VOC	s	so	)x	TS	SP	PM	110	PM	2.5	H	₂S
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Malfunction	642.9	10.0	3,498.3	10.0	2,685.1	10.0	4,918.4	10.0	-	-	-	-	-	-	52.3	9.0
Malfunction Total	642.9	10.0	3,498.3	10.0	2,685.1	10.0	4,918.4	10.0	-	-	-	-	-	-	52.3	9.0

Unit	NC	)x	CO		VOC	s	SC	Эх	TS	6P	PN	110	PM	2.5	H <sub>2</sub>	₂S
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
SSM & Malfunction Emisson Totals	653.3	19.9	3,555.0	63.9	5,644.8	60.3	6,919.4	388.1	-	-	-	-	-	-	166.8	13.7

#### DCP MIDSTREAM Artesia Gas Plant SAMPLE EMISSIONS CALCULATIONS -TURNAROUND EMISSIONS

#### Calculation Basis:

Multiple steps comprise a plant turnaround. Step 1 - For the natural gas system, emissions to the atmosphere after opening pipelines are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at pipeline pressure. Step 2 - For systems in liquid service clingage emissions degassing emissions occur after the system is de-inventoried. Degassing emissions are calculated using the Ideal Gas Law. Step 3 - After systems are degassed and opened, residual materials (clingage) may be emitted to the atmosphere. Clingage emissions are estimated using system volumes and an assumed clingage amount.

Total lb/hr emissions from each liquid system turnaround step (degassing, clingage) assume that any liquid system may undergo turnaround at any time. Maximum lb/hr emissions from all turnaround steps is calculated as the maximum lb/hr emission rate from any step.

Constants and Variables:		System/Service	e Name						_
	N.G. (gas)	Glycol	Lube oil	Amine	NGL Product	Propane (liq)	Methanol	Condensate	L
fluid type (@ atm):	Gas	Liquid	Liquid	Liquid	Gas	Gas	Liquid	Liquid	l .
Volume:	1,388,000	1,563	86,400	5,534	42,001	2,456	1,880	2,203	scf (for N.G.), gal (for liquids)
Process Temperature :				9	5.00				l° F
Ideal Gas Constant :	10.73 (ft <sup>3</sup>							(ft <sup>3</sup> )(psi)/(lbmol)(°R)	
Density:	0.0544	9.28	7.50	8.66	0.23	0.20	6.66		lb/scf (for gas), lb/gal (for liquid) - from DCP turnaround quantity calculations
Vapor Pressure:	N/A	0.001	0.010	0.002	24.7	24.7	3.868	-9.44	psig
Molecular Weight:	20.63	62.07	170	119.16	51	44	32	50	Ib/Ibmol from Gas Composition Sheet
VOC Content :	18.73	100	100	100	100	100	100	0.19	Wt. % from Gas Composition Sheet
Benzene Content:	0.09	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Wt. % from Gas Composition Sheet
H2S Content:	1.2389	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Wt. % from Gas Composition Sheet
CO2 Content:	1.7417	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Wt. % from Gas Composition Sheet
CH4 Content:	61.9703	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Wt. % from Gas Composition Sheet

#### VOC Emissions, N.G. System Blowdown

Volume of system =			
Amount HC vented to atmosphere (lb) =	(Volume x den	sity)	
=	1,388,000	ft <sup>3</sup>	0.054 lb
			ft <sup>3</sup>
=	9,444	lbs N.G. (lb/hr)	8 hours for plant blowdown
=	1,769	lbs VOC (lb/hr)	
Maximum number of turnarounds =	1.00	activity/yr	from site data sheet
=	7.08	tpy VOC	
=	1.09	lb/hr Benzene	
=	5.45E-04	tpy Benzene	
=	14.62	lb/hr H2S	
=	7.31E-03	tpy H2S	
=	20.6	lb/hr CO2	
=	1.03E-02	tpy CO2	
=	731.5	lb/hr CH4	
=	3.66E-01	tpy CH4	
=	9.2	tpy CO2e	

#### DCP MIDSTREAM

#### Artesia Gas Plant

#### SAMPLE EMISSIONS CALCULATIONS -TURNAROUND EMISSIONS

Liquid system opening loss (vapor space, atm liquid systems only) Amount emitted (lbs) = P\*V\*MW / (R \* T)

#### Glycol system

Glycol system:							
mount VOC vented to atmosphere (Ib)	= (Volume x	molecular weight x vap	oor pressure) / (Gas Cons				
	=1,	563 gal .73 ft <sup>3</sup> * psi / °R * lb-mol	1 555 ° R	0.13368 ft3 gal	62.07 lb lb-mol	0.001 psig	100 % VOC
	10	.75 It psi/ R ib-moi	555 K	gai	10-1101	I	
	= 2.87E-03	lbs VOC/hr	assume degassing occu	irs in one hour			
	= 1.43E-06	tov VOC	abbarrie acgassing ecce				
		4) 100					
Lube Oil system:							
nount VOC vented to atmosphere (Ib)	= (Volume x	molecular weight x vap	oor pressure) / (Gas Cons	tant x Temperature [°R]) * M\	W		
		400 gal	1	0.13368 ft3	170.00 lb	0.010 psig	100 % VOC
	10	.73 ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	gal	lb-mol		
	0.00	1					
	= 3.30	Ibs VOC/hr	assume degassing occu	irs in one hour			
	= 1.65E-03	tpy VOC					
Amine system:							
nount VOC vented to atmosphere (Ib)	= (Volume x	molecular weight x var	oor pressure) / (Gas Cons	tant x Temperature [°R]) * M	w		
			1	0.13368 ft3	119.16 lb	0.0025 psig	100 % VOC
	10	534 gal .73 ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	gal	lb-mol		
					•	•	
	= 0.037	lbs VOC/hr	assume degassing occu	irs in one hour			
	= 1.83E-05	tpy VOC					
Methanol system: mount VOC vented to atmosphere (Ib)	() (aluma )	malagular waight y vor					
mount vOC vented to atmosphere (ib)				0.13368 ft3	32.00 lb	3.87 psig	100 % voc
	- 1,	880 gal .73 ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	0.13500 ft3	lb-mol	3.07 psig	100 % 000
	10		555 K	gai	10 1101	I	
	= 5.22	lbs VOC/hr	assume degassing occu	irs in one hour			
	= 2.61E-03	tpy VOC	0 0				
Condensate system:							
mount VOC vented to atmosphere (Ib)			oor pressure) / (Gas Cons			1	
	= 2,	203 gal .73 ft <sup>3</sup> * psi / °R * lb-mol	1	0.13368 ft3	50.00 lb	-9.44 psig	0.2 % VOC
	10	.73 ft° * psi / °R * lb-mol	555 ° R	gal	lb-mol	l	
	= -0.04	lbs VOC/hr	assume degassing occu	rs in one hour			
	= -0.04 = -2.19E-05	tpy VOC	assume degassing occu	is in one nour			
	2.192-05	ipy voc					
NGL Product system:							
mount VOC vented to atmosphere (Ib)	= (Volume x	molecular weight x var	oor pressure) / (Gas Cons	tant x Temperature [°R]) * M\	W		
	= 42,	001 scf	1	51.00 lb	24.70 psig	100.0 % VOC	
	10	.73 ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	lb-mol			
	= 1110.41	lbs VOC/hr	assume degassing occu	rs in 8 hours			
	= 4.44	tpy VOC					
Propane (liq) system:	0.4.1	and and an an a state	N//0 C				
nount VOC vented to atmosphere (lb)		• •	oor pressure) / (Gas Cons				
		456 scf .73 ft <sup>3</sup> * psi / °R * lb-mol	1 555 ° R	44.00 lb	24.70 psig	100.0 % VOC	
	10	.13 π <sup></sup> psi/ <sup>°</sup> R <sup>*</sup> ib-mol	555 ° K	lb-mol	1	I	
	- 56.02	lbs VOC/hr	accumo dogoccina cocu				
	= 56.02 = 0.22	toy VOC/nr	assume degassing occu	15 11 0 10015			

= 0.22 tpy VOC

#### DCP MIDSTREAM Artesia Gas Plant SAMPLE EMISSIONS CALCULATIONS -TURNAROUND EMISSIONS

Total degassing (all systems):	1174.9 4.67	lbs VOC/hr tpy VOC					
System clingage loss (vapor space) Assume: Assume:	0.05	% of liquid volume % of NGL and Prop					emitted to atm.
Duration of clingage losses:	24	hrs					
System:	Glycol	Lube oil	Amine	Methanol	Condensate	1	
fluid type (@ atm):		Liquid	Liquid	Liquid	Liquid		
Clingage volume:	3.91	216	13.84	4.70	5.51	gal	
Density:	9.28	7.50	8.66	6.66	6.00	lb/gal - from D	CP turnaround quantity calculations
% VOC:	100	100	100	100	0.19	wt %	
	36.24	1,619.35	119.86	31.3	0.06	lb/activity	
VOC Emissions:	2	67	5	1.31	0.0026	lb/hr	assumed that clingage losses occur over a 24 hour period
	0.02	0.81	0.06	0.02	3.1E-05	tpy	
Total clingage (all systems):	75.3 0.90	lbs VOC/hr tpy VOC					
Example calculation: Glycol system		1.7					
Amount VOC vented to atmosphere (lb) =	(System volur	ne x % clingage x de	nsity x % V	/OC)			
=	1,563	3 gal	0.25	% clingage	9.28	lb	100 % VOC
55						gal	
Total Turnaround Activity Emissions: Ib/hr VOC:	,	Maximum hourly er				venting or cline	gage steps.

- Ib/III H23:
   14.02

   tpy H2S:
   7.31E-03

   lb/hr benzene:
   1.09

   tpy benzene:
   5.45E-04

   tpy CO2e
   9.2

tpy VOC: 12.65 Sum of emissions from all turnaround steps. lb/hr H2S: 14.62

#### DCP MIDSTREAM Artesia Gas Plant SAMPLE EMISSIONS CALCULATIONS -STARTUP EMISSIONS, POST TURNAROUND

#### Calculation Basis:

For the natural gas system, emissions to the atmosphere occur from a three step pressure test and purge prior to plant startup. These emissions are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at each purge step pressure.

#### Constants and Variables:

	N.G. (gas) System			
Plant startup duration:	7	hrs		From site data sheet
Annual startup frequency:	1	activity/yr (equivalent to turnaro	und frequency)	From site data sheet
Gas System Equipment Volume:	35,900	cu. Ft., from DCP turnaround qu	antity calculations	From site data sheet
Process Temperature :	80.00	°F		
Density:	0.0455	lb/scf (for gas)- from DCP turnar	ound quantity calculation	ons
VOC Content :	18.73	Wt. %		From Gas Composition Sheet
Benzene Content:	0.09	Wt. %		From Gas Composition Sheet
H2S Content:	1.2389	Wt. %		From Gas Composition Sheet
CO2 Content:	1.7417	Wt. %		
CH4 Content:	61.9703	Wt. %		

#### VOC Emissions, N.G. System Blowdown:

Amount of gas vented to atmosphere (scf) =

[Equipment volume x (system purge step pressure (psi) + 14.7)] / [540 deg R\* 14.7 psi] \* 520 deg R

System Purge Step #:	1	2	3				
System pressure prior to Purge:	30	30 50 100					
Amount of gas vented to atm:	112,203	162,406	287,913	cf @ 95 deg F [1]			
	112.20	112.20 162.41 287.91					
Total gas vented to atm (all steps):		mcf					
		25.57		klbs			
Hourly gas emission rate:		3652.74					
Hourly VOC emission rate:		684.33		lb/hr			
Hourly benzene emission rate:		3.37		lb/hr			
Hourly H2S emission rate:		45.25		lb/hr			
Annual VOC Emission rate:		2.40					
Annual benzene emission rate:		1.18E-02					
Annual H2S emission rate:			tpy				

Note: [1] TCEQ guidance of final temperature for depressurizing to atmosphere, from chemical sector MSS permitting.

GHG Emissions	lb/hr	tpy
CO2	63.6	0.22
CH4	2263.6	7.9
Total CO2e		198.3

#### **SSM Condensate Storage Tanks**

Emission units:	TK-48, TK-49
Number of Tanks:	2
Source Description:	500 bbl Condensate Tanks

#### **General Tank Information**

Volume	500	bbl		
Height (shell)	16	ft		
Diameter	15	ft		
Tank Throughput	70,000	bbl/yr	Conservative est	imate for total condensate into both tanks TK-48 and TK-49
Tank Throughput	2,940,000	gal/yr		bbl/yr *42 gal/bbl
Turnovers	183	turnovers/yr fo	or each tank	Tank throughput / Tank Volume

#### VOC Emissions For Each Tank During VRU Downtime

Total VOC for TK-48 & TK-49	1.04	tpy	Working and Breathing	
Requested SSM Emissions	0.52	tpy	TANKS 4.09 d Working and Breathing	Uncontrolled working & breathing x 5%
Controlled Emissions	100% 5%		VRU Control Efficiency VRU Downtime per year	
-	VOC 20,754 10.38	lb/yr tpy	TANKS 4.09 d Working and Breathing tpy = lb/hr x [(8760hr/yr) / (2000lb/ton)])	
Uncontrolled Emissions				

#### HAP Emissions For Each Tank During VRU Downtime

Uncontrolled Emissions

Total HAPs for TK-48 & TK-49	0.023	tpy	Working and Breathing
Controlled Emissions	100% 5% <b>0.012</b>	tpy	VRU Control Efficiency VRU Downtime per year Total HAPs
Total HAPs for TK-48 & TK-49	0.46	tpy	
TOTAL HAPs	460.84	0.23	0.012
n-Hexane	118.0	0.059	0.0030
Xylene (-m)	44.9	0.022	0.0011
Ethylbenzene	10.7	0.0054	0.00027
Toluene	154.2	0.077	0.0039
Benzene	133.1	0.067	0.0033
HAP	lb/yr	tpy	tpy
		Uncontrolled	Controlled <sup>2</sup>

#### H2S Emissions During VRU Downtime

Uncontrolled Emissions				
	1.24	% H2S	Inlet Gas	Based on Analysis 08/22/2012
	18.73	% VOC	Inlet Gas	Based on Analysis 08/22/2012
			Working and	breathing H2S = [Working and breathing VOC ]*[(% H2S in inlet) / (%
	0.069	tpy H2S	VOC in inlet)	]

Note:

1 HAP Emissions calculated using TANKS 4.09 d with a gas analysis dated 08/22/2012.

2 VRU has a 100% efficiency with 5% downtime per year

3 There are no flashing emissions as the liquids being handled are at atmospheric pressure.

#### **SSM Condensate Storage Tanks**

Emission units:	TK-50
Number of Tanks:	1
Source Description:	500 bbl Condensate Tank

#### **General Tank Information**

Volume	500	bbl	
Height (shell)	16	ft	
Diameter	15	ft	
Tank Throughput	60,000	bbl/yr	Conservative estimate for total condensate into TK-50
Tank Throughput	2,520,000	gal/yr	bbl/yr *42 gal/bbl
Turnovers	183	turnovers/yr for each tank	Tank throughput / Tank Volume

#### VOC Emissions During VRU Downtime

	Uncontrolled Emissions				
		VOC			
	_	19,986	lb/yr	TANKS 4.09 d Working and Breathing	
		9.99	tpy	tpy = lb/hr x [(8760hr/yr) / (2000lb/ton)])	
	Controlled Emissions	100%		VRU Control Efficiency	
		5%		VRU Downtime per year	
[	<b>Requested SSM Emissions</b>	0.50	tpy	TANKS 4.09 d Working and Breathing	uncontrolled working & breathing x 5%

#### HAP Emissions During VRU Downtime

Uncontrolled Emissions

		Uncontrolled	Controlled <sup>2</sup>		
HAP	lb/yr	tpy	tpy		
Benzene	128.2	0.064	0.0032	_	
Toluene	148.5	0.074	0.0037		
Ethylbenzene	10.3	0.0052	0.00026		
Xylene (-m)	43.2	0.022	0.0011		
n-Hexane	113.6	0.057	0.0028	_	
TOTAL HAPs	443.78	0.22	0.011		
Controlled Emissions	100% 5%		VRU Control Ef VRU Downtime	2	
Requested SSM Emissions	0.011	tpy	TANKS 4.09 d	Working and Breathing	
Emissions During VRU Do Uncontrolled Emissions					
	1.24	% H2S	Inlet Gas	Based on Analysis 08/22/201	2

	1.24	/0 112.5	mict Gas	Dased on Analysis 06/22/2012
1	18.73	% VOC	Inlet Gas	Based on Analysis 08/22/2012
			Working and bre	athing H2S = [Working and breathing VOC ]*[(% H2S in inlet) / (%
(	0.033	tpy H2S	VOC in inlet)]	

Note: 1 HAP Emissions calculated using TANKS 4.09 d with a gas analysis dated 08/22/2012.

2 VRU has a 100% efficiency with 5% downtime per year3 There are no flashing emissions as the liquids being handled are at atmospheric pressure.

#### **SSM Gunbarrel Separator**

Emission units:	GT-1
Number of Tanks:	1
Source Description:	400 bbl Gunbarrel condensate/water separator tank

#### **General Tank Information**

400	bbl	
20	ft	
12	ft	
192	maximum bbl/day	Engineering estimate
70,000	bbl/yr	Maximum daily throughput*365 days/yr
2,940,000	gal/yr	bbl/yr *42 gal/bbl
183	turnovers/yr	Tank throughput / Tank Volume
	20 12 192 70,000 2,940,000	20 ft 12 ft 192 maximum bbl/day 70,000 bbl/yr 2,940,000 gal/yr

#### VOC Emissions During VRU Downtime

Uncontrolled Emissions			
	VOC	_	
	14,762	lb/yr	TANKS 4.09 d Working and Breathing
	7.38	tpy	tpy = lb/hr x [(8760hr/yr) / (2000lb/ton)])
Controlled Emissions	100%		VRU Control Efficiency
	5%		VRU Downtime per year
<b>Requested SSM Emissions</b>	0.37	tpy	TANKS 4.09 d Working and Breathing uncontrolled working & breathing x 5%

#### HAP Emissions During VRU Downtime

Uncontrolled Emissions

		Uncontrolled	Controlled <sup>2</sup>
HAP	lb/yr	tpy	tpy
Benzene	92.0	0.046	0.0023
Toluene	105.4	0.053	0.0026
Ethylbenzene	7.2	0.0036	0.0002
Xylene (-m)	30.3	0.015	0.0008
n-Hexane	82.1	0.041	0.0021
TOTAL HAPs	316.93	0.16	0.0079
Controlled Emissions	100%		VRU Control Efficiency
	5%		VRU Downtime per year
<b>Requested SSM Emissions</b>	0.0079	tpy	TANKS 4.09 d Working and Breathing

#### H2S Emissions During VRU Downtime

Uncontrolled Emissions

1.24	% H2S	Inlet Gas	Based on Analysis 08/22/2012
18.73	% VOC	Inlet Gas	Based on Analysis 08/22/2012
0.024	tpy H2S	Working and bre	eathing H2S = [Working and breathing VOC ]*[(% H2S in inlet) / (% VC

#### Note:

1 HAP Emissions calculated using TANKS 4.09 d with a gas analysis dated 08/22/2012.

2 VRU has a 100% efficiency with 5% downtime per year

3 There are no flashing emissions associated with the gunbarrel separator as the liquids being handled are at atmospheric pressure.

#### DCP MIDSTREAM Artesia Gas Plant SAMPLE EMISSIONS CALCULATIONS - PIPING OPENED TO ATMOSPHERE

#### Calculation Basis:

Emissions to the atmosphere after opening pipelines are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at pipeline pressure.

Constants and Variables:					
Venting Pressure		psia	Default	10ft length of 10 in diameter	r line
Piping Volume Process Temperature			Represents a	10ft. length of 12 in. diameter	
Ideal Gas Constant	: 10.73	(ft <sup>3</sup> )(psi)/(lbmol)(°R)			
Molecular Weight	20.63	lb/lb mol	From Gas Co	mposition Sheet	
Activities per year	: 36	count/year	Monthly meter	r proving and twice monthly lin	ne repair
VOC Content	: 18.73	Wt. %	From Gas Co	mposition Sheet	
Benzene Conten		9 Wt. %			
H2S Conten	. 0.75	mol %			
CO <sub>2</sub> Concentration	n: 0.82	2 mol %			
CH <sub>4</sub> Concentration	n: 79.90	) mol %			
Example Calculation - VOC Emissions					
Volume of system = Amount HC vented to atmosphere (lb) =		5 ft <sup>3</sup> /olume) / (Gas Constant	x Temperature [°R]) * MW		
=	1200.00		8 ft <sup>3</sup>	20.63 lb	_
		ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	lb-mol	
=	32.63 6.11	lbs HC/activity (lb/hr) lbs VOC/activity (lb/hr)			
=	0.11	tpy VOC			
=	0.03 5.43E-04	lbs Benzene tpy Benzene			
	0.102 01	(p) 20120110			
Example Calculation - H2S Emissions Volume of system =	7.85	: ft <sup>3</sup>			
Amount vented to atmosphere (lb) =			x Temperature [°R]) * MW		
=	1200.00		8 ft <sup>3</sup>	0.75 lb-mol H2S	34.08 lb H2S
	10.73	ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	100 lb-mol Gas	1 lb-mol H2S
=	4.04E-01	lbs H2S/activity (lb/hr)			
=	7.28E-03	tpy H2S			
Example Calculation - CO2 Emissions		. 3			
Volume of system = Amount vented to atmosphere (lb) =	7.85		v Temperature [°R]) * MW		
=	1200.00	) psia	8 ft <sup>3</sup>	0.82 lb-mol CO2	44.01 lb CO2
	10.73	ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	100 lb-mol Gas	1 lb-mol CO2
=	5.68E-01	lbs CO2/activity (lb/hr)			
=	1.02E-02	tpy CO2			
Example Calculation - CH4 Emissions					
Volume of system =					
Amount vented to atmosphere (lb) =	(Pressure x V 1200.00		x Temperature [°R]) * MW 8 ft <sup>3</sup>	79.90 lb-mol CH4	16.04 lb CH4
		ft <sup>3</sup> * psi / °R * lb-mol	555 ° R	100 lb-mol Gas	1 lb-mol CH4
	2.03E+01	lbs CH4/activity (lb/hr)			
	0.4	tpy CH4			
T		toy CO a			
Total CO <sub>2</sub>	e 9.1	tpy CO <sub>2</sub> e			

#### DCP MIDSTREAM Artesia Gas Plant SAMPLE EMISSIONS CALCULATIONS - PIGGING

#### Calculation Basis:

Emissions to the atmosphere after opening pipelines are calculated using the Ideal Gas Law and are based on the entire pipe volume venting to the atmosphere at pipeline pressure.

#### Constants and Variables:

Variabi	85.			
	Venting Pressure : Piping Volume : Process Temperature :	400 13.9 95		Default discharge pressure
	Ideal Gas Constant :	10.73	(ft <sup>3</sup> )(psi)/(lbmol)(°R)	
	Molecular Weight:	20.63	lb/lb mol	From Gas Composition Sheet
	Activities per year :	52	count/year	From MSS Activity Summary Sheet
	VOC Content :	18.73	Wt. %	From Gas Composition Sheet
	Benzene Content:	0.09	Wt. %	
	H2S Content:	0.75	mol %	
	CO <sub>2</sub> Concentration:	0.82	mol %	
	CH <sub>4</sub> Concentration:	79.90	mol %	

#### Example Calculation - VOC Emissions

Amount HC vented to atmosphere (lb) =				
=	400.00 psia	14 ft <sup>3</sup>	20.63 lb	
	10.73 ft <sup>3</sup> * psi /		lb-mol	
		ctivity ( lb/hr)		
		activity (lb/hr)		
	0.09 tpy VOC			
		ene/activity (lb/hr)		
=	4.62E-04 tpy Benze	ene		
Example Calculation - H2S Emissions				
Amount vented to atmosphere (lb) =	(Pressure x Volume) / (	Gas Constant x Temperature [°R]) * N	1W	
=	400.00 psia	14 ft <sup>3</sup>	0.750 lb-mol H2S	34.08 lb H2S
	10.73 ft <sup>3</sup> * psi /	°R * lb-mol 555 ° R	100 lb-mol Gas	1 lb-mol H2S
		-		
	2.38E-01 lbs H2S			
=	6.19E-03 tpy H2S			
Evenuela Calculation - 000 Enviroime				
Example Calculation - CO2 Emissions				
Amount vented to atmosphere (lb) =	(Pressure x Volume) / (	Gas Constant x Temperature [°R]) * M	1\//	
	400.00 psia	14 ft <sup>3</sup>	0.817 lb-mol CO2	44.01 lb CO2
	10.73 ft <sup>3</sup> * psi /		100 lb-mol Gas	1 lb-mol CO2
		•	•	
=	0.33 lbs CO <sub>2</sub>			
=	8.70E-03 tpy CO <sub>2</sub>			
Example Calculation - CH4 Emissions				
Amount vented to atmosphere (lb) =		Gas Constant x Temperature ["R]) ^ N 14 ft <sup>3</sup>		
=	400.00 psia 10.73 ft <sup>3</sup> * psi /		79.900 lb-mol CH4 100 lb-mol Gas	16.04 lb CH4 1 lb-mol CH4
	10.73 IL PSI/	1 10-1101 555 R	100 10-11101 Gas	
_	11.9 lbs CH₄			
	0.31 tpy CH <sub>4</sub>			
	цру 01.4			
Total CO <sub>2</sub> e	7.8 tpy CO <sub>2</sub> e			

#### DCP MIDSTREAM Artesia Gas Plant EMISSION CALCULATIONS - VACUUM TRUCKS (TANK CLEANING)

#### Calculation Basis:

Emissions from vacuum trucks are estimated using the loading loss method of AP-42, Chapter 5.2: Transportation and Marketing of Petroleum Liquids, 1995. Calculations are performed based on the concentrations of the individual organic species since the wastes contain significant non-volatile content (i.e. solids). A truck can be loaded in one hour, therefore the emissions per loading activity reflect the lb/hr emission rate.

L<sub>L</sub> = 12.46 SPM/T \*(SF)

where:

 $L_L$  = loading loss, pounds VOC per 1000 gallons (lb/10<sup>3</sup> gal) of liquid loaded

S = a saturation factor

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia)

M = molecular weight of vapors, pounds per pound-mole (lb/lb-mole)

T = temperature of bulk liquid loaded, °R (°F+460)

SF = safety factor due to vacuum loading

Material Collected by Vacuum Truck	Organic Constituent	Tank Volume (gal)	Constituent Concentration (% volume)	Liquid Heel (% volume of tank)	Amount Loaded (gal)	S, Saturation Loss Factor	P, Vapor Pressure (psi)	M, Molecular Weight (Ib/Ib-mole)	T, Bulk Loading Temp (⁰F)	VOC Wt. Fraction	SF, Safety Factor	L <sub>L</sub> (Ib/1000 gal)	Loss (Ibs/activity) (Ib/hr)
Condensate	Condensate	21000	100	20	4200	0.60	5.69	50.00	68	0.19	2	8.05	6.34

Number of Vacuum Trucks per year:	1 March 5 email from S. Harris
Number of Condensate Tanks:	3 From Site Data Sheet
H2S Concentration (wt frac):	0.0124 From Inlet Gas Analysis Dated 8/22/2012
Benzene Concentration (wt frac):	0.0009 From Inlet Gas Analysis Dated 8/22/2012
CO2 Concentration (wt frac):	0.0174 From Inlet Gas Analysis Dated 8/22/2012
CH4 Concentration (wt frac):	0.6197 From Inlet Gas Analysis Dated 8/22/2012

#### Example Calculation :

Volume of Constituent Loaded (gal) = 4200 gal

Loading Loss (lb/1000 gal) = $L_L = 12.46$ S	SPM/T * (SF) =	(12.46) * (0.6) * (5.688) * (50) / (68 + 460) * 2 =	8.0537 lb/1000 gal
VOC Emissions per Condensate Cleanout (lb/hr) = H2S Emissions per Condensate Cleanout (lb/hr) = Benzene Emissions per Condensate Cleanout (lb/hr) =	(4200 gal) / ( 0.419 0.031	1000) * (8.054 lb/1000 gal) * (0.19 VOC wt. Fractic	6.34 lb/hr
CO <sub>2</sub> Emissions per Condensate Cleanout (lb/hr) =	0.59		
CH <sub>4</sub> Emissions per Condensate Cleanout (lb/hr) =	21.0		
Activities per year per tank= 1 Number of Condensate Tanks: 3			
Condensate Cleanout VOC Annual Emissions (tpy) =	9.51E-03		
Condensate Cleanout H2S Annual Emissions (tpy) =	6.29E-04		
Condensate Cleanout Benzene Annual Emissions (tpy) =	4.69E-05		
Condensate Cleanout $CO_2$ Annual Emissions (tpy) =	8.8E-04		
Condensate Cleanout CH <sub>4</sub> Annual Emissions (tpy) =	0.031		
Condensate Cleanout $CO_2eAnnual Emissions (tpy) =$	0.79		

#### **DCP Midstream** Artesia Gas Plant **Engine Startup/Warmup Calculations**

#### Example Calculations:

Per Activity Propane Emissions Calculation: ER (lb propane/startup) = Gas released (scf/release) x mol % / 379 scf/mol \* MW



Annual VOC Emissions Calculation:



#### Startup Emissions Calculations:

Calculation of gas released for each unit:

	Gas	
	Released	Gas Released
Activity	(scf/release)	in lb mol/hr
Compressor Blowdown	2500	6.60
Engine Startup	324	0.85

Note: Gas Release based on input from Site Data sheet.

#### DCP Midstream Artesia Gas Plant Engine Startup/Warmup Calculations

Gas Analysis         Molecular         Gas Weight         Gas Weight         Gas Weight           Component         Weight         Mole %         blowdown (lb/hr)         startup (lb/hr)           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.554         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-hexane         114         0.076         0.5745         0.0745           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5030         0.0652           Methylcyclohexane         98	Calculation of gas emissions from compressor blowdown and engine startup events:								
Component         Weight         Mole %         Der Compressor         per compressor           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         100         0.076         <									
Component         Weight         Mole %         Der Compressor         per compressor           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         100         0.076         <									
Component         Weight         Mole %         Der Compressor         per compressor           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         100         0.076         <									
Component         Weight         Mole %         blowdown (lb/hr)         startup (lb/hr)           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         86         0.142         0.8038         0.1042           heptanes         100         0.076 <td< td=""><td>Gas Analysis</td><td>Molecular</td><td></td><td>Gas Weight</td><td>Gas Weight</td></td<>	Gas Analysis	Molecular		Gas Weight	Gas Weight				
Component         Weight         Mole %         blowdown (lb/hr)         startup (lb/hr)           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         86         0.142         0.8038         0.1042           heptanes         100         0.076 <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>									
Component         Weight         Mole %         blowdown (lb/hr)         startup (lb/hr)           Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         86         0.142         0.8038         0.1042           heptanes         100         0.076 <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>									
Carbon Dioxide         44         0.817         2.3701         0.3072           Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030	0	M/ - :	Mala 0/						
Hydrogen Sulfide         34         0.750         1.6858         0.2185           Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.06652           Methylcyclohexane         98         0.024         0.1257									
Nitrogen         28         1.373         2.5364         0.3287           methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5745         0.0163           z,2,4-trimethylepentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257									
methane         16         79.900         84.3269         10.9288           ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3330         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5745         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960	Hydrogen Sulfide	-							
ethane         30         9.909         19.6554         2.5473           propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960		-							
propane         44         4.384         12.7509         1.6525           i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1865           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070<		-							
i-butane         58         0.564         2.1607         0.2800           N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclopexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5745         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960									
N-butane         58         1.207         4.6258         0.5995           i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5745         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5730         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0									
i-pentane         72         0.305         1.4497         0.1879           n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.02351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047									
n-pentane         72         0.293         1.3930         0.1805           cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047 </td <td>N-butane</td> <td></td> <td></td> <td></td> <td></td>	N-butane								
cyclopentane         70         0.026         0.1221         0.0158           n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196				-					
n-hexane         114         0.076         0.5745         0.0745           cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000	n-pentane								
cyclohexane         84         0.044         0.2437         0.0316           other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.0000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.000	cyclopentane			0.1221	0.0158				
other hexanes         86         0.142         0.8038         0.1042           heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	n-hexane	114	0.076	0.5745	0.0745				
heptanes         100         0.076         0.5030         0.0652           Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	cyclohexane		0.044	0.2437	0.0316				
Methylcyclohexane         98         0.038         0.2461         0.0319           2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.011         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	other hexanes	86	0.142	0.8038	0.1042				
2,2,4-trimethylpentane         114         0.000         0.0000         0.0000           benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	heptanes	100	0.076	0.5030	0.0652				
benzene         78         0.024         0.1257         0.0163           toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.001         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.0000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	Methylcyclohexane	98	0.038	0.2461	0.0319				
toluene         92         0.016         0.0960         0.0124           ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	2,2,4-trimethylpentane	114	0.000	0.0000	0.0000				
ethylbenzene         106         0.001         0.0070         0.0009           xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	benzene	78	0.024	0.1257	0.0163				
xylenes         106         0.005         0.0371         0.0048           octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	toluene	92	0.016	0.0960	0.0124				
octanes         114         0.031         0.2351         0.0305           nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	ethylbenzene	106	0.001	0.0070	0.0009				
nonanes         128         0.011         0.0948         0.0123           decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	xylenes	106	0.005	0.0371	0.0048				
decanes         142         0.001         0.0047         0.0006           C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	octanes	114	0.031	0.2351	0.0305				
C11         156         0.002         0.0196         0.0025           C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	nonanes	128	0.011	0.0948	0.0123				
C12+         170         0.000         0.0000         0.0000           Total Gas Released         99.994         136.07         0.0000	decanes	142	0.001	0.0047	0.0006				
Total Gas Released 99.994 136.07 0.0000	C11	156	0.002	0.0196	0.0025				
Total Gas Released 99.994 136.07 0.0000	C12+	170	0.000	0.0000	0.0000				
	-								
1 OTAL VUC REIEASED 7.25 25.49 3.30	Total VOC Released		7.25	25.49	3.30				

Compressor blowdown summary of non-methane, non-ethane VOC, benzene, H2S and combustion byproduct emissions: DRE (%): 0

DRE (70).	0				
	Emission Factor	Convert Factor	Number of Annua	Emission Rate	Emission Rate
Pollutant	(lb/MMBTU)	(lb SO2/lb H2S)	Activities	(lb/activity)	(tpy)
VOC				433.39	4.33
Benzene				2.14	0.02
Hydrogen Sulfide				28.66	0.29
Carbon Monoxide	0.550		340	0.00	0.00
Nitrogen Oxides	0.138			0.00	0.00
Sulfur Dioxide		1.9		0.00	0.00

GHG Pollutant	Hourly ER (lb/activity)	Number of Annual Activities	Annual ER (tpy)
CO <sub>2</sub>	0.3072		0.052
CH <sub>4</sub>	10.9288	340.0	1.86
CO <sub>2</sub> e			46.5

Engine startup summary of non-methane, non-ethane VOC and benzene emissions:

	Hourly ER	Number of Annual	ER	Annual ER
Pollutant	(lb/activity)	Activities	(lb/hr)	(tpy)
VOC	3.30		56.17	1.69
Benzene	0.016	1,020	2.77E-01	0.0083
Hydrogen Sulfide	0.2185		3.71E+00	0.11142

GHG Pollutant	Hourly ER (lb/activity)	Number of Annual Activities	Annual ER (tpy)
CO <sub>2</sub>	0.31	1.020	0.16
CH <sub>4</sub>	10.9	1,020	5.6
CO <sub>2</sub> e			139.5

#### DCP Midstream, LP - Artesia Gas Plant

Emergency Wet Gas Flare Emission Unit: 2

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Component	MW	Flared Gas <sup>1</sup> Mol%	MW * wet vol %	HHV Btu/scf <sup>2</sup>	Btu/scf * wet vol %	Mass Fraction (wet)	Spec. Volume <sup>2</sup> ft <sup>3</sup> /lb	Spec. Volume VOC ft <sup>3</sup> /lb
Water	18.02	0.0000%	0.00	0.0	0.0	0.00	21.06	
Hydrogen Sulfide	34.08	0.4144%	0.14	637.02	2.6	0.01	11.136	
Carbon Dioxide	44.01	1.0534%	0.46	0.0	0.0	0.02	8.623	
Nitrogen	28.01	1.7683%	0.50	0.0	0.0	0.02	13.547	
Oxygen	32.00	0.0000%	0.00	0.0	0.0	0.00	13.5	
Methane	16.04	71.6031%	11.49	1009.7	723.0	0.49	23.65	
Ethane	30.07	12.2486%	3.68	1768.7	216.6	0.16	12.62	
Propane	44.10	6.6464%	2.93	2517.2	167.3	0.12	8.606	3.514
-Butane	58.12	0.9775%	0.57	3252.6	31.8	0.02	6.529	0.517
n-Butane	58.12	2.4062%	1.40	3262	78.5	0.06	6.529	1.272
-Pentane	72.15	0.7272%	0.52	4007.7	29.1	0.02	4.26	0.311
Pentanes	72.15	0.7169%	0.52	4008.7	28.7	0.02	5.26	0.379
Hexanes+	86.18	1.4380%	1.24	4756.1	68.4	0.05	4.404	0.760
		100%	23.45		1346.1	1.00		6.753
NMNEHC (VOC)		12.9%				30.6%		

<sup>1</sup> Based on Analysis 07/1/2012, ARTESIA PLT 5# FLARE, unit 22.
 to provide conservative estimates for sulfur dioxide and heat release estimate.
 <sup>2</sup> Component HHVs and specific volumes obtained from Physical Properties of Hydrocarbons, API Research Project 44, Fig. 16-1, Rev. 1981.

