

NMED AIR QUALITY NSR SIGNIFICANT REVISION APPLICATION



NORTHWIND MIDSTREAM PARTNERS, LLC TITAN TREATER PLANT #1

Prepared By:

Sam Herrin – Engineering Manager - Facilities

NORTHWIND MIDSTREAM PARTNERS, LLC

825 Town and Country Lane
Suite 700
Houston, TX 77024
(303) 589-2743

Adam Erenstein – Manager of Consulting Services

TRINITY CONSULTANTS

9400 Holly Ave
Building 3, Suite B
Albuquerque, NM 87122
(505) 266-6611

December 2023

Project 233201.0164





9400 Holly Ave NE, Bldg 3, Ste B, Albuquerque, NM 87122 / P 505.266.6611 / trinityconsultants.com

December 15, 2023

Permit Programs Manager
New Mexico Environment Department
Air Quality Bureau
Permits Section
525 Camino de los Marquez, Suite 1
Santa Fe, NM 87505

*RE: Significant Revision Application for NSR Permit No. 7747-M4R4
Northwind Midstream Partners, LLC – Titan Treater Plant #1*

Permit Programs Manager:

On behalf of Northwind Midstream Partners, LLC (Northwind), Trinity Consultants is submitting this application for a Significant Revision for NSR Permit No. 7747-M4R4 for the Titan Treater Plant #1, located in Lea County. Pursuant to 20.2.72.219.D.(1)(a) NMAC, this revision is for the addition of one Caterpillar G3516B compressor engine (Unit ENG-2) to the facility.

The format and content of this application are consistent with the Bureau's current policy regarding NSR applications; it is a complete application package using the most current application form. Enclosed is a hard copy of the application, including the original certification. Please feel free to contact me at (505) 266-6611 or by email at aerenstein@trinityconsultants.com if you have any questions regarding this application. Alternatively, you may contact Sam Herrin at (303) 589-2743 or by email at sherrin@nwmidstream.com.

Sincerely,

Adam Erenstein
Manager of Consulting Services

Trinity Project File 233201.0164

HEADQUARTERS

12700 Park Central Dr, Ste 600, Dallas, TX 75251 / P 800.229.6655 / P 972.661.8100 / F 972.385.9203



Air Permit Application Compliance History Disclosure Form

Pursuant to Subsection 74-2-7(S) of the New Mexico Air Quality Control Act ("AQCA"), NMSA §§ 74-2-1 to -17, the New Mexico Environment Department ("Department") may deny any permit application or revoke any permit issued pursuant to the AQCA if, within ten years immediately preceding the date of submission of the permit application, the applicant met any one of the criteria outlined below. In order for the Department to deem an air permit application administratively complete, or issue an air permit for those permits without an administrative completeness determination process, the applicant must complete this Compliance History Disclosure Form as specified in Subsection 74-2-7(P). An existing permit holder (permit issued prior to June 18, 2021) shall provide this Compliance History Disclosure Form to the Department upon request.

Permittee/Applicant Company Name		Expected Application Submittal Date
Northwind Midstream Partners, LLC		December 15, 2023
Permittee/Company Contact	Phone	Email
Sam Herrin	(303) 589-2473	sherrin@nwmidstream.com
Within the 10 years preceding the expected date of submittal of the application, has the permittee or applicant:		
1	Knowingly misrepresented a material fact in an application for a permit?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
2	Refused to disclose information required by the provisions of the New Mexico Air Quality Control Act?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
3	Been convicted of a felony related to environmental crime in any court of any state or the United States?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
4	Been convicted of a crime defined by state or federal statute as involving or being in restraint of trade, price fixing, bribery, or fraud in any court of any state or the United States?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
5a	Constructed or operated any facility for which a permit was sought, including the current facility, without the required air quality permit(s) under 20.2.70 NMAC, 20.2.72 NMAC, 20.2.74 NMAC, 20.2.79 NMAC, or 20.2.84 NMAC?	<input type="checkbox"/> Yes <input type="checkbox"/> No
5b	<p>If "No" to question 5a, go to question 6.</p> <p>If "Yes" to question 5a, state whether each facility that was constructed or operated without the required air quality permit met at least one of the following exceptions:</p> <p>a. The unpermitted facility was discovered after acquisition during a timely environmental audit that was authorized by the Department; or</p> <p>b. The operator of the facility estimated that the facility's emissions would not require an air permit, and the operator applied for an air permit within 30 calendar days of discovering that an air permit was required for the facility.</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
6	Had any permit revoked or permanently suspended for cause under the environmental laws of any state or the United States?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
7	For each "yes" answer, please provide an explanation and documentation.	

Mail Application To: New Mexico Environment Department Air Quality Bureau Permits Section 525 Camino de los Marquez, Suite 1 Santa Fe, New Mexico, 87505 Phone: (505) 476-4300 Fax: (505) 476-4375 www.env.nm.gov/aqb		For Department use only:
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Universal Air Quality Permit Application

Use this application for NOI, NSR, or Title V sources.

Use this application for: the initial application, modifications, technical revisions, and renewals. For technical revisions, complete Sections, 1-A, 1-B, 2-E, 3, 9 and any other sections that are relevant to the requested action; coordination with the Air Quality Bureau permit staff prior to submittal is encouraged to clarify submittal requirements and to determine if more or less than these sections of the application are needed. Use this application for streamline permits as well.

This application is submitted as (check all that apply): ☐ Request for a No Permit Required Determination (no fee)
☐ **Updating** an application currently under NMED review. Include this page and all pages that are being updated (no fee required).
Construction Status: ☐ Not Constructed ☒ Existing Permitted (or NOI) Facility ☐ Existing Non-permitted (or NOI) Facility
Minor Source: ☐ NOI 20.2.73 NMAC ☒ 20.2.72 NMAC application or revision ☐ 20.2.72.300 NMAC Streamline application
Title V Source: ☐ Title V (new) ☐ Title V renewal ☐ TV minor mod. ☐ TV significant mod. ☐ TV Acid Rain: ☐ New ☐ Renewal
PSD Major Source: ☐ PSD major source (new) ☐ Minor Modification to a PSD source ☐ a PSD major modification

Acknowledgements:

- ☒ I acknowledge that a pre-application meeting is available to me upon request. ☐ Title V Operating, Title IV Acid Rain, and NPR applications have no fees.
- ☒ \$500 NSR application Filing Fee enclosed **OR** ☐ The full permit fee associated with 10 fee points (required w/ streamline applications).
- ☒ Check No.: 656873 in the amount of \$500
- ☒ I acknowledge the required submittal format for the hard copy application is printed double sided 'head-to-toe', 2-hole punched (except the Sect. 2 landscape tables is printed 'head-to-head'), numbered tab separators. Incl. a copy of the check on a separate page.
- ☒ I acknowledge there is an annual fee for permits in addition to the permit review fee: www.env.nm.gov/air-quality/permit-fees-2/.
- ☐ This facility qualifies for the small business fee reduction per 20.2.75.11.C. NMAC. The full \$500.00 filing fee is included with this application and I understand the fee reduction will be calculated in the balance due invoice. The Small Business Certification Form has been previously submitted or is included with this application. (Small Business Environmental Assistance Program Information: www.env.nm.gov/air-quality/small-biz-eap-2/.)

Citation: Please provide the **low level citation** under which this application is being submitted: **20.2.72.219.D.(1)(a) NMAC** (e.g. application for a new minor source would be 20.2.72.200.A NMAC, one example for a Technical Permit Revision is 20.2.72.219.B.1.b NMAC, a Title V acid rain application would be: 20.2.70.200.C NMAC)

Section 1 – Facility Information

Section 1-A: Company Information		AI # if known: 38342	Updating Permit/NOI #: 7747-M4R4
1	Facility Name: Titan Treater Plant #1	Plant primary SIC Code (4 digits): 1311	
		Plant NAIC code (6 digits): 21113	
a	Facility Street Address (If no facility street address, provide directions from a prominent landmark): From Jal, NM head south on NM-205 S for 6.8 miles. Turn right on Bechham Rd and travel for 1.4 miles. Turn right on unnamed road and follow for 1 mile, bearing right at the fork to facility.		
2	Plant Operator Company Name: Northwind Midstream Partners, LLC	Phone/Fax: (303) 589-2743 / N/A	

a	Plant Operator Address: 825 Town and Country Lane, Suite 700, Houston, TX 77024	
b	Plant Operator's New Mexico Corporate ID or Tax ID: Unknown	
3	Plant Owner(s) name(s): Northwind Midstream Partners, LLC	Phone/Fax: (303) 589-2743 / N/A
a	Plant Owner(s) Mailing Address(s): 825 Town and Country Lane, Suite 700, Houston, TX 77024	
4	Bill To (Company): Northwind Midstream Partners, LLC	Phone/Fax: (303) 589-2743 / N/A
a	Mailing Address: 825 Town and Country Lane, Suite 700, Houston, TX 77024	E-mail: sherrin@nwmidstream.com
5	<input type="checkbox"/> Preparer: <input checked="" type="checkbox"/> Consultant: Adam Erenstein	Phone/Fax: (505) 266-6611 / N/A
a	Mailing Address: 9400 Holly Ave NE, Building 3, Suite B, Albuquerque, NM 87122	E-mail: AErenstein@trinityconsultants.com
6	Plant Operator Contact: Sam Herrin	Phone/Fax: (303) 589-2743 / N/A
a	Address: 825 Town and Country Lane, Suite 700, Houston, TX	E-mail: sherrin@nwmidstream.com
7	Air Permit Contact: Sam Herrin	Title: Engineering Manager – Facilities
a	E-mail: sherrin@nwmidstream.com	Phone/Fax: (303) 589-2743 / N/A
b	Mailing Address: 825 Town and Country Lane, Suite 700, Houston, TX	
c	The designated Air permit Contact will receive all official correspondence (i.e. letters, permits) from the Air Quality Bureau.	

Section 1-B: Current Facility Status

1.a	Has this facility already been constructed? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	1.b If yes to question 1.a, is it currently operating in New Mexico? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
2	If yes to question 1.a, was the existing facility subject to a Notice of Intent (NOI) (20.2.73 NMAC) before submittal of this application? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	If yes to question 1.a, was the existing facility subject to a construction permit (20.2.72 NMAC) before submittal of this application? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
3	Is the facility currently shut down? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	If yes, give month and year of shut down (MM/YY): N/A
4	Was this facility constructed before 8/31/1972 and continuously operated since 1972? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
5	If Yes to question 3, has this facility been modified (see 20.2.72.7.P NMAC) or the capacity increased since 8/31/1972? <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	
6	Does this facility have a Title V operating permit (20.2.70 NMAC)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	If yes, the permit No. is: N/A
7	Has this facility been issued a No Permit Required (NPR)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	If yes, the NPR No. is: N/A
8	Has this facility been issued a Notice of Intent (NOI)? <input type="checkbox"/> Yes <input type="checkbox"/> No	If yes, the NOI No. is: N/A
9	Does this facility have a construction permit (20.2.72/20.2.74 NMAC)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	If yes, the permit No. is: 7747-M4R4
10	Is this facility registered under a General permit (GCP-1, GCP-2, etc.)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	If yes, the register No. is: N/A

Section 1-C: Facility Input Capacity & Production Rate

1	What is the facility's maximum input capacity, specify units (reference here and list capacities in Section 20, if more room is required)			
a	Current	Hourly: 1.83 MMscf/h (average)	Daily: 44 MMscfd	Annually: 16,104 MMscf/yr
b	Proposed	Hourly: 1.83 MMscf/h (average)	Daily: 44 MMscfd	Annually: 16,104 MMscf/yr
2	What is the facility's maximum production rate, specify units (reference here and list capacities in Section 20, if more room is required)			
a	Current	Hourly: 1.67 MMscf/h	Daily: 40 MMscfd	Annually: 14,640 MMscf/yr
b	Proposed	Hourly: 1.67 MMscf/h	Daily: 40 MMscfd	Annually: 14,640 MMscf/yr

Section 1-D: Facility Location Information

1	Latitude (decimal degrees): 32.02558	Longitude (decimal degrees): -103.27657	County: Lea	Elevation (ft): 2980
2	UTM Zone: <input type="checkbox"/> 12 or <input checked="" type="checkbox"/> 13		Datum: <input type="checkbox"/> NAD 83 <input checked="" type="checkbox"/> WGS 84	
a	UTM E (in meters, to nearest 10 meters): 662,750		UTM N (in meters, to nearest 10 meters): 3,544,570	
3	Name and zip code of nearest New Mexico town: Jal, NM 88252			
4	Detailed Driving Instructions from nearest NM town (attach a road map if necessary): From Jal, NM head south on NM-205 S for 6.8 miles. Turn right on Bechham Rd and travel for 1.4 miles. Turn right on unnamed road and follow for 1 mile, bearing right at the fork to facility.			
5	The facility is 7.8 miles southwest of Jal, NM.			
6	Land Status of facility (check one): <input checked="" type="checkbox"/> Private <input type="checkbox"/> Indian/Pueblo <input type="checkbox"/> Government <input type="checkbox"/> BLM <input type="checkbox"/> Forest Service <input type="checkbox"/> Military			
7	List all municipalities, Indian tribes, and counties within a ten (10) mile radius (20.2.72.203.B.2 NMAC) of the property on which the facility is proposed to be constructed or operated: Jal, NM			
8	20.2.72 NMAC applications only : Will the property on which the facility is proposed to be constructed or operated be closer than 50 km (31 miles) to other states, Bernalillo County, or a Class I area (see www.env.nm.gov/air-quality/modeling-publications/)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No (20.2.72.206.A.7 NMAC) If yes, list all with corresponding distances in kilometers: Texas ~2.83 km			
9	Name nearest Class I area: Carlsbad Caverns National Park			
10	Shortest distance (in km) from facility boundary to the boundary of the nearest Class I area (to the nearest 10 meters): 120 km			
11	Distance (meters) from the perimeter of the Area of Operations (AO is defined as the plant site inclusive of all disturbed lands, including mining overburden removal areas) to nearest residence, school or occupied structure: 12 km			
12	Method(s) used to delineate the Restricted Area: fenceline "Restricted Area" is an area to which public entry is effectively precluded. Effective barriers include continuous fencing, continuous walls, or other continuous barriers approved by the Department, such as rugged physical terrain with steep grade that would require special equipment to traverse. If a large property is completely enclosed by fencing, a restricted area within the property may be identified with signage only. Public roads cannot be part of a Restricted Area.			
13	Does the owner/operator intend to operate this source as a portable stationary source as defined in 20.2.72.7.X NMAC? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No A portable stationary source is not a mobile source, such as an automobile, but a source that can be installed permanently at one location or that can be re-installed at various locations, such as a hot mix asphalt plant that is moved to different job sites.			
14	Will this facility operate in conjunction with other air regulated parties on the same property? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes If yes, what is the name and permit number (if known) of the other facility?			

Section 1-E: Proposed Operating Schedule (The 1-E.1 & 1-E.2 operating schedules may become conditions in the permit.)

1	Facility maximum operating ($\frac{\text{hours}}{\text{day}}$): 24	($\frac{\text{days}}{\text{week}}$): 7	($\frac{\text{weeks}}{\text{year}}$): 52	($\frac{\text{hours}}{\text{year}}$): 8760
2	Facility's maximum daily operating schedule (if less than 24 $\frac{\text{hours}}{\text{day}}$)? Start: N/A		AM PM	End: N/A AM PM
3	Month and year of anticipated start of construction: Upon receipt of permit.			
4	Month and year of anticipated construction completion: N/A			
5	Month and year of anticipated startup of new or modified facility: N/A			
6	Will this facility operate at this site for more than one year? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No			

Section 1-F: Other Facility Information

1	Are there any current Notice of Violations (NOV), compliance orders, or any other compliance or enforcement issues related to this facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If yes, specify: N/A		
a	If yes, NOV date or description of issue: N/A	NOV Tracking No: N/A	
b	Is this application in response to any issue listed in 1-F, 1 or 1a above? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If Yes, provide the 1c & 1d info below:		
c	Document Title: N/A	Date: N/A	Requirement # (or page # and paragraph #): N/A
d	Provide the required text to be inserted in this permit: N/A		
2	Is air quality dispersion modeling or modeling waiver being submitted with this application? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
3	Does this facility require an "Air Toxics" permit under 20.2.72.400 NMAC & 20.2.72.502, Tables A and/or B? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
4	Will this facility be a source of federal Hazardous Air Pollutants (HAP)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
a	If Yes, what type of source? <input type="checkbox"/> Major (<input type="checkbox"/> ≥10 tpy of any single HAP OR <input type="checkbox"/> ≥25 tpy of any combination of HAPS) OR <input checked="" type="checkbox"/> Minor (<input checked="" type="checkbox"/> <10 tpy of any single HAP AND <input checked="" type="checkbox"/> <25 tpy of any combination of HAPS)		
5	Is any unit exempt under 20.2.72.202.B.3 NMAC? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
a	If yes, include the name of company providing commercial electric power to the facility: _____ Commercial power is purchased from a commercial utility company, which specifically does not include power generated on site for the sole purpose of the user.		

Section 1-G: Streamline Application (This section applies to 20.2.72.300 NMAC Streamline applications only)

1	<input type="checkbox"/> I have filled out Section 18, "Addendum for Streamline Applications." <input checked="" type="checkbox"/> N/A (This is not a Streamline application.)
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Section 1-H: Current Title V Information - Required for all applications from TV Sources

(Title V-source required information for all applications submitted pursuant to 20.2.72 NMAC (Minor Construction Permits), or 20.2.74/20.2.79 NMAC (Major PSD/NNSR applications), and/or 20.2.70 NMAC (Title V))

1	Responsible Official (R.O.) N/A (20.2.70.300.D.2 NMAC):		Phone: N/A
a	R.O. Title: N/A	R.O. e-mail: N/A	
b	R. O. Address: N/A		
2	Alternate Responsible Official N/A (20.2.70.300.D.2 NMAC):		Phone: N/A
a	A. R.O. Title: N/A	A. R.O. e-mail: N/A	
b	A. R. O. Address: N/A		
3	Company's Corporate or Partnership Relationship to any other Air Quality Permittee (List the names of any companies that have operating (20.2.70 NMAC) permits and with whom the applicant for this permit has a corporate or partnership relationship): N/A		
4	Name of Parent Company ("Parent Company" means the primary name of the organization that owns the company to be permitted wholly or in part.): N/A		
a	Address of Parent Company: N/A		
5	Names of Subsidiary Companies ("Subsidiary Companies" means organizations, branches, divisions or subsidiaries, which are owned, wholly or in part, by the company to be permitted.): N/A		
6	Telephone numbers & names of the owners' agents and site contacts familiar with plant operations: N/A		
7	Affected Programs to include Other States, local air pollution control programs (i.e. Bernalillo) and Indian tribes: Will the property on which the facility is proposed to be constructed or operated be closer than 80 km (50 miles) from other states, local pollution control programs, and Indian tribes and pueblos (20.2.70.402.A.2 and 20.2.70.7.B)? If yes, state which ones and provide the distances in kilometers: N/A		

Section 1-I – Submittal Requirements

Each 20.2.73 NMAC (**NOI**), a 20.2.70 NMAC (**Title V**), a 20.2.72 NMAC (**NSR** minor source), or 20.2.74 NMAC (**PSD**) application package shall consist of the following:

Hard Copy Submittal Requirements:

- 1) One hard copy **original signed and notarized application package printed double sided 'head-to-toe' 2-hole punched** as we bind the document on top, not on the side; except Section 2 (landscape tables), which should be **head-to-head**. Please use **numbered tab separators** in the hard copy submittal(s) as this facilitates the review process. For NOI submittals only, hard copies of UA1, Tables 2A, 2D & 2F, Section 3 and the signed Certification Page are required. **Please include a copy of the check on a separate page.**
- 2) If the application is for a minor NSR, PSD, NNSR, or Title V application, include one working hard **copy** for Department use. This **copy** should be printed in book form, 3-hole punched, and **must be double sided**. Note that this is in addition to the head-to-to 2-hole punched copy required in 1) above. Minor NSR Technical Permit revisions (20.2.72.219.B NMAC) only need to fill out Sections 1-A, 1-B, 3, and should fill out those portions of other Section(s) relevant to the technical permit revision. TV Minor Modifications need only fill out Sections 1-A, 1-B, 1-H, 3, and those portions of other Section(s) relevant to the minor modification. NMED may require additional portions of the application to be submitted, as needed.
- 3) The entire NOI or Permit application package, including the full modeling study, should be submitted electronically. Electronic files for applications for NOIs, any type of General Construction Permit (GCP), or technical revisions to NSRs must be submitted with compact disk (CD) or digital versatile disc (DVD). For these permit application submittals, **two CD** copies are required (in sleeves, not crystal cases, please), with additional CD copies as specified below. NOI applications require only a **single CD** submittal. Electronic files for other New Source Review (construction) permits/permit modifications or Title V permits/permit modifications can be submitted on CD/DVD or sent through AQB's secure file transfer service.

Electronic files sent by (check one):

☐ CD/DVD attached to paper application

☒ Secure electronic transfer. Air Permit Contact Name: Adam Erenstein, Email: AErenstein@trinityconsultants.com,
Phone Number: (505) 266-6611.

a. If the file transfer service is chosen by the applicant, after receipt of the application, the Bureau will email the applicant with instructions for submitting the electronic files through a secure file transfer service. Submission of the electronic files through the file transfer service needs to be completed within 3 business days after the invitation is received, so the applicant should ensure that the files are ready when sending the hard copy of the application. The applicant will not need a password to complete the transfer. **Do not use the file transfer service for NOIs, any type of GCP, or technical revisions to NSR permits.**

- 4) Optionally, the applicant may submit the files with the application on compact disk (CD) or digital versatile disc (DVD) following the instructions above and the instructions in 5 for applications subject to PSD review.
- 5) If **air dispersion modeling** is required by the application type, include the **NMED Modeling Waiver** and/or electronic air dispersion modeling report, input, and output files. The dispersion modeling **summary report only** should be submitted as hard copy(ies) unless otherwise indicated by the Bureau.
- 6) If the applicant submits the electronic files on CD and the application is subject to PSD review under 20.2.74 NMAC (PSD) or NNSR under 20.2.79 NMC include,
 - a. one additional CD copy for US EPA,
 - b. one additional CD copy for each federal land manager affected (NPS, USFS, FWS, USDI) and,
 - c. one additional CD copy for each affected regulatory agency other than the Air Quality Bureau.

If the application is submitted electronically through the secure file transfer service, these extra CDs do not need to be submitted.

Electronic Submittal Requirements [in addition to the required hard copy(ies)]:

- 1) All required electronic documents shall be submitted as 2 separate CDs or submitted through the AQB secure file transfer service. Submit a single PDF document of the entire application as submitted and the individual documents comprising the application.
- 2) The documents should also be submitted in Microsoft Office compatible file format (Word, Excel, etc.) allowing us to access the text and formulas in the documents (copy & paste). Any documents that cannot be submitted in a Microsoft Office compatible format shall be saved as a PDF file from within the electronic document that created the file. If you are unable to provide Microsoft office compatible electronic files or internally generated PDF files of files (items that were not created electronically: i.e. brochures, maps, graphics, etc.), submit these items in hard copy format. We must be able to review the formulas and inputs that calculated the emissions.
- 3) It is preferred that this application form be submitted as 4 electronic files (**3 MSWord docs**: Universal Application section 1 [UA1], Universal Application section 3-19 [UA3], and Universal Application 4, the modeling report [UA4]) and **1 Excel file** of the tables (Universal Application section 2 [UA2]). Please include as many of the 3-19 Sections as practical in a single MS Word electronic document. Create separate electronic file(s) if a single file becomes too large or if portions must be saved in a file format other than MS Word.
- 4) The **electronic file names** shall be a maximum of 25 characters long (including spaces, if any). The format of the electronic Universal Application shall be in the format: "A-3423-FacilityName". The "A" distinguishes the file as an application submittal, as opposed to other documents the Department itself puts into the database. Thus, all electronic application submittals should begin with "A-". Modifications to existing facilities should use the **core permit number** (i.e. '3423') the Department assigned to the facility as the next 4 digits. Use 'XXXX' for new facility applications. The format of any separate electronic submittals (additional submittals such as non-Word attachments, re-submittals, application updates) and Section document shall be in the format: "A-3423-9-description", where "9" stands for the **section #** (in this case Section 9-Public Notice). Please refrain, as much as possible, from submitting any scanned documents as this file format is extremely large, which uses up too much storage capacity in our database. Please take the time to fill out the **header information** throughout all submittals as this will identify any loose pages, including the Application Date (date submitted) & Revision number (0 for original, 1, 2, etc.; which will help keep track of subsequent partial update(s) to the original submittal. Do not use special symbols (#, @, etc.) in file names. The footer information should not be modified by the applicant.

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Table 2-A: Regulated Emission Sources

Unit and stack numbering must correspond throughout the application package. If applying for a NOI under 20.2.73 NMAC, equipment exemptions under 2.72.202 NMAC do not apply.

Unit Number ¹	Source Description	Make	Model #	Serial #	Manufacturer's Rated Capacity ³ (Specify Units)	Requested Permitted Capacity ³ (Specify Units)	Date of Manufacture ²	Controlled by Unit #	Source Classification Code (SCC)	For Each Piece of Equipment, Check One				RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) ⁴	Replacing Unit No.
							Date of Construction/Reconstruction ²	Emissions vented to Stack #		<input type="checkbox"/> Existing (unchanged) <input checked="" type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced				
ENG-2	Compressor Engine 2	Caterpillar	G3616	4EK04915-REF-JEF	1380 hp	1380 hp	12/16/2010	OxCAT-2	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							TBD	ENG-2		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
ENG-3	Compressor Engine 3	Caterpillar	G3616	Unknown	5000 hp	5000 hp	Unknown	OxCat-3	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							Unknown	ENG-3		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
ENG-5	Compressor Engine 5	Caterpillar	G3616A4	Unknown	5000 hp	5000 hp	TBD	OxCat-5	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							TBD	ENG-5		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GEN-1	Generator Engine 1	Caterpillar	G3516 C	Unknown	1978 hp	1978 hp	Unknown	N/A	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							11/1/2018	GEN-1		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GEN-2	Generator Engine 2	Caterpillar	G3516 C	Unknown	1978 hp	1978 hp	Unknown	N/A	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							Unknown	GEN-2		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GEN-3	Generator Engine 3	Caterpillar	G3516 C	Unknown	1978 hp	1978 hp	Unknown	N/A	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							Unknown	GEN-3		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GEN-4	Generator Engine 4	Caterpillar	G3516 C	Unknown	1978 hp	1978 hp	Unknown	N/A	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							Unknown	GEN-4		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GEN-5	Generator Engine 5	Caterpillar	G3516 C	Unknown	1978 hp	1978 hp	Unknown	N/A	20200254	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	4SLB			
							Unknown	GEN-5		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
DHY-1	Glycol Dehydrator	Unknown	Unknown	Unknown	44 MMSCFD	44 MMSCFD	11/1/2018	GR-1	31000304	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43405	GR-1		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
GR-1	Glycol Reboiler	Unknown	Unknown	Unknown	0.75 MMBtu/hr	0.75 MMBtu/hr	11/1/2018	N/A	31000228	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43405	GR-1		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
T-800	Slop Oil Tank 1	Unknown	Unknown	Unknown	500 BBL	500 BBL	3/1/2019	F-400	40400311	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43525	F-400		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
T-801	Slop Oil Tank 2	Unknown	Unknown	Unknown	500 BBL	500 BBL	3/1/2019	F-400	40400311	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43525	F-400		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
OILLOAD-1	Slop Oil Load	N/A	N/A	N/A	94 BBL/d	94 BBL/d	11/1/2018	N/A	40600199	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43405	Fugitive		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
AM-1	Amine Unit	Unknown	Unknown	Unknown	44MMSCFD	44MMSCFD	11/1/2018	F-Temp	31000305	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43405	F-Temp		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				
AR-1	Amine Reboiler	Unknown	Unknown	Unknown	36 MMBtu/hr	36 MMBtu/hr	11/1/2018	N/A	31000404	<input type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed	N/A			
							43405	AR-1		<input checked="" type="checkbox"/> New/Additional	<input type="checkbox"/> Replacement Unit				

Unit Number ¹	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity ³ (Specify Units)	Requested Permitted Capacity ³ (Specify Units)	Date of Manufacture ²	Controlled by Unit #	Source Classi- fication Code (SCC)	For Each Piece of Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) ⁴	Replacing Unit No.
							Date of Construction/ Reconstruction ²	Emissions vented to Stack #				
AGI- COMP1	AGI Compressors	Unknown	Unknown	Unknown	Unknown	Unknown	Unknown	N/A	31088811	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							Unknown	N/A				
AGI- COMP2	AGI Compressors	Unknown	Unknown	Unknown	Unknown	Unknown	Unknown	N/A	31088811	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							Unknown	N/A				
F-7005	Process Flare	Unknown	Unknown	Unknown	32 MMscf/yr	32 MMscf/yr	43525	N/A	31000216	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							43525	F-7005				
F-Temp	Amgas Flare	Unknown	Unknown	Unknown	Unknown	Unknown	43525	N/A	31000216	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							43525	F-Temp				
F-400	Tank Flare	Unknown	Unknown	Unknown	0.41 MMscf/yr	0.41 MMscf/yr	43525	N/A	31000216	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							43525	F-400				
FUG-1	Piping Fugitives	N/A	N/A	N/A	N/A	N/A	43405	N/A	31000311	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							43405	N/A				
TO-1	Thermal Oxidizer	Unknown	Unknown	Unknown	4 MMscf/day	4 MMscf/day	Unknown	TO-1	31000404	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							Unknown	TO-1				
FUG-2	Piping Fugitives	N/A	N/A	N/A	N/A	N/A	N/A	N/A	31000311	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							N/A	N/A				
OILLOAD- 1	Slop Oil Load	N/A	N/A	N/A	94 BBL/d	94 BBL/d	Nov-18	N/A	40600199	<input checked="" type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced	N/A
							11/1/2018	N/A				

¹ Unit numbers must correspond to unit numbers in the previous permit unless a complete cross reference table of all units in both permits is provided.

² Specify dates required to determine regulatory applicability.

³ To properly account for power conversion efficiencies, generator set rated capacity shall be reported as the rated capacity of the engine in horsepower, not the kilowatt capacity of the generator set.

⁴ "4SLB" means four stroke lean burn engine, "4SRB" means four stroke rich burn engine, "2SLB" means two stroke lean burn engine, "CI" means compression ignition, and "SI" means spark ignition

Table 2-B: Insignificant Activities¹ (20.2.70 NMAC) OR Exempted Equipment (20.2.72 NMAC)

All 20.2.70 NMAC (Title V) applications must list all Insignificant Activities in this table. All 20.2.72 NMAC applications must list Exempted Equipment in this table. If equipment listed on this table is exempt under 20.2.72.202.B.5, include emissions calculations and emissions totals for 20.2.B.5 "similar functions" units, operations, and activities in Section 6, Calculations. Equipment and activities exempted under 20.2.72.202 NMAC may not necessarily be Insignificant under 20.2.70 NMAC (and vice versa). Unit & stack numbering must be consistent throughout the application package. Per Exemptions Policy 02-012.00 (see http://www.env.nm.gov/aqb/permit/aqb_pol.html), 20.2.72.202.B NMAC Exemptions do not apply, but 20.2.72.202.A NMAC exemptions do apply to NOI facilities under 20.2.73 NMAC. List 20.2.72.301.D.4 NMAC Auxiliary Equipment for Streamline applications in Table 2-A. The List of Insignificant Activities (for TV) can be found online at <https://www.env.nm.gov/wp-content/uploads/sites/2/2017/10/InsignificantListTitleV.pdf>. TV sources may elect to enter both TV Insignificant Activities and Part 72 Exemptions on this form.

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction ²	For Each Piece of Equipment, Check One	
			Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction ²		
Small Tanks	Small tanks for storing glycol make-up, Amine make-up, lube oil	N/A	N/A	55	20.2.72.202.B.2 NMAC	Nov-18	<input checked="" type="checkbox"/> Existing (unchanged)	<input type="checkbox"/> To be Removed
			N/A	gallons	N/A	Nov-18	<input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced
							<input type="checkbox"/> Existing (unchanged) <input type="checkbox"/> New/Additional <input type="checkbox"/> To Be Modified	<input type="checkbox"/> To be Removed <input type="checkbox"/> Replacement Unit <input type="checkbox"/> To be Replaced

¹ Insignificant activities exempted due to size or production rate are defined in 20.2.70.300.D.6, 20.2.70.7.Q NMAC, and the NMED/AQB List of Insignificant Activities, dated September 15, 2008. Emissions from these insignificant activities do not need to be reported, unless specifically requested.

² Specify date(s) required to determine regulatory applicability.

Unit and stack numbering must correspond throughout the application package. Only list control equipment for TAPs if the TAP's maximum uncontrolled emissions rate is over its respective threshold as listed in 20.2.72 NMAC, Subpart V, Tables A and B. In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions.

[illegible]

¹ List each control device on a separate line. For each control device, list all emission units controlled by the control device.

Table 2-D: Maximum Emissions (under normal operating conditions)

☐ This Table was intentionally left blank because it would be identical to Table 2-E.

Maximum Emissions are the emissions at maximum capacity and prior to (in the absence of) pollution control, emission-reducing process equipment, or any other emission reduction. Calculate the hourly emissions using the worst case hourly emissions for each pollutant. For each pollutant, calculate the annual emissions as if the facility were operating at maximum plant capacity without pollution controls for 8760 hours per year, unless otherwise approved by the Department. List Hazardous Air Pollutants (HAP) & Toxic Air Pollutants (TAPs) in Table 2-I. Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

Unit No.	NOx		CO		VOC		SOx		PM ¹		PM10 ¹		PM2.5 ¹		H ₂ S		Lead	
	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
ENG-2	1.52	6.66	7.21	31.58	2.59	11.33	0.050	0.22	0.099	0.43	0.099	0.43	0.099	0.43	-	-	-	-
ENG-3	5.50	24.09	25.08	109.85	3.08	13.49	0.020	0.090	-	-	0.36	1.59	0.36	1.59	-	-	-	-
ENG-5	5.51	24.14	25.13	110.08	5.39	23.62	0.020	0.086	0.33	1.46	0.33	1.46	0.33	1.46	-	-	-	-
GEN-1	3.94	17.27	8.14	35.64	2.00	8.77	8.70E-03	0.040	-	-	0.14	0.63	0.14	0.63	-	-	-	-
GEN-2 ¹	3.94	10.60	8.10	21.97	2.00	5.40	8.70E-03	0.020	-	-	0.14	0.39	0.14	0.39	-	-	-	-
GEN-3 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
GEN-4 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
GEN-5 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
DHY-1	-	-	-	-	12.92	56.60	-	-	-	-	-	-	-	-	6.00E-04	2.60E-03	-	-
GR-1	0.070	0.32	0.060	0.27	4.04E-03	0.020	4.41E-04	1.93E-03	-	-	5.59E-03	0.020	5.59E-03	0.020	-	-	-	-
T-800	-	-	-	-	1.60	7.02	-	-	-	-	-	-	-	-	0.080	0.35	-	-
T-801	-	-	-	-	1.60	7.02	-	-	-	-	-	-	-	-	0.080	0.35	-	-
AM-1	-	-	-	-	91.82	402.19	-	-	-	-	-	-	-	-	-	-	-	-
AR-1	3.53	15.46	2.96	12.99	0.19	0.85	0.020	0.090	-	-	0.27	1.17	0.27	1.17	-	-	-	-
F-7005	0.050	0.22	0.13	0.58	0.22	0.95	3.62E-04	1.59E-03	-	-	-	-	-	-	3.69E-06	1.62E-05	-	-
F-400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
FUG-1	-	-	-	-	0.32	1.38	-	-	-	-	-	-	-	-	4.04E-03	0.020	-	-
FUG-2	-	-	-	-	0.20	0.87	-	-	-	-	-	-	-	-	2.55E-03	0.010	-	-
TO-1	1.10	2.42	0.64	1.40	-	-	116.28	0.20	-	-	0.060	0.13	0.060	0.13	0.060	1.04E-04	-	-
OILOAD-1	-	-	-	-	37.30	2.80	-	-	-	-	-	-	-	-	-	-	-	-
Malfunction	-	-	-	-	-	10.00	-	-	-	-	-	-	-	-	-	-	-	-
Totals	36.98	101.18	101.75	324.36	167.23	552.31	116.43	0.75	0.43	1.89	1.83	5.82	1.83	5.82	0.23	0.73	-	-

¹**Condensable Particulate Matter:** Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but PM is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

Table 2-E: Requested Allowable Emissions

Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E⁻⁴).

Unit No.	NO _x		CO		VOC		SO _x		PM ¹		PM ₁₀ ¹		PM _{2.5} ¹		H ₂ S		Lead	
	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
ENG-2	1.52	6.66	1.80	7.86	1.76	7.73	0.050	0.22	0.099	0.43	0.099	0.43	0.099	0.43	-	-	-	-
ENG-3	5.50	24.09	1.76	7.71	0.88	3.85	0.020	0.090	-	-	0.36	1.59	0.36	1.59	-	-	-	-
ENG-5	0.55	2.41	1.52	6.67	1.31	5.76	0.020	0.086	0.33	1.46	0.33	1.46	0.33	1.46	-	-	-	-
GEN-1	3.94	17.27	8.14	35.64	2.00	8.77	8.70E-03	0.040	-	-	0.14	0.63	0.14	0.63	-	-	-	-
GEN-2 ¹	3.94	10.60	8.10	21.97	2.00	5.40	8.70E-03	0.020	-	-	0.14	0.39	0.14	0.39	-	-	-	-
GEN-3 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
GEN-4 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
GEN-5 ¹	3.94		8.10		2.00		8.70E-03		-		0.14		0.14		-		-	-
DHY-1	-	-	-	-	0.26	1.13	-	-	-	-	-	-	-	-	1.20E-05	5.20E-05	-	-
GR-1	0.070	0.32	0.060	0.27	4.04E-03	0.020	4.41E-04	1.93E-03	-	-	5.59E-03	0.020	5.59E-03	0.020	-	-	-	-
T-800	-	-	-	-	0.030	0.14	-	-	-	-	-	-	-	-	1.60E-03	7.02E-03	-	-
T-801	-	-	-	-	0.030	0.14	-	-	-	-	-	-	-	-	1.60E-03	7.02E-03	-	-
AM-1	-	-	-	-	1.84	8.04	-	-	-	-	-	-	-	-	-	-	-	-
AR-1	3.53	15.46	2.96	12.99	0.19	0.85	0.020	0.090	-	-	0.27	1.17	0.27	1.17	-	-	-	-
F-7005	0.050	0.22	0.13	0.58	0.22	0.95	3.62E-04	1.59E-03	-	-	-	-	-	-	3.69E-06	1.62E-05	-	-
F-400	0.010	0.060	0.040	0.16	0.070	0.32	6.48E-04	2.84E-03	-	-	-	-	-	-	1.22E-03	5.33E-03	-	-
FUG-1	-	-	-	-	0.32	1.38	-	-	-	-	-	-	-	-	4.04E-03	0.020	-	-
FUG-2	-	-	-	-	0.20	0.87	-	-	-	-	-	-	-	-	2.55E-03	0.010	-	-
TO-1	1.10	2.42	0.64	1.40	-	-	116.28	0.20	-	-	0.060	0.13	0.060	0.13	0.060	1.04E-04	-	-
OILLOAD-1	-	-	-	-	37.30	2.80	-	-	-	-	-	-	-	-	-	-	-	-
Malfunction	-	-	-	-	-	10.00	-	-	-	-	-	-	-	-	-	-	-	-
Totals	32.03	79.52	49.45	95.25	54.42	58.15	116.43	0.75	0.43	1.89	1.83	5.82	1.83	5.82	0.07	0.05	-	-

¹**Condensable Particulate Matter:** Include condensable particulate matter emissions for PM₁₀ and PM_{2.5} if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM₁₀ and PM_{2.5}. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

"*" Denotes an hourly emission rate is not appropriate

Table 2-G: Stack Exit and Fugitive Emission Rates for Special Stacks

☒ I have elected to leave this table blank because this facility does not have any stacks/vents that split emissions from a single source or combine emissions from more than one source listed in table 2-A. Additionally, the emission rates of all stacks match the Requested allowable emission rates stated in Table 2-E.

Use this table to list stack emissions (requested allowable) from split and combined stacks. List Toxic Air Pollutants (TAPs) and Hazardous Air Pollutants (HAPs) in Table 2-I. List all fugitives that are associated with the normal, routine, and non-emergency operation of the facility. Unit and stack numbering must correspond throughout the application package. Refer to Table 2-E for instructions on use of the “-” symbol and on significant figures.

[illegible]

Table 2-H: Stack Exit Conditions

Unit and stack numbering must correspond throughout the application package. Include the stack exit conditions for each unit that emits from a stack, including blowdown venting parameters and tank emissions. If the facility has multiple operating scenarios, complete a separate Table 2-H for each scenario and, for each, type scenario name here:

[illegible]

Table 2-I: Stack Exit and Fugitive Emission Rates for HAPs and TAPs

In the table below, report the Potential to Emit for each HAP from each regulated emission unit listed in Table 2-A, only if the entire facility emits the HAP at a rate greater than or equal to one (1) ton per year. For each such emission unit, HAPs shall be reported to the nearest 0.1 tpy. Each facility-wide Individual HAP total and the facility-wide Total HAPs shall be the sum of all HAP sources calculated to the nearest 0.1 ton per year. Per 20.2.72.403.A.1 NMAC, facilities not exempt [see 20.2.72.402.C NMAC] from TAP permitting shall report each TAP that has an uncontrolled emission rate in excess of its pounds per hour screening level specified in 20.2.72.502 NMAC. TAPs shall be reported using one more significant figure than the number of significant figures shown in the pound per hour threshold corresponding to the substance. Use the HAP nomenclature as it appears in Section 112 (b) of the 1990 CAAA and the TAP nomenclature as it listed in 20.2.72.502 NMAC. Include tank-flashing emissions estimates of HAPs in this table. For each HAP or TAP listed, fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected or the pollutant is emitted in a quantity less than the threshold amounts described above.