#### Fuel Data

Flare Pilot	500 scf/hr 0.0005 MMscf/hr	Design	
	1008.00 Btu/scf	Pipeline Gas, HHV	
	0.50 MMBtu/hr	MMscf/hr * Btu/scf	
	0.50 WWBtu/III	WWSC/III Diu/sci	
Purge Gas	25.80 Mscf/day	Design	
	1.075 Mscf/hr	Mscf/d / 24 hr/day	
	0.001075 MMscf/hr	Mscf/hr / 1000	
	1000.00 Btu/scf	Pipeline Gas, HHV MMscf/hr * Btu/scf	
	1.08 MMBtu/hr	MMsci/hr * Btu/sci	
TK-C Blanket Gas	1.50 Mscf/day	Design	
	0.0625 Mscf/hr	Mscf/d / 24 hr/day	
	0.0000625 MMscf/hr	Mscf/hr / 1000	
	1000.00 Btu/scf	Pipeline Gas, HHV	
	0.06 MMBtu/hr	MMscf/hr * Btu/scf	
Flared Gas - Short Term	7.0 MMscf/hr	Effective hourly flowrate	
	1,346 Btu/scf	Heating value calculated from gas con	
	9,452 MMBtu/hr	Hourly heat rate = Heating value * Eff	
Flared Gas - Annual	142.1 MMscf/yr	Estimated Maximum annual SSM flow	v rate. Not a requested limit; for calculation only.
Total	9453.3 MMBtu/hr	Pilot + Purge gas + TK-C Blanket (	Gas + Flared gas
Stack Parameters			
Stack Parameters	1000 °C	Exhaust temperature	Per NMAQB guidelines
Stack Parameters	20 m/sec	Exhaust velocity	Per NMAQB guidelines Per NMAQB guidelines
Stack Parameters			
Stack Parameters Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec	Exhaust velocity	
	20 m/sec	Exhaust velocity	Per NMAQB guidelines Mol. wt. of methane, the dominant species
	20 m/sec 70.6 ft	Exhaust velocity Flare height	Per NMAQB guidelines
	20 m/sec 70.6 ft 16.04 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight	Per NMAQB guidelines Mol. wt. of methane, the dominant species
	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr
Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub>	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub>	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816 0.3047 m	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) Flared gas molecular weight	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * 10 <sup>6</sup> * 252 cal/Btu $\div$ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^{-6}q_n)^{1/2}$ Volume weighted mol. wt. of all components
Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816 0.3047 m 23.45 g/mol 6.62E+08 cal/sec	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) Flared gas molecular weight Heat release (q)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_n)^{1/2}$ Volume weighted mol. wt. of all components MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr
Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816 0.3047 m 23.45 g/mol 6.62E+08 cal/sec 5.08E+08	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) Flared gas molecular weight Heat release (q) q <sub>n</sub>	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * 10 <sup>6</sup> * 252 cal/Btu $\div$ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_n)^{1/2}$ Volume weighted mol. wt. of all components MMBtu/hr * 10 <sup>6</sup> * 252 cal/Btu $\div$ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot + Purge Gas + TK-C Blanket Gas	20 m/sec 70.6 ft 16.04 g/mol 114,905 cal/sec 92,816 0.3047 m 23.45 g/mol 6.62E+08 cal/sec	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) Flared gas molecular weight Heat release (q)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_n)^{1/2}$ Volume weighted mol. wt. of all components MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr

#### DCP Midstream, LP - Artesia Gas Plant

Emergency Wet Gas Flare Emission Unit: 2

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Emission Rates Pilot + Purge Gas + TK-C Blanket Gas

ot + Purge Gas + IK-C Blanket Gas							
-	NOx	CO	VOC	$H_2S$	SO <sub>2</sub>	Units	
	0.0680	0.3700				lb/MMBtu	AP-42 Table 13.5-1 (9/91) (Reformatted 1/95)
				4E-04		lb H <sub>2</sub> S/Mscf	Purchased sweet natural gas fuel, 0.25 gr H <sub>2</sub> S/100s
				5.85E-04		lb H <sub>2</sub> S/hr	H <sub>2</sub> S rate * fuel usage
					7E-03	lb S/Mscf	Purchased sweet natural gas fuel, 5 gr S/100scf
					1E-02	lb SO <sub>2</sub> /hr*	SO <sub>2</sub> rate * fuel usage
			0.00%			mol%	Assume no VOC content in purchased fuel (methat
			23.7			ft <sup>3</sup> /lb	Specific volume (methane)
			0.00			lb/hr	vol. Gas * mole fraction / specific volume
	100%	100%	100%	100%	100%	%	Safety Factor
	0.1360	0.7400				lb/MMBtu	Unit emission rate with Safety Factor
-	0.223	1.215				lb/hr	lb/MMBtu * MMBtu/hr
			0.00	2.3E-05	0.023	lb/hr	98% combustion H2S; 100% conversion to SO2
	0.98	5.32	0.00	1.0E-04	0.10	tpy	8760 hrs/yr
Flared Gas							
Flarea Gas	NOx	со	VOC	пе	50	Units	
-		0.3700	VUC	$H_2S$	$SO_2$		
	0.0680	0.3700	12.010/	0.410/		lb/MMBtu	AP-42 Table 13.5-1 (9/91) (Reformatted 1/95) Flare Gas
			12.91%	0.41%		mol%	
			6.753	11.136		ft <sup>3</sup> /lb	Specific volume
			134,257.2	2,612.9		lb/hr	vol. Gas * mole fraction / specific volume
-	642.72	3497.13				lb/hr	lb/MMBtu * MMBtu/hr
	642.72	3497.13	134,257.2	2,612.9	4918.3	lb/hr	Uncontrolled emissions
	6.50	35.38	1,358.2	26.4	49.8	tpy	at maximum rate
							nits
	NOx	со	VOC	H <sub>2</sub> S	SO <sub>2</sub>	HAPs	
Unit 22 - Emergency Wet Gas Flare Pilot + Purge + TK-C Blanket Gas + Flared Gas	NOx 642.9 7.5	CO 3498.3 40.7	VOC 2685.1 27.2	H <sub>2</sub> S 52.3 0.53	SO <sub>2</sub> 4918.4 49.9		/hr

CO <sub>2</sub> e Short Tons/yr								
$CO_2$	11,536.2	Eq 4-15	API Compendium					
$CH_4$	10.7	Eq 4-16	API Compendium					
N <sub>2</sub> O	0.00023	Eq 4-17	API Compendium					
Total CO2e	11,804							

#### DCP Midstream, LP - Artesia Gas Plant **Emergency Acid Gas Flare** Emission Unit:

#### Estimated Flared Gas Composition Used for Calculations Spec. Spec. Mass Flared Gas<sup>1</sup> MW \* wet HHV Volume Component MW Btu/scf \* wet vol % Fraction Volume<sup>2</sup> VOC Btu/scf<sup>2</sup> Mol% vol % (wet) ft<sup>3</sup>/lb ft<sup>3</sup>/lb 0.0000% Water 18.02 0.00 0.0 0.0 0.00 21.06 Hydrogen Sulfide 34.08 37.0907% 12.64 637.02 236.3 0.31 11.136 44.01 28.01 62.5070% 0.0315% 0.0 0.0 0.68 0.00 8.623 13.547 Carbon Dioxide 27.51 0.0 0.0 Nitrogen 0.01 32.00 0.0000% 0.00 0.0 0.0 0.00 13.5 Oxygen 3.5 0.4 0.0 Methane 16.04 0.3439% 0.06 1009.7 0.00 23.65 Ethane 0.0227% 0.0006% 30.07 1768.7 12.62 8.606 0.01 0.00 44.10 2517.2 0.00 0.766 Propane 0.00 i-Butane 58.12 0.0013% 0.00 3252.6 0.0 0.00 6.529 1.659 n-Butane 58.12 0.0001% 0.00 3262 0.00.00 6.529 0.128 i-Pentane 72.15 72.15 0.0000% 0.00 4007.7 0.0 0.00 4.26 0.000 0.0000% 4008.7 0.0 0.00 5.26 Pentanes 0.00 0.000 2.807 5.359 Hexanes+ 86.18 0.0022% 0.00 4756.1 0.1 0.00 4.404 100% 0.004% 40.22 240.3 1.00 0.0% NMNEHC (VOC)

1 Based on Analysis 07/1/2012, ARTESIA ACID GAS FLARE, unit 23.

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<sup>2</sup> Component HHVs and specific volumes obtained from Physical Properties of Hydrocarbons, API Research Project 44, Fig. 16-1, Rev. 1981.

#### Fuel Da

Fuel Data			
Flare Pilot	500 scf/hr	Design	
	0.0005 MMscf/hr		
	1008.00 Btu/scf	Pipeline Gas, HHV	
	0.50 MMBtu/hr		
Purge Gas	3.10 Mscf/day	Design	
Ũ	0.129 Mscf/hr	Mscf/d / 24 hr/day	
	1.29E-04 MMscf/hr	Mscf/hr / 1000	
	1008.00 Btu/scf	Pipeline Gas, HHV	
	0.13 MMBtu/hr	MMscf/hr * Btu/scf	
1.1.0			
Assist Gas	255.2 Ptu/cof	Heating value of Pilot + Purge gas + Elered gas	
	255.2 Btu/scf 865.0 Btu/scf	Heating value of Pilot + Purge gas + Flared gas target heat content	
	1,000.0 Btu/scf	Assist gas-assumed sweet	
	0.14 MMscf/hr	Assist gas volume	
	144.1 MMBtu/hr	Assist gas heat input	
Assist gas - Annual*	57.7 MMscf/yr	Estimated Maximum annual SSM flow rate. Not	a requested limit; for calculation only.
Neter	Flored and annual/ metio a	f assist and flowed and housed and 10.5 MM asf/m //	1 9054)
Note:	Flared gas annual/ ratio o	f assist gas: flared gas hourly usε ex: 10.5 MMscf/yr / (	18054)
Flared Gas - Short Term	0.032 MMscf/hr	Effective hourly flowrate	
	240 Btu/scf	Heating value calculated from gas composition ab	ove.
	8 MMBtu/hr	Hourly heat rate = Heating value * Effective hour	ly flow rate.
Flared Gas - Annual	10.5 MMscf/yr	Estimated Maximum annual SSM flow rate. Not	a requested limit; for calculation only.
Total	152.4 MMBtu/h	r Pilot + Purge gas + Flared gas + Assist gas	
10111	152.4 MIMBUU/II	1 Hot + 1 uige gas + Flareu gas + Assist gas	
Stack Parameters			
Stack Parameters	1000 °C	Exhaust temperature	Per NMAQB guidelines
Stack Parameters	20 m/sec	Exhaust velocity	Per NMAQB guidelines Per NMAQB guidelines
Stack Parameters		-	
Stack Parameters Pilot+ Purge Gas only	20 m/sec	Exhaust velocity	
	20 m/sec	Exhaust velocity	Per NMAQB guidelines Mol. wt. of methane, the dominant species
	20 m/sec 70.6 ft	Exhaust velocity Flare height	Per NMAQB guidelines
	20 m/sec 70.6 ft 16.04 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight	Per NMAQB guidelines Mol. wt. of methane, the dominant species
	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * 10 <sup>6</sup> * 252 cal/Btu ÷ 3600 sec/hr
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub>	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 7.26 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas vol. weighted % flare gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44.394 cal/sec 35.860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 0.14 MMscf/hr 7.26 g/mol 13.09 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas vol. weighted % flare gas vol. weighted % assist gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 7.26 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas vol. weighted % flare gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6$ * 252 cal/Btu ÷ 3600 sec/hr $q_n = q(1-0.048(MW)^{1/2})$
Pilot+ Purge Gas only Flared Gas MW	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 7.26 g/mol 13.09 g/mol 0.06 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol flare gas vol pilot + purge gas vol. weighted % flare gas vol. weighted % pilot + purge gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6 \times 252$ cal/Btu $\div 3600$ sec/hr $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^{-6}q_n)^{1/2}$
Pilot+ Purge Gas only	20 m/sec 70.6 ft 16.04 g/mol 44.394 cal/sec 35.860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 0.14 MMscf/hr 7.26 g/mol 13.09 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas vol. weighted % flare gas vol. weighted % assist gas	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6 * 252 \text{ cal/Btu} \div 3600 \text{ sec/hr}$ $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_n)^{1/2}$ Volume weighted mol. wt. of all components
Pilot+ Purge Gas only Flared Gas MW	20 m/sec 70.6 ft 16.04 g/mol 44.394 cal/sec 35.860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 7.26 g/mol 13.09 g/mol 0.06 g/mol 10.06 g/mol 1.07E+07 cal/sec	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol assist gas vol pilot + purge gas vol. weighted % flare gas vol. weighted % assist gas vol. weighted % pilot + purge gas weighted-averaged Flared gas molecular weight Heat release (q)	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6 * 252 \text{ cal/Btu} \div 3600 \text{ sec/hr}$ $q_a = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_a)^{1/2}$ Volume weighted mol. wt. of all components MMBtu/hr * $10^6 * 252 \text{ cal/Btu} \div 3600 \text{ sec/hr}$
Pilot+ Purge Gas only Flared Gas MW	20 m/sec 70.6 ft 16.04 g/mol 44,394 cal/sec 35,860 0.1894 m 40.22 g/mol 16.04 g/mol 0.03 MMscf/hr 0.00063 MMscf/hr 7.26 g/mol 13.09 g/mol 0.06 g/mol 20.41 g/mol	Exhaust velocity Flare height Pilot & Purge gas molecular weight Heat release (q) q <sub>n</sub> Effective stack diameter (D) MW flare gas MW assist gas, flare gas, purge gas vol flare gas vol flare gas vol flare gas vol pilot + purge gas vol. weighted % flare gas vol. weighted % pilot + purge gas weighted-averaged Flared gas molecular weight	Per NMAQB guidelines Mol. wt. of methane, the dominant species MMBtu/hr * $10^6 * 252 \text{ cal/Btu} \div 3600 \text{ sec/hr}$ $q_n = q(1-0.048(MW)^{1/2})$ $D = (10^6 q_n)^{1/2}$ Volume weighted mol. wt. of all components

### DCP Midstream, LP - Artesia Gas Plant Emergency Acid Gas Flare Emission Unit: 23

#### Emission Rates

Emission Rates							
Pilot+ Purge Gas							
_	NOx	CO	VOC	$H_2S$	SO <sub>2</sub>	Units	_
	0.0680	0.3700				lb/MMBtu	AP-42 Table 13.5-1 (9/91) (Reformatted 1/95)
				4E-04		lb H <sub>2</sub> S/Mscf	Purchased sweet natural gas fuel, 0.25 gr H <sub>2</sub> S/100scf
				2.25E-04		lb H <sub>2</sub> S/hr	H <sub>2</sub> S rate * fuel usage
					7E-03	lb S/Mscf	Purchased sweet natural gas fuel, 5 gr S/100scf
					4E-03	lb SO <sub>2</sub> /hr	SO <sub>2</sub> rate * fuel usage
			0.00%			mol%	Assume no VOC content in purchased fuel (methane
			23.7			ft <sup>3</sup> /lb	Specific volume (methane)
			0.00			lb/hr	vol. Gas * mole fraction / specific volume
	100%	100%	100%	100%	100%	%	Safety Factor
_	0.1360	0.7400				lb/MMBtu	Unit emission rate with Safety Factor
	0.086	0.469				lb/hr	lb/MMBtu * MMBtu/hr
			0.000	9.0E-06	9.0E-03	lb/hr	98% combustion H <sub>2</sub> S; 100% conversion to SO <sub>2</sub>
	0.38	2.06	0.000	3.9E-05	4.0E-02	tpy	8760 hrs/yr
Assist gas							
_	NOx	СО	VOC	$H_2S$	SO <sub>2</sub>	Units	_
	0.0680	0.3700				lb/MMBtu	AP-42 Table 13.5-1 (9/91) (Reformatted 1/95)
				4E-04		lb H <sub>2</sub> S/Mscf	
				5.15E-02		lb H <sub>2</sub> S/hr	H <sub>2</sub> S rate * fuel usage
					7E-03	lb S/Mscf	Purchased sweet natural gas fuel, 5 gr S/100scf
					1E+00	lb SO <sub>2</sub> /hr	$SO_2$ rate * fuel usage
			0.00%			mol%	Assume no VOC content in purchased fuel (methane
			23.7			ft <sup>3</sup> /lb	Specific volume (methane)
			0.00			lb/hr	vol. Gas * mole fraction / specific volume
	9.799	53.318				lb/hr	lb/MMBtu * MMBtu/hr
			0.000	1.0E-03	1.0E+00	lb/hr	98% combustion H <sub>2</sub> S; 100% conversion to SO <sub>2</sub>
	1.96	10.68	0.000	2.06E-04	0.21	tpy	
Flared Gas							
	NOx	со	VOC	$H_2S$	$SO_2$	Units	
-	0.0680	0.3700				lb/MMBtu	AP-42 Table 13.5-1 (9/91) (Reformatted 1/95)
			0.004%	37.09%		mol%	Flare Gas
55			5.359	11.136		ft <sup>3</sup> /lb	Specific volume
			0.3	1,062.5		lb/hr	vol. Gas * mole fraction / specific volume
-	0.52	2.84				lb/hr	lb/MMBtu * MMBtu/hr
	0.52	2.84	0.3	21.2	2,000.0	lb/hr	98% combustion H <sub>2</sub> S; 100% conversion to SO <sub>2</sub>
	0.09	0.47	0.04	3.5	328.0	tpy	
Acid Gas Flare	NOx	СО	VOC	$H_2S$	SO <sub>2</sub>	Units	7
pilot + flared gas+Assist Gas	10.4	56.6	0.005	21.3	2001.0	lb/hr	]
DHOLT HALCU ZASTASSISL GAS	2.4	13.2	0.00082	3.5	328.2		

GHG Emissions

	CO <sub>2</sub> e Sl	hort Tons/yr	
CO <sub>2</sub>	382	Eq 4-15	API Compendium
$CH_4$	3.8E-03	Eq 4-16	API Compendium
N <sub>2</sub> O	1.7E-05	Eq 4-17	API Compendium
Total CO2e	381.9	_	

## **GHG Summary Page**

Facility: Artesia Gas Plant

#### Emission Totals

Emission	Description	CO <sub>2</sub>	N <sub>2</sub> O <sup>2</sup>	CH <sub>4</sub> <sup>1</sup>	CO <sub>2</sub> e	CO2	$N_2O^2$	CH <sub>4</sub> <sup>1</sup>	CO <sub>2</sub> e
Unit		tonnes/year	tonnes/year	tonnes/year	tonnes/year	tons/year	tons/year	tons/year	tons/year
10	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
11	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
12	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
13	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
14	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
15	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
16	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
17	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
19	Natural Gas Combustion	1423	2.68E-03	0.027	1424.0	1568	2.96E-03	0.030	1569.7
20	Natural Gas Combustion	17054	3.22E-02	0.32	17072.1	18799	3.55E-02	0.35	18818.8
25	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
26	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
27	Natural Gas Combustion	3030	5.72E-03	0.057	3033.6	3341	6.30E-03	0.063	3344.0
28	Natural Gas Combustion	17054	3.22E-02	0.32	17072.1	18799	3.55E-02	0.35	18818.8
30	Natural Gas Combustion	4791	9.04E-03	0.090	4795.9	5281	9.96E-03	0.100	5286.6
31	Natural Gas Combustion	4791	9.04E-03	0.090	4795.9	5281	9.96E-03	0.100	5286.6
32	Natural Gas Combustion	4791	9.04E-03	0.090	4795.9	5281	9.96E-03	0.100	5286.6
33	Natural Gas Combustion	4791	9.04E-03	0.090	4795.9	5281	9.96E-03	0.100	5286.6
34	Natural Gas Combustion	4791	9.04E-03	0.090	4795.9	5281	9.96E-03	0.100	5286.6
39	Natural Gas Combustion	4066	7.67E-03	0.077	4070.2	4482	8.45E-03	0.085	4486.7
40	Natural Gas Combustion	232	4.38E-04	0.0044	232.5	256.0	4.83E-04	0.0048	256.3
Total		-		•	•			•	107166.6

1 warming potential of CH4 is 25 times greater than CO2

2 warming potential of N2O is 298 times greater than CO2

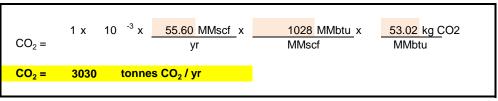
## **Engine GHG Calculation**

#### 40 CFR 98 Subpart C TIER 1

Emission unit(s):10-17, 25-27Source description:800 hp Compressor engineManufacturer:White SuperiorMaximum fuel usage:55.6MMscf/yr

#### $CO_2$ Calculation<sup>1</sup> (Eq C-1)

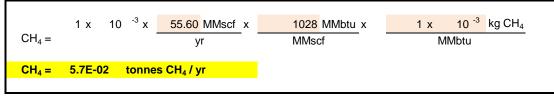
Click here to view Table C-1 to Subpart C of Part 98.



Fuel usage carried forward from engine calculations in previous permit application.

#### $CH_4$ Calculation<sup>2</sup> (Eq C-8)

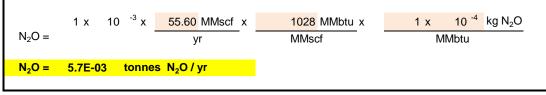
Click here to view Table C-1 to Subpart C of Part 98 Click here to view Table C-2 to Subpart C of Part 98



Fuel usage carried forward from engine calculations in previous permit application.

#### $N_2$ O Calculation<sup>2</sup> (Eq C-8)

(Eq C-0)



Fuel usage carried forward from engine calculations in previous permit application.

## **Furnace GHG Calculation**

#### 40 CFR 98 Subpart C TIER 1

 Emission unit(s):
 19

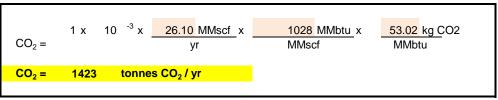
 Source description:
 Natural Gas Furnace

 Manufacturer:
 Regen

 Maximum fuel usage:
 26.1
 MMscf/yr

#### $CO_2$ Calculation<sup>1</sup> (Eq C-1)

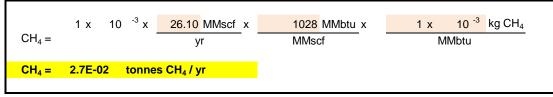
Click here to view Table C-1 to Subpart C of Part 98.



Fuel usage carried forward from engine calculations in previous permit application.

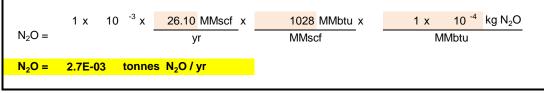
#### $CH_4$ Calculation<sup>2</sup> (Eq C-8)

Click here to view Table C-1 to Subpart C of Part 98 Click here to view Table C-2 to Subpart C of Part 98



Fuel usage carried forward from engine calculations in previous permit application.

#### $N_2$ O Calculation<sup>2</sup> (Eq C-8)



Fuel usage carried forward from engine calculations in previous permit application.

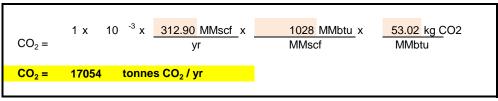
## **Boiler GHG Calculation**

#### 40 CFR 98 Subpart C TIER 1

Emission unit(s):20, 28Source description:Natural Gas BoilerManufacturer:WickesMaximum fuel usage:312.9MMscf/yr

#### $CO_2$ Calculation<sup>1</sup> (Eq C-1)

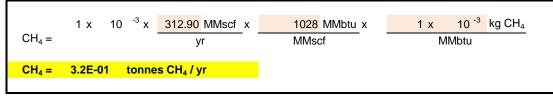
Click here to view Table C-1 to Subpart C of Part 98.



Fuel usage carried forward from engine calculations in previous permit application.

#### $CH_4$ Calculation<sup>2</sup> (Eq C-8)

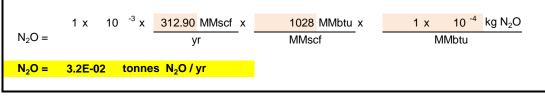
Click here to view Table C-1 to Subpart C of Part 98 Click here to view Table C-2 to Subpart C of Part 98



Fuel usage carried forward from engine calculations in previous permit application.

#### $N_2 O Calculation^2$ (Eq

(Eq C-8)



Fuel usage carried forward from engine calculations in previous permit application.

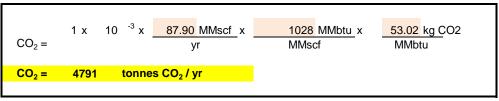
## **Engine GHG Calculation**

#### 40 CFR 98 Subpart C TIER 1

Emission unit(s):30-34Source description:1340 hp Compressor engineManufacturer:CaterpillarMaximum fuel usage:87.9MMscf/yr

#### $CO_2$ Calculation<sup>1</sup> (Eq C-1)

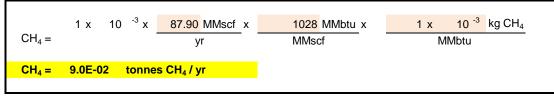
Click here to view Table C-1 to Subpart C of Part 98.



Fuel usage carried forward from engine calculations in previous permit application.

#### $CH_4$ Calculation<sup>2</sup> (Eq C-8)

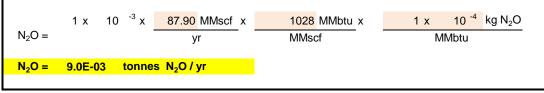
Click here to view Table C-1 to Subpart C of Part 98 Click here to view Table C-2 to Subpart C of Part 98



Fuel usage carried forward from engine calculations in previous permit application.

#### $N_2$ O Calculation<sup>2</sup> (Eq C-8)

(Eq C-8)



Fuel usage carried forward from engine calculations in previous permit application.

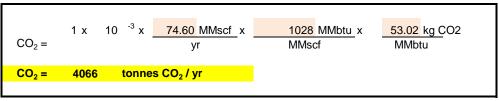
## **Engine GHG Calculation**

#### 40 CFR 98 Subpart C TIER 1

Emission unit(s):39Source description:1200 hp Compressor engineManufacturer:WaukeshaMaximum fuel usage:74.6MMscf/yr

#### $CO_2$ Calculation<sup>1</sup> (Eq C-1)

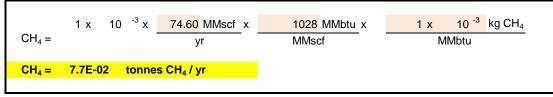
Click here to view Table C-1 to Subpart C of Part 98.



Fuel usage carried forward from engine calculations in previous permit application.

#### $CH_4$ Calculation<sup>2</sup> (Eq C-8)

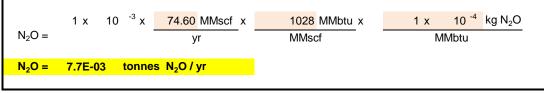
Click here to view Table C-1 to Subpart C of Part 98 Click here to view Table C-2 to Subpart C of Part 98



Fuel usage carried forward from engine calculations in previous permit application.

#### $N_2 O Calculation^2$ (Eq C-8)

(Eq C-0)



Fuel usage carried forward from engine calculations in previous permit application.

## Section 7

## **Information Used To Determine Emissions**

#### Information Used to Determine Emissions shall include the following:

- ☑ If manufacturer data are used, include specifications for emissions units <u>and</u> control equipment, including control efficiencies specifications and sufficient engineering data for verification of control equipment operation, including design drawings, test reports, and design parameters that affect normal operation.
- □ If test data are used, include a copy of the complete test report. If the test data are for an emissions unit other than the one being permitted, the emission units must be identical. Test data may not be used if any difference in operating conditions of the unit being permitted and the unit represented in the test report significantly effect emission rates.
- ☑ If the most current copy of AP-42 is used, reference the section and date located at the bottom of the page. Include a copy of the page containing the emissions factors, and clearly mark the factors used in the calculations.
- $\Box$  If an older version of AP-42 is used, include a complete copy of the section.
- ☑ If an EPA document or other material is referenced, include a complete copy.
- □ Fuel specifications sheet.
- ☑ If computer models are used to estimate emissions, include an input summary (if available) and a detailed report, and a disk containing the input file(s) used to run the model. For tank-flashing emissions, include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., permit or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis.

#### The following information was used to determine emissions:

- Units 10-17, 25-27 White Superior 8G825 Compressor Engines
  - AP-42 Table 3.2-3
  - GRI-HAPCalc
  - 40 CFR Part 98 Tables C-1, C-2
- Unit 19 Gas Furnace

0

- AP-42 Tables 1.4-1 and 1.4-2
- o GRI-HAPCalc
- 40 CFR Part 98 Tables C-1, C-2
- Units 20 and 28 Wickes Boilers
  - AP-42 Tables 1.4-1 and 1.4-2
  - GRI-HAPCalc
  - 40 CFR Part 98 Tables C-1, C-2
- Units 30-34 Caterpillar G3516 TALE Compressor Engines
  - AP-42 Table 3.2-2
  - AP-42 Tables 1.4-1 and 1.4-2
  - o GRI-HAPCalc
  - o 40 CFR Part 98 Tables C-1, C-2
- Unit 38 (FUG) Facility-wide Fugitive Emissions
  - Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates, November 1995, EPA-453/R-95-017
  - Inlet gas analysis dated 8/22/2012
- Unit 39 Waukesha L7042GSI Compressor Engine
  - Manufacturer's data
  - AP-42 Table 3.2-3
  - GRI-HAPCalc
  - 40 CFR Part 98 Tables C-1, C-2
    - <u> Unit 40 TEG Dehydrator Reboiler</u>
      - o AP-42 Tables 1.4-1 and 1.4-2
      - o GRI-HAPCalc
      - 40 CFR Part 98 Tables C-1, C-2

- <u>Unit Load-1– Condensate Loading</u>
  - AP-42 Section 5.2
- Units Haul-1 and Haul-2 Haul Road Emissions
  - AP-42 Section 13.2.2
  - WRAP Fugitive Dust Handbook, September 7, 2006 (Page 8)
- <u>Units CT-N and CT-S Cooling Towers</u>
  - "Effects of Pathogenic and Toxic Materials Transported Via Cooling Device Drift, Volume 1. Technical Report," EPA
  - AP-42 Section 13.4
- <u>Unit SSM</u>
  - Plant Turnaround
    - Inlet gas analysis dated 8/22/2012
  - <u>Plant Startup (Post-Turnaround)</u>
    - Inlet gas analysis dated 8/22/2012
  - o <u>Condensate Tank Degassing (VRU Downtime)</u>
    - TANKS 4.09d
  - Gas Piping Degassing (Meter Proving and Line Isolation)
    - Inlet gas analysis dated 8/22/2012
  - <u>PIG Launcher Degassing</u>
    - Inlet gas analysis dated 8/22/2012
  - Vacuum Trucks (Condensate Tank Cleanout)
    - AP-42 Chapter 5.2
      Inlet gas analysis d
      - Inlet gas analysis dated 8/22/2012
  - Engine Startup
    - Inlet gas analysis dated 8/22/2012
  - Compressor Engine Blowdown
    - Inlet gas analysis dated 8/22/2012
  - Emergency Wet Gas Flare
    - Gas analysis dated 7/1/2012
    - AP-42 Table 13.5-1
    - API Compendium of Greenhouse Gas Emission Methodologies for the Oil and Natural Gas Industry, August 2009
  - o <u>Acid Gas Flare</u>
    - Gas analysis dated 7/1/2012
    - AP-42 Table 13.5-1
    - API Compendium of Greenhouse Gas Emission Methodologies for the Oil and Natural Gas Industry, August 2009

#### Units 30-34

### GRI-HAPCalc <sup>®</sup> 3.01 Engines Report

Facility ID:DCP ARTOperation Type:GAS PLAFacility Name:DCP ARTUser Name:User Name:Units of Measure:U.S. STA	NT ESIA	Notes:	
Note: Emissions less than 5.00E-09 tons (c These emissions are indicated on the	e report with a "0".	-	
Emissions between 5.00E-09 and 5.0 Engine Unit	0E-05 tons (or tonnes) per year ar	e represented on the report with "0.0	0000".
Unit Name: 3516LE			
Hours of Operation:	8,760 Yearly		
Rate Power:	1,340 hp		
Fuel Type:	NATURAL GAS		
Engine Type:	4-Stroke, Lean Burn		
Emission Factor Set:	EPA > FIELD > LITERATU	RE	
Additional EF Set:	-NONE-		
	Calculated Emi	ssions (ton/yr)	
Chemical Name	Emissions	Emission Factor	Emission Factor Set
HAPs			
Tetrachloroethane	0.0001	0.00000820 g/bhp-hr	EPA
Formaldehyde	2.2528	0.17425810 g/bhp-hr	EPA
Methanol	0.1067	0.00825090 g/bhp-hr	EPA
Acetaldehyde	0.3567	0.02759090 g/bhp-hr	EPA
1,3-Butadiene	0.0114	0.00088120 g/bhp-hr	EPA

0.2193

0.0188

0.0174

0.0017

0.0079

0.0107

0.0474

0.0010

0.0010

0.0032

0.0014

0.0002

0.0090

0.0001

0.0002

0.0004

0.0019

0.0000

0.01696380 g/bhp-hr

0.00145220 g/bhp-hr

0.00134650 g/bhp-hr

0.00013100 g/bhp-hr

0.00060730 g/bhp-hr

0.00082510 g/bhp-hr

0.00366340 g/bhp-hr

0.00007920 g/bhp-hr

0.00007790 g/bhp-hr

0.00024550 g/bhp-hr

0.00010960 g/bhp-hr

0.00001830 g/bhp-hr

0.00069970 g/bhp-hr

0.00000410 g/bhp-hr

0.00001870 g/bhp-hr

0.00003430 g/bhp-hr

0.00014620 g/bhp-hr

0.00000370 g/bhp-hr

Acrolein

Benzene

Toluene

n-Hexane

Phenol

Styrene

Biphenyl

Fluorene

Naphthalene

2-Methylnaphthalene

Acenaphthylene

Acenaphthene

Phenanthrene

Fluoranthene

Ethylene Dibromide

Ethylbenzene

Xylenes(m,p,o)

2,2,4-Trimethylpentane

EPA

Pyrene	0.0001	0.00000450 g	/bhp-hr EPA	
Chrysene	0.0000	0.00000230 g	/bhp-hr EPA	
Benzo(b)fluoranthene	0.0000	0.00000050 g	/bhp-hr EPA	
Benzo(e)pyrene	0.0000	0.00000140 g	/bhp-hr EPA	
Benzo(g,h,i)perylene	0.0000	0.00000140 g	/bhp-hr EPA	
Vinyl Chloride	0.0006	0.00004920 g	/bhp-hr EPA	
Methylene Chloride	0.0009	0.00006600 g	/bhp-hr EPA	
1,1-Dichloroethane	0.0010	0.00007790 g	/bhp-hr EPA	
1,3-Dichloropropene	0.0011	0.00008710 g	/bhp-hr EPA	
Chlorobenzene	0.0013	0.00010030 g	/bhp-hr EPA	
Chloroform	0.0012	0.00009410 g	/bhp-hr EPA	
1,1,2-Trichloroethane	0.0014	0.00010500 g,	/bhp-hr EPA	
1,1,2,2-Tetrachloroethane	0.0017	0.00013200 g	/bhp-hr EPA	
Carbon Tetrachloride	0.0016	0.00012110 g	/bhp-hr EPA	
Fotal	3.0802			
Criteria Pollutants				
PM	0.4261	0.03296090 g/	/bhp-hr EPA	
СО	13.5251	1.04620860 g/		
NMEHC	5.0346	0.38944040 g/	/bhp-hr EPA	
NOx	174.0773	13.46539810 g/	/bhp-hr EPA	
SO2	0.0251	0.00194060 g/	/bhp-hr EPA	
Other Pollutants		-		
Butryaldehyde	0.0043	0.00033330 g/	/bhp-hr EPA	
Chloroethane	0.0001	0.00000620 g/	/bhp-hr EPA	
Methane	53.3325	4.12542830 g/	/bhp-hr EPA	
Ethane	4.4799	0.34653600 g/	/bhp-hr EPA	
Propane	1.7877	0.13828440 g/	/bhp-hr EPA	
Butane	0.0231	0.00178550 g/	/bhp-hr EPA	
Cyclopentane	0.0097	0.00074920 g/	′bhp-hr EPA	
n-Pentane	0.1109	0.00858090 g/	′bhp-hr EPA	
Methylcyclohexane	0.0525	0.00405940 g/	/bhp-hr EPA	
1,2-Dichloroethane	0.0010	0.00007790 g/	′bhp-hr EPA	
1,2-Dichloropropane	0.0011	0.00008880 g/	'bhp-hr EPA	
n-Octane	0.0150	0.00115840 g/	′bhp-hr EPA	
1,2,3-Trimethylbenzene	0.0010	0.00007590 g/	′bhp-hr EPA	
1,2,4-Trimethylbenzene	0.0006	0.00004720 g/	bhp-hr EPA	
1,3,5-Trimethylbenzene	0.0014	0.00011160 g/	bhp-hr EPA	
n-Nonane	0.0047	0.00036300 g/	bhp-hr EPA	
CO2	4,693.2617	363.03769350 g/	bhp-hr EPA	