Stack No.	Unit No.(s)	Total HAPs		Acetaldehyde <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Benzene <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Ethylbenzene <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Formaldehyde <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		n-Hexane <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Naphthalene <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Toluene <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP		Xylene <input checked="" type="checkbox"/> HAP or <input type="checkbox"/> TAP	
		lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
ENG-2	ENG-2	0.51	2.23	0.030	0.13	0.017	0.075	2.68E-04	1.18E-03	0.43	1.87	-	-	-	-	6.04E-03	0.026	2.11E-03	9.24E-03
ENG-3	ENG-3	0.90	3.96	0.31	1.34	0.020	0.070	1.46E-03	6.38E-03	0.33	1.45	0.040	0.18	-	-	0.010	0.070	6.75E-03	0.030
ENG-5	ENG-5	0.62	2.70	0.10	0.45	0.058	0.25	9.10E-04	3.98E-03	0.33	1.45	-	-	-	-	0.020	0.090	7.15E-03	0.031
GEN-1	GEN-1	1.09	1.59	0.13	0.19	6.98E-03	0.010	6.30E-04	9.19E-04	0.84	1.22	0.020	0.030	-	-	6.47E-03	9.45E-03	2.92E-03	4.26E-03
GEN-2	GEN-2	1.09	2.93	0.13	0.36	6.98E-03	0.020	6.30E-04	1.70E-03	0.84	2.26	0.020	0.050	-	-	6.47E-03	0.020	2.92E-03	7.88E-03
GEN-3	GEN-3	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03	
GEN-4	GEN-4	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03	
GEN-5	GEN-5	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03	
GEN-5	GEN-5	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03	
DHY-1	DHY-1	0.17	0.75	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
GR-1	GR-1	6.06E-05	2.65E-04	-	-	1.54E-06	6.76E-06	-	-	5.51E-03	2.42E-04	-	-	4.49E-07	1.96E-06	2.50E-06	1.10E-05	-	-
T-800	T-800	1.60E-03	7.02E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
T-801	T-801	1.60E-03	7.02E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AM-1	AM-1	1.69	7.42	-	-	0.67	2.92	-	-	-	-	-	-	-	-	-	-	-	-
AR-1	AR-1	2.91E-03	0.010	-	-	7.41E-05	3.25E-04	-	-	2.65E-03	0.010	-	-	2.15E-05	9.43E-05	1.20E-04	5.26E-04	-	-
F-7005	F-7005	4.50	0.54	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
F-400	F-400	1.22E-03	5.33E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
FUG-1	FUG-1	4.04E-03	0.020	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
FUG-2	FUG-2	2.55E-03	0.010	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TO-1	TO-1	3.10	4.76E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
OILLOAD-1	OILLOAD-1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals:		16.95	22.19	1.09	2.47	0.80	3.35	5.79E-03	0.014	5.29	8.25	0.14	0.26	2.19E-05	9.63E-05	0.069	0.22	0.031	0.083

Table 2-J: Fuel

Specify fuel characteristics and usage. Unit and stack numbering must correspond throughout the application package.

Unit No.	Fuel Type (low sulfur Diesel, ultra low sulfur diesel, Natural Gas, Coal, ...)	Fuel Source: purchased commercial, pipeline quality natural gas, residue gas, raw/field natural gas, process gas (e.g. SRU tail gas) or other	Specify Units				
			Lower Heating Value	Hourly Usage	Annual Usage	% Sulfur	% Ash
ENG-2	Natural Gas	Residue Gas	1119	8814 scf/hr	77.21 MMscf/yr	N/A	N/A
ENG-3	Natural Gas	Residue Gas	1119	29875 scf/hr	261.70 MMscf/yr	N/A	N/A
ENG-5	Natural Gas	Residue Gas	1119	29875 scr/hr	261.70 MMscr/yr	N/A	N/A
GEN-1	Natural Gas	Residue Gas	1119	12916 scf/hr	113.14 MMscf/yr	N/A	N/A
GEN-2	Natural Gas	Residue Gas	1119	12916 scf/hr	41.38 MMscf/yr	N/A	N/A
GEN-3	Natural Gas	Residue Gas	1119	12916 scf/hr	41.38 MMscf/yr	N/A	N/A
GEN-4	Natural Gas	Residue Gas	1119	12916 scf/hr	41.38 MMscf/yr	N/A	N/A
GEN-5	Natural Gas	Residue Gas	1119	12916 scf/hr	41.38 MMscf/yr	N/A	N/A
GR-1	Natural Gas	Residue Gas (Wet Fuel Gas)	966	776 scf/hr	6.80 MMscf/yr	N/A	N/A
AR-1	Natural Gas	Residue Gas (Wet Fuel Gas)	966	37267 scf/hr	326.46 MMscf/yr	N/A	N/A
TO-1	Natural Gas	Residue Gas	1119	3568 scf/hr	31.26 MMscf/yr	N/A	N/A
F-7005	Natural Gas	Residue Gas (Wet Fuel Gas)	966	216 scf/hr	1.89 MMscf/yr	N/A	N/A
F-400	Natural Gas	Residue Gas	1119	47 scf/hr	0.41 MMscf/yr	N/A	N/A

For each tank, list the liquid(s) to be stored in each tank. If it is expected that a tank may store a variety of hydrocarbon liquids, enter "mixed hydrocarbons" in the Composition column for that tank and enter the corresponding data of the most volatile liquid to be stored in the tank. If tank is to be used for storage of different materials, list all the materials in the "All Calculations" attachment, run the newest version of TANKS on each, and use the material with the highest emission rate to determine maximum uncontrolled and requested allowable emissions rate. The permit will specify the most volatile category of liquids that may be stored in each tank. Include appropriate tank-flashing modeling input data. Use additional sheets if necessary. Unit and stack numbering must correspond throughout the application package.

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Include appropriate tank-flashing modeling input data. Use an addendum to this table for unlisted data categories. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary. See reference Table 2-L2. Note: 1.00 bbl = 10.159 M3 = 42.0 gal

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Table 2-L2: Liquid Storage Tank Data Codes Reference Table

Roof Type	Seal Type, Welded Tank Seal Type		Seal Type, Riveted Tank Seal Type		Roof, Shell Color	Paint Condition
FX: Fixed Roof	Mechanical Shoe Seal	Liquid-mounted resilient seal	Vapor-mounted resilient seal	Seal Type	WH: White	Good
IF: Internal Floating Roof	A: Primary only	A: Primary only	A: Primary only	A: Mechanical shoe, primary only	AS: Aluminum (specular)	Poor
EF: External Floating Roof	B: Shoe-mounted secondary	B: Weather shield	B: Weather shield	B: Shoe-mounted secondary	AD: Aluminum (diffuse)	
P: Pressure	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	LG: Light Gray	
Note: 1.00 bbl = 0.159 M ³ = 42.0 gal					MG: Medium Gray	
					BL: Black	
					OT: Other (specify)	

Note: $1.00 \text{ bbl} = 0.159 \text{ M}^3 = 42.0 \text{ gal}$

Table 2-M: Materials Processed and Produced (Use additional sheets as necessary.)

[illegible]

Table 2-N: CEM Equipment

Enter Continuous Emissions Measurement (CEM) Data in this table. If CEM data will be used as part of a federally enforceable permit condition, or used to satisfy the requirements of a state or federal regulation, include a copy of the CEM's manufacturer specification sheet in the Information Used to Determine Emissions attachment. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

[illegible]

Table 2-O: Parametric Emissions Measurement Equipment

Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

[illegible]

Table 2-P: Greenhouse Gas Emissions

Applications submitted under 20.2.70, 20.2.72, & 20.2.74 NMAC are required to complete this Table. Power plants, Title V major sources, and PSD major sources must report and calculate all GHG emissions for each unit. Applicants must report potential emission rates in short tons per year (see Section 6.a for assistance). Include GHG emissions during Startup, Shutdown, and Scheduled Maintenance in this table. For minor source facilities that are not power plants, are not Title V, or are not PSD, there are three options for reporting GHGs 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHG as a second separate unit; OR 3) check the following box.

☐ By checking this box, the applicant acknowledges the total CO₂e emissions are less than 75,000 tons per year.

		CO ₂ ton/yr	N ₂ O ton/yr	CH ₄ ton/yr	SF ₆ ton/yr	PFC/HFC ton/yr ²										Total GHG Mass Basis ton/yr ⁴	Total CO ₂ e ton/yr ⁵
Unit No.	GWPs ¹	1	298	25	22,800	footnote 3											
ENG-2	mass GHG	5,054.04	9.53E-03	0.095	-	-										5,054.15	
	CO ₂ e	5,054.04	2.84	2.38	-	-											5,059.26
ENG-3	mass GHG	17,674.93	0.040	0.22	-	-										17,675.19	
	CO ₂ e	17,674.93	13.06	5.48	-	-											17,693.47
ENG-5	mass GHG	17,130.75	0.032	0.32	-	-										17,131.11	
	CO ₂ e	17,130.75	9.62	8.07	-	-											17,148.44
GEN-1	mass GHG	2,547.25	-	0.030	-	-										2,547.28	
	CO ₂ e	2,547.25	-	0.79	-	-											2,548.04
GEN-2	mass GHG	-	-	-	-	-										-	
	CO ₂ e	-	-	-	-	-											-
GEN-3	mass GHG	-	-	-	-	-										-	
	CO ₂ e	-	-	-	-	-											-
GEN-4	mass GHG	-	-	-	-	-										-	
	CO ₂ e	-	-	-	-	-											-
GEN-5	mass GHG	-	-	-	-	-										-	
	CO ₂ e	-	-	-	-	-											-
GEN-CAP	mass GHG	4,710.67	0.030	0.060	-	-										4,710.76	
	CO ₂ e	4,710.67	8.02	1.46	-	-											4,720.15
TO-1	mass GHG	2,075.92	0.040	0.040	-	-										2,076.00	
	CO ₂ e	2,075.92	11.29	0.99	-	-											2,088.20
GR-1	mass GHG	386.47	0.010	0.010	-	-										386.49	
	CO ₂ e	386.47	2.11	0.19	-	-											388.77
AR-1	mass GHG	18,550.59	0.34	0.36	-	-										18,551.29	
	CO ₂ e	18,550.59	101.35	8.89	-	-											18,660.83
F-7005	mass GHG	1,879.98	0.030	0.040	-	-										1,880.05	
	CO ₂ e	1,879.89	10.32	0.90	-	-											1,891.11
F-400	mass GHG	49.80	-	-	-	-										49.80	
	CO ₂ e	49.80	0.27	0.02	-	-											50.09
	mass GHG																
	CO ₂ e																
Total	mass GHG	70,060.40	0.53	1.18	-	-										70,062.11	
	CO ₂ e	70,060.31	158.88	29.17	-	-											70,248.36

¹ GWP (Global Warming Potential): Applicants must use the most current GWPs codified in Table A-1 of 40 CFR part 98. GWPs are subject to change, therefore, applicants need to check 40 CFR 98 to confirm GWP values.

² For HFCs or PFCs describe the specific HFC or PFC compound and use a separate column for each individual compound.

³ For each new compound, enter the appropriate GWP for each HFC or PFC compound from Table A-1 in 40 CFR 98.

⁴ Green house gas emissions on a **mass basis** is the ton per year green house gas emission before adjustment with its GWP.

⁵ CO₂e means Carbon Dioxide Equivalent and is calculated by multiplying the TPY mass emissions of the green house gas by its GWP.

Section 3

Application Summary

The **Application Summary** shall include a brief description of the facility and its process, the type of permit application, the applicable regulation (i.e. 20.2.72.200.A.X, or 20.2.73 NMAC) under which the application is being submitted, and any air quality permit numbers associated with this site. If this facility is to be collocated with another facility, provide details of the other facility including permit number(s). In case of a revision or modification to a facility, provide the lowest level regulatory citation (i.e. 20.2.72.219.B.1.d NMAC) under which the revision or modification is being requested. Also describe the proposed changes from the original permit, how the proposed modification will affect the facility's operations and emissions, de-bottlenecking impacts, and changes to the facility's major/minor status (both PSD & Title V).

The **Process Summary** shall include a brief description of the facility and its processes.

Startup, Shutdown, and Maintenance (SSM) routine or predictable emissions: Provide an overview of how SSM emissions are accounted for in this application. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app_form.html) for more detailed instructions on SSM emissions.

Northwind Midstream Partners, LLC (Northwind) is submitting this application for a significant revision to NSR Permit No. 7747-M4R1 pursuant 20.2.72.203.A. NMAC. The facility is located in Lea County, New Mexico. With this application Northwind is proposing to add (1) Caterpillar 3516B engine (ENG-2) to the facility. Titan Treater Plant #1 receives sour natural gas from pipelines and treats it to remove acid gas (CO₂ and H₂S) and water. The treated gas is compressed and sent-off site via pipeline.

Field gas enters the facility and condensed liquids are separated at the knock-out vessel. Liquids are sent to two 500 storage tanks (T-800/801) where it is stored. The inlet gas is compressed in three compressors operated by gas engines (ENG-2, ENG-3, & ENG-5) as needed to achieve required operating pressure and for pipeline transport off-site. After compression, the inlet gas is sent to an amine treatment and regeneration unit (AM-1), which uses methyl diethanolamine (MDEA) to remove acid gases carbon dioxide (CO₂) and hydrogen sulfide (H₂S) from the gas stream. The amine treater includes a hot oil loop and a reboiler (AR-1) providing heat to the regeneration column. Wet fuel gas from the amine system is used as fuel in the reboiler AR-1. The acid gas stream from the amine unit regeneration column flash tank, rich in H₂S and CO₂, is sent to the AGI system for underground disposal.

Sweet wet gas from the amine unit is sent to a glycol dehydration unit (DHY-1). The glycol unit includes a gas-fired reboiler (GR-1) for supplying heat to the system. Wet fuel gas from the amine system is used as fuel for GR-1. The emissions from the glycol unit flash tank and regeneration column are controlled by a condenser and remaining emissions are routed to the reboiler GR-1 for combustion and control. Liquids from compressor interstage knockout and other knock-out vessels are sent to the 500 bbl tanks (T-800/801). An intermediate flash vessel upstream of the tanks reduces potential flashing emissions from the tanks. The gas from the intermediate flash vessel is routed to the main process flare (F-7005), which also controls SSM gas streams in case of failure of existing process equipment. Wet fuel gas from the amine system is used as fuel in F-7005 supplemented by pipeline quality natural gas as necessary. A natural-gas generator engine (GEN-1) provides power for site equipment besides the AGI system.

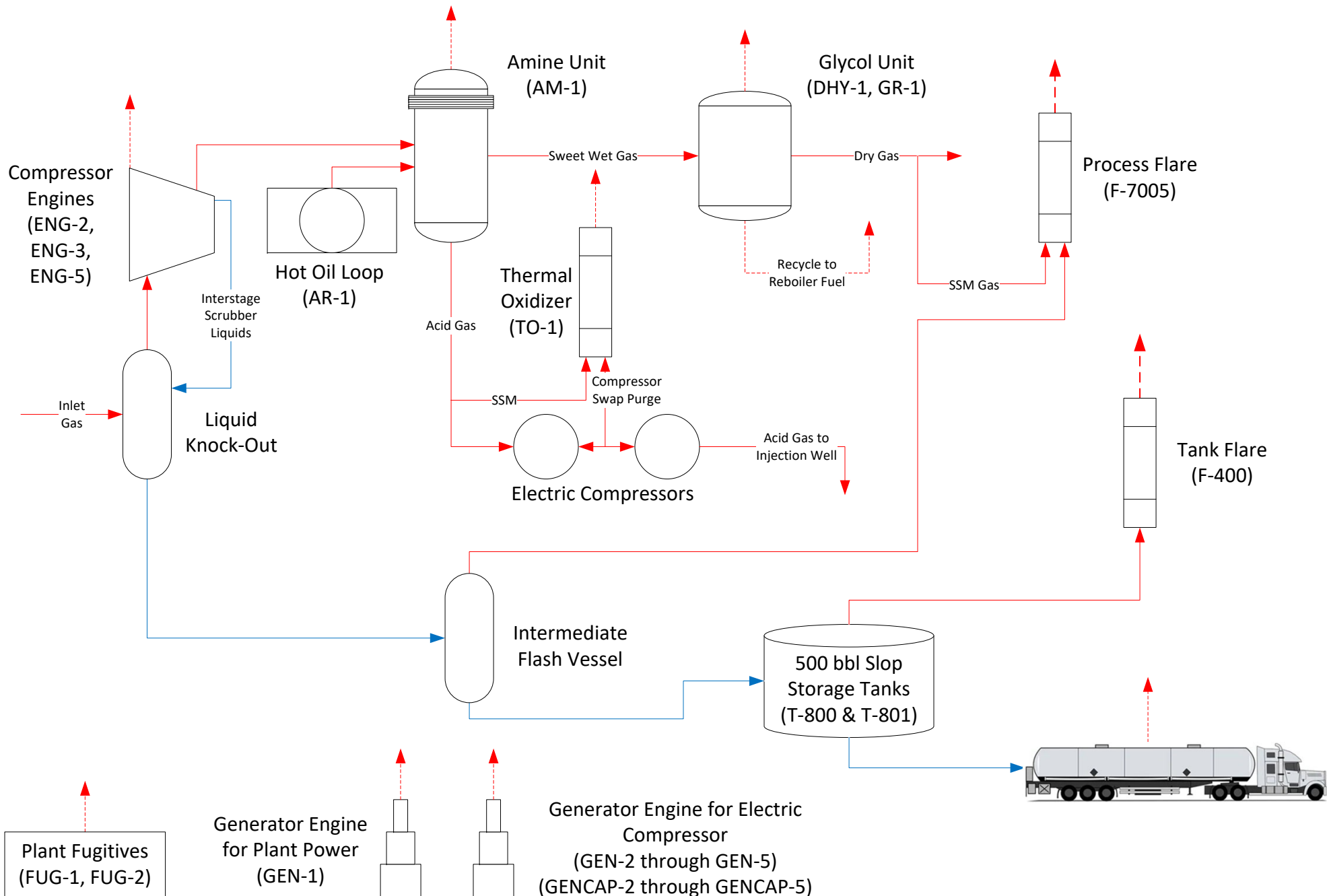
The AGI system will use two electric compressors for acid gas injection to the underground acid gas well. Normally, one electric compressor will run at any time. The compressors will be powered by four (4) fuel gas fired generators (GEN-2 through GEN-5). During routine operation, the electric compressor will be powered by two out of the four generators operating at approximately 60% load. At times, when compressor load balancing is necessary, the compressors will be swapped in operation. During the swap, the residual acid gas vapors trapped in the line between the compressors will be vented and combusted in a thermal oxidizer (TO-1). The thermal oxidizer (TO-1) will always be operated in idle mode (except during shutdown of the plant), in order to be ready to accept the low heat content acid gases vented to the unit and to ensure adequate combustion of the acid gas. The thermal oxidizer will use fuel gas generated at the site for combustion.

Section 4

Process Flow Sheet

A **process flow sheet** and/or block diagram indicating the individual equipment, all emission points and types of control applied to those points. The unit numbering system should be consistent throughout this application.

A process flow diagram of the facility has been attached on the following page.

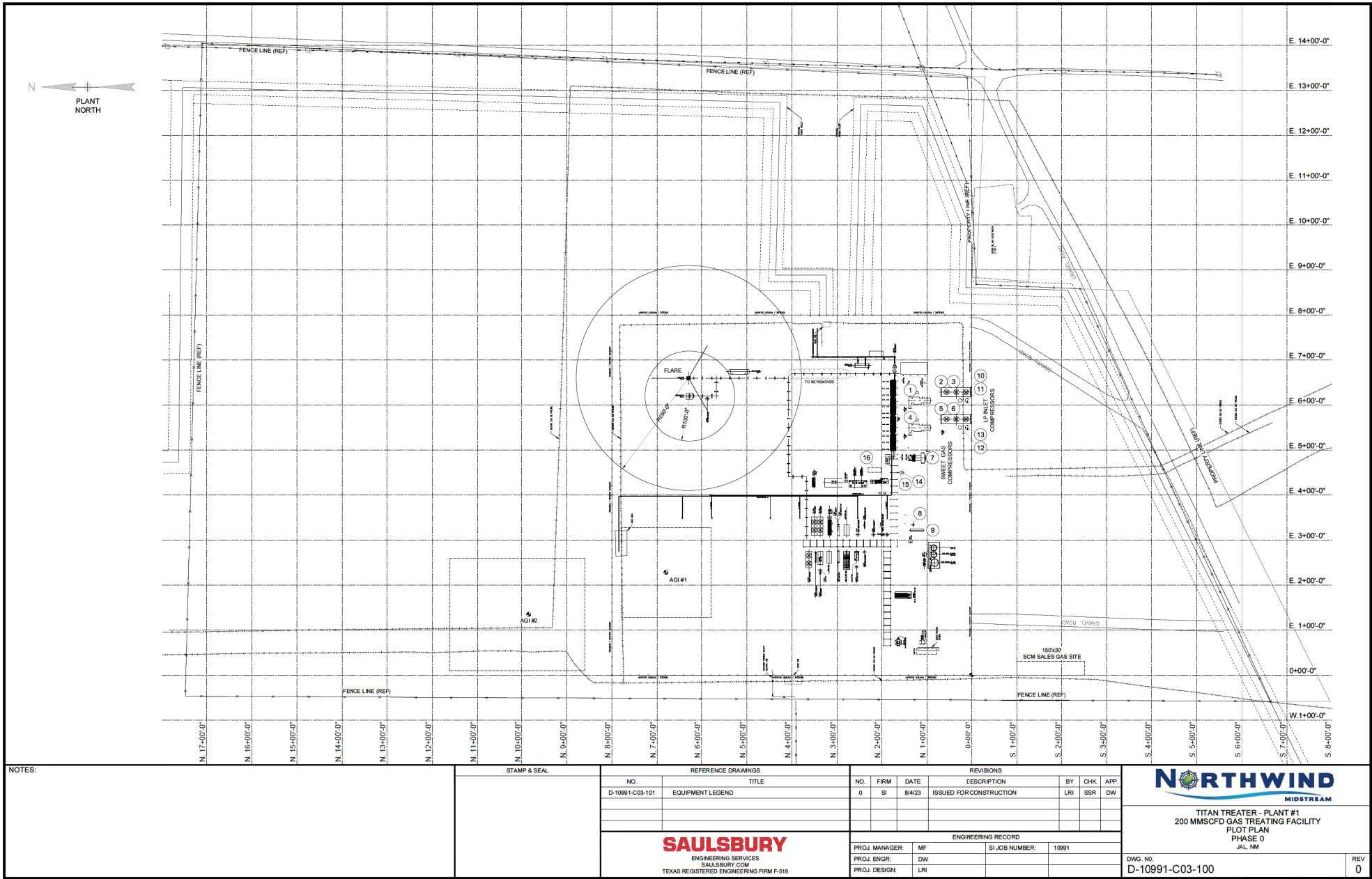


Section 5

Plot Plan Drawn to Scale

A **plot plan drawn to scale** showing emissions points, roads, structures, tanks, and fences of property owned, leased, or under direct control of the applicant. This plot plan must clearly designate the restricted area as defined in UA1, Section 1-D.12. The unit numbering system should be consistent throughout this application.

A plot plan of the entire facility has been attached on the following page.



NOTES:

STAMP & SEAL

REFERENCE DRAWINGS	
NO.	TITLE
D-10991-C03-101	EQUIPMENT LEGEND
SAULSBURY ENGINEERING SERVICES SAULSBURY.COM TEXAS REGISTERED ENGINEERING FIRM F-518	

REVISIONS			
NO.	FIRM	DATE	DESCRIPTION
0	SI	8/4/23	ISSUED FOR CONSTRUCTION
BY: LRI CHK: SSR APP: DW			
ENGINEERING RECORD			
PROJ. MGR:	MF	SI JOB NUMBER:	10991
PROJ. ENGR:	DW		
PROJ. DESIGN:	LRI		

TITAN TREATER - PLANT #1
 200 MMSCFD GAS TREATING FACILITY
 PLOT PLAN
 PHASE 0
 JAL NM

DWG. NO. D-10991-C03-100

REV 0

Section 6

All Calculations

Show all calculations used to determine both the hourly and annual controlled and uncontrolled emission rates. All calculations shall be performed keeping a minimum of three significant figures. Document the source of each emission factor used (if an emission rate is carried forward and not revised, then a statement to that effect is required). If identical units are being permitted and will be subject to the same operating conditions, submit calculations for only one unit and a note specifying what other units to which the calculations apply. All formulas and calculations used to calculate emissions must be submitted. The "Calculations" tab in the UA2 has been provided to allow calculations to be linked to the emissions tables. Add additional "Calc" tabs as needed. If the UA2 or other spread sheets are used, all calculation spread sheet(s) shall be submitted electronically in Microsoft Excel compatible format so that formulas and input values can be checked. Format all spread sheets and calculations such that the reviewer can follow the logic and verify the input values. Define all variables. If calculation spread sheets are not used, provide the original formulas with defined variables. Additionally, provide subsequent formulas showing the input values for each variable in the formula. All calculations, including those calculations are imbedded in the Calc tab of the UA2 portion of the application, the printed Calc tab(s), should be submitted under this section.

Tank Flashing Calculations: The information provided to the AQB shall include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., NOI, permit, or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis. If Hysis is used, all relevant input parameters shall be reported, including separator pressure, gas throughput, and all other relevant parameters necessary for flashing calculation.

SSM Calculations: It is the applicant's responsibility to provide an estimate of SSM emissions or to provide justification for not doing so. In this Section, provide emissions calculations for Startup, Shutdown, and Routine Maintenance (SSM) emissions listed in the Section 2 SSM and/or Section 22 GHG Tables and the rational for why the others are reported as zero (or left blank in the SSM/GHG Tables). Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app_form.html) for more detailed instructions on calculating SSM emissions. If SSM emissions are greater than those reported in the Section 2, Requested Allowables Table, modeling may be required to ensure compliance with the standards whether the application is NSR or Title V. Refer to the Modeling Section of this application for more guidance on modeling requirements.

Glycol Dehydrator Calculations: The information provided to the AQB shall include the manufacturer's maximum design recirculation rate for the glycol pump. If GRI-Glycalc is used, the full input summary report shall be included as well as a copy of the gas analysis that was used.

Road Calculations: Calculate fugitive particulate emissions and enter haul road fugitives in Tables 2-A, 2-D and 2-E for:

1. If you transport raw material, process material and/or product into or out of or within the facility and have PER emissions greater than 0.5 tpy.
2. If you transport raw material, process material and/or product into or out of the facility more frequently than one round trip per day.

Significant Figures:

- A. All emissions standards are deemed to have at least two significant figures, but not more than three significant figures.
- B. At least 5 significant figures shall be retained in all intermediate calculations.
- C. In calculating emissions to determine compliance with an emission standard, the following rounding off procedures shall be used:

- (1) If the first digit to be discarded is less than the number 5, the last digit retained shall not be changed;
- (2) If the first digit discarded is greater than the number 5, or if it is the number 5 followed by at least one digit other than the number zero, the last figure retained shall be increased by one unit; **and**
- (3) If the first digit discarded is exactly the number 5, followed only by zeros, the last digit retained shall be rounded upward if it is an odd number, but no adjustment shall be made if it is an even number.
- (4) The final result of the calculation shall be expressed in the units of the standard.

Control Devices: In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions. The applicant can indicate in this section of the application if they chose to not take credit for the reduction in emission rates. For notices of intent submitted under 20.2.73 NMAC, only uncontrolled emission rates can be considered to determine applicability unless the state or federal Acts require the control. This information is necessary to determine if federally enforceable conditions are necessary for the control device, and/or if the control device produces its own regulated pollutants or increases emission rates of other pollutants.

This section contains the following calculations for this facility. Supporting documentation for these calculations can be found in Section 7.

Subsection 1 – Emission calculations for units either added or modified with this application.

Caterpillar Engines (Units ENG-2)

NO_x, CO, VOC, and formaldehyde emission rates were calculated using manufacturer specifications. SO₂ emissions are based on a conservative fuel sulfur content estimated of 2 gr S/100 scf and 100% conversion of elemental sulfur to SO₂. Particulate (PM, PM_{2.5}, and PM₁₀) and HAP emissions were calculated using AP-42 Table 3.2-2. Greenhouse gas emissions are estimated using emission factors from 40 CFR 98 Subpart C Tables C-1 and C-2.

Subsection 2 – Emission calculations for all other units at this facility not affected by this application. A description of the emission calculations is provided for all units added or modified at this facility since Northwind's acquisition.

Caterpillar Engines (Units ENG-5)

NO_x, CO, VOC, and formaldehyde emission rates were calculated using manufacturer specifications. SO₂ emissions are based on a conservative fuel sulfur content estimated of 2 gr S/100 scf and 100% conversion of elemental sulfur to SO₂. Particulate (PM, PM_{2.5}, and PM₁₀) and HAP emissions were calculated using AP-42 Table 3.2-2. Greenhouse gas emissions are estimated using emission factors from 40 CFR 98 Subpart C Tables C-1 and C-2.

Section 6

Subsection 1 - Emission Calculations for Units either Added or Modified with this Application

For clarity, this Subsection 1 contains emission calculations for units that were either added or modified with this application (i.e. Units ENG-2). For all other emission calculations pertinent to the other units at this facility, please refer to Section 6 Subsection 2.

Compressor Engine Emissions

Maximum Uncontrolled Emissions																
Equipment	NO _x		CO		VOC		SO _x		PM		PM ₁₀		PM _{2.5}		H ₂ S	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
ENG-2	1.52	6.66	7.21	31.58	2.59	11.33	0.050	0.22	0.099	0.43	0.099	0.43	0.099	0.43	-	-
ENG-3	5.50	24.09	25.08	109.85	3.08	13.49	0.020	0.090	-	-	0.36	1.59	0.36	1.59	-	-
ENG-5	5.51	24.14	25.13	110.08	5.39	23.62	0.020	0.086	0.33	1.46	0.33	1.46	0.33	1.46	-	-
GEN-1	3.94	17.27	8.14	35.64	2.00	8.77	8.70E-03	0.040	-	-	0.14	0.63	0.14	0.63	-	-
GEN-2	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
GEN-3	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
GEN-4	3.94	10.60	8.10	21.97	2.00	5.40	8.70E-03	0.020	-	-	0.14	0.39	0.14	0.39	-	-
GEN-5	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
DHY-1	-	-	-	-	12.92	56.60	-	-	-	-	-	-	-	-	6.00E-04	2.60E-03
GR-1	0.070	0.32	0.060	0.27	4.04E-03	0.020	4.41E-04	1.93E-03	-	-	5.59E-03	0.020	5.59E-03	0.020	-	-
T-800	-	-	-	-	1.60	7.02	-	-	-	-	-	-	-	-	0.080	0.35
T-801	-	-	-	-	1.60	7.02	-	-	-	-	-	-	-	-	0.080	0.35
AM-1	-	-	-	-	91.82	402.19	-	-	-	-	-	-	-	-	-	-
AR-1	3.53	15.46	2.96	12.99	0.19	0.85	0.020	0.090	-	-	0.27	1.17	0.27	1.17	-	-
F-7005	0.050	0.22	0.13	0.58	0.22	0.95	3.62E-04	1.59E-03	-	-	-	-	-	-	3.69E-06	1.62E-05
F-400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
FUG-1	-	-	-	-	0.32	1.38	-	-	-	-	-	-	-	-	4.04E-03	0.020
FUG-2	-	-	-	-	0.20	0.87	-	-	-	-	-	-	-	-	2.55E-03	0.010
TO-1	1.10	2.42	0.64	1.40	-	-	116.28	0.20	-	-	0.060	0.13	0.060	0.13	0.060	1.04E-04
OILLOAD-1	-	-	-	-	37.30	2.80	-	-	-	-	-	-	-	-	-	-
Total	36.98	101.18	101.75	324.36	167.23	542.31	116.43	0.75	0.43	1.89	1.83	5.82	1.83	5.82	0.23	0.73

Maximum Controlled Emissions																
Equipment	NO _x		CO		VOC		SO _x		PM		PM ₁₀		PM _{2.5}		H ₂ S	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
ENG-2	1.52	6.66	1.80	7.86	1.76	7.73	0.050	0.22	0.099	0.43	0.099	0.43	0.099	0.43	-	-
ENG-3	5.50	24.09	1.76	7.71	0.88	3.85	0.020	0.090	-	-	0.36	1.59	0.36	1.59	-	-
ENG-5	0.55	2.41	1.52	6.67	1.31	5.76	0.020	0.086	0.33	1.46	0.33	1.46	0.33	1.46	-	-
GEN-1	3.94	17.27	8.14	35.64	2.00	8.77	8.70E-03	0.040	-	-	0.14	0.63	0.14	0.63	-	-
GEN-2	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
GEN-3	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
GEN-4	3.94	10.60	8.10	21.97	2.00	5.40	8.70E-03	0.020	-	-	0.14	0.39	0.14	0.39	-	-
GEN-5	3.94		8.10		2.00		8.70E-03		-	-	0.14		0.14		-	-
DHY-1	-	-	-	-	0.26	1.13	-	-	-	-	-	-	-	-	1.20E-05	5.20E-05
GR-1	0.070	0.32	0.060	0.27	4.04E-03	0.020	4.41E-04	1.93E-03	-	-	5.59E-03	0.020	5.59E-03	0.020	-	-
T-800	-	-	-	-	0.030	0.14	-	-	-	-	-	-	-	-	1.60E-03	7.02E-03
T-801	-	-	-	-	0.030	0.14	-	-	-	-	-	-	-	-	1.60E-03	7.02E-03
AM-1	-	-	-	-	1.84	8.04	-	-	-	-	-	-	-	-	-	-
AR-1	3.53	15.46	2.96	12.99	0.19	0.85	0.020	0.090	-	-	0.27	1.17	0.27	1.17	-	-
F-7005	0.050	0.22	0.13	0.58	0.22	0.95	3.62E-04	1.59E-03	-	-	-	-	-	-	3.69E-06	1.62E-05
F-7005 SSM	16.66	0.20	44.68	5.36	125.63	15.08	414.15	49.70	-	-	-	-	-	-	4.50	0.54
F-400	0.010	0.060	0.040	0.16	0.070	0.32	6.48E-04	2.84E-03	-	-	-	-	-	-	1.22E-03	5.33E-03
FUG-1	-	-	-	-	0.32	1.38	-	-	-	-	-	-	-	-	4.04E-03	0.020
FUG-2	-	-	-	-	0.20	0.87	-	-	-	-	-	-	-	-	2.55E-03	0.010
TO-1	1.10	2.42	0.64	1.40	-	-	116.28	0.20	-	-	0.060	0.13	0.060	0.13	0.060	1.04E-04
TO-1 SSM	4.00	4.83E-03	2.32	2.80E-03	-	-	5,814.78	8.74	-	-	0.22	2.61E-04	0.22	2.61E-04	3.10	4.65E-03
OILLOAD-1	-	-	-	-	37.30	2.80	-	-	-	-	-	-	-	-	-	-
Malfunction	-	-	-	-	-	10.00	-	-	-	-	-	-	-	-	-	-
Total	52.69	79.72	96.45	100.61	180.05	73.23	6,345.36	59.19	0.43	1.89	2.05	5.82	2.05	5.82	7.67	0.59

Controlled HAP Emissions																			
Equipment	Total HAPs		Acetaldehyde		Benzene		Ethylbenzene		Formaldehyde		n-Hexane		Naphthalene		Toluene		Xylene		CO2e tpy
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	
ENG-2	0.51	2.23	0.030	0.13	0.017	0.075	2.68E-04	1.18E-03	0.43	1.87	-	-	-	-	6.04E-03	0.026	2.11E-03	9.24E-03	5,059.26
ENG-3	0.90	3.96	0.31	1.34	0.020	0.070	1.46E-03	6.38E-03	0.33	1.45	0.040	0.18	-	-	0.010	0.070	6.75E-03	0.030	17,693.47
ENG-5	0.62	2.70	0.10	0.45	0.058	0.25	9.10E-04	3.98E-03	0.33	1.45	-	-	-	-	0.020	0.090	7.15E-03	0.031	17,148.44
GEN-1	1.09	1.59	0.13	0.19	6.98E-03	0.010	6.30E-04	9.19E-04	0.84	1.22	0.020	0.030	-	-	6.47E-03	9.45E-03	2.92E-03	4.26E-03	2,548.04
GEN-2	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03		
GEN-3	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03		
GEN-4	1.09	2.93	0.13	0.36	6.98E-03	0.020	6.30E-04	1.70E-03	0.84	2.26	0.020	0.050	-	-	6.47E-03	0.020	2.92E-03	7.88E-03	4,720.15
GEN-5	1.09		0.13		6.98E-03		6.30E-04		0.84		0.020		-		6.47E-03		2.92E-03		
DHY-1	0.17	0.75	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
GR-1	6.06E-05	2.65E-04	-	-	1.54E-06	6.76E-06	-	-	5.51E-03	2.42E-04	-	-	4.49E-07	1.96E-06	2.50E-06	1.10E-05	-	-	388.77
T-800	1.60E-03	7.02E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
T-801	1.60E-03	7.02E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AM-1	1.69	7.42	-	-	0.67	2.92	-	-	-	-	-	-	-	-	-	-	-	-	-
AR-1	2.91E-03	0.010	-	-	7.41E-05	3.25E-04	-	-	2.65E-03	0.010	-	-	2.15E-05	9.43E-05	1.20E-04	5.26E-04	-	-	18,660.83
F-7005	4.50	0.54	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1,891.11
F-400	1.22E-03	5.33E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	50.09
FUG-1	4.04E-03	0.020	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
FUG-2	2.55E-03	0.010	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TO-1	3.10	4.76E-03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2,088.20
OILLOAD-1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	16.95	22.19	1.09	2.47	0.80	3.35	5.79E-03	0.014	5.29	8.25	0.140	0.26	2.19E-05	9.63E-05	0.069	0.22	0.031	0.083	70,248.36

Northwind Midstream Partners, LLC - Titan Treater Plant #1

Compressor Engine Emissions

Unit:	ENG-2	
Model:	CAT G3516B Compressor Engine	4SLB
	1380 hp	Mfg. specs
Fuel Consumption:	7148 Btu/hp-hr	Mfg. specs
Fuel Heating Value:	1119.17 Btu/scf	Facility Specific
Daily Fuel Usage:	211533 scf/day	Calculated
Hourly Fuel Usage:	8814 scf/hr	Hourly Fuel Consumption
Annual Fuel Usage:	77.21 MMscf/yr	Calculated

Uncontrolled Emissions														
	NO _x ¹	CO ¹	VOC ¹	SO ₂ ²	PM ³	Formaldehyde ⁴	Acetaldehyde ⁴	Acrolein ⁴	Benzene ⁴	E-Benzene ⁴	Toluene ⁴	Xylene ⁴	Total HAP	Units
Emission Factors	0.50	2.37	0.43		0.032	0.41								g/hp-hr
				0.02			3.06E-03	2.89E-03	1.73E-03	2.72E-05	6.12E-04	2.14E-04		lb/MMBtu
														gr/scf
Hourly Totals	1.52	7.21	2.59	0.050	0.099	1.25	0.030	0.028	0.017	2.68E-04	6.04E-03	2.11E-03	1.33	lb/hr
Annual Totals	6.66	31.58	11.33	0.22	0.43	5.46	0.13	0.12	0.075	1.18E-03	0.026	9.24E-03	5.83	ton/yr

Controlled Emissions														
	NO _x	CO	VOC	SO ₂ ²	PM ³	Formaldehyde ⁴	Acetaldehyde ⁴	Acrolein ⁴	Benzene ⁴	E-Benzene ⁴	Toluene ⁴	Xylene ⁴	Total HAP	Units
Emission Factors	0.50	0.59	0.43		0.032	0.14								g/hp-hr
Percent Reduction	0%	75%	0%			66%								
				0.02			3.06E-03	2.89E-03	1.73E-03	2.72E-05	6.12E-04	2.14E-04		lb/MMBtu
														gr/scf
Hourly Totals	1.52	1.80	1.76	0.050	0.099	0.43	0.030	0.028	0.017	2.68E-04	6.04E-03	2.11E-03	0.51	lb/hr
Annual Totals	6.66	7.86	7.73	0.221	0.43	1.87	0.13	0.12	0.075	1.18E-03	0.026	9.24E-03	2.23	ton/yr

GHG Calculations

CO ₂ [*]	N ₂ O [*]	CH ₄ [*]	CO ₂ e [*]
53.06	0.0001	0.001	kg/MMBtu 40 CFR 98 Subpart C Tables C-1 and C-2
1	298	25	GWP 40 CFR 98 Table A-1
5,054.04	9.53E-03	0.095	tpy Engine
5,054.04	2.84	2.38	tpy CO ₂ e
Total: 5,059.26 tpy CO₂e			

* N₂O, CH₄, and CO₂ tpy Emission Rate= EF* Fuel Usage * Fuel Heat Value * 2.20462 lb/1 kg * 1 ton/2000 lb

CO₂e tpy Emission Rate = CO₂ Emission Rate* GWP Factor + N₂O Emission Rate*GWP Factor +CH₄ Emission Rate*GWP Factor

Notes

¹ Emissions factors are referenced from the catalyst spec sheet.

² SO₂ is calculated based on the default fuel sulfur content from AECT of 0.02 grains total sulfur per scf.

³ Assumes PM₁₀ = PM_{2.5} (condensable and filterable particulate), referenced from AP-42 Table 3.2-2.

⁴ HAPs emissions factors are referenced from AP-42 Table 3.2-2.

HAPs include: Formaldehyde, Acetaldehyde, Acrolein, Benzene, Ethylbenzene, N-Hexane, Toluene, and Xylene

HAP emission factors were adjusted using the heat value of gas from site and standard 1020 Btu/scf

Section 6

Subsection 2 - Emission Calculations for All Other Units at this Facility Not Affected by this Application

For clarity, this Subsection 2 contains emission calculations for all other units at this facility that were not affected by this application (i.e. units except for Units ENG-2). For pertinent calculations relevant to the changes at the facility in this application, please refer to Section 6 Subsection 1.

Northwind Midstream Partners, LLC - Titan Treater Plant #1

Compressor Engine Emissions

Unit:	ENG-5	
Model:	CAT 3616 Compressor Engine	4SLB
	5000 hp	Mfg. specs
Fuel Consumption:	6687 Btu/hp-hr	Mfg. specs
Fuel Heating Value:	1119.17 Btu/scf	Facility Specific
Daily Fuel Usage:	716996 scf/day	Calculated
Hourly Fuel Usage:	29875 scf/hr	Hourly Fuel Consumption
Annual Fuel Usage:	261.70 MMscf/yr	Calculated

Uncontrolled Emissions														
	NO _x ¹	CO ¹	VOC ¹	SO ₂ ²	PM ³	Formaldehyde ⁴	Acetaldehyde ⁴	Acrolein ⁴	Benzene ⁴	E-Benzene ⁴	Toluene ⁴	Xylene ⁴	Total HAP	Units
Emission Factors	0.50	2.28	0.28	5.88E-04	0.030	0.20	3.06E-03	2.89E-03	1.73E-03	2.72E-05	6.12E-04	2.14E-04		g/hp-hr lb/MMBtu gr/scf
Hourly Totals	5.51	25.13	5.39	0.020	0.33	2.20	0.10	0.10	0.058	9.10E-04	0.020	7.15E-03	2.49	lb/hr
Annual Totals	24.14	110.08	23.62	0.086	1.46	9.66	0.45	0.42	0.25	3.98E-03	0.090	0.031	10.91	ton/yr

Controlled Emissions														
	NO _x	CO	VOC	SO ₂ ²	PM ³	Formaldehyde ⁴	Acetaldehyde ⁴	Acrolein ⁴	Benzene ⁴	E-Benzene ⁴	Toluene ⁴	Xylene ⁴	Total HAP	Units
Emission Factors	0.05	0.14	0.08		0.030	0.03								g/hp-hr
Percent Reduction	90%	94%	71%	5.88E-04		85%	3.06E-03	2.89E-03	1.73E-03	2.72E-05	6.12E-04	2.14E-04		lb/MMBtu gr/scf
Hourly Totals	0.55	1.52	1.31	0.020	0.33	0.33	0.10	0.10	0.058	9.10E-04	0.020	7.15E-03	0.62	lb/hr
Annual Totals	2.41	6.67	5.76	0.086	1.46	1.45	0.45	0.42	0.25	3.98E-03	0.090	0.031	2.70	ton/yr

GHG Calculations

CO ₂ [*]	N ₂ O [*]	CH ₄ [*]	CO ₂ e [*]
53.06	0.0001	0.001	kg/MMBtu 40 CFR 98 Subpart C Tables C-1 and C-2
1	298	25	GWP 40 CFR 98 Table A-1
17130.75	0.03	0.32	tpy Engine
17130.75	9.62	8.07	tpy CO ₂ e
Total: 17148.44 tpy CO₂e			

* N₂O, CH₄, and CO₂ tpy Emission Rate= EF* Fuel Usage * Fuel Heat Value * 2.20462 lb/1 kg * 1 ton/2000 lb

CO₂e tpy Emission Rate = CO₂ Emission Rate* GWP Factor + N₂O Emission Rate*GWP Factor +CH₄ Emission Rate*GWP Factor

Notes

¹ Emissions factors are referenced from the catalyst spec sheet.