#### Unit 39 Unit Name: 7042

Hours of Operation:	8,760 Yearly
Rate Power:	1,200 hp
Fuel Type:	NATURAL GAS
Engine Type:	4-Stroke, Rich Burn
Emission Factor Set:	FIELD > EPA > LITERATURE
Additional EF Set:	-NONE-

### Calculated Emissions (ton/yr)

С	h	e	m	١İ	cal	ľ	١a	m	ie

Emissions

Emission Factor Emission Factor Set

04/01/2009

11:49:41

GRI-HAPCalc 3.01

#### <u>HAPs</u>

Ch	nemical Name	Emissions	Emission Factor	Emission Factor Set
		Calculated Emission	ons (ton/yr)	
	Additional EF Set:	-NONE-		
	Emission Factor Set:	FIELD > EPA > LITERATURE		
	Engine Type:	4-Stroke, Rich Burn		
	Fuel Type:	NATURAL GAS		
	Rate Power:	800 hp		
10-17, 25-27	Hours of Operation:			
Units		8,760 Yearly		
Unit Nam	e: 8G825			
co		4,202.9210	363.03769350 g/bhp-hr	EPA
1,2	2-Dichloropropane	0.0005	0.00004290 g/bhp-hr	EPA
1,2	P-Dichloroethane	0.0004	0.00003730 g/bhp-hr	EPA
Eth	nane	2.6899	0.23234410 g/bhp-hr	EPA
	thane	8.7879	0.75907880 g/bhp-hr	EPA
	tryaldehyde	0.0019	0.00016040 g/bhp-hr	EPA
	r Pollutants			
SO		0.0225	0.00194060 g/bhp-hr	EPA
NC		211.8608	18.30000000 g/bhp-hr	GRI Field
	/EHC	1.1310	0.09769010 g/bhp-hr	EPA
( cc		167.8678	14.50000000 g/bhp-hr	GRI Field
PM		0.7416	0.06405970 g/bhp-hr	EPA
Crite	ria Pollutants			
Total		1.7162		
Ca	rbon Tetrachloride	0.0007	0.00005840 g/bhp-hr	EPA
	1,2,2-Tetrachloroethane	0.0010	0.00008350 g/bhp-hr	EPA
	1,2-Trichloroethane	0.0006	0.00005050 g/bhp-hr	EPA
Ch	loroform	0.0005	0.00004520 g/bhp-hr	EPA
	lorobenzene	0.0005	0.00004260 g/bhp-hr	EPA
1,3	3-Dichloropropene	0.0005	0.00004190 g/bhp-hr	EPA
1,1	1-Dichloroethane	0.0004	0.00003730 g/bhp-hr	EPA
Me	ethylene Chloride	0.0016	0.00013600 g/bhp-hr	EPA
Vir	nyl Chloride	0.0003	0.00002370 g/bhp-hr	EPA
Eth	hylene Dibromide	0.0008	0.00007030 g/bhp-hr	EPA
Na	aphthalene	0.0037	0.00032050 g/bhp-hr	EPA
	yrene	0.0005	0.00003930 g/bhp-hr	EPA
	/lenes(m,p,o)	0.0075	0.00064360 g/bhp-hr	EPA
	hylbenzene	0.0009	0.00008180 g/bhp-hr	EPA
	luene	0.0213	0.00184160 g/bhp-hr	EPA
	enzene	0.0604	0.00521450 g/bhp-hr	EPA
	crolein	0.1005	0.00867990 g/bhp-hr	EPA
	3-Butadiene	0.0253	0.00218810 g/bhp-hr	EPA
	cetaldehyde	0.1066	0.00920800 g/bhp-hr	EPA
	ethanol	0.2315	0.02000000 g/bhp-hr	GRI Field
	ormaldehyde	1.1511	0.09942890 g/bhp-hr	GRI Field
	5			

#### HAPs

TIAI 5			
Formaldehyde	0.7674	0.09942890 g/bhp-hr	GRI Field
Methanol	0.1544	0.02000000 g/bhp-hr	GRI Field
Acetaldehyde	0.0711	0.00920800 g/bhp-hr	EPA
1,3-Butadiene	0.0169	0.00218810 g/bhp-hr	EPA
Acrolein	0.0670	0.00867990 g/bhp-hr	EPA
Benzene	0.0402	0.00521450 g/bhp-hr	EPA
Toluene	0.0142	0.00184160 g/bhp-hr	EPA
Ethylbenzene	0.0006	0.00008180 g/bhp-hr	EPA
Xylenes(m,p,o)	0.0050	0.00064360 g/bhp-hr	EPA
Styrene	0.0003	0.00003930 g/bhp-hr	EPA
Naphthalene	0.0025	0.00032050 g/bhp-hr	EPA
Ethylene Dibromide	0.0005	0.00007030 g/bhp-hr	EPA
Vinyl Chloride	0.0002	0.00002370 g/bhp-hr	EPA
Methylene Chloride	0.0010	0.00013600 g/bhp-hr	EPA
1,1-Dichloroethane	0.0003	0.00003730 g/bhp-hr	EPA
1,3-Dichloropropene	0.0003	0.00004190 g/bhp-hr	EPA
Chlorobenzene	0.0003	0.00004260 g/bhp-hr	EPA
Chloroform	0.0003	0.00004520 g/bhp-hr	EPA
1,1,2-Trichloroethane	0.0004	0.00005050 g/bhp-hr	EPA
1,1,2,2-Tetrachloroethane	0.0006	0.00008350 g/bhp-hr	EPA
Carbon Tetrachloride	0.0005	0.00005840 g/bhp-hr	EPA
Total	1.1440		
<u>Criteria Pollutants</u>			
PM	0.4944	0.06405970 g/bhp-hr	EPA
СО	111.9119	14.50000000 g/bhp-hr	GRI Field
NMEHC	0.7540	0.09769010 g/bhp-hr	EPA
NOx	141.2405	18.30000000 g/bhp-hr	GRI Field
SO2	0.0150	0.00194060 g/bhp-hr	EPA
Other Pollutants			
Butryaldehyde	0.0012	0.00016040 g/bhp-hr	EPA
Methane	5.8586	0.75907880 g/bhp-hr	EPA
Ethane	1.7932	0.23234410 g/bhp-hr	EPA
1,2-Dichloroethane	0.0003	0.00003730 g/bhp-hr	EPA
1,2-Dichloropropane	0.0003	0.00004290 g/bhp-hr	EPA
CO2	2,801.9473	363.03769350 g/bhp-hr	EPA

U	In	its	20	). 28
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## GRI-HAPCalc <sup>®</sup> 3.01 External Combustion Devices Report

	Facility ID: Operation Type: Facility Name:	DCP - ART GAS PLAN ARTESIA			Notes:			
	User Name:							
		E-09 tons (or t	onnes) per year a	are considered insi	gnificant and are treated as zero.			
	These emissions are indicated on the report with a "0". Emissions between 5.00E-09 and 5.00E-05 tons (or tonnes) per year are represented on the report with "0.0000".							
Exte	rnal Combustion De	vices						
ι	Jnit Name: BOILERS							
	Hours of O	peration:	8,760	Yearly				
	Heat Input	:	36	MMBtu/hr				
	Fuel Type:		NATURAL GA	AS				
	Device Typ	be:	BOILER					
	Emission F	actor Set:	EPA > FIELD	> LITERATURE	1			
	Additional	EF Set:	-NONE-					

## Calculated Emissions (ton/yr)

Chemical Name	Emissions	Emission Factor	Emission Factor Set
HAPs			
3-Methylcholanthrene	0.0000	0.000000018 lb/MMBtu	EPA
7,12-Dimethylbenz(a)anthracene	0.0000	0.000000157 lb/MMBtu	EPA
Formaldehyde	0.0116	0.0000735294 lb/MMBtu	EPA
Methanol	0.0683	0.0004333330 lb/MMBtu	GRI Field
Acetaldehyde	0.0459	0.0002909000 lb/MMBtu	GRI Field
1,3-Butadiene	0.0000	0.0000001830 lb/MMBtu	GRI Field
Benzene	0.0003	0.0000020588 lb/MMBtu	EPA
Toluene	0.0005	0.0000033333 lb/MMBtu	EPA
Ethylbenzene	0.0000	0.000000720 lb/MMBtu	GRI Field
Xylenes(m,p,o)	0.0002	0.0000010610 lb/MMBtu	GRI Field
2,2,4-Trimethylpentane	0.0051	0.0000323000 lb/MMBtu	GRI Field
n-Hexane	0.2783	0.0017647059 lb/MMBtu	EPA
Phenol	0.0000	0.000000950 lb/MMBtu	GRI Field
Naphthalene	0.0001	0.0000005980 lb/MMBtu	EPA
2-Methylnaphthalene	0.0000	0.000000235 lb/MMBtu	EPA
Acenaphthylene	0.0000	0.000000018 lb/MMBtu	EPA
Biphenyl	0.0002	0.0000011500 lb/MMBtu	GRI Field
Acenaphthene	0.0000	0.000000018 lb/MMBtu	EPA
Fluorene	0.0000	0.000000027 lb/MMBtu	EPA
Anthracene	0.0000	0.000000024 lb/MMBtu	EPA
Phenanthrene	0.0000	0.000000167 lb/MMBtu	EPA
Fluoranthene	0.0000	0.000000029 lb/MMBtu	EPA
Pyrene	0.0000	0.000000049 lb/MMBtu	EPA
Benz(a)anthracene	0.0000	0.000000018 lb/MMBtu	EPA
Chrysene	0.0000	0.000000018 lb/MMBtu	EPA

Benzo(a)pyrene	0.0000	0.000000012 lb/MMBtu	EPA
Benzo(b)fluoranthene	0.0000	0.000000018 lb/MMBtu	EPA
Benzo(k)fluoranthene	0.0000	0.000000018 lb/MMBtu	EPA
Benzo(g,h,i)perylene	0.0000	0.000000012 lb/MMBtu	EPA
Indeno(1,2,3-c,d)pyrene	0.0000	0.000000018 lb/MMBtu	EPA
Dibenz(a,h)anthracene	0.0000	0.000000012 lb/MMBtu	EPA
Lead	0.0001	0.0000004902 lb/MMBtu	EPA
Total	0.4106		
Criteria Pollutants			
VOC	0.8502	0.0053921569 lb/MMBtu	EPA
РМ	1.1749	0.0074509804 lb/MMBtu	EPA
PM, Condensible	0.8812	0.0055882353 lb/MMBtu	EPA
PM, Filterable	0.2937	0.0018627451 lb/MMBtu	EPA
СО	12.9854	0.0823529410 lb/MMBtu	EPA
NMHC	1.3449	0.0085294118 lb/MMBtu	EPA
NOx	15.4588	0.0980392157 lb/MMBtu	EPA
SO2	0.0927	0.0005880000 lb/MMBtu	EPA
Other Pollutants			
Dichlorobenzene	0.0002	0.0000011765 lb/MMBtu	EPA
Methane	0.3556	0.0022549020 lb/MMBtu	EPA
Acetylene	0.8407	0.0053314000 lb/MMBtu	GRI Field
Ethylene	0.0830	0.0005264000 lb/MMBtu	GRI Field
Ethane	0.4792	0.0030392157 lb/MMBtu	EPA
Propylene	0.1472	0.0009333330 lb/MMBtu	GRI Field
Propane	0.2473	0.0015686275 lb/MMBtu	EPA
Butane	0.3246	0.0020588235 lb/MMBtu	EPA
Cyclopentane	0.0064	0.0000405000 lb/MMBtu	GRI Field
Pentane	0.4019	0.0025490196 lb/MMBtu	EPA
n-Pentane	0.3154	0.002000000 lb/MMBtu	GRI Field
Cyclohexane	0.0071	0.0000451000 lb/MMBtu	GRI Field
Methylcyclohexane	0.0267	0.0001691000 lb/MMBtu	GRI Field
n-Octane	0.0080	0.0000506000 lb/MMBtu	GRI Field
N1			
n-Nonane CO2	0.0008 18,550.5882	0.0000050000 lb/MMBtu 117.6470588235 lb/MMBtu	GRI Field EPA

#### Unit 19

#### Unit Name: FURNACE 19

Hours of Operation:	8,760	Yearly
Heat Input:	36	MMBtu/hr
Fuel Type:	NATURAL GA	AS
Device Type:	HEATER	
Emission Factor Set:	FIELD > EPA	> LITERATURE
Additional EF Set:	-NONE-	

## Calculated Emissions (ton/yr)

<u>Chemical Name</u> HAPs	Emissions	Emission Factor	Emission Factor Set
3-Methylcholanthrene	0.0000	0.000000018 lb/MMBtu	EPA
7,12-Dimethylbenz(a)anthracene	0.0000	0.000000157 lb/MMBtu	EPA
Formaldehyde	0.0111	0.0008440090 lb/MMBtu	GRI Field

	Methanol	0.0127	0.0009636360	lb/MMBtu	GRI Field
	Acetaldehyde	0.0097	0.0007375920	lb/MMBtu	GRI Field
	1,3-Butadiene	0.0045	0.0003423350	lb/MMBtu	GRI Field
	Benzene	0.0098	0.0007480470	lb/MMBtu	GRI Field
	Toluene	0.0134	0.0010163310	lb/MMBtu	GRI Field
	Ethylbenzene	0.0278	0.0021128220	lb/MMBtu	GRI Field
	Xylenes(m,p,o)	0.0174	0.0013205140	lb/MMBtu	GRI Field
	2,2,4-Trimethylpentane	0.0373	0.0028417580	lb/MMBtu	GRI Field
	n-Hexane	0.0185	0.0014070660	lb/MMBtu	GRI Field
	Phenol	0.0000	0.000001070	lb/MMBtu	GRI Field
	Styrene	0.0273	0.0020788960	lb/MMBtu	GRI Field
	Naphthalene	0.0000	0.000005100	lb/MMBtu	GRI Field
	2-Methylnaphthalene	0.0000	0.0000001470	lb/MMBtu	GRI Field
	Acenaphthylene	0.0000	0.000000670	lb/MMBtu	GRI Field
	Biphenyl	0.0000	0.000004730	lb/MMBtu	GRI Field
	Acenaphthene	0.0000	0.000000900	lb/MMBtu	GRI Field
	Fluorene	0.0000	0.000000800	lb/MMBtu	GRI Field
	Anthracene	0.0000	0.000000870	lb/MMBtu	GRI Field
	Phenanthrene	0.0000	0.000000600	lb/MMBtu	GRI Field
	Fluoranthene	0.0000	0.000000900	lb/MMBtu	GRI Field
	Pyrene	0.0000	0.000000830	lb/MMBtu	GRI Field
	Benz(a)anthracene	0.0000	0.000000870	lb/MMBtu	GRI Field
	Chrysene	0.0000	0.0000001170	lb/MMBtu	GRI Field
	Benzo(a)pyrene	0.0000	0.000000700	lb/MMBtu	GRI Field
	Benzo(b)fluoranthene	0.0000	0.000001500	lb/MMBtu	GRI Field
	Benzo(k)fluoranthene	0.0000	0.000007600	lb/MMBtu	GRI Field
	Benzo(g,h,i)perylene	0.0000	0.000002600	lb/MMBtu	GRI Field
	Indeno(1,2,3-c,d)pyrene	0.0000	0.000001200	lb/MMBtu	GRI Field
	Dibenz(a,h)anthracene	0.0000	0.000001030	lb/MMBtu	GRI Field
	Lead	0.0000	0.0000004902	lb/MMBtu	EPA
Тс	otal	0.1895			
Cri	teria Pollutants				
011	VOC	0.0709	0.0053921569	Ib/MMRtu	EPA
	PM	0.0979	0.0074509804		EPA
	PM, Condensible	0.0734	0.0055882353		EPA
	PM, Filterable	0.0245	0.0018627451		EPA
	CO	0.4253	0.0323636360		GRI Field
	NMHC	0.1121	0.0085294118		EPA
	NOx	1.2748	0.0970167730		GRI Field
	SO2	0.0077	0.0005880000		EPA
	002	0.0017	0.00000000000		
_					
<u>Otl</u>	ner Pollutants				
	Dichlorobenzene	0.0000	0.0000011765	lb/MMBtu	EPA
	Methane	0.1382	0.0105212610	lb/MMBtu	GRI Field
	Acetylene	0.1840	0.0140000000	lb/MMBtu	GRI Field
	Ethylene	0.0125	0.0009476310	lb/MMBtu	GRI Field
	Ethane	0.0346	0.0026312210	lb/MMBtu	GRI Field
	Propylene	0.0308	0.0023454550	lb/MMBtu	GRI Field
	Propane	0.0140	0.0010686280	lb/MMBtu	GRI Field
	Isobutane	0.0192	0.0014640770		GRI Field
	Butane	0.0181	0.0013766990	lb/MMBtu	GRI Field
	Cyclopentane	0.0149	0.0011304940	lb/MMBtu	GRI Field
	Pentane	0.0456	0.0034671850	lb/MMBtu	GRI Field

n-Pentane	0.0187	0.0014221310 lb/MMBtu	GRI Field
Cyclohexane	0.0121	0.0009183830 lb/MMBtu	GRI Field
Methylcyclohexane	0.0289	0.0022011420 lb/MMBtu	GRI Field
n-Octane	0.0375	0.0028538830 lb/MMBtu	GRI Field
1,2,3-Trimethylbenzene	0.0450	0.0034224540 lb/MMBtu	GRI Field
1,2,4-Trimethylbenzene	0.0450	0.0034224540 lb/MMBtu	GRI Field
1,3,5-Trimethylbenzene	0.0450	0.0034224540 lb/MMBtu	GRI Field
n-Nonane	0.0481	0.0036604170 lb/MMBtu	GRI Field
CO2	1,545.8824	117.6470588235 lb/MMBtu	EPA

#### Unit 40

Unit Name: TEG REBOIL

Hours of Operation:	8,760	Yearly
Heat Input:	0.50	MMBtu/hr
Fuel Type:	NATURAL GA	AS
Device Type:	BOILER	
Emission Factor Set:	EPA > FIELD	> LITERATURE
Additional EF Set:	-NONE-	

### Calculated Emissions (ton/yr)

Chemical Name	Emissions	Emission Factor	Emission Factor Set
HAPs_			
7,12-Dimethylbenz(a)anthracene	0.0000	0.000000157 lb/MMBtu	EPA
Formaldehyde	0.0002	0.0000735294 lb/MMBtu	EPA
Methanol	0.0009	0.0004333330 lb/MMBtu	GRI Field
Acetaldehyde	0.0006	0.0002909000 lb/MMBtu	GRI Field
1,3-Butadiene	0.0000	0.0000001830 lb/MMBtu	GRI Field
Benzene	0.0000	0.0000020588 lb/MMBtu	EPA
Toluene	0.0000	0.0000033333 lb/MMBtu	EPA
Ethylbenzene	0.0000	0.000000720 lb/MMBtu	GRI Field
Xylenes(m,p,o)	0.0000	0.0000010610 lb/MMBtu	GRI Field
2,2,4-Trimethylpentane	0.0001	0.0000323000 lb/MMBtu	GRI Field
n-Hexane	0.0039	0.0017647059 lb/MMBtu	EPA
Phenol	0.0000	0.000000950 lb/MMBtu	GRI Field
Naphthalene	0.0000	0.0000005980 lb/MMBtu	EPA
2-Methylnaphthalene	0.0000	0.000000235 lb/MMBtu	EPA
Biphenyl	0.0000	0.0000011500 lb/MMBtu	GRI Field
Fluorene	0.0000	0.000000027 lb/MMBtu	EPA
Anthracene	0.0000	0.000000024 lb/MMBtu	EPA
Phenanthrene	0.0000	0.000000167 lb/MMBtu	EPA
Fluoranthene	0.0000	0.000000029 lb/MMBtu	EPA
Pyrene	0.0000	0.000000049 lb/MMBtu	EPA
Lead	0.0000	0.0000004902 lb/MMBtu	EPA
Total	0.0057		
Criteria Pollutants			
VOC	0.0118	0.0053921569 lb/MMBtu	EPA
PM	0.0163	0.0074509804 lb/MMBtu	EPA
PM, Condensible	0.0122	0.0055882353 lb/MMBtu	EPA
PM, Filterable	0.0041	0.0018627451 lb/MMBtu	EPA
СО	0.1804	0.0823529410 lb/MMBtu	EPA
NMHC	0.0187	0.0085294118 lb/MMBtu	EPA
NOx	0.2147	0.0980392157 lb/MMBtu	EPA

0.0000		
0.0000		
	0.0000011765 lb/MMBtu	EPA
0.0049	0.0022549020 lb/MMBtu	EPA
0.0117	0.0053314000 lb/MMBtu	GRI Field
0.0012	0.0005264000 lb/MMBtu	GRI Field
0.0067	0.0030392157 lb/MMBtu	EPA
0.0020	0.0009333330 lb/MMBtu	GRI Field
0.0034	0.0015686275 lb/MMBtu	EPA
0.0045	0.0020588235 lb/MMBtu	EPA
0.0001	0.0000405000 lb/MMBtu	GRI Field
0.0056	0.0025490196 lb/MMBtu	EPA
0.0044	0.002000000 lb/MMBtu	GRI Field
0.0001	0.0000451000 lb/MMBtu	GRI Field
0.0004	0.0001691000 lb/MMBtu	GRI Field
0.0001	0.0000506000 lb/MMBtu	GRI Field
0.0000	0.0000050000 lb/MMBtu	GRI Field
257.6471	117.6470588235 lb/MMBtu	EPA
	0.0012 0.0067 0.0020 0.0034 0.0045 0.0001 0.0056 0.0044 0.0001 0.0004 0.0001 0.0001	0.0012       0.0005264000       lb/MMBtu         0.0067       0.0030392157       lb/MMBtu         0.0020       0.0009333330       lb/MMBtu         0.0034       0.0015686275       lb/MMBtu         0.0045       0.0020588235       lb/MMBtu         0.0001       0.000405000       lb/MMBtu         0.0056       0.0025490196       lb/MMBtu         0.0044       0.002000000       lb/MMBtu         0.0004       0.000451000       lb/MMBtu         0.0001       0.0001691000       lb/MMBtu         0.0001       0.0000506000       lb/MMBtu         0.0001       0.0000506000       lb/MMBtu         0.0001       0.0000506000       lb/MMBtu

#### 98.36(e)(4)

Within 30 days of receipt of a written request from the Administrator, you shall submit the verification data and information described in <u>paragraphs (e)(2)(iii)</u>, (e) (2)(v), and (e)(2)(vii) of this section.

[Amended at <u>75 FR page 79151</u>, Dec. 17, 2010; <u>78 FR page 71950</u>, Nov. 29, 2013]

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## § 98.37 Records that must be retained.

In addition to the requirements of  $\frac{898.3(q)}{98.35(b)}$ , you must retain the applicable records specified in  $\frac{8898.34(f)}{98.35(b)}$ , and  $\frac{98.36(e)}{98.36(e)}$ .

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### § 98.38 Definitions.

All terms used in this subpart have the same meaning given in the <u>Clean Air Act</u> and <u>subpart A</u> of this part.

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## Table C-1 to Subpart C of Part 98 — Default $CO_2$ Emission Factors and High Heat Values for Various Types of Fuel

Fuel type	Default high heat value	Default CO <sub>2</sub> emission factor
Coal and coke	mmBtu/short ton	kg CO <sub>2</sub> /mmBtu
Anthracite	25.09	103.69
Bituminous	24.93	93.28
Subbituminous	17.25	97.17
Lignite	14.21	97.72
Coal Coke	24.80	113.67
Mixed (Commercial sector)	21.39	94.27
Mixed (Industrial coking)	26.28	93.90
Mixed (Industrial sector)	22.35	94.67
Mixed (Electric Power sector)	19.73	95.52
Natural gas	mmBtu/scf	kg CO <sub>2</sub> /mmBtu
(Weighted U.S. Average)	<mark>1.026 x</mark> 10 <sup>-3</sup>	<mark>53.06</mark>
Petroleum products	mmBtu/gallon	kg CO <sub>2</sub> /mmBtu
Distillate Fuel Oil No. 1	0.139	73.25
Distillate Fuel Oil No. 2	0.138	73.96
Distillate Fuel Oil No. 4	0.146	75.04
Residual Fuel Oil No. 5	0.140	72.93
Residual Fuel Oil No. 6	0.150	75.10
Used Oil	0.138	74.00
Kerosene	0.135	75.20

Liquefied petroleum gases (LPG) $\frac{1}{2}$	0.092	61.71
Propane <sup>1</sup>	0.091	62.87
Propylene <sup>2</sup>	0.091	67.77
Ethane <sup>1</sup>	0.068	59.60
Ethanol	0.084	68.44
Ethylene <sup>2</sup>	0.058	65.96
Isobutane <sup>1</sup>	0.099	64.94
Isobutylene <sup>1</sup>	0.103	68.86
Butane <sup>1</sup>	0.103	64.77
	0.105	68.72
Butylene <sup>1</sup>		
Naphtha (<401 deg F)	0.125	68.02
Natural Gasoline	0.110	66.88
Other Oil (>401 deg F)	0.139	76.22
Pentanes Plus	0.110	70.02
Petrochemical Feedstocks	0.125	71.02
Petroleum Coke	0.143	102.41
Special Naphtha	0.125	72.34
Unfinished Oils	0.139	74.54
Heavy Gas Oils	0.148	74.92
Lubricants	0.144	74.27
Motor Gasoline	0.125	70.22
Aviation Gasoline	0.120	69.25
Kerosene-Type Jet Fuel	0.135	72.22
Asphalt and Road Oil	0.158	75.36
Crude Oil	0.138	74.54
Other fuels—solid	mmBtu/short ton	kg CO <sub>2</sub> /mmBtu
Municipal Solid Waste	9.95 <sup><u>3</u></sup>	90.7
Tires	28.00	85.97
Plastics	38.00	75.00
Petroleum Coke	30.00	102.41
Other fuels—gaseous	mmBtu/scf	kg CO <sub>2</sub> /mmBtu
Blast Furnace Gas	0.092 x 10 <sup>-3</sup>	274.32
Coke Oven Gas	0.599 x 10 <sup>-3</sup>	46.85
Propane Gas	2.516 x 10 <sup>-3</sup>	61.46
Fuel Gas <sup>4</sup>	1.388 x 10 <sup>-3</sup>	59.00
Biomass fuels—solid	mmBtu/short ton	kg CO <sub>2</sub> /mmBtu
Wood and Wood Residuals	17.48	93.80
(dry basis) <sup><u>5</u></sup>		
Agricultural Byproducts	8.25	118.17
Peat	8.00	111.84
Solid Byproducts	10.39	105.51
Biomass fuels—gaseous	mmBtu/scf	kg CO <sub>2</sub> /mmBtu
Landfill Gas	0.485 x 10 <sup>-3</sup>	52.07

Other Biomass Gases	0.655 x 10 <sup>-3</sup>	52.07
Biomass Fuels—Liquid	mmBtu/gallon	kg CO <sub>2</sub> /mmBtu
Ethanol	0.084	68.44
Biodiesel (100%)	0.128	73.84
Rendered Animal Fat	0.125	71.06
Vegetable Oil	0.120	81.55

 $^{1}$  The HHV for components of LPG determined at 60 °F and saturation pressure with the exception of ethylene.

 $^{2}$  Ethylene HHV determined at 41 °F (5 °C) and saturation pressure.

 $\frac{3}{2}$  Use of this default HHV is allowed only for: (a) Units that combust MSW, do not generate steam, and are allowed to use Tier 1; (b) units that derive no more than 10 percent of their annual heat input from MSW and/or tires; and (c) small batch incinerators that combust no more than 1,000 tons of MSW per year.

 $\frac{4}{2}$  Reporters subject to subpart X of this part that are complying with § 98.243(d) or subpart Y of this part may only use the default HHV and the default CO<sub>2</sub> emission factor for fuel gas combustion under the conditions prescribed in § 98.243(d)(2)(i) and (d)(2)(ii) and § 98.252(a)(1) and (a)(2), respectively. Otherwise, reporters subject to subpart X or subpart Y shall use either Tier 3 (Equation C-5) or Tier 4.

 $\frac{5}{2}$  Use the following formula to calculate a wet basis HHV for use in Equation C-1: HHV<sub>w</sub> = ((100 - M)/100)\*HHV<sub>d</sub> where HHV<sub>w</sub> = wet basis HHV, M = moisture content (percent) and HHV<sub>d</sub> = dry basis HHV from Table C-1.

[78 FR page 71950, Nov. 29, 2013]

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## Table C-2 to Subpart C of Part 98 —Default $CH_4$ and $N_2O$ Emission Factors for Various Types of Fuel

Fuel type	Default CH4 emission factor (kg CH4/mmBtu)	Default N <sub>2</sub> O emission factor (kg N <sub>2</sub> O/mmBtu)
Coal and Coke (All fuel types in Table C-1)	1.1 × 10 <sup>-02</sup>	1.6 x 10 <sup>-03</sup>
Natural Gas	$1.0 \times 10^{-03}$	$1.0 \times 10^{-04}$
Petroleum (All fuel types in Table C-1)	$3.0 \times 10^{-03}$	$6.0 \times 10^{-04}$
Fuel Gas	$3.0 \times 10^{-03}$	6.0 x 10 <sup>-04</sup>
Municipal Solid Waste	3.2 x 10 <sup>-02</sup>	4.2 x 10 <sup>-03</sup>
Tires	3.2 x 10 <sup>-02</sup>	4.2 x 10 <sup>-03</sup>
Blast Furnace Gas	2.2 x 10 <sup>-05</sup>	$1.0 \times 10^{-04}$
Coke Oven Gas	$4.8 \times 10^{-04}$	$1.0 \times 10^{-04}$
Biomass Fuels—Solid (All fuel types in Table C-1, except wood and wood residuals)	3.2 x 10 <sup>-02</sup>	4.2 x 10 <sup>-03</sup>
Wood and wood residuals	7.2 x 10 <sup>-03</sup>	3.6 x 10 <sup>-03</sup>
Biomass Fuels— Gaseous (All fuel types in Table C-1)	3.2 x 10 <sup>-03</sup>	6.3 x 10 <sup>-04</sup>
Biomass Fuels—Liquid (All fuel types in Table C-1)	1.1 × 10 <sup>-03</sup>	1.1 × 10 <sup>-04</sup>

SUPERIOR MATHEMALLY ASPIRATED GAS ENGINES MODEL 8G-825

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ENGINE OPERATING DATA AND HEAT REJECTION SUPERIOR 86825						
DERCENTI ENGINE OPERA POLA						
	RATED	BMEP (PS1)	900	800	700	600
BRAKE	110	117	880	782	684	586
HORSEPOWER	100	107	800	711	622	533
(GHP)	75	80	600	533	467	400
чли г 	50	53	400	356	311	267
BRAKE SPECIFIC	110	117	+			
FUEL CONSUMPTION	100	107	7750	7750	7800	7850
(BTU/BHP-HR)	75	80 1	8510	8550	8500	8500
WICIDIA 180	50	53	10150	10000	9900	9900
INTAKE AIR FLOW	110	117	1261	1150	1009	854
REQUIREMENT	100	107	1186	1055	927	791
(SCFM)	75	80	945	836	745	635
	50	53	727	636	566	482
EXHAUST FLOW	110	117	99	92	81	69
(LB/MIN)	100	107	96	85	75	64
	75	80	78	67	59	_51
	50	53	59	51	46	39
EXHAUST TEMP.	110	117	1330	1320	1305	1270
(±50F)	100	107	1340	1315	1305	1250
(	75	80	1310	1280	1225	1140
	50	53	1220	1190	1160	1110
JACKET WATER	110	117	29550	26550	23730	21360
HEAT REJECTION	100	107	29100	26450	23730	21090
CBTU/MINO	75	80	28090	25100	22640	20000
	50	53	24090	21360	18636	16360
LUBE OIL	110	117	3600	3600	3600	3600
HEAT REJECTION	100	107	3600	3600	3600	3500
CBTU/MIND	75	80 .	3600	3510	·3400	3400
	50	53	3420	3240	3240	3200.

NOTES :

1) FUEL CONSUMPTION BASED ON PIPELINE QUALITY FUEL AND ENGINE ADJUSTMENT FOR STANDARD EXHAUST EMISSION RATES, SUBJECT TO ±34 TOLERANCE FOR FACTORY TESTS.

2) HEAT REJECTION DATA ARE BASED ON NOMINAL 180F JACKET WATER OUTLET TEMPERATURE. REFER TO GENERAL DATA SECTION, PAGE GEN-21/9-88 FOR HEAT REJECTION ADJUSTMENT FACTORS DUE TO HOT WATER SYSTEMS OR EBULLIENT COOLING. HEAT REJECTION DATA ARE AVERAGE VALUES AND WILL VARY WITH OPERATING CONDITIONS AND

HEAT REJECTION DATA ARE AVERAGE VALUES AND WILL VART WITH OPERATING CONDITIONS AND AMBIENT TEMPERATURE. ADD RESERVE FACTOR FOR SIZING COOLING SYSTEMS. SUBTRACT 10X RESERVE FACTOR TO COMPUTE RECOVERABLE HEAT.



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## ECONOMY AND EMISSIONS CONTROL

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## SUPERIOR NATURALLY ASPIRATED ENGINES 6G825, 8G825, 12G825, 16G825

Data at 900 rpm and rated load.

•	CONFIGURATION	FUEL RATE (BTU/BHP-HR.)	EXHAUST EN	AISSIONS (GI	W/BHP-HR.	<u>.)</u> .
-		7750	15.0	1.8	0.2	
)	Typical Production	8000	10.0(1)	10.0 <sup>(1)</sup>	0.4	•
	Control I	8090	1.0	1.0-5.0 <sup>(2)</sup>	0.3	
	W/Converter System	8000 - 8500 <sup>(3)</sup>	0.75	1.0 - 5.0 <sup>(2)</sup>	°0,3	
	All and the second s				<ul> <li></li> </ul>	

## Qualifying Conditions:

- Required operating parameters can be set manually, but for continuous operation at these levels, a feedback control system is recommended. · 1.
- 2. Amount of CO reduction is dependent on selection and complexity of converter system.
- Exact basic depends on station conditions and the converter system selected to attain 0.75 gm/b-h of NOx. 3.