² SO₂ is calculated based on the default fuel sulfur content from AECT of 0.02 grains total sulfur per scf.

³ Assumes PM₁₀ = PM_{2.5} (condensable and filterable particulate), referenced from AP-42 Table 3.2-2.

⁴ HAPs emissions factors are referenced from AP-42 Table 3.2-2.

HAPs include: Formaldehyde, Acetaldehyde, Acrolein, Benzene, Ethylbenzene, N-Hexane, Toluene, and Xylene

HAP emission factors were adjusted using the heat value of gas from site and standard 1020 Btu/scf

ENG-3 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	ENG-3	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3616	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	5000	HP
Allowable HP Rating:	5000	HP
Engine BSFC:	6687	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.032779	MMSct/hr
Annual Fuel Flow Rate:	287.14404	MMSct/yr
Maximum Engine RPM:	1000	RPM
Exhaust Temperature:	840	F
Exhaust Velocity:	163	ft/sec
Exhaust Flow:	30656	acfm
Stack Diameter:	2	ft
Stack Height:	40	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rates	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.50	-	5.50	24.09
CO	2.28	-	25.08	109.85
VOC	0.28	-	3.08	13.49
Formaldehyde	0.20	-	2.20	9.64
CO2	-	110.00	4,035.37	17,674.93
CH4	-	1.36E-03	0.05	0.22
N2O	-	2.73E-04	0.01	0.04
TSP/PM10/PM2.5	-	9.91E-03	0.36	1.59
SO2	-	5.88E-04	0.02	0.09
Acetaldehyde	-	8.36E-03	0.31	1.34
Acrolein	-	5.14E-03	0.19	0.83
Benzene	-	4.40E-04	0.02	0.07
Ethylbenzene	-	3.97E-05	1.46E-03	6.38E-03
n-Hexane	-	1.10E-03	0.04	0.18
Toluene	-	4.08E-04	0.01	0.07
Xylene	-	1.84E-04	6.75E-03	0.03
Total HAPs	-	-	2.77	12.15
Highest Single HAP (Formaldehyde)	-	-	2.20	9.64

Notes:

[1] Emission Factors NOx, CO, VOC, and Formaldehyde are from the manufacturer (Attachment 2-3).

[2] Particulate Matter, SO2 and various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18)

Conversion Factors:

$$1 \text{ g} = 0.0022 \text{ lb}$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rates	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.50	-	5.50	24.09
CO	0.16	-	1.76	7.71
VOC	0.08	-	0.88	3.85
Formaldehyde	0.03	-	0.33	1.45
CO2	-	110.00	4,035.37	17,674.93
CH4	-	1.36E-03	0.05	0.22
N2O	-	2.73E-04	0.01	0.04
TSP/PM10/PM2.5	-	9.91E-03	0.36	1.59
SO2	-	5.88E-04	0.02	0.09
Acetaldehyde	-	8.36E-03	0.31	1.34
Acrolein	-	5.14E-03	0.19	0.83
Benzene	-	4.40E-04	0.02	0.07
Ethylbenzene	-	3.97E-05	1.46E-03	6.38E-03
n-Hexane	-	1.10E-03	0.04	0.18
Toluene	-	4.08E-04	0.01	0.07
Xylene	-	1.84E-04	6.75E-03	0.03
Total HAPs	-	-	0.90	3.96
Highest Single HAP (Formaldehyde)	-	-	0.33	1.45

Notes:

[1] Emission Factors NOx, CO, VOC, and Formaldehyde are from the manufacturer (Attachment 2-3).

[2] Particulate Matter, SO2 and various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18)

Conversion Factors:

$$1 \text{ g} = 0.0022 \text{ lb}$$

GEN-1 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-1	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors:

$$1 \text{ g} = 0.0022 \text{ lb}$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

GEN-2 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-2	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors:

$$1 \text{ g} = 0.0022$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

GEN-3 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-3	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors

$$1 \text{ g} = 0.0022$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

GEN-4 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-4	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors:

$$1 \text{ g} = 0.0022 \text{ lb}$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

GEN-5 Emissions

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-5	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation:	8760	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors:

$$1 \text{ g} = 0.0022 \text{ lb}$$

Controlled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	17.27
CO	1.87	-	8.14	35.64
VOC	0.46	-	2.00	8.77
TSP/PM10/PM2.5	0.03	-	0.14	0.63
SO2	2.00E-03	-	8.70E-03	0.04
CO2	-	110.00	1,744.69	2,547.25
CH4	-	1.36E-03	0.02	0.03
N2O	-	2.73E-04	4.33E-03	6.32E-03
Formaldehyde	-	0.05	0.84	1.22
Acetaldehyde	-	8.36E-03	0.13	0.19
Acrolein	-	5.14E-03	0.08	0.12
Benzene	-	4.40E-04	6.98E-03	0.01
Ethylbenzene	-	3.97E-05	6.30E-04	9.19E-04
n-Hexane	-	1.10E-03	0.02	0.03
Toluene	-	4.08E-04	6.47E-03	9.45E-03
Xylene	-	1.84E-04	2.92E-03	4.26E-03
Total HAPs	-	-	1.09	1.59
Highest Single HAP (Formaldehyde)	-	-	0.84	1.22

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

GEN-CAP Emissions

Annual Emission Cap for Four (4) Temporary Generators (GEN-2 through GEN-5)

Source Information

Parameter	Value	Units
Emission Unit ID:	GEN-CAP	
Engine Manufacturer:	Caterpillar	
Engine Model:	G3516C	
Engine Type:	4SLB	
Fuel Type:	Field Gas	
Hours of Operation (Normalized to 100% Load):	5,400.00	hr/yr
Factory HP Rating:	1978	HP
Allowable HP Rating:	1978	HP
Engine BSFC:	7308	Btu/(HP*hr)
Fuel LHV:	1119.168	Btu/scf
Fuel Sulfur Content:	0.005	grains/dscf
Hourly Fuel Flow Rate:	0.014172	MMScf/hr
Annual Fuel Flow Rate:	41.38224	MMScf/yr
Maximum Engine RPM:	1800	RPM
Exhaust Temperature:	918	F
Exhaust Velocity:	110	ft/sec
Exhaust Flow:	11673	acfm
Stack Diameter:	1.5	ft
Stack Height:	30	ft

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	10.64
CO	1.87	-	8.14	21.97
VOC	0.46	-	2.00	5.40
TSP/PM10/PM2.5	0.03	-	0.14	0.39
SO2	2.00E-03	-	8.70E-03	0.02
CO2	-	110.00	1,744.69	4,710.67
CH4	-	1.36E-03	0.02	0.06
N2O	-	2.73E-04	4.33E-03	0.01
Formaldehyde	-	0.05	0.84	2.26
Acetaldehyde	-	8.36E-03	0.13	0.36
Acrolein	-	5.14E-03	0.08	0.22
Benzene	-	4.40E-04	6.98E-03	0.02
Ethylbenzene	-	3.97E-05	6.30E-04	1.70E-03
n-Hexane	-	1.10E-03	0.02	0.05
Toluene	-	4.08E-04	6.47E-03	0.02
Xylene	-	1.84E-04	2.92E-03	7.88E-03
Total HAPs	-	-	1.09	2.93
Highest Single HAP (Formaldehyde)	-	-	0.84	2.26

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

Conversion Factors:

1 g = 0.0022 lb

Uncontrolled Source Emissions

Pollutant	Emission Factor		Emission Rate	
	g/hp-hr ^[1]	lb/MMBtu ^[2]	lb/hr	tpy
NOx	0.91	-	3.94	10.64
CO	1.87	-	8.14	21.97
VOC	0.46	-	2.00	5.40
TSP/PM10/PM2.5	0.03	-	0.14	0.39
SO2	2.00E-03	-	8.70E-03	0.02
CO2	-	110.00	1,744.69	4,710.67
CH4	-	1.36E-03	0.02	0.06
N2O	-	2.73E-04	9.97E-03	0.03
Formaldehyde	-	0.05	0.84	2.26
Acetaldehyde	-	8.36E-03	0.13	0.36
Acrolein	-	5.14E-03	0.08	0.22
Benzene	-	4.40E-04	6.98E-03	0.02
Ethylbenzene	-	3.97E-05	6.30E-04	1.70E-03
n-Hexane	-	1.10E-03	0.02	0.05
Toluene	-	4.08E-04	6.47E-03	0.02
Xylene	-	1.84E-04	2.92E-03	7.88E-03
Total HAPs	-	-	1.09	2.93
Highest Single HAP (Formaldehyde)	-	-	0.84	2.26

Notes:

[1] Emission Factors NOx, CO, VOC, TSP/PM10/PM2.5, and SO2 are from the manufacturer (Attachment 2-5).

[2] Various HAP emission rates were calculated using AP-42 emission rates from Table 3.2-2 (Attachment 2-7). GHG emission factors are from 40 CFR 98 Subpart C Table C-2 (Attachment 2-18).

DHY-1 Emissions

Process Simulator was used with a inlet gas throughput of 44 MMscfd

GRI-GLYCalc

See attached documents (Attachment 2-13)

DHY-1 Control Efficiency (GR-1): 98%

Summary of Glycalc Results (Uncontrolled)

VOC		HAP		H2S	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
12.92	56.60	8.60	37.66	0.00	0.00

Summary of Glycalc Results (Controlled)

VOC		HAP		H2S	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
0.26	1.13	0.17	0.75	0.00	0.00

Glycol Reboiler (GR-1) Emissions**Reboilers for Glycol Dehydration Units & Other Units (Only for units rated < 100 MMBtu/hr)****Source Information**

Parameter	Value	Units
Sulfur Content of Gas or use default value ^[1]	6,000	grains/10 ⁶ scf
Low Heat Value of Gas or use default value	966	Btu/scf
Heat Input	0.75	MMBtu/hr

[1] Sulfur Content of Gas based on inlet gas analysis

Source Emissions

Pollutant	Emission Factor		Emission Rate	
	lb/10 ⁶ scf	lb/hr	tpy	
NO _x	100	0.07	0.32	
CO	84	0.06	0.27	
VOC	5.5	4.04E-03	0.02	
SO ₂	0.6	4.41E-04	1.93E-03	
PM	7.6	0.01	0.02	
CO ₂	120000	88.24	386.47	
CH ₄	2.3	1.69E-03	0.01	
N ₂ O	2.2	1.62E-03	0.01	
2-Methylnaphthalene	2.40E-05	1.76E-08	7.73E-08	
3-Methylcholanthrene	1.80E-06	1.32E-09	5.80E-09	
7,12-Dimethylbenz(a)anthracene	1.60E-05	1.18E-08	5.15E-08	
Acenaphthene	1.80E-06	1.32E-09	5.80E-09	
Acenaphthylene	1.80E-06	1.32E-09	5.80E-09	
Anthracene	2.40E-06	1.76E-09	7.73E-09	
Benz(a)anthracene	1.80E-06	1.32E-09	5.80E-09	
Benzene	2.10E-03	1.54E-06	6.76E-06	
Benzo(a)pyrene	1.20E-06	8.82E-10	3.86E-09	
Benzo(b)fluoranthene	1.80E-06	1.32E-09	5.80E-09	
Benzo(g,h,i)perylene	1.20E-06	8.82E-10	3.86E-09	
Benzo(k)fluoranthene	1.80E-06	1.32E-09	5.80E-09	
Chrysene	1.80E-06	1.32E-09	5.80E-09	
Dibenzo(a,h)anthracene	1.20E-06	8.82E-10	3.86E-09	
Dichlorobenzene	1.20E-03	8.82E-07	3.86E-06	
Fluoranthene	3.00E-06	2.21E-09	9.66E-09	
Fluorene	2.80E-06	2.06E-09	9.02E-09	
Formaldehyde	7.50E-02	5.51E-05	2.42E-04	
Indeno(1,2,3-cd)pyrene	1.80E-06	1.32E-09	5.80E-09	
Naphthalene	6.10E-04	4.49E-07	1.96E-06	
Phenanthrene	1.70E-05	1.25E-08	5.48E-08	
Pyrene	5.00E-06	3.68E-09	1.61E-08	
Toluene	3.40E-03	2.50E-06	1.10E-05	
Highest Single HAP (Formaldehyde)	7.50E-02	5.51E-05	2.42E-04	
Total HAPs	8.24E-02	6.06E-05	2.65E-04	

Emission Factors (AP42 Tables 1.4-1 - Small Boilers, 1.4-2, and 1.4-3) (Attachment 2-8)

Wet Fuel Gas Analysis

Component	Mol %	BTU/scf	# of H atoms
H ₂ S	1.06E-03	672	2
N ₂	0.43	0	0
CO ₂	10.82	0	0
Methane	76.26	1011	4
C ₂	4.77	1783	6
C ₃	2.07	2572	8
IC ₄	1.13	3225	10
NC ₄	1.15	3225	10
IC ₅	0.79	3981	12
NC ₅	0.39	3981	12
Cyclopentane	0.05	3290	10
C ₆	0.54	4667	14
Cyclohexane	0.11	-	-
C ₇	0.20	-	-
Methylcyclohexane	0.11	-	-
224 TMP	0.01	-	-
Benzene	0.08	-	-
Toluene	0.06	-	-
Ebenzene	2.34E-03	-	-
mXylene	0.04	-	-
C ₈	0.10	-	-
C ₉	0.06	-	-
C ₁₀	0.11	-	-
H ₂ O	0.70	-	-
MDEA	1.31E-04	-	-
TEG	8.72E-05	-	-
Total:	100	1057.236	

Latent Heat of Vaporization of Water:	17476.26	btu/lbmol
Moles of H:	3.954276	lbmol
Moles of H ₂ O Formed:	1.977138	lbmol
Heat Retained in Water:	91.0967	BTU/scf
Net Heating Value:	966.1391	BTU/scf

https://www.engineeringtoolbox.com/heating-values-fuel-gases-d_823.html

AM-1 Emissions**Process Simulator was used****ProMax****See attached documents (Attachment 2-14)****AM-1 Control Efficiency (AR-1): 98%****Summary of ProMax Results (Uncontrolled)**

VOC		HAP		Benzene		H2S	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
91.82	402.19	84.67	370.86	33.28	145.75	--	--

Summary of ProMax Results (Controlled)

VOC		HAP		Benzene		H2S	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
1.84	8.04	1.69	7.42	0.67	2.92	--	--

Note: ProMax run was at 35 MMscfd. Emissions here are prorated to 44 MMscfd.

Amine Reboiler (AR-1) Emissions**Reboilers for Amine Units (Only for units rated < 100 MMBtu/hr)****Source Information**

Parameter	Value	Units
Sulfur Content of Gas or use default value ^[1]	6,000	grains/10 ⁶ scf
Low Heat Value of Gas or use default value	966	Btu/scf
Heat Input	36	MMBtu/hr

[1] Sulfur Content of Gas used, as it is greater than the default value

Source Emissions

Pollutant	Emission Factor	Emission Rate	
	lb/10 ⁶ scf	lb/hr	tpy
NOx	100	3.53	15.46
CO	84	2.96	12.99
VOC	5.5	0.19	0.85
SO2	0.6	0.02	0.09
PM	7.6	0.27	1.17
CO2	120000	4,235.29	18,550.59
CH4	2.3	0.08	0.36
N2O	2.2	0.08	0.34
2-Methylnaphthalene	0.000024	0.00	0.00
3-Methylcholanthrene	1.80E-06	6.35E-08	2.78E-07
7,12-Dimethylbenz(a)anthracene	1.60E-05	5.65E-07	2.47E-06
Acenaphthene	1.80E-06	6.35E-08	2.78E-07
Acenaphthylene	1.80E-06	6.35E-08	2.78E-07
Anthracene	2.40E-06	8.47E-08	3.71E-07
Benz(a)anthracene	1.80E-06	6.35E-08	2.78E-07
Benzene	2.10E-03	7.41E-05	3.25E-04
Benzo(a)pyrene	1.20E-06	4.24E-08	1.86E-07
Benzo(b)fluoranthene	1.80E-06	6.35E-08	2.78E-07
Benzo(g,h,i)perylene	1.20E-06	4.24E-08	1.86E-07
Benzo(k)fluoranthene	1.80E-06	6.35E-08	2.78E-07
Chrysene	1.80E-06	6.35E-08	2.78E-07
Dibenzo(a,h)anthracene	1.20E-06	4.24E-08	1.86E-07
Dichlorobenzene	1.20E-03	4.24E-05	1.86E-04
Fluoranthene	3.00E-06	1.06E-07	4.64E-07
Fluorene	2.80E-06	9.88E-08	4.33E-07
Formaldehyde	7.50E-02	2.65E-03	1.16E-02
Indeno(1,2,3-cd)pyrene	1.80E-06	6.35E-08	2.78E-07
Naphthalene	6.10E-04	2.15E-05	9.43E-05
Phenanthrene	1.70E-05	6.00E-07	2.63E-06
Pyrene	5.00E-06	1.76E-07	7.73E-07
Toluene	3.40E-03	1.20E-04	5.26E-04
Highest Single HAP (Formaldehyde)	7.50E-02	2.65E-03	1.16E-02
Total HAPs	8.24E-02	2.91E-03	1.27E-02

Emission Factors (AP42 Tables 1.4-1 - Small Boilers, 1.4-2, and 1.4-3) (Attachment 2-8)

See GR-1 for Wet Fuel Gas Analysis

Tank 800 and 801 Emissions

Tank ID	Volume (bbls)	Tank Type	Diameter (ft)	Height (ft)	Shell Color	Roof Color	Annual Throughput	Product	VOC Emissions (TPY)*		VOC Emissions (lb/hr)*		H2S Emissions (TPY)*		H2S Emissions (lb/hr)*	
									Pre-Control	Post-Control	Pre-Control	Post-Control	Pre-Control	Post-Control	Pre-Control	Post-Control
800	500	VFRT	15.5	15	Tan (Aluminum Specular - Good Condition)	Tan (Aluminum Specular - Good Condition)	720,500.00	Gasoline RVP 12	7.02	0.14	1.60	0.03	0.35	7.02E-03	0.08	1.60E-03
801	500	VFRT	15.5	15	Tan (Aluminum Specular - Good Condition)	Tan (Aluminum Specular - Good Condition)	720,500.00	Gasoline RVP 12	7.02	0.14	1.60	0.03	0.35	7.02E-03	0.08	1.60E-03

Flare Control Efficiency: 98%

H2S Content: 0.05

Note: Calculated using EPA Tanks 4.0.9d (See Attachment 2-15)

F-7005 Routine Emissions**Source Information**

Parameter	Value	Units
Hourly Gas Stream to Flare (including pilot):	0.22	Mscf/hr
Annual Gas Stream to Flare:	1.89	MMscf/yr
Max Heat Value of Gas:	966.00	Btu/scf
Field Gas Sulfur Content:	0.60	grains/100 scf
Max Heat Value Pilot Gas:	1,020.00	Btu/scf
Gas MW:	33.64	lb/lbmole
Gas Pressure:	14.70	psia
Gas Temperature:	70.00	F
Flare Control Efficiency:	0.98	
Total VOC wt. % to Flare:	0.58	
Hourly Gas Routed to Flare:	0.36	MMBtu/hr
Annual Gas Routed to Flare:	3,156.40	MMBtu/yr

Source Emissions

Pollutant	Emission Factor	Emission Rates	
	lb/MMBtu	lb/hr	tpy
NOx	0.14	0.05	0.22
CO	0.37	0.13	0.58
CO2	117.00	42.16	184.65
CH4	2.25E-03	8.11E-04	3.55E-03
N2O	2.16E-03	7.77E-04	3.40E-03
VOC	*	0.22	0.95
SO2	*	3.62E-04	1.59E-03
H2S	*	3.69E-06	1.62E-05

*Calculated using Source Information and Mass Balance
 NOx emissions factor from TCEQ (Attachment 2-9), CO
 emissions factor from AP-42 Chapter 13.5 (Attachment 2-
 10), CO2 and GHG emissions factors from AP-42 Chapter
 1.4 (Attachment 2-8).

See GR-1 for Wet Fuel Gas Analysis

F-7005 SSM Emissions**Source Information**

Parameter	Value	Units
Hourly Gas Stream to Flare (including pilot):	125.00	Mscf/hr
Annual Gas Stream to Flare:	30.00	MMscf/yr
Max Heat Value of Gas:	966.00	Btu/scf
Inlet Gas Sulfur Content:	2%	Average ^[1]
Pilot Gas to Flare:	0.00	Mscf/hr
Max Heat Value Pilot Gas:	1,020.00	Btu/scf
Pilot Gas Sulfur Content:	0.25	grains/100 scf
Gas MW:	33.64	lb/lbmole
Gas Pressure:	14.70	psia
Gas Temperature:	70.00	F
Flare Control Efficiency:	0.98	
Total VOC wt. % to Flare:	0.58	
Hourly Gas Routed to Flare:	120.75	MMBtu/hr
Annual Gas Routed to Flare:	28,980.00	MMBtu/yr
Pilot Gas Routed to Flare:	0.00	MMBtu/hr

Notes:

[1] Inlet gas H2S content will be between 1.3% and 2% on average.

Conversions and Constants:

Ideal Gas Conversion Factor	379 scf/lb-mol
H2S MW	34.1 lb/lb-mol
SO2 MW	64.066 lb/lb-mol
	7000 gr/lb

Controlled Source Emissions

Pollutant	Emission Factor	Emission Rates	
	lb/MMBtu	lb/hr	tpy
NOx	0.14	16.66	2.00
CO	0.37	44.68	5.36
CO2	117.00	14,127.75	1,695.33
CH4	2.25E-03	0.27	0.03
N2O	2.16E-03	0.26	0.03
VOC	*	125.63	15.08
SO2	*	414.15	49.70
H2S	*	4.50	0.54

*Calculated using Source Information and Mass Balance

NOx emissions factor from TCEQ (Attachment 2-9), CO emissions factor from AP-42 Chapter 13.5 (Attachment 2-10), CO2 and GHG emissions factors from AP-42 Chapter 1.4 (Attachment 2-8).

See GR-1 for Wet Fuel Gas Analysis

F-400 Emissions**Source Information**

Parameter	Value	Units
Hourly Gas Stream to Flare (including pilot):	0.05	Mscf/hr
Annual Gas Stream to Flare:	0.41	MMscf/yr
Max Heat Value of Gas:	2,099.70	Btu/scf
Field Gas Sulfur Content:	5.00	grains/100 scf
Max Heat Value Pilot Gas:	1,020.00	Btu/scf
Gas MW:	42.27	lb/lbmole
Gas Pressure:	14.70	psia
Field Gas H ₂ S wt. % to Flare	0.01	%
Gas Temperature:	70.00	F
Flare Control Efficiency:	0.98	
Total VOC wt. % to Flare:	0.72	
Hourly Gas Routed to Flare:	0.10	MMBtu/hr
Annual Gas Routed to Flare:	851.22	MMBtu/yr

Controlled Source Emissions

Pollutant	Emission Factor	Emission Rates	
	lb/MMBtu	lb/hr	tpy
NO _x	0.14	0.01	0.06
CO	0.37	0.04	0.16
CO ₂	117.00	11.37	49.80
CH ₄	2.25E-03	2.19E-04	9.58E-04
N ₂ O	2.16E-03	2.10E-04	9.18E-04
VOC	*	0.07	0.32
SO ₂	*	6.48E-04	2.84E-03
H ₂ S	*	1.22E-03	5.33E-03

*Calculated using Source Information and Mass Balance

NO_x emissions factor from TCEQ (Attachment 2-9),
CO emissions factor from AP-42 Chapter 13.5
(Attachment 2-10), CO₂ and GHG emissions factors
from AP-42 Chapter 1.4 (Attachment 2-8).

FUG-1 Emissions

VOC Content^[1]: 10%H2S Content^[2]: 1.28%

Permitted Fugitives (FUG-1)

Equipment Type	Service	No. Of Sources	Emission Factor ^[3] kg/hr/source	VOC	
				lb/hr	tpy
Valves	Gas	242	4.50E-03	0.24	1.05
	Heavy Oil	0	8.40E-06	--	--
	Light Oil	0	2.50E-03	--	--
	Water/Oil	6	9.80E-05	1.29E-04	5.67E-04
Pump Seals	Gas	0	2.40E-03	--	--
	Heavy Oil	0	NA	--	--
	Light Oil	0	1.30E-02	--	--
	Water/Oil	0	2.40E-05	--	--
Connectors	Gas	495	2.00E-04	0.02	0.10
	Heavy Oil	0	7.50E-06	--	--
	Light Oil	0	2.10E-04	--	--
	Water/Oil	10	1.10E-04	2.42E-04	1.06E-03
Flanges	Gas	200	3.90E-04	0.02	0.08
	Heavy Oil	0	3.90E-07	--	--
	Light Oil	0	1.10E-04	--	--
	Water/Oil	12	2.90E-06	7.66E-06	3.35E-05
Open Ends	Gas	17	2.00E-03	7.48E-03	0.03
	Heavy Oil	0	1.40E-04	--	--
	Light Oil	0	1.40E-03	--	--
	Water/Oil	0	2.50E-04	--	--
Other	Gas	15	8.80E-03	0.03	0.13
	Heavy Oil	0	3.20E-05	--	--
	Light Oil	0	7.50E-03	--	--
	Water/Oil	0	1.40E-02	--	--
Total VOC				0.32	1.38
Total H2S				4.04E-03	0.02

Notes:

[1] VOC content is based on the site inlet gas concentration having a VOC content of less than 10% (Attachment 2-16).

[2] H2S content is based on the site inlet gas concentration having an average H2S content of 1.28% (Attachment 2-16).

[3] Emission Factors are from EPA Protocol for Equipment Leak Emission Estimates Table 2-4 (Attachment 2-11)

Conversion Factors

1 g = 0.0022 lb

Project Fugitives (FUG-2)

Equipment Type	Service	No. Of Sources	Emission Factor ^[3] kg/hr/source	VOC	
				lb/hr	tpy
Valves	Gas	46	4.50E-03	0.05	0.20
	Heavy Oil	0	8.40E-06	--	--
	Light Oil	38	2.50E-03	0.02	0.09
	Water/Oil	0	9.80E-05	--	--
Pump Seals	Gas	0	2.40E-03	--	--
	Heavy Oil	0	NA	--	--
	Light Oil	10	1.30E-02	0.03	0.13
	Water/Oil	0	2.40E-05	--	--
Connectors	Gas	0	2.00E-04	--	--
	Heavy Oil	0	7.50E-06	--	--
	Light Oil	0	2.10E-04	--	--
	Water/Oil	0	1.10E-04	--	--
Flanges	Gas	402	3.90E-04	0.03	0.15
	Heavy Oil	0	3.90E-07	--	--
	Light Oil	40	1.10E-04	9.68E-04	4.24E-03
	Water/Oil	0	2.90E-06	--	--
Open Ends	Gas	27	2.00E-03	0.01	0.05
	Heavy Oil	0	1.40E-04	--	--
	Light Oil	4	1.40E-03	1.23E-03	5.40E-03
	Water/Oil	0	2.50E-04	--	--
Other	Gas	17	8.80E-03	0.03	0.14
	Heavy Oil	0	3.20E-05	--	--
	Light Oil	14	7.50E-03	0.02	0.10
	Water/Oil	0	1.40E-02	--	--
Total VOC				0.20	0.87
Total H2S				2.55E-03	0.01

OILLOAD-1 Emissions**Uncontrolled Oil Loading**

Parameter	Value	Units	Comments
Facility Oil Throughput	1,441,020.00	gal/yr	
Facility Oil Throughput	8,820.00	gal/hr	
S - Saturation Factor	0.60	-	From AP-42 Table 5.2-1
M - Molecular Weight of Vapors	46.61	lb/lb-mol	
P_{annual} - Avg. Annual True Vapor Pressure of Liquid Loaded	5.84	psia	
P_{hourly} - Max Hourly True Vapor Pressure of Liquid Loaded	6.52	psia	
T_{annual} - Average Annual Temperature of Bulk Liquid Loaded	523.29	R	
T_{hourly} - Max Hourly Temperature of Bulk Liquid Loaded	537.22	R	
Control Efficiency	0%		
L_L - Loading Loss	4.23	lbs/10 ³ gal	Hourly
L_L - Loading Loss	3.89	lbs/10 ³ gal	Annual
VOC Emissions	37.30	lbs/hr	
VOC Emissions	2.80	tpy	

Controlled Oil Loading

Parameter	Value	Units	Comments
Facility Oil Throughput	1,441,020.00	gal/yr	
Facility Oil Throughput	8,820.00	gal/hr	
S - Saturation Factor	0.60	-	From AP-42 Table 5.2-1
M - Molecular Weight of Vapors	46.61	lb/lb-mol	
P_{annual} - Avg. Annual True Vapor Pressure of Liquid Loaded	5.84	psia	
P_{hourly} - Max Hourly True Vapor Pressure of Liquid Loaded	6.52	psia	
T_{annual} - Average Annual Temperature of Bulk Liquid Loaded	523.29	R	
T_{hourly} - Max Hourly Temperature of Bulk Liquid Loaded	537.22	R	
Control Efficiency	0%		
L_L - Loading Loss	4.23	lbs/10 ³ gal	Hourly
L_L - Loading Loss	3.89	lbs/10 ³ gal	Annual
VOC Emissions	37.30	lbs/hr	
VOC Emissions	2.80	tpy	

AP-42 5.2-4 Equation 1 (Attachment 2-12):

$$L_L = 12.46 * SPM / T$$

Thermal Oxidizer (TO)**Total TO Emissions**

NOx		CO		SO2		CO2		H2S		PM	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
4.00	2.42	2.32	1.40	5,814.78	8.93	16,345.12	2,075.92	3.10	4.76E-03	0.22	0.13

Total TO Emissions with SSM

NOx		CO		SO2		CO2		H2S		PM	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
2.90	2.42	1.68	1.40	5,814.78	8.92	16,345.12	2,075.48	3.10	4.75E-03	0.16	0.13

Total TO Emissions with Upsets and SSM

NOx		CO		SO2		CO2		H2S		PM	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
4.00	2.42	2.32	1.40	5,814.78	8.93	16,345.12	2,075.92	3.10	4.76E-03	0.22	0.13

Total TO Emissions Without Maintenance or Upsets

NOx		CO		SO2		CO2		H2S		PM	
lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
1.10	2.42	0.64	1.40	116.28	0.20	1,213.73	2,051.66	0.06	1.04E-04	0.06	0.13

The tables above summarize the emissions from each possible operating scenario. Total TO emission rates are the max of any scenario, and represent the maximum emission rates for the TO

Total TO Emissions with SSM represent routine operations, with the addition of SSM emissions and compressor swap emissions.

Total TO Emissions with Upsets and SSM represent routine operations, with the addition of minor upset emissions, SSM emissions and compressor swap emissions.

Total TO Emissions without Maintenance or Upsets represent routine operations and compressor swap emissions.

Manufacturer Emission Factors (Attachment 2-6)

NOx	0.136 lb/MMBtu
CO	0.08 lb/MMBtu
CO2 (AP-42 Chapter 1.4)	
(Attachment 2-8)	117 lb/MMBtu
PM (AP-42 Chapter 1.4)	
(Attachment 2-8)	7.45E-03 lb/MMBtu
CH4 (AP-42 Chapter 1.4)	
(Attachment 2-8)	2.25E-03 lb/MMBtu
N2O (AP-42 Chapter 1.4)	
(Attachment 2-8)	2.16E-03 lb/MMBtu

SSM Use

Operating Hours	3 hr/yr
H2S Content	20.66% mol% ⁽¹⁾
CO2 Content	71.76% mol% ⁽¹⁾
H2S to SO2 Conversion Rate	99.9%
Heat Capacity (for waste gas)	21.00 MMBtu/hr
Process Flow	4.00 MMscfd
Process Flow	166,666.67 scf/hr
Process Flow	439.75 lb-mol/hr
Process Flow	90.85 lb-mol H2S/hr
Process Flow	3,098.09 lbH2S/hr
Process Flow	315.57 lb-mol CO2/hr
Process Flow	13,888.12 lbCO2/hr
TO SO2 Emissions	5,814.78 lb/hr
TO H2S Emissions	3.10 lb/hr
TO SO2 Emissions	8.72 ton/yr
TO H2S Emissions	4.65E-03 ton/yr
TO NOx Emissions	2.90 lb/hr
TO CO Emissions	1.68 lb/hr
TO CO2 Emissions	16,345.12 lb/hr
TO PM Emissions	0.16 lb/hr
TO CH4 Emissions	0.05 lb/hr
TO N2O Emissions	0.05 lb/hr
TO NOx Emissions	4.35E-03 ton/yr
TO CO Emissions	2.62E-03 ton/yr
TO CO2 Emissions	24.52 ton/yr
TO PM Emissions	2.35E-04 ton/yr
TO CH4 Emissions	7.09E-05 ton/yr
TO N2O Emissions	6.79E-05 ton/yr

Notes:

[1] Based on a facility inlet H2S concentration of 1.3% - 2% and CO2 concentration of 1.9% - 4.2%

Conversions and Constants:

Ideal Gas Conversion Factor	379 scf/lb-mol
H2S MW	34.1 lb/lb-mol
CO2 MW	44.01 lb/lb-mol
SO2 MW	64.07 lb/lb-mol
	7000 gr/lb

Compressor Swap

Operating Hours	0.25 hr/yr
Number of Events per Year	12
H2S Content	20.66% mol% ⁽¹⁾
CO2 Content	71.76% mol% ⁽¹⁾
H2S to SO2 Conversion Rate	99.9%
Hourly Gas Routed to TO	8.00 MMBtu/hr
Process Flow	3,333.00 scf/event
Process Flow	3,333.00 scf/hr
Process Flow	8.79 lb-mol/hr
Process Flow	1.82 lb-mol H2S/hr
Process Flow	61.96 lbH2S/hr
Process Flow	6.31 lb-mol CO2/hr
Process Flow	277.73 lbCO2/hr
TO SO2 Emissions	116.28 lb/hr
TO H2S Emissions	0.06 lb/hr
TO SO2 Emissions	0.17 ton/yr
TO H2S Emissions	9.29E-05 ton/yr
TO NOx Emissions	1.10 lb/hr
TO CO Emissions	0.84 lb/hr
TO CO2 Emissions	1,213.73 lb/hr
TO PM Emissions	0.06 lb/hr
TO CH4 Emissions	0.02 lb/hr
TO N2O Emissions	0.02 lb/hr
TO NOx Emissions	1.66E-03 ton/yr
TO CO Emissions	9.60E-04 ton/yr
TO CO2 Emissions	1.82 ton/yr
TO PM Emissions	8.94E-05 ton/yr
TO CH4 Emissions	2.70E-05 ton/yr
TO N2O Emissions	2.59E-05 ton/yr

Idle (Pilot Gas and Sweep Gas) with Maintenance

Operating Hours	8,757 hr/yr
Total Flow (Pilot Gas and Sweep Gas)	3,574.08 scf/hr
Hourly Gas Routed to TO	4.00 MMBtu/hr
Heat Value of Gas	1,119.17 Btu/scf
Fuel Gas Sulfur Content	0.50 gr/100scf
Sulfur Flow Rate	17.87 gr/hr
Sulfur Flow Rate	0.00 lb/hr
MW of S (Assuming it to be H2S)	34.10 lb/lb-mol
H2S to SO2 Conversion Rate	99.9%
TO SO2 Emissions	4.79E-03 lb/hr
TO H2S Emissions	2.55E-06 lb/hr
TO SO2 Emissions	0.02 ton/yr
TO H2S Emissions	1.12E-05 ton/yr
TO NOx Emissions	0.55 lb/hr
TO CO Emissions	0.32 lb/hr
TO CO2 Emissions	468.00 lb/hr
TO PM Emissions	0.03 lb/hr
TO CH4 Emissions	9.00E-03 lb/hr
TO N2O Emissions	8.62E-03 lb/hr
TO NOx Emissions	2.42 ton/yr
TO CO Emissions	1.40 ton/yr
TO CO2 Emissions	2,049.14 ton/yr
TO PM Emissions	0.13 ton/yr
TO CH4 Emissions	0.04 ton/yr
TO N2O Emissions	0.04 ton/yr

Idle (Pilot Gas and Sweep Gas) - No Maintenance

Operating Hours	8,760.00 hr/yr
Total Flow (Pilot Gas and Sweep Gas)	3,574.08 scf/hr
Hourly Gas Routed to TO	4.00 MMBtu/hr
Heat Value of Gas	1,119.17 Btu/scf
Fuel Gas Sulfur Content	0.50 gr/100scf
Sulfur Flow Rate	17.87 gr/hr
Sulfur Flow Rate	0.00 lb/hr
MW of S (Assuming it to be H2S)	34.10 lb/lb-mol
H2S to SO2 Conversion Rate	99.9%
TO SO2 Emissions	4.79E-03 lb/hr
TO H2S Emissions	2.55E-06 lb/hr
TO SO2 Emissions	0.02 ton/yr
TO H2S Emissions	1.12E-05 ton/yr
TO NOx Emissions	0.55 lb/hr
TO CO Emissions	0.32 lb/hr
TO CO2 Emissions	468.00 lb/hr
TO PM Emissions	0.03 lb/hr
TO CH4 Emissions	9.00E-03 lb/hr
TO N2O Emissions	8.62E-03 lb/hr
TO NOx Emissions	2.42 ton/yr
TO CO Emissions	1.40 ton/yr
TO CO2 Emissions	2,049.34 ton/yr
TO PM Emissions	0.13 ton/yr
TO CH4 Emissions	0.04 ton/yr
TO N2O Emissions	0.04 ton/yr

Minor Upsets (Includes Pilot/Sweep Gas)

Operating Hours	0.02 hr/yr
Number of Events per Year	12
H2S Content	20.66% mol% ⁽¹⁾
CO2 Content	71.76% mol% ⁽¹⁾
H2S to SO2 Conversion Rate	99.9%
Heat Capacity (for waste gas and pilot/sweep gas)	29.00 MMBtu/hr
Process Flow	4.00 MMscfd
Process Flow	166,666.67 scf/hr
Process Flow	3,333.33 scf/event
Process Flow	8.80 lb-mol/hr
Process Flow	1.82 lb-mol H2S/hr
Process Flow	61.96 lbH2S/hr
Process Flow	6.31 lb-mol CO2/hr
Process Flow	277.76 lbCO2/hr
TO SO2 Emissions	116.30 lb/hr
TO H2S Emissions	0.06 lb/hr
TO SO2 Emissions	0.01 ton/yr
TO H2S Emissions	7.44E-06 ton/yr
TO NOx Emissions	4.00 lb/hr
TO CO Emissions	2.32 lb/hr
TO CO2 Emissions	3,870.76 lb/hr
TO PM Emissions	0.22 lb/hr
TO CH4 Emissions	0.07 lb/hr
TO N2O Emissions	0.06 lb/hr
TO NOx Emissions	4.80E-04 ton/yr
TO CO Emissions	2.78E-04 ton/yr
TO CO2 Emissions	0.44 ton/yr
TO PM Emissions	2.59E-05 ton/yr
TO CH4 Emissions	7.83E-06 ton/yr
TO N2O Emissions	7.50E-06 ton/yr

Section 6.a

Green House Gas Emissions

(Submitting under 20.2.70, 20.2.72 20.2.74 NMAC)

Title V (20.2.70 NMAC), Minor NSR (20.2.72 NMAC), and PSD (20.2.74 NMAC) applicants must estimate and report greenhouse gas (GHG) emissions to verify the emission rates reported in the public notice, determine applicability to 40 CFR 60 Subparts, and to evaluate Prevention of Significant Deterioration (PSD) applicability. GHG emissions that are subject to air permit regulations consist of the sum of an aggregate group of these six greenhouse gases: carbon dioxide (CO₂), nitrous oxide (N₂O), methane (CH₄), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur hexafluoride (SF₆).

Calculating GHG Emissions:

1. Calculate the ton per year (tpy) GHG mass emissions and GHG CO₂e emissions from your facility.
2. GHG mass emissions are the sum of the total annual tons of greenhouse gases without adjusting with the global warming potentials (GWPs). GHG CO₂e emissions are the sum of the mass emissions of each individual GHG multiplied by its GWP found in Table A-1 in 40 CFR 98 Mandatory Greenhouse Gas Reporting.
3. Emissions from routine or predictable start up, shut down, and maintenance must be included.
4. Report GHG mass and GHG CO₂e emissions in Table 2-P of this application. Emissions are reported in **short** tons per year and represent each emission unit's Potential to Emit (PTE).
5. All Title V major sources, PSD major sources, and all power plants, whether major or not, must calculate and report GHG mass and CO₂e emissions for each unit in Table 2-P.
6. For minor source facilities that are not power plants, are not Title V, and are not PSD there are three options for reporting GHGs in Table 2-P: 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHGs as a second separate unit; 3) or check the following ☐ By checking this box, the applicant acknowledges the total CO₂e emissions are less than 75,000 tons per year.

Sources for Calculating GHG Emissions:

- Manufacturer's Data
- AP-42 Compilation of Air Pollutant Emission Factors at <http://www.epa.gov/ttn/chief/ap42/index.html>
- EPA's Internet emission factor database WebFIRE at <http://cfpub.epa.gov/webfire/>
- 40 CFR 98 Mandatory Green House Gas Reporting except that tons should be reported in short tons rather than in metric tons for the purpose of PSD applicability.
- API Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry. August 2009 or most recent version.
- Sources listed on EPA's NSR Resources for Estimating GHG Emissions at <http://www.epa.gov/nsr/clean-air-act-permitting-greenhouse-gases>:

Global Warming Potentials (GWP):

Applicants must use the Global Warming Potentials codified in Table A-1 of the most recent version of 40 CFR 98 Mandatory Greenhouse Gas Reporting. The GWP for a particular GHG is the ratio of heat trapped by one unit mass of the GHG to that of one unit mass of CO₂ over a specified time period.

"Greenhouse gas" for the purpose of air permit regulations is defined as the aggregate group of the following six gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. **(20.2.70.7 NMAC, 20.2.74.7 NMAC)**. You may also find GHGs defined in 40 CFR 86.1818-12(a).

Metric to Short Ton Conversion:

Short tons for GHGs and other regulated pollutants are the standard unit of measure for PSD and title V permitting programs. 40 CFR 98 Mandatory Greenhouse Reporting requires metric tons.