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100         107         1200         800         152         1240         ES-ASA         ES-NSA           100         107         1037         800         132         1200         ES-KSA         ES-ASA           100         107         233         700         112         1170         ES-ESA         ES-KSA           100         107         800         600         56         1130         ES-ISA         ES-KSA           75         80         800         600         107         1185         ES-ESA         ES-KSA           75         80         800         800         107         1185         ES-ESA         ES-KSA           75         80         700         700         91         1140         ES-ISA         ES-ISA           75         80         600         600         78         1040         ES-ISA         ES-ISA           75         80         600         600         194         1330         ES-ISA         ES-ISA           9         9         107         1600         600         194         1330         ES-ISA         ES-ISA           100         107         1242         800	NS-NSA NS-NSA NS-ESA E3-65A NS-ASA NS-ASA ES-55A	He-hr 0.150.80, NS- NS- NS- NS- NS- NS- ES- ES- ES- ES- ES- ES- NS- NS- NS- NS- NS- NS- NS- NS- NS- N	NSA ASA KSA SSA SSA SSA SSA NSA D/NMHC S SSA SSA SSA SSA SSA SSA SSA SSA SSA
Rated Load         BMEP         Bhp         rpm         I//min         F         2/2/i gin/Bhp-h/         1/10.75 gn/Bhp-h/           100         107         1200         800         152         1240         ES-ASA         ES-MSA           100         107         1037         800         192         1200         ES-KSA         ES-MSA           100         107         933         700         112         1170         ES-ESA         ES-KSA           100         107         800         600         86         1130         ES-ISA         ES-KSA           100         107         800         600         123         1230         ES-KSA         ES-ESA           75         80         800         600         107         1185         ES-ESA         ES-KSA           75         80         600         600         76         1080         ES-TSA         ES-ISA           White Superior 1606825	0.30.5.0.8 mmB NS-ASA NS-KSA ES-SSA ES-SSA ES-SSA ES-SSA ES-ASA SA SA SA SA SA SA SA SA SA SA SA SA	He-hr 0.150.80, NS- NS- NS- NS- NS- NS- ES- ES- ES- ES- ES- ES- NS- NS- NS- NS- NS- NS- NS- NS- NS- N	ONNAHC SEA
100         107         1200         900         152         1240         ES-ASA         ES-NSA           100         107         1037         800         192         1200         ES-KSA         ES-KSA           100         107         933         700         112         1170         ES-ESA         ES-KSA           100         107         833         700         112         1170         ES-ESA         ES-KSA           100         107         830         600         260         123         1230         ES-KSA         ES-KSA           75         80         800         800         107         1185         ES-ESA         ES-KSA           75         80         800         700         91         1140         ES-ISA         ES-ISA           75         80         900         600         78         1040         ES-ISA         ES-ISA           75         80         900         600         194         1330         ES-ISA         ES-ISA           9ercent         Rated Load         Eshaust Flow         Exhaust Flow         Now/OQ/MMHC         Now/CO/MMHC           Rated Load         0107         1402         80	NS-ASA NS-KSA ES-NSA ES-NSA ES-SSA ES-SSA ES-SSA ES-ASA NO2/CO/INIM 03/05/0.6 gm/BI NS-NSA NS-NSA NS-NSA NS-SSA NS-ASA NS-ASA NS-ASA	HS. NS. ES. NS. ES. ES. ES. ES. ES. ES. ES. ES. ES. E	NSA ASA KSA SSA SSA SSA SSA NSA D/NMHC S SSA SSA SSA SSA SSA SSA SSA SSA SSA
100         107         1087         800         192         1200         Es-KSA         Es-ASA           100         107         933         700         112         1170         ES-ESA         ES-KSA           100         107         800         600         86         1130         ES-ESA         ES-KSA           75         60         900         600         107         1185         ES-ESA         ES-KSA           75         80         800         107         1185         ES-ESA         ES-KSA           75         80         700         78         1080         ES-ISA         ES-KSA           75         80         700         78         1080         ES-ISA         ES-ISA           75         80         700         78         1080         ES-ISA         ES-ISA           76         80         77         166825         Percent         Rated Load         Exhaust Flow         Exhaust Temp         NOx/OO/MMHC         NOx/OO/MMHC           700         107         1402         800         170         1310         ES-NSA         ES-NSA           100         107         10422         800         127	NS-KSA ES-NSA ES-NSA ES-SSA ES-SSA ES-NSA ES-NSA ES-ASA NO2/CO/INIM 03/05/0.6 gm/BI NS-NSA NS-NSA NS-NSA NS-SSA NS-ASA NS-ASA NS-ASA	не не не не не не не не не не	
100         107         933         700         112         1170         ES-ESA         ES-KSA           100         107         800         600         95         1130         ES-ISA         ES-ESA         ES-ESA           75         80         900         600         123         1220         ES-KSA         ES-ASA           75         80         700         700         81         1140         ES-ISA         ES-KSA           75         80         700         700         81         1140         ES-ISA         ES-ISA           75         80         600         600         76         1060         ES-TSA         ES-ISA           White Superior 16G825	ES-55A ES-115A ES-55A ES-55A ES-115A ES-115A NO2/CO/11/MF 0:30:5/0.6 gm/BI NS-115A NS-115A NS-115A NS-115A NS-115A NS-115A	NS. ES. NS. ES. ES. ES. 	KSA SSA ASA SSA SSA SSA NSA O/NMHC S gm/Bhp-h SSA SSA SSA
100         107         800         600         85         1130         ES-ISA         ES-ESA           75         80         900         600         123         1230         ES-KSA         ES-KSA           75         80         800         107         1185         ES-ESA         ES-KSA           75         80         700         700         91         1140         ES-ISA         ES-KSA           75         80         600         700         91         1140         ES-ISA         ES-ISA           75         80         600         600         78         1080         ES-TSA         ES-ISA           White Superior 16G825	E3-NSA E3-SSA ES-SSA ES-NSA ES-NSA ES-ASA NS-NSA NS-NSA NS-NSA NS-NSA NS-ASA NS-ASA NS-ASA NS-ASA NS-ASA	ES. NS- ES. ES. C. NOxCO hp-hr 0.150.80.1 NS- NS- NS- NS- NS- NS- NS- NS- NS- NS-	55A 455A 55A 55A 55A 55A 0/////// 5 0/////// 5 0////// 5 5 0/////// 5 5 7 1////// 5 5 7 1////// 5 5 7 1///// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 7 1//// 5 1///// 5 1/////// 5 1////////
75         80         700         700         91         1140         ES-ISA         ES-ESA           75         80         600         600         78         1080         ES-TSA         ES-ISA           White Superior 16G825	ES-SSA ES-SSA ES-NSA ES-ASA NO2/CO/NMI- Q:3/0.5/0.6 gm/BJ NS-NSA NS-NSA NS-ESA NS-ESA NS-ASA NS-ASA NS-ASA		ASA SSA SSA NSA D/NMHC S gm/8np-h SSA NSA
75         80         700         700         91         1140         ES-ISA         ES-ESA           75         80         600         600         78         1080         ES-TSA         ES-ISA           White Superior 16G825	ES-NSA ES-ASA NO2/CO/IMM NS-NSA NS-NSA NS-NSA NS-ESA ES-85A NS-ASA NS-ASA NS-ASA S-SSA	ES ES HC NO//CC hp-hr 0.150.80.1 NS NS NS	SSA NSA O/NMHC Sgm/8hp-h SSA NSA
75         80         600         78         1080         ES-TSA         ES-ISA           White Superior 16G825	ES-ASA NO2/CO/NM NS-NSA NS-NSA NS-NSA NS-ESA ES-ESA NS-ASA NS-ASA NS-ASA S-SSA	HC NO2001	0/NMHC 15 gm/8hp-h -SSA -NSA
White Superior 16G825         Exhaust Flow         Exhaust Temp         NOx/CO/NMHC         NOx/CO/NMHC           Rated Load         BMEP         Bhp         rpm         Ib/min         F         2/2/1 gm/Bhp-hr         1/10.76 gm/Bhp-hr           100         107         1800         600         191         1330         Es-NSA         Es-SSA           100         107         1422         600         191         1330         Es-NSA         Es-SSA           100         107         1422         600         170         1310         Es-NSA         Es-NSA           100         107         1244         700         145         1254         Es-ASA         Es-NSA           100         107         1244         700         145         1250         Es-KSA         Es-NSA           100         107         1087         600         127         1250         Es-KSA         Es-NSA           75         80         1200         900         152         1310         Es-ASA         Es-NSA           75         80         933         700         118         1216         Es-ESA         Es-KSA           75         80         800         600	NO2/CO/NMF 0:30:50.6 gm/8 NS-NSA NS-ESA NS-ESA NS-ASA NS-ASA NS-ASA S-SSA	HC NO2001	0/NMHC 15 gm/8hp-h -SSA -NSA
Percent         Rated Load         Exhaust Flow         Exhaust Temp         NOx/CO/NMHC         NOx/CO/NMHC           Rated Load         BMEP         Bhp         rpm         Ib/min         F         2/2/1 gm/Bhp-hr         1/1/0.75 gm/Bhp-hr           100         107         1600         E00         191         1330         ES-NSA         ES-NSA           100         107         1422         800         170         1310         ES-NSA         ES-NSA           100         107         1422         800         170         1310         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1067         600         127         1254         ES-NSA         ES-NSA           100         107         1067         600         152         1310         ES-NSA         ES-NSA           100         107         1067         600         145         1260         ES-NSA         ES-NSA           100         1087         800         145         1260         ES-NSA         ES-NSA           175         80         903         700	030.50.6 gm/Bl NS-NSA NS-NSA NS-ESA E3-55A NS-ASA NS-ASA ES-55A	hp-hr 0.1570.6001 NS NS NS NS	Sgm/Bhp-h SSA NSA
Percent         Rated Load         Exhaust Flow         Exhaust Temp         NOx/CO/NMHC         NOx/CO/NMHC           Rated Load         BMEP         Bhp         rpm         Ib/min         F         2/2/1 gm/Bhp-hr         1/1/0.75 gm/Bhp-hr           100         107         1400         600         191         1330         ES-NSA         ES-NSA           100         107         1422         600         170         1310         ES-NSA         ES-NSA           100         107         1422         600         170         1310         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1067         600         127         1256         ES-KSA         ES-NSA           100         107         1067         600         152         1310         ES-NSA         ES-NSA           100         1087         800         145         1260         ES-NSA         ES-NSA           75         80         903         700	030.50.6 gm/Bl NS-NSA NS-NSA NS-ESA E3-55A NS-ASA NS-ASA ES-55A	hp-hr 0.1570.6001 NS NS NS NS	Sgm/Bhp-h SSA NSA
Rated Load         BMEP         Bhp         rpm         Ib/min         F         2/2/1 gm/Bhp-hr         1/1/0.75 gm/Bhp-hr           100         107         1600         600         191         1330         ES-NSA         ES-SSA           100         107         1422         600         191         1330         ES-NSA         ES-NSA           100         107         1422         600         470         1310         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-ASA         ES-NSA           100         107         1244         700         145         1254         ES-ASA         ES-NSA           100         107         1244         700         145         1254         ES-ASA         ES-NSA           100         107         1244         700         145         1260         ES-ASA         ES-NSA           75         80         1087         800         145         1260         ES-ASA         ES-NSA           75         80         903         700         118         1215         ES-ESA         E3-KSA           75         80         800	030.50.6 gm/Bl NS-NSA NS-NSA NS-ESA E3-55A NS-ASA NS-ASA ES-55A	hp-hr 0.1570.6001 NS NS NS NS	Sgm/Bhp-h SSA NSA
100         107         1600         600         191         1330         ES-NSA         ES-SSA           100         107         1422         800         370         1310         ES-NSA         ES-NSA           100         107         1422         800         370         1310         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1243         600         127         1250         ES-KSA         ES-NSA           75         80         1200         600         1572         1310         ES-ASA         ES-NSA           75         80         1087         800         145         1280         ES-ASA         ES-ASA           75         80         603         700         116         1216         ES-ISA         ES-KSA           75         80         800         600         102         1200         ES-ISA         ES-KSA           75         80         800         600	NS-NSA NS-NSA NS-ESA ES-SSA NS-ASA ES-SSA	NS NS	SSA NSA
100         107         1422         800         170         1310         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-NSA         ES-NSA           100         107         1244         700         145         1254         ES-ASA         ES-NSA           100         107         1267         600         127         1250         ES-KSA         ES-ASA           75         80         1200         600         152         1310         ES-ASA         ES-NSA           75         80         1087         800         145         1280         ES-ASA         ES-ASA           75         80         933         700         116         1216         ES-ESA         ES-KSA           75         80         800         600         102         1200         ES-ISA         ES-ESA           75         80         800         600         102         1200         ES-ISA         ES-ESA           75         80         800         600         102         1200         ES-ISA         ES-ESA           75         80         800         600         102 <td>NS-NSA NS-E5A ES-55A NS-ASA NS-ASA ES-55A</td> <td>NS- NS-</td> <td>NSA</td>	NS-NSA NS-E5A ES-55A NS-ASA NS-ASA ES-55A	NS- NS-	NSA
100         107         1244         700         145         1254         ES-ASA         ES-NSA           100         107         1087         600         127         1280         ES-KSA         ES-ASA         ES-ASA           75         80         1200         600         152         1310         ES-ASA         ES-ASA           75         80         1087         800         145         1280         ES-ASA         ES-ASA           75         80         1037         800         145         1280         ES-ASA         ES-ASA           75         80         933         700         116         1216         ES-ESA         ES-KSA           75         80         800         600         102         1200         ES-ISA         ES-ESA           700         118         1216         ES-ISA	NS-E5A ES-58A NS-A3A NS-A3A ES-88A	NS-	
100         107         1087         600         127         1250         ES-KSA         ES-ASA           75         80         1200         600         152         1310         ES-ASA         ES-ASA         ES-ASA           75         80         1037         800         145         1280         ES-ASA         ES-ASA           75         80         933         700         116         1216         ES-ESA         ES-KSA           75         80         800         600         102         1200         ES-ISA         ES-ESA           700         118         1216         ES-ISA         ES-ISA         ES-ISA         ES-ISA           700         118         1210         ES-ISA <td< td=""><td>ES-65A NS-A5A NS-A5A ES-65A</td><td>NS</td><td>NSA</td></td<>	ES-65A NS-A5A NS-A5A ES-65A	NS	NSA
75         80         1200         900         152         1310         ES-ASA         ES-NSA           75         80         1037         800         145         1280         ES-ASA         ES-ASA           75         80         933         700         118         1216         ES-ESA         ES-KSA           75         80         800         600         102         1200         ES-ISA         ES-ESA           75         80         800         600         102         1200         ES-ISA         ES-ESA           75         80         800         600         102         1200         ES-ISA         ES-ESA           White Superior Engine Emissions	NS-ASA NS-ASA ES-85A	***************************************	NSA
75         60         933         700         118         1215         ES-EBA         E3-KSA           75         80         800         600         102         1200         ES-ISA         E3-ESA           While Superior Engine Emissions           Engine         NOx         CO         THC         NMHC	ES-SSA	1. 115	NSA
75     80     800     600     102     1200     ES-ISA     ES-ESA       White Superior Engine Emissions			-NSA
White Superior Engine Emissions           Engine         NOX         CO         THC         NMHC			ASA
Engine NOX CO THC NMHC	ES-NSA		SSA
Engine NOX CO THC NMHC			
Engine NOX CO THC NMHC			
(ré 510 -> 6G5110 15.0 15.0 2.0 0.5	,,		*** ** ** **
(# 510 -7 605110 15.0 15.0 2.0 0.5 60825 15.0 15.0 2.0 0.5			*****
<u>66825</u> 15.0 15.0 2.0 0.5	,	* * **********************************	*****
126825 15.0 15.0 2.0 0.5	4 2 Marco 26 100 Marco 10 19 1 2 1		
166825 15.0 15.0 2.0 0.6			
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White Superior Engines (DeNOX 3/95)			

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1 : Panasonic FAX SYSTEM

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9	eNOx Calalsy	is for Rich-t	um Natural C	as Engines							
V	Vhile Super	107 8051	<b>0</b>								
-	Percent		Raiod Load		Exhaust Flow	Exhaust Temp	NOXCOMMHC	NOXCONMHC	NOWCONMHO	NOXED/NMHC	
	Raled Load	BMEP	Bhp	ind1	tamba	F	2/2/1 gm/8hp-hr	1/1/0,75 gm/Bhp-hr	0,30.5/0.8 m/8hp-hr	0,15/0.6/0.15 gm/8hp-hr	
1	100	107	400	1000	54	1265	EG-HSA	ES-TEA	EG-EA	ES-KSA	
1	100	107	370	900	50	1250	ES-HSA	ES-HSA	ES-ISA	ES-KSA	
- iI	100{	107	328	800	- 44	1265	-ES-HSA	ESHSA	ES-11A	<u>ES ESA</u>	
	100	107	311	700	42	1250	ES-GSA	ES-HSA	ES-I=A	ES-ESĂ	
	100	107	265	600	38	1200	ES-G6A	ES-GSA	ES-TRA	ÉS-ISA	
	75	. 80	333	1000	44	1300	ES-HSA	ES-HSA	ES-I#A	ES-ESA	i
. [	75	80	275		40	-1285	ES-GSA	- ES-HSA -	ES.TSA	ES-ISA-	·····
	75	80	245	800	33	1255	ES-GSA	E8-06A	ES-TSA	ES-ISA	6
- [	75	80	230	700	33	1220	E8-GBA	ES-GSA	ES-TSA	ESHSA	1
	75	80	200	800	29	1170	ES-GSA	E8-OSA	ES-HEA	ES-TSA	1
											ŧ
Ň	Vhite Supe	rior 6G82	5		**			1			
-	Percent	<u></u>	Rated Load	· [	Echaust Flow	Exhaust Temp	NOWCONMHC	NOXCO/NMHC	NONCONMHC	NOWCONMHC	1
-	Rated Load	BMEP	Bhp		lb/min	F	2/2/1 om/8ho-hr	1/1/0.75 om/Bho-hr			
-	100	107 ~	660	1000	88	1265	ESISA	ES-ESA	ES-NSA	ES-NSA	1
-	100	107	600	800	78	1250	ES-TSA	ES-ISA	ES-A3A	ES-NSA	1
- i-	100	107	533	800	65	1265	ES-TSA	ES-TSA	ES-KGA	ES-ASA	1
ŀ	- 100	107	467	700		1250	ES-HSA	ES-TSA	ES-ESA	ES-KSA	
-	100	107	400	600	47	1200	ES-HSA	ESHSA	ES-IA	ES-ESA	
F		80	488	1000	7	1300	ES-TSA	ES-ISA	and the second		
ŀ		A CONTRACTOR OF A CONTRACTOR O	A CONTRACTOR OF A CONTRACTOR O		the second s		the second s		ES-ASA	E8-NSA	
	<u>ත</u>	80	450	800	61	1265	ES-HSA	ES TSA	ES-ESA	ES-ASA	ľ
L	75	80	400	800	64	1255	E5-HSA	ES-TSA	ES-BA	ES-KSA	1
·١	15	80	350	700	48	1220	ES-HSA	ES-HSA	ES-I:A	ES-ESA	<u>,</u>
Ļ	75	80	300	800	1,30	1170	E8-GSA	ES-HSA	ES-TSA	ESHEA	4
S	White Supe		25		·}	·					ļ
			and the second se		Cubanal Fr	This and the second	NOVICOANT	1 10-00-000-00-00-00-00-00-00-00-00-00-00-	- NOVIDANUUS -	NOVOCANUNA	. <u> </u>
Į,	Percent		Raded Load			Exhaust Temp		NOXCO/NMHC	NOWCONMAKE	NONCOWHC	4
1	Raled Load	BMEP	Bhp	n	lb/min	F	2/2/1 gm/Bhp-hr	1/1/0.75 gm/Bhp-h			,
	100	107	800	600	98	1340	ES-ISA	E8-ESA	ES-NSA	ES-SSA	. <b>†</b>
	100	107	711	800	85	1315	ES-ISA	ESHSA	E8-N3A	ES-SSA	
	100	107_	622	700	75	1305	ES-TEA	ES-TSA	ES-A3A	ES-NGA	-1
ĺ	100	107	533	600	64	1250	ES-TEA	E6-T6A .	EB-KGA	ES-ASA	1
	75	00	<u>eco</u>	900	78	1310	ES-TBA	ES-ISA	ES-A3A	ES-NSA	4
	75	BC	533	600	67	1280	ES-TSA	ES-TGA	ES-KGA	ES-ASA	
									ويستبدأ المستقدا والمتحدث والمتحدث والمتحدث أراجه		
	75	80	- 400		51	1140	ES-H6A	EE-HSA	ESITA	ES-KSA	
	<u>75</u> 75	80 80	467	700	51 51	128	ES-HSA ES-H6A	ES-TSA 25-H8A	ES-ESA ES-IFA	ES-ASA ES-KSA	
					u.	White Su	perlor Engines (DaNC	DX 3/95)			Page 12
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G3516 LE Gas Industri	al Engine Perform	nance	<u>C</u>	<b>ATERP</b>	ILLAR
Engine Speed (rpm)	1400	Fuel			NAT GA
Compression Ratio	8:1	LHV of Fu	el (Blu/SCF)		92
Aftercooter Inlet Temperature (°F)	130	Fuel Syste	em .		HPG IMPC
Jacket Water Outlet Temperature (*F)	210	Air Fuel	Ratio Control Require	d	
Ignition System	EIS	Minimum I	Fuel Pressure (psig)		:
Exhaust Manifold W	ATER COOLED	Methane N	Number at Conditions	Shown	
Combustion System Type	LOW EMISSION	Rated Altit	, ,		50
			at 77°F Design Temp	erature	
Engine Rating Data Engine Power (w/o fan)		s <b>% Load</b> bhp	100%	7 <b>5%</b> 1005	× i ≹∷5€ 6
Engline Data	建建筑网络风乐器	i per ter ter ter ter ter ter ter ter ter t		(1) (1) (1)	
Specific Fuel Consumption (BSFC) (1)		Btu/bhp-hr	7546	7807	82
Air Flow (Wet, @ 77°F, 28,8 in Hg)		SCFM	2885	2232	14
Air Mass Flow (Wet)		lb/hr	12796	9897	62
Compressor Out Pressure		in, HG (abs)	79.9	76.2	5
Compressor Out Temperature		^দ	334	306	2
Inlet Manifold Pressure		in. HG (abs)	69.9	55	3
Inlet Manifold Temperature (10)		۴	139	137	1
Timing (11)		°BTDC	33	33	
Exhaust Stack Temperature		۴	855	840	8
Exhaust Gas Flow (Wet, @ stack temp	erature, 29.7 in Hg)	CFM	7685	5880	- 31
Exhaust Gas Mass Flow (Wet)		ib/hr	13292	10283	65
Engine Emissions Data					
Engine Errissions Data Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9)	(Corr. 15% 02)	g/bhp-hr ppm	1.5 110 1.9	1.5 104 	
Nitrous Oxides (NOx as NO2) (9)		g/bhp-hr ppm g/bhp-hr	1.5 110	1.5 104	، · · · ، · ب 1
Nitrous Oxides (NOx as NO2) (9)	(Corr. 15% 02)	g/bhp-hr ppm	1.5 110 1.9	1.5 104 2.0	، · · . · . · . · . · . · . · . · . · .
Nitrous Oxides (NOx as NO2) (9)	(Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr	1.5 110 1.9 226 3.1	1.5 104 2.0 224 3.4	2 
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9)	(Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm	1.5 110 1.9 226	1.5 104 2.0 224	2 
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr	1.5 110 1.9 226 3.1	1.5 104 2.0 224 3.4	۰۰۰ .۰۰۰ ۱ 2
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm	1.5 110 1.9 226 3.1 643	1.5 104 2.0 224 3.4 677	2 
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr	1.5 110 1.9 226 3.1 643 0.46	1.5 104 2.0 224 3.4 677 0.51	2 
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm	1.5 110 1.9 226 3.1 643 0.46 46	1.5 104 2.0 224 3.4 677 0.51 47	2
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Balance Data	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58	* · · · · · · · · · · · · · · · · · · ·
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Balance Data Input Energy LHV (1)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % %	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59  168467	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 8.1 1.58	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Balance Data Input Energy LHV (1) Work Output	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59  168467 56839	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 8.1 1.58 130723 42629	,
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Batance Data Input Energy LHV (1) Work Output Heat Rejection to Jacket (2) (6)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02) 9) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % Btu/min Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59  168467 56839 47848	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 8.1 1.58 130723 42629 39982	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Batance Data Input Energy LHV (1) Work Output Heat Rejection to Jacket (2) (6) Heat Rejection to Atmosphere (Radiate	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02) 9) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % % Btu/min Btu/min Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59 168467 56839 47848 5313	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 8.1 1.58 130723 42629 39982 4428	,
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Batance Data Input Energy LHV (1) Work Output Heat Rejection to Jacket (2) (6) Heat Rejection to Atmosphere (Radiate Heat Rejection to Lube Oil (5)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02) 9) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % % Btu/min Btu/min Btu/min Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59 168467 56839 47848 5313 0	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 130723 42629 39982 4428 0	1 92t 284 343 35
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Balance Data Input Energy LHV (1) Work Output Heat Rejection to Jacket (2) (6) Heat Rejection to Atmosphere (Radiate Heat Rejection to Lube Oil (5) Total Heat Rejection to Exhaust (to 77°	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02) 9) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % % Btu/min Btu/min Btu/min Btu/min Btu/min Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59 168467 56839 47848 5313 0 48087	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 130723 42629 39982 4428 0 3664	288 343 3236
Nitrous Oxides (NOx as NO2) (9) Carbon Monoxide (CO) (9) Total Hydrocarbons (THC) (9) Non-Methane Hydrocarbons (NMHC) (9 Exhaust Oxygen (9) Lambda Engine Heat Batance Data Input Energy LHV (1) Work Output Heat Rejection to Jacket (2) (6) Heat Rejection to Atmosphere (Radiate Heat Rejection to Lube Oil (5)	(Corr. 15% 02) (Corr. 15% 02) (Corr. 15% 02) 9) (Corr. 15% 02) 9) (Corr. 15% 02)	g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm g/bhp-hr ppm % % Btu/min Btu/min Btu/min Btu/min Btu/min	1.5 110 1.9 226 3.1 643 0.46 46 46 8.3 1.59 168467 56839 47848 5313 0	1.5 104 2.0 224 3.4 677 0.51 47 8.1 1.58 130723 42629 39982 4428 0	7

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## CATERPILLAR

#### G3516 LE Gas Industrial Engine Performance

 Engine Noise Pata - at 100% load
 Annotation
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Fuel-Usage Guide

 <30	30	35	40	45	50	55	60	65	70	75	80 to 100
 0/	0.90/19	0.90/21		1.0/23	1.0/24	1.0/26	1.0/27	1.0/28	1.0/30	1.0/31	1.0/33

Altitude Defailon Factors and a the set of t

	130	1.00	1.00	1.00	0.98	0.94	0.91	0.88	0.84	0.81	0.78	0.75	0.72	0.70
Ę.	120	1.00	1.00	1.00	1.00	0.96	0.93	0.89	0.86	0.83	0.80	0.77	0.74	0.71
TEMP	110	1.00	1.00	1.00	1.00	0.98	0.94	0,91	0.87	0.84	0.81	0.78	0.75	0.72
1	100	1.00	1.00	1.00	1.00	1.00	0.96	0.92	0.89	0.86	0.82	0.79	0.76	0.73
ГПТ	90	1.00	1.00	1.00	1.00	1.00	0.98	0.94	0.91	0.87	0.84	0.81	0.78	0.75
ЪГ	80	1.00	1.00	1.00	1.00	1.00	0.99	0,96	0,92	0.89	0.85	0.82	0.79	0.76
AIR	70	1.00	1.00	1.00	1.00	1.00	1.00	0.98	0,94	0.90	0.87	0.84	0.81	0.77
¥	60	1.00	1.00	1.00	1.00	1.00	1.00	0.99	0.96	0.92	0.89	0.85	0.82	0.79
(°F)	50	1.00	1.00	1,00	1.00	1.00	1.00	1.00	0.98	0.94	0.90	0.87	0.84	0.80
	-	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
						ALTITU	DE (FEE	T ABOV	'E SEA I	EVEL)				

Aftercooler Heat Rejection Factors

		0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
(°F)	50	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
⊲.	60	1.00	1,00	1.00	1.00	1.00	1.05	1.05	1.05	1,05	1.05	1.05	1.05	1.05
AIR	70	1.00	1.00	1.00	1.02	1.07	1,13	1.13	1.13	1.13	1.13	1.13	1.13	1.13
	80	1.00	1.00	1.04	1.09	1.15	1.20	1.20	1,20	1.20	1.20	1.20	1.20	1.20
INLET	90	1.01	1.06	1.11	1.17	1.22	1.28	1.28	1.28	1.28	1.28	1.28	1.28	1.28
 	100	1.08	1.13	1.19	1.24	1.30	1,35	1.35	1.35	1.35	1.35	1.35	1.35	1.35
Ē	110	1.15	1.21	1.26	1.32	1.37	1.43	1,43	1.43	1.43	1.43	1.43	1.43	1.43
TEMP.	120	1.22	1.28	1.33	1.39	1.45	1,51	1,51	1.51	1.51	1.51	1.51	1.51	1.51
	130	1.29	1.35	1.41	1.46	1.52	1.58	1,58	1.58	1.58	1.58	1.58	1.58	1.58

ALTITUDE (FEET ABOVE SEA LEVEL)

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DM5155-00 Data is intended to be used with Gas Engine Performance Book Parameters.-DM5900-00 on page 8

DM5155-00

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### STANDARD EQUIPMENT

AIR CLEANER - Two, dry type with rain shield and service indicator.

BARRING DEVICE - Manual.

BEARINGS - Heavy duty, replaceable, precision type.

BREATHER - Closed system.

**CONNECTING RODS** – Drop forged steel, rifle drilled.

**CONTROL SYSTEM** – Pneumatic. Includes pilot operated valves for air start and prelube. Engine mounted control panel with two push button valves. Pilot operated air start valves omitted when starter is not furnished by Waukesha. Includes engine On/Off push button. One mounted on either side of the engine.

**CRANKCASE** – Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANKSHAFT - Counterweighted, forged steel, seven main bearings, and dynamically balanced.

CYLINDERS - Removable wet type cylinder liners, chrome plated on outer diameter. Induction hardened.

CYLINDER HEADS – Twelve interchangeable. Two hard faced intake and two hard faced exhaust valves per cylinder. Hard faced intake and exhaust valve seat inserts. Roller valve lifters and hydraulic push rods.

ENGINE ROTATION - Counterclockwise when facing flywheel.

- ENGINE MONITORING DEVICES Engine thermocouples, K–type, are wired to a bulk head connector (*GSI Engines*) or common junction box (*G Engines*) for jacket water temperature, lube oil temperature, and intake manifold temperature. Magnetic pickup wired for customer supplied tachometer. Lube oil pressure and intake manifold pressure sensing lines are terminated in a common bulk head. *GSI Engines* - 25 foot (7.6 m) customer interface and standard thermocouple harness are provided for making connections to a customer supplied panel.
- FLYWHEEL Approx. WR<sup>2</sup> = 155000 lb-in<sup>2</sup>; with ring gear (208 teeth), machined to accept two drive adapters: 31.88" (810 mm) pilot bore, 30.25" (768 mm) bolt circle, (12) 0.75"–10 tapped holes; or 28.88" (734 mm) pilot bore, 27.25" (692 mm) bolt circle, (12) 0.625"–11 tapped holes and (12) 0.75"–10 tapped holes.
- FUEL SYSTEM Dual, natural gas, 4" (102 mm) updraft. GSI Engines Two Fisher 99, 2" (51 mm) gas regulators, 25-50 psi (172-245 kPa) inlet pressure required. G Engines - Two Fisher Model S–201, 2" (51 mm) gas regulators, 12 psi (83 kPa) maximum inlet pressure.

#### FLYWHEEL HOUSING - No. 00 SAE.

- GOVERNOR Woodward UG–8 LD hydraulic lever type, with friction type speed control. Mounted on right hand side.
- **IGNITION** Waukesha Custom Engine Control Ignition Module. Electronic digital ignition system. 24V DC power required.

#### LEVELING BOLTS

#### LIFTING EYES

- **LUBRICATION** Full pressure. Gear type pump. Full flow filter, 36 gallon (136 litres) capacity, not mounted. Includes flexible connections. Includes lube oil strainer, mounted on engine. Air/gas motor driven prelube pump. Requires final piping.
- MANIFOLDS Exhaust, (2) water cooled with single vertical 8 inch (203 mm) flange at rear, and flexible stainless steel exhaust connection.
- OIL COOLER With thermostatic temperature controller and pressure regulating valve. GSI Engines Factory mounted. G Engines Not mounted.

OIL PAN - Base type. 90 gallon (340 litres) capacity including filter and cooler.

**PAINT** – Oilfield orange primer.

PISTONS - Aluminum with floating pin. Standard 8:1 compression ratio. Oil cooled.

SHIPPING SKID - Steel for domestic truck or rail.

VIBRATION DAMPER - Viscous type. Guard included with remote mounted radiator or no radiator.

#### WATER CIRCULATING SYSTEM

Auxiliary Circuit - For oil cooler. Pump is belt driven from crankshaft pulley.

Engine Jacket – Belt driven water circulating pump, cluster type thermostatic temperature regulating valve, full flow bypass type. Flange connections and mating flanges for (2) 4'' (102 mm) inlets and (1) 5'' (127 mm) outlet.

WAUKESHA CUSTOM ENGINE CONTROL, DETONATION SENSING MODULE (DSM) – Includes individual cylinder sensors. Compatible with Waukesha CEC Ignition Module only. Packager is responsible for 24V DC power supply and ground to the DSM. The DSM meets Canadian Standards Association Class I, Division 2, Group D hazardous location requirements. GSI Engines - Detonation Sensing Module, sensors and filter are mounted and wired. G Engines - Sensors are mounted and wired to engine junction box. Detonation Sensing Module, filter, one 11 ft. cable, two 15 ft. cables and one 20 ft. cable are shipped loose.



# L7042G/GSI

VHP<sup>™</sup> Series Gas Engine 675 - 1547 BHP

**Model L7042G** Naturally Aspirated **Model L7042GSI** Turbocharged and Intercooled, Twelve Cylinder, Four-Cycle Gas Engine

## **SPECIFICATIONS**

Cylinders V 12 Piston Displacement 7040 cu. in. (115 L) Bore & Stroke 9.375" x 8.5" (238 x 216 mm) Compression Ratio Standard 8:1 Optional 10:1 Jacket Water System Capacity

107 gal.

(405 L)

Lube Oil Capacity 90 gal. (340 L) Starting System 125 - 150 psi air/gas

24/32 V electric
Dry Weight

G Models 20,500 lb. (9300 kg) GSI Models 21,000 lb. (9525 kg)



#### **POWER RATINGS: L7042G/GSI VHP SERIES GAS ENGINES**

			E	Brake Hors	sepower (k	Wb Outpu	t)
Model	I.C. Water Inlet Temp. °F (°C) (Tcra)	C.R.	800 rpm	900 rpm	1000 rpm	1100 rpm	1200 rpm
L7042GSI	85° (29°)	8:1	1031 (769)	1160 (865)	1289 (961)	1418 (1057)	1547 (1154)
L7042GSI	130° (54°)	8:1	985 (735)	1108 (826)	1232 (919)	1355 (1010)	1478 (1102)
L7042G		10:1	732 (546)	818 (610)	. 896 (668)	966 (721)	1024 (764)
17042G	—	8:1	675 (504)	748 (558)	810 (604)	866 (646)	912 (680)

Rating Standard: All models: Ratings are based on ISO 3046/1-1995 with mechanical efficiency of 90% and auxiliary water temperature Tcra (clause 10.1) as specified above limited to ± 10° F (± 5° C). Ratings are also valid for SAE J1349, BS5514, DIN6271 and AP17B-11C standard atmospheric conditions.

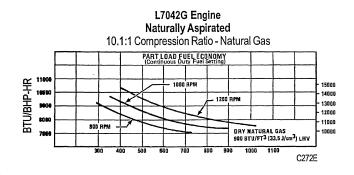
ISO Standard Power/Continuous Power Rating: The highest load and speed which can be applied 24 hours a day, seven days a week, 365 days per year except for normal maintenance. It is permissible to operate the engine at up to 10% overload, or maximum load indicated by the intermittent rating, whichever is lower, for two hours in each 24 hour period.

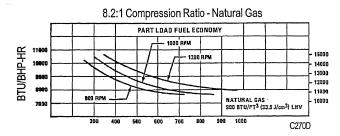
**BTU/BHP-HR** 

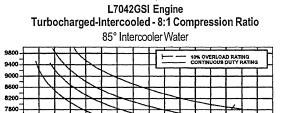
7400

All natural gas engine ratings are based on a fuel of 900 Btu/ft<sup>3</sup> (35.3 MJ/nm<sup>3</sup>) SLHV value, with a 91 Waukesha Knock Index<sup>®</sup>.

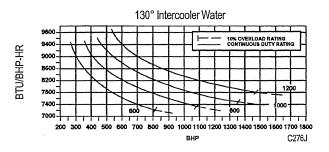
For conditions or fuels other than standard, the Waukesha Engine Sales Engineering Department.

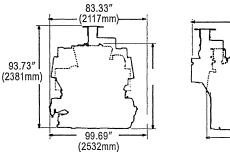


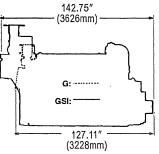




800 7000 200 300 400 500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600 1700 1800 C276H BHP







DRESSER Waukesha

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WAUKESHA ENGINE DRESSER INDUSTRIAL PRODUCTS, B.V. Farmsumerweg 43, Postbus 330 9900 AH Appingedam, The Netherlands Phone: (31) 596-652222 Fax: (31) 596-628111 Consult your local Waukesha Distributor for system application assistance. The manufacturer reserves the right to change or modify without notice, the design or equipment specifications as herein set forth without incurring any obligation either with respect to equipment previously sold or in the process of construction except where otherwise specifically guaranteed by the manufacturer.

Waukesha, VHP and Waukesha Knock Index are trademarks/registered trademarks of Waukesha Engine, Dresser, Inc.