1 metric ton = 1.10231 short tons (per Table A-2 to Subpart A of Part 98 – Units of Measure Conversions)

Section 7

Information Used to Determine Emissions

Information Used to Determine Emissions shall include the following:

- ☒ If manufacturer data are used, include specifications for emissions units and control equipment, including control efficiencies specifications and sufficient engineering data for verification of control equipment operation, including design drawings, test reports, and design parameters that affect normal operation.
 - ☐ If test data are used, include a copy of the complete test report. If the test data are for an emissions unit other than the one being permitted, the emission units must be identical. Test data may not be used if any difference in operating conditions of the unit being permitted and the unit represented in the test report significantly effect emission rates.
 - ☒ If the most current copy of AP-42 is used, reference the section and date located at the bottom of the page. Include a copy of the page containing the emissions factors, and clearly mark the factors used in the calculations.
 - ☐ If an older version of AP-42 is used, include a complete copy of the section.
 - ☐ If an EPA document or other material is referenced, include a complete copy.
 - ☒ Fuel specifications sheet.
 - ☒ If computer models are used to estimate emissions, include an input summary (if available) and a detailed report, and a disk containing the input file(s) used to run the model. For tank-flashing emissions, include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., permit or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis.
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This section contains the following references or actual documentation to support the emission in the required forms and the calculations in Section 6.

Subsection 1 – Documentation used to support calculations of units added or modified in this application.

- Current version of AP-42 located online at: [EPA AP-42 Compilation Air Emissions Factors](#)
- Specific sections used in this application:
 - Section 3.2 – Natural Gas-fired Reciprocating Engines (Table 3.2-2)
- Compressor manufacturer and catalyst specification sheet (ENG-2)

Subsection 2 – Documentation used to support calculations for all other units not affected by this application.

- Current version of AP-42 located online at: [EPA AP-42 Compilation Air Emissions Factors](#)
- Specific sections used in this application:
 - Section 1.4 – Natural Gas Combustion (Tables 1.4-1 – 1.4-3)
 - Section 3.2 – Natural Gas-fired Reciprocating Engines (Table 3.2-2)
 - Section 13.5 Loading Loss Equation (Table 13.5-1)
- Compressor manufacturer and catalyst specification sheet (ENG-3, ENG-5)
- Generator manufacturer specification sheet
- Thermal oxidizer manufacturer specification sheet
- TCEQ Flare Emission Factors
- GRI-GLYCalc Output
- ProMax Output
- Tanks 4.0.9.d Output
- Fuel Gas Analysis
- 40 CFR 98 Subpart C Table C-2

Section 7

Subsection 1 – Information Used to Determine Emissions for Units Added or Modified with this Application

For clarity, this Subsection 1 contains information used to determine emissions for units that were either added or modified with this application. (i.e. Units ENG-2). For information pertinent to all other units that were not affected by this application, please refer to Subsection 2.



USA Compression Unit 10035 Caterpillar G3516B Emissions

Date of Manufacture	<u>January 31, 2006</u>	Engine Serial Number	<u>4EK04915-REF-JEF</u>	Date Modified/Reconstructed	<u>ULB conv. Mod. 12/16/10</u>
Driver Rated HP	<u>1380</u>	Rated Speed in RPM	<u>1200</u>	Combustion Type & Setting	<u>4-stroke lean burn</u>
Number of Cylinders	<u>16</u>	Compression Ratio	<u>8:1</u>	Combustion Air Treatment	
Total Displacement, in ³	<u>4211</u>	Fuel Delivery Method	<u>GAV w/AFRC</u>		

Compressor Manufacturer	<u>Ariel</u>	Compressor Model	<u>JGT4</u>	Compressor Serial Number	<u>F14200-ELP</u>
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Fuel Consumption	<u>7148</u> LHV BTU/bhp-hr	or	<u>7898</u> HHV BTU/bhp-hr
Altitude	<u>2800</u> ft		
Maximum Air Inlet Temp	<u>100</u> °F		

	<u>g/bhp-hr¹</u>	<u>lb/MMBTU²</u>	<u>lb/hr</u>	<u>TPY</u>
Nitrogen Oxides (NOx)	0.5		1.52	6.66
Carbon Monoxide (CO)	2.37		7.21	31.58
Volatile Organic Compounds (VOC or NMNEHC excluding CH ₂ O)	0.43		1.31	5.73
Formaldehyde (CH ₂ O)	0.41		1.25	5.46
Particulate Matter (PM) <small>Filterable+Condensable</small>		0.0099871	1.09E-01	4.77E-01
Sulfur Dioxide (SO ₂)		0.0005880	6.41E-03	2.81E-02
	<u>g/bhp-hr¹</u>		<u>lb/hr</u>	<u>Metric Tonne/yr</u>
Carbon Dioxide (CO ₂)	476		1448	5753
Methane (CH ₄)			0.00	0.00

¹ g/bhp-hr are based on manufacturers performance specifications.

Note that g/bhp-hr values are based on 100% Load Operation. For air permitting, it is recommended to use a 20% safety margin for CO, VOC and other organic compounds to allow for variation in operating parameters and fuel gas quality.

² Emission Factor obtained from EPA's AP-42, Fifth Edition, Volume I, Chapter 3: Stationary Internal Combustion Sources (Section 3.2 Natural Gas-Fired Reciprocating Engines, Table 3.2-2).

Catalytic Converter Emissions

Catalytic Converter Make and Model:	<u>ELX-4200Z-1616F-40CEE-246</u>
Element Type:	<u>oxidation</u>
Number of Elements in Housing:	<u>3</u>
Air/Fuel Ratio Control	<u>yes</u>
Other Emissions Controls:	<u>na</u>

	<u>% Reduction</u>	<u>g/bhp-hr</u>	<u>lb/hr</u>	<u>TPY</u>
Nitrogen Oxides (NOx)	0	0.50	1.52	6.66
Carbon Monoxide (CO)	75	0.59	1.80	7.90
Volatile Organic Compounds (VOC or NMNEHC excluding CH ₂ O)	0	0.43	1.31	5.73
Formaldehyde (CH ₂ O)	65	0.14	0.44	1.91
Particulate Matter (PM)	0	0.00	1.09E-01	4.77E-01
Sulfur Dioxide (SO ₂)	0	0.00	6.41E-03	2.81E-02
	<u>% Reduction</u>		<u>lb/hr</u>	<u>Metric Tonne/yr</u>
Carbon Dioxide (CO ₂)	0		1448	5753
Methane (CH ₄)	0		0.00	0.00

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES^a
(SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhouse Gases		
NO _x ^c 90 - 105% Load	4.08 E+00	B
NO _x ^c <90% Load	8.47 E-01	B
CO ^c 90 - 105% Load	3.17 E-01	C
CO ^c <90% Load	5.57 E-01	B
CO ₂ ^d	1.10 E+02	A
SO ₂ ^e	5.88 E-04	A
TOC ^f	1.47 E+00	A
Methane ^g	1.25 E+00	C
VOC ^h	1.18 E-01	C
PM10 (filterable) ⁱ	7.71 E-05	D
PM2.5 (filterable) ⁱ	7.71 E-05	D
PM Condensable ^j	9.91 E-03	D
Trace Organic Compounds		
1,1,2,2-Tetrachloroethane ^k	<4.00 E-05	E
1,1,2-Trichloroethane ^k	<3.18 E-05	E
1,1-Dichloroethane	<2.36 E-05	E
1,2,3-Trimethylbenzene	2.30 E-05	D
1,2,4-Trimethylbenzene	1.43 E-05	C
1,2-Dichloroethane	<2.36 E-05	E
1,2-Dichloropropane	<2.69 E-05	E
1,3,5-Trimethylbenzene	3.38 E-05	D
1,3-Butadiene ^k	2.67E-04	D
1,3-Dichloropropene ^k	<2.64 E-05	E
2-Methylnaphthalene ^k	3.32 E-05	C
2,2,4-Trimethylpentane ^k	2.50 E-04	C
Acenaphthene ^k	1.25 E-06	C

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES
(Continued)

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
Acenaphthylene ^k	5.53 E-06	C
Acetaldehyde ^{k,l}	8.36 E-03	A
Acrolein ^{k,l}	5.14 E-03	A
Benzene ^k	4.40 E-04	A
Benzo(b)fluoranthene ^k	1.66 E-07	D
Benzo(e)pyrene ^k	4.15 E-07	D
Benzo(g,h,i)perylene ^k	4.14 E-07	D
Biphenyl ^k	2.12 E-04	D
Butane	5.41 E-04	D
Butyr/Isobutyraldehyde	1.01 E-04	C
Carbon Tetrachloride ^k	<3.67 E-05	E
Chlorobenzene ^k	<3.04 E-05	E
Chloroethane	1.87 E-06	D
Chloroform ^k	<2.85 E-05	E
Chrysene ^k	6.93 E-07	C
Cyclopentane	2.27 E-04	C
Ethane	1.05 E-01	C
Ethylbenzene ^k	3.97 E-05	B
Ethylene Dibromide ^k	<4.43 E-05	E
Fluoranthene ^k	1.11 E-06	C
Fluorene ^k	5.67 E-06	C
Formaldehyde ^{k,l}	5.28 E-02	A
Methanol ^k	2.50 E-03	B
Methylcyclohexane	1.23 E-03	C
Methylene Chloride ^k	2.00 E-05	C
n-Hexane ^k	1.11 E-03	C
n-Nonane	1.10 E-04	C

**Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN
ENGINES
(Continued)**

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
n-Octane	3.51 E-04	C
n-Pentane	2.60 E-03	C
Naphthalene ^k	7.44 E-05	C
PAH ^k	2.69 E-05	D
Phenanthrene ^k	1.04 E-05	D
Phenol ^k	2.40 E-05	D
Propane	4.19 E-02	C
Pyrene ^k	1.36 E-06	C
Styrene ^k	<2.36 E-05	E
Tetrachloroethane ^k	2.48 E-06	D
Toluene ^k	4.08 E-04	B
Vinyl Chloride ^k	1.49 E-05	C
Xylene ^k	1.84 E-04	B

^a Reference 7. Factors represent uncontrolled levels. For NO_x, CO, and PM₁₀, “uncontrolled” means no combustion or add-on controls; however, the factor may include turbocharged units. For all other pollutants, “uncontrolled” means no oxidation control; the data set may include units with control techniques used for NO_x control, such as PCC and SCR for lean burn engines, and PSC for rich burn engines. Factors are based on large population of engines. Factors are for engines at all loads, except as indicated. SCC = Source Classification Code. TOC = Total Organic Compounds. PM-10 = Particulate Matter ≤ 10 microns (μm) aerodynamic diameter. A “<” sign in front of a factor means that the corresponding emission factor is based on one-half of the method detection limit.

^b Emission factors were calculated in units of (lb/MMBtu) based on procedures in EPA Method 19. To convert from (lb/MMBtu) to (lb/10⁶ scf), multiply by the heat content of the fuel. If the heat content is not available, use 1020 Btu/scf. To convert from (lb/MMBtu) to (lb/hp-hr) use the following equation:

$$\text{lb/hp-hr} = (\text{lb/MMBtu}) (\text{heat input, MMBtu/hr}) (1/\text{operating HP, 1/hp})$$

^c Emission tests with unreported load conditions were not included in the data set.

^d Based on 99.5% conversion of the fuel carbon to CO₂. CO₂ [lb/MMBtu] = (3.67)(%CON)(C)(D)(1/h), where %CON = percent conversion of fuel carbon to CO₂, C = carbon content of fuel by weight (0.75), D = density of fuel, 4.1 E+04 lb/10⁶ scf, and

^h h = heating value of natural gas (assume 1020 Btu/scf at 60°F).

^e Based on 100% conversion of fuel sulfur to SO₂. Assumes sulfur content in natural gas of 2,000 gr/10⁶ scf.

^f Emission factor for TOC is based on measured emission levels from 22 source tests.

^g Emission factor for methane is determined by subtracting the VOC and ethane emission factors from the TOC emission factor. Measured emission factor for methane compares well with the calculated emission factor, 1.31 lb/MMBtu vs. 1.25 lb/MMBtu, respectively.

^h VOC emission factor is based on the sum of the emission factors for all speciated organic compounds less ethane and methane.

ⁱ Considered $\leq 1 \mu\text{m}$ in aerodynamic diameter. Therefore, for filterable PM emissions, PM₁₀(filterable) = PM_{2.5}(filterable).

^j PM Condensable = PM Condensable Inorganic + PM-Condensable Organic

^k Hazardous Air Pollutant as defined by Section 112(b) of the Clean Air Act.

^l For lean burn engines, aldehyde emissions quantification using CARB 430 may reflect interference with the sampling compounds due to the nitrogen concentration in the stack. The presented emission factor is based on FTIR measurements. Emissions data based on CARB 430 are available in the background report.

Section 7

Subsection 2 – Information Used to Determine Emissions for All Other Units Since Acquisition

For clarity, this Subsection 2 contains information used to determine emissions for all other units at this facility that were not affected by this application (i.e. all units except for Units ENG-2). For information pertinent to the units added or modified with this application, please refer to Subsection 1.

Equipment Specification

Proposal Information

Proposal Number: JB-22-002218 Rev(2)
Project Reference: Enerflex - EVX Cat 3616

Date: **7/18/2022**

Engine Information

Engine Make:	Caterpillar	Speed:	Rated
Engine Model:	G3616A4	Power Output:	5,000 bhp
Rated Speed:	1000 RPM	Exhaust Flow Rate:	31,482 acfm (cfm)
Fuel Description:	Natural Gas	Exhaust Temperature:	768 ° F
Hours Of Operation:	8760 Hours per year	O ₂ :	11.5%
Load:	100%	H ₂ O:	17%

Emission Data (100% Load)

Emission	Raw Engine Emissions						Target Outlet Emissions						Calculated Reduction
	<i>g/bhp-hr</i>	<i>tons/yr</i>	<i>ppmvd @ 15% O₂</i>	<i>ppmvd</i>	<i>g/kW-hr</i>	<i>lb/MW-hr</i>	<i>g/bhp-hr</i>	<i>tons/yr</i>	<i>ppmvd @ 15% O₂</i>	<i>ppmvd</i>	<i>g/kW-hr</i>	<i>lb/MW-hr</i>	
NO _x	0.3	14.48	26	41	0.402	0.89							
CO	2.79	134.7	394	627	3.741	8.25	0.16	7.72	23	36	0.215	0.47	94.3%
NMNEHC	0.3	14.48	74	118	0.402	0.89	0.1	4.83	25	39	0.134	0.3	66.7%
CH ₂ O	0.17	8.21	22	36	0.228	0.5	0.06	2.9	8	13	0.08	0.18	64.7%

System Specifications
Oxidation (SP-RCSIGA-72-TBD)

Design Exhaust Flow Rate:	31,482 acfm (cfm)
Design Exhaust Temperature:	768°F
Housing Model Number:	SP-RCSIGA-72-TBD-HSG
Element Model Number:	MECB-OX-SB4000-2421-3600-291, MEC-BK-XX-2421-4000-291
Number of Catalyst Elements:	3
Number of Spare Catalyst Tracks:	3
Maximum Wind Loading:	100 mph
System Pressure Loss:	8.0 inches of WC (Clean) (19.9 mBar)
Exhaust Temperature Limits*:	550 – 1250°F (catalyst inlet); 1350°F (catalyst outlet) 288 – 677°C (catalyst inlet); 732°C (catalyst outlet)

* General catalyst temperature operating range. Performance is based on the Design Exhaust Temperature.

Application Data Report

Proposal Information

Proposal Number: _____ Date: **6/21/2018**
 Project Reference: **Comal Energy - 3616 A4 - SCR**

Engine Information

Application:	Gas Compression	Engine Operation:	Gas Compression
Number of Engines:	1	Fuel Description:	Natural Gas
Engine Make:	Caterpillar	Type of Lube Oil:	0.6 wt% sulfated ash or less
Engine Model:	G 3616 LE TA	Lube Oil Consumption:	0.1 % Fuel Consumption
Rated Speed:	1000 RPM	Number of Exhaust Manifolds:	1
		Design Back Pressure:	8 In. of WC

Engine Cycle Data

Load %	Speed	Power bhp	Exhaust Flow acfm (cfm)	Exhaust Temp. F	Fuel Cons. btu/bhp-hr	O ₂ %	H ₂ O %
100	Rated	5,000	30,722	841	6,687	11	17

Load %	Speed	NO _x g/bhp-hr	CO g/bhp-hr	NMHC g/bhp-hr	NMNEHC g/bhp-hr	CH ₂ O g/bhp-hr
100	Rated	0.5	2.28	0.95	0.28	0.2

Emission Data (100% Load)

Emission	Raw Engine Emissions						Target Outlet Emissions						Calculated Reduction
	g/bhp-hr	tons/yr	ppmvd @ 15% O ₂	ppmvd	lb/MW-hr	g/kW-hr	g/bhp-hr	tons/yr	ppmvd @ 15% O ₂	ppmvd	lb/MW-hr	g/kW-hr	
NO _x *	0.5	24.14	44	74	1.48	0.671	0.05	2.41	4	7	0.15	0.067	90%
CO	2.28	110.08	332	557	6.74	3.058	0.16	7.71	23	39	0.47	0.214	93%
NMNEHC**	0.28	13.52	71	119	0.83	0.375	0.08	3.86	20	34	0.24	0.107	71.4%
CH ₂ O	0.2	9.66	27	46	0.59	0.268	0.03	1.45	4	7	0.09	0.04	85%

System Specifications
SCR/Oxidation (SP-PTH-90-17040144-XH6B0, 42" Mixing Section (2 Mixer), SP-CBL121-16020059, ACIS II)

Design Exhaust Flow Rate: 30,656 acfm (cfm)
 Design Exhaust Temperature: 840°F
 Housing Model Number: SP-PTH-90-17040144-HSG, SP-CBL121-16020059
 Element Model Number: RXS-RE-304-S3624XH, SCRC-044-150-450
 Number of Catalyst Elements: 6
 Number of Spare Catalyst Tracks: 0
 System Pressure Loss: 9.0 inches of WC (Clean)
 Sound Attenuation: 42-50 dBA insertion loss
 Sound Attenuation: Extreme Grade (Total System)
 Exhaust Temperature Limits: 572 – 977°F
 Reactant: Urea
 Percent Concentration: 32.5%
 Estimated Reactant Consumption: 1.5 gal/hr (5.6 L/hr) / Per Engine

* MW referenced as NO₂

** MW referenced as CH₄. Assumed as 100% unsaturated HCs. Average at steady state per EPA 40CFR60 Method 25A for HC or mutually agreed test method.



XQ1475G RENTAL



CONTINUOUS 1475 kW

50/60 Hz Switchable

Frequency (Hz)	Voltage (V)	Continuous kW (kVA)
50 Hz	400/230V	1475 (1844)
60 Hz	480/240V	1475 (1844)

FEATURES

FUEL/EMISSIONS STRATEGY

- Meets most worldwide emissions requirements down to 500 mg/Nm³ NO_x level without after treatment (contact factory for applications requiring 0.5g/hp-hr performance)

SINGLE-SOURCE SUPPLIER

- Generator set manufactured in ISO 9001:2000 compliant facility
- Package factory designed and production tested
- Generator set and components meet or exceed the following specifications: AS1359, AS2789, BS4999, DIN6271, DIN6280, EGSA101P, JEM1359, IEC 34/1, ISO3046/1, ISO8528, NEMA MG1-22

WORLDWIDE PRODUCT SUPPORT

- Cat® dealers provide extensive post sale support including maintenance and repair agreements
- Supported 100% by the Cat dealer with warranty on parts and labor

CAT G3516C ISLAND MODE GAS ENGINE

- Compact, four-stroke-cycle gas engine provides exceptional dependability, fuel economy and power density
- Robust kilowatt based air to fuel ratio control system yields enhanced system performance
- Designed for maximum performance on low pressure pipeline natural gas of 3-7 psi (0.21 kg/cm² - 0.49 kg/cm²) to the container with a methane number range of 55-100 (contact factory for methane numbers <55)
- Island mode feature improves engine's capability to handle electrical loading and unloading

REDUCED ENVIRONMENTAL IMPACT

- 110% spill containment of onboard engine fluids
- Positive crankcase fumes ventilation

COOLING SYSTEM

- Horizontally mounted radiator with vertical discharge
- Sized compatible to rating with energy efficient electric drive fan and core.
- Provides 40C (104F) ambient capability with 500 mg/Nm³ NO_x (1g/hp-hr) at 100% continuous rating before derate
- Variable frequency drive fan controls improve partial load fuel consumption

CAT GENERATOR

- Cat SR4B 826 frame generator designed to match the performance and output characteristics of the Cat gas engine
- Double bearing, wye-connected, static regulated, brushless, permanent magnet excited

ON PACKAGE CONTROL PANEL SYSTEM

- Provides auto paralleling using package mounted controls
- EMCP 4.2 offers engine and generator monitoring and protection
- PL1000E Controller
- Engine Advisor Panel
- AGC-4 provides paralleling, load sharing, VFD control, and primary generator protection
- Intertie protection provided via utility grade Basler BE1-11i utility multi-function relay (UMR)

DIGITAL VOLTAGE REGULATOR (CAT DVR)

- Three-phase sensing with adjustable volts-per-hertz regulation
- Provides precise control and constant voltage in the normal operating range.

SOUND ATTENUATED CONTAINER

- Provides 9-high stack CSC rated enclosure for ease of transportation and protection.
- Meets 72 dB(A) at 15 meters or below per SAE J1074 measurement procedure at continuous rating



XQ1475G RENTAL

FACTORY INSTALLED STANDARD EQUIPMENT

SYSTEM	STANDARD EQUIPMENT
Engine	<p>Cat G3516C Island Mode Gas Engine (Operates on 31.5 to 47.2 MJ/Nm³ (800 to 1200 btu/ft³) dry pipeline natural gas)</p> <p>Cat Engine Advisor Panel provides engine diagnostics and full text descriptions</p> <p>Cat Gas Engine Control Module (Cat GECM) includes electronic speed governor with hydrax actuator and provides transient richening and turbo bypass control</p> <p>Electronic Ignition System (controlled by ECM)</p> <p>Individual cylinder Detonation Sensitive Timing (DST)</p> <p>Engine installed electronic fuel metering valve</p> <p>Hydraulic actuated throttle plate electronically controlled by ECM</p> <p>Heavy duty, single element canister type air cleaner with service indicator</p> <p>Charging Alternator, 60-Amp</p> <p>Dual 24V electric starting motors</p> <p>Integral lube oil cooler, lube oil pump, oil filter, filler, and dipstick and oil drain lines routed to engine rail</p> <p>Prelube Pump, 24VDC continuous type</p> <p>Jacket Water Heater, 9kW, 400/480V, 50/60 Hz, 3-phase with isolation valves</p>
Generator	<p>Double bearing SR-4B brushless, form wound, permanent magnet excited, three-phase with Cat digital voltage regulator (Cat DVR), space heater, 6-lead design, Class H insulation operating at Class F temperature for extended life, winding temperature detectors and anti-condensation space heaters (120/240V 1.2 kW). Generator equipped with System 4 insulation protection.</p>
Containerized Module	<p>40' ISO high cube container, 9-high stack CSC certified</p> <p>Four (4) sound attenuated air intake louvers and 3 lockable personnel doors with panic release</p> <p>Interior walls and ceilings insulated with 100 mm of acoustic paneling</p> <p>Floor of container is undercoated for corrosion protection</p> <p>Side bus bar access door, external access load connection bus bars</p> <p>Shore power connection via distribution block connections for jacket water heater, battery charger, generator space heaters, and generator condensate heaters</p> <p>Six (6) DC lights</p> <p>3" ANSI flange customer fuel connection with cover to prevent vandalism</p> <p>Energized-to-run (ETR) shutoff valve (double solenoid, low/high pressure switch, CSA/FM approved)</p> <p>Cat Brand fuel filter, wall mounted and gas pressure regulator</p> <p>Lube oil level regulator with makeup tank</p> <p>Sound attenuated 72 dB(A) @ 15 m (50 ft)</p> <p>Four (4) oversized maintenance-free batteries, battery rack and 20-Amp battery charger</p> <p>Critical grade exhaust silencer with vertical discharge and single 2 m (6.5 ft.) stack</p> <p>Vibration isolators, stainless steel fastening hardware and hinges</p> <p>External drain access to standard fluids</p> <p>One 4.5 kg (10 lb) carbon dioxide fire extinguisher</p> <p>Standard Cat rental decals and painted standard Cat power module white</p> <p>LH and RH engine service panels integrated into container side walls</p> <p>110% spill containment system for on-board engine fluids</p>
Cooling	<p>Standard cooling provides 40C (104F) ambient capability with 500mg/Nm³ NOx at 100% Continuous</p> <p>Horizontally mounted radiator with vertical air discharge</p> <p>Variable frequency drive (VFD) for optimal partial load fuel consumption</p>
Generator Controls and Protection	<p>Controls provide auto paralleling AGC-4 controller, CAN-bus, ethernet comm, PWM and analog outputs, legacy analog load sharing; includes PL1000E gas engine Advisor panel for operational/diagnostic information; cabinet houses shore power transformer, distribution, protection, and internal/external power selector switch</p> <p>EMCP 4.2 genset mounted controller</p> <p>Automatic start/stop with cool down timer</p> <p>Generator Protection features: 25, 32, 40, 46, 47, 50/51, 27/59, 81 O/U</p> <p>Reverse compatibility for interface to legacy power modules</p> <p>3200A IEC rated generator circuit breaker with LSIG trip unit w/ammeter</p> <p>Multi-mode operation (island, multi-island and utility parallel), load sharing (multi-unit only)</p> <p>Manual and automatic paralleling capability</p> <p>Metering display: voltage, current, frequency, power factor, kW, WHM, kVAR, and synchroscope</p> <p>Basler BE1-11i is IEEE1547-2003 compliant in most applications</p>
Quality	<p>Factory testing of standard generator set and complete power module</p> <p>UL, NEMA, ISO and IEEE standards</p> <p>Full package CE certification available</p> <p>O&M manuals</p>



XQ1475G RENTAL

SPECIFICATIONS

GENERATOR

Frame Size	826
Pitch	0.6667
No. of poles	4
Excitation	Static regulated brushless PM excited
Constructions	Double bearing, close coupled
Insulation	Class H
Enclosure	Drip proof IP22
Temperature rise	105 deg C
Alignment	Pilot shaft
Overspeed capability – % of rated	125% of rated
Voltage regulator	3 phase sensing with Volts-per-Hertz
Voltage regulation	Less than $\pm 0.5\%$ voltage gain
Adjustable to compensate for engine speed droop and line loss	
Wave form deviation	Less than 3% deviation
Telephone Influence Factor (TIF)	Less than 50
Harmonic Distortion (THD)	Less than 5%

CAT G3516C LOW EMISSIONS GAS ENGINE

Number of Cylinders	V16
Bore – mm (in)	170 (6.7)
Stroke – mm (in)	190 (7.5)
Displacement – L (cu in)	69 (4,210)
Compression ratio	11.3:1
Engine Speed (rpm)	1500/1800
Aspiration	Turbocharged Separate Circuit Aftercooled
Aftercooler Inlet (deg C)	92
Jacket Water Outlet (deg C)	98
Exhaust Manifold	Dry
Fuel system	Cat Low Pressure w/ Air Fuel Ratio Control
Governor type	ADEM™ A3 Control System
Combustion	Low Emission
Fuel	Natural Gas
Fuel Pressure Range (PSI)	3-7
Methane Number	55-100

TECHNICAL DATA*

Generator Set Technical Data		Units	50 Hz Continuous*		60 Hz Continuous*	
Power Rating		ekW	1475			
Lubrication System						
Lube Oil Refill Volume with filter change for standard sump		L (gal)	416 (110)			
Fuel System						
Fuel Consumption (ISO 3046/1)			Max VFD (50kW)	Min VFD (3kW)	Max VFD (50kW)	Min VFD (3kW)
100% load		MJ/ekW-hr	9.62	9.35	10.34	10.05
75% load		MJ/ekW-hr	9.92	9.57	10.74	10.39
50% load		MJ/ekW-hr	10.59	9.97	11.86	11.14
Altitude Capability						
At 25° C (77°) ambient, above sea level		m (ft)	1500 (4921)			
Cooling System						
Package ambient capability		° C (° F)	40 (104)		40 (104)	
Jacket water temperature (maximum outlet)		° C (° F)	99 (210)		99 (210)	
System coolant capacity		L (gal)	770 (203)		770 (203)	
System required airflow		m³/min (ft³/min)	2,604 (91,959)			
Exhaust System						
Combustion air inlet flow rate		m³/min (ft³/min)	116 (4,097)		111 (3,920)	
Exhaust stack gas temperature		° C (° F)	467 (877)		492 (918)	
Exhaust gas flow rate		Nm³/min	113		118	
Sound Performance						
Noise rating @ 15 m (per SAE J1074)		dB(a)	72			
Emissions at 100% Load						
No _x (as NO ₂)(corr. 5% O ₂)		mg/Nm ³ (dry)	500		453	
CO (corr. 5% O ₂)		mg/Nm ³ (dry)	906		937	
THC (corr. 5% O ₂)		mg/Nm ³ (dry)	2584		1521	
NMHC (corr. To 5% O ₂)		mg/Nm ³ (dry)	388		228	
Exhaust O ₂		% (dry)	9.9		9.3	

* Materials and specifications are subject to change without notice.

* Materials and specifications are subject to change without notice. Reference SRR GR-3500-158-02 For Max VFD Power and SRR GR-3500-157-02 for Min VFD Power Data at 50 Hz. Reference SRR GR-3500-136-00 For Max VFD Power and SRR GR-3500-137-00 for Min VFD Power Data at 60 Hz. 60 Hz emissions data pending factory testing results.

XQ1000 RENTAL

CATERPILLAR®



Image shown may not reflect actual package

**STANDBY
PRIME**

**1000 kW
910 kW**

Frequency	Voltage	Standby kW (kVA)	Prime kW (kVA)
50 Hz	400V 3 Phase	800 ekW/ 1000 kVA	720/910
60 Hz	480/277V 3 Phase	1000/1250	910/1137
60 Hz	240/139V 3 Phase	1000/1250	910/1137
60 Hz	208/120V 3 Phase	863 ekW*/ 1075 kVA	863 ekW*/ 1075 kVA

FEATURES

Factory designed, certified prototype tested with torsional analysis. Production tested and delivered in a package that is ready to be connected to your fuel and power lines. Electric Power Design Pro computer sizing available. Supported 100% by your Caterpillar® dealer with warranty on parts and labor. Extended warranty available in some areas. The generator set is designed and manufactured in an ISO 9001:2000 compliant facility. Generator set and components meet or exceed the following specifications: AS1359, AS2789, ABGSM TM3, BS4999, DIN6271, DIN6280, EGSA101P, JEM1359, IEC 34/1, ISO3046/1, ISO8528, NEMA MG1-22

CATERPILLAR SR4B GENERATOR

Two bearing, wye-connected, static regulated, brushless permanent magnet excited generator designed to match the performance and output characteristics of the Caterpillar diesel engine that drives it.

RELIABLE, FUEL EFFICIENT DIESEL ENGINE

The compact, four-stroke-cycle diesel engine combines durability with minimum weight while providing dependability and economy. The fuel system operates on a variety of fuels.

CATERPILLAR COOLING SYSTEM

Sized compatible to rating with energy efficient fan and core.

CATERPILLAR SWITCHGEAR

Provides single unit and/or utility paralleling components. Standby, Load Sense/Load Demand, Import, Export, and Base Load modes.

EXCLUSIVE CATERPILLAR DIGITAL VOLTAGE REGULATOR (CDVR)

Three-phase sensing and adjustable Volts-per-Hertz regulation give precise control, excellent block loading, and constant voltage in the normal operating range.

ENVIRONMENTALLY FRIENDLY

110% full spill containment of all onboard fluids.

LINK BOARD ASSEMBLY

Set mounted generator multi-voltage adjust plate. Voltage nodes 208V*, 240V, 400V and 480V – wye configuration.

* Output limited by 3000 amp breaker at 208V

SOUND ATTENUATED CONTAINER

For ease of transportation and protection. Meets 78 dB(A) at 7 m or below per SAE J1074 measurement procedure.

FACTORY INSTALLED STANDARD EQUIPMENT

SYSTEM	STANDARD EQUIPMENT
Engine	EPA approved Tier 2 C-32 Caterpillar engine – 50/60 Hz capable Heavy duty air cleaner with service indicator 45-Amp charging alternator Fuel filters – primary and duplex secondary with integral water separator and change-over valve Lubricating oil system Jacket water heater Fuel cooler and priming pump Electronic ADEM™ A4 controls
Generator	Multi-voltage, dual frequency SR-4B brushless, three phase, 12-lead design Permanent magnet excited Digital Voltage Regulator Space heater Class H insulation operating at Class F temperature for extended life
Containerized Module	30' ISO high cube container, CSC certified 2-axle, 30' ISO container chassis Sound attenuated air intake louvers and 3 lockable personnel doors with panic release Bus bar access door, external access load connection bus bars Shore power connection via distribution block connections for jacket water heater, battery charger, space heaters, and generator condensate heaters Standard lighting 3 AC/3 DC, one (1) single duplex service receptacle, 2 external break-glass emergency stop push buttons Fuel tank UL listed, double wall, 14 hr runtime @ 75% load Sound attenuated 78 dB(A) @ 7 m, spill containment 110% of all onboard fluids Oversized maintenance-free battery, battery rack and 20-Amp battery charger Critical grade internally insulated exhaust silencer Vibration isolators, corrosion resistant hardware and hinges External drain access to standard fluids Standard Cat rental decals and painted standard Cat power module white
Cooling	Standard cooling provides >45° C ambient capability (50 Hz) or 43° C (60 Hz) at prime +10% rating Engine mounted, 38 split JW/CAC vertical radiator, vertical air discharge, and fuel cooler
Generator Paralleling Control	Custom switchgear control with EMCP 3.3 components automatic start/stop with cool down timer Protection: 32, 59, 27, 40, 810, 81U, 40, complete with device 15, 25, 65 & 90 Reverse compatibility module provided for interface to legacy power modules Touch screen controls with event log Multi-mode operation (island, multi-island and utility parallel), load sharing (multi-unit only) Import & export control (utility parallel only), manual and automatic paralleling capability Touch screen display (status and alarms) 3000-Amps circuit breaker, UL listed, electrically operated, fixed mounted, 3-phase, 50% rated neutral bus Metering display: voltage, current, frequency, power factor, kW, WHM, kVAR, and synchroscope 3000-Amps reconnectable link board for 208/240/400/480V – wye configuration
Quality	Standard genset and package factory tested UL, NEMA, ISO and IEEE standards O&M manuals

XQ1000 RENTAL



SPECIFICATIONS

CAT SR4B GENERATOR

Frame Size 693
 Excitation Static regulated brushless PM excited
 Constructions Two bearing, close coupled
 Insulation Class H
 Enclosure Drip proof
 Alignment Pilot shaft
 Overspeed capability – % of rated 130% of rated
 Wave deviation form 2%
 Voltage regulator 3 phase sensing with Volts-per-Hertz
 Voltage regulation Less than $\pm 1/2\%$ voltage gain
 Adjustable to compensate for engine speed droop and line loss
 Wave form Less than 5% deviation
 Telephone Influence Factor (TIF) Less than 50
 Harmonic Distortion (THD) Less than 3%

CAT C32 DIESEL ENGINE

C32 TA, V-12, 4-Stroke diesel
 Bore – mm (in) 145 (5.71)
 Stroke – mm (in) 162 (6.38)
 Displacement – L (cu in) 32.10 (1,958.86)
 Compression ratio 15:1
 Aspiration TA
 Fuel system MEUI
 Governor type Caterpillar ADEM™ A4 Control System

TECHNICAL DATA

		C32-30' XQ1000	
Power Rating 50 Hz 60 Hz	ekW (kVA) ekW (kVA)	Standby 800 (1,000) 1000 (1,250)	Prime 728 (910) 910 (1,137)
Engine and Container Information Engine model Container size Container dimensions	m (ft) mm (in) mm (in) mm (in)	C32 9 (30) Length – 9144 (360) Width – 2438 (96) Height – 2896 (114)	
Fuel Capacity Operation at 75% Load Factor	L (gal) hours	4730 (1,250) 21 (approx.)	
Approximate Weight – with Genset and Switchgear Including container With optional undercarriage	kg (lb) kg (lb)	Dry/Wet 16 136 (35,500)/17 727 (39,000) 19 772 (43,500)/21 363 (47,000)	
Fuel Consumption @ 60 Hz 100% rated load 75% rated load 50% rated load	L (gal) L (gal) L (gal)	252 (66.6) 200.7 (53.0) 139.3 (36.8)	
Fuel Consumption @ 50 Hz 100% rated load 75% rated load 50% rated load	L (gal) L (gal) L (gal)		

Cat® C32

Diesel Generator Sets



Image shown may not reflect actual configuration

Bore – mm (in)	145 (5.7)
Stroke – mm (in)	162 (6.4)
Displacement – L (in³)	32 (1952.76)
Compression Ratio	15.0:1
Aspiration	TA
Fuel System	EUI
Governor Type	ADEM™ A4

Standby 60 Hz ekW (kVA)	Mission Critical 60 Hz ekW (kVA)	Prime 60 Hz ekW (kVA)	Continuous 60 Hz ekW (kVA)	Emissions Performance
1000 (1250)	1000 (1250)	910 (1137)	830 (1038)	Low Fuel Consumption

Standard Features

Cat® Diesel Engine

- Designed and optimized for low fuel consumption
- Reliable and consistent performance proven in thousands of applications worldwide

Generator Set Package

- Accepts 100% block load in one step and meets the NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements.
- Reliability is verified through prototype testing, which includes torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

Alternators

- Superior motor starting capability minimizes the need for oversizing the generator
- Designed to match the performance and output characteristics of Cat diesel engines

Cooling System

- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- Tested to ensure proper generator set cooling

EMCP 4 Control Panels

- User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements

Warranty

- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

Worldwide Product Support

- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

Financing

- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

C32 Diesel Generator Sets Electric Power



Optional Equipment

Engine

Air Cleaner

- ☐ Single element
- ☐ Dual element
- ☐ Heavy duty

Muffler

- ☐ Industrial grade (15 dB)

Starting

- ☐ Standard batteries
- ☐ Oversized batteries
- ☐ Standard electric starter
- ☐ Dual electric starter
- ☐ Jacket water heater

Alternator

Output voltage

- ☐ 220V ☐ 400V
- ☐ 240V ☐ 480V
- ☐ 380V ☐ 600V

Temperature Rise (over 40°C ambient)

- ☐ 150°C
- ☐ 125°C/130°C
- ☐ 105°C
- ☐ 80°C

Winding type

- ☐ Random wound
- ☐ Form wound

Excitation

- ☐ Self excited
- ☐ Internal excitation (IE)
- ☐ Permanent magnet (PM)

Attachments

- ☐ Anti-condensation heater
- ☐ Stator and bearing temperature monitoring and protection

Power Termination

Type

- ☐ Bus bar
- ☐ Circuit breaker
- ☐ 1600A ☐ 2000A
- ☐ 2500A ☐ 3200A
- ☐ 4000A ☐ 3-pole
- ☐ UL ☐ IEC
- ☐ Manually operated
- ☐ Electrically operated

Trip Unit

- ☐ LSI ☐ LSI-G
- ☐ LSI-G-P

Control System

Controller

- ☐ EMCP 4.2
- ☐ EMCP 4.3
- ☐ EMCP 4.4

Attachments

- ☐ Local annunciator module
- ☐ Remote annunciator module
- ☐ Remote monitoring software

Charging

- ☐ Battery charger – 10A

Vibration Isolators

- ☐ Rubber
- ☐ Spring

Extended Service Options

Terms

- ☐ 2 year (prime)
- ☐ 3 year
- ☐ 5 year
- ☐ 10 year

Coverage

- ☐ Silver
- ☐ Gold
- ☐ Platinum
- ☐ Platinum Plus

Ancillary Equipment

- ☐ Automatic transfer switch (ATS)
- ☐ Uninterruptible power supply (UPS)
- ☐ Paralleling switchgear
- ☐ Paralleling controls

Note: Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.



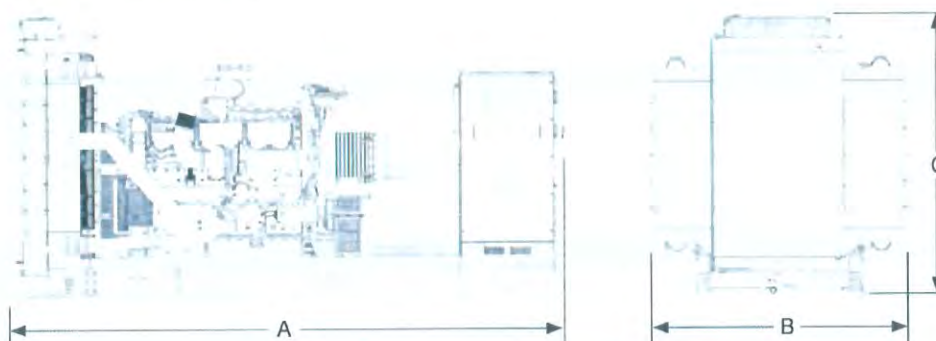
Package Performance

Performance	Standby	Mission Critical	Prime	Continuous
Frequency	60 Hz	60 Hz	60 Hz	60 Hz
Gen set power rating with fan	1000 ekW	1000 ekW	910 ekW	830 ekW
Gen set power rating with fan @ 0.8 power factor	1250 kVA	1250 kVA	1138 kVA	1038 kVA
Fueling strategy	Low Fuel	Low Fuel	Low Fuel	Low Fuel
Performance number	DM9939-01	EM0450-00	DM9940-02	DM9941-01
Fuel Consumption				
100% load with fan – L/hr (gal/hr)	262.7 (69.4)	262.7 (69.4)	238.6 (63.0)	217.9 (57.6)
75% load with fan – L/hr (gal/hr)	195.9 (51.7)	195.9 (51.7)	179.2 (47.3)	164.8 (43.5)
50% load with fan – L/hr (gal/hr)	135.9 (35.9)	135.9 (35.9)	125.8 (33.2)	117.2 (31.0)
25% load with fan – L/hr (gal/hr)	80.8 (21.3)	80.8 (21.3)	75.9 (20.0)	71.4 (18.9)
Cooling System				
Radiator air flow restriction (system) – kPa (in. water)	0.12 (0.48)	0.12 (0.48)	0.12 (0.48)	0.12 (0.48)
Radiator air flow – m³/min (cfm)	987 (34855)	987 (34855)	987 (34855)	987 (34855)
Engine coolant capacity – L (gal)	55 (14.5)	55 (14.5)	55 (14.5)	55 (14.5)
Radiator coolant capacity – L (gal)	171 (45.0)	171 (45.0)	171 (45.0)	171 (45.0)
Total coolant capacity – L (gal)	226 (59.5)	226 (59.5)	226 (59.5)	226 (59.5)
Inlet Air				
Combustion air inlet flow rate – m³/min (cfm)	82.6 (2915.6)	82.6 (2915.6)	77.8 (2746.7)	71.2 (2515.8)
Exhaust System				
Exhaust stack gas temperature – °C (°F)	473.4 (884.2)	473.4 (884.2)	456.1 (853.0)	452.0 (845.6)
Exhaust gas flow rate – m³/min (cfm)	214.7 (7582.8)	214.7 (7582.8)	196.0 (6922.5)	179.6 (6341.2)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	6.7 (27.0)	6.7 (27.0)	6.7 (27.0)	6.7 (27.0)
Heat Rejection				
Heat rejection to jacket water – kW (Btu/min)	359 (20395)	359 (20395)	324 (18431)	305 (17363)
Heat rejection to exhaust (total) – kW (Btu/min)	965 (54857)	965 (54857)	866 (49230)	790 (44907)
Heat rejection to aftercooler – kW (Btu/min)	249 (14173)	249 (14173)	213 (12110)	172 (9774)
Heat rejection to atmosphere from engine – kW (Btu/min)	118 (6709)	118 (6709)	128 (7274)	130 (7370)
Heat rejection from alternator – kW (Btu/min)	55 (3131)	55 (3131)	50 (2846)	45 (2561)
Emissions (Nominal)				
NOx mg/Nm³ (g/hp-h)	3009.7 (6.09)	3009.7 (6.09)	3019.6 (6.09)	3099.7 (6.26)
CO mg/Nm³ (g/hp-h)	89.8 (0.18)	89.8 (0.18)	101.9 (0.21)	118.3 (0.24)
HC mg/Nm³ (g/hp-h)	5.1 (0.01)	5.1 (0.01)	5.3 (0.01)	8.2 (0.02)
PM mg/Nm³ (g/hp-h)	8.3 (0.02)	8.3 (0.02)	7.6 (0.02)	8.3 (0.02)
Emissions (Potential Site Variation)				
NOx mg/Nm³ (g/hp-h)	3641.8 (7.73)	3641.8 (7.73)	3653.7 (7.37)	3750.6 (7.57)
CO mg/Nm³ (g/hp-h)	168.0 (0.33)	168.0 (0.33)	190.6 (0.38)	221.3 (0.44)
HC mg/Nm³ (g/hp-h)	9.7 (0.02)	9.7 (0.02)	10.0 (0.02)	15.5 (0.04)
PM mg/Nm³ (g/hp-h)	16.2 (0.04)	16.2 (0.04)	14.8 (0.04)	16.2 (0.04)

C32 Diesel Generator Sets Electric Power



Weights and Dimensions



Dim "A" mm (in)	Dim "B" mm (in)	Dim "C" mm (in)	Dry Weight kg (lb)
4270 (168.1)	2011 (79.2)	2174 (85.6)	6663 (14,690)

Note: For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.

Ratings Definitions

Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Mission Critical

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 85% of the mission critical power rating. Typical peak demand up to 100% of rated power for up to 5% of the operating time. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Prime

Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated kW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Continuous

Output available with non-varying load for an unlimited time. Average power output is 70-100% of the continuous power rating. Typical peak demand is 100% of continuous rated kW for 100% of the operating hours.

Applicable Codes and Standards

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU.

Note: Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

Data Center Applications

Tier III/Tier IV compliant per Uptime Institute requirements. ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

Fuel Rates

Fuel rates are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42,780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.)

www.cat.com/electricpower

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Materials and specifications are subject to change without notice.
The International System of Units (SI) is used in this publication.

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THERMAL OXIDIZER SPECIFICATION SHEET

AZOTA, LTD.

Rev	CUSTOMER: SALT CREEK MIDSTREAM		JOB NUMBER: 19372		REVISION: 0
0	PLANT NAME: AMEREDEV - SOUTH AGI SITE		ITEM NUMBER: TO-7041		CASE:
0	LOCATION: LEA COUNTY, NEW MEXICO		PREPARED BY: EBO		DATE: 9/27/2019
0	SERVICE: ACID GAS THERMAL OXIDIZER		CHECKED BY: JRG		DATE: 9/27/2019
0	MANUFACTURED BY:		APPROVED BY:		DATE:
0			PAGE: 1		1
0	1 TAG NUMBERS:	TO-7041	DELETED		
0	2 SERVICE:	4 MMSCFD CASE			FUEL GAS
0	3	NOTE 1			TO PILOTS
0	4				
0	5	COMPOSITION (MOL %):			
0	6 HYDROGEN SULFIDE	20.66%			0.00%
0	7 NITROGEN	0.00%			0.63%
0	8 CARBON DIOXIDE	71.76%			0.00%
0	9 WATER	7.24%			0.01%
0	10 METHANE	0.30%			84.00%
0	11 ETHANE	0.02%			9.76%
0	12 PROPANE	0.02%			3.49%
0	13 ISOBUTANE	0.00%			1.02%
0	14 N-BUTANE	0.00%			0.48%
0	15 ISOPENTANE	0.00%			0.24%
0	16 N-PENTANE	0.00%			0.23%
0	17 N-HEXANE	0.00%			0.16%
0	18				
0	19				
0	20 TOTAL:	100%			100%
0	21	INLET FLOW CONDITIONS			
0	22 FLOW (LB/HR):	17,573.6			AS NEEDED
0	23 VOLUME FLOW:	4.000 MMSCFD			
0	24 MOLE WEIGHT:	39.99			19.47
0	25 TEMPERATURE (°F):	120			80
0	26 PRESSURE (PSIA):	19.7 (NOTE 8)			89.7 (NOTE 8)
0	27	DESIGN PARAMETERS			
0	28 TYPE:	THERMAL OXIDIZER			
0	29 DRE:	99.9 % (NOTE 1)			
0	30				
0	31 ELEVATION, FT	3300			
0	32 BAR. PRESS, PSIA	13.03			
0	33 MAX TEMP., °F	105.00			
0	34 MIN TEMP., °F	-20.00			
0	35 WIND DESIGN	NOTE 7			
0	36 SEISMIC DESIGN	NOTE 7			
0	37				
0	38 NOTES:				
0	39	1. DELETED			
0	40	2. UNIT SHALL BE CAPABLE OF ACHIEVING 99.9% DESTRUCTION OF THE COMBUSTIBLE SPECIES IN DESIGN STREAM (VENDOR TO ADVISE)			
0	41	3. VENDOR TO DESIGN FOR 10% ADDITIONAL FLOW AND 5% HIGHER HEATING VALUE FOR UPSET CASE			
0	42	4. AVAILABLE POWER: FOR MOTORS: 480 V, 3 PHASE, 60 HZ			
0	43	FOR CONTROLS: 120 V, 1 PHASE, 60 HZ			
0	44	FOR INSTRUMENTS: 24 VDC			
0	45	5. NO YELLOW METAL ALLOWED.			
0	46	6. MINIMUM EMISSIONS REQUIREMENTS:			
0	47	NOX 0.138 LB/MMBTU (HHV)			
0	48	CO 0.082 LB/MMBTU (HHV)			
0	49	VOC 99.9% DESTRUCTION FOR ALL COMBUSTIBLE SPECIES			
0	50	7. SITE CONDITIONS: ELEVATION 3300 FT, AMBIENT TEMPS F, 105 MAX TO -20 F MIN			
0	51	FROST DEPTH, 24", SNOW LOAD, 20 PSF			
0	52	SEISMIC LOAD: ASCE 7-16, SOIL CLASS. = D, SEISMIC DESIGN CATEGORY = A SS = 0.11, S1 = 0.033, SMS = 0.175, SM1 = 0.075, SDS = 0.117, SDS = 0.053			
0	53	WIND LOAD: ASCE 7-16, RISK CATEGORY = III, WIND SPEED = 112 MPH			
0	54	8. VALUE REPRESENTS UPPER LIMIT OF DELIVERY PRESSURE. VENDOR TO SPECIFY REQUIRED DELIVERY PRESSURE FOR ALL STREAMS			
0	55				
0	56				
0	57				
0	58				
0	59				
0	60				
0	61				
0	62				
0	63				

DESIGN SPECIFICATIONS

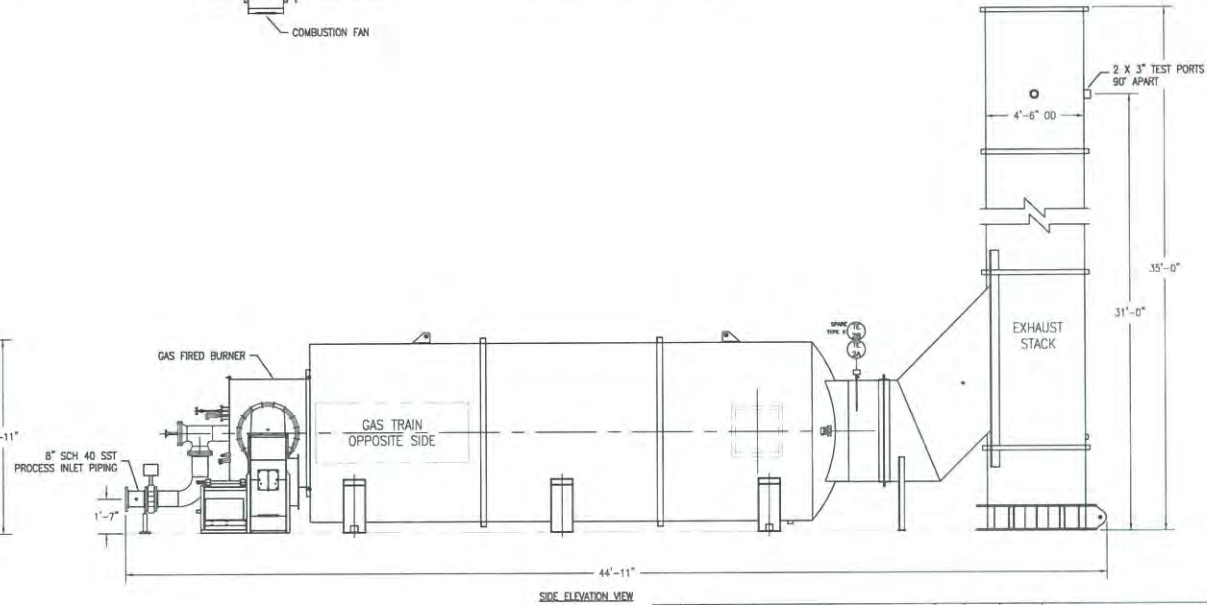
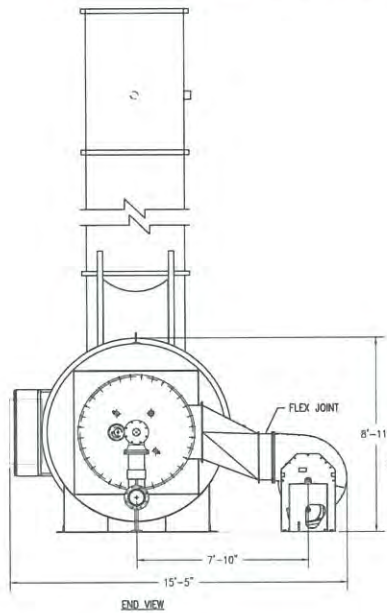
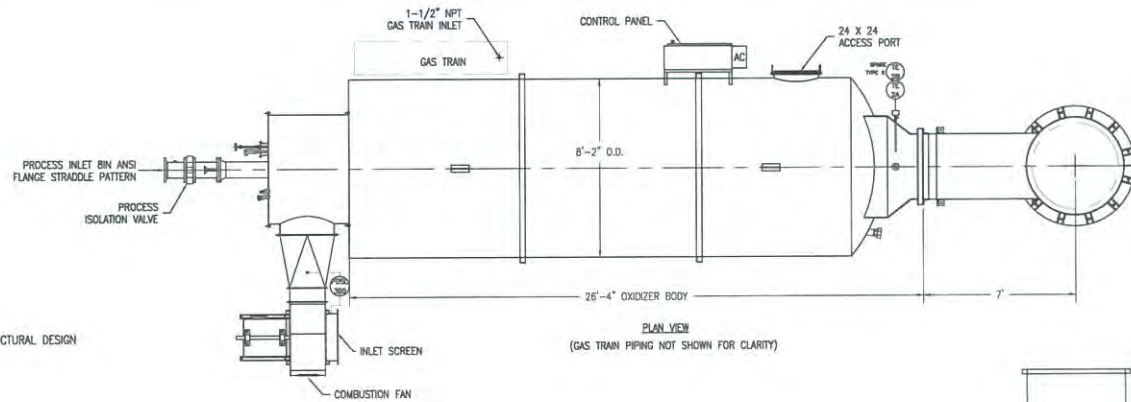
PROCESS: ACID GAS
 WASTE STREAM FLOW RATE:
 4MMSCFD MAXIMUM
 DESIGN FLOW: MAXIMUM FLOW PLUS 10% ADDITIONAL
 WASTE STREAM TEMPERATURE: 120°F
 WASTE STREAM PRESSURE: 16.2 PSIA MIN.
 WASTE STREAM POLLUTANT LOADING: 21MMBTU/HR
 WASTE STREAM POLLUTANTS:
 HYDROGEN SULFIDE, METHANE, ETHANE, PROPANE
 SITE LOCATION: OUTDOORS, LEA COUNTY, NEW MEXICO
 OPERATION: CONTINUOUS
 SITE CLASSIFICATION: GENERAL PURPOSE
 STACK EMISSIONS PERFORMANCE GOALS:
 VOC DESTRUCTION: 99.9%

UTILITIES:

NATURAL GAS: 8MMBTU/HR MAX.
 NATURAL GAS PRESSURE: 40 PSIG
 ELECTRICAL POWER: 480/3/60, 25.2 FLA
 INSTRUMENT AIR: 3 CFM @ 80 PSIG

ESTIMATED OPERATING WEIGHTS:

THERMAL OXIDIZER ASSEMBLY: 20,000 LBS
 COMBUSTION FAN: 850 LBS
 STACK: 7,700 LBS ESTIMATED
 MAY VARY UPON FINAL STRUCTURAL DESIGN



REVISIONS				PROPOSED			
REV.	DESCRIPTION	BY	APP.	DATE	REV.	DESCRIPTION	DATE
K							
J							
H							
G							
F							
E							
D							
C							
B							
A							

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AZOTA
THERMAL OXIDIZER HCFC-21
GENERAL ARRANGEMENT

PROJECT NUMBER: C19-0927-01
 SHEET: 100
 OF: 1
 OF: 10

Table 1.4-1. EMISSION FACTORS FOR NITROGEN OXIDES (NO_x) AND CARBON MONOXIDE (CO)
FROM NATURAL GAS COMBUSTION^a

Combustor Type (MMBtu/hr Heat Input) [SCC]	NO _x ^b		CO	
	Emission Factor (lb/10 ⁶ scf)	Emission Factor Rating	Emission Factor (lb/10 ⁶ scf)	Emission Factor Rating
Large Wall-Fired Boilers (>100) [1-01-006-01, 1-02-006-01, 1-03-006-01]				
Uncontrolled (Pre-NSPS) ^c	280	A	84	B
Uncontrolled (Post-NSPS) ^c	190	A	84	B
Controlled - Low NO _x burners	140	A	84	B
Controlled - Flue gas recirculation	100	D	84	B
Small Boilers (<100) [1-01-006-02, 1-02-006-02, 1-03-006-02, 1-03-006-03]				
Uncontrolled	100	B	84	B
Controlled - Low NO _x burners	50	D	84	B
Controlled - Low NO _x burners/Flue gas recirculation	32	C	84	B
Tangential-Fired Boilers (All Sizes) [1-01-006-04]				
Uncontrolled	170	A	24	C
Controlled - Flue gas recirculation	76	D	98	D
Residential Furnaces (<0.3) [No SCC]				
Uncontrolled	94	B	40	B

^a Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. To convert from lb/10⁶ scf to kg/10⁶ m³, multiply by 16. Emission factors are based on an average natural gas higher heating value of 1,020 Btu/scf. To convert from lb/10⁶ scf to lb/MMBtu, divide by 1,020. The emission factors in this table may be converted to other natural gas heating values by multiplying the given emission factor by the ratio of the specified heating value to this average heating value. SCC = Source Classification Code. ND = no data. NA = not applicable.

^b Expressed as NO₂. For large and small wall fired boilers with SNCR control, apply a 24 percent reduction to the appropriate NO_x emission factor. For tangential-fired boilers with SNCR control, apply a 13 percent reduction to the appropriate NO_x emission factor.

^c NSPS=New Source Performance Standard as defined in 40 CFR 60 Subparts D and Db. Post-NSPS units are boilers with greater than 250 MMBtu/hr of heat input that commenced construction modification, or reconstruction after August 17, 1971, and units with heat input capacities between 100 and 250 MMBtu/hr that commenced construction modification, or reconstruction after June 19, 1984.

TABLE 1.4-2. EMISSION FACTORS FOR CRITERIA POLLUTANTS AND GREENHOUSE GASES FROM NATURAL GAS COMBUSTION^a

Pollutant	Emission Factor (lb/10 ⁶ scf)	Emission Factor Rating
CO ₂ ^b	120,000	A
Lead	0.0005	D
N ₂ O (Uncontrolled)	2.2	E
N ₂ O (Controlled-low-NO _x burner)	0.64	E
PM (Total) ^c	7.6	D
PM (Condensable) ^c	5.7	D
PM (Filterable) ^c	1.9	B
SO ₂ ^d	0.6	A
TOC	11	B
Methane	2.3	B
VOC	5.5	C

^a Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. Data are for all natural gas combustion sources. To convert from lb/10⁶ scf to kg/10⁶ m³, multiply by 16. To convert from lb/10⁶ scf to 1b/MMBtu, divide by 1,020. The emission factors in this table may be converted to other natural gas heating values by multiplying the given emission factor by the ratio of the specified heating value to this average heating value. TOC = Total Organic Compounds. VOC = Volatile Organic Compounds.

^b Based on approximately 100% conversion of fuel carbon to CO₂. $CO_2[\text{lb}/10^6 \text{ scf}] = (3.67) (\text{CON}) (\text{C})(\text{D})$, where CON = fractional conversion of fuel carbon to CO₂, C = carbon content of fuel by weight (0.76), and D = density of fuel, 4.2x10⁴ lb/10⁶ scf.

^c All PM (total, condensable, and filterable) is assumed to be less than 1.0 micrometer in diameter. Therefore, the PM emission factors presented here may be used to estimate PM₁₀, PM_{2.5} or PM₁ emissions. Total PM is the sum of the filterable PM and condensable PM. Condensable PM is the particulate matter collected using EPA Method 202 (or equivalent). Filterable PM is the particulate matter collected on, or prior to, the filter of an EPA Method 5 (or equivalent) sampling train.

^d Based on 100% conversion of fuel sulfur to SO₂. Assumes sulfur content is natural gas of 2,000 grains/10⁶ scf. The SO₂ emission factor in this table can be converted to other natural gas sulfur contents by multiplying the SO₂ emission factor by the ratio of the site-specific sulfur content (grains/10⁶ scf) to 2,000 grains/10⁶ scf.

TABLE 1.4-3. EMISSION FACTORS FOR SPECIATED ORGANIC COMPOUNDS FROM
NATURAL GAS COMBUSTION^a

CAS No.	Pollutant	Emission Factor (lb/10 ⁶ scf)	Emission Factor Rating
91-57-6	2-Methylnaphthalene ^{b, c}	2.4E-05	D
56-49-5	3-Methylcholanthrene ^{b, c}	<1.8E-06	E
	7,12-Dimethylbenz(a)anthracene ^{b, c}	<1.6E-05	E
83-32-9	Acenaphthene ^{b, c}	<1.8E-06	E
203-96-8	Acenaphthylene ^{b, c}	<1.8E-06	E
120-12-7	Anthracene ^{b, c}	<2.4E-06	E
56-55-3	Benz(a)anthracene ^{b, c}	<1.8E-06	E
71-43-2	Benzene ^b	2.1E-03	B
50-32-8	Benzo(a)pyrene ^{b, c}	<1.2E-06	E
205-99-2	Benzo(b)fluoranthene ^{b, c}	<1.8E-06	E
191-24-2	Benzo(g,h,i)perylene ^{b, c}	<1.2E-06	E
207-08-9	Benzo(k)fluoranthene ^{b, c}	<1.8E-06	E
106-97-8	Butane	2.1E+00	E
218-01-9	Chrysene ^{b, c}	<1.8E-06	E
53-70-3	Dibenzo(a,h)anthracene ^{b, c}	<1.2E-06	E
25321-22-6	Dichlorobenzene ^b	1.2E-03	E
74-84-0	Ethane	3.1E+00	E
206-44-0	Fluoranthene ^{b, c}	3.0E-06	E
86-73-7	Fluorene ^{b, c}	2.8E-06	E
50-00-0	Formaldehyde ^b	7.5E-02	B
110-54-3	Hexane ^b	1.8E+00	E
193-39-5	Indeno(1,2,3-cd)pyrene ^{b, c}	<1.8E-06	E
91-20-3	Naphthalene ^b	6.1E-04	E
109-66-0	Pentane	2.6E+00	E
85-01-8	Phenanthrene ^{b, c}	1.7E-05	D
74-98-6	Propane	1.6E+00	E

TABLE 1.4-3. EMISSION FACTORS FOR SPECIATED ORGANIC COMPOUNDS FROM
NATURAL GAS COMBUSTION (Continued)

CAS No.	Pollutant	Emission Factor (lb/10 ⁶ scf)	Emission Factor Rating
129-00-0	Pyrene ^{b, c}	5.0E-06	E
108-88-3	Toluene ^b	3.4E-03	C

^a Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. Data are for all natural gas combustion sources. To convert from lb/10⁶ scf to kg/10⁶ m³, multiply by 16. To convert from lb/10⁶ scf to lb/MMBtu, divide by 1,020. Emission Factors preceded with a less-than symbol are based on method detection limits.

^b Hazardous Air Pollutant (HAP) as defined by Section 112(b) of the Clean Air Act.

^c HAP because it is Polycyclic Organic Matter (POM). POM is a HAP as defined by Section 112(b) of the Clean Air Act.

^d The sum of individual organic compounds may exceed the VOC and TOC emission factors due to differences in test methods and the availability of test data for each pollutant.

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES^a
(SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhouse Gases		
NO _x ^c 90 - 105% Load	4.08 E+00	B
NO _x ^c <90% Load	8.47 E-01	B
CO ^c 90 - 105% Load	3.17 E-01	C
CO ^c <90% Load	5.57 E-01	B
CO ₂ ^d	1.10 E+02	A
SO ₂ ^e	5.88 E-04	A
TOC ^f	1.47 E+00	A
Methane ^g	1.25 E+00	C
VOC ^h	1.18 E-01	C
PM10 (filterable) ⁱ	7.71 E-05	D
PM2.5 (filterable) ⁱ	7.71 E-05	D
PM Condensable ^j	9.91 E-03	D
Trace Organic Compounds		
1,1,2,2-Tetrachloroethane ^k	<4.00 E-05	E
1,1,2-Trichloroethane ^k	<3.18 E-05	E
1,1-Dichloroethane	<2.36 E-05	E
1,2,3-Trimethylbenzene	2.30 E-05	D
1,2,4-Trimethylbenzene	1.43 E-05	C
1,2-Dichloroethane	<2.36 E-05	E
1,2-Dichloropropane	<2.69 E-05	E
1,3,5-Trimethylbenzene	3.38 E-05	D
1,3-Butadiene ^k	2.67E-04	D
1,3-Dichloropropene ^k	<2.64 E-05	E
2-Methylnaphthalene ^k	3.32 E-05	C
2,2,4-Trimethylpentane ^k	2.50 E-04	C
Acenaphthene ^k	1.25 E-06	C

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES
(Continued)

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
Acenaphthylene ^k	5.53 E-06	C
Acetaldehyde ^{k,l}	8.36 E-03	A
Acrolein ^{k,l}	5.14 E-03	A
Benzene ^k	4.40 E-04	A
Benzo(b)fluoranthene ^k	1.66 E-07	D
Benzo(e)pyrene ^k	4.15 E-07	D
Benzo(g,h,i)perylene ^k	4.14 E-07	D
Biphenyl ^k	2.12 E-04	D
Butane	5.41 E-04	D
Butyr/Isobutyraldehyde	1.01 E-04	C
Carbon Tetrachloride ^k	<3.67 E-05	E
Chlorobenzene ^k	<3.04 E-05	E
Chloroethane	1.87 E-06	D
Chloroform ^k	<2.85 E-05	E
Chrysene ^k	6.93 E-07	C
Cyclopentane	2.27 E-04	C
Ethane	1.05 E-01	C
Ethylbenzene ^k	3.97 E-05	B
Ethylene Dibromide ^k	<4.43 E-05	E
Fluoranthene ^k	1.11 E-06	C
Fluorene ^k	5.67 E-06	C
Formaldehyde ^{k,l}	5.28 E-02	A
Methanol ^k	2.50 E-03	B
Methylcyclohexane	1.23 E-03	C
Methylene Chloride ^k	2.00 E-05	C
n-Hexane ^k	1.11 E-03	C
n-Nonane	1.10 E-04	C

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES
(Continued)

Pollutant	Emission Factor (lb/MMBtu) ^b (fuel input)	Emission Factor Rating
n-Octane	3.51 E-04	C
n-Pentane	2.60 E-03	C
Naphthalene ^k	7.44 E-05	C
PAH ^k	2.69 E-05	D
Phenanthrene ^k	1.04 E-05	D
Phenol ^k	2.40 E-05	D
Propane	4.19 E-02	C
Pyrene ^k	1.36 E-06	C
Styrene ^k	<2.36 E-05	E
Tetrachloroethane ^k	2.48 E-06	D
Toluene ^k	4.08 E-04	B
Vinyl Chloride ^k	1.49 E-05	C
Xylene ^k	1.84 E-04	B

^a Reference 7. Factors represent uncontrolled levels. For NO_x, CO, and PM₁₀, “uncontrolled” means no combustion or add-on controls; however, the factor may include turbocharged units. For all other pollutants, “uncontrolled” means no oxidation control; the data set may include units with control techniques used for NO_x control, such as PCC and SCR for lean burn engines, and PSC for rich burn engines. Factors are based on large population of engines. Factors are for engines at all loads, except as indicated. SCC = Source Classification Code. TOC = Total Organic Compounds. PM-10 = Particulate Matter ≤ 10 microns (μm) aerodynamic diameter. A “<” sign in front of a factor means that the corresponding emission factor is based on one-half of the method detection limit.

^b Emission factors were calculated in units of (lb/MMBtu) based on procedures in EPA Method 19. To convert from (lb/MMBtu) to (lb/10⁶ scf), multiply by the heat content of the fuel. If the heat content is not available, use 1020 Btu/scf. To convert from (lb/MMBtu) to (lb/hp-hr) use the following equation:

$$\text{lb/hp-hr} = (\text{lb/MMBtu}) (\text{heat input, MMBtu/hr}) (1/\text{operating HP, 1/hp})$$

^c Emission tests with unreported load conditions were not included in the data set.

^d Based on 99.5% conversion of the fuel carbon to CO₂. CO₂ [lb/MMBtu] = (3.67)(%CON)(C)(D)(1/h), where %CON = percent conversion of fuel carbon to CO₂, C = carbon content of fuel by weight (0.75), D = density of fuel, 4.1 E+04 lb/10⁶ scf, and

- h = heating value of natural gas (assume 1020 Btu/scf at 60°F).
- ^e Based on 100% conversion of fuel sulfur to SO₂. Assumes sulfur content in natural gas of 2,000 gr/10⁶ scf.
- ^f Emission factor for TOC is based on measured emission levels from 22 source tests.
- ^g Emission factor for methane is determined by subtracting the VOC and ethane emission factors from the TOC emission factor. Measured emission factor for methane compares well with the calculated emission factor, 1.31 lb/MMBtu vs. 1.25 lb/MMBtu, respectively.
- ^h VOC emission factor is based on the sum of the emission factors for all speciated organic compounds less ethane and methane.
- ⁱ Considered $\leq 1 \mu\text{m}$ in aerodynamic diameter. Therefore, for filterable PM emissions, PM₁₀(filterable) = PM_{2.5}(filterable).
- ^j PM Condensable = PM Condensable Inorganic + PM-Condensable Organic
- ^k Hazardous Air Pollutant as defined by Section 112(b) of the Clean Air Act.
- ^l For lean burn engines, aldehyde emissions quantification using CARB 430 may reflect interference with the sampling compounds due to the nitrogen concentration in the stack. The presented emission factor is based on FTIR measurements. Emissions data based on CARB 430 are available in the background report.

Since flares do not lend themselves to conventional emission testing techniques, only a few attempts have been made to characterize flare emissions. Recent EPA tests using propylene as flare gas indicated that efficiencies of 98 percent can be achieved when burning an offgas with at least 11,200 kJ/m³ (300 Btu/ft³). The tests conducted on steam-assisted flares at velocities as low as 39.6 meters per minute (m/min) (130 ft/min) to 1140 m/min (3750 ft/min), and on air-assisted flares at velocities of 180 m/min (617 ft/min) to 3960 m/min (13,087 ft/min) indicated that variations in incoming gas flow rates have no effect on the combustion efficiency. Flare gases with less than 16,770 kJ/m³ (450 Btu/ft³) do not smoke.

Table 13.5-1 presents flare emission factors, and Table 13.5-2 presents emission composition data obtained from the EPA tests.¹ Crude propylene was used as flare gas during the tests. Methane was a major fraction of hydrocarbons in the flare emissions, and acetylene was the dominant intermediate hydrocarbon species. Many other reports on flares indicate that acetylene is always formed as a stable intermediate product. The acetylene formed in the combustion reactions may react further with hydrocarbon radicals to form polyacetylenes followed by polycyclic hydrocarbons.²

In flaring waste gases containing no nitrogen compounds, NO is formed either by the fixation of atmospheric nitrogen (N) with oxygen (O) or by the reaction between the hydrocarbon radicals present in the combustion products and atmospheric nitrogen, by way of the intermediate stages, HCN, CN, and OCN.² Sulfur compounds contained in a flare gas stream are converted to SO₂ when burned. The amount of SO₂ emitted depends directly on the quantity of sulfur in the flared gases.

Table 13.5-1 (English Units). EMISSION FACTORS FOR FLARE OPERATIONS^a

EMISSION FACTOR RATING: B

Component	Emission Factor (lb/10 ⁶ Btu)
Total hydrocarbons ^b	0.14
Carbon monoxide	0.37
Nitrogen oxides	0.068
Soot ^c	0 - 274

^a Reference 1. Based on tests using crude propylene containing 80% propylene and 20% propane.

^b Measured as methane equivalent.

^c Soot in concentration values: nonsmoking flares, 0 micrograms per liter (µg/L); lightly smoking flares, 40 µg/L; average smoking flares, 177 µg/L; and heavily smoking flares, 274 µg/L.

Table A-6. TCEQ Air Permits Flare Emission Factors

Contaminant	Assist Type	Waste Gas Stream Net Heating Value ^{a,b}	Emission Factor
NO _x	Steam	High Btu	0.0485 lb/MMBtu
		Low Btu	0.068 lb/MMBtu
	Air or Unassisted	High Btu	0.138 lb/MMBtu
		Low Btu	0.0641 lb/MMBtu
CO	Steam	High Btu	0.3503 lb/MMBtu
		Low Btu	0.3465 lb/MMBtu
	Air or Unassisted	High Btu	0.2755 lb/MMBtu
		Low Btu	0.5496 lb/MMBtu

^a High Btu: > 1000 Btu/scf^b Low Btu: 192–1000 Btu/scf

Calculate emissions using the most accurate data for the gas flow rate and composition available. (See “Flared Gas Flow Rate and Composition” earlier in this supplement for more information on preferred data.)

Regardless of the data’s source, the determination methodology for NO_x and CO emissions must be reported as “A” for ‘TCEQ-approved factor.’

For flares subject to the HRVOC regulations in Chapter 115, Subchapter H, use the net heating value data required by 30 TAC 115.725 and 115.726 to determine NO_x and CO emissions for any portions of 2011 during which HRVOC monitors were installed and operational.

Uncombusted Flared Gas Emissions

Uncombusted flared gas emissions usually include VOCs, H₂S, or both. Emissions calculations for these contaminants are based on the flared gas flow rate and composition, and the appropriate destruction efficiency, which depends upon the actual flare operation.

Destruction Efficiencies

Flare destruction efficiency varies with flame stability, operating conditions, flare tip size and design, the specific compounds being combusted, and gas composition. The EPA has determined operating limits (see 40 CFR 60.18), that result in stable operation of flare flames. Therefore, emission determinations may vary depending on whether the criteria of 40 CFR 60.18 are satisfied. Chapter 115 HRVOC regulations address flare operational requirements in regard to 40 CFR 60.18. For

TABLE 2-8. OIL AND GAS PRODUCTION OPERATIONS SCREENING RANGES
EMISSION FACTORS

Equipment type	Service ^b	≥10,000 ppmv Emission factor (kg/hr/source) ^a	<10,000 ppmv Emission factor (kg/hr/source) ^a
Valves	Gas	9.8E-02	2.5E-05
	Heavy Oil	NA	8.4E-06
	Light Oil	8.7E-02	1.9E-05
	Water/Oil	6.4E-02	9.7E-06
Pump seals	Gas	7.4E-02	3.5E-04
	Heavy Oil	NA	NA
	Light Oil	1.0E-01	5.1E-04
	Water/Oil	NA	2.4E-05
Others ^c	Gas	8.9E-02	1.2E-04
	Heavy Oil	NA	3.2E-05
	Light Oil	8.3E-02	1.1E-04
	Water/Oil	6.9E-02	5.9E-05
Connectors	Gas	2.6E-02	1.0E-05
	Heavy Oil	NA	7.5E-06
	Light Oil	2.6E-02	9.7E-06
	Water/Oil	2.8E-02	1.0E-05
Flanges	Gas	8.2E-02	5.7E-06
	Heavy Oil	NA	3.9E-07
	Light Oil	7.3E-02	2.4E-06
	Water/Oil	NA	2.9E-06
Open-ended lines	Gas	5.5E-02	1.5E-05
	Heavy Oil	3.0E-02	7.2E-06
	Light Oil	4.4E-02	1.4E-05
	Water/Oil	3.0E-02	3.5E-06

^aThese factors are for total organic compound emission rates (including non-VOC's such as methane and ethane) and apply to light crude, heavy crude, gas plant, gas production, and offshore facilities. "NA" indicates that not enough data were available to develop the indicated emission factor.

^bWater/Oil emission factors apply to water streams in oil service with a water content greater than 50%, from the point of origin to the point where the water content reaches 99%. For water streams with a water content greater than 99%, the emission rate is considered negligible.

^cThe "other" equipment type was derived from compressors, diaphragms, drains, dump arms, hatches, instruments, meters, pressure relief valves, polished rods, relief valves, and vents. This "other" equipment type should be applied for any equipment type other than connectors, flanges, open-ended lines, pumps, or valves.

loading operation, resulting in high levels of vapor generation and loss. If the turbulence is great enough, liquid droplets will be entrained in the vented vapors.

A second method of loading is submerged loading. Two types are the submerged fill pipe method and the bottom loading method. In the submerged fill pipe method, the fill pipe extends almost to the bottom of the cargo tank. In the bottom loading method, a permanent fill pipe is attached to the cargo tank bottom. During most of submerged loading by both methods, the fill pipe opening is below the liquid surface level. Liquid turbulence is controlled significantly during submerged loading, resulting in much lower vapor generation than encountered during splash loading.

The recent loading history of a cargo carrier is just as important a factor in loading losses as the method of loading. If the carrier has carried a nonvolatile liquid such as fuel oil, or has just been cleaned, it will contain vapor-free air. If it has just carried gasoline and has not been vented, the air in the carrier tank will contain volatile organic vapors, which will be expelled during the loading operation along with newly generated vapors.

Cargo carriers are sometimes designated to transport only one product, and in such cases are practicing "dedicated service". Dedicated gasoline cargo tanks return to a loading terminal containing air fully or partially saturated with vapor from the previous load. Cargo tanks may also be "switch loaded" with various products, so that a nonvolatile product being loaded may expel the vapors remaining from a previous load of a volatile product such as gasoline. These circumstances vary with the type of cargo tank and with the ownership of the carrier, the petroleum liquids being transported, geographic location, and season of the year.

One control measure for vapors displaced during liquid loading is called "vapor balance service", in which the cargo tank retrieves the vapors displaced during product unloading at bulk plants or service stations and transports the vapors back to the loading terminal. Figure 5.2-5 shows a tank truck in vapor balance service filling a service station underground tank and taking on displaced gasoline vapors for return to the terminal. A cargo tank returning to a bulk terminal in vapor balance service normally is saturated with organic vapors, and the presence of these vapors at the start of submerged loading of the tanker truck results in greater loading losses than encountered during nonvapor balance, or "normal", service. Vapor balance service is usually not practiced with marine vessels, although some vessels practice emission control by means of vapor transfer within their own cargo tanks during ballasting operations, discussed below.

Emissions from loading petroleum liquid can be estimated (with a probable error of ± 30 percent)⁴ using the following expression:

$$L_L = 12.46 \frac{SPM}{T} \quad (1)$$

where:

L_L = loading loss, pounds per 1000 gallons (lb/10³ gal) of liquid loaded

S = a saturation factor (see Table 5.2-1)

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia)
(see Section 7.1, "Organic Liquid Storage Tanks")

M = molecular weight of vapors, pounds per pound-mole (lb/lb-mole) (see Section 7.1, "Organic Liquid Storage Tanks")

T = temperature of bulk liquid loaded, °R (°F + 460)

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: DHY-1

File Name: Z:\PROJECTS\Salt Creek Midstream\SCM2019-0001 Ameredev\NSR Permit Application
2019\Emissions Calculations\GRI Calc\Ameredev.ddf

Date: November 20, 2019

DESCRIPTION:

Description:

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Hydrogen Sulfide	0.0005	0.011	0.0020
Methane	0.1116	2.678	0.4887
Ethane	0.0797	1.913	0.3491
Propane	0.1972	4.733	0.8637
Isobutane	0.2037	4.889	0.8922
n-Butane	0.2982	7.157	1.3062
Isopentane	0.2239	5.374	0.9808
n-Pentane	0.1491	3.579	0.6532
Cyclopentane	0.0986	2.366	0.4317
n-Hexane	0.3327	7.984	1.4572
Cyclohexane	0.3063	7.352	1.3418
Heptanes	0.1794	4.305	0.7857
Methylcyclohexane	0.2778	6.667	1.2168
2,2,4-Trimethylpentane	0.0040	0.095	0.0174
Benzene	2.1423	51.415	9.3833
Toluene	2.6712	64.108	11.6997
Ethylbenzene	0.1198	2.875	0.5247
Xylenes	3.0414	72.993	13.3212
C8+ Heavies	0.4722	11.334	2.0684
Total Emissions	10.9095	261.829	47.7838
Total Hydrocarbon Emissions	10.9091	261.818	47.7818
Total VOC Emissions	10.7178	257.227	46.9439
Total HAP Emissions	8.3113	199.471	36.4034
Total BTEX Emissions	7.9746	191.391	34.9289

FLASH GAS EMISSIONS

Note: Flash Gas Emissions are zero with the
Recycle/recompression control option.