# ENVIRONMENTAL 9

#### AT-GL EMISSION LEVELS #

L.	ODEL	CARBURETOR		GRAMS	ивнр-ня		% OBSER	% OBSERVED DRY		VOLUME	EXCESS AJR
	UDEL	SETTING	NOx <sup>(1)</sup>	со	NMHC (4)	тнс	со	0 <sub>2</sub>	AFR <sup>(2)</sup>	AFR (2)	RATIO
ATZ	25GL	Standard	1.0	2.25	1.0	8.0	0.06	9.8	28.0:1	16.8:1	1.74
ΔΤ	27GL	Standard	1.5	1.7	0.5	5.0	0.06	9.8	28.0:1	16.8:1	1.74
		Ultra Lean	1.25	1.5	0.4	3.5	0.05	11.2	32.0:1	19.2:1	2.00

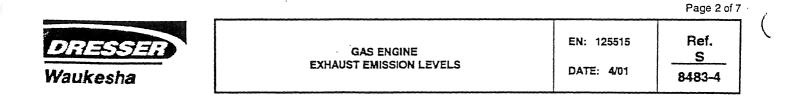
<sup>+</sup> The AT-GL emission levels are based on 900 – 1000 rpm operation. For information at all other speeds contact Waukesha's Sales Engineering Department.

MODEL	CARBURETOR		GRAMS	/BHP-HR		% OBSER	RVED DRY	MASS	VOLUME	EXCESS
MODEL	SETTING	NOx (1)	со	NMHC (4)	тнс	co	Oz	AFR <sup>(2)</sup>	AFR (2)	AIR RATIO
	Lowest Manifold (Best Power)	8.5	32.0	0.35	2.3	1.15	0.30	15.5:1	9.3:1	0.97
_	Equal NOx & CO	12.0	12.0	0.35	2.3	0.45	0.30	15.9:1	9.6:1 ·	0.99
G, GSI	Catalytic Conv. Input (3-way <sup>(3)</sup> )	13.0	9.0	0.30	2.0	0.38	0.30	15.95:1	9.6:1	0.99
	Standard (Best Economy)	(22.0)	1.5	0.25	1.5	0.02	1.35	17.0:1	10.2:1	1.06
	Equal NOx & CO	14.0	14.0	0.25	1.1	0.45	0.30	15.85:1	9.5:1	0.99
F3524GSI, L7044GSI	Catalytic Conv. Input (3-way <sup>(3)</sup> )	15.0	13.0	0.20	1.0	0.38	0.30	15.95:1	9.6:1	0.99
	Standard (Best Economy)	23.0	2.0	0.20	0.8	0.02	1.35	17.0:1	10.2:1	1.06
	Equal NOx & CO	13.5	13.5	0.45	З.0	0.45	0.30	15.85:1	9.5:1	0.99
L5794GSI	Catalytic Conv. Input (3-way <sup>(3)</sup> )	14.5	11.0	0.45	2.9	0.38	0.30	15.95:1	9.6:1	0.99
	Standard (Best Economy)	22.0	3.0 <sub>.</sub>	0.35	2.4	0.02	1.35	17.0:1	10.2:1	1.06
GL	Standard	1.5	2.65	1.0	5.5	0.06	9.8	28.0:1	16.8:1	1.74
L5774LT#	Standard	2.6	2.0	0.60	4.0	0.04	8.0	24.7:1	14.8:1	1.54
L5794LT"	Standard	2.6	2.0	0.60	4.0	0.04	7.8	24.5:1	14.7:1	1.52

VHP EMISSION LEVELS

<sup>\*</sup> L5774LT and L5794LT emission levels are based on 1000 – 1200 rpm operation. For information at all other speeds contact Waukesha's Sales Engineering Department.

NOTE: The above tables indicate emission levels that are valid for new engines for the duration of the standard warranty period and are attainable by an engine in good operating condition running on commercial quality natural gas of 900 BTU/ft<sup>3</sup> (35.38 MJ/m<sup>3</sup> [25, V(0; 101.325)]) SLHV, Waukesha Knock Index<sup>TM</sup> of 91 or higher, 93% methane content by volume, and at ISO standard conditions. Emissions are based on standard engine timing at 91 WKI<sup>TM</sup> with an absolute humidity of 42 grains/lb. Refer to engine specific WKI<sup>TM</sup> Power & Timing curves for standard timing. Unless otherwise noted these emission levels can be achieved across the continuous duty speed range and from 75% to 110% of the ISO Standard Power (continuous duty) rating. *Contact your local Waukesha representative or Waukesha's Sales Engineering Department for emission values which can be obtained on a case-by-case basis for specific ratings, fuels, and site conditions.* 



Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating					
Criteria Pollutants and Greenhou	se Gases						
NO <sub>x</sub> <sup>c</sup> 90 - 105% Load	4.08 E+00	В					
NO <sub>x</sub> <sup>c</sup> <90% Load	8.47 E-01	В					
CO <sup>c</sup> 90 - 105% Load	3.17 E-01	С					
CO <sup>c</sup> <90% Load	5.57 E-01	В					
$\mathrm{CO_2}^{\mathrm{d}}$	1.10 E+02	А					
SO <sub>2</sub> <sup>e</sup>	5.88 E-04	А					
TOC <sup>f</sup>	1.47 E+00	А					
Methane <sup>g</sup>	1.25 E+00	С					
VOC <sup>h</sup>	1.18 E-01	С					
PM10 (filterable) <sup>i</sup>	7.71 E-05	D					
PM2.5 (filterable) <sup>i</sup>	7.71 E-05	D					
PM Condensable <sup>j</sup>	9.91 E-03	D					
Trace Organic Compounds							
1,1,2,2-Tetrachloroethane <sup>k</sup>	<4.00 E-05	Е					
1,1,2-Trichloroethane <sup>k</sup>	<3.18 E-05	Е					
1,1-Dichloroethane	<2.36 E-05	Е					
1,2,3-Trimethylbenzene	2.30 E-05	D					
1,2,4-Trimethylbenzene	1.43 E-05	С					
1,2-Dichloroethane	<2.36 E-05	Е					
1,2-Dichloropropane	<2.69 E-05	Е					
1,3,5-Trimethylbenzene	3.38 E-05	D					
1,3-Butadiene <sup>k</sup>	2.67E-04	D					
1,3-Dichloropropene <sup>k</sup>	<2.64 E-05	Е					
2-Methylnaphthalene <sup>k</sup>	3.32 E-05	С					
2,2,4-Trimethylpentane <sup>k</sup>	2.50 E-04	С					
Acenaphthene <sup>k</sup>	1.25 E-06	С					

# Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINESa(SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Acenaphthylene <sup>k</sup>	5.53 E-06	С
Acetaldehyde <sup>k,l</sup>	8.36 E-03	А
Acrolein <sup>k,l</sup>	5.14 E-03	А
Benzene <sup>k</sup>	4.40 E-04	А
Benzo(b)fluoranthene <sup>k</sup>	1.66 E-07	D
Benzo(e)pyrene <sup>k</sup>	4.15 E-07	D
Benzo(g,h,i)perylenek	4.14 E-07	D
Biphenyl <sup>k</sup>	2.12 E-04	D
Butane	5.41 E-04	D
Butyr/Isobutyraldehyde	1.01 E-04	С
Carbon Tetrachloride <sup>k</sup>	<3.67 E-05	Е
Chlorobenzene <sup>k</sup>	<3.04 E-05	Е
Chloroethane	1.87 E-06	D
Chloroform <sup>k</sup>	<2.85 E-05	E
Chrysene <sup>k</sup>	6.93 E-07	С
Cyclopentane	2.27 E-04	С
Ethane	1.05 E-01	С
Ethylbenzene <sup>k</sup>	3.97 E-05	В
Ethylene Dibromide <sup>k</sup>	<4.43 E-05	Е
Fluoranthene <sup>k</sup>	1.11 E-06	С
Fluorene <sup>k</sup>	5.67 E-06	С
Formaldehyde <sup>k,1</sup>	5.28 E-02	А
Methanol <sup>k</sup>	2.50 E-03	В
Methylcyclohexane	1.23 E-03	С
Methylene Chloride <sup>k</sup>	2.00 E-05	С
n-Hexane <sup>k</sup>	1.11 E-03	С
n-Nonane	1.10 E-04	С

## Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES (Continued)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
n-Octane	3.51 E-04	С
n-Pentane	2.60 E-03	С
Naphthalene <sup>k</sup>	7.44 E-05	С
PAH <sup>k</sup>	2.69 E-05	D
Phenanthrene <sup>k</sup>	1.04 E-05	D
Phenol <sup>k</sup>	2.40 E-05	D
Propane	4.19 E-02	С
Pyrene <sup>k</sup>	1.36 E-06	С
Styrene <sup>k</sup>	<2.36 E-05	Е
Tetrachloroethane <sup>k</sup>	2.48 E-06	D
Toluene <sup>k</sup>	4.08 E-04	В
Vinyl Chloride <sup>k</sup>	1.49 E-05	С
Xylene <sup>k</sup>	1.84 E-04	В

## Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN **ENGINES** (Continued)

<sup>a</sup> Reference 7. Factors represent uncontrolled levels. For NO<sub>v</sub>, CO, and PM10, "uncontrolled" means no combustion or add-on controls; however, the factor may include turbocharged units. For all other pollutants, "uncontrolled" means no oxidation control; the data set may include units with control techniques used for NOx control, such as PCC and SCR for lean burn engines, and PSC for rich burn engines. Factors are based on large population of engines. Factors are for engines at all loads, except as indicated. SCC = Source Classification Code. TOC = Total Organic Compounds. PM-10 = Particulate Matter  $\leq$  10 microns ( $\mu$ m) aerodynamic diameter. A "<" sign in front of a factor means that the corresponding emission factor is based on one-half of the method detection limit. <sup>b</sup> Emission factors were calculated in units of (lb/MMBtu) based on procedures in EPA Method 19. To convert from (lb/MMBtu) to (lb/ $10^6$  scf), multiply by the heat content of the fuel. If the heat content is not available, use 1020 Btu/scf. To convert from

(lb/MMBtu) to (lb/hp-hr) use the following equation:

lb/hp-hr = (lb/MMBtu) (heat input, MMBtu/hr) (1/operating HP, 1/hp)

<sup>&</sup>lt;sup>c</sup> Emission tests with unreported load conditions were not included in the data set.

<sup>&</sup>lt;sup>d</sup> Based on 99.5% conversion of the fuel carbon to  $CO_2$ .  $CO_2$  [lb/MMBtu] = (3.67)(%CON)(C)(D)(1/h), where %CON = percent conversion of fuel carbon to  $CO_2$ , C = carbon content of fuel by weight (0.75), D = density of fuel, 4.1 E+04 lb/10<sup>6</sup> scf. and

h = heating value of natural gas (assume 1020 Btu/scf at  $60^{\circ}$ F).

- <sup>e</sup> Based on 100% conversion of fuel sulfur to  $SO_2$ . Assumes sulfur content in natural gas of  $2,000 \text{ gr}/10^6 \text{scf.}$
- Emission factor for TOC is based on measured emission levels from 22 source tests.
- <sup>g</sup> Emission factor for methane is determined by subtracting the VOC and ethane emission factors from the TOC emission factor. Measured emission factor for methane compares well with the calculated emission factor, 1.31 lb/MMBtu vs. 1.25 lb/MMBtu, respectively.
- $^{\rm h}$  VOC emission factor is based on the sum of the emission factors for all speciated organic compounds less ethane and methane.
- Considered  $\leq 1 \ \mu m$  in aerodynamic diameter. Therefore, for filterable PM emissions, PM10(filterable) = PM2.5(filterable).
- <sup>j</sup> PM Condensable = PM Condensable Inorganic + PM-Condensable Organic
- Hazardous Air Pollutant as defined by Section 112(b) of the Clean Air Act.
- For lean burn engines, aldehyde emissions quantification using CARB 430 may reflect interference with the sampling compounds due to the nitrogen concentration in the stack. The presented emission factor is based on FTIR measurements. Emissions data based on CARB 430 are available in the background report.

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhou	ise Gases	
NO <sub>x</sub> <sup>c</sup> 90 - 105% Load	2.21 E+00	А
NO <sub>x</sub> <sup>c</sup> <90% Load	2.27 E+00	С
CO <sup>c</sup> 90 - 105% Load	3.72 E+00	А
CO <sup>c</sup> <90% Load	3.51 E+00	С
$\mathrm{CO_2}^d$	1.10 E+02	А
SO <sub>2</sub> <sup>e</sup>	5.88 E-04	А
$\mathrm{TOC}^{\mathrm{f}}$	3.58 E-01	С
Methane <sup>g</sup>	2.30 E-01	С
VOC <sup>h</sup>	2.96 E-02	С
PM10 (filterable) <sup>i,j</sup>	9.50 E-03	Е
PM2.5 (filterable) <sup>j</sup>	9.50 E-03	Е
PM Condensable <sup>k</sup>	9.91 E-03	Е
Trace Organic Compounds		
1,1,2,2-Tetrachloroethane <sup>1</sup>	2.53 E-05	. C
1,1,2-Trichloroethane <sup>1</sup>	<1.53 E-05	Е
1,1-Dichloroethane	<1.13 E-05	Е
1,2-Dichloroethane	<1.13 E-05	Е
1,2-Dichloropropane	<1.30 E-05	Е
1,3-Butadiene <sup>1</sup>	6.63 E-04	D
1,3-Dichloropropene <sup>1</sup>	<1.27 E-05	Е
Acetaldehyde <sup>l,m</sup>	2.79 E-03	С
Acrolein <sup>l,m</sup>	2.63 E-03	С
Benzene <sup>1</sup>	1.58 E-03	В
Butyr/isobutyraldehyde	4.86 E-05	D
Carbon Tetrachloride <sup>1</sup>	<1.77 E-05	Е

# Table 3.2-3. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE RICH-BURN ENGINES<sup>a</sup> (SCC 2-02-002-53)

250 MMBtu/hr that commenced construction modification, or reconstruction after June 19, 1984.

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Combustor Type (MMBtu/hr Heat Input) [SCC]	Emission Factor (lb/10 <sup>6</sup> scf)	Emission Factor Rating	Emission Factor (lb/10 <sup>6</sup> scf)	Emission Factor Rating	
Large Wall-Fired Boilers (>100) [1-01-006-01, 1-02-006-01, 1-03-006-01]					
Uncontrolled (Pre-NSPS)°	280	А	84	В	
Uncontrolled (Post-NSPS)°	190	· A	84	В	
Controlled - Low NO <sub>x</sub> burners	140	Α	84	В	
Controlled - Flue gas recirculation	100	D	84	В	
Small Boilers (<100) [1-01-006-02, 1-02-006-02, 1-03-006-02, 1-03-006-03]					
Uncontrolled	100	В	84	B	
Controlled - Low NO <sub>x</sub> burners	50	D	84	В	
Controlled - Low NOx burners/Flue gas recirculation	32	С	84	В	
Tangential-Fired Boilers (Ail Sizes) [1-01-006-04]					
Uncontrolled	170	А	24	С	
Controlled - Flue gas recirculation	76	D	98	D	
Residential Furnaces (<0.3) [No SCC]					
Uncontrolled	94	<u>B</u>	40	В	

Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. To convert from 1b/10 6 soft to kg/106 m<sup>3</sup>, multiply by 16.

Reference 11. Units are in pollutant per million standard cubic feet of natural gas firred. To convert from 16/10 ° set to  $Kg/10^{\circ}$  m<sup>2</sup>, multiply by 16. Emission factors are based on an average natural gas higher heating value of 1,020 Btu/scf. To convert from 1b/10 ° set to  $Kg/10^{\circ}$  m<sup>2</sup>, multiply by 16. emission factors in this table may be converted to other natural gas heating values by multiplying the given emission factor by the ratio of the specified heating value to this average heating value. SCC = Source Classification Code. ND = no data. NA = not applicable. Expressed as NO<sub>2</sub>. For large and small wall fired boilers with SNCR control, apply a 24 percent reduction to the appropriate NO x emission factor. For tangential-fired boilers with SNCR control, apply a 13 percent reduction to the appropriate NO x emission factor. NSPS=New Source Performance Standard as defined in 40 CFR 60 Subparts D and Db. Post-NSPS units are boilers with greater than 250 MMBtu/hr of heat input that commenced construction modification, or reconstruction after August 17, 1971, and units with heat input capacities between 100 and 250 MMBtu/hr bet construction modification or acconstruction of the spectrum to 1970.

#### Table 1.4-1, EMISSION FACTORS FOR NITROGEN OXIDES (NO<sub>x</sub>) AND CARBON MONOXIDE (CO) FROM NATURAL GAS COMBUSTION<sup>a</sup>

1.4-5

Pollutant	Emission Factor (lb/10 <sup>6</sup> scf)	Emission Factor Rating
CO <sub>2</sub> <sup>b</sup>	120,000	А
Lead	0.0005	D
N <sub>2</sub> O (Uncontrolled)	2.2	Е
N2O (Controlled-low-NOX burner)	0.64	Е
PM (Total) <sup>¢</sup>	7.6	D
PM (Condensable) <sup>c</sup>	5.7	D
PM (Filterable) <sup>c</sup>	1.9	В
SO <sub>2</sub> <sup>d</sup>	0.6	А
TOC	11	В
Methane	2.3	В
VOC	5.5	С

#### TABLE 1.4-2. EMISSION FACTORS FOR CRITERIA POLLUTANTS AND GREENHOUSE GASES FROM NATURAL GAS COMBUSTION<sup>a</sup>

<sup>a</sup> Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. Data are for all natural gas combustion sources. To convert from  $lb/10^6$  scf to  $kg/10^6$  m<sup>3</sup>, multiply by 16. To convert from  $lb/10^6$  scf to 1b/MMBtu, divide by 1,020. The emission factors in this table may be converted to other natural gas heating values by multiplying the given emission factor by the ratio of the specified heating value to this average heating value. TOC = Total Organic Compounds. VOC = Volatile Organic Compounds.

- <sup>b</sup> Based on approximately 100% conversion of fuel carbon to  $CO_2$ .  $CO_2[lb/10^6 \text{ scf}] = (3.67)$  (CON) (C)(D), where CON = fractional conversion of fuel carbon to  $CO_2$ , C = carbon content of fuel by weight (0.76), and D = density of fuel,  $4.2x10^4$  lb/10<sup>6</sup> scf.
- <sup>c</sup> All PM (total, condensible, and filterable) is assumed to be less than 1.0 micrometer in diameter. Therefore, the PM emission factors presented here may be used to estimate PM<sub>10</sub>, PM<sub>2.5</sub> or PM<sub>1</sub> emissions. Total PM is the sum of the filterable PM and condensible PM. Condensible PM is the particulate matter collected using EPA Method 202 (or equivalent). Filterable PM is the particulate matter collected on, or prior to, the filter of an EPA Method 5 (or equivalent) sampling train.

<sup>d</sup> Based on 100% conversion of fuel sulfur to  $SO_2$ . Assumes sulfur content is natural gas of 2,000 grains/10<sup>6</sup> scf. The  $SO_2$  emission factor in this table can be converted to other natural gas sulfur contents by multiplying the  $SO_2$  emission factor by the ratio of the site-specific sulfur content (grains/10<sup>6</sup> scf) to 2,000 grains/10<sup>6</sup> scf.



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#### EMISSION FACTORS

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## 5.2 Transportation And Marketing Of Petroleum Liquids<sup>1-3</sup>

#### 5.2.1 General

The transportation and marketing of petroleum liquids involve many distinct operations, each of which represents a potential source of evaporation loss. Crude oil is transported from production operations to a refinery by tankers, barges, rail tank cars, tank trucks, and pipelines. Refined petroleum products are conveyed to fuel marketing terminals and petrochemical industries by these same modes. From the fuel marketing terminals, the fuels are delivered by tank trucks to service stations, commercial accounts, and local bulk storage plants. The final destination for gasoline is usually a motor vehicle gasoline tank. Similar distribution paths exist for fuel oils and other petroleum products. A general depiction of these activities is shown in Figure 5.2-1.

#### 5.2.2 Emissions And Controls

Evaporative emissions from the transportation and marketing of petroleum liquids may be considered, by storage equipment and mode of transportation used, in four categories:

- 1. Rail tank cars, tank trucks, and marine vessels: loading, transit, and ballasting losses.
- 2. Service stations: bulk fuel drop losses and underground tank breathing losses.
- 3. Motor vehicle tanks: refueling losses.
- 4. Large storage tanks: breathing, working, and standing storage losses. (See Chapter 7, "Liquid Storage Tanks".)

Evaporative and exhaust emissions are also associated with motor vehicle operation, and these topics are discussed in AP-42 *Volume II: Mobile Sources*.

#### 5.2.2.1 Rail Tank Cars, Tank Trucks, And Marine Vessels -

Emissions from these sources are from loading losses, ballasting losses, and transit losses.

#### 5.2.2.1.1 Loading Losses -

Loading losses are the primary source of evaporative emissions from rail tank car, tank truck, and marine vessel operations. Loading losses occur as organic vapors in "empty" cargo tanks are displaced to the atmosphere by the liquid being loaded into the tanks. These vapors are a composite of (1) vapors formed in the empty tank by evaporation of residual product from previous loads, (2) vapors transferred to the tank in vapor balance systems as product is being unloaded, and (3) vapors generated in the tank as the new product is being loaded. The quantity of evaporative losses from loading operations is, therefore, a function of the following parameters:

- Physical and chemical characteristics of the previous cargo;
- Method of unloading the previous cargo;
- Operations to transport the empty carrier to a loading terminal;
- Method of loading the new cargo; and
- Physical and chemical characteristics of the new cargo.

The principal methods of cargo carrier loading are illustrated in Figure 5.2-2, Figure 5.2-3, and Figure 5.2-4. In the splash loading method, the fill pipe dispensing the cargo is lowered only part way into the cargo tank. Significant turbulence and vapor/liquid contact occur during the splash

loading operation, resulting in high levels of vapor generation and loss. If the turbulence is great enough, liquid droplets will be entrained in the vented vapors.

A second method of loading is submerged loading. Two types are the submerged fill pipe method and the bottom loading method. In the submerged fill pipe method, the fill pipe extends almost to the bottom of the cargo tank. In the bottom loading method, a permanent fill pipe is attached to the cargo tank bottom. During most of submerged loading by both methods, the fill pipe opening is below the liquid surface level. Liquid turbulence is controlled significantly during submerged loading, resulting in much lower vapor generation than encountered during splash loading.

The recent loading history of a cargo carrier is just as important a factor in loading losses as the method of loading. If the carrier has carried a nonvolatile liquid such as fuel oil, or has just been cleaned, it will contain vapor-free air. If it has just carried gasoline and has not been vented, the air in the carrier tank will contain volatile organic vapors, which will be expelled during the loading operation along with newly generated vapors.

Cargo carriers are sometimes designated to transport only one product, and in such cases are practicing "dedicated service". Dedicated gasoline cargo tanks return to a loading terminal containing air fully or partially saturated with vapor from the previous load. Cargo tanks may also be "switch loaded" with various products, so that a nonvolatile product being loaded may expel the vapors remaining from a previous load of a volatile product such as gasoline. These circumstances vary with the type of cargo tank and with the ownership of the carrier, the petroleum liquids being transported, geographic location, and season of the year.

One control measure for vapors displaced during liquid loading is called "vapor balance service", in which the cargo tank retrieves the vapors displaced during product unloading at bulk plants or service stations and transports the vapors back to the loading terminal. Figure 5.2-5 shows a tank truck in vapor balance service filling a service station underground tank and taking on displaced gasoline vapors for return to the terminal. A cargo tank returning to a bulk terminal in vapor balance service normally is saturated with organic vapors, and the presence of these vapors at the start of submerged loading of the tanker truck results in greater loading losses than encountered during nonvapor balance, or "normal", service. Vapor balance service is usually not practiced with marine vessels, although some vessels practice emission control by means of vapor transfer within their own cargo tanks during ballasting operations, discussed below.

Emissions from loading petroleum liquid can be estimated (with a probable error of  $\pm 30$  percent)<sup>4</sup> using the following expression:

$$L_{L} = 12.46 \frac{SPM}{T}$$
(1)

where:

 $L_{L}$  = loading loss, pounds per 1000 gallons (lb/10<sup>3</sup> gal) of liquid loaded

S = a saturation factor (see Table 5.2-1)

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia) (see Figure 7.1-5, Figure 7.1-6, and Table 7.1-2)

- M = molecular weight of vapors, pounds per pound-mole (lb/lb-mole) (see Table 7.1-2)
- T = temperature of bulk liquid loaded,  ${}^{\circ}\hat{R}$  ( ${}^{\circ}\hat{F}$  + 460)

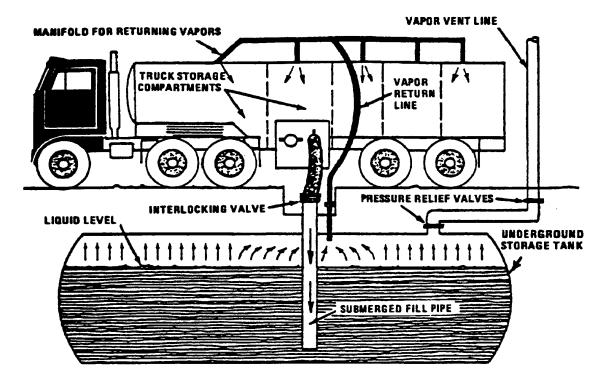


Figure 5.2-5. Tank truck unloading into a service station underground storage tank and practicing "vapor balance" form of emission control.

Table 5.2-1.	SATURATION (S) FACTORS FOR CALCULATING PETROLEUM LIQUID
	LOADING LOSSES

Cargo Carrier	Mode Of Operation	S Factor
Tank trucks and rail tank cars	Submerged loading of a clean cargo tank	0.50
	Submerged loading: dedicated normal service	0.60
	Submerged loading: dedicated vapor balance service	1.00
	Splash loading of a clean cargo tank	1.45
	Splash loading: dedicated normal service	1.45
	Splash loading: dedicated vapor balance service	1.00
Marine vessels <sup>a</sup>	Submerged loading: ships	0.2
	Submerged loading: barges	0.5

<sup>a</sup> For products other than gasoline and crude oil. For marine loading of gasoline, use factors from Table 5.2-

2. For marine loading of crude oil, use Equations 2 and 3 and Table 5.2-3.

## 13.2.2 Unpaved Roads

## 13.2.2.1 General

When a vehicle travels an unpaved road, the force of the wheels on the road surface causes pulverization of surface material. Particles are lifted and dropped from the rolling wheels, and the road surface is exposed to strong air currents in turbulent shear with the surface. The turbulent wake behind the vehicle continues to act on the road surface after the vehicle has passed.

The particulate emission factors presented in the previous draft version of this section of AP-42, dated October 2001, implicitly included the emissions from vehicles in the form of exhaust, brake wear, and tire wear as well as resuspended road surface material<sup>25</sup>. EPA included these sources in the emission factor equation for unpaved public roads (equation 1b in this section) since the field testing data used to develop the equation included both the direct emissions from vehicles and emissions from resuspension of road dust.

This version of the unpaved public road emission factor equation only estimates particulate emissions from resuspended road surface material <sup>23, 26</sup>. The particulate emissions from vehicle exhaust, brake wear, and tire wear are now estimated separately using EPA's MOBILE6.2 <sup>24</sup>. This approach eliminates the possibility of double counting emissions. Double counting results when employing the previous version of the emission factor equation in this section and MOBILE6.2 to estimate particulate emissions from vehicle traffic on unpaved public roads. It also incorporates the decrease in exhaust emissions that has occurred since the unpaved public road emission factor equation includes estimates of emissions from exhaust, brake wear, and tire wear based on emission rates for vehicles in the 1980 calendar year fleet. The amount of PM released from vehicle exhaust has decreased since 1980 due to lower new vehicle emission standards and changes in fuel characteristics.

## 13.2.2.2 Emissions Calculation And Correction Parameters<sup>1-6</sup>

The quantity of dust emissions from a given segment of unpaved road varies linearly with the volume of traffic. Field investigations also have shown that emissions depend on source parameters that characterize the condition of a particular road and the associated vehicle traffic. Characterization of these source parameters allow for "correction" of emission estimates to specific road and traffic conditions present on public and industrial roadways.

Dust emissions from unpaved roads have been found to vary directly with the fraction of silt (particles smaller than 75 micrometers  $[\mu m]$  in diameter) in the road surface materials.<sup>1</sup> The silt fraction is determined by measuring the proportion of loose dry surface dust that passes a 200-mesh screen, using the ASTM-C-136 method. A summary of this method is contained in Appendix C of AP-42. Table 13.2.2-1 summarizes measured silt values for industrial unpaved roads. Table 13.2.2-2 summarizes measured silt values for public unpaved roads. It should be noted that the ranges of silt content vary over two orders of magnitude. Therefore, the use of data from this table can potentially introduce considerable error. Use of this data is strongly discouraged when it is feasible to obtain locally gathered data.

Since the silt content of a rural dirt road will vary with geographic location, it should be measured for use in projecting emissions. As a conservative approximation, the silt content of the parent soil in the area can be used. Tests, however, show that road silt content is normally lower than in the surrounding parent soil, because the fines are continually removed by the vehicle traffic, leaving a higher percentage of coarse particles.

Other variables are important in addition to the silt content of the road surface material. For example, at industrial sites, where haul trucks and other heavy equipment are common, emissions are highly correlated with vehicle weight. On the other hand, there is far less variability in the weights of cars and pickup trucks that commonly travel publicly accessible unpaved roads throughout the United States. For those roads, the moisture content of the road surface material may be more dominant in determining differences in emission levels between, for example a hot, desert environment and a cool, moist location.

The PM-10 and TSP emission factors presented below are the outcomes from stepwise linear regressions of field emission test results of vehicles traveling over unpaved surfaces. Due to a limited amount of information available for PM-2.5, the expression for that particle size range has been scaled against the result for PM-10. Consequently, the quality rating for the PM-2.5 factor is lower than that for the PM-10 expression.

	Road Use Or	Plant	No. Of	Silt Content (%)		
Industry	Surface Material	Sites	Samples	Range	Mean	
Copper smelting	Plant road	1	3	16 - 19	17	
Iron and steel production	Plant road	19	135	0.2 - 19	6.0	
Sand and gravel processing	Plant road	1	3	4.1 - 6.0	4.8	
	Material storage area	1	1	-	7.1	
Stone quarrying and processing	Plant road	2	10	2.4 - 16	10	
	Haul road to/from pit	4	20	5.0-15	8.3	
Taconite mining and processing	Service road	1	8	2.4 - 7.1	4.3	
	Haul road to/from pit	1	12	3.9 - 9.7	5.8	
Western surface coal mining	Haul road to/from pit	3	21	2.8 - 18	8.4	
	Plant road	2	2	4.9 - 5.3	5.1	
	Scraper route	3	10	7.2 - 25	17	
	Haul road (freshly graded)	2	5	18 - 29	24	
Construction sites	Scraper routes	7	20	0.56-23	8.5	
Lumber sawmills	Log yards	2	2	4.8-12	8.4	
Municipal solid waste landfills	Disposal routes	4	20	2.2 - 21	6.4	
<sup>a</sup> References 1,5-15.						

## Table 13.2.2-1. TYPICAL SILT CONTENT VALUES OF SURFACE MATERIAL ON INDUSTRIAL UNPAVED ROADS<sup>a</sup>

11/06

The following empirical expressions may be used to estimate the quantity in pounds (lb) of size-specific particulate emissions from an unpaved road, per vehicle mile traveled (VMT):

For vehicles traveling on unpaved surfaces at industrial sites, emissions are estimated from the following equation:

$$E = k (s/12)^{a} (W/3)^{b}$$
(1a)

and, for vehicles traveling on publicly accessible roads, dominated by light duty vehicles, emissions may be estimated from the following:

$$E = \frac{k (s/12)^{a} (S/30)^{d}}{(M/0.5)^{c}} - C$$
(1b)

where k, a, b, c and d are empirical constants (Reference 6) given below and

- E = size-specific emission factor (lb/VMT)
- s = surface material silt content (%)
- W = mean vehicle weight (tons)
- M = surface material moisture content (%)
- S = mean vehicle speed (mph)
- C = emission factor for 1980's vehicle fleet exhaust, brake wear and tire wear.

The source characteristics s, W and M are referred to as correction parameters for adjusting the emission estimates to local conditions. The metric conversion from lb/VMT to grams (g) per vehicle kilometer traveled (VKT) is as follows:

#### 1 lb/VMT = 281.9 g/VKT

The constants for Equations 1a and 1b based on the stated aerodynamic particle sizes are shown in Tables 13.2.2-2 and 13.2.2-4. The PM-2.5 particle size multipliers (k-factors) are taken from Reference 27.

	Industrial Roads (Equation 1a)			Public Roads (Equation 1b)		
Constant	PM-2.5	PM-10	PM-30*	PM-2.5	PM-10	PM-30*
k (lb/VMT)	0.15	1.5	4.9	0.18	1.8	6.0
а	0.9	0.9	0.7	1 1		1
b	0.45	0.45	0.45	-	-	-
с	-	-	-	0.2	0.2	0.3
d	-	-	-	0.5	0.5	0.3
Quality Rating	В	В	В	В	В	В

Table 13.2.2-2. CONSTANTS FOR EQUATIONS 1a AND 1b

\*Assumed equivalent to total suspended particulate matter (TSP)

"-" = not used in the emission factor equation

Table 13.2.2-2 also contains the quality ratings for the various size-specific versions of Equation 1a and 1b. The equation retains the assigned quality rating, if applied within the ranges of source conditions, shown in Table 13.2.2-3, that were tested in developing the equation:

Table 13.2.2-3. RANGE OF SOURCE CONDITIONS USED IN DEVELOPING EQUATION 1a AND 1b

		Mean Vehicle Weight		Mean Vehicle Speed		Mean	Surface Moisture
Emission Factor	Surface Silt Content, %	Mg	ton	km/hr	mph	No. of Wheels	Content, %
Industrial Roads (Equation 1a)	1.8-25.2	1.8-260	2-290	8-69	5-43	4-17 <sup>a</sup>	0.03-13
Public Roads (Equation 1b)	1.8-35	1.4-2.7	1.5-3	16-88	10-55	4-4.8	0.03-13

<sup>a</sup> See discussion in text.

As noted earlier, the models presented as Equations 1a and 1b were developed from tests of traffic on unpaved surfaces. Unpaved roads have a hard, generally nonporous surface that usually dries quickly after a rainfall or watering, because of traffic-enhanced natural evaporation. (Factors influencing how fast a road dries are discussed in Section 13.2.2.3, below.) The quality ratings given above pertain to the mid-range of the measured source conditions for the equation. A higher mean vehicle weight and a higher than normal traffic rate may be justified when performing a worst-case analysis of emissions from unpaved roads.

The emission factors for the exhaust, brake wear and tire wear of a 1980's vehicle fleet (*C*) was obtained from EPA's MOBILE6.2 model  $^{23}$ . The emission factor also varies with aerodynamic size range

Particle Size Range <sup>a</sup>	C, Emission Factor for Exhaust, Brake Wear and Tire Wear <sup>b</sup> lb/VMT
PM <sub>2.5</sub>	0.00036
$\mathbf{PM}_{10}$	0.00047
$PM_{30}^{c}$	0.00047

## Table 13.2.2-4. EMISSION FACTOR FOR 1980'S VEHICLE FLEET EXHAUST, BRAKE WEAR AND TIRE WEAR

- <sup>a</sup> Refers to airborne particulate matter (PM-x) with an aerodynamic diameter equal to or less than x micrometers.
- <sup>b</sup> Units shown are pounds per vehicle mile traveled (lb/VMT).
- <sup>c</sup> PM-30 is sometimes termed "suspendable particulate" (SP) and is often used as a surrogate for TSP.

It is important to note that the vehicle-related source conditions refer to the average weight, speed, and number of wheels for all vehicles traveling the road. For example, if 98 percent of traffic on the road are 2-ton cars and trucks while the remaining 2 percent consists of 20-ton trucks, then the mean weight is 2.4 tons. More specifically, Equations 1a and 1b are *not* intended to be used to calculate a separate emission factor for each vehicle class within a mix of traffic on a given unpaved road. That is, in the example, one should *not* determine one factor for the 2-ton vehicles and a second factor for the 20-ton trucks. Instead, only one emission factor should be calculated that represents the "fleet" average of 2.4 tons for all vehicles traveling the road.

Moreover, to retain the quality ratings when addressing a group of unpaved roads, it is necessary that reliable correction parameter values be determined for the road in question. The field and laboratory procedures for determining road surface silt and moisture contents are given in AP-42 Appendices C.1 and C.2. Vehicle-related parameters should be developed by recording visual observations of traffic. In some cases, vehicle parameters for industrial unpaved roads can be determined by reviewing maintenance records or other information sources at the facility.

In the event that site-specific values for correction parameters cannot be obtained, then default values may be used. In the absence of site-specific silt content information, an appropriate mean value from Table 13.2.2-1 may be used as a default value, but the quality rating of the equation is reduced by two letters. Because of significant differences found between different types of road surfaces and between different areas of the country, use of the default moisture content value of 0.5 percent in Equation 1b is discouraged. The quality rating should be downgraded two letters when the default moisture content value is used. (It is assumed that readers addressing industrial roads have access to the information needed to develop average vehicle information in Equation 1a for their facility.)