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Hydrogen Sulfide	0.0001	0.003	0.0006
Methane	2.4767	59.441	10.8480

Ethane	0.6256	15.015	2.7403
Propane	0.5006	12.015	2.1928
Isobutane	0.3686	8.846	1.6145
n-Butane	0.4046	9.711	1.7723
Isopentane	0.2780	6.672	1.2176
n-Pentane	0.1495	3.588	0.6547
Cyclopentane	0.0335	0.804	0.1466
n-Hexane	0.1995	4.788	0.8738
Cyclohexane	0.0601	1.443	0.2634
Heptanes	0.0598	1.435	0.2619
Methylcyclohexane	0.0437	1.050	0.1916
2,2,4-Trimethylpentane	0.0027	0.065	0.0118
Benzene	0.0375	0.901	0.1644
Toluene	0.0325	0.781	0.1425
Ethylbenzene	0.0009	0.022	0.0039
Xylenes	0.0141	0.339	0.0619
C8+ Heavies	0.0197	0.474	0.0865

Total Emissions	5.3080	127.392	23.2491
Total Hydrocarbon Emissions	5.3079	127.389	23.2485
Total VOC Emissions	2.2055	52.933	9.6602
Total HAP Emissions	0.2873	6.895	1.2583
Total BTEX Emissions	0.0851	2.042	0.3727

EQUIPMENT REPORTS:

ABSORBER

Calculated Absorber Stages: 4.39
 Specified Dry Gas Dew Point: 2.87 lbs. H2O/MMSCF
 Temperature: 119.9 deg. F
 Pressure: 1223.7 psig
 Dry Gas Flow Rate: 44.0000 MMSCF/day
 Glycol Losses with Dry Gas: 3.7797 lb/hr
 Wet Gas Water Content: Subsaturated
 Specified Wet Gas Water Content: 85.57 lbs. H2O/MMSCF
 Calculated Lean Glycol Recirc. Ratio: 0.59 gal/lb H2O

Component	Remaining in Dry Gas	Absorbed in Glycol

Water	3.35%	96.65%
Carbon Dioxide	99.95%	0.05%
Hydrogen Sulfide	99.76%	0.24%
Nitrogen	100.00%	0.00%
Methane	100.00%	0.00%
Ethane	99.99%	0.01%
Propane	99.99%	0.01%
Isobutane	99.98%	0.02%
n-Butane	99.98%	0.02%
Isopentane	99.98%	0.02%
n-Pentane	99.98%	0.02%
Cyclopentane	99.91%	0.09%
n-Hexane	99.97%	0.03%
Cyclohexane	99.88%	0.12%
Heptanes	99.96%	0.04%

Methylcyclohexane	99.89%	0.11%
2,2,4-Trimethylpentane	99.98%	0.02%
Benzene	98.83%	1.17%
Toluene	98.57%	1.43%
Ethylbenzene	98.49%	1.51%
Xylenes	97.81%	2.19%
C8+ Heavies	99.91%	0.09%

FLASH TANK

Flash Control: Recycle/recompression
Flash Temperature: 116.0 deg. F
Flash Pressure: 50.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.97%	0.03%
Carbon Dioxide	38.97%	61.03%
Hydrogen Sulfide	78.17%	21.83%
Nitrogen	3.66%	96.34%
Methane	4.31%	95.69%
Ethane	11.30%	88.70%
Propane	28.26%	71.74%
Isobutane	35.59%	64.41%
n-Butane	42.43%	57.57%
Isopentane	44.89%	55.11%
n-Pentane	50.19%	49.81%
Cyclopentane	74.77%	25.23%
n-Hexane	62.70%	37.30%
Cyclohexane	84.12%	15.88%
Heptanes	75.12%	24.88%
Methylcyclohexane	86.94%	13.06%
2,2,4-Trimethylpentane	60.11%	39.89%
Benzene	98.36%	1.64%
Toluene	98.89%	1.11%
Ethylbenzene	99.33%	0.67%
Xylenes	99.60%	0.40%
C8+ Heavies	96.47%	3.53%

REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	4.76%	95.24%
Carbon Dioxide	0.00%	100.00%
Hydrogen Sulfide	0.00%	100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%
Isopentane	1.11%	98.89%

n-Pentane	1.00%	99.00%
Cyclopentane	0.67%	99.33%
n-Hexane	0.80%	99.20%
Cyclohexane	3.80%	96.20%
Heptanes	0.67%	99.33%
Methylcyclohexane	4.60%	95.40%
2,2,4-Trimethylpentane	2.50%	97.50%
Benzene	5.08%	94.92%
Toluene	7.99%	92.01%
Ethylbenzene	10.47%	89.53%
Xylenes	12.95%	87.05%
C8+ Heavies	12.44%	87.56%

STREAM REPORTS:

WET GAS STREAM

Temperature: 119.91 deg. F
 Pressure: 1238.40 psia
 Flow Rate: 1.84e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.80e-001	1.57e+002
Carbon Dioxide	1.86e+000	3.97e+003
Hydrogen Sulfide	1.49e-004	2.46e-001
Nitrogen	5.40e-001	7.32e+002
Methane	8.55e+001	6.64e+004
Ethane	5.12e+000	7.45e+003
Propane	2.27e+000	4.85e+003
Isobutane	1.23e+000	3.47e+003
n-Butane	1.20e+000	3.38e+003
Isopentane	8.16e-001	2.85e+003
n-Pentane	3.89e-001	1.36e+003
Cyclopentane	4.57e-002	1.55e+002
n-Hexane	4.38e-001	1.83e+003
Cyclohexane	7.52e-002	3.07e+002
Heptanes	1.18e-001	5.72e+002
Methylcyclohexane	6.19e-002	2.94e+002
2,2,4-Trimethylpentane	6.88e-003	3.80e+001
Benzene	4.94e-002	1.87e+002
Toluene	4.24e-002	1.89e+002
Ethylbenzene	1.56e-003	8.02e+000
Xylenes	2.72e-002	1.40e+002
C8+ Heavies	6.78e-002	5.59e+002
Total Components	100.00	9.88e+004

DRY GAS STREAM

Temperature: 119.91 deg. F
 Pressure: 1238.40 psia
 Flow Rate: 1.83e+006 scfh

Component	Conc.	Loading
-----------	-------	---------

	(vol%)	(lb/hr)
Water	6.06e-003	5.27e+000
Carbon Dioxide	1.86e+000	3.96e+003
Hydrogen Sulfide	1.49e-004	2.45e-001
Nitrogen	5.41e-001	7.32e+002
Methane	8.56e+001	6.63e+004
Ethane	5.13e+000	7.45e+003
Propane	2.28e+000	4.85e+003
Isobutane	1.24e+000	3.47e+003
n-Butane	1.20e+000	3.38e+003
Isopentane	8.17e-001	2.85e+003
n-Pentane	3.90e-001	1.36e+003
Cyclopentane	4.57e-002	1.55e+002
n-Hexane	4.39e-001	1.83e+003
Cyclohexane	7.53e-002	3.06e+002
Heptanes	1.18e-001	5.72e+002
Methylcyclohexane	6.19e-002	2.94e+002
2,2,4-Trimethylpentane	6.89e-003	3.80e+001
Benzene	4.89e-002	1.85e+002
Toluene	4.19e-002	1.86e+002
Ethylbenzene	1.54e-003	7.90e+000
Xylenes	2.67e-002	1.37e+002
C8+ Heavies	6.78e-002	5.58e+002
Total Components	100.00	9.87e+004

LEAN GLYCOL STREAM

Temperature: 119.91 deg. F
Flow Rate: 1.50e+000 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.90e+001	8.35e+002
Water	9.00e-001	7.60e+000
Carbon Dioxide	2.21e-011	1.87e-010
Hydrogen Sulfide	6.90e-015	5.82e-014
Nitrogen	3.84e-013	3.24e-012
Methane	1.03e-017	8.70e-017
Ethane	3.95e-008	3.33e-007
Propane	3.37e-009	2.84e-008
Isobutane	2.04e-009	1.72e-008
n-Butane	2.07e-009	1.74e-008
Isopentane	2.99e-004	2.52e-003
n-Pentane	1.78e-004	1.50e-003
Cyclopentane	7.87e-005	6.64e-004
n-Hexane	3.17e-004	2.67e-003
Cyclohexane	1.44e-003	1.21e-002
Heptanes	1.43e-004	1.20e-003
Methylcyclohexane	1.59e-003	1.34e-002
2,2,4-Trimethylpentane	1.20e-005	1.01e-004
Benzene	1.36e-002	1.15e-001
Toluene	2.75e-002	2.32e-001
Ethylbenzene	1.66e-003	1.40e-002
Xylenes	5.36e-002	4.52e-001
C8+ Heavies	7.95e-003	6.71e-002
Total Components	100.00	8.44e+002

RICH GLYCOL STREAM

Temperature: 119.91 deg. F
 Pressure: 1238.40 psia
 Flow Rate: 1.84e+000 gpm
 NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
TEG	8.24e+001	8.35e+002
Water	1.57e+001	1.59e+002
Carbon Dioxide	1.84e-001	1.87e+000
Hydrogen Sulfide	5.74e-005	5.82e-004
Nitrogen	3.19e-003	3.23e-002
Methane	2.55e-001	2.59e+000
Ethane	6.96e-002	7.05e-001
Propane	6.88e-002	6.98e-001
Isobutane	5.65e-002	5.72e-001
n-Butane	6.93e-002	7.03e-001
Isopentane	4.98e-002	5.04e-001
n-Pentane	2.96e-002	3.00e-001
Cyclopentane	1.31e-002	1.33e-001
n-Hexane	5.28e-002	5.35e-001
Cyclohexane	3.74e-002	3.79e-001
Heptanes	2.37e-002	2.40e-001
Methylcyclohexane	3.30e-002	3.35e-001
2,2,4-Trimethylpentane	6.67e-004	6.76e-003
Benzene	2.26e-001	2.29e+000
Toluene	2.90e-001	2.94e+000
Ethylbenzene	1.33e-002	1.35e-001
Xylenes	3.46e-001	3.51e+000
C8+ Heavies	5.52e-002	5.59e-001
Total Components	100.00	1.01e+003

FLASH TANK OFF GAS STREAM

Temperature: 116.00 deg. F
 Pressure: 64.70 psia
 Flow Rate: 9.13e+001 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	9.28e-001	4.02e-002
Carbon Dioxide	1.08e+001	1.14e+000
Hydrogen Sulfide	1.55e-003	1.27e-004
Nitrogen	4.62e-001	3.12e-002
Methane	6.41e+001	2.48e+000
Ethane	8.64e+000	6.26e-001
Propane	4.72e+000	5.01e-001
Isobutane	2.63e+000	3.69e-001
n-Butane	2.89e+000	4.05e-001
Isopentane	1.60e+000	2.78e-001
n-Pentane	8.61e-001	1.49e-001
Cyclopentane	1.98e-001	3.35e-002
n-Hexane	9.62e-001	1.99e-001
Cyclohexane	2.97e-001	6.01e-002

Heptanes	2.48e-001	5.98e-002
Methylcyclohexane	1.85e-001	4.37e-002
2,2,4-Trimethylpentane	9.81e-003	2.70e-003
Benzene	2.00e-001	3.75e-002
Toluene	1.47e-001	3.25e-002
Ethylbenzene	3.52e-003	9.00e-004
Xylenes	5.53e-002	1.41e-002
C8+ Heavies	4.81e-002	1.97e-002
<hr/>		
Total Components	100.00	6.52e+000

FLASH TANK GLYCOL STREAM

Temperature: 116.00 deg. F
Flow Rate: 1.82e+000 gpm

Component	Conc. (wt%)	Loading (lb/hr)	(ppm)
TEG	8.29e+001	8.35e+002	829194.
Water	1.58e+001	1.59e+002	158342.
Carbon Dioxide	7.23e-002	7.28e-001	723.
Hydrogen Sulfide	4.52e-005	4.55e-004	0.
Nitrogen	1.18e-004	1.18e-003	1.
Methane	1.11e-002	1.12e-001	111.
Ethane	7.92e-003	7.97e-002	79.
Propane	1.96e-002	1.97e-001	196.
Isobutane	2.02e-002	2.04e-001	202.
n-Butane	2.96e-002	2.98e-001	296.
Isopentane	2.25e-002	2.26e-001	225.
n-Pentane	1.50e-002	1.51e-001	150.
Cyclopentane	9.85e-003	9.92e-002	99.
n-Hexane	3.33e-002	3.35e-001	333.
Cyclohexane	3.16e-002	3.18e-001	316.
Heptanes	1.79e-002	1.81e-001	179.
Methylcyclohexane	2.89e-002	2.91e-001	289.
2,2,4-Trimethylpentane	4.04e-004	4.06e-003	4.
Benzene	2.24e-001	2.26e+000	2241.
Toluene	2.88e-001	2.90e+000	2883.
Ethylbenzene	1.33e-002	1.34e-001	133.
Xylenes	3.47e-001	3.49e+000	3469.
C8+ Heavies	5.36e-002	5.39e-001	536.
<hr/>			
Total Components	100.00	1.01e+003	1000000.

FLASH GAS EMISSIONS

Control Method: Recycle/recompression
Control Efficiency: 100.00

Note: Flash Gas Emissions are zero with the
Recycle/recompression control option.

REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F
Pressure: 14.70 psia
Flow Rate: 3.26e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)
-----	-----	-----
Water	9.83e+001	1.52e+002
Carbon Dioxide	1.93e-001	7.28e-001
Hydrogen Sulfide	1.56e-004	4.55e-004
Nitrogen	4.93e-004	1.18e-003
Methane	8.11e-002	1.12e-001
Ethane	3.09e-002	7.97e-002
Propane	5.21e-002	1.97e-001
Isobutane	4.09e-002	2.04e-001
n-Butane	5.98e-002	2.98e-001
Isopentane	3.62e-002	2.24e-001
n-Pentane	2.41e-002	1.49e-001
Cyclopentane	1.64e-002	9.86e-002
n-Hexane	4.50e-002	3.33e-001
Cyclohexane	4.24e-002	3.06e-001
Heptanes	2.09e-002	1.79e-001
Methylcyclohexane	3.30e-002	2.78e-001
2,2,4-Trimethylpentane	4.04e-004	3.96e-003
Benzene	3.20e-001	2.14e+000
Toluene	3.38e-001	2.67e+000
Ethylbenzene	1.32e-002	1.20e-001
Xylenes	3.34e-001	3.04e+000
C8+ Heavies	3.23e-002	4.72e-001
-----	-----	-----
Total Components	100.00	1.64e+002

Properties	111-H	Properties	121-Y
Mole Fraction Vapor	100 %	Mole Fraction Vapor	99.403 %
Temperature	120 °F	Temperature	120 °F
Pressure	1232 mmHg	Pressure	1320 mmHg
Std Vapor Volumetric Flow	111 MMQ/GD	Std Vapor Volumetric Flow	121 MMQ/GD
Composition	111-H	Composition	121-Y
H2C6H6(Mole Fraction)	2.3761 %	H2C6H6(Mole Fraction)	0.4812 %
n-Heptane(Mole Fraction)	0.3861 %	n-Heptane(Mole Fraction)	0.6336 %
CCl4(Mole Fraction)	12 %	CCl4(Mole Fraction)	2.7804 %
Methane(Mole Fraction)	76.394 %	Methane(Mole Fraction)	77.957 %
Ethane(Mole Fraction)	3.6566 %	Ethane(Mole Fraction)	8.0058 %
Propane(Mole Fraction)	0.4064 %	Propane(Mole Fraction)	4.3733 %
n-Butane(Mole Fraction)	1.1023 %	n-Butane(Mole Fraction)	1.1359 %
i-Butane(Mole Fraction)	0.8492 %	i-Butane(Mole Fraction)	1.5044 %
n-Pentane(Mole Fraction)	0.7250 %	n-Pentane(Mole Fraction)	0.7626 %
i-Pentane(Mole Fraction)	0.7549 %	i-Pentane(Mole Fraction)	0.5169 %
Cyclopentane(Mole Fraction)	0.0383 %	Cyclopentane(Mole Fraction)	0.0527 %
n-Hexane(Mole Fraction)	0.3713 %	n-Hexane(Mole Fraction)	0.4607 %
Cyclohexane(Mole Fraction)	0.0571 %	Cyclohexane(Mole Fraction)	0.1163 %
Heptane(Mole Fraction)	0.0615 %	Heptane(Mole Fraction)	0.1889 %
Methylcyclohexane(Mole Fraction)	0.0553 %	Methylcyclohexane(Mole Fraction)	0.0619 %
2,4-Dimethylpentane(Mole Fraction)	0.0061 %	2,4-Dimethylpentane(Mole Fraction)	0.0077 %
Benzene(Mole Fraction)	0.0590 %	Benzene(Mole Fraction)	0.0518 %
Toluene(Mole Fraction)	0.0483 %	Toluene(Mole Fraction)	0.0399 %
Ethylbenzene(Mole Fraction)	0.0014 %	Ethylbenzene(Mole Fraction)	0.0025 %
m-Xylene(Mole Fraction)	0.0024 %	m-Xylene(Mole Fraction)	0.0189 %
o-Xylene(Mole Fraction)	0.0025 %	o-Xylene(Mole Fraction)	0.0467 %
Napthalene(Mole Fraction)	0.0119 %	Napthalene(Mole Fraction)	0.0189 %
Decane(Mole Fraction)	0.0131 %	Decane(Mole Fraction)	0.0296 %

Properties		3
Std Vapor Volumetric Flow (Total)	35	MMSCFD
Composition		3
H2S(Mole Fraction, Total)	1.9716	%
CO2(Mole Fraction, Total)	10.024	%

Properties		9
Temperature	119.91	°F
Pressure	1209	psig
Std Vapor Volumetric Flow	31.276	MMSCFD
Composition		9
CO ₂ (Mole Fraction)	1.8614	%
H ₂ S(Volumetric Fraction)	1.034	ppm

[illegible]

ARM ENERGY/SALT CREEK MIDSTREAM
JAL, NEW MEXICO
466 GPM MDEA
35 MMSCFD @1225 PSI @120F
10.00% ↓ 2% CO2 : 19,716 ↓ 4PPM H2S



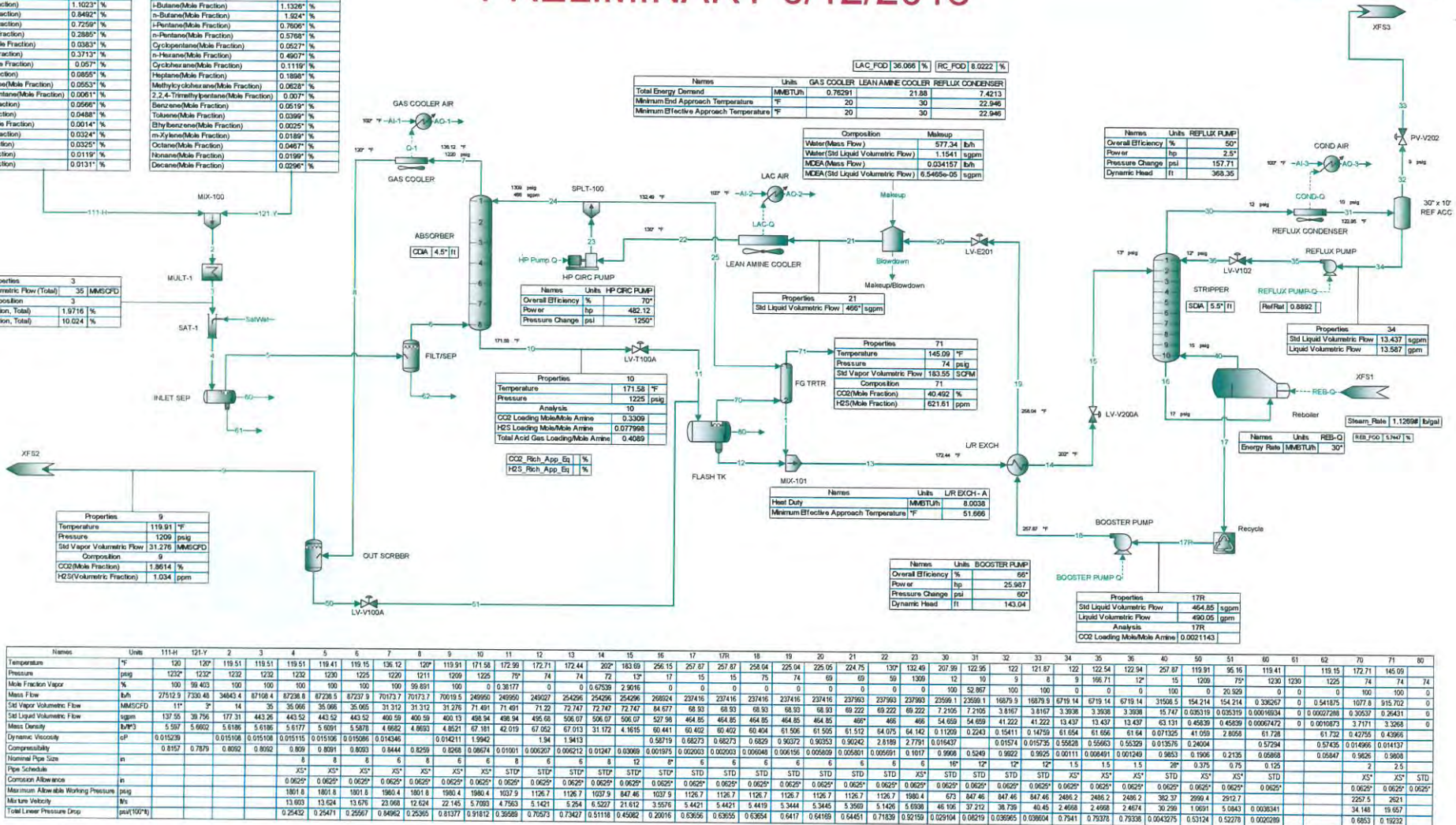
PRELIMINARY 6/12/2018

Names		Units	GAS COOLER	LEAN AMINE COOLER	REFLUX CONDENSER
Total Energy Demand		MMBTU/h	0.76291	21.88	7.4213
Minimum End Approach Temperature		°F	20	30	22.946
Minimum Effective Approach Temperature		°F	20	30	22.946

Composition	Malmup
Water(Mass Flow)	577.34 lb/h
Water(Std Liquid Volumetric Flow)	1.1541 sgpr
MDEA(Mass Flow)	0.034157 lb/h
MDEA(Std Liquid Volumetric Flow)	6.5465e-05 sgpr

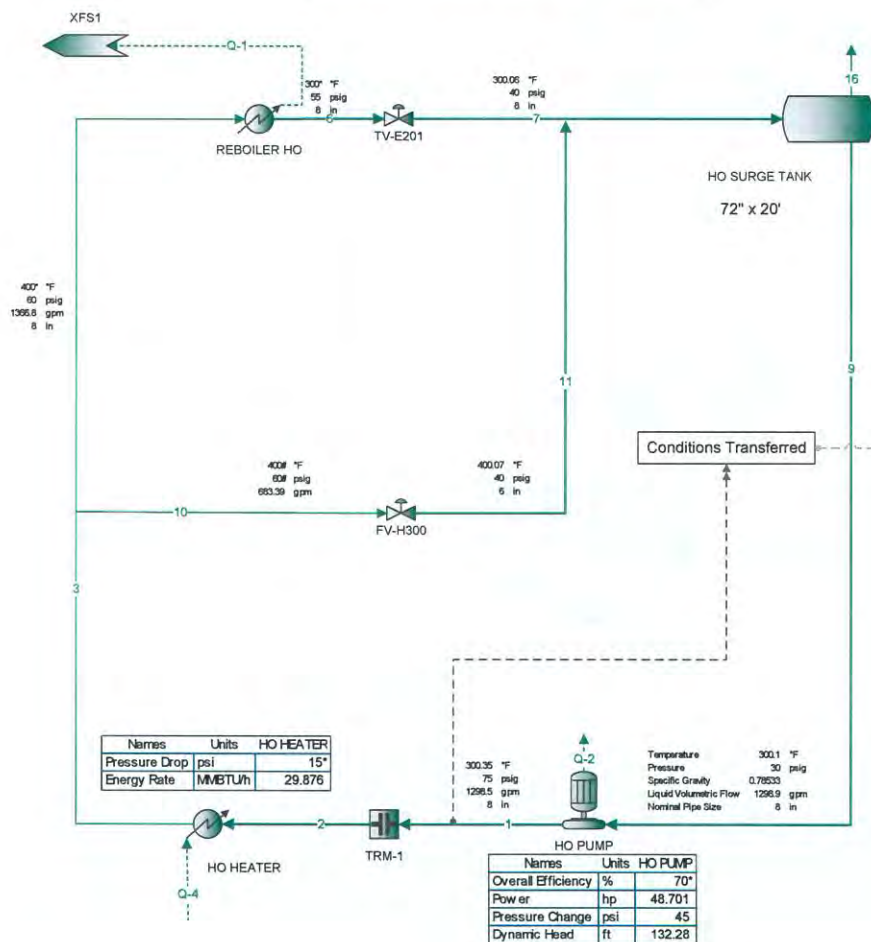
Names	Units	REFLUX PUMP
Overall Efficiency	%	50*
Power	hp	2.5*
Pressure Change	psi	157.71
Dynamic Head	ft	368.35

Properties		33
Temperature		121.87 °F
Pressure		8 psig
Std Vapor Volumetric Flow		3.8167 MMSCFD
Composition		33
CO2(Mole Fraction)		73.869 %
H2S(Mole Fraction)		18.075 %
Water(Mole Fraction)		7.6566 %
H2S(Mass Flow)		2581.5 lb/h



Names	Units	REBOILER HO
Total Energy Supply	MMBTU/h	30
Total Energy Demand	MMBTU/h	30
Highest Supply Temperature	°F	400
Low est Supply Temperature	°F	300
Highest Demand Temperature	°F	258.92
Low est Demand Temperature	°F	256.15
Log Mean Temperature Difference	°F	83.576
End Point UA	Btu/(h*°F)	3.5896e+05
Minimum End Approach Temperature	°F	43.854
Effective Mean Temperature Difference	°F	82.16
Effective UA	Btu/(h*°F)	3.6514e+05
Minimum Effective Approach Temperature	°F	43.779

HOT OIL SYSTEM



EXISTING HOT OIL HEATER

COIL DIA TOO SMALL?
TOO MUCH DELTA P?

TOO FAST OF VELOCITY?



1260 FEET OF 8"
2.25 FT²/FT = 2850 FT²
2850 * 10.526 FLUX = 30 MMBTU/H

Names	Units	PIPE COIL
Pipe Length	ft	1260
Pressure Drop	psi	14.271
Outlet Pressure	psi	60.729
Change in Temperature	°F	99.654
Outlet Temperature	°F	400
Total Heat Transfer	MMBTU/h	29.877

MASS FLUX RATE = 408 LB/SEC-FT² (250-450 VALID RANGE)

Names	Units	1	2	6	7	9	11
Temperature	°F	300.346	300.346	300*	300.063	300.105	400.07
Pressure	psig	75	75*	55	40	30	40
Molecular Weight	lb/lbmol	320	320	320	320	320	320
Mass Density	lb/ft³	48.9932	48.9932	48.9931	48.9853	48.9801	46.5349
Specific Gravity		0.785537	0.785537	0.785536	0.785411	0.785328	0.746122
Dynamic Viscosity	cP	1.3072	1.3072	1.3084	1.3063	1.3049	0.73698
Compressibility		0.071829	0.071829	0.055839	0.043824	0.035814	0.040766
Cp/Cv Ratio		1.0301	1.0301	1.0302	1.0303	1.0303	1.0349
Critical Temperature	°F	953.6	953.6	953.6	953.6	953.6	953.6
Critical Pressure	psig	176.3	176.3	176.3	176.3	176.3	176.3
True Vapor Pressure	psig	-14.696	-14.696	-14.696	-14.696	-14.696	-14.696
Molar Flow	lbmol/h	1594.6	1594.6	1594.6	1594.6	1594.6	797.31
Mass Flow	lb/h	510276	510276	510276	510276	510276	255138
Std Liquid Volumetric Flow	sgpm	1165.19	1165.19	1165.19	1165.19	1165.19	582.593
Liquid Volumetric Flow	gpm	1298.52	1298.52	1298.53	1298.73	1298.87	683.56
Total Linear Pressure Drop	psig/(100'ft)	0.903816	0.903816	0.903904	0.903895	0.903886	0.954566
Mixture Velocity	ft/s	8.32769	8.32769	8.3277	8.32903	8.32991	7.5911
Nominal Pipe Size	in	8	8	8	8	8	6
Pipe Schedule		STD	STD	STD	STD	STD	STD
Corrosion Allowance	in	0.0625*	0.0625*	0.0625*	0.0625*	0.0625*	0.0625*
Maximum Allowable Working Pressure	psig	1037.9	1037.9	1037.92	1037.92	1037.91	1121.05

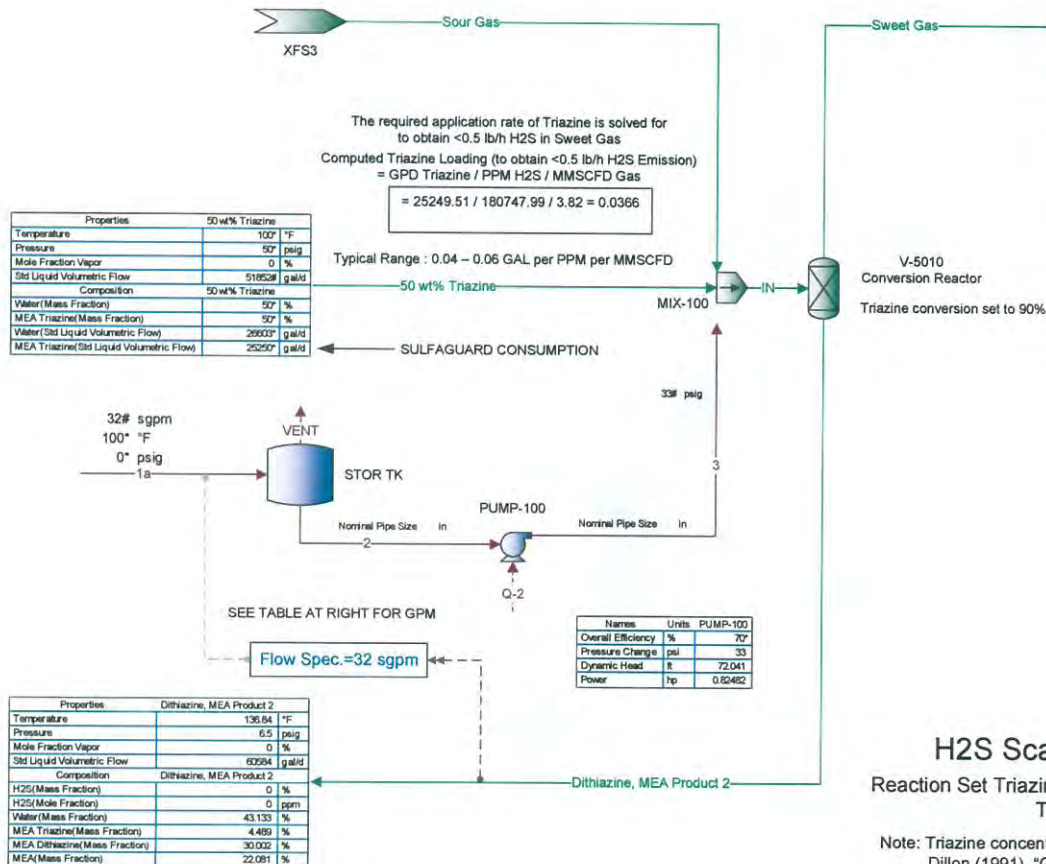
SULFAGUARD 4.11 MMSCFD 16.75% H2S

Properties Sour Gas	
Temperature	121.67 °F
Pressure	6 psig
Mole Fraction Vapor	100 %
Std Vapor Volumetric Flow	3.8167 MMSCFD
Composition Sour Gas	
H2S(Mass Flow)	2581.5 lb/h
H2S(Mole Fraction)	18.075 %
H2S(Mole Fraction)	1.0075e+05 ppm

Properties Sweet Gas	
Temperature	136.84 °F
Pressure	6.5 psig
Mole Fraction Vapor	100 %
Std Vapor Volumetric Flow	3.2407 MMSCFD
Gross Ideal Gas Heating Value	20.294 Btu/lb
Composition Sweet Gas	
H2S(Mass Flow)	0 lb/h
H2S(Mole Fraction)	0 %
H2S(Mole Fraction)	0 %
Water(Mole Fraction)	12.796 %
CO2(Mole Fraction)	86.677 %
Methane(Mole Fraction)	0.17552 %

Properties Sweet Gas	
Temperature	136.84 °F
Pressure	6.5 psig
Mole Fraction Vapor	100 %
Mass Flow	14469 lb/h
Composition Sweet Gas	
H2S(Mass Flow)	0 lb/h
Nitrogen(Mass Flow)	0.0099417 lb/h
CO2(Mass Flow)	13673 lb/h
Methane(Mass Flow)	10.019 lb/h
Ethane(Mass Flow)	2.3642 lb/h
Propane(Mass Flow)	1.0978 lb/h
i-Butane(Mass Flow)	0.62298 lb/h
n-Butane(Mass Flow)	1.0613 lb/h
i-Pentane(Mass Flow)	0.37541 lb/h
n-Pentane(Mass Flow)	0.26691 lb/h
Cyclopentane(Mass Flow)	0.20466 lb/h
n-Hexane(Mass Flow)	0.66278 lb/h
Benzene(Mass Flow)	26.47 lb/h
Cyclohexane(Mass Flow)	0.95946 lb/h
2,2,4-Trimethylpentane(Mass Flow)	0.017262 lb/h
Heptane(Mass Flow)	0.19454 lb/h
Methylcyclohexane(Mass Flow)	0.3735 lb/h
Toluene(Mass Flow)	23.894 lb/h
Octane(Mass Flow)	0.19337 lb/h
Ethylbenzene(Mass Flow)	0.69094 lb/h
m-Xylene(Mass Flow)	15.654 lb/h
Nonane(Mass Flow)	0.040195 lb/h
Decane(Mass Flow)	0.048007 lb/h
Water(Mass Flow)	800.2 lb/h

Properties Sweet Gas	
Temperature	136.84 °F
Pressure	6.5 psig
Mole Fraction Vapor	100 %
Mass Flow	63506 lb/h
Composition Sweet Gas	
H2S(Mass Flow)	0 lb/h
Nitrogen(Mass Flow)	0.009165 lb/h
CO2(Mass Flow)	59452 lb/h
Methane(Mass Flow)	43.985 lb/h
Ethane(Mass Flow)	10.443 lb/h
Propane(Mass Flow)	4.8096 lb/h
i-Butane(Mass Flow)	2.7286 lb/h
n-Butane(Mass Flow)	4.6483 lb/h
i-Pentane(Mass Flow)	1.6443 lb/h
n-Pentane(Mass Flow)	1.3123 lb/h
Cyclopentane(Mass Flow)	0.95641 lb/h
n-Hexane(Mass Flow)	2.903 lb/h
Benzene(Mass Flow)	115.94 lb/h
Cyclohexane(Mass Flow)	4.2025 lb/h
2,2,4-Trimethylpentane(Mass Flow)	0.075609 lb/h
Heptane(Mass Flow)	0.85209 lb/h
Methylcyclohexane(Mass Flow)	2.5119 lb/h
Toluene(Mass Flow)	104.61 lb/h
Octane(Mass Flow)	0.65274 lb/h
Ethylbenzene(Mass Flow)	2.9525 lb/h
m-Xylene(Mass Flow)	69.564 lb/h
Nonane(Mass Flow)	0.17598 lb/h
Decane(Mass Flow)	0.21027 lb/h
Water(Mass Flow)	3562.5 lb/h



SODERS BROWN EQUATION

$$V = K [(D_I - D_g) / D_g]^{1/2}$$

TYPICAL K FACTORS FOR TOWER SIZING

(BASED ON TEG TOWERS)

STRUCTURED PACKING : K = 0.3 – 0.4

RANDOM 1" PALL RINGS : K = 0.13 – 0.18

RANDOM 2" PALL RINGS : K = 0.19 – 0.26

K	DI	Dg	V(FPS)	DIA(FT)	GPM*
0.10	66.65	0.15	2.09	4.31	29.22
0.15	66.65	0.15	3.14	3.52	19.48
0.20	66.65	0.15	4.19	3.05	14.61
0.25	66.65	0.15	5.24	2.73	11.69
0.30	66.65	0.15	6.28	2.49	9.74
0.35	66.65	0.15	7.33	2.31	8.35
0.40	66.65	0.15	8.38	2.16	7.3
0.45	66.65	0.15	9.42	2.03	6.49
0.50	66.65	0.15	10.47	1.93	5.84

*PUMPING RATE GPM @ 2 GPM/FT² TOWER AREA

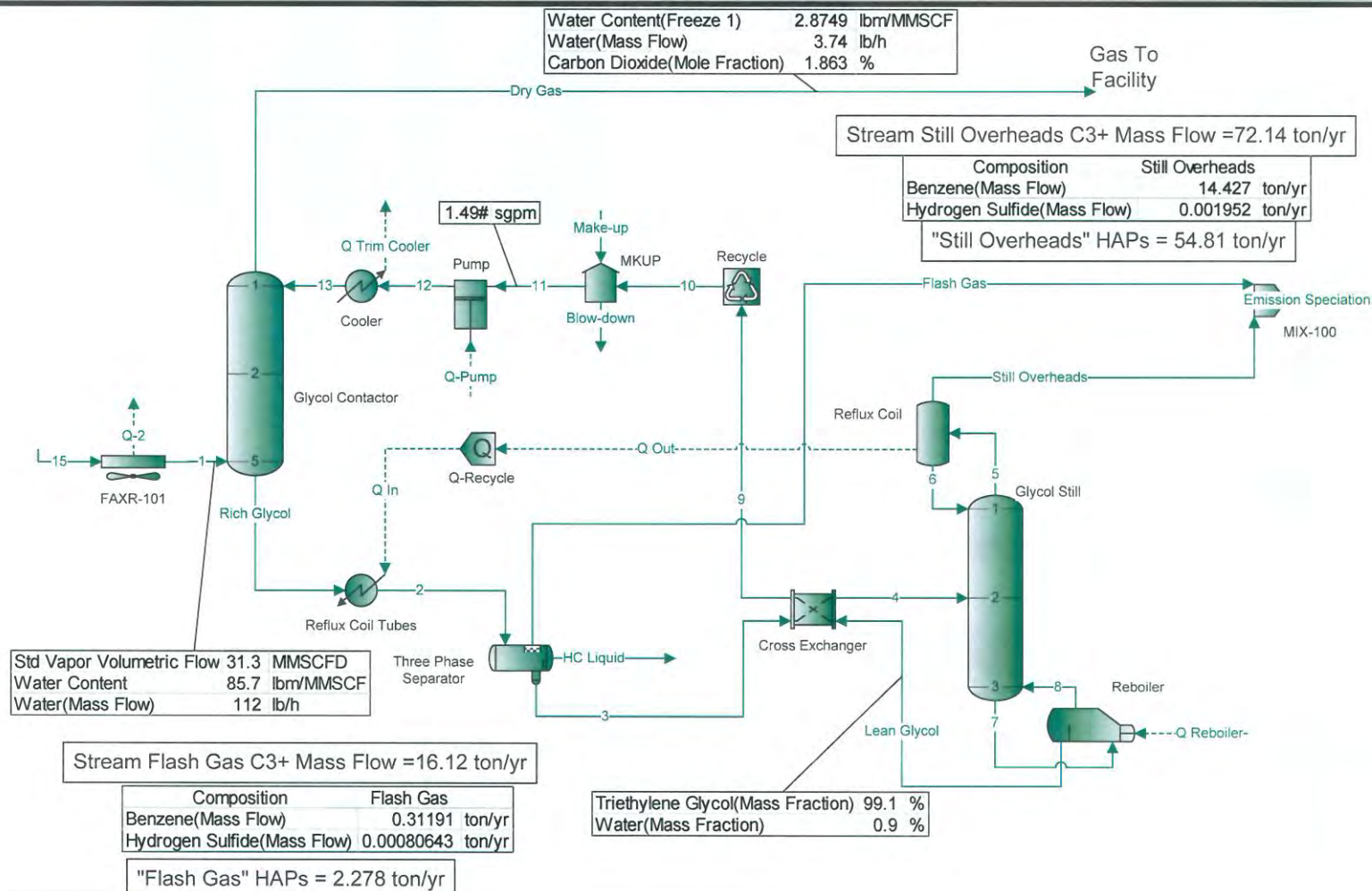
H2S Scavenging with Triazine (Sulfaguard)

Reaction Set Triazine: C₉H₂₁N₃O₃ + 2 H₂S -> C₅H₁₁NOS₂ + 2 C₂H₇NO
Triazine + 2H₂S -> Dithiazine + 2MEA

Note: Triazine concentration not given in original reference, representative values used.
Dillon (1991), "Gas Sweetening With a Novel and Selective Alkanolamine,"
Proceedings of the 70th GPA Annual Convention

Dehydration_x3 Plant Schematic

Client Name:	SCM	Job:
Location:		
Flowsheet:	Dehydration_x3	



Process Streams Report All Streams Tabulated by Total Phase

Client Name:	SCM	Job:
Location:		
Flowsheet:	Dehydration_x3	

Connections

	Blow-down	Dry Gas	Emission Speciation	Flash Gas	HC Liquid
From Block	MKUP	Glycol Contactor	MIX-100	Three Phase Separator	Three Phase Separator
To Block	--	--	--	MIX-100	--

Stream Composition

Mole Fraction	Blow-down %	Dry Gas %	Emission Speciation %	Flash Gas %	HC Liquid %
Nitrogen	0	0.540573	0.00812785	0.133482	
Carbon Dioxide	7.91649E-09	1.86335	0.850444	9.38865	
Hydrogen Sulfide	2.83656E-10	0.000148948	0.000279937	0.00136054	
Methane	5.86368E-11	85.6105	4.14395	65.7223	
Ethane	3.36724E-10	5.1249	0.59789	8.5145	
Propane	1.37901E-09	2.27735	0.379024	4.77684	
i-Butane	1.2367E-09	1.23691	0.192399	2.30598	
n-Butane	5.39411E-09	1.2023	0.26473	2.78617	
2,2-Dimethylpropane	0	0	0	0	
i-Pentane	1.90701E-08	0.817084	0.22143	1.83724	
n-Pentane	1.57523E-08	0.389685	0.121542	0.948866	
2,2-Dimethylbutane	0	0	0	0	
Cyclopentane	3.91134E-07	0.0456118	0.0758908	0.199806	
2,3-Dimethylbutane	0	0	0	0	
2-Methylpentane	0	0	0	0	
3-Methylpentane	0	0	0	0	
n-Hexane	9.18611E-08	0.438853	0.1925	1.04476	
Methylcyclopentane	0	0	0	0	
Benzene	0.000179355	0.0482382	0.652597	0.229601	
Cyclohexane	1.20517E-06	0.075155	0.117754	0.249883	
2-Methylhexane	0	0	0	0	
3-Methylhexane	0	0	0	0	
2,2,4-Trimethylpentane	7.9739E-09	0.00688493	0.00431853	0.0146245	
n-Heptane	1.41216E-07	0.117985	0.073775	0.245406	
Methylcyclohexane	1.50367E-06	0.0618093	0.0985557	0.169788	
Toluene	0.000664897	0.0409773	0.778998	0.151068	
n-Octane	1.67123E-07	0.0379778	0.0286853	0.0644806	
Ethylbenzene	5.30429E-05	0.00150484	0.0301967	0.00391048	
m-Xylene	0.00102432	0.0262651	0.512574	0.0656188	
p-Xylene	0	0	0	0	
o-Xylene	0	0	0	0	
n-Nonane	1.9594E-07	0.0139006	0.0135706	0.0182187	
n-Decane	7.49522E-07	0.0158978	0.0170161	0.0143661	
Undecane	0	0	0	0	
Dodecane	0	0	0	0	
Tridecane	0	0	0	0	
Tetradecane	0	0	0	0	
Pentadecane	0	0	0	0	
Hexadecane	0	0	0	0	
Heptadecane	0	0	0	0	
Octadecane	0	0	0	0	
Nonadecane	0	0	0	0	
Eicosane	0	0	0	0	
Heneicosane	0	0	0	0	
Docosane	0	0	0	0	
Tricosane	0	0	0	0	
Tetracosane	0	0	0	0	
Pentacosane	0	0	0	0	
Hexacosane	0	0	0	0	
Heptacosane	0	0	0	0	
Octacosane	0	0	0	0	
Nonacosane	0	0	0	0	

* User Specified Values

? Extrapolated or Approximate Values

		Process Streams Report All Streams Tabulated by Total Phase			
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Stream Composition					
	Blow-down	Dry Gas	Emission Speciation	Flash Gas	HC Liquid
Mole Fraction	%	%	%	%	%
Triacontane	0	0	0	0	
Water	7.03392	0.00605557	90.6235	1.11295	
Oxygen	0	0	0	0	
Sulfur Dioxide	0	0	0	0	
DGA	0	0	0	0	
MDEA	0.0229612	2.27909E-07	0.000220967	1.37533E-06	
Piperazine	0	0	0	0	
Triethylene Glycol	92.9412	6.51571E-05	7.02814E-05	0.000115839	
	Blow-down	Dry Gas	Emission Speciation	Flash Gas	HC Liquid
Molar Flow	lbmol/h	lbmol/h	lbmol/h	lbmol/h	lbmol/h
Nitrogen	0	18.5273	0.000536528	0.000530019	0
Carbon Dioxide	0	63.8632	0.0561387	0.0372797	0
Hydrogen Sulfide	0	0.00510496	1.84789E-05	5.40231E-06	0
Methane	0	2934.16	0.273546	0.260965	0
Ethane	0	175.648	0.0394673	0.0338087	0
Propane	0	78.0524	0.0250198	0.0189675	0
i-Butane	0	42.393	0.0127005	0.00915642	0
n-Butane	0	41.207	0.0174751	0.0110631	0
2,2-Dimethylpropane	0	0	0	0	0
i-Pentane	0	28.0043	0.0146168	0.00729518	0
n-Pentane	0	13.3558	0.00802308	0.00376768	0
2,2-Dimethylbutane	0	0	0	0	0
Cyclopentane	0	1.56327	0.00500963	0.000793373	0
2,3-Dimethylbutane	0	0	0	0	0
2-Methylpentane	0	0	0	0	0
3-Methylpentane	0	0	0	0	0
n-Hexane	0	15.041	0.0127071	0.00414843	0
Methylcyclopentane	0	0	0	0	0
Benzene	0	1.65329	0.0430786	0.000911683	0
Cyclohexane	0	2.57582	0.00777307	0.000992218	0
2-Methylhexane	0	0	0	0	0
3-Methylhexane	0	0	0	0	0
2,2,4-Trimethylpentane	0	0.23597	0.000285071	5.80699E-05	0
n-Heptane	0	4.04374	0.00486996	0.000974438	0
Methylcyclohexane	0	2.11842	0.00650576	0.000674179	0
Toluene	0	1.40443	0.0514225	0.000599848	0
n-Octane	0	1.30163	0.00189355	0.000256034	0
Ethylbenzene	0	0.0515761	0.00199331	1.55274E-05	0
m-Xylene	0	0.900196	0.0338355	0.000260554	0
p-Xylene	0	0	0	0	0
o-Xylene	0	0	0	0	0
n-Nonane	0	0.476422	0.000895808	7.23413E-05	0
n-Decane	0	0.544873	0.00112325	5.70436E-05	0
Undecane	0	0	0	0	0
Dodecane	0	0	0	0	0
Tridecane	0	0	0	0	0
Tetradecane	0	0	0	0	0
Pentadecane	0	0	0	0	0
Hexadecane	0	0	0	0	0
Heptadecane	0	0	0	0	0
Octadecane	0	0	0	0	0
Nonadecane	0	0	0	0	0
Eicosane	0	0	0	0	0
Heneicosane	0	0	0	0	0
Docosane	0	0	0	0	0
Tricosane	0	0	0	0	0