The effect of routine watering to control emissions from unpaved roads is discussed below in Section 13.2.2.3, "Controls". However, all roads are subject to some natural mitigation because of rainfall and other precipitation. The Equation 1a and 1b emission factors can be extrapolated to annual

average uncontrolled conditions (but including natural mitigation) under the simplifying assumption that annual average emissions are inversely proportional to the number of days with measurable (more than 0.254 mm [0.01 inch]) precipitation:

$$E_{ext} = E [(365 - P)/365]$$
 (2)

where:

 $E_{ext}$  = annual size-specific emission factor extrapolated for natural mitigation, lb/VMT

E = emission factor from Equation 1a or 1b

P = number of days in a year with at least 0.254 mm (0.01 in) of precipitation (see

below)

Figure 13.2.2-1 gives the geographical distribution for the mean annual number of "wet" days for the United States.

Equation 2 provides an estimate that accounts for precipitation on an annual average basis for the purpose of inventorying emissions. It should be noted that Equation 2 does not account for differences in the temporal distributions of the rain events, the quantity of rain during any event, or the potential for the rain to evaporate from the road surface. In the event that a finer temporal and spatial resolution is desired for inventories of public unpaved roads, estimates can be based on a more complex set of assumptions. These assumptions include:

1. The moisture content of the road surface material is increased in proportion to the quantity of water added;

2. The moisture content of the road surface material is reduced in proportion to the Class A pan evaporation rate;

3. The moisture content of the road surface material is reduced in proportion to the traffic volume; and

4. The moisture content of the road surface material varies between the extremes observed in the area. The CHIEF Web site (http://www.epa.gov/ttn/chief/ap42/ch13/related/c13s02-2.html) has a file which contains a spreadsheet program for calculating emission factors which are temporally and spatially resolved. Information required for use of the spreadsheet program includes monthly Class A pan evaporation values, hourly meteorological data for precipitation, humidity and snow cover, vehicle traffic information, and road surface material information.

It is emphasized that <u>the simple assumption underlying Equation 2 and the more complex set of</u> <u>assumptions underlying the use of the procedure which produces a finer temporal and spatial resolution</u> have not been verified in any rigorous manner. For this reason, the quality ratings for either approach should be downgraded one letter from the rating that would be applied to Equation 1.

### 13.2.2.3 Controls<sup>18-22</sup>

A wide variety of options exist to control emissions from unpaved roads. Options fall into the following three groupings:

1. Vehicle restrictions that limit the speed, weight or number of vehicles on the road;

2. <u>Surface improvement</u>, by measures such as (a) paving or (b) adding gravel or slag to a dirt road; and

3. Surface treatment, such as watering or treatment with chemical dust suppressants.

Available control options span broad ranges in terms of cost, efficiency, and applicability. For example, traffic controls provide moderate emission reductions (often at little cost) but are difficult to enforce. Although paving is highly effective, its high initial cost is often prohibitive. Furthermore, paving is not feasible for industrial roads subject to very heavy vehicles and/or spillage of material in transport. Watering and chemical suppressants, on the other hand, are potentially applicable to most industrial roads at moderate to low costs. However, these require frequent reapplication to maintain an acceptable level of control. Chemical suppressants are generally more cost-effective than water but not in cases of temporary roads (which are common at mines, landfills, and construction sites). In summary, then, one needs to consider not only the type and volume of traffic on the road but also how long the road will be in service when developing control plans.

<u>Vehicle restrictions</u>. These measures seek to limit the amount and type of traffic present on the road or to lower the mean vehicle speed. For example, many industrial plants have restricted employees from driving on plant property and have instead instituted bussing programs. This eliminates emissions due to employees traveling to/from their worksites. Although the heavier average vehicle weight of the busses increases the base emission factor, the decrease in vehicle-miles-traveled results in a lower overall emission rate.

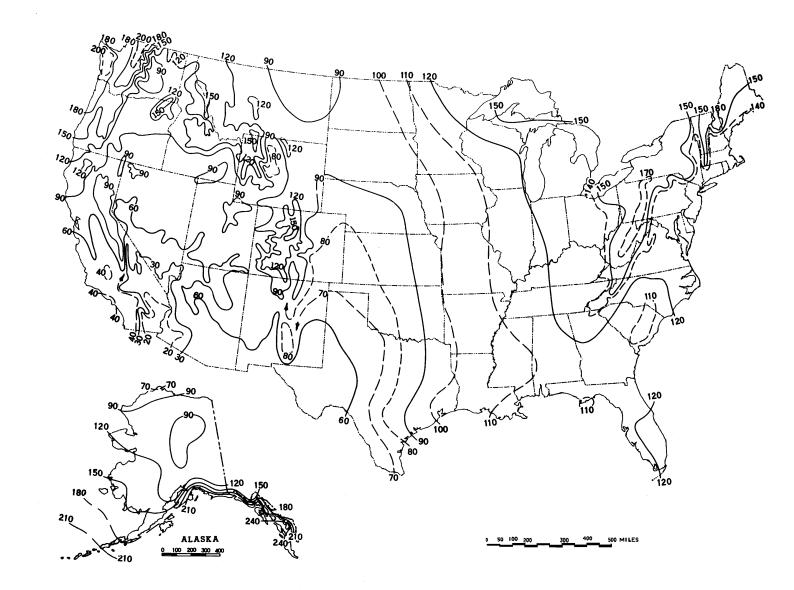


Figure 13.2.2-1. Mean number of days with 0.01 inch or more of precipitation in United States.

## **WRAP Fugitive Dust Handbook**



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Western Governors' Association 1515 Cleveland Place, Suite 200 Denver, Colorado 80202

**Prepared by:** 

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September 7, 2006

Source Category	Control Measure	Published PM10 Control Efficiency
Agricultural Tilling	Reduce tilling during high winds	1 – 5%
	Roughen surface	15 - 64%
	Modify equipment	50%
	Employ sequential cropping	50%
	Increase soil moisture	90%
	Use other conservation management practices	25 - 100%
Agricultural Harvesting	Limited activity during high winds	5 - 70%
e e	Modify equipment	50%
	Night farming	10%
	New techniques for drying fruit	25 60%
Construction/Demolition	Water unpaved surfaces	10-74%
	Limit on-site vehicle speed to 15 mph	57%
	Apply dust suppressant to unpaved areas	84%
	Prohibit activities during high winds	98%
Materials Handling	Implement wet suppression	50 - 90%
Materials Handling	Erect 3-sided enclosure around storage piles	75%
	Cover storage pile with a tarp during high winds	90%
Paved Roads	Sweep streets	4-26%
i uvou itoluus	Minimize trackout	40-80%
	Remove deposits on road ASAP	> 90%
Unpaved Roads	Limit vehicle speed to 25 mph	44%
Chipaved Roads	Apply water	10-74%
	Apply dust suppressant	84%
	Pave the surface	>90%
Mineral Products Industry	Cyclone or muliclone	68 - 79%
initial i roducto matori y	Wet scrubber	78 –98%
	Fabric filter	99 - 99.8%
	Electrostatic precipitator	90 - 99.5%
Abrasive Blasting	Water spray	50 - 93%
Tiorusi ve Diusting	Fabric filter	> 95%
Livestock Husbandry	Daily watering of corrals and pens	> 10%
	Add wood chips or mulch to working pens	> 10%
Wind Erosion	Plant trees or shrubs as a windbreak	25%
(agricultural, open area, and	Create cross-wind ridges	24-93%
storage piles)	Erect artificial wind barriers	4-88%
	Apply dust suppressant or gravel	84%
	Revegetate; apply cover crop	90%
	Water exposed area before high winds	90%

## Fugitive Dust Control Measures Applicable for the WRAP Region

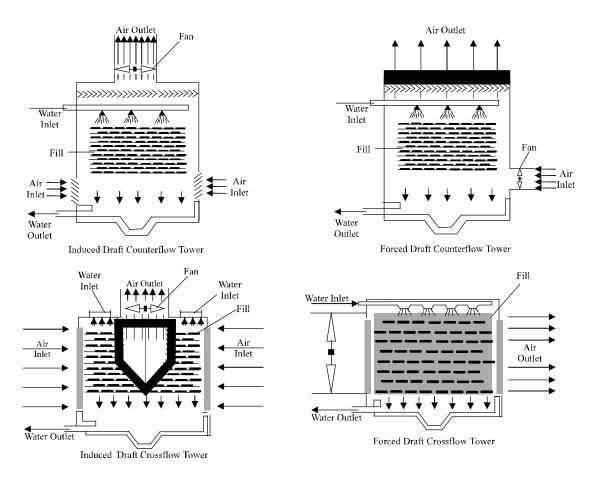


Figure 13.4-2. Mechanical draft cooling towers.

To reduce the drift from cooling towers, drift eliminators are usually incorporated into the tower design to remove as many droplets as practical from the air stream before exiting the tower. The drift eliminators used in cooling towers rely on inertial separation caused by direction changes while passing through the eliminators. Types of drift eliminator configurations include herringbone (blade-type), wave form, and cellular (or honeycomb) designs. The cellular units generally are the most efficient. Drift eliminators may include various materials, such as ceramics, fiber reinforced cement, fiberglass, metal, plastic, and wood installed or formed into closely spaced slats, sheets, honeycomb assemblies, or tiles. The materials may include other features, such as corrugations and water removal channels, to enhance the drift removal further.

Table 13.4-1 provides available particulate emission factors for wet cooling towers. Separate emission factors are given for induced draft and natural draft cooling towers. Several features in Table 13.4-1 should be noted. First, a *conservatively high* PM-10 emission factor can be obtained by (a) multiplying the total liquid drift factor by the total dissolved solids (TDS) fraction in the circulating water and (b) assuming that, once the water evaporates, all remaining solid particles are within the PM-10 size range.

Second, if TDS data for the cooling tower are not available, a source-specific TDS content can be estimated by obtaining the TDS data for the make-up water and multiplying them by the cooling tower cycles of concentration. The cycles of concentration ratio is the ratio of a measured

## Table 13.4-1 (Metric And English Units). PARTICULATE EMISSIONS FACTORS FOR WET COOLING TOWERS<sup>a</sup>

		Total Liquid Drift <sup>b</sup>					PM-10 <sup>c</sup>			
Tower Type <sup>d</sup>	Circulating Water Flow <sup>b</sup>	g/daL	lb/10 <sup>3</sup> gal	EMISSION FACTOR RATING	g/daL <sup>e</sup>	lb/10 <sup>3</sup> gal	EMISSION FACTOR RATING			
Induced Draft (SCC 3-85-001-01, 3-85-001-20, 3-85-002-01)	0.020	2.0	1.7	D	0.023	0.019	Е			
Natural Draft (SCC 3-85-001-02, 3-85-002-02)	0.00088	0.088	0.073	Е	ND	ND	—			

<sup>a</sup> References 1-17. Numbers are given to 2 significant digits. ND = no data. SCC = Source Classification Code.

<sup>b</sup> References 2,5-7,9-10,12-13,15-16. Total liquid drift is water droplets entrained in the cooling tower exit air stream. Factors are for % of circulating water flow ( $10^{-2}$  L drift/L [ $10^{-2}$  gal drift/gal] water flow) and g drift/daL (lb drift/ $10^3$  gal) circulating water flow. 0.12 g/daL = 0.1 lb/ $10^3$  gal; 1 daL =  $10^1$  L.

<sup>c</sup> See discussion in text on how to use the table to obtain PM-10 emission estimates. Values shown above are the arithmetic average of test results from References 2,4,8, and 11-14, and they imply an effective TDS content of approximately 12,000 parts per million (ppm) in the circulating water.

<sup>d</sup> See Figure 13.4-1 and Figure 13.4-2. Additional SCCs for wet cooling towers of unspecified draft type are 3-85-001-10 and 3-85-002-10.

<sup>e</sup> Expressed as g PM-10/daL (lb PM-10/10<sup>3</sup> gal) circulating water flow.

parameter for the cooling tower water (such as conductivity, calcium, chlorides, or phosphate) to that parameter for the make-up water. This estimated cooling tower TDS can be used to calculate the PM-10 emission factor as above. If neither of these methods can be used, the arithmetic average PM-10 factor given in Table 13.4-1 can be used. Table 13.4-1 presents the arithmetic average PM-10 factor calculated from the test data in References 2, 4, 8, and 11 - 14. Note that this average corresponds to an effective cooling tower recirculating water TDS content of approximately 11,500 ppm for induced draft towers. (This can be found by dividing the total liquid drift factor into the PM-10 factor.)

As an alternative approach, if TDS data are unavailable for an induced draft tower, a value may be selected from Table 13.4-2 and then be combined with the total liquid drift factor in Table 13.4-1 to determine an apparent PM-10 factor.

As shown in Table 13.4-2, available data do not suggest that there is any significant difference between TDS levels in counter and cross flow towers. Data for natural draft towers are not available.

Since flares do not lend themselves to conventional emission testing techniques, only a few attempts have been made to characterize flare emissions. Recent EPA tests using propylene as flare gas indicated that efficiencies of 98 percent can be achieved when burning an offgas with at least  $11,200 \text{ kJ/m}^3$  (300 Btu/ft<sup>3</sup>). The tests conducted on steam-assisted flares at velocities as low as 39.6 meters per minute (m/min) (130 ft/min) to 1140 m/min (3750 ft/min), and on air-assisted flares at velocities of 180 m/min (617 ft/min) to 3960 m/min (13,087 ft/min) indicated that variations in incoming gas flow rates have no effect on the combustion efficiency. Flare gases with less than 16,770 kJ/m<sup>3</sup> (450 Btu/ft<sup>3</sup>) do not smoke.

Table 13.5-1 presents flare emission factors, and Table 13.5-2 presents emission composition data obtained from the EPA tests.<sup>1</sup> Crude propylene was used as flare gas during the tests. Methane was a major fraction of hydrocarbons in the flare emissions, and acetylene was the dominant intermediate hydrocarbon species. Many other reports on flares indicate that acetylene is always formed as a stable intermediate product. The acetylene formed in the combustion reactions may react further with hydrocarbon radicals to form polyacetylenes followed by polycyclic hydrocarbons.<sup>2</sup>

In flaring waste gases containing no nitrogen compounds, NO is formed either by the fixation of atmospheric nitrogen (N) with oxygen (O) or by the reaction between the hydrocarbon radicals present in the combustion products and atmospheric nitrogen, by way of the intermediate stages, HCN, CN, and OCN.<sup>2</sup> Sulfur compounds contained in a flare gas stream are converted to SO<sub>2</sub> when burned. The amount of SO<sub>2</sub> emitted depends directly on the quantity of sulfur in the flared gases.

## Table 13.5-1 (English Units). EMISSION FACTORS FOR FLARE OPERATIONS<sup>a</sup>

Component	Emission Factor (lb/10 <sup>6</sup> Btu)
Total hydrocarbons <sup>b</sup>	0.14
Carbon monoxide	0.37
Nitrogen oxides	0.068
Soot <sup>c</sup>	0 - 274

### EMISSION FACTOR RATING: B

<sup>a</sup> Reference 1. Based on tests using crude propylene containing 80% propylene and 20% propane.
 <sup>b</sup> Measured as methane equivalent.

<sup>c</sup> Soot in concentration values: nonsmoking flares, 0 micrograms per liter ( $\mu$ g/L); lightly smoking flares, 40  $\mu$ g/L; average smoking flares, 177  $\mu$ g/L; and heavily smoking flares, 274  $\mu$ g/L.

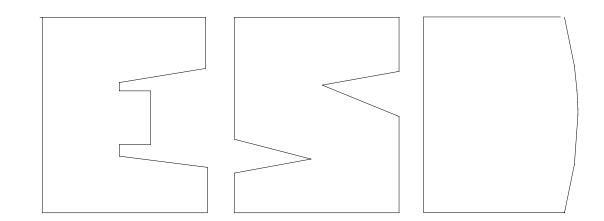
United States Environmental Protection Agency Office of Air Quality Planning and Standards Research Triangle Park NC 27711

EPA-453/R-95-017 November 1995

Air



## **Protocol for Equipment Leak** Emission Estimates



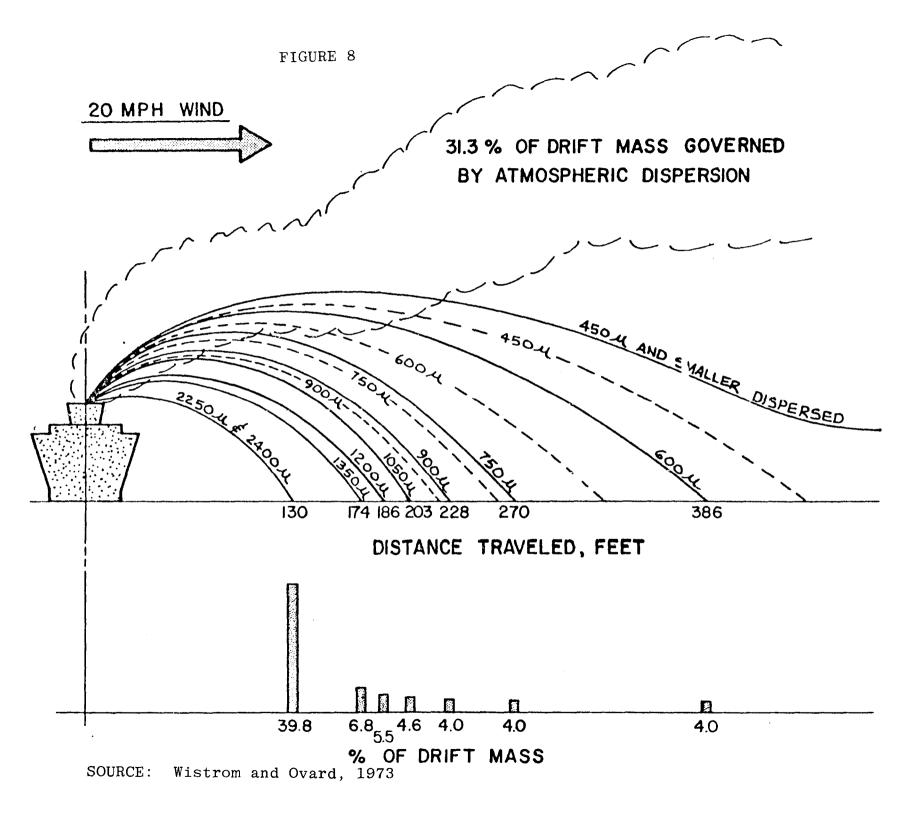
Equipment Type	Service <sup>a</sup>	Emission Factor (kg/hr/source) <sup>b</sup>
Valves	Gas Heavy Oil Light Oil Water/Oil	4.5E-03 8.4E-06 2.5E-03 9.8E-05
Pump seals	Gas Heavy Oil Light Oil Water/Oil	2.4E-03 NA 1.3E-02 2.4E-05
Others <sup>C</sup>	Gas Heavy Oil Light Oil Water/Oil	8.8E-03 3.2E-05 7.5E-03 1.4E-02
Connectors	Gas Heavy Oil Light Oil Water/Oil	2.0E-04 7.5E-06 2.1E-04 1.1E-04
Flanges	Gas Heavy Oil Light Oil Water/Oil	3.9E-04 3.9E-07 1.1E-04 2.9E-06
Open-ended lines	Gas Heavy Oil Light Oil Water/Oil	2.0E-03 1.4E-04 1.4E-03 2.5E-04

TABLE 2-4. OIL AND GAS PRODUCTION OPERATIONS AVERAGE EMISSION FACTORS (kg/hr/source)

<sup>a</sup>Water/Oil emission factors apply to water streams in oil service with a water content greater than 50%, from the point of origin to the point where the water content reaches 99%. For water streams with a water content greater than 99%, the emission rate is considered negligible.

<sup>b</sup>These factors are for total organic compound emission rates (including non-VOC's such as methane and ethane) and apply to light crude, heavy crude, gas plant, gas production, and off shore facilities. "NA" indicates that not enough data were available to develop the indicated emission factor.

<sup>C</sup>The "other" equipment type was derived from compressors, diaphrams, drains, dump arms, hatches, instruments, meters, pressure relief valves, polished rods, relief valves, and vents. This "other" equipment type should be applied for any equipment type other than connectors, flanges, open-ended lines, pumps, or valves.



## TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification	
User Identification:	Artesia TK-48 and TK-49
City:	
State:	
Company:	
Type of Tank:	Vertical Fixed Roof Tank
Description:	Artesia Gas Plant 500 bbl Condensate Tanks
Tank Dimensions	
Shell Height (ft):	16.00
Diameter (ft):	15.00
Liquid Height (ft) :	16.00
Avg. Liquid Height (ft):	10.00
Volume (gallons):	21,150.74
Turnovers:	139.00
Net Throughput(gal/yr):	2,940,000.00
Is Tank Heated (y/n):	Ν
Paint Characteristics	
Shell Color/Shade:	Red/Primer
Shell Condition	Good
Roof Color/Shade:	Red/Primer
Roof Condition:	Good
Roof Characteristics	
Туре:	Cone
Height (ft)	0.45
Slope (ft/ft) (Cone Roof)	0.06
Breather Vent Settings	
Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meterological Data used in Emissions Calculations: Roswell, New Mexico (Avg Atmospheric Pressure = 12.73 psia)

## TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

#### Artesia TK-48 and TK-49 - Vertical Fixed Roof Tank

			aily Liquid S perature (d		Bulk Temp	Vapo	r Pressure	(psia)	Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure
fixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Sasoline (RVP 10)	All	75.97	59.33	92.62	65.16	7.0037	5.1184	9.4041	66.0000			92.00	Option 4: RVP=10, ASTM Slope=3
1,2,4-Trimethylbenzene						0.0378	0.0199	0.0685	120.1900	0.0250	0.0002	120.19	Option 2: A=7.04383, B=1573.267, C=208.56
Benzene						1.7899	1.1462	2.7058	78.1100	0.0180	0.0064	78.11	Option 2: A=6.905, B=1211.033, C=220.79
Cyclohexane						1.8385	1.1895	2.7536	84.1600	0.0024	0.0009	84.16	Option 2: A=6.841, B=1201.53, C=222.65
Ethylbenzene						0.1854	0.1060	0.3108	106.1700	0.0140	0.0005	106.17	Option 2: A=6.975, B=1424.255, C=213.21
Hexane (-n)						2.8567	1.8801	4.2122	86.1700	0.0100	0.0057	86.17	Option 2: A=6.876, B=1171.17, C=224.41
Isooctane									114.2200	0.0400	0.0000	114.22	
Isopropyl benzene						0.0855	0.0469	0.1490	120.2000	0.0050	0.0001	120.20	Option 2: A=6.93666, B=1460.793, C=207.78
Toluene						0.5332	0.3233	0.8478	92.1300	0.0700	0.0074	92.13	Option 2: A=6.954, B=1344.8, C=219.48
Unidentified Components						8.9633	8.8718	8.8759	65.6132	0.7456	0.9766	89.36	
Xylene (-m)						0.1552	0.0883	0.2617	106.1700	0.0700	0.0022	106.17	Option 2: A=7.009, B=1462.266, C=215.11

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

#### Artesia TK-48 and TK-49 - Vertical Fixed Roof Tank

Annual	Emission	Calcaulations

Standing Losses (Ib):	8,377.5758
Vapor Space Volume (cu ft):	1,086.7947
Vapor Density (lb/cu ft):	0.0804

#### TANKS 4.0 Report

Vapor Space Expansion Factor:	0.8621
Vented Vapor Saturation Factor:	0.3046
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,086.7947
Tank Diameter (ft):	15.0000
Vapor Space Outage (ft):	6.1500
Tank Shell Height (ft):	16.0000
Average Liquid Height (ft):	10.0000
Roof Outage (ft):	0.1500
Roof Outage (Cone Roof)	
Roof Outage (ft):	0.1500
Roof Height (ft):	0.4500
Roof Slope (ft/ft):	0.0600
Shell Radius (ft):	7.5000
onen radius (it).	7.5000
Vapor Density	
	0.0804
Vapor Density (lb/cu ft):	
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	7.0037
Daily Avg. Liquid Surface Temp. (deg. R):	535.6432
Daily Average Ambient Temp. (deg. F):	60.8167
Ideal Gas Constant R	
(psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	524.8267
	0.8900
Tank Paint Solar Absorptance (Shell):	
Tank Paint Solar Absorptance (Roof):	0.8900
Daily Total Solar Insulation	
Factor (Btu/sqft day):	1,810.0000
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.8621
Daily Vapor Temperature Range (deg. R):	66.5852
Daily Vapor Pressure Range (psia):	4.2857
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	7.0037
Vapor Pressure at Daily Minimum Liquid	1.0001
Surface Temperature (psia):	5.1184
	5.1184
Vapor Pressure at Daily Maximum Liquid	0.4044
Surface Temperature (psia):	9.4041
Daily Avg. Liquid Surface Temp. (deg R):	535.6432
Daily Min. Liquid Surface Temp. (deg R):	518.9969
Daily Max. Liquid Surface Temp. (deg R):	552.2895
Daily Ambient Temp. Range (deg. R):	29.8333
, , , ,	
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.3046
Vapor Pressure at Daily Average Liquid:	0.0010
Surface Temperature (psia):	7.0037
Vapor Space Outage (ft):	6.1500
vapor Space Outage (it):	6.1500
Maddin Lange (Ib)	10.070.0501
Working Losses (lb):	12,376.3524
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	7.0037
Annual Net Throughput (gal/yr.):	2,940,000.0000
Annual Turnovers:	139.0022
Turnover Factor:	0.3825
Maximum Liquid Volume (gal):	21,150.7406
Maximum Liquid Height (ft):	16.0000
Tank Diameter (ft):	15.0000
	1.0000
Working Loss Product Factor:	1.0000

#### Total Losses (lb):

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

## **Emissions Report for: Annual**

#### Artesia TK-48 and TK-49 - Vertical Fixed Roof Tank

20,753.9282

		Losses(lbs)			
Components	Working Loss	Breathing Loss	Total Emissions		
Gasoline (RVP 10)	12,376.35	8,377.58	20,753.93		
Hexane (-n)	70.37	47.63	118.00		
Benzene	79.36	53.72	133.08		
Isooctane	0.00	0.00	0.0		
Toluene	91.93	62.23	154.1		
Ethylbenzene	6.39	4.33	10.72		
Xylene (-m)	26.76	18.11	44.8		
Isopropyl benzene	1.05	0.71	1.7		
1,2,4-Trimethylbenzene	2.33	1.58	3.94		
Cyclohexane	10.87	7.36	18.23		
Unidentified Components	12,087.29	8,181.91	20,269.2		

## TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification	
User Identification:	Artesia TK-50
City:	
State:	
Company:	
Type of Tank:	Vertical Fixed Roof Tank
Description:	500 bbl condensate tank
Tank Dimensions	
Shell Height (ft):	16.00
Diameter (ft):	15.00
Liquid Height (ft) :	16.00
Avg. Liquid Height (ft):	10.00
Volume (gallons):	21,150.74
Turnovers:	119.14
Net Throughput(gal/yr):	2,520,000.00
Is Tank Heated (y/n):	Ν
Paint Characteristics	
Shell Color/Shade:	Red/Primer
Shell Condition	Good
Roof Color/Shade:	Red/Primer
Roof Condition:	Good
Roof Characteristics	
Туре:	Cone
Height (ft)	0.00
Slope (ft/ft) (Cone Roof)	0.06
Breather Vent Settings	
Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meterological Data used in Emissions Calculations: Roswell, New Mexico (Avg Atmospheric Pressure = 12.73 psia)

## TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

#### Artesia TK-50 - Vertical Fixed Roof Tank

Mixture/Component		Daily Liquid Surf. Temperature (deg F)			Bulk Temp	Vapor Pressure (psia)		Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure	
	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Gasoline (RVP 10)	All	75.97	59.33	92.62	65.16	7.0037	5.1184	9.4041	66.0000			92.00	Option 4: RVP=10, ASTM Slope=3
1,2,4-Trimethylbenzene						0.0378	0.0199	0.0685	120.1900	0.0250	0.0002	120.19	Option 2: A=7.04383, B=1573.267, C=208.56
Benzene						1.7899	1.1462	2.7058	78.1100	0.0180	0.0064	78.11	Option 2: A=6.905, B=1211.033, C=220.79
Cyclohexane						1.8385	1.1895	2.7536	84.1600	0.0024	0.0009	84.16	Option 2: A=6.841, B=1201.53, C=222.65
Ethylbenzene						0.1854	0.1060	0.3108	106.1700	0.0140	0.0005	106.17	Option 2: A=6.975, B=1424.255, C=213.21
Hexane (-n)						2.8567	1.8801	4.2122	86.1700	0.0100	0.0057	86.17	Option 2: A=6.876, B=1171.17, C=224.41
Isooctane									114.2200	0.0400	0.0000	114.22	
Isopropyl benzene						0.0855	0.0469	0.1490	120.2000	0.0050	0.0001	120.20	Option 2: A=6.93666, B=1460.793, C=207.78
Toluene						0.5332	0.3233	0.8478	92.1300	0.0700	0.0074	92.13	Option 2: A=6.954, B=1344.8, C=219.48
Unidentified Components						8.9633	8.8718	8.8759	65.6132	0.7456	0.9766	89.36	
Xylene (-m)						0.1552	0.0883	0.2617	106.1700	0.0700	0.0022	106.17	Option 2: A=7.009, B=1462.266, C=215.11

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

#### Artesia TK-50 - Vertical Fixed Roof Tank

Annual Emission Calcaulations
-------------------------------

#### TANKS 4.0 Report

Vapor Space Expansion Factor:	0.8621
Vented Vapor Saturation Factor:	0.3044
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,087.8992
Tank Diameter (ft):	15.0000
Vapor Space Outage (ft):	6.1563
Tank Shell Height (ft):	16.0000
Average Liquid Height (ft):	10.0000
Roof Outage (ft):	0.1563
Roof Outage (Cone Roof)	
Roof Outage (60/16/100/)	0.1563
Roof Height (ft):	0.0000
Roof Slope (ft/ft):	0.0625
Shell Radius (ft):	7.5000
Vapor Density	
Vapor Density (lb/cu ft):	0.0804
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	7.0037
Daily Avg. Liquid Surface Temp. (deg. R):	535.6432
Daily Average Ambient Temp. (deg. F):	60.8167
Ideal Gas Constant R	
(psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	524.8267
Tank Paint Solar Absorptance (Shell):	0.8900
Tank Paint Solar Absorptance (Roof):	0.8900
Daily Total Solar Insulation	
Factor (Btu/sqft day):	1,810.0000
Manage Original Francisco Frantsa	
Vapor Space Expansion Factor Vapor Space Expansion Factor:	0.8621
Daily Vapor Temperature Range (deg. R):	66.5852
Daily Vapor Pressure Range (bsia):	4.2857
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid	0.0000
Surface Temperature (psia):	7.0037
Vapor Pressure at Daily Minimum Liquid	1.0001
Surface Temperature (psia):	5,1184
Vapor Pressure at Daily Maximum Liquid	
Surface Temperature (psia):	9.4041
Daily Avg. Liquid Surface Temp. (deg R):	535.6432
Daily Min. Liquid Surface Temp. (deg R):	518.9969
Daily Max. Liquid Surface Temp. (deg R):	552.2895
Daily Ambient Temp. Range (deg. R):	29.8333
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.3044
Vapor Pressure at Daily Average Liquid:	
Surface Temperature (psia):	7.0037
Vapor Space Outage (ft):	6.1563
Working Loopoo (lb);	11,605.9410
Working Losses (lb): Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	00.0000
Surface Temperature (psia):	7.0037
Annual Net Throughput (gal/yr.):	2,520,000.0000
Annual Turnovers:	119.1448
Turnover Factor:	0.4185
Maximum Liquid Volume (gal):	21,150,7406
Maximum Liquid Height (ft):	16.0000
Tank Diameter (ft):	15.0000
Working Loss Product Factor:	1.0000
<u> </u>	

19,986.1084

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

## **Emissions Report for: Annual**

Total Losses (lb):

#### Artesia TK-50 - Vertical Fixed Roof Tank

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
Gasoline (RVP 10)	11,605.94	8,380.17	19,986.11
Hexane (-n)	65.99	47.65	113.63
Benzene	74.42	53.74	128.15
Isooctane	0.00	0.00	0.00
Toluene	86.21	62.25	148.46
Ethylbenzene	5.99	4.33	10.32
Xylene (-m)	25.10	18.12	43.22
Isopropyl benzene	0.99	0.71	1.70
1,2,4-Trimethylbenzene	2.18	1.58	3.76
Cyclohexane	10.19	7.36	17.55
Unidentified Components	11,334.87	8,184.44	19,519.31

## TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification User Identification: City: State:	Artesia Gas Plant TK-C
Company: Type of Tank:	Horizontal Tank
Description:	30,000 gallon horizontal tank with blanket gas
Tank Dimensions	
Shell Length (ft):	46.80
Diameter (ft):	13.00
Volume (gallons):	30,000.00
Turnovers:	231.00
Net Throughput(gal/yr):	6,930,000.00
Is Tank Heated (y/n):	N
Is Tank Underground (y/n):	Ν
Paint Characteristics	
Shell Color/Shade:	Gray/Light
Shell Condition	Good
Breather Vent Settings	
Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03
6 (i 6)	

Meterological Data used in Emissions Calculations: Roswell, New Mexico (Avg Atmospheric Pressure = 12.73 psia)

## TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

#### Artesia Gas Plant TK-C - Horizontal Tank

Mixture/Component		Daily Liquid Surf. Temperature (deg F)			Bulk Temp	Vapor Pressure (psia)		Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure	
	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	. Fract.	Fract.	Weight	Calculations
Gasoline (RVP 10)	All	69.79	57.58	82.00	63.06	6.2483	4.9470	7.8093	66.0000			92.00	Option 4: RVP=10, ASTM Slope=3
1,2,4-Trimethylbenzene						0.0300	0.0185	0.0471	120.1900	0.0250	0.0002	120.19	Option 2: A=7.04383, B=1573.267, C=208.56
Benzene						1.5229	1.0917	2.0864	78.1100	0.0180	0.0061	78.11	Option 2: A=6.905, B=1211.033, C=220.79
Cyclohexane						1.5701	1.1342	2.1356	84.1600	0.0024	0.0008	84.16	Option 2: A=6.841, B=1201.53, C=222.65
Ethylbenzene						0.1514	0.0997	0.2246	106.1700	0.0140	0.0005	106.17	Option 2: A=6.975, B=1424.255, C=213.21
Hexane (-n)						2.4547	1.7961	3.2991	86.1700	0.0100	0.0055	86.17	Option 2: A=6.876, B=1171.17, C=224.41
Isooctane									114.2200	0.0400	0.0000	114.22	
Isopropyl benzene						0.0688	0.0439	0.1051	120.2000	0.0050	0.0001	120.20	Option 2: A=6.93666, B=1460.793, C=207.78
Toluene						0.4448	0.3060	0.6333	92.1300	0.0700	0.0069	92.13	Option 2: A=6.954, B=1344.8, C=219.48
Unidentified Components						8.0042	7.9473	7.9511	65.6364	0.7456	0.9779	89.36	
Xylene (-m)						0.1265	0.0830	0.1884	106.1700	0.0700	0.0020	106.17	Option 2: A=7.009, B=1462.266, C=215.11

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

#### Artesia Gas Plant TK-C - Horizontal Tank

Annual Emission Calcaulations	
Standing Losses (Ib):	17,440.3654
Vapor Space Volume (cu ft):	3,956.6058
Vapor Density (lb/cu ft):	0.0726
Vapor Space Expansion Factor:	0.5245
Vented Vapor Saturation Factor:	0.3172
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	3,956.6058
Tank Diameter (ft):	13.0000
Effective Diameter (ft):	27.8394
Vapor Space Outage (ft):	6.5000
Tank Shell Length (ft):	46.8000

Vapor Density

TANKS 4.0 Report

Vapor Density (lb/cu ft): Vapor Molecular Weight (lb/lb-mole):	0.0726 66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	6.2483
Daily Avg. Liquid Surface Temp. (deg. R):	529.4625
Daily Average Ambient Temp. (deg. F):	60.8167
Ideal Gas Constant R	
(psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	522.7267
Tank Paint Solar Absorptance (Shell):	0.5400
Daily Total Solar Insulation	
Factor (Btu/sqft day):	1,810.0000
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.5245
Daily Vapor Temperature Range (deg. R):	48.8472
Daily Vapor Pressure Range (psia):	2.8623
Breather Vent Press. Setting Range(psia): Vapor Pressure at Daily Average Liquid	0.0600
Surface Temperature (psia):	6.2483
Vapor Pressure at Daily Minimum Liquid	
Surface Temperature (psia):	4.9470
Vapor Pressure at Daily Maximum Liquid	
Surface Temperature (psia):	7.8093
Daily Avg. Liquid Surface Temp. (deg R):	529.4625
Daily Min. Liquid Surface Temp. (deg R):	517.2507
Daily Max. Liquid Surface Temp. (deg R):	541.6743
Daily Ambient Temp. Range (deg. R):	29.8333
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.3172
Vapor Pressure at Daily Average Liquid:	
Surface Temperature (psia):	6.2483
Vapor Space Outage (ft):	6.5000
Working Losses (lb):	20,177.4899
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	6.2483
Annual Net Throughput (gal/yr.):	6,930,000.0000
Annual Turnovers:	231.0000
Turnover Factor:	0.2965
Tank Diameter (ft):	13.0000
Working Loss Product Factor:	1.0000
Total Losses (Ib):	37,617.8553
10(a) L03303 (ID).	57,017,0003

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

## **Emissions Report for: Annual**

## Artesia Gas Plant TK-C - Horizontal Tank

	Losses(lbs)								
Components	Working Loss	Breathing Loss	Total Emissions						
Gasoline (RVP 10)	20,177.49	17,440.37	37,617.86						
Hexane (-n)	110.50	95.51	206.01						
Benzene	123.40	106.66	230.06						
Isooctane	0.00	0.00	0.00						
Toluene	140.15	121.14	261.29						
Ethylbenzene	9.54	8.25	17.79						
Xylene (-m)	39.86	34.46	74.32						
Isopropyl benzene	1.55	1.34	2.89						
1,2,4-Trimethylbenzene	3.37	2.92	6.29						
Cyclohexane	16.96	14.66	31.62						
Unidentified Components	19,732.16	17,055.44	36,787.60						

## TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification	
User Identification:	Artesia GT-1
City:	
State:	
Company:	
Type of Tank:	Vertical Fixed Roof Tank
Description:	Gunbarrel tank 400 bbl
Tank Dimensions	
Shell Height (ft):	20.00
Diameter (ft):	12.00
Liquid Height (ft) :	19.90
Avg. Liquid Height (ft):	9.93
Volume (gallons):	16,835.99
Turnovers:	174.63
Net Throughput(gal/yr):	2,940,000.00
Is Tank Heated (y/n):	Ν
Paint Characteristics	
Shell Color/Shade:	Gray/Medium
Shell Condition	Good
Roof Color/Shade:	Gray/Medium
Roof Condition:	Good
Roof Characteristics	
Type:	Cone
Height (ft)	0.00
Slope (ft/ft) (Cone Roof)	0.06
Breather Vent Settings	
Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meterological Data used in Emissions Calculations: Roswell, New Mexico (Avg Atmospheric Pressure = 12.73 psia)

## TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

#### Artesia GT-1 - Vertical Fixed Roof Tank

Mixture/Component		Daily Liquid Surf. Temperature (deg F)			Bulk Temp	Vapor Pressure (psia)		Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure	
	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Gasoline (RVP 10)	All	72.26	58.28	86.25	63.90	6.5422	5.0150	8.4192	66.0000			92.00	Option 4: RVP=10, ASTM Slope=3
1,2,4-Trimethylbenzene						0.0329	0.0191	0.0549	120.1900	0.0250	0.0002	120.19	Option 2: A=7.04383, B=1573.267, C=208.56
Benzene						1.6255	1.1132	2.3184	78.1100	0.0180	0.0062	78.11	Option 2: A=6.905, B=1211.033, C=220.79
Cyclohexane						1.6733	1.1560	2.3675	84.1600	0.0024	0.0009	84.16	Option 2: A=6.841, B=1201.53, C=222.65
Ethylbenzene						0.1643	0.1022	0.2562	106.1700	0.0140	0.0005	106.17	Option 2: A=6.975, B=1424.255, C=213.21
Hexane (-n)						2.6096	1.8293	3.6427	86.1700	0.0100	0.0056	86.17	Option 2: A=6.876, B=1171.17, C=224.41
Isooctane									114.2200	0.0400	0.0000	114.22	
Isopropyl benzene						0.0751	0.0451	0.1211	120.2000	0.0050	0.0001	120.20	Option 2: A=6.93666, B=1460.793, C=207.78
Toluene						0.4785	0.3128	0.7128	92.1300	0.0700	0.0071	92.13	Option 2: A=6.954, B=1344.8, C=219.48
Unidentified Components						8.3776	8.3080	8.3120	65.6272	0.7456	0.9774	89.36	
Xylene (-m)						0.1374	0.0850	0.2153	106.1700	0.0700	0.0020	106.17	Option 2: A=7.009, B=1462.266, C=215.11

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

#### Artesia GT-1 - Vertical Fixed Roof Tank

Annual Emission Calcaulations					
Standing Losses (lb):					

Vapor Space Volume (cu ft): Vapor Density (lb/cu ft): 4,531.5455 1,153.0273 0.0756

#### TANKS 4.0 Report

Vapor Space Expansion Factor:	0.6455
Vented Vapor Saturation Factor:	0.2205
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,153.0273
Tank Diameter (ft):	12.0000
Vapor Space Outage (ft):	10.1950
Tank Shell Height (ft):	20.0000
Average Liquid Height (ft):	9.9300
Roof Outage (ft):	0.1250
Deef Outers (Case Deef)	
Roof Outage (Cone Roof) Roof Outage (ft):	0.1250
Roof Height (ft):	0.0000
Roof Slope (ft/ft):	0.0625
Shell Radius (ft):	6.0000
	0.0000
Vapor Density	
Vapor Density (lb/cu ft):	0.0756
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	6.5422
Daily Avg. Liquid Surface Temp. (deg. R):	531.9348
Daily Average Ambient Temp. (deg. F):	60.8167
Ideal Gas Constant R	
(psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	523.5667
Tank Paint Solar Absorptance (Shell):	0.6800
Tank Paint Solar Absorptance (Roof):	0.6800
Daily Total Solar Insulation	
Factor (Btu/sqft day):	1,810.0000
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.6455
Daily Vapor Temperature Range (deg. R):	55.9424
Daily Vapor Pressure Range (psia):	3.4042
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid	0.5.400
Surface Temperature (psia):	6.5422
Vapor Pressure at Daily Minimum Liquid	5 0450
Surface Temperature (psia):	5.0150
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	8.4192
Daily Avg. Liquid Surface Temp. (deg R):	531.9348
Daily Min. Liquid Surface Temp. (deg R):	517.9492
Daily Max. Liquid Surface Temp. (deg R):	545.9204
Daily Ambient Temp. Range (deg. R):	29.8333
Daily Ambient Temp. Range (deg. R).	20.0000
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.2205
Vapor Pressure at Daily Average Liquid:	
Surface Temperature (psia):	6.5422
Vapor Space Outage (ft):	10.1950
Working Losses (lb):	10,230.0823
Vapor Molecular Weight (lb/lb-mole):	66.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	6.5422
Annual Net Throughput (gal/yr.):	2,940,000.0000
Annual Turnovers:	174.6259
Turnover Factor:	0.3385
Maximum Liquid Volume (gal):	16,835.9895
Maximum Liquid Height (ft):	19.9000
Tank Diameter (ft):	12.0000
Working Loss Product Factor:	1.0000

14,761.6277

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

## **Emissions Report for: Annual**

Total Losses (lb):

#### Artesia GT-1 - Vertical Fixed Roof Tank

	Losses(lbs)						
Components	Working Loss	Breathing Loss	Total Emissions				
Gasoline (RVP 10)	10,230.08	4,531.55	14,761.63				
Hexane (-n)	56.88	25.20	82.08				
Benzene	63.77	28.25	92.02				
Isooctane	0.00	0.00	0.0				
Toluene	73.01	32.34	105.3				
Ethylbenzene	5.01	2.22	7.2				
Xylene (-m)	20.96	9.29	30.2				
Isopropyl benzene	0.82	0.36	1.18				
1,2,4-Trimethylbenzene	1.79	0.79	2.59				
Cyclohexane	8.75	3.88	12.63				
Unidentified Components	9,999.07	4,429.22	14,428.2				

## MOBILE ANALYTICAL LABS, INC.

## P.O. BOX 69210 ODESSA, TEXAS 79769

08/22/12

GAS EXTENDED ANALYSIS

LAB # 12831

#### DCP MIDSTREAM ARTESIA PLANT HP INLET GAS STATION NO. 04077-00

		MOL %		GPM
HYDROGEN SULFIDE		0.7499	-	0.000
NITROGEN		1.3733		0.000
METHANE		79.8997		0.000
CARBON DIOXIDE		0.8166		0.000
ETHANE		9.9094		2.644
PROPANE		4.3837		1.205
ISO-BUTANE		0.5636		0.184
N-BUTANE		1.2066		0.380
ISO-PENTANE		0.3046		0.111
N-PENTANE		0.2927		0.106
NEOHEXANE		0.0061		0.003
CYCLOPENTANE		0.0264		0.011
2-METHYLPENTANE		0.0644		0.027
3-METHYLPENTANE		0.0368		0.015
N-HEXANE		0.0764		0.031
METHYLCYCLOPENTANE		0.0405		0.014
BENZENE		0.0244		0.007
CYCLOHEXANE		0.0439		0.015
2-METHYLHEXANE		0.0153		0.007
3-METHYLHEXANE		0.0169		0.008
DIMETHYLCYCLOPENTANES		0.0213		0.009
N-HEPTANE		0.0226		0.010
METHYLCYCLOHEXANE		0.0380		0.015
TRIMETHYLCYCLOPENTANES		0.0023		0.001
TOLUENE		0.0158		0.005
2-METHYLHEPTANE		0.0112		0.006
3-METHYLHEPTANE		0.0038		0.002
DIMETHYLCYCLOHEXANES		0.0085		0.004
N-OCTANE		0.0054		0.003
ETHYL BENZENE		0.0010		0.000
M&P-XYLENES		0.0045		0.002
O-XYLENE		0.0008		0.000
C9 NAPHTHENES		0.0038		0.002
C9 PARAFFINS		0.0062		0.003
N-NONANE		0.0012		0.001
N-DECANE		0.0005		0.000
UNDECANE PLUS		0.0019		0.001
TOTALS		100.0000		4.832
SPECIFIC GRAVITY	0.715		NOTES :	
GROSS DRY BTU/CU.FT.	1203.9		SAMPLED 08/21/12	BY: SR
GROSS WET BTU/CU.FT.	1183.3		795 PSIG @ 98 °F	
TOTAL MOL. WT.	20.647		H2S = 7499 PPM	
MOL. WT. C6+	91.401		CYLINDER NO. 622	
SP. GRAVITY C6+	3.582		SPOT	
MOL. WT. C7+	103.806		ATMOS. TEMP. 88 °	۶F
SP. GRAVITY C7+	4.385		ATMOS. PRESS. 26	5.31 in. Hg
BASIS: 14.65 PSIA @ 60	°F		DISTRIBUTION	
			MS. DENA RAGSDALE	6

DCP Midstream, LP - Artesia Gas Plant

## Emergency Wet Gas Flare Emergency Wet Gas Flare Analysis

		Mol %											
Name	Date	Carbon Dioxide	Nitrogen	Methane	Ethane	Propane	iso-Butane	n-Butane	iso-Pentane	n-Pentane	Hexane	Hydrogen Sulfide	Oxygen
ARTESIA PLT 5# FLARE*	7/1/2012 12:00 AM	1.0534	1.7683	71.6031	12.2486	6.6464	0.9775	2.4062	0.7272	0.7169	1.438	0.4144	0

Used in calculation for Flare, Unit 22

DCP Midstream, LP - Artesia Gas Plant

## Emergency Acid Gas Flare Emergency Acid Gas Flare Analysis

		Mol %											
Name	Date	Carbon Dioxide	Nitrogen	Methane	Ethane	Propane	iso-Butane	n-Butane	iso-Pentane	n-Pentane	Hexane	Hydrogen Sulfide	Oxygen
ARTESIA ACID GAS FLARE*	7/1/2012 12:00 AM	62.507	0.0315	0.3439	0.0227	0.0006	0.0013	0.0001	0	0	0.0022	37.0907	0

Used in calculation for acid gas flare , Unit 23

	Raw or Produced Gas Composition <sup>a</sup>	Gas Processing Plant Gas Composition <sup>b</sup>
Gas Component	Volume (or mole) %	Volume (or mole) %
CH <sub>4</sub>	80	91.9
Non-methane hydrocarbon	$15 (C_2 H_6)$	6.84
Non-methane nydrocarbon	$5(C_3H_8)$	(MW unspecified)
N <sub>2</sub>	-	0.68
CO <sub>2</sub>	-	0.58

Table 4-10.	"Generic"	Upstream	Gas	Composition
-------------	-----------	----------	-----	-------------

Footnotes and Sources:

<sup>a</sup> CAPP. Calculating Greenhouse Gas Emissions, Guide, 2003-003, Section 1.7.3, April 2003. More detailed speciation profiles can be found in A National Inventory of Greenhouse Gas (GHG), Criteria Air Contaminant (CAC) and Hydrogen Sulfide (H<sub>2</sub>S) Emissions by the Upstream Oil and Gas Industry, Volume 3: Methodology for Greenhouse Gases. (CAPP, 2004)

<sup>b</sup> IPCC. 2006 IPCC Guidelines for National Greenhouse Gas Inventories, Volume 2, Chapter 4 (Fugitive Emissions), Table 4.2.4, 2006 Revised November 2008.

If the volume of hydrocarbons at the flare outlet is known, Equation 4-14 can be used to calculate CO<sub>2</sub> emissions:

$$E_{CO_2} = \left(HC \times CF_{HC} \times \frac{FE}{1 - FE} \times \frac{44}{12}\right) + M_{CO_2}$$
 (Equation 4-1)

where

 $E_{CO_2} = CO_2$  mass emission rate; HC = flare hydrocarbon mass emission rate (from the flare); CF<sub>HC</sub> = carbon weight fraction in hydrocarbon;

FE = flare destruction efficiency;

44/12 = C to CO<sub>2</sub> conversion factor; and  $M_{CO_2} = {mass of CO_2 in flared stream based on CO_2 composition of the stream.}$ 

If measured emissions data are unavailable,  $CO_2$  emissions from flares are based on an estimated 98% combustion efficiency for the conversion of the flare gas carbon to  $CO_2$ , as shown in Equation 4-15. This is consistent with published flare emission factors (E&P Forum, 1994), control device performance, and results from the more recent flare studies.

$$E_{CO_{2}} = \frac{\text{Volume} \times \text{Molar volume} \times \text{MW CO}_{2} \times \frac{\text{mass}}{\text{conversion}} \times \\ \left[ \sum \left( \frac{\text{mole Hydrocarbon}}{\text{mole gas}} \times \frac{A \text{ mole C}}{\text{mole Hydrocarbon}} \right) + \frac{B \text{ mole CO}_{2}}{\text{mole gas}} \right]$$

(Equation 4-15)

4)

where

Molar volume = conversion from molar volume to mass (379.3 scf/lbmole or
conversion 23.685 m <sup>3</sup> /kgmole);
MW $CO_2 = CO_2$ molecular weight;
Mass conversion = $tonnes/2204.62lb$ or $tonne/1000$ kg;
A = the number of moles of Carbon for the particular hydrocarbon; and
B = the moles of CO <sub>2</sub> present in the flared gas stream.

Note that in both Equations 4-14 and 4-15,  $CO_2$  present in the stream to the flare is emitted directly as  $CO_2$ . Neither the destruction efficiency nor the conversion of flare gas carbon to  $CO_2$  apply to the  $CO_2$  already contained in the flared stream.

For  $CH_4$  emissions from flares, general industry practice assumes 0.5% residual, unburned  $CH_4$  remaining in the flared gas for well designed and operated flares, such as in refineries. For production flares, where greater operational variability exists,  $CH_4$  emissions may be based on an assumed value of 2% noncombusted. These recommendations are supported by published flare emission factors (EIIP Volume II, Table 10.2-1, September 1999) and endorsed by IPCC (IPCC, Volume 2, Chapter 4, 2006).<sup>7</sup> In the natural gas transmission, storage, and distribution sectors, flares are assumed to be similar to production flares (INGAA, Section 2.4, 2005).

The general equation for CH<sub>4</sub> emissions from flares is:

 $E_{CH_4} = V \times CH_4 \text{ Mole fraction} \times \% \text{ residual } CH_4 \times \frac{1}{\text{molar volume conversion}} \times MW_{CH_4}$ (Equation 4-16)

where

E<sub>CH4</sub> = emissions of CH4 (lb);
V = volume Flared (scf);
% residual CH4 = noncombusted fraction of flared stream (default =0.5% or 2%);
Molar volume = conversion from molar volume to mass, (379.3 scf/lbmole or conversion 23.685 m<sup>3</sup>/kgmole); and
MW CH4 = CH4 molecular weight.

Very little information is available for N<sub>2</sub>O emissions from petroleum industry flares, but these emissions are likely negligible compared to CO<sub>2</sub> emissions from flares. Equation 4-17 provides a simple emission factor approach, based on N<sub>2</sub>O emission factors provided in Tables 4-11 and 4-12 (IPCC, 2007). Factors provided in Table 4-11 should be applied to systems designed, operated and maintained to North American/Western European standards; Table 4-12 applies to systems in

<sup>&</sup>lt;sup>7</sup> The revised IPCC methodology (IPCC, 2006) cites the API *Compendium* (API, 2004) as the reference for the 98% combustion efficiency of flared natural gas (IPCC, 2006, Volume 2, Chapter 4).

developing countries and countries with economies in transition. IPCC also provides  $CO_2$  and  $CH_4$  emission factors for the same flare sources.<sup>8</sup> These flare emission factors are based on the volume of production or throughput for different types of petroleum operations and are provided as an alternative to using the generic gas compositions from Table 4-10.

$$E_{N_{2}O} = V \times EF_{N_{2}O}$$
 (Equation 4-17)

where

 $E_{N_2O}$  = emissions of N<sub>2</sub>O; V = volume produced or refined (m<sup>3</sup>, scf, or bb); and  $EF_{N_2O}$  = N<sub>2</sub>O emission factor.

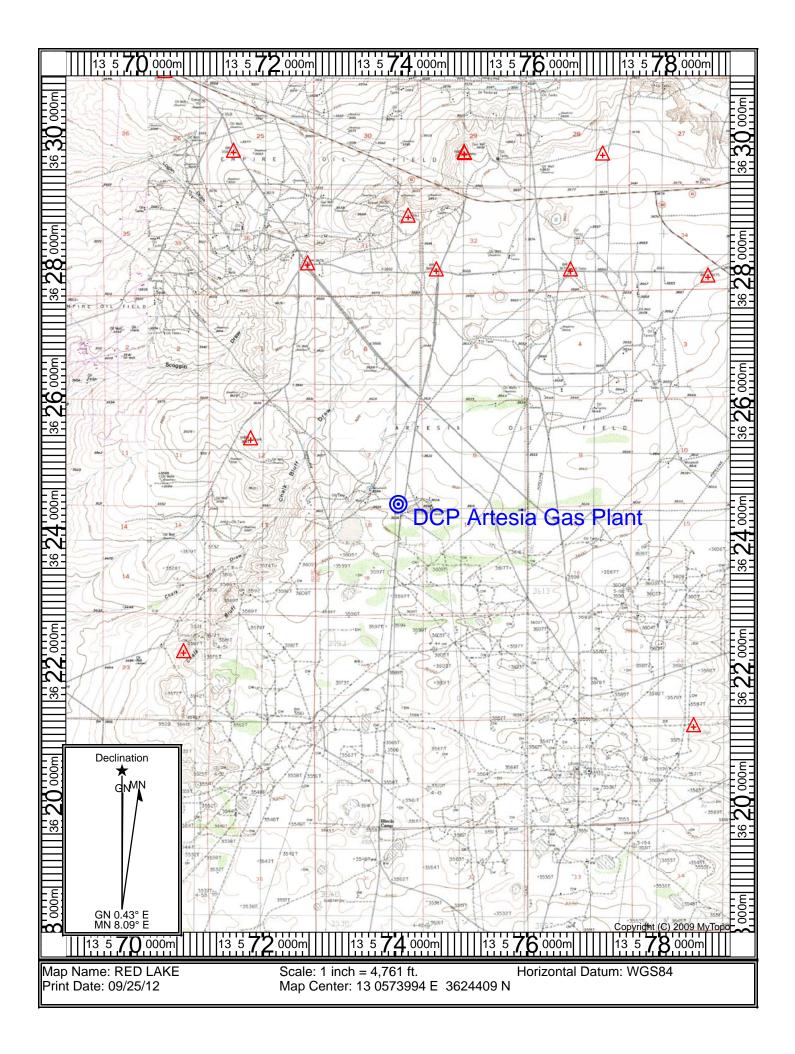
<sup>&</sup>lt;sup>8</sup> The refinery CH<sub>4</sub> flare emission factor is from Annex 3 of the EPA report, *Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2007* (EPA, 2009).

## Map(s)

<u>A map</u> such as a 7.5 minute topographic quadrangle showing the exact location of the source. The map shall also include the following:

The UTM or Longitudinal coordinate system on both axes	An indicator showing which direction is north
A minimum radius around the plant of 0.8km (0.5 miles)	Access and haul roads
Topographic features of the area	Facility property boundaries
The name of the map	The area which will be restricted to public access
A graphical scale	

A map is attached.



### **Proof of Public Notice**

(for NSR applications submitting under 20.2.72 or 20.2.74 NMAC) (This proof is required by: 20.2.72.203.A.14 NMAC "Documentary Proof of applicant's public notice")

☑ I have read the AQB "Guidelines for Public Notification for Air Quality Permit Applications" This document provides detailed instructions about public notice requirements for various permitting actions. It also provides public notice examples and certification forms. Material mistakes in the public notice will require a re-notice before issuance of the permit.

Unless otherwise allowed elsewhere in this document, the following items document proof of the applicant's Public Notification. Please include this page in your proof of public notice submittal with checkmarks indicating which documents are being submitted with the application.

New Permit and Significant Permit Revision public notices must include all items in this list.

Technical Revision public notices require only items 1, 5, 9, and 10.

Per the Guidelines for Public Notification document mentioned above, include:

- 1.  $\Box$  A copy of the certified letter receipts with post marks (20.2.72.203.B NMAC)
- 2. A list of the places where the public notice has been posted in at least four publicly accessible and conspicuous places, including the proposed or existing facility entrance. (e.g: post office, library, grocery, etc.)
- 3.  $\Box$  A copy of the property tax record (20.2.72.203.B NMAC).
- 4.  $\Box$  A sample of the letters sent to the owners of record.
- 5.  $\Box$  A sample of the letters sent to counties, municipalities, and Indian tribes.
- 6.  $\Box$  A sample of the public notice posted and a verification of the local postings.
- 7.  $\Box$  A table of the noticed citizens, counties, municipalities and tribes and to whom the notices were sent in each group.
- 8. 🗆 A copy of the public service announcement (PSA) sent to a local radio station and documentary proof of submittal.
- 9.  $\Box$  A copy of the <u>classified or legal</u> ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
- 10.  $\Box$  A copy of the <u>display</u> ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
- 11. □ A map with a graphic scale showing the facility boundary and the surrounding area in which owners of record were notified by mail. This is necessary for verification that the correct facility boundary was used in determining distance for notifying land owners of record.

N/A - Public Notice is not required for applications being submitted under 20.2.70 NMAC.

### Written Description of the Routine Operations of the Facility

<u>A written description of the routine operations of the facility</u>. Include a description of how each piece of equipment will be operated, how controls will be used, and the fate of both the products and waste generated. For modifications and/or revisions, explain how the changes will affect the existing process. In a separate paragraph describe the major process bottlenecks that limit production. The purpose of this description is to provide sufficient information about plant operations for the permit writer to determine appropriate emission sources.

DCP's Artesia Gas Plant is a natural gas processing plant that sweetens and recovers liquids from sour natural gas. Artesia has a permitted throughput of 90 MMscf of natural gas per day.

As shown on the block flow diagram in Section 4, there are two types of sour natural gas sources entering the Artesia Plant: low pressure (LP) and high pressure (HP). Liquids are separated from the field gas and sent to a slop oil tank. The liquids are then further separated in the tank. Subsequently, the oil is sent to a storage tank and the water to the disposal system. The liquids from the HP receiver are routed to the existing stabilizer system. This stabilizer system consists of a feed tank for primary separation of water, hydrocarbon condensate, and gas, a stabilizer that heats the hydrocarbon liquid to reduce the vapor pressure of the liquid, and associated equipment. The stabilized condensate is then sent to storage (TK-C). Unit TK-C is a condensate storage tank with blanket gas. Residue gas is used as blanket gas within the tank because it creates an anaerobic environment within the system while at the same time not allowing for the formation of working and breathing emissions. The blanket gas is then combusted by the wet flare, unit 22. Water from the feed tank is routed to the disposal system and gas is routed to the low-pressure receiver. There are two 500 bbl offload tanks (TK-48 and 49), one free water knockout, one heater treater, and one 500 bbl sales tank (TK-50) to remove water from field liquids. The condensate from these tanks is hauled out by trucks, and these unpaved haul road emissions are accounted for under unit Haul 1. The crude oil is removed from the facility by trucks. The combined low-pressure inlet gas is then compressed to high pressure using compressor Unit 25, 26, 30-34, or 39. Utilities for the compression include jacket cooling water and lube oil storage.

The compressed gas is then combined with the high-pressure inlet gas from the HP receiver system and sent to the amine system for sweetening. An inlet coalescer removes liquids. The sweetening process occurs in the high-pressure contactor and uses an amine/water solution whose primary component is methydicthanol amine (MDEA) for removal of hydrogen sulfide and carbon dioxide from the gas. The rich amine is then regenerated using steam heat from the steam boilers (EU 20 and 28). Boiler treatment chemicals used in the steam system are stored in auxiliary storage tanks.

The regenerated or lean amine is then pumped back to the contactor vessel for continued sweetening of the gas. This project consolidates all treating in the high-pressure contactor for improved efficiency and process simplification, removing the low-pressure contactor and associated equipment from service. The MDEA supply for the amine system is stored in TK-12.

There are two gas streams out of the amine regeneration system. The first is the flash gas, which is a sour hydrocarbon gas stream. This stream is routed back to the LP receiver for recompression. The second gas stream is the acid gas product consisting of hydrogen sulfide, carbon dioxide, some hydrocarbons, and water. The acid gas enters the acid gas injection (AGI) system where it is compressed to reservoir pressure and injected back into the Devonian formation. SO<sub>2</sub> emissions from the AGI are essentially zero except during shutdowns of the acid gas injection system. During these periods the acid gas is flared (Unit 23).

The overhead gas from the high-pressure contactor is sweet gas. The sweet gas is next dehydrated in two process steps. The first step uses contact with triethylene glycol (TEG) in a contactor vessel to remove the bulk of the water. The pressure on the rich TEG from the contactor is reduced and flash gas evolving from the TEG flash tank is returned to low-pressure compression. The rich TEG is then regenerated with steam heat, the water vapor driven off, and the regenerated or lean TEG is then pumped back to the glycol contactor. The steam from the TEG regenerator, which contains various hydrocarbons including BTEX, is compressed in a vapor recovery unit and returned to low-pressure compression.

The second dehydration step uses molecular sieve to remove the rest of the water. The system has three process vessels containing molecular sieves. One vessel is on-line removing water from the gas in an adsorption process; while the second vessel is off-line being thermally regenerated with hot gas to remove water. The third molecular sieve vessel is available so that two vessels can be on-line drying the gas while the third is being regenerated. The regeneration gas is heated in the

regeneration gas heater (Unit 19). A filter-coalescer removes entrained liquids upstream of the molecular sieve system. A gas cooler uses cooling water from the plant's remaining cooling water system to cool the gas. Gas leaving the mol sieve dehydrator will enter the glycol dehydrator (Unit Dehy-2). The gas leaving the glycol dehydrator will then be routed to the residue sales line.

The dry gas is then further cooled in the expander plant for recovery of natural gas liquids (NGL). The process was reconfigured in an enhanced Gas Subcooled Process (GSP) modification to replace two expander-compressors with a single larger unit. The GSP process previously added two new heat exchangers, an absorber column, and absorber column pumps. NGL from the expander plant is pumped to storage (TK-31, 32, 33, and 34).

Some of the gas chilling in the expander process is provided by a propane refrigeration system. This system uses two enginedriven refrigeration compressors (Units 10 and 11) for energy to reject heat from the process. Propane for the refrigeration system is stored on-site (Units TK-35 and 36). The remaining natural gas or residue gas is reheated in the expander process and sent to the recompression system. The gas is compressed back to high pressure by recompression units, which are enginedriven units (existing Units 12-17 and 27). A portion of the residue gas is used as regeneration gas in the molecular sieve system and then returned to the residue system. Some of the residue gas is used as fuel for the compressor engines and heaters.

### Source Determination

Source submitting under 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC

Sources applying for a construction permit, PSD permit, or operating permit shall evaluate surrounding and/or associated sources (including those sources directly connected to this source for business reasons) and complete this section. Responses to the following questions shall be consistent with the Air Quality Bureau's permitting guidance, <u>Single Source Determination Guidance</u>, which may be found on the Applications Page in the Permitting Section of the Air Quality Bureau website.

Typically, buildings, structures, installations, or facilities that have the same SIC code, that are under common ownership or control, and that are contiguous or adjacent constitute a single stationary source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes. Submission of your analysis of these factors in support of the responses below is optional, unless requested by NMED.

### A. Identify the emission sources evaluated in this section (list and describe): Refer to Table 2-A

### **B.** Apply the 3 criteria for determining a single source:

<u>SIC</u> <u>Code</u>: Surrounding or associated sources belong to the same 2-digit industrial grouping (2-digit SIC code) as this facility, <u>OR</u> surrounding or associated sources that belong to different 2-digit SIC codes are support facilities for this source.

☑ Yes □ No

<u>Common</u> <u>Ownership</u> or <u>Control</u>: Surrounding or associated sources are under common ownership or control as this source.

☑ Yes □ No

<u>Contiguous</u> or <u>Adjacent</u>: Surrounding or associated sources are contiguous or adjacent with this source.

☑ Yes □ No

### C. Make a determination:

- ☑ The source, as described in this application, constitutes the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes. If in "A" above you evaluated only the source that is the subject of this application, all "YES" boxes should be checked. If in "A" above you evaluated other sources as well, you must check AT LEAST ONE of the boxes "NO" to conclude that the source, as described in the application, is the entire source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes.
- □ The source, as described in this application, <u>does not</u> constitute the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes (A permit may be issued for a portion of a source). The entire source consists of the following facilities or emissions sources (list and describe):

### Section 12.A

### **PSD** Applicability Determination for All Sources

(Submitting under 20.2.72, 20.2.74 NMAC)

<u>A PSD applicability determination for all sources</u>. For sources applying for a significant permit revision, apply the applicable requirements of 20.2.74.AG and 20.2.74.200 NMAC and to determine whether this facility is a major or minor PSD source, and whether this modification is a major or a minor PSD modification. It may be helpful to refer to the procedures for Determining the Net Emissions Change at a Source as specified by Table A-5 (Page A.45) of the <u>EPA New Source Review</u> <u>Workshop Manual</u> to determine if the revision is subject to PSD review.

- A. This facility is:
  - $\hfill\square$  a minor PSD source before and after this modification (if so, delete C and D below).
  - □ a major PSD source before this modification. This modification will make this a PSD minor source.
  - ☑ an existing PSD Major Source that has never had a major modification requiring a BACT analysis.
  - □ an existing PSD Major Source that has had a major modification requiring a BACT analysis
  - □ a new PSD Major Source after this modification.
- B. This facility [is or is not] one of the listed 20.2.74.501 Table I PSD Source Categories. The "project" emissions for this modification are [significant or not significant]. [Discuss why.] The "project" emissions listed below [do or do not] only result from changes described in this permit application, thus no emissions from other [revisions or modifications, past or future] to this facility. Also, specifically discuss whether this project results in "de-bottlenecking", or other associated emissions resulting in higher emissions. The project emissions (before netting) for this project are as follows [see Table 2 in 20.2.74.502 NMAC for a complete list of significance levels]:
  - a. NOx: XX.X TPY
  - b. CO: XX.X TPY
  - c. VOC: XX.X TPY
  - d. SOx: XX.X TPY
  - e. **PM: XX.X** TPY
  - f. **PM10: XX.X TPY**
  - g. PM2.5: XX.X TPY
  - h. Fluorides: XX.X TPY
  - i. Lead: XX.X TPY
  - j. Sulfur compounds (listed in Table 2): XX.X TPY
  - k. GHG: XX.X TPY
- C. Netting [is required, and analysis is attached to this document.] OR [is not required (project is not significant)] OR [Applicant is submitting a PSD Major Modification and chooses not to net.]
- D. **BACT** is [not required for this modification, as this application is a minor modification.] OR [required, as this application is a major modification. List pollutants subject to BACT review and provide a full top down BACT determination.]
- E. If this is an existing PSD major source, or any facility with emissions greater than 250 TPY (or 100 TPY for 20.2.74.501 Table 1 PSD Source Categories), determine whether any permit modifications are related, or could be considered a single project with this action, and provide an explanation for your determination whether a PSD modification is triggered.

N/A – This application is being submitted under 20.2.70 NMAC.

### **Determination of State & Federal Air Quality Regulations**

### This section lists each state and federal air quality regulation that may apply to your facility and/or equipment that are stationary sources of regulated air pollutants.

Not all state and federal air quality regulations are included in this list. Go to the Code of Federal Regulations (CFR) or to the Air Quality Bureau's regulation page to see the full set of air quality regulations.

#### **Required Information for Specific Equipment:**

For regulations that apply to specific source types, in the 'Justification' column **provide any information needed to determine if the regulation does or does not apply**. For example, to determine if emissions standards at 40 CFR 60, Subpart IIII apply to your three identical stationary engines, we need to know the construction date as defined in that regulation; the manufacturer date; the date of reconstruction or modification, if any; if they are or are not fire pump engines; if they are or are not emergency engines as defined in that regulation; their site ratings; and the cylinder displacement.

#### **Required Information for Regulations that Apply to the Entire Facility:**

See instructions in the 'Justification' column for the information that is needed to determine if an 'Entire Facility' type of regulation applies (e.g. 20.2.70 or 20.2.73 NMAC).

#### **Regulatory Citations for Regulations That Do Not, but Could Apply:**

If there is a state or federal air quality regulation that does not apply, but you have a piece of equipment in a source category for which a regulation has been promulgated, you must **provide the low level regulatory citation showing why your piece of equipment is not subject to or exempt from the regulation. For example** if you have a stationary internal combustion engine that is not subject to 40 CFR 63, Subpart ZZZZ because it is an existing 2 stroke lean burn stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, your citation would be 40 CFR 63.6590(b)(3)(i). We don't want a discussion of every non-applicable regulation, but if it is possible a regulation could apply, explain why it does not. For example, if your facility is a power plant, you do not need to include a citation to show that 40 CFR 60, Subpart OOO does not apply to your non-existent rock crusher.

#### **Regulatory Citations for Emission Standards:**

For each unit that is subject to an emission standard in a source specific regulation, such as 40 CFR 60, Subpart OOO or 40 CFR 63, Subpart HH, include the low level regulatory citation of that emission standard. Emission standards can be numerical emission limits, work practice standards, or other requirements such as maintenance. Here are examples: a glycol dehydrator is subject to the general standards at 63.764C(1)(i) through (iii); an engine is subject to 63.6601, Tables 2a and 2b; a crusher is subject to 60.672(b), Table 3 and all transfer points are subject to 60.672(e)(1)

#### Federally Enforceable Conditions:

All federal regulations are federally enforceable. All Air Quality Bureau State regulations are federally enforceable except for the following: affirmative defense portions at 20.2.7.6.B, 20.2.7.110(B)(15), 20.2.7.11 through 20.2.7.113, 20.2.7.115, and 20.2.7.116; 20.2.37; 20.2.42; 20.2.43; 20.2.62; 20.2.63; 20.2.86; 20.2.89; and 20.2.90 NMAC. Federally enforceable means that EPA can enforce the regulation as well as the Air Quality Bureau and federally enforceable regulations can count toward determining a facility's potential to emit (PTE) for the Title V, PSD, and nonattainment permit regulations.

## INCLUDE ANY OTHER INFORMATION NEEDED TO COMPLETE AN APPLICABILITY DETERMINATION OR THAT IS RELEVENT TO YOUR FACILITY'S NOTICE OF INTENT OR PERMIT.