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Process Streams Report All Streams Tabulated by Total Phase					
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Molar Flow	Blow-down lbmol/h	Dry Gas lbmol/h	Emission Speciation lbmol/h	Flash Gas lbmol/h	HC Liquid lbmol/h
Tetracosane	0	0	0	0	0
Pentacosane	0	0	0	0	0
Hexacosane	0	0	0	0	0
Heptacosane	0	0	0	0	0
Octacosane	0	0	0	0	0
Nonacosane	0	0	0	0	0
Triacontane	0	0	0	0	0
Water	0	0.207545	5.98215	0.0044192	0
Oxygen	0	0	0	0	0
Sulfur Dioxide	0	0	0	0	0
DGA	0	0	0	0	0
MDEA	0	7.81123E-06	1.45862E-05	5.46105E-09	0
Piperazine	0	0	0	0	0
Triethylene Glycol	0	0.00223316	4.63935E-06	4.59965E-07	0
Mass Fraction	Blow-down %	Dry Gas %	Emission Speciation %	Flash Gas %	HC Liquid %
Nitrogen	0	0.742707	0.0110529	0.139837	
Carbon Dioxide	2.47323E-09	4.02196	1.81688	15.452	
Hydrogen Sulfide	6.86258E-11	0.000248968	0.000463133	0.00173403	
Methane	6.67768E-12	67.359	3.22716	39.4293	
Ethane	7.18751E-11	7.55792	0.872721	9.57445	
Propane	4.31667E-10	4.92518	0.81133	7.87719	
i-Butane	5.1026E-10	3.52595	0.542851	5.01226	
n-Butane	2.2256E-09	3.42731	0.746931	6.05598	
2,2-Dimethylpropane	0	0	0	0	
i-Pentane	9.76711E-09	2.8913	0.775532	4.95714	
n-Pentane	8.06785E-09	1.37892	0.425685	2.56017	
2,2-Dimethylbutane	0	0	0	0	
Cyclopentane	1.9473E-07	0.15689	0.258372	0.524041	
2,3-Dimethylbutane	0	0	0	0	
2-Methylpentane	0	0	0	0	
3-Methylpentane	0	0	0	0	
n-Hexane	5.61952E-08	1.85481	0.805283	3.36692	
Methylcyclopentane	0	0	0	0	
Benzene	9.94521E-05	0.184801	2.47455	0.670697	
Cyclohexane	7.20005E-07	0.310212	0.481077	0.786458	
2-Methylhexane	0	0	0	0	
3-Methylhexane	0	0	0	0	
2,2,4-Trimethylpentane	6.46591E-09	0.0385719	0.0239467	0.0624728	
n-Heptane	1.00449E-07	0.579829	0.358856	0.919594	
Methylcyclohexane	1.04806E-06	0.297647	0.46975	0.623435	
Toluene	0.000434891	0.185174	3.48427	0.520532	
n-Octane	1.35517E-07	0.212766	0.159063	0.275447	
Ethylbenzene	3.99754E-05	0.00783558	0.155624	0.0155255	
m-Xylene	0.000771972	0.13676	2.64163	0.260522	
p-Xylene	0	0	0	0	
o-Xylene	0	0	0	0	
n-Nonane	1.78395E-07	0.0874392	0.0844905	0.087383	
n-Decane	7.57039E-07	0.110939	0.117528	0.0764402	
Undecane	0	0	0	0	
Dodecane	0	0	0	0	
Tridecane	0	0	0	0	
Tetradecane	0	0	0	0	
Pentadecane	0	0	0	0	
Hexadecane	0	0	0	0	
Heptadecane	0	0	0	0	
Octadecane	0	0	0	0	
Nonadecane	0	0	0	0	

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Process Streams Report All Streams Tabulated by Total Phase					
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Mass Fraction	Blow-down %	Dry Gas %	Emission Speciation %	Flash Gas %	HC Liquid %
Eicosane	0	0	0	0	
Heneicosane	0	0	0	0	
Docosane	0	0	0	0	
Tricosane	0	0	0	0	
Tetracosane	0	0	0	0	
Pentacosane	0	0	0	0	
Hexacosane	0	0	0	0	
Heptacosane	0	0	0	0	
Octacosane	0	0	0	0	
Nonacosane	0	0	0	0	
triacontane	0	0	0	0	
Water	0.899545	0.00535049	79.2532	0.749808	
Oxygen	0	0	0	0	
Sulfur Dioxide	0	0	0	0	
DGA	0	0	0	0	
MDEA	0.0194231	1.33198E-06	0.0012782	6.12887E-06	
Piperazine	0	0	0	0	
Triethylene Glycol	99.0797	0.0004799	0.000512351	0.000650552	
Mass Flow	Blow-down lb/h	Dry Gas lb/h	Emission Speciation lb/h	Flash Gas lb/h	HC Liquid lb/h
Nitrogen	0	519.012	0.01503	0.0148476	0
Carbon Dioxide	0	2810.59	2.47064	1.64066	0
Hydrogen Sulfide	0	0.173981	0.000629777	0.000184116	0
Methane	0	47071.2	4.38836	4.18652	0
Ethane	0	5281.56	1.18674	1.0166	0
Propane	0	3441.77	1.10326	0.836383	0
i-Butane	0	2463.98	0.738179	0.532191	0
n-Butane	0	2395.04	1.01569	0.643012	0
2,2-Dimethylpropane	0	0	0	0	0
i-Pentane	0	2020.47	1.05458	0.526338	0
n-Pentane	0	963.607	0.578856	0.271834	0
2,2-Dimethylbutane	0	0	0	0	0
Cyclopentane	0	109.637	0.35134	0.0556416	0
2,3-Dimethylbutane	0	0	0	0	0
2-Methylpentane	0	0	0	0	0
3-Methylpentane	0	0	0	0	0
n-Hexane	0	1296.16	1.09504	0.357493	0
Methylcyclopentane	0	0	0	0	0
Benzene	0	129.141	3.36495	0.0712132	0
Cyclohexane	0	216.78	0.654178	0.0835045	0
2-Methylhexane	0	0	0	0	0
3-Methylhexane	0	0	0	0	0
2,2,4-Trimethylpentane	0	26.9545	0.0325632	0.00663323	0
n-Heptane	0	405.191	0.48798	0.0976405	0
Methylcyclohexane	0	207.999	0.638775	0.066195	0
Toluene	0	129.402	4.73799	0.0552691	0
n-Octane	0	148.683	0.216297	0.0292464	0
Ethylbenzene	0	5.47558	0.21162	0.00164847	0
m-Xylene	0	95.5693	3.59215	0.0276617	0
p-Xylene	0	0	0	0	0
o-Xylene	0	0	0	0	0
n-Nonane	0	61.1035	0.114892	0.00927815	0
n-Decane	0	77.5254	0.159818	0.00811626	0
Undecane	0	0	0	0	0
Dodecane	0	0	0	0	0
Tridecane	0	0	0	0	0
Tetradecane	0	0	0	0	0
Pentadecane	0	0	0	0	0

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		Process Streams Report All Streams Tabulated by Total Phase				
Client Name:	SCM			Job:		
Location:						
Flowsheet:	Dehydration_x3					
	Blow-down	Dry Gas	Emission Speciation	Flash Gas	HC Liquid	
Mass Flow	lb/h	lb/h	lb/h	lb/h	lb/h	
Hexadecane	0	0	0	0	0	
Heptadecane	0	0	0	0	0	
Octadecane	0	0	0	0	0	
Nonadecane	0	0	0	0	0	
Eicosane	0	0	0	0	0	
Heneicosane	0	0	0	0	0	
Docosane	0	0	0	0	0	
Tricosane	0	0	0	0	0	
Tetracosane	0	0	0	0	0	
Pentacosane	0	0	0	0	0	
Hexacosane	0	0	0	0	0	
Heptacosane	0	0	0	0	0	
Octacosane	0	0	0	0	0	
Nonacosane	0	0	0	0	0	
Triacontane	0	0	0	0	0	
Water	0	3.73898	107.77	0.0796131	0	
Oxygen	0	0	0	0	0	
Sulfur Dioxide	0	0	0	0	0	
DGA	0	0	0	0	0	
MDEA	0	0.000930803	0.00173813	6.5075E-07	0	
Piperazine	0	0	0	0	0	
Triethylene Glycol	0	0.33536	0.000696705	6.90743E-05	0	
Stream Properties						
Property	Units	Blow-down	Dry Gas	Emission Speciation	Flash Gas	HC Liquid
Temperature	°F		105.321	207.377	117.777	
Pressure	psig	-0.1	1218.7	0.1	50 *	50
Mole Fraction Vapor	%		100	99.7516	100	0
Mole Fraction Light Liquid	%		0	0.248369	0	
Mole Fraction Heavy Liquid	%		0	0	0	
Molecular Weight	lb/lbmol	140.869	20.3893	20.5999	26.7402	
Mass Density	lb/ft^3		5.1424	0.0430332	0.284236	
Molar Flow	lbmol/h	0	3427.34	6.6011	0.397072	0
Mass Flow	lb/h	0	69881.1	135.982	10.6178	0
Vapor Volumetric Flow	ft^3/h		13589.2	3159.93	37.3555	
Liquid Volumetric Flow	gpm		1694.24	393.966	4.65731	
Std Vapor Volumetric Flow	MMSCFD	0	31.2149	0.0601203	0.00361638	0
Std Liquid Volumetric Flow	sgpm	0	399.801	0.310742	0.050153	0
Compressibility			0.806555	0.989429	0.982171	
Specific Gravity			0.703988		0.923267	
API Gravity						
Enthalpy	Btu/h	0	-1.26277E+08	-638472	-19396.3	0
Mass Enthalpy	Btu/lb	-2208.33	-1807.02	-4695.27	-1826.77	
Mass Cp	Btu/(lb*°F)		0.673551	0.449184	0.442343	
Ideal Gas CpCv Ratio			1.24817	1.27648	1.20562	
Dynamic Viscosity	cP		0.014179		0.0114957	
Kinematic Viscosity	cSt		0.17213		2.52484	
Thermal Conductivity	Btu/(h*ft*°F)		0.0243509		0.0175005	
Surface Tension	lb/ft					
Net Ideal Gas Heating Value	Btu/ft^3	3505.74	1074.82	194.859	1211.52	
Net Liquid Heating Value	Btu/lb	9172.9	19957.7	2721.52	17104	
Gross Ideal Gas Heating Value	Btu/ft^3	3836.34	1186.19	254.569	1329.73	
Gross Liquid Heating Value	Btu/lb	10063.5	22030.6	3821.45	18781.6	
Remarks						

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		Process Streams Report All Streams Tabulated by Total Phase			
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Connections					
From Block	12 Pump	13 Cooler	15 --		
To Block	Cooler	Glycol Contactor	FAXR-101		
Stream Composition					
Mole Fraction	12 %	13 %	15 %		
Nitrogen	0	0	0.53955 *		
Carbon Dioxide	0	0	1.8614 *		
Hydrogen Sulfide	0	0	0.0001492 *		
Methane	0	0	85.454 *		
Ethane	0	0	5.1162 *		
Propane	0	0	2.2737 *		
i-Butane	0	0	1.2349 *		
n-Butane	0	0	1.2005 *		
2,2-Dimethylpropane	0	0	0 *		
i-Pentane	0	0	0.81594 *		
n-Pentane	0	0	0.38917 *		
2,2-Dimethylbutane	0	0	0 *		
Cyclopentane	0	0	0.04567 *		
2,3-Dimethylbutane	0	0	0 *		
2-Methylpentane	0	0	0 *		
3-Methylpentane	0	0	0 *		
n-Hexane	0	0	0.43838 *		
Methylcyclopentane	0	0	0 *		
Benzene	0.000179285	0.000179285	0.0494 *		
Cyclohexane	0	0	0.075237 *		
2-Methylhexane	0	0	0 *		
3-Methylhexane	0	0	0 *		
2,2,4-Trimethylpentane	0	0	0.00688 *		
n-Heptane	0	0	0.1179 *		
Methylcyclohexane	0	0	0.06188 *		
Toluene	0.000664641	0.000664641	0.042396 *		
n-Octane	0	0	0.03796 *		
Ethylbenzene	5.30224E-05	5.30224E-05	0.00156 *		
m-Xylene	0.00102392	0.00102392	0.0272 *		
p-Xylene	0	0	0 *		
o-Xylene	0	0	0 *		
n-Nonane	0	0	0.0139 *		
n-Decane	0	0	0.0159 *		
Undecane	0	0	0 *		
Dodecane	0	0	0 *		
Tridecane	0	0	0 *		
Tetradecane	0	0	0 *		
Pentadecane	0	0	0 *		
Hexadecane	0	0	0 *		
Heptadecane	0	0	0 *		
Octadecane	0	0	0 *		
Nonadecane	0	0	0 *		
Eicosane	0	0	0 *		
Heneicosane	0	0	0 *		
Docosane	0	0	0 *		
Tricosane	0	0	0 *		
Tetracosane	0	0	0 *		
Pentacosane	0	0	0 *		
Hexacosane	0	0	0 *		
Heptacosane	0	0	0 *		
Octacosane	0	0	0 *		
Nonacosane	0	0	0 *		
Triacontane	0	0	0 *		

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		Process Streams Report			
		All Streams			
		Tabulated by Total Phase			
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Stream Composition					
Mole Fraction	12 %	13 %	15 %		
Water	7.03152	7.03152	0.18025 *		
Oxygen	0	0	0 *		
Sulfur Dioxide	0	0	0 *		
DGA	0	0	0 *		
MDEA	0.0229524	0.0229524	0 *		
Piperazine	0	0	0 *		
Triethylene Glycol	92.9436	92.9436	0 *		
Molar Flow	12 lbmol/h	13 lbmol/h	15 lbmol/h		
Nitrogen	0	0	18.5278 *		
Carbon Dioxide	0	0	63.9193 *		
Hydrogen Sulfide	0	0	0.00512344 *		
Methane	0	0	2934.44 *		
Ethane	0	0	175.687 *		
Propane	0	0	78.0775 *		
i-Butane	0	0	42.4057 *		
n-Butane	0	0	41.2244 *		
2,2-Dimethylpropane	0	0	0 *		
i-Pentane	0	0	28.0189 *		
n-Pentane	0	0	13.3639 *		
2,2-Dimethylbutane	0	0	0 *		
Cyclopentane	0	0	1.56828 *		
2,3-Dimethylbutane	0	0	0 *		
2-Methylpentane	0	0	0 *		
3-Methylpentane	0	0	0 *		
n-Hexane	0	0	15.0537 *		
Methylcyclopentane	0	0	0 *		
Benzene	1.06794E-05	1.06794E-05	1.69637 *		
Cyclohexane	0	0	2.58359 *		
2-Methylhexane	0	0	0 *		
3-Methylhexane	0	0	0 *		
2,2,4-Trimethylpentane	0	0	0.236255 *		
n-Heptane	0	0	4.04861 *		
Methylcyclohexane	0	0	2.12492 *		
Toluene	3.95903E-05	3.95903E-05	1.45585 *		
n-Octane	0	0	1.30352 *		
Ethylbenzene	3.15836E-06	3.15836E-06	0.0535694 *		
m-Xylene	6.09916E-05	6.09916E-05	0.934031 *		
p-Xylene	0	0	0 *		
o-Xylene	0	0	0 *		
n-Nonane	0	0	0.477318 *		
n-Decane	0	0	0.545996 *		
Undecane	0	0	0 *		
Dodecane	0	0	0 *		
Tridecane	0	0	0 *		
Tetradecane	0	0	0 *		
Pentadecane	0	0	0 *		
Hexadecane	0	0	0 *		
Heptadecane	0	0	0 *		
Octadecane	0	0	0 *		
Nonadecane	0	0	0 *		
Eicosane	0	0	0 *		
Heneicosane	0	0	0 *		
Docosane	0	0	0 *		
Tricosane	0	0	0 *		
Tetracosane	0	0	0 *		
Pentacosane	0	0	0 *		
Hexacosane	0	0	0 *		

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? Extrapolated or Approximate Values

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Process Streams Report All Streams Tabulated by Total Phase					
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Molar Flow	12 lbmol/h	13 lbmol/h	15 lbmol/h		
Heptacosane	0	0	0 *		
Octacosane	0	0	0 *		
Nonacosane	0	0	0 *		
Triacontane	0	0	0 *		
Water	0.418843	0.418843	6.18967 *		
Oxygen	0	0	0 *		
Sulfur Dioxide	0	0	0 *		
DGA	0	0	0 *		
MDEA	0.00136719	0.00136719	0 *		
Piperazine	0	0	0 *		
Triethylene Glycol	5.53632	5.53632	0 *		
Mass Fraction	12 %	13 %	15 %		
Nitrogen	0	0	0.74129 *		
Carbon Dioxide	0	0	4.01769 *		
Hydrogen Sulfide	0	0	0.000249385 *		
Methane	0	0	67.2348 *		
Ethane	0	0	7.54497 *		
Propane	0	0	4.91721 *		
i-Butane	0	0	3.52018 *		
n-Butane	0	0	3.42212 *		
2,2-Dimethylpropane	0	0	0 *		
i-Pentane	0	0	2.88721 *		
n-Pentane	0	0	1.37708 *		
2,2-Dimethylbutane	0	0	0 *		
Cyclopentane	0	0	0.157088 *		
2,3-Dimethylbutane	0	0	0 *		
2-Methylpentane	0	0	0 *		
3-Methylpentane	0	0	0 *		
n-Hexane	0	0	1.85278 *		
Methylcyclopentane	0	0	0 *		
Benzene	9.94115E-05	9.94115E-05	0.189249 *		
Cyclohexane	0	0	0.310545 *		
2-Methylhexane	0	0	0 *		
3-Methylhexane	0	0	0 *		
2,2,4-Trimethylpentane	0	0	0.0385437 *		
n-Heptane	0	0	0.579403 *		
Methylcyclohexane	0	0	0.297982 *		
Toluene	0.000434713	0.000434713	0.191583 *		
n-Octane	0	0	0.212663 *		
Ethylbenzene	3.99591E-05	3.99591E-05	0.00812263 *		
m-Xylene	0.000771657	0.000771657	0.141625 *		
p-Xylene	0	0	0 *		
o-Xylene	0	0	0 *		
n-Nonane	0	0	0.0874339 *		
n-Decane	0	0	0.110952 *		
Undecane	0	0	0 *		
Dodecane	0	0	0 *		
Tridecane	0	0	0 *		
Tetradecane	0	0	0 *		
Pentadecane	0	0	0 *		
Hexadecane	0	0	0 *		
Heptadecane	0	0	0 *		
Octadecane	0	0	0 *		
Nonadecane	0	0	0 *		
Eicosane	0	0	0 *		
Heneicosane	0	0	0 *		
Docosane	0	0	0 *		
Tricosane	0	0	0 *		
Tetracosane	0	0	0 *		

* User Specified Values

? Extrapolated or Approximate Values

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Process Streams Report All Streams Tabulated by Total Phase

Client Name:	SCM	Job:
Location:		
Flowsheet:	Dehydration_x3	

Mass Fraction	12 %	13 %	15 %		
Pentacosane	0	0	0 *		
Hexacosane	0	0	0 *		
Heptacosane	0	0	0 *		
Octacosane	0	0	0 *		
Nonacosane	0	0	0 *		
Triacontane	0	0	0 *		
Water	0.899218	0.899218	0.15926 *		
Oxygen	0	0	0 *		
Sulfur Dioxide	0	0	0 *		
DGA	0	0	0 *		
MDEA	0.0194152	0.0194152	0 *		
Piperazine	0	0	0 *		
Triethylene Glycol	99.08	99.08	0 *		

Mass Flow	12 lb/h	13 lb/h	15 lb/h		
Nitrogen	0	0	519.027 *		
Carbon Dioxide	0	0	2813.06 *		
Hydrogen Sulfide	0	0	0.174611 *		
Methane	0	0	47075.6 *		
Ethane	0	0	5282.74 *		
Propane	0	0	3442.87 *		
i-Butane	0	0	2464.71 *		
n-Butane	0	0	2396.05 *		
2,2-Dimethylpropane	0	0	0 *		
i-Pentane	0	0	2021.53 *		
n-Pentane	0	0	964.186 *		
2,2-Dimethylbutane	0	0	0 *		
Cyclopentane	0	0	109.988 *		
2,3-Dimethylbutane	0	0	0 *		
2-Methylpentane	0	0	0 *		
3-Methylpentane	0	0	0 *		
n-Hexane	0	0	1297.26 *		
Methylcyclopentane	0	0	0 *		
Benzene	0.000834187	0.000834187	132.506 *		
Cyclohexane	0	0	217.434 *		
2-Methylhexane	0	0	0 *		
3-Methylhexane	0	0	0 *		
2,2,4-Trimethylpentane	0	0	26.9871 *		
n-Heptane	0	0	405.679 *		
Methylcyclohexane	0	0	208.638 *		
Toluene	0.00364779	0.00364779	134.14 *		
n-Octane	0	0	148.9 *		
Ethylbenzene	0.000335307	0.000335307	5.6872 *		
m-Xylene	0.00647517	0.00647517	99.1614 *		
p-Xylene	0	0	0 *		
o-Xylene	0	0	0 *		
n-Nonane	0	0	61.2184 *		
n-Decane	0	0	77.6853 *		
Undecane	0	0	0 *		
Dodecane	0	0	0 *		
Tridecane	0	0	0 *		
Tetradecane	0	0	0 *		
Pentadecane	0	0	0 *		
Hexadecane	0	0	0 *		
Heptadecane	0	0	0 *		
Octadecane	0	0	0 *		
Nonadecane	0	0	0 *		
Eicosane	0	0	0 *		
Heneicosane	0	0	0 *		
Docosane	0	0	0 *		

* User Specified Values

? Extrapolated or Approximate Values

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Process Streams Report All Streams Tabulated by Total Phase					
Client Name:	SCM			Job:	
Location:					
Flowsheet:	Dehydration_x3				
Mass Flow	12 lb/h	13 lb/h	15 lb/h		
Tricosane	0	0	0 *		
Tetracosane	0	0	0 *		
Pentacosane	0	0	0 *		
Hexacosane	0	0	0 *		
Heptacosane	0	0	0 *		
Octacosane	0	0	0 *		
Nonacosane	0	0	0 *		
Triacontane	0	0	0 *		
Water	7.54557	7.54557	111.509 *		
Oxygen	0	0	0 *		
Sulfur Dioxide	0	0	0 *		
DGA	0	0	0 *		
MDEA	0.162918	0.162918	0 *		
Piperazine	0	0	0 *		
Triethylene Glycol	831.406	831.406	0 *		
Stream Properties					
Property	Units	12	13	15	
Temperature	°F	309.638	115 *	119.91 *	
Pressure	psig	1223.7 *	1218.7	1223.7 *	
Mole Fraction Vapor	%	0	0	100	
Mole Fraction Light Liquid	%	100	100	0	
Mole Fraction Heavy Liquid	%	0	0	0	
Molecular Weight	lb/lbmol	140.872	140.872	20.3896	
Mass Density	lb/ft^3	61.7382	68.894	4.91862	
Molar Flow	lbmol/h	5.95665	5.95665	3433.94	
Mass Flow	lb/h	839.126	839.126	70016.8	
Vapor Volumetric Flow	ft^3/h	13.5917	12.18	14235.1	
Liquid Volumetric Flow	gpm	1.69455	1.51854	1774.76	
Std Vapor Volumetric Flow	MMSCFD	0.0542508	0.0542508	31.275 *	
Std Liquid Volumetric Flow	sgpm	1.48678	1.48678	400.111	
Compressibility		0.342269	0.408944	0.825371	
Specific Gravity		0.989886	1.10462	0.703999	
API Gravity		-6.89072	-6.89002		
Enthalpy	Btu/h	-1.84857E+06	-1.94611E+06	-1.26258E+08	
Mass Enthalpy	Btu/lb	-2202.97	-2319.21	-1803.25	
Mass Cp	Btu/(lb*°F)	0.636274	0.552483	0.661346	
Ideal Gas CpCv Ratio		1.02752	1.03358	1.24447	
Dynamic Viscosity	cP	1.49254	15.9146	0.0142617	
Kinematic Viscosity	cSt	1.50922	14.4209	0.181012	
Thermal Conductivity	Btu/(h*ft*°F)	0.110988 ?	0.11344	0.0247154	
Surface Tension	lb/ft	0.0023325	0.00296647		
Net Ideal Gas Heating Value	Btu/ft^3	3505.83	3505.83	1073.12	
Net Liquid Heating Value	Btu/lb	9172.93	9172.93	19924.2	
Gross Ideal Gas Heating Value	Btu/ft^3	3836.44	3836.44	1184.4	
Gross Liquid Heating Value	Btu/lb	10063.5	10063.5	21995.3	
Remarks					

TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics

Identification

User Identification:	Tanks 800 and 801
City:	
State:	
Company:	
Type of Tank:	Vertical Fixed Roof Tank
Description:	

Tank Dimensions

Shell Height (ft):	15.00
Diameter (ft):	15.50
Liquid Height (ft) :	14.00
Avg. Liquid Height (ft):	10.00
Volume (gallons):	21,000.00
Turnovers:	34.31
Net Throughput(gal/yr):	720,500.00
Is Tank Heated (y/n):	N

Paint Characteristics

Shell Color/Shade:	Aluminum/Specular
Shell Condition:	Good
Roof Color/Shade:	Aluminum/Specular
Roof Condition:	Good

Roof Characteristics

Type:	Cone
Height (ft)	0.00
Slope (ft/ft) (Cone Roof)	0.06

Breather Vent Settings

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meteorological Data used in Emissions Calculations: Midland-Odessa, Texas (Avg Atmospheric Pressure = 13.28 psia)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

Tanks 800 and 801 - Vertical Fixed Roof Tank

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Gasoline (RVP 12)	Jan	58.09	50.21	65.97	64.62	6.1279	5.2623	7.1034	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Feb	61.03	52.16	69.90	64.62	6.4764	5.4667	7.6336	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Mar	66.04	55.72	76.35	64.62	7.1126	5.8568	8.5733	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Apr	70.94	59.86	82.03	64.62	7.7603	6.3372	9.4722	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	May	75.04	63.70	86.37	64.62	8.3748	6.8110	10.2098	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Jun	78.33	67.01	89.64	64.62	8.8765	7.2419	10.7839	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Jul	79.12	68.16	90.05	64.62	9.0030	7.3991	10.8693	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Aug	78.05	67.67	88.44	64.62	8.8353	7.3294	10.5755	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Sep	73.69	64.64	82.73	64.62	8.1751	6.9312	9.5894	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Oct	68.86	60.03	77.68	64.62	7.4907	6.3562	8.7776	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Nov	62.81	54.79	70.83	64.62	6.8987	5.7529	7.7641	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3
Gasoline (RVP 12)	Dec	58.79	51.18	66.40	64.62	6.2100	5.3633	7.1599	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3

TANKS 4.0.9d **Emissions Report - Detail Format** **Detail Calculations (AP-42)**

Tanks 800 and 801 - Vertical Fixed Roof Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	December
Standing Losses (lb):	246.7049	275.8135	421.0307	524.7498	655.7545	735.6317	783.0196	687.2899	475.8583	396.8873	282.1787	243.1498
Vapor Space Volume (cu ft):	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254
Vapor Density (lb/cu ft):	0.0708	0.0742	0.0807	0.0875	0.0934	0.0984	0.0997	0.0980	0.0914	0.0845	0.0785	0.0714
Vapor Space Expansion Factor:	0.3098	0.3779	0.5091	0.6425	0.7652	0.8771	0.8782	0.7938	0.5768	0.4742	0.3578	0.3043
Vented Vapor Saturation Factor:	0.3736	0.3607	0.3395	0.3197	0.3039	0.2917	0.2888	0.2927	0.3090	0.3280	0.3530	0.3705
Tank Vapor Space Volume:												
Vapor Space Volume (cu ft):	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254	973.9254
Tank Diameter (ft):	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000
Vapor Space Outage (ft):	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615
Tank Shell Height (ft):	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000
Average Liquid Height (ft):	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000	10.0000
Roof Outage (ft):	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615
Roof Outage (Cone Roof):												
Roof Outage (ft):	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615	0.1615
Roof Height (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Roof Slope (ft/ft):	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625	0.0625
Shell Radius (ft):	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500	7.7500
Vapor Density:												
Vapor Density (lb/cu ft):	0.0708	0.0742	0.0807	0.0875	0.0934	0.0984	0.0997	0.0980	0.0914	0.0845	0.0785	0.0714
Vapor Molecular Weight (lb/lb-mole):	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	8.1279	8.4784	7.1128	7.7803	8.3748	8.8785	9.0030	8.8353	8.1751	7.4907	6.6987	6.2100
Daily Avg. Liquid Surface Temp. (deg. R):	517.7577	520.6968	525.7084	530.6117	534.7080	537.9981	538.7892	537.7221	533.3571	528.5271	522.4788	518.4578
Daily Average Ambient Temp. (deg. F):	42.5000	47.1000	55.7000	64.8000	72.7500	79.5500	81.9500	80.8000	73.2500	63.9500	52.5500	44.6000
Ideal Gas Constant R (psia cu ft / (lb-mol-deg R)):	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850	524.2850
Tank Paint Solar Absorbance (Shell):	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900
Tank Paint Solar Absorbance (Roof):	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900	0.3900
Daily Total Solar Insulation Factor (Btu/sq ft day):	1,039.8938	1,336.6595	1,734.5151	2,055.5923	2,220.5727	2,317.9748	2,231.8945	2,049.8815	1,711.3544	1,471.8155	1,138.7784	967.0390
Vapor Space Expansion Factor:												
Vapor Space Expansion Factor:	0.3098	0.3779	0.5091	0.6425	0.7652	0.8771	0.8782	0.7938	0.5768	0.4742	0.3578	0.3043
Daily Vapor Temperature Range (deg. R):	31.5135	35.4763	41.2609	44.3351	45.3447	45.2593	43.7414	41.5387	36.1840	35.2982	32.0896	30.4321
Daily Vapor Pressure Range (psia):	1.8410	2.1673	2.7165	3.1350	3.3989	3.5520	3.4703	3.2481	2.6581	2.4195	2.0111	1.7986
Breather Vent Press. Setting Range (psia):	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	8.1279	8.4784	7.1128	7.7803	8.3748	8.8785	9.0030	8.8353	8.1751	7.4907	6.6987	6.2100
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	5.2623	5.4667	5.8568	6.3372	6.8110	7.2419	7.3991	7.3294	6.9312	6.3582	5.7529	5.3633
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	7.1034	7.6330	8.5733	9.4722	10.2098	10.7939	10.8693	10.5755	9.5894	8.7776	7.7641	7.1599
Daily Avg. Liquid Surface Temp. (deg. R):	517.7577	520.6968	525.7084	530.6117	534.7080	537.9981	538.7892	537.7221	533.3571	528.5271	522.4788	518.4578
Daily Min. Liquid Surface Temp. (deg. R):	509.8793	511.8276	515.3912	519.5279	523.3898	526.6840	527.8538	527.3379	524.3111	519.7030	514.4614	510.8498
Daily Max. Liquid Surface Temp. (deg. R):	525.6381	529.5657	536.0217	541.8954	548.0421	549.3122	549.7245	548.1083	542.4031	537.3511	530.4982	526.0659
Daily Ambient Temp. Range (deg. R):	28.0000	29.0000	31.0000	30.4000	29.3000	27.7000	26.9000	26.8000	24.3000	26.7000	27.3000	27.8000
Vented Vapor Saturation Factor:												
Vented Vapor Saturation Factor:	0.3736	0.3607	0.3395	0.3197	0.3039	0.2917	0.2888	0.2927	0.3090	0.3280	0.3530	0.3705
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	8.1279	8.4784	7.1128	7.7803	8.3748	8.8785	9.0030	8.8353	8.1751	7.4907	6.6987	6.2100
Vapor Space Outage (ft):	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615	5.1615
Working Losses (lb):	580.6550	592.7257	650.7460	711.8373	766.2318	812.3079	823.6993	808.3831	747.9602	685.3432	612.8734	568.1667
Vapor Molecular Weight (lb/lb-mole):	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000	64.0000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	8.1279	8.4784	7.1128	7.7803	8.3748	8.8785	9.0030	8.8353	8.1751	7.4907	6.6987	6.2100
Net Throughput (gal/mo.):	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667	60,041.6667
Annual Turnovers:	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095	34.3095
Turnover Factor:	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Maximum Liquid Volume (gal):	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000	21,000.0000
Maximum Liquid Height (ft):	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000	14.0000
Tank Diameter (ft):	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000	15.5000
Working Loss Product Factor:	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Total Losses (lb):	807.3599	888.5392	1,071.7787	1,236.5871	1,421.9863	1,547.9369	1,586.7188	1,495.6530	1,223.8185	1,082.2304	895.0521	811.3185

TANKS 4.0.9d
Emissions Report - Detail Format
Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

Tanks 800 and 801 - Vertical Fixed Roof Tank

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Gasoline (RVP 12)	8,340.91	5,708.07	14,048.98

Gas Analysis/Config

U Factor	1.2196300
Carbon Dioxide (CO2)	0.0059
Contract Hour	9
Ethane (C2)	6.9980
Hydrogen Sulfide (H2S)	0.0000
i-Butane (IC4)	1.0443
i-Pentane (IC5)	0.6851
Methane (C1)	84.2986
n-Butane (NC4)	1.6156
n-Heptane (NC7)	0.0000
n-Hexane (NC6)	0.5367
n-Pentane (NC5)	0.4524
Nitrogen (N2)	0.8295
Pipe Size	3.826
Plate Size	0.750
Propane (C3)	3.5339
Water (H2O)	0.0000

Table C-2 to Subpart C of Part 98 - Default CH₄ and N₂O Emission Factors for Various Types of Fuel

Fuel type	Default CH ₄ emission factor (kg CH ₄ /mmBtu)	Default N ₂ O emission factor (kg N ₂ O/mmBtu)
Coal and Coke (All fuel types in Table C-1)	1.1×10^{-02}	1.6×10^{-03}
Natural Gas	1.0×10^{-03}	1.0×10^{-04}
Petroleum Products (All fuel types in Table C-1)	3.0×10^{-03}	6.0×10^{-04}
Fuel Gas	3.0×10^{-03}	6.0×10^{-04}
Blast Furnace Gas	2.2×10^{-05}	1.0×10^{-04}
Coke Oven Gas	4.8×10^{-04}	1.0×10^{-04}
Biomass Fuels - Solid (All fuel types in Table C-1, except wood and wood residuals)	3.2×10^{-02}	4.2×10^{-03}
Wood and wood residuals	7.2×10^{-03}	3.6×10^{-03}
Biomass Fuels - Gaseous (All fuel types in Table C-1)	3.2×10^{-03}	6.3×10^{-04}
Biomass Fuels - Liquid (All fuel types in Table C-1)	1.1×10^{-03}	1.1×10^{-04}

Note: Those employing this table are assumed to fall under the IPCC definitions of the "Energy Industry" or "Manufacturing Industries and Construction". In all fuels except for coal the values for these two categories are identical. For coal combustion, those who fall within the IPCC "Energy Industry" category may employ a value of 1g of CH₄/mmBtu.

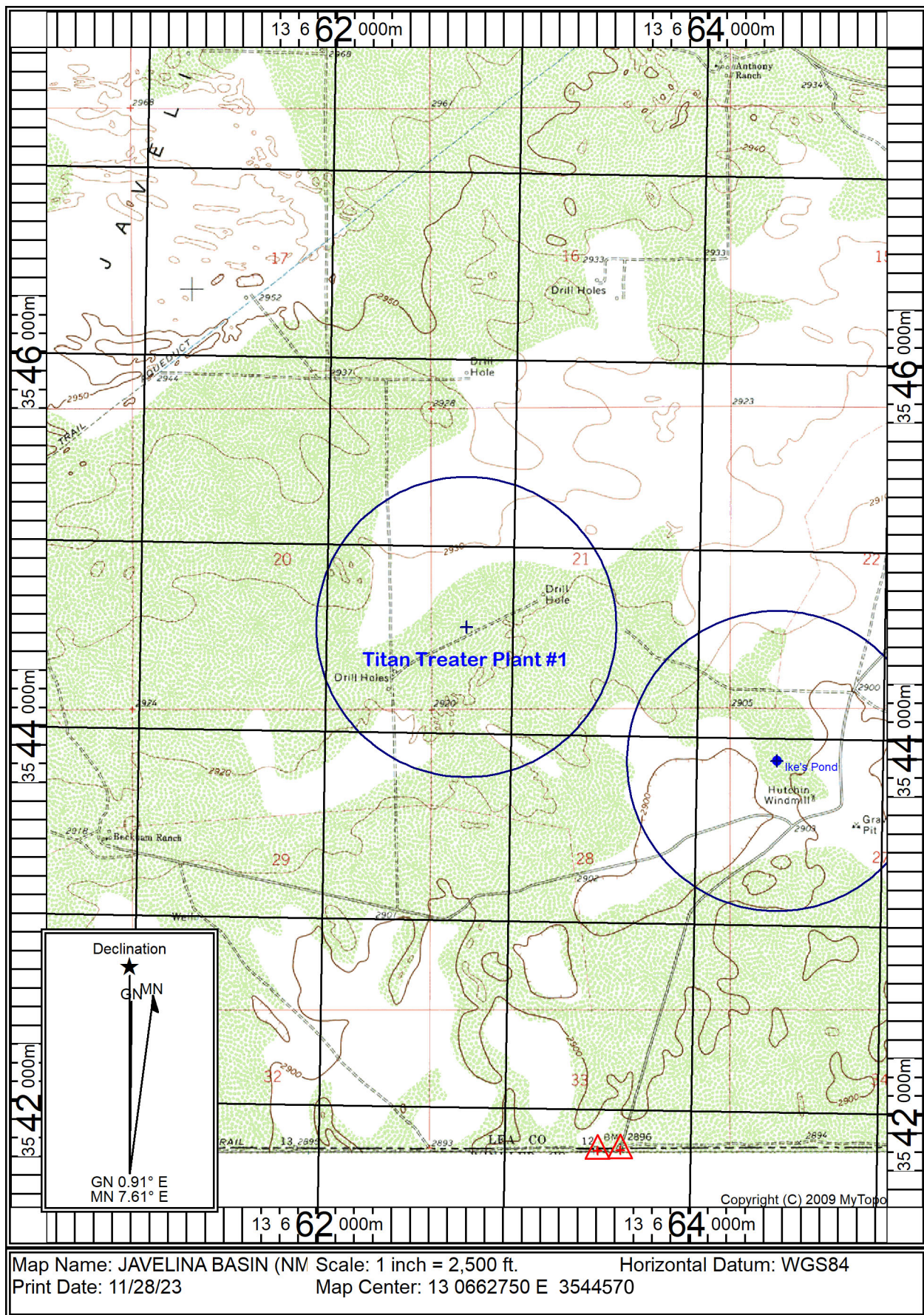
Section 8

Map(s)

A map such as a 7.5 minute topographic quadrangle showing the exact location of the source. The map shall also include the following:

The UTM or Longitudinal coordinate system on both axes	An indicator showing which direction is north
A minimum radius around the plant of 0.8km (0.5 miles)	Access and haul roads
Topographic features of the area	Facility property boundaries
The name of the map	The area which will be restricted to public access
A graphical scale	

A map of the facility has been attached on the following page.



Map Name: JAVELINA BASIN (NM Scale: 1 inch = 2,500 ft.

Horizontal Datum: WGS84

Print Date: 11/28/23

Map Center: 13 0662750 E 3544570

Section 9

Proof of Public Notice

(for NSR applications submitting under 20.2.72 or 20.2.74 NMAC)

(This proof is required by: 20.2.72.203.A.14 NMAC "Documentary Proof of applicant's public notice")

☒ **I have read the AQB "Guidelines for Public Notification for Air Quality Permit Applications"**

This document provides detailed instructions about public notice requirements for various permitting actions. It also provides public notice examples and certification forms. Material mistakes in the public notice will require a re-notice before issuance of the permit.

Unless otherwise allowed elsewhere in this document, the following items document proof of the applicant's Public Notification. Please include this page in your proof of public notice submittal with checkmarks indicating which documents are being submitted with the application.

New Permit and **Significant Permit Revision** public notices must include all items in this list.

Technical Revision public notices require only items 1, 5, 9, and 10.

Per the Guidelines for Public Notification document mentioned above, include:

1. ☒ A copy of the certified letter receipts with post marks (20.2.72.203.B NMAC)
 2. ☒ A list of the places where the public notice has been posted in at least four publicly accessible and conspicuous places, including the proposed or existing facility entrance. (e.g: post office, library, grocery, etc.)
 3. ☒ A copy of the property tax record (20.2.72.203.B NMAC).
 4. ☒ A sample of the letters sent to the owners of record.
 5. ☒ A sample of the letters sent to counties, municipalities, and Indian tribes.
 6. ☒ A sample of the public notice posted and a verification of the local postings.
 7. ☒ A table of the noticed citizens, counties, municipalities and tribes and to whom the notices were sent in each group.
 8. ☒ A copy of the public service announcement (PSA) sent to a local radio station and documentary proof of submittal.
 9. ☒ A copy of the classified or legal ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
 10. ☒ A copy of the display ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
 11. ☒ A map with a graphic scale showing the facility boundary and the surrounding area in which owners of record were notified by mail. This is necessary for verification that the correct facility boundary was used in determining distance for notifying land owners of record.
-

7014 2870 0001 4719 1958

U.S. Postal Service™
CERTIFIED MAIL® RECEIPT
Domestic Mail Only

For delivery information, visit our website

OFFICIAL

Postage	\$
Certified Fee	
Return Receipt Fee (Endorsement Required)	
Restricted Delivery Fee (Endorsement Required)	
Total Postage & Fees	\$

\$0.00
US POSTAGE
12/4/2023
062S12395454
87113
000028255



Sent To
Street & Apt. No.
or PO Box No.
City, State, ZIP

NGL SOUTH RANCH INC
2424 RIDGE RD
ROCKWELL, TX 75087

PS Form 3800

7014 2870 0001 4719 1965

U.S. Postal Service™
CERTIFIED MAIL® RECEIPT
Domestic Mail Only

For delivery information, visit our website

OFFICIAL

Postage	\$
Certified Fee	
Return Receipt Fee (Endorsement Required)	
Restricted Delivery Fee (Endorsement Required)	
Total Postage & Fees	\$

\$0.00
US POSTAGE
12/4/2023
062S12395454
87113
000028256



Sent To
Street & Apt. No.
or PO Box No.
City, State, ZIP

JAL CITY MANAGER
710 WYOMING AVE
JAL, NM 88252

PS Form 3800

7014 2870 0001 4722 7565

U.S. Postal Service™
CERTIFIED MAIL® RECEIPT
Domestic Mail Only

For delivery information, visit our website

OFFICIAL

Postage	\$
Certified Fee	
Return Receipt Fee (Endorsement Required)	
Restricted Delivery Fee (Endorsement Required)	
Total Postage & Fees	\$

\$0.00
US POSTAGE
12/4/2023
062S12395454
87113
000028257



Sent To
Street & Apt. No.
or PO Box No.
City, State, ZIP

LEA COUNTY - COUNTY MANAGER
100 N. MAIN AVENUE, SUITE 4
LOVINGTON, NM 88260

PS Form 3800

[Main](#)[Assessor](#)[Clerk](#)[Treasurer](#)

Search by [Owner #](#) [Owner Name](#) [Mailing Zip Code](#) [Property Code](#) [Physical Address](#) [Subdivision](#) [Metes](#)
[Assessor Map Lookup](#) [Plats](#)

[Click to Print](#)

Owner Information

Owner # 216634 **District** 190
NORTHWIND MIDSTREAM PARTNERS LLC

825 TOWN AND COUNTRY LN
STE 700
HOUSTON TX 77024

Estimated Taxes for Owner

Estimated Tax	Estimated Year used
\$.	

[Calculate Estimated Tax](#)

Recap Value Information

Central Full Value	0	Full Value	685200
Land Full Value	685200	Taxable Value	228400
Improvements Full value	0	Exempt Value	0
Personal Property Full Value	0	Net Value	228400
Manufactured Home Full Value	0		

Livestock Full Value	0

Property Information

Property Code 4000516490005

Book 2211 Page 830 Reception# 37448

Physical Address

Bldg Apt

Section 21 Township 26 S Range 36 E

68.52 AC LOC W2 OF THE W2 TRACT 1

BEG AT THE WEST LINE OF SAID SECTION 21, FOR THE SW CORNER OF SAID SECTION 21 BEARS,S00D37'39"E 857.28'; TH N00D37'39"W ALONG THE WEST LINE OF SAID SECTION 21, 1766.62' FOR THE W4 CORNER OF SAID SECTION 21; TH N00D33'57"W CONTINUING ALONG THE WEST LINE OF SAID SECTION 21, 775.87' FOUND FOR THE NW CORNER OF SAID SECTION 21 BEARS, N00D33'57"W 1864.28' SET FOR THE NW CORNER OF THIS HEREIN DESCRIBED TRACT;TH OVER AND ACROSS SAID NGL SOUTH RANCH INC TRACT FOLLOWING COURSES AND DISTANCES: S89D24'32"E 1451.40'; S01D34'37"W 1741.39'; N88D25'23"W 461.10'; S01D34'37"W 336.63'; S62D56'44"W 1017.55' TO THE POB 30'ACCESS EASE CROSSING SEC 20,29 7/23/21-AFFI/NAME CHNG BK 2183/517 6/22/23-NGL-TITAN PLAT BK 2/872, CAB H, SLIDE 201 6/30/23-NGL SOUTH RANCH INC

Property Value Information

150 Non-Residential Land 68.52 0.00 685200

December 5, 2023

CERTIFIED MAIL 7014 2870 0001 4719 1958

RETURN RECEIPT REQUESTED (certified mail is required, *return receipt is optional*)

Dear **Neighbor,**

Northwind Midstream Partners, LLC announces its application submittal to the New Mexico Environment Department for an air quality permit for the **modification** of its **natural gas production** facility. The expected date of application submittal to the Air Quality Bureau is **December 8, 2023**.

The exact location for the proposed facility known as, **Titan Treater Plant #1**, is at **32.02558** dec deg North and **-103.27657** dec deg West. The approximate location of this facility is **7.8** miles **southwest** of **Jal, NM** in **Lea** county.

The proposed **modification** consists of the installation of one (1) Caterpillar G3516B compressor engine.

The estimated maximum quantities of any regulated air contaminant will be as follows in pound per hour (pph) and tons per year (tpy) and may change slightly during the course of the Department's review:

Pollutant:	Pounds per hour	Tons per year
Particulate Matter (PM)	1	3
PM ₁₀	3	7
PM _{2.5}	3	7
Hydrogen Sulfide (H ₂ S)	9	1
Sulfur Dioxide (SO ₂)	6,980	65
Nitrogen Oxides (NO _x)	58	88
Carbon Monoxide (CO)	107	111
Volatile Organic Compounds (VOC)	199	81
Total sum of all Hazardous Air Pollutants (HAPs)	16	24.9
Green House Gas Emissions as Total CO ₂ e	N/A	77,274

The standard operating schedule of the facility will be 24 hours a day, 7 days a week, 52 weeks per year.

Owners and operators of the facility include

Northwind Midstream Partners, LLC

825 Town and Country Lane

Suite 700

Houston, TX 77024

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816. Other comments and questions may be submitted verbally. (505) 476-4300; 1 800 224-7009.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the

application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

Atención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese con esa oficina al teléfono 505-629-3395.

Sincerely,

Northwind Midstream Partners, LLC
825 Town and Country Lane
Suite 700
Houston, TX 77024

Notice of Non-Discrimination

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, or if you believe that you have been discriminated against with respect to a NMED program or activity, you may contact: Non-Discrimination Coordinator, NMED, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@env.nm.gov. You may also visit our website at <https://www.env.nm.gov/non-employee-discrimination-complaint-page/> to learn how and where to file a complaint of discrimination.

December 5, 2023

CERTIFIED MAIL 7014 2870 0001 4719 1965

RETURN RECEIPT REQUESTED (certified mail is required, *return receipt is optional*)

Dear **Municipal Official,**

Northwind Midstream Partners, LLC announces its application submittal to the New Mexico Environment Department for an air quality permit for the **modification** of its **natural gas production** facility. The expected date of application submittal to the Air Quality Bureau is **December 8, 2023**.

The exact location for the proposed facility known as, **Titan Treater Plant #1**, is at **32.02558** dec deg North and **-103.27657** dec deg West. The approximate location of this facility is **7.8** miles **southwest** of **Jal, NM** in **Lea** county.

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PM _{2.5}	3	7
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Green House Gas Emissions as Total CO ₂ e	N/A	77,274

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Suite 700

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Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the

application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

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Sincerely,

Northwind Midstream Partners, LLC
825 Town and Country Lane
Suite 700
Houston, TX 77024

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Table of Noticed Citizens

Name	Address	City	State	Zip Code
NGL SOUTH RANCH INC	2424 RIDGE RD	ROCKWELL	TX	75087

Table of Noticed Municipalities

Name	Address	City	State	Zip Code
JAL CITY MANAGER	710 WYOMING AVE	JAL	NM	88252

Table of Noticed Counties

Name	Address	City	State	Zip Code
LEA COUNTY - COUNTY MANAGER	100 N. MAIN AVENUE, SUITE 4	LOVINGTON	NM	88260

Table of Noticed Tribes

Name	Address	City	State	Zip Code
N/A				

Submittal of Public Service Announcement – Certification

I, Daniel Dolce, the undersigned, certify that on **December 20, 2023**, submitted a public service announcement to **Z 94 KZOR** that serves the City\Town\Village of **Hobbs, Lea** County, New Mexico, in which the source is or is proposed to be located and that **Z 94 KZOR DID NOT RESPOND**.

Signed this 20 day of December, 2023,

Daniel Dolce

Signature

12/20/2023

Date

Daniel Dolce

Printed Name

Associate Consultant - Trinity Consultants

Title {APPLICANT OR RELATIONSHIP TO APPLICANT}

Daniel Dolce

From: Daniel Dolce
Sent: Wednesday, December 20, 2023 2:01 PM
To: dawn@1radiosquare.com
Subject: Northwind Titan Treater Plant #1 - PSA Request

Dear Dawn,

Below is a public service announcement request for **Northwind Midstream Partners, LLC** for their **Titan Treater Plant #1**.

Per New Mexico Administrative Code 20.2.72.203.B NMAC and according to the Guidance for Public Notice for Air Quality Permit Applications – **(5) Notifications: Submittal of Public Service Announcement (PSA):** A public service announcement required for permits and significant permit revisions must be submitted to at least one radio or television station, which services the municipality, or county which the facility is or will be located. **Therefore, based on the above, we respectfully ask you to air the information shown below as a Public Service Announcement.**

The public service announcement request must contain the following information about the facility or proposed facility (20.2.72.203.D NMAC).

The name **Titan Treater Plant #1**, location: **32.02558°N and -103.27657°W**, and type of business: **Natural Gas Production**.

- a. The name and principal owner or operator: **Northwind Midstream Partners, LLC** – owner and operator.
- b. The type of process or change for which the permit is sought: **NSR Significant Revision – adding one Caterpillar G3516B compressor engine**.
- c. Locations where the notices have been posted in Loving, NM 88256: **(1) Titan Treater Plant#1 Facility Entrance (2) Post Office, 111 S 4th St, Jal, NM 88252 (3) Coles Diner, 232 S Main St, Jal, NM, 88252 (4) Lowe's Grocery Store, 100 Curry Ave, Jal, NM 88252**
- d. The Department's address or telephone number to which comments may be directed: **Permit Programs manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1, Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 (800) 224-7009.**

Thank you and regards,
Daniel Dolce

Daniel Dolce
Associate Consultant

P 505.266.6611 M 505.818.8761
Email: daniel.dolce@trinityconsultants.com
9400 Holly Avenue NE, Building 3, Suite B, Albuquerque, NM 87122



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Stay current on EHS issues. [Subscribe](#) today to receive Trinity's free [EHS Quarterly](#).

Affidavit of Publication

STATE OF NEW MEXICO
COUNTY OF LEA

I, Daniel Russell, Publisher of the Hobbs News-Sun, a newspaper published at Hobbs, New Mexico, solemnly swear that the clipping attached hereto was published in the regular and entire issue of said newspaper, and not a supplement thereof for a period of 1 issue(s).

Beginning with the issue dated
December 07, 2023
and ending with the issue dated
December 07, 2023.



Publisher

Sworn and subscribed to before me this
7th day of December 2023.



Business Manager

My commission expires

January 29, 2027
(Seal)
STATE OF NEW MEXICO
NOTARY PUBLIC
GUSSIE RUTH BLACK
COMMISSION # 1087528
COMMISSION EXPIRES 01/29/2027

This newspaper is duly qualified to publish legal notices or advertisements within the meaning of Section 3, Chapter 167, Laws of 1937 and payment of fees for said publication has been made.

LEGAL NOTICE December 7, 2023

NOTICE OF AIR QUALITY PERMIT APPLICATION

Northwind Midstream Partners, LLC announces its application submittal to the New Mexico Environment Department for an air quality permit for the **modification** of its natural gas production facility. The expected date of application submittal to the Air Quality Bureau is **December 8, 2023**.

The exact location for the proposed facility known as, **Titan Treater Plant #1**, is at **32.02558** dec deg North and **-103.27657** dec deg West. The approximate location of this facility is **7.8 miles southwest of Jal, NM** in **Lea** county.

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Nitrogen Oxides (NO _x)	58	88
Carbon Monoxide (CO)	107	111
Volatile Organic Compounds (VOC)	199	81
Total sum of all Hazardous Air Pollutants (HAPs)	16	24.9
Green House Gas Emissions as Total CO ₂ e	N/A	77,274

The standard operating schedule of the facility will be 24 hours a day, 7 days a week, 52 weeks per year.

The owner and/or operator of the Facility is:
Northwind Midstream Partners, LLC
825 Town and Country Lane
Suite 700
Houston, TX 77024

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816. Other comments and questions may be submitted verbally. (505) 476-4300; 1 800 224-7009.

Please refer to the company name and site name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

General information about air quality and the permitting process, and links to the regulations can be found at the Air Quality Bureau's website: www.env.nm.gov/air-quality/permitting-section-home-page/. The regulation dealing with public participation in the permit review process is 20.2.72.206 NMAC.

Atención

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#00285566

01100104

00285566

TRINITY CONSULTANTS
12700 PARK CENTRAL DR., STE. 600
DALLAS, TX 75251

Affidavit of Publication

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COUNTY OF LEA

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Beginning with the issue dated
December 07, 2023
and ending with the issue dated
December 07, 2023.


Publisher

Sworn and subscribed to before me this
7th day of December 2023.


Business Manager

My commission expires
January 29, 2027

(Seal) STATE OF NEW MEXICO
NOTARY PUBLIC
GUSSIE RUTH BLACK
COMMISSION # 1087526
COMMISSION EXPIRES 01/29/2027

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Sulfur Dioxide (SO ₂)	6,980	60,732
Nitrogen Oxides (NO _x)	58	507.6
Carbon Monoxide (CO)	107	936.6
Volatile Organic Compounds (VOC)	199	1,738.2
Total sum of all Hazardous Air Pollutants (HAPs)	16	140.4
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Suite 700
Houston, TX 77024

If you have any comments about the construction or operation of this facility, and you wish to be made as part of the permit review process, you must submit your comments in writing to the Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816. Other comments and questions may be submitted verbally. (505) 476-4300; 1 800 224-7009.

Please refer to the company name and site name, or send a copy of this notice along with the permit application since the Department may have not yet received the permit application. Please include your mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the newspaper circulated near the facility location.

General information about air quality and the permitting process, and links to the Department's website: www.env.nm.gov/air-quality/permitting-section-home. For more information on public participation in the permit review process, please contact the Department at (505) 476-4300.



Longhorn Police Department activity for 12-5-23
• 36 calls for service.
• One accident: without injury 100 block S. Main St.
• Three criminal incidents: information 1400 block S. 6th St.; information 500
to be corrected in this space daily. If you find a mistake, call 391-5435.

01100104

00285570

TRINITY CONSULTANTS
12700 PARK CENTRAL DR., STE. 600
DALLAS, TX 75251

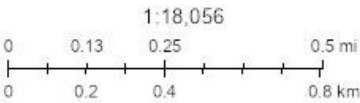
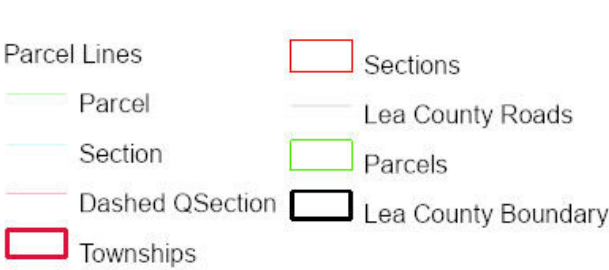
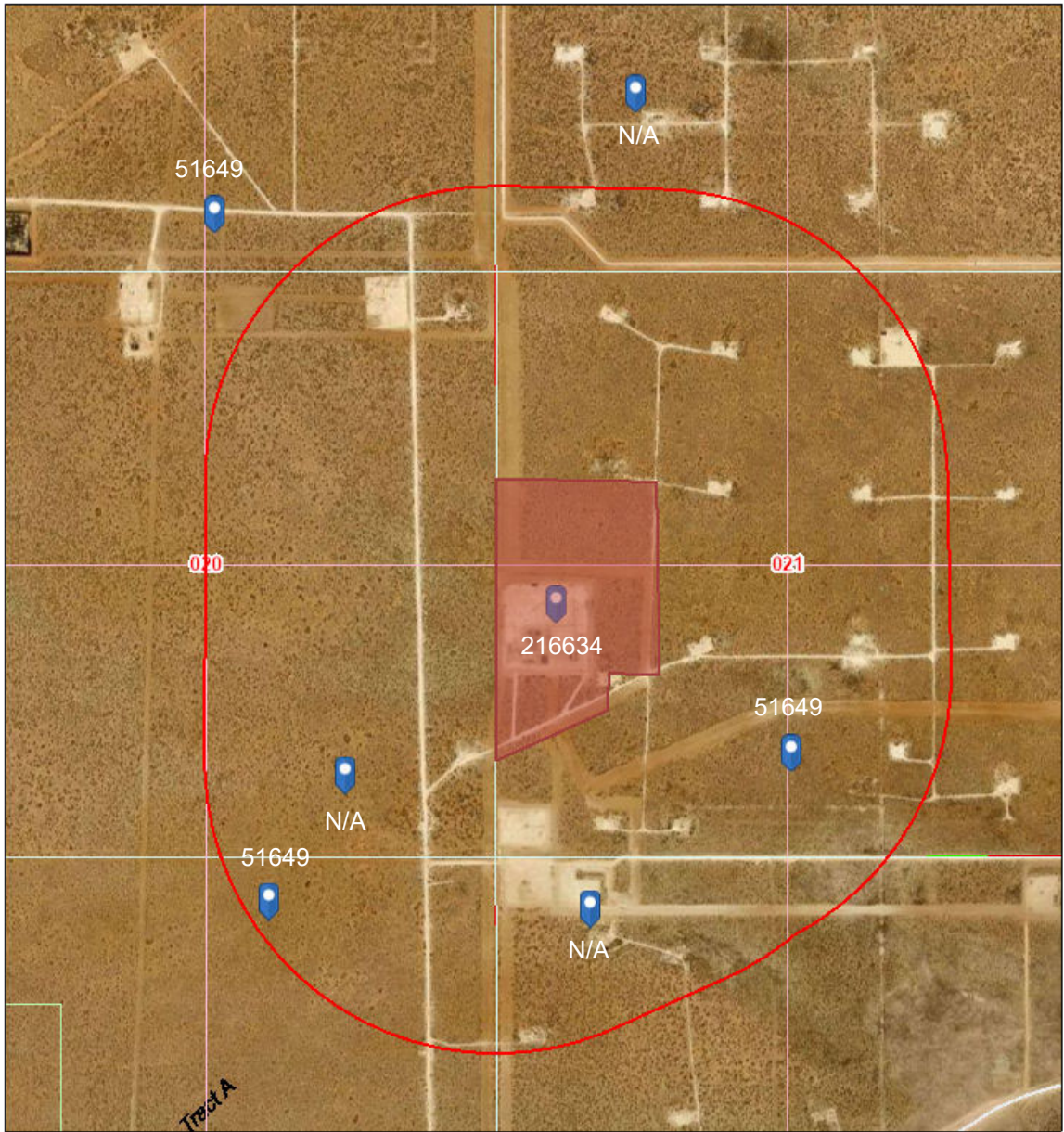


Landowners within 0.5 miles of Facility

Area of Interest (AOI) Information

Area : 1.6 mi²

Nov 27 2023 15:22:52 Mountain Standard Time



Bureau of Land Management, Texas Parks & Wildlife, Esri, HERE, Garmin, INCREMENT P, USGS, METI/NASA, EPA, USDA

Parcels

#	Owner #	Parcel Code	Name	In Care of Name	Mailing Address 1
1	51649	4000516490011	NGL SOUTH RANCH INC	KE ANDREWS %	2424 RIDGE RD
2		N/A	N/A	N/A	N/A
3	216634	4000516490005	NORTHWIND MIDSTREAM PARTNERS LLC	N/A	825 TOWN AND COUNTRY LN
4	51649	4000516490012	NGL SOUTH RANCH INC	KE ANDREWS %	2424 RIDGE RD
5		N/A	N/A	N/A	N/A
6		N/A	N/A	N/A	N/A
7	51649	4930721083029	NGL SOUTH RANCH INC	KE ANDREWS %	2424 RIDGE RD

#	Mailing Address 2	Mailing City	Mailing State	Country Name	Mailing Zipcode	Mailing Zipcode Extension	Area(mi²)
1	N/A	ROCKWELL	TX	N/A	75087	5116	0.04
2	N/A	N/A	N/A	N/A	N/A	N/A	0.07
3	STE 700	HOUSTON	TX	N/A	77024	2326	0.11
4	N/A	ROCKWELL	TX	N/A	75087	5116	0.12
5	N/A	N/A	N/A	N/A	N/A	N/A	0.14
6	N/A	N/A	N/A	N/A	N/A	N/A	0.48
7	N/A	ROCKWELL	TX	N/A	75087	5116	0.64

Lea County, New Mexico Portico Disclaimer:

Information deeded reliable but not guaranteed. Copyright 2023.

MAP TO BE USED FOR TAX PURPOSES ONLY. NOT TO BE USED FOR CONVEYANCE.

Square Foot and Year Built listed only to be used for comparative purposes, NOT to be used for commerce.

Section 10

Written Description of the Routine Operations of the Facility

A written description of the routine operations of the facility. Include a description of how each piece of equipment will be operated, how controls will be used, and the fate of both the products and waste generated. For modifications and/or revisions, explain how the changes will affect the existing process. In a separate paragraph describe the major process bottlenecks that limit production. The purpose of this description is to provide sufficient information about plant operations for the permit writer to determine appropriate emission sources.

Routine Operations:

Field gas enters the facility and condensed liquids are separated at the knock-out vessel. Liquids are sent to two 500 bbl storage tanks (T-800 & T-801) where it is stored. The inlet gas is compressed in three natural gas compressors (ENG-2, ENG-3, & ENG-5) as needed to achieve required operating pressure and for pipeline transport off-site. After compression, the inlet gas is sent to an amine treatment and regeneration unit (AM-1) which uses methyl diethanolamine (MDEA) to remove acid gases carbon dioxide (CO₂) and hydrogen sulfide (H₂S) from the gas stream. The amine treater includes a hot oil loop and a reboiler (AR-1) providing heat to the regeneration column. Wet fuel gas from the amine system is used as fuel in the AR-1 reboiler. The acid gas stream from the amine unit regeneration column flash tank, rich in H₂S and CO₂, is sent to the AGI system for underground disposal.

Sweet wet gas from the amine unit is sent to a glycol dehydration unit (DHY-1). The glycol unit includes a gas-fired reboiler (GR-1) for supplying heat to the system. Wet fuel gas from the amine system is used as fuel for GR-1 reboiler. The emissions from the glycol unit flash tank and regeneration column are controlled by a condenser and remaining emissions are routed to the GR-1 reboiler for combustion and control. Liquids from compressor interstage knockout and other knock-out vessels are sent to the T-800 & T-801 storage tanks. An intermediate flash vessel, upstream of the tanks, reduces potential flashing emissions from the tanks. The gas from the intermediate flash vessel is routed to the main process flare (F-7005), which also controls SSM gas streams in case of a failure of the existing process equipment. Wet fuel gas from the amine system is used as fuel in the F-7005 flare supplemented by pipeline quality natural gas as necessary. Emissions from the T-800 & T-801 storage tanks are controlled by another flare (F-400). This flare uses fuel gas generated in the process, supplemented by pipeline quality natural gas as necessary. A natural gas generator engine (GEN-1) provides power for site equipment besides the AGI system.

The AGI system uses two electric compressors for acid gas injection to the underground acid gas well. Normally, one electric compressor will run at any time. The compressors will be powered by four temporary fuel gas fired generators (GEN-2 through GEN-5) until the site can be connected to the electrical grid, which is expected within six months of start of operation. During routine operation, the electric compressors will be powered by two out of the four generators operating at approximately 60% load. At times, when compressor load balancing is necessary, the compressors will be swapped in operation. During the swap, the residual acid gas vapors trapped in the line between the compressors will be vented and combusted in a thermal oxidizer (TO-1). The TO-1 will always be operated in idle mode (except during shutdown of the plant), in order to be ready to accept the low heat content acid gases vented to the unit and to ensure adequate combustion of the acid gas. The TO-1 thermal oxidizer will use fuel gas generated at the site for combustion.

Section 11

Source Determination

Source submitting under 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC

Sources applying for a construction permit, PSD permit, or operating permit shall evaluate surrounding and/or associated sources (including those sources directly connected to this source for business reasons) and complete this section. Responses to the following questions shall be consistent with the Air Quality Bureau's permitting guidance, Single Source Determination Guidance, which may be found on the Applications Page in the Permitting Section of the Air Quality Bureau website.

Typically, buildings, structures, installations, or facilities that have the same SIC code, that are under common ownership or control, and that are contiguous or adjacent constitute a single stationary source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes. Submission of your analysis of these factors in support of the responses below is optional, unless requested by NMED.

A. Identify the emission sources evaluated in this section (list and describe):

Please refer to Table 2-A.

B. Apply the 3 criteria for determining a single source:

SIC Code: Surrounding or associated sources belong to the same 2-digit industrial grouping (2-digit SIC code) as this facility, OR surrounding or associated sources that belong to different 2-digit SIC codes are support facilities for this source.

☒ **Yes** ☐ **No**

Common Ownership or Control: Surrounding or associated sources are under common ownership or control as this source.

☒ **Yes** ☐ **No**

Contiguous or Adjacent: Surrounding or associated sources are contiguous or adjacent with this source.

☒ **Yes** ☐ **No**

C. Make a determination:

- ☒ The source, as described in this application, constitutes the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes. If in "A" above you evaluated only the source that is the subject of this application, all "YES" boxes should be checked. If in "A" above you evaluated other sources as well, you must check **AT LEAST ONE** of the boxes "NO" to conclude that the source, as described in the application, is the entire source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes.
- ☐ The source, as described in this application, **does not** constitute the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes (A permit may be issued for a portion of a source). The entire source consists of the following facilities or emissions sources (list and describe):

Section 12

Section 12.A

PSD Applicability Determination for All Sources

(Submitting under 20.2.72, 20.2.74 NMAC)

A PSD applicability determination for all sources. For sources applying for a significant permit revision, apply the applicable requirements of 20.2.74.AG and 20.2.74.200 NMAC and to determine whether this facility is a major or minor PSD source, and whether this modification is a major or a minor PSD modification. It may be helpful to refer to the procedures for Determining the Net Emissions Change at a Source as specified by Table A-5 (Page A.45) of the EPA New Source Review Workshop Manual to determine if the revision is subject to PSD review.

A. This facility is:

- ☒ a minor PSD source before and after this modification (if so, delete C and D below).
 - ☐ a major PSD source before this modification. This modification will make this a PSD minor source.
 - ☐ an existing PSD Major Source that has never had a major modification requiring a BACT analysis.
 - ☐ an existing PSD Major Source that has had a major modification requiring a BACT analysis
 - ☐ a new PSD Major Source after this modification.
-

This application is for an NSR Significant modification

Section 13

Determination of State & Federal Air Quality Regulations

This section lists each state and federal air quality regulation that may apply to your facility and/or equipment that are stationary sources of regulated air pollutants.

Not all state and federal air quality regulations are included in this list. Go to the Code of Federal Regulations (CFR) or to the Air Quality Bureau's regulation page to see the full set of air quality regulations.

Required Information for Specific Equipment:

For regulations that apply to specific source types, in the 'Justification' column **provide any information needed to determine if the regulation does or does not apply**. For example, to determine if emissions standards at 40 CFR 60, Subpart IIII apply to your three identical stationary engines, we need to know the construction date as defined in that regulation; the manufacturer date; the date of reconstruction or modification, if any; if they are or are not fire pump engines; if they are or are not emergency engines as defined in that regulation; their site ratings; and the cylinder displacement.

Required Information for Regulations that Apply to the Entire Facility:

See instructions in the 'Justification' column for the information that is needed to determine if an 'Entire Facility' type of regulation applies (e.g. 20.2.70 or 20.2.73 NMAC).

Regulatory Citations for Regulations That Do Not, but Could Apply:

If there is a state or federal air quality regulation that does not apply, but you have a piece of equipment in a source category for which a regulation has been promulgated, you must **provide the low level regulatory citation showing why your piece of equipment is not subject to or exempt from the regulation**. For example if you have a stationary internal combustion engine that is not subject to 40 CFR 63, Subpart ZZZZ because it is an existing 2 stroke lean burn stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, your citation would be 40 CFR 63.6590(b)(3)(i). **We don't want a discussion of every non-applicable regulation, but if it is possible a regulation could apply, explain why it does not**. For example, if your facility is a power plant, you do not need to include a citation to show that 40 CFR 60, Subpart OOO does not apply to your non-existent rock crusher.

Regulatory Citations for Emission Standards:

For each unit that is subject to an emission standard in a source specific regulation, such as 40 CFR 60, Subpart OOO or 40 CFR 63, Subpart HH, include the low level regulatory citation of that emission standard. Emission standards can be numerical emission limits, work practice standards, or other requirements such as maintenance. **Here are examples:** a glycol dehydrator is subject to the general standards at 63.764C(1)(i) through (iii); an engine is subject to 63.6601, Tables 2a and 2b; a crusher is subject to 60.672(b), Table 3 and all transfer points are subject to 60.672(e)(1)

Federally Enforceable Conditions:

All federal regulations are federally enforceable. All Air Quality Bureau State regulations are federally enforceable except for the following: affirmative defense portions at 20.2.7.6.B, 20.2.7.110(B)(15), 20.2.7.11 through 20.2.7.113, 20.2.7.115, and 20.2.7.116; 20.2.37; 20.2.42; 20.2.43; 20.2.62; 20.2.63; 20.2.86; 20.2.89; and 20.2.90 NMAC. Federally enforceable means that EPA can enforce the regulation as well as the Air Quality Bureau and federally enforceable regulations can count toward determining a facility's potential to emit (PTE) for the Title V, PSD, and nonattainment permit regulations.

INCLUDE ANY OTHER INFORMATION NEEDED TO COMPLETE AN APPLICABILITY DETERMINATION OR THAT IS RELEVANT TO YOUR FACILITY'S NOTICE OF INTENT OR PERMIT.

EPA Applicability Determination Index for 40 CFR 60, 61, 63, etc: <http://cfpub.epa.gov/adi/>

Table for State Regulations:

State Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification: (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
20.2.1 NMAC	General Provisions	Yes	Facility	General Provisions apply to Notice of Intent, Construction, and Title V permit applications.
20.2.3 NMAC	Ambient Air Quality Standards NMAAQS	Yes	Facility	20.2.3 NMAC is a State Implementation Plan (SIP) approved regulation that limits the maximum allowable concentration of, Sulfur Compounds, Carbon Monoxide and Nitrogen Dioxide
20.2.7 NMAC	Excess Emissions	Yes	Facility	This regulation establishes requirements for the facility if operations at the facility result in any excess emissions. The owner or operator will operate the source at the facility having an excess emission, to the extent practicable, including associated air pollution control equipment, in a manner consistent with good air pollution control practices for minimizing emissions. The facility will also notify the NMED of any excess emissions per 20.2.7.110 NMAC.
20.2.23 NMAC	Fugitive Dust Control	No	N/A	This regulation does not apply because this application is not for a Notice of Intent.
20.2.33 NMAC	Gas Burning Equipment - Nitrogen Dioxide	Yes	AR-1	This facility has existing gas burning equipment having a heat input of greater than 1,000,000 million British Thermal Units per year per unit
20.2.34 NMAC	Oil Burning Equipment: NO ₂	No	N/A	This facility does not have oil burning equipment having a heat input of greater than 1,000,000 million British Thermal Units per year per unit.
20.2.35 NMAC	Natural Gas Processing Plant – Sulfur	Yes	AM-1, AR-1	This regulation could apply to existing (prior to July 1, 1974) or new (on or after July 1, 1974) natural gas processing plants that use a Sulfur Recovery Unit to reduce sulfur emissions.
20.2.37 and 20.2.36 NMAC	Petroleum Processing Facilities and Petroleum Refineries	No	N/A	This facility is not a “Petroleum Refinery” as defined in this subpart.
20.2.38 NMAC	Hydrocarbon Storage Facility	No	N/A	20.2.38 NMAC specifies requirements for the storage of hydrocarbons in vessels with a capacity of at least 20,000 gallons. There are not any storage tanks at Northwind Midstream Partners Titan Treater Plant #1 that meet the applicability criteria of this regulation; therefore, this regulation does not apply.
20.2.39 NMAC	Sulfur Recovery Plant - Sulfur	No	N/A	This facility is not a sulfur recovery plant; therefore, this this regulation does not apply.
20.2.50 NMAC	Oil and Gas Sector – Ozone Precursor Pollutants	Yes		<p>This regulation establishes emission standards for volatile organic compounds (VOC) and oxides of nitrogen (NO_x) for oil and gas production, processing, compression, and transmission sources. 20.2.50 NMAC subparts below:</p> <ul style="list-style-type: none"> <input checked="" type="checkbox"/> 113 – Engines and Turbines <input checked="" type="checkbox"/> 114 – Compressor Seals <input type="checkbox"/> 115 – Control Devices and Closed Vent Systems <input checked="" type="checkbox"/> 116 – Equipment Leaks and Fugitive Emissions <input type="checkbox"/> 117 – Natural Gas Well Liquid Unloading <input type="checkbox"/> 118 – Glycol Dehydrators <input checked="" type="checkbox"/> 119 – Heaters <input type="checkbox"/> 120 – Hydrocarbon Liquid Transfers <input type="checkbox"/> 121 – Pig Launching and Receiving <input type="checkbox"/> 122 – Pneumatic Controllers and Pumps <input type="checkbox"/> 123 – Storage Vessels <input type="checkbox"/> 124 – Well Workovers <input type="checkbox"/> 125 – Small Business Facilities <input type="checkbox"/> 126 – Produced Water Management Unit <input type="checkbox"/> 127 – Flowback Vessels and Preproduction Operations

State Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification: (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
				<p>113 – ENG-2, ENG-3, & ENG-5 are spark ignition engines and will be subject to this subpart.</p> <p>114 - Northwind Midstream Partners, LLC will comply with the applicable requirements of this subpart.</p> <p>115 - The control devices and closed vent systems at this facility are not used to comply with this rule; therefore, they are not subject to the requirements of this rule.</p> <p>116 - Northwind Midstream Partners, LLC will comply with the applicable requirements of this subpart.</p> <p>118 - DHY-1 has a PTE is less than 2 tpy of VOC; therefore, this subpart does not apply</p> <p>119 - The reboiler has a heat input greater than 20 MMBtu/hr; therefore, AR-1 will be subject to this subpart.</p> <p>123 - The storage vessels have a PTE less than 2 tpy; therefore, this subpart does not apply.</p>
20.2.61.109 NMAC	Smoke & Visible Emissions	Yes	ENG-2, ENG-3, ENG-5, GEN-1 through GEN-5, F-7005, F-Temp, F-400	Stationary Combustion Equipment, such as engines, boilers, heaters, and flares, subject to this regulation. Compressor engines (Unit ENG-2, ENG-3, & ENG-5), generators (GEN-1 through GEN-5), and flare (Units F-7005, F-Temp, F-400) will be subject to this regulation.
20.2.70 NMAC	Operating Permits	No	Facility	This facility is not a major source therefore this subpart does not apply.
20.2.71 NMAC	Operating Permit Fees	No	Facility	The facility is not subject to 20.2.70 NMAC, therefore this regulation does not apply.
20.2.72 NMAC	Construction Permits	Yes	Facility	This facility is subject to 20.2.72 NMAC.
20.2.73 NMAC	NOI & Emissions Inventory Requirements	No	Facility	This facility is not a Title V Major source.
20.2.74 NMAC	Permits – Prevention of Significant Deterioration (PSD)	No	Facility	This is not a PSD source; therefore, this regulation does not apply.
20.2.75 NMAC	Construction Permit Fees	Yes	Facility	This facility is subject to 20.2.72 NMAC; therefore, this regulation applies.
20.2.77 NMAC	New Source Performance	Yes	Units subject to 40 CFR 60: ENG-2, ENG-3, ENG-5, GEN-1 through GEN-5,	This is a stationary source which is subject to the requirements of 40 CFR Part 60.

State Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification: (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
			FUG-1, FUG-2	
20.2.78 NMAC	Emission Standards for HAPS	No	Units Subject to 40 CFR 61: N/A	This facility emits hazardous air pollutants which are subject to the requirements of 40 CFR Part 61. However, there are no units subject to 40 CFR Part 61; therefore, this regulation does not apply.
20.2.79 NMAC	Permits – Nonattainment Areas	No	Facility	This facility is not located in a nonattainment area; therefore, this regulation does not apply.
20.2.80 NMAC	Stack Heights	No	Facility	This regulation establishes requirements for the evaluation of stack heights and other dispersion techniques. This regulation does not apply as a modeling waiver form was submitted.
20.2.82 NMAC	MACT Standards for source categories of HAPS	Yes	Units Subject to 40 CFR 63: ENG-2, ENG-3, ENG-5, GEN-1 through GEN-5, DHY-1	This regulation applies to all sources emitting hazardous air pollutants, which are subject to the requirements of 40 CFR Part 63.

Table for Applicable Federal Regulations:

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
40 CFR 50	NAAQS	Yes	Facility	If subject, this would normally apply to the entire facility. This applies if you are subject to 20.2.70, 20.2.72, 20.2.74, and/or 20.2.79 NMAC.
NSPS 40 CFR 60, Subpart A	General Provisions	Yes	Units subject to 40 CFR 60 Facility	Applies if any other Subpart in 40 CFR 60 applies.
NSPS 40 CFR 60.40a, Subpart Da	Subpart Da, Performance Standards for Electric Utility Steam Generating Units	No	N/A	Not applicable as there are no steam generating units at this facility.

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
NSPS 40 CFR 60.40b Subpart Db	Electric Utility Steam Generating Units	No	N/A	Not applicable as there are no electric utility steam generating units at this facility.
40 CFR 60.40c, Subpart Dc	Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units	No	N/A	Not applicable as there are no small industrial commercial institutional steam generating units at this facility.
NSPS 40 CFR 60, Subpart Ka	Standards of Performance for Storage Vessels for Petroleum Liquids for which Construction, Reconstruction, or Modification Commenced After May 18, 1978, and Prior to July 23, 1984	No	N/A	Not applicable as tanks at this facility are below the applicable capacity thresholds.
NSPS 40 CFR 60, Subpart Kb	Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984	No	N/A	Not applicable as the tanks at this facility are below the applicable capacity thresholds.
NSPS 40 CFR 60.330 Subpart GG	Stationary Gas Turbines	No	N/A	Not applicable as there are no turbines at this facility.
NSPS 40 CFR 60, Subpart KKK	Leaks of VOC from Onshore Gas Plants	No	N/A	The facility was constructed after the applicability date of 40 CFR 60 Subpart KKK (August 23, 2011).
NSPS 40 CFR Part 60 Subpart LLL	Standards of Performance for Onshore Natural Gas Processing: SO₂ Emissions	No	N/A	The facility was constructed after the applicability date of 40 CFR 60 Subpart KKK (August 23, 2011).

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
NSPS 40 CFR Part 60 Subpart OOOO	Standards of Performance for Crude Oil and Natural Gas Production, Transmission, and Distribution for which construction, modification or reconstruction commenced after August 23, 2011 and before September 18, 2015	No	N/A	This regulation is applicable to onshore affected facilities listed in paragraphs (a) through (g) of this section constructed after August 23, 2011, and on or before September 18, 2015. The facility is not subject to this regulation.
NSPS 40 CFR Part 60 Subpart OOOOa	Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015	No	ENG-2, ENG-3, ENG-5, FUG-1, FUG-2	The tanks have a PTE less than 6 tpy; therefore, they are no subject to this regulation. The collection of fugitives at this facility are subject to this subpart. The reciprocating compressors associated with ENG-2, ENG-3, & ENG-5 are subject pursuant to 60.5365a(c), therefore FUG-1, FUG-2, ENG-2, ENG-3, & ENG-5 are subject to this regulation.
NSPS 40 CFR Part 60 Subpart OOOOb	Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After December 6, 2022	Yes	ENG-2, ENG-5	This regulation is applicable to onshore affected facilities listed in paragraphs (a) through (l) of this section constructed after December 6, 2022. The reciprocating compressors associated with ENG-2 and ENG-5 are subject to the requirements of this subpart once the rule has been promulgated.
NSPS 40 CFR Part 60 Subpart OOOOc	Emissions Guidelines for Greenhouse Gas Emissions from Existing Crude Oil and Natural Gas Facilities	Yes	ENG-2, ENG-3, ENG-5, T-800, T-801, FUG-1, FUG-2	This subpart is applicable to onshore designated facilities listed in paragraphs (a) through (l) of this subpart in which construction, modification, or reconstruction commenced on or before December 6, 2022. The engines (ENG-2, ENG-3, and ENG-5), storage tanks (T-800 and T-801), and the facility fugitives (FUG-1 and FUG-2) are all subject to this subpart once the rule has been promulgated.
NSPS 40 CFR 60 Subpart IIII	Standards of performance for Stationary Compression Ignition Internal Combustion Engines	No	N/A	The engines located at this facility are SI engines; therefore, this subpart does not apply.
NSPS 40 CFR Part 60 Subpart JJJJ	Standards of Performance for Stationary Spark Ignition Internal	Yes	ENG-2, ENG-3, ENG-5, GEN-1	According to the 40 CFR §60.4230 (a)(4), spark ignition reciprocating internal combustion engines commencing construction, modification, or reconstruction after June 12, 2006, are subject to these standards. Further, engines with a maximum engine power greater than or equal to 500 hp manufactured after July

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
	Combustion Engines		through GEN-5	1, 2007 are subject to the standards. Engines (Units ENG-2, ENG-3, ENG-5, and GEN-1 through GEN-5) will comply with this rule.
NSPS 40 CFR 60 Subpart TTTT	Standards of Performance for Greenhouse Gas Emissions for Electric Generating Units	No	N/A	This facility does not have any steam generating units; therefore, the facility is not subject to this regulation.
NSPS 40 CFR 60 Subpart UUUU	Emissions Guidelines for Greenhouse Gas Emissions and Compliance Times for Electric Utility Generating Units	No	N/A	The facility does not operate any sources that are applicable to this subpart.
NSPS 40 CFR 60, Subparts WWW, XXX, Cc, and Cf	Standards of performance for Municipal Solid Waste (MSW) Landfills	No	N/A	This facility is not a municipal solid waste landfill and is therefore not subject to this subpart.
NESHAP 40 CFR 61 Subpart A	General Provisions	No	N/A	The facility is not subject to any subparts of 40 CFR 61.
NESHAP 40 CFR 61 Subpart E	National Emission Standards for Mercury	No	N/A	The provisions of this subpart are applicable to those stationary sources which process mercury ore to recover mercury, use mercury chlor-alkali cells to produce chlorine gas and alkali metal hydroxide, and incinerate or dry wastewater treatment plant sludge. Therefore, this subpart does not apply.
NESHAP 40 CFR 61 Subpart V	National Emission Standards for Equipment Leaks (Fugitive Emission Sources)	No	N/A	Not applicable as the facility equipment does not operate in VHAP service. VHAP service is a piece of equipment, which contains or encounters a fluid that is at least 10% weight of VHAP. VHAP is a substance regulated under this subpart for which a standard for equipment leaks of VHAPs has been promulgated.
MACT 40 CFR 63, Subpart A	General Provisions	Yes	Facility	Applies if any other Subpart in 40 CFR 63 applies.
MACT 40 CFR 63.760 Subpart HH	Oil and Natural Gas Production Facilities	Yes	DHY-1	This regulation establishes national emission standards for hazardous air pollutants from oil and natural gas facilities. The facility is an area source of HAPs and this regulation applies to TEG units at area sources pursuant to 40 CFR 63.760(b)(2). DEHY-1 will meet the requirements of this subpart as applicable. Since benzene emissions are less than 1 tpy, the facility is subject to only recordkeeping requirements.
MACT 40 CFR 63 Subpart HHH		No	N/A	This facility is not a natural gas transmission facility; therefore, this facility is not subject to this regulation.
MACT 40 CFR 63 Subpart DDDDD	National Emission Standards for Hazardous Air Pollutants for Major Industrial, Commercial, and Institutional	No	N/A	This facility is not a major source of HAPs, nor does it contain an affected unit; therefore, this regulation does not apply.

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
	Boilers & Process Heaters			
MACT 40 CFR 63 Subpart UUUUU	National Emission Standards for Hazardous Air Pollutants Coal & Oil Fire Electric Utility Steam Generating Unit	No	N/A	This facility does not contain a coal or oil fire electric utility steam generating units; therefore, this regulation does not apply.
MACT 40 CFR 63 Subpart ZZZZ	National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE MACT)	Yes	ENG-2, ENG-3, ENG-5, GEN-1 through GEN-5	The engines at this facility are subject to MACT ZZZZ and will comply with this regulation by meeting the requirements of NSPS JJJJ.
40 CFR 64	Compliance Assurance Monitoring	No	N/A	Not applicable as facility has no units meeting the criteria of this part; therefore