EPA Applicability Determination Index for 40 CFR 60, 61, 63, etc: http://cfpub.epa.gov/adi/

### Table for STATE REGULATIONS:

10010101	STATE REGU			
STATE REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION: (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
20.2.1 NMAC	General Provisions	Yes	Facility	Artesia Gas Plant operates under P095-R3 and therefore this regulation applies.
20.2.3 NMAC	Ambient Air Quality Standards NMAAQS	Yes	Facility	20.2.3 NMAC is a SIP approved regulation that limits the maximum allowable concentration of Total Suspended Particulates, Sulfur Compounds, Carbon Monoxide and Nitrogen Dioxide.
20.2.7 NMAC	Excess Emissions	Yes	Facility	This regulation establishes requirements for the facility if operations at the facility result in any excess emissions. The owner or operator will operate the source at the facility having an excess emission, to the extent practicable, including associated air pollution control equipment, in a manner consistent with good air pollution control practices for minimizing emissions. The facility will also notify the NMED of any excess emission per 20.2.7.110 NMAC.
20.2.23	Fugitive Dust			This regulation does not apply as this application is submitted under 20.2.70 NMAC and therefore exempt of this requirement.
NMAC	Control	No	Facility	Sources exempt from 20.2.23 NMAC are activities and facilities subject to a permit issued pursuant to the NM Air Quality Control Act, the Mining Act, or the Surface Mining Act (20.2.23.108.B NMAC.
20.2.33 NMAC	Gas Burning Equipment - Nitrogen Dioxide	No	N/A	This facility does not have existing gas burning equipment having a heat input of greater than 1,000,000 million British Thermal Units per year per unit. The facility is not subject to this regulation and does not have emission sources that meet the applicability requirements under 20.2.33.108 NMAC.
20.2.34 NMAC	Oil Burning Equipment: NO <sub>2</sub>	No	N/A	This facility does not have oil burning equipment having a heat input of greater than 1,000,000 million British Thermal Units per year per unit. The facility is not subject to this regulation and does not have emission sources that meet the applicability requirements under 20.2.34.108 NMAC.
20.2.35 NMAC	Natural Gas Processing Plant – Sulfur	Yes	Facility	This facility is subject to the requirements of NMAC 20.2.35 for "Existing Natural Gas Processing Plants" though parts of the plant for which a modification commenced on or after July 1, 1974 may be "new".
20.2.37 and 20.2.36 NMAC	Petroleum Processing Facilities and Petroleum Refineries	Yes	Facility	This facility is subject to the requirements of NMAC 20.2.37 for "Existing Natural Gas Processing Plants" though parts of the plant for which a modification commenced on or after July 1, 1974 may be "new".
20.2.38 NMAC	Hydrocarbon Storage Facility	Yes	TK-48, TK-49, TK-50	The purpose of this regulation is to minimize hydrogen sulfide emissions from hydrocarbon storage facilities. Tanks TK-48, TK-49, and TK-50 meet the capacity and throughput requirements of this regulation and are therefore subject. These units comply by controlling emissions with a VRU. TK-C has a capacity of 12,600 gallons which does not meet the 20,000 gallon capacity threshold and is therefore not subject to this regulation.
20.2.39 NMAC	Sulfur Recovery Plant - Sulfur	No	N/A	This regulation establishes sulfur emission standards for sulfur recovery plants which are not part of petroleum or natural gas processing facilities. This regulation does not apply to the facility because Artesia Gas Plant does not have a sulfur recovery plant.
20.2.61.109 NMAC	Smoke & Visible Emissions	No	N/A	This regulation establishes controls on smoke and visible emissions from certain sources, including stationary combustion equipment. Stationary combustion equipment at the facility is regulated by 20.2.37 NMAC. In accordance with 20.2.61.109, sources regulated by 20.2.37 are exempted from this regulation.
20.2.70 NMAC	Operating Permits	Yes	Facility	This regulation establishes requirements for obtaining an operating permit. Artesia is a Title V major source of NOx, CO, VOC, and SO2. The facility operates under Title V permit P095-R3.

STATE REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION: (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
20.2.71 NMAC	Operating Permit Fees	Yes	Facility	This regulation establishes a schedule of operating permit emission fees. The facility is subject to 20.2.70 NMAC and is therefore subject to requirements of this regulation.
20.2.72 NMAC	Construction Permits	Yes	Facility	This regulation establishes the requirements for obtaining a construction permit. The facility is a stationary source that has potential emission rates great than 10 pounds per hour or 25 tons per year of any regulated air contaminant for which there is a National or New Mexico Air Quality Standard. The facility has a construction permit (NSR Permit) 0434-M10-R2 to meet the requirements of this regulation.
20.2.73 NMAC	NOI & Emissions Inventory Requirements	Yes	Facility	This regulation establishes emission inventory requirements. The facility meets the applicability requirements of 20.2.73.300 NMAC. The facility will meet all applicable reporting requirements under 20.2.73.300.B.1 NMAC.
20.2.74 NMAC	Permits – Prevention of Significant Deterioration (PSD)	Yes	Facility	This regulation establishes requirements for obtaining a PSD permit. This facility is a major source for PSD purposes and is in compliance with the applicable requirements of this regulation.
20.2.75 NMAC	Construction Permit Fees	Yes	Facility	This regulation establishes the guidelines and requirements for construction permitting fees. This facility is subject to this regulation per 20.2.75.10.A, and will be required to submit a 500 dollar permit filing fee.
20.2.77 NMAC	New Source Performance	Yes	Units subject to 40 CFR 60	These units are stationary sources which are subject to the requirements of 40 CFR Part 60, as amended through September 23, 2013.
20.2.78 NMAC	Emission Standards for HAPS	No	Units Subject to 40 CFR 61	This regulation applies to all sources subject to a 40 CFR 60 regulation, as amended through December 31, 2010. Although this standard does not apply to this facility under routine operating conditions, in the case of asbestos demolition, Subpart M would apply.
20.2.79 NMAC	Permits – Nonattainment Areas	No	Facility	This regulation establishes the requirements for obtaining a nonattainment area permit. The facility is not located in a non-attainment area and therefore is not subject to this regulation.
20.2.80 NMAC	Stack Heights	No	N/A	This regulation establishes requirements for the evaluation of stack heights and other dispersion techniques. This regulation does not apply as all stacks at the facility follow good engineering practice.
20.2.82 NMAC	MACT Standards for source categories of HAPS	Yes	Units Subject to 40 CFR 63	This regulation applies to all sources emitting hazardous air pollutants, which are subject to the requirements of 40 CFR Part 63, as amended through August 29, 2013. MACT Subparts HH and ZZZZ apply.

### Table for Applicable FEDERAL REGULATIONS:

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
40 CFR 50	NAAQS	Yes	Facility	This regulation defines national ambient air quality standards. The facility meets all applicable national ambient air quality standards for NOx, CO, SO2, H2S, PM10, and PM2.5 under this regulation.
NSPS 40 CFR 60, Subpart A	General Provisions	Yes	31, 32, 38, TK-48, TK-49, TK-50	This regulation defines general provisions for relevant standards that have been set under this part. This subpart applies as other NSPS subparts apply.
NSPS 40 CFR60.40a, Subpart Da	Subpart Da, Performance Standards for Electric Utility Steam Generating Units	No	N/A	This regulation establishes standards of performance for electric utility steam generating units. This regulation does not apply because the facility does not operate any electric utility steam generating units.
NSPS 40 CFR60.40b Subpart Db	Electric Utility Steam Generating Units	No	N/A	This regulation establishes standards of performance for industrial-commercial- institutional steam generating units. This regulation does not apply because the facility does not operate any industrial-commercial-institutional steam generating units.
40 CFR 60.40c, Subpart Dc	Standards of Performance for Small Industrial- Commercial- Institutional Steam Generating Units	No	N/A	This regulation establishes standards of performance for small industrial- commercial-institutional steam generating units. This facility does not have steam-generating units and therefore this subpart does not apply.
NSPS 40 CFR 60, Subpart Ka	Standards of Performance for Storage Vessels for Petroleum Liquids for which Construction, or Modification Commenced After May 18, 1978, and Prior to July 23, 1984	No	N/A	This regulation establishes performance standards for storage vessels for petroleum liquids for which construction, reconstruction, or modification commenced after May 18, 1978, and prior to July 23, 1984. There are no petroleum liquid storage vessels which commenced construction, reconstruction, or modification after May 18, 1978, and prior to July 23, 1984. Accordingly, this regulation does not apply.
NSPS 40 CFR 60, Subpart Kb	Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984	Yes	TK-48, TK-49, TK-50	This regulation establishes performance standards for storage vessels for volatile organic liquids for which construction, reconstruction, or modification commenced after July 23, 1984. This facility has storage vessels, TK-48, 49, and 50, each with a capacity greater than or equal to 75 cubic meters that are used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification commenced after July 23, 1984. Unit TK-C has a capacity of 48 cubic meters and is therefore not subject to the requirements of this regulation.
NSPS 40 CFR 60.330 Subpart GG	Stationary Gas Turbines	No	N/A	This regulation establishes standards of performance for stationary gas turbines with a heat input at a peak load equal to or greater than 10 MMBtu/hr based on the lower heating value of the fuel fired and have commenced construction, modification, or reconstruction after October 3, 1977. This regulation is not applicable as this facility does not have any stationary gas turbines.

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
NSPS 40 CFR 60, Subpart KKK	Leaks of VOC from <b>Onshore</b> <b>Gas Plants</b>	Yes	38 (FUG-1)	This regulation defines standards of performance for equipment leaks of VOC emissions from onshore natural gas processing plants for which construction, reconstruction, or modification commenced after January 20, 1984, and on or before August 23, 2011. Any affected facility under paragraph (a) of this section that commences construction, reconstruction, or modification after January 20, 1984, is subject to the requirements of this subpart. The group of all equipment (each pump, pressure relief device, open-ended valve or line, valve, compressor, and flange or other connector that is in VOC service or in wet gas service, and any device or system required by this subpart) except compressors (defined in § 60.631) within a process unit is an affected facility. A compressor station, dehydration unit, sweetening unit, underground storage tank, field gas gathering system, or liquefied natural gas unit is covered by this subpart if it is located at an onshore natural gas processing plant. If the unit is not located at the plant site, then it is exempt from the provisions of this subpart.
NSPS 40 CFR Part 60 Subpart LLL	Standards of Performance for <b>Onshore Natural</b> <b>Gas Processing</b> : SO <sub>2</sub> Emissions	No	N/A	This regulation establishes standards of performance for SO <sub>2</sub> emissions from onshore natural gas processing for which construction, reconstruction, or modification of the amine sweetening unit commenced after January 20, 1984 and on or before August 23, 2011. This regulation is not applicable. The facility does have an affected unit (amine treater), but pursuant to 60.640(e) the provisions of this subpart do not apply as produced acid gas is completely re-injected into oil or gas bearing geologic strata via the AGI well.
NSPS 40 CFR Part 60 Subpart OOOO	Standards of Performance for Crude Oil and Natural Gas Production, Transmission, and Distribution for which construction, modification or reconstruction commenced after August 23, 2011 and before September 18, 2015	No	N/A	The rule applies to "affected" facilities that are constructed, modified, or reconstructed after Aug 23, 2011 (40 CFR 60.5365): gas wells, including fractured and hydraulically refractured wells, centrifugal compressors, reciprocating compressors, pneumatic controllers, certain equipment at natural gas processing plants, sweetening units at natural gas processing plants, and storage vessels. If there is a standard or other requirement, then the facility is an "affected facility." Currently there are standards for: gas wells (60.5375); centrifugal compressors (60.5380); reciprocating compressors (60.5385): controllers (60.5390); storage vessels (60.5395); equipment leaks (60.5400); sweetening units (60.5405). The "affected facilities" at this facility were not constructed, modified, or reconstructed after August 23, 2011. This regulation does not apply.
NSPS 40 CFR Part 60 Subpart OOOOa	Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015	No	N/A	This facility was built prior to the enactment date of this regulation.
NSPS 40 CFR 60 Subpart IIII	Standards of performance for Stationary Compression Ignition Internal Combustion Engines	No	N/A	This facility does not have any IIII applicable engines.

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
NSPS 40 CFR Part 60 Subpart JJJJ	Standards of Performance for Stationary Spark Ignition Internal Combustion Engines	Yes	31, 32	This regulation establishes standards of performance for stationary spark ignition combustion engines. Units 31 and 32 commenced construction after June 12, 2006 and were manufactured after January 1, 2008. Engines 39 and 10 commenced construction after June 12, 2006 but have maximum engine power less than 500 horsepower and were manufactured before July 1, 2007. These units are not subject to this regulation. All other engines at this facility are not subject to NSPS JJJJ as they commenced construction prior to June 12, 2006.
NSPS 40 CFR 60 Subpart TTTT	Standards of Performance for Greenhouse Gas Emissions for Electric Generating Units	No	N/A	N/A – this facility is not subject to this regulation.
NSPS 40 CFR 60 Subpart UUUU	Emissions Guidelines for Greenhouse Gas Emissions and Compliance Times for Electric Utility Generating Units	No	N/A	N/A – this facility is not subject to this regulation.
NSPS 40 CFR 60, Subparts WWW, XXX, Cc, and Cf	Standards of performance for Municipal Solid Waste (MSW) Landfills	No	N/A	N/A – this facility is not subject to this regulation.
NESHAP 40 CFR 61 Subpart A	General Provisions	No	N/A	This part applies to the owner or operator of any stationary source for which a standard is prescribed under this part. Although this regulation does not apply during normal operation, this facility could emit hazardous air pollutants which are subject to the requirements of 40 CFR Part 61 as amended through November 30, 2006. In the case of asbestos demolition, one NESHAP could apply (see Subpart M below.)
NESHAP 40 CFR 61 Subpart E	National Emission Standards for <b>Mercury</b>	No	N/A	N/A – this facility is not subject to this regulation.
NESHAP 40 CFR 61 Subpart V	National Emission Standards for <b>Equipment Leaks</b> (Fugitive Emission Sources)	No	N/A	The provisions of this subpart apply to each of the following sources that are intended to operate in volatile hazardous air pollutant (VHAP) service: pumps, compressors, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, surge control vessels, bottoms receivers, and control devices or systems required by this subpart. VHAP service means a piece of equipment either contains or contacts a fluid (liquid or gas) that is at least 10 percent by weight of VHAP. VHAP means a substance regulated under this subpart for which a standard for equipment leaks of the substance has been promulgated. Benzene is a VHAP (See 40 CFR 61 Subpart J). Artesia does not have equipment in VHAP service as determined according to the provisions of §61.245(d).
MACT 40 CFR 63, Subpart A	General Provisions	Yes	Dehy, Dehy-2, 10-17, 25-27, 30-34, 39	This regulation defines general provisions for relevant standards that have been set under this part. This regulation applies as MACT Subparts HH and ZZZZ apply.

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
MACT 40 CFR	Oil and Natural Gas Production	Yes	Dehy,	The glycol dehydrator (unit Dehy) at the Artesia Plant is a closed system with flash and regeneration gases routed to inlet compression for recycling thus meeting the requirements of this part. The ancillary equipment associated with this unit are subject to NSPS KKK and have no requirements under subpart HH.
63.760 Subpart HH	63.760 Facilities		Dehy-2	The glycol dehydrator (unit Dehy-2) that was added to the facility is a closed system and has a condenser and reboiler associated with the unit. Gas that is leaving the mol sieve dehydrator will enter the glycol dehydrator. Gas leaving the dehydrator will be routed to the residue gas line.
MACT 40 CFR 63 Subpart HHH	Oil and Natural Gas Production Facilities	No	N/A	This regulation establishes national emission standards for hazardous air pollutants from natural gas transmission and storage facilities. This regulation does not apply because this facility is not a natural gas transmission or storage facility as defined in this regulation [40 CFR Part 63.1270(a)]. This facility is also not a major source of HAPs.
MACT 40 CFR 63 Subpart ZZZZ	National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines ( <b>RICE</b> <b>MACT</b> )	Yes	10-17, 25-27, 30-34, 39	This regulation defines national emissions standards for HAPs for stationary reciprocating Internal Combustion Engines. Units 10, 31, 32, and 39 are new units at an area source of HAPs and subject to MACT ZZZZ, but pursuant to 63.6590(c), have no further requirements under this part by virtue of meeting the requirements under 40 CFR 60, Subpart JJJJ (if they are subject to NSPS JJJJ). As Units 10 and 39 are not subject to NSPS JJJJ, they have no requirements under NSPS JJJJ or MACT ZZZZ. All other stationary RICE are existing units at an area source of HAPS and subject to MACT ZZZZ. Pursuant to 40 CFR 63.6595(a), these units must comply with applicable emission limitation and operating limitations no later than October 19, 2013.
40 CFR 64	Compliance Assurance Monitoring	Yes	AGI well, 10- 17, 25- 27, 39	<ul> <li>This regulation defines compliance assurance monitoring.</li> <li>In general terms, a CAM-affected unit must:</li> <li>Be at a major source that is required to obtain a part 70 or 71 permit;</li> <li>Be subject to an emission limit for a pollutant;</li> <li>Use a control device to achieve compliance with that limit; and</li> <li>Have a pre-control potential to emit for that pollutant greater than major source level.</li> <li>This regulation is applicable as the AGI well is subject to this part and has monitoring conditions specified in Operating Permit P095-R3.</li> <li>Stationary RICE Units 10 through 17, 25 through 27, and 39 are CAM affected units and have monitoring conditions specified in Operating Permit P095-R3.</li> </ul>
40 CFR 68	Chemical Accident Prevention	Yes	Facility	The facility is an affected facility as it has quantities of materials regulated by 40 CFR Part 68 that are in excess of the triggering threshold. The facility maintains a current RMP for these chemicals.
Title IV – Acid Rain 40 CFR 72	Acid Rain	No	N/A	This part establishes the acid rain program. This facility is not an acid rain source. This regulation does not apply.
Title IV – Acid Rain 40 CFR 73	Sulfur Dioxide Allowance Emissions	No	N/A	This regulation establishes sulfur dioxide allowance emissions for certain types of facilities. This facility is not an acid rain source. This regulation does not apply.
Title IV-Acid Rain 40 CFR 75	Continuous Emissions Monitoring	No	N/A	This part establishes the acid rain program. This part does not apply because the facility is not covered by this regulation.

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
Title IV – Acid Rain 40 CFR 76	Acid Rain Nitrogen Oxides Emission Reduction Program	No	N/A	This regulation establishes an acid rain nitrogen oxides emission reduction program. This regulation applies to each coal-fired utility unit that is subject to an acid rain emissions limitation or reduction requirement for SO2. This part does not apply because the facility does not operate any coal-fired units [40 CFR Part 76.1].
Title VI – 40 CFR 82	Protection of Stratospheric Ozone	No	N/A	Not Applicable –facility does not "service", "maintain" or "repair" class I or class II appliances nor "disposes" of the appliances. Note: Disposal definition in 82.152: Disposal means the process leading to and including: (1) The discharge, deposit, dumping or placing of any discarded appliance into or on any land or water; (2) The disassembly of any appliance for discharge, deposit, dumping or placing of its discarded component parts into or on any land or water; or (3) The disassembly of any appliance for discharge, deposit, dumping or placing of its discarded component parts into or on any land or water; or (3) The disassembly of any appliance for reuse of its component parts. "Major maintenance, service, or repair means" any maintenance, service, or repair that involves the removal of any or all of the following appliance components: compressor, condenser, evaporator, or auxiliary heat exchange coil; or any maintenance, service, or repair that involves uncovering an opening of more than four (4) square inches of "flow area" for more than 15 minutes.

### **Operational Plan to Mitigate Emissions**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

✓ Title V Sources (20.2.70 NMAC): By checking this box and certifying this application the permittee certifies that it has developed an <u>Operational Plan to Mitigate Emissions During Startups</u>, <u>Shutdowns</u>, <u>and Emergencies</u> defining the measures to be taken to mitigate source emissions during startups, shutdowns, and emergencies as required by 20.2.70.300.D.5(f) and (g) NMAC. This plan shall be kept on site to be made available to the Department upon request. This plan should not be submitted with this application.

- □ NSR (20.2.72 NMAC), PSD (20.2.74 NMAC) & Nonattainment (20.2.79 NMAC) Sources: By checking this box and certifying this application the permittee certifies that it has developed an <u>Operational Plan to Mitigate Source Emissions</u> <u>During Malfunction, Startup, or Shutdown</u> defining the measures to be taken to mitigate source emissions during malfunction, startup, or shutdown as required by 20.2.72.203.A.5 NMAC. This plan shall be kept on site to be made available to the Department upon request. This plan should not be submitted with this application.
- ☑ Title V (20.2.70 NMAC), NSR (20.2.72 NMAC), PSD (20.2.74 NMAC) & Nonattainment (20.2.79 NMAC) Sources: By checking this box and certifying this application the permittee certifies that it has established and implemented a Plan to Minimize Emissions During Routine or Predictable Startup, Shutdown, and Scheduled Maintenance through work practice standards and good air pollution control practices as required by 20.2.7.14.A and B NMAC. This plan shall be kept on site or at the nearest field office to be made available to the Department upon request. This plan should not be submitted with this application.

Startup and shutdown procedures are performed according to DCP guidelines and procedures. The procedures dictate a sequence of operations designed to minimize emissions from the facility during such activities. Equipment located at the plant is equipped with various safety devices that aid in preventing excess emissions to the atmosphere in the event of an operational emergency. In addition, the plant has a closed flare system to handle the gas diverted from the normal process in the event of a major equipment malfunction that would require a significant gas release. The two flares (plant and acid gas flare) operate with a constant natural gas pilot and purge gas. If an operational emergency occurs and emission rates from the facility exceed the allowable permitted rates, DCP will notify the NMED in accordance with 20.2.7 NMAC. DCP will endeavor to repair the equipment responsible for the exceedances as quickly as possible.

### **Alternative Operating Scenarios**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

Alternative Operating Scenarios: Provide all information required by the department to define alternative operating scenarios. This includes process, material and product changes; facility emissions information; air pollution control equipment requirements; any applicable requirements; monitoring, recordkeeping, and reporting requirements; and compliance certification requirements. Please ensure applicable Tables in this application are clearly marked to show alternative operating scenario.

**Construction Scenarios**: When a permit is modified authorizing new construction to an existing facility, NMED includes a condition to clearly address which permit condition(s) (from the previous permit and the new permit) govern during the interval between the date of issuance of the modification permit and the completion of construction of the modification(s). There are many possible variables that need to be addressed such as: Is simultaneous operation of the old and new units permitted and, if so for example, for how long and under what restraints? In general, these types of requirements will be addressed in Section A100 of the permit, but additional requirements may be added elsewhere. Look in A100 of our NSR and/or TV permit template for sample language dealing with these requirements. Find these permit templates at: <a href="https://www.env.nm.gov/aqb/permit/aqb\_pol.html">https://www.env.nm.gov/aqb/permit/aqb\_pol.html</a>. Compliance with standards must be maintained during construction, which should not usually be a problem unless simultaneous operation of old and new equipment is requested.

In this section, under the bolded title "Construction Scenarios", specify any information necessary to write these conditions, such as: conservative-realistic estimated time for completion of construction of the various units, whether simultaneous operation of old and new units is being requested (and, if so, modeled), whether the old units will be removed or decommissioned, any PSD ramifications, any temporary limits requested during phased construction, whether any increase in emissions is being requested as SSM emissions or will instead be handled as a separate Construction Scenario (with corresponding emission limits and conditions, etc.

The term "alternative operating scenario" is not defined by regulation. DCP understands this term to apply to a source which may routinely operate with alternative fuels or processes in such a manner as to potentially affect emissions. Based on this understanding, this facility has no alternative operating scenarios.

Units at the facility may be shut down from time to time due to factors including but not limited to market demand, maintenance, malfunctions, and emergency shutdowns. Operating in alternative modes and temporary shutdowns are not alternative operating scenarios as DCP understands the term.

## Section 16 Air Dispersion Modeling

- Minor Source Construction (20.2.72 NMAC) and Prevention of Significant Deterioration (PSD) (20.2.74 NMAC) ambient impact analysis (modeling): Provide an ambient impact analysis as required at 20.2.72.203.A(4) and/or 20.2.74.303 NMAC and as outlined in the Air Quality Bureau's Dispersion Modeling Guidelines found on the Planning Section's modeling website. If air dispersion modeling has been waived for one or more pollutants, attach the AQB Modeling Section modeling waiver approval documentation.
- 2) SSM Modeling: Applicants must conduct dispersion modeling for the total short term emissions during routine or predictable startup, shutdown, or maintenance (SSM) using realistic worst case scenarios following guidance from the Air Quality Bureau's dispersion modeling section. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (<u>http://www.env.nm.gov/aqb/permit/app\_form.html</u>) for more detailed instructions on SSM emissions modeling requirements.
- 3) Title V (20.2.70 NMAC) ambient impact analysis: Title V applications must specify the construction permit and/or Title V Permit number(s) for which air quality dispersion modeling was last approved. Facilities that have only a Title V permit, such as landfills and air curtain incinerators, are subject to the same modeling required for preconstruction permits required by 20.2.72 and 20.2.74 NMAC.

What is the purpose of this application?	Enter an X for each purpose that applies
New PSD major source or PSD major modification (20.2.74 NMAC). See #1 above.	
New Minor Source or significant permit revision under 20.2.72 NMAC (20.2.72.219.D NMAC).	
See #1 above. Note: Neither modeling nor a modeling waiver is required for VOC emissions.	
Reporting existing pollutants that were not previously reported.	
Reporting existing pollutants where the ambient impact is being addressed for the first time.	
Title V application (new, renewal, significant, or minor modification. 20.2.70 NMAC). See #3	Х
above.	
Relocation (20.2.72.202.B.4 or 72.202.D.3.c NMAC)	
Minor Source Technical Permit Revision 20.2.72.219.B.1.d.vi NMAC for like-kind unit replacements.	
Other: i.e. SSM modeling. See #2 above.	
This application does not require modeling since this is a No Permit Required (NPR) application.	
This application does not require modeling since this is a Notice of Intent (NOI) application	
(20.2.73 NMAC).	
This application does not require modeling according to 20.2.70.7.E(11), 20.2.72.203.A(4),	
20.2.74.303, 20.2.79.109.D NMAC and in accordance with the Air Quality Bureau's Modeling	
Guidelines.	

### Check each box that applies:

- □ See attached, approved modeling **waiver for all** pollutants from the facility.
- □ See attached, approved modeling **waiver for some** pollutants from the facility.
- □ Attached in Universal Application Form 4 (UA4) is a **modeling report for all** pollutants from the facility.
- □ Attached in UA4 is a **modeling report for some** pollutants from the facility.
- $\square$  No modeling is required.

Modeling is not being submitted with the application pursuant to 20.2.70 NMAC. Air dispersion modeling for this facility was last submitted with the revision application of NSR permit NSR Permit 0434-M10.

### **Compliance Test History**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

Unit No.	Test Description		Test Dates	
10	Quarterly Portable Analyzer Test	11/10/2020	2/3/2021	5/5/2021
11	Quarterly Portable Analyzer Test	11/9/2020	2/17/2021	5/4/2021
12	Quarterly Portable Analyzer Test	9/22/2020	11/9/2020	6/10/2021
13	Quarterly Portable Analyzer Test	11/9/2020	2/3/2021	5/4/2021
14	Quarterly Portable Analyzer Test	11/9/2020	2/3/2021	5/4/2021
15	Quarterly Portable Analyzer Test	11/9/2020	2/3/2021	5/4/2021
16	Quarterly Portable Analyzer Test	11/9/2020	2/3/2021	5/4/2021
17	Quarterly Portable Analyzer Test	11/9/2020	2/3/2021	5/4/2021
18	No testing required			
19	No testing required			
20	No testing required			
22	No testing required			
23	No testing required			
25	Quarterly Portable Analyzer Test	No info	No info	No info
26	Quarterly Portable Analyzer Test	OOS	OOS	OOS
27	Quarterly Portable Analyzer Test	11/9/2020	2/4/2021	6/10/2021
28	No testing required			
30	Quarterly Portable Analyzer Test	11/10/2020	2/4/2021	5/4/2021
31	Quarterly Portable Analyzer Test	11/10/2020	2/4/2021	5/5/2021
32	Quarterly Portable Analyzer Test	11/10/2020	2/4/2021	5/5/2021
33	Quarterly Portable Analyzer Test	5/20/2020	8/19/2021	11/10/2021
34	Quarterly Portable Analyzer Test	11/10/2020	2/4/2021	6/10/2021
35	No testing required			
38	No testing required			
39	Quarterly Portable Analyzer Test	11/17/2020	2/4/2021	5/5/2021
GT-1	No testing required			
TK-17	No testing required			
TK-48	No testing required			
TK-49	No testing required			
TK-50	No testing required			
Truck	No testing required			

### **Requirements for Title V Program**

#### Who Must Use this Attachment:

\* Any major source as defined in 20.2.70 NMAC.

- \* Any source, including an area source, subject to a standard or other requirement promulgated under Section 111 Standards of Performance for New Stationary Sources, or Section 112 Hazardous Air Pollutants, of the 1990 federal Clean Air Act ("federal Act"). Non-major sources subject to Sections 111 or 112 of the federal Act are exempt from the obligation to obtain an 20.2.70 NMAC operating permit until such time that the EPA Administrator completes rulemakings that require such sources to obtain operating permits. In addition, sources that would be required to obtain an operating permit solely because they are subject to regulations or requirements under Section 112(r) of the federal Act are exempt from the requirement to obtain an Operating Permit.
- \* Any Acid Rain source as defined under title IV of the federal Act. The Acid Rain program has additional forms. See <u>http://www.env.nm.gov/aqb/index.html</u>. Sources that are subject to both the Title V and Acid Rain regulations are encouraged to submit both applications simultaneously.
- \* Any source in a source category designated by the EPA Administrator ("Administrator"), in whole or in part, by regulation, after notice and comment.

### 19.1 - 40 CFR 64, Compliance Assurance Monitoring (CAM) (20.2.70.300.D.10.e NMAC)

Any source subject to 40CFR, Part 64 (Compliance Assurance Monitoring) must submit all the information required by section 64.7 with the operating permit application. The applicant must prepare a separate section of the application package for this purpose; if the information is already listed elsewhere in the application package, make reference to that location. Facilities not subject to Part 64 are invited to submit periodic monitoring protocols with the application to help the AQB to comply with 20.2.70 NMAC. Sources subject to 40 CFR Part 64, must submit a statement indicating your source's compliance status with any enhanced monitoring and compliance certification requirements of the federal Act.

Applicable. The AGI well, Units 10-17, 25-27, and 39 are subject to this part and has monitoring conditions specified in Operating Permit P095-R3.

### **19.2** - Compliance Status (20.2.70.300.D.10.a & 10.b NMAC)

Describe the facility's compliance status with each applicable requirement at the time this permit application is submitted. This statement should include descriptions of or references to all methods used for determining compliance. This statement should include descriptions of monitoring, recordkeeping and reporting requirements and test methods used to determine compliance with all applicable requirements. Refer to Section 2, Tables 2-N and 2-O of the Application Form as necessary. (20.2.70.300.D.11 NMAC) For facilities with existing Title V permits, refer to most recent Compliance Certification for existing requirements. Address new requirements such as CAM, here, including steps being taken to achieve compliance.

Based on information and belief formed after reasonable inquiry, DCP believes that the Artesia Gas Plant is in compliance with each applicable requirement identified in Section 13. In the event that DCP should discover new information affecting the compliance status of the facility, DCP will make appropriate notifications and/or take corrective actions. Pursuant to Condition A109.B of Permit **P095-R3**, DCP has certified to compliance with the terms and conditions of that permit. The most recent such certification was submitted by the June 1<sup>st</sup> deadline given in P095-R3. Since that time, DCP has continued to be in compliance with applicable requirements as described in Section 13.

### **19.3 - Continued Compliance** (20.2.70.300.D.10.c NMAC)

Provide a statement that your facility will continue to be in compliance with requirements for which it is in compliance at the time of permit application. This statement must also include a commitment to comply with other applicable requirements as they come into effect during the permit term. This compliance must occur in a timely manner or be consistent with such schedule expressly required by the applicable requirement.

The facility will continue to be in compliance with requirements for which it is in compliance at the time of this permit application and will comply with other applicable requirements as they come into effect during the permit term.

### **19.4** - Schedule for Submission of Compliance (20.2.70.300.D.10.d NMAC)

You must provide a proposed schedule for submission to the department of compliance certifications during the permit term. This certification must be submitted annually unless the applicable requirement or the department specifies a more frequent period. A sample form for these certifications will be attached to the permit.

Compliance certification will be submitted annually, as required by Title V Permit P095-R3, Condition A109.B.

### **19.5** - Stratospheric Ozone and Climate Protection

In addition to completing the four (4) questions below, you must submit a statement indicating your source's compliance status with requirements of Title VI, Section 608 (National Recycling and Emissions Reduction Program) and Section 609 (Servicing of Motor Vehicle Air Conditioners).

- Does any air conditioner(s) or any piece(s) of refrigeration equipment contain a refrigeration charge greater than 50 lbs?
   □ Yes ☑ No

(If the answer is yes, describe the type of equipment and how many units are at the facility.)

- 3. Do your facility personnel maintain, service, repair, or dispose of any motor vehicle air conditioners (MVACs) or appliances ("appliance" and "MVAC" as defined at 82. 152)? □ Yes ☑ No
- 4. Cite and describe which Title VI requirements are applicable to your facility (i.e. 40 CFR Part 82, Subpart A through G.)

No 40 CFR 82 requirements apply to this facility.

### **19.6** - Compliance Plan and Schedule

Applications for sources, which are not in compliance with all applicable requirements at the time the permit application is submitted to the department, must include a proposed compliance plan as part of the permit application package. This plan shall include the information requested below:

#### A. Description of Compliance Status: (20.2.70.300.D.11.a NMAC)

A narrative description of your facility's compliance status with respect to all applicable requirements (as defined in 20.2.70 NMAC) at the time this permit application is submitted to the department.

#### **B.** Compliance plan: (20.2.70.300.D.11.B NMAC)

A narrative description of the means by which your facility will achieve compliance with applicable requirements with which it is not in compliance at the time you submit your permit application package.

#### C. Compliance schedule: (20.2.70.300D.11.c NMAC)

A schedule of remedial measures that you plan to take, including an enforceable sequence of actions with milestones, which will lead to compliance with all applicable requirements for your source. This schedule of compliance must be at least as stringent as that contained in any consent decree or administrative order to which your source is subject. The obligations of any consent decree or administrative order are not in any way diminished by the schedule of compliance.

#### **D.** Schedule of Certified Progress Reports: (20.2.70.300.D.11.d NMAC)

A proposed schedule for submission to the department of certified progress reports must also be included in the compliance schedule. The proposed schedule must call for these reports to be submitted at least every six (6) months.

#### E. Acid Rain Sources: (20.2.70.300.D.11.e NMAC)

If your source is an acid rain source as defined by EPA, the following applies to you. For the portion of your acid rain source subject to the acid rain provisions of title IV of the federal Act, the compliance plan must also include any additional requirements under the acid rain provisions of title IV of the federal Act. Some requirements of title IV regarding the schedule and methods the source will use to achieve compliance with the acid rain emissions limitations may supersede the requirements of title V and 20.2.70 NMAC. You will need to consult with the Air Quality Bureau permitting staff concerning how to properly meet this requirement.

**NOTE**: The Acid Rain program has additional forms. See <u>http://www.env.nm.gov/aqb/index.html</u>. Sources that are subject to both the Title V and Acid Rain regulations are **encouraged** to submit both applications **simultaneously**.

No compliance plan required.

### 19.7 - 112(r) Risk Management Plan (RMP)

Any major sources subject to section 112(r) of the Clean Air Act must list all substances that cause the source to be subject to section 112(r) in the application. The permittee must state when the RMP was submitted to and approved by EPA.

The original RMP plan was submitted to EPA on 02/04/2011. An update was made to the plan on 06/15/2021.

### 19.8 - Distance to Other States, Bernalillo, Indian Tribes and Pueblos

Will the property on which the facility is proposed to be constructed or operated be closer than 80 km (50 miles) from other states, local pollution control programs, and Indian tribes and pueblos (20.2.70.402.A.2 and 20.2.70.7.B NMAC)?

(If the answer is yes, state which apply and provide the distances.)

No, the facility is not located within 80 km of any states, Bernalillo, Indian Tribes, or Pueblos.

### **19.9 - Responsible Official**

Provide the Responsible Official as defined in 20.2.70.7.AD NMAC: Randy Deluane, Vice President-Permian 5718 Westheimer Road, Suite 1900, Houston, TX 77057 (713) 268-7488

### **Other Relevant Information**

<u>Other relevant information</u>. Use this attachment to clarify any part in the application that you think needs explaining. Reference the section, table, column, and/or field. Include any additional text, tables, calculations or clarifying information.

Additionally, the applicant may propose specific permit language for AQB consideration. In the case of a revision to an existing permit, the applicant should provide the old language and the new language in track changes format to highlight the proposed changes. If proposing language for a new facility or language for a new unit, submit the proposed operating condition(s), along with the associated monitoring, recordkeeping, and reporting conditions. In either case, please limit the proposed language to the affected portion of the permit.

There is no other relevant information.

DCP Operating Company, LP

Artesia Gas Plant

June 2021 Revision 0

## **Section 22: Certification**

Company Name: DCP OPERATING COMPANY, LP

I, \_\_Scot Millican\_\_\_\_\_, hereby certify that the information and data submitted in this application are true and as accurate as possible, to the best of my knowledge and professional expertise and experience.

Signed this day of <u>June</u>, <u>2021</u>, upon my oath or affirmation, before a notary of the State of

New Mexico

Signature

Scot Millican Printed Name

SENM Asset Director

Title

Scribed and sworn before me on this 17 day of June, 2021

My authorization as a notary of the State of New Nexico expires on the

\_\_\_\_day of \_\_\_\_\_day \_\_\_\_, \_\_\_ DEOG

Notary's Signature

s Printed Name

Date Official Seal KARLI D. CLARKSTON Notary Public State of New Mexico My Commission Expires JAV 24

\*For Title V applications, the signature must be of the Responsible Official as defined in 20.2.70.7.AE NMAC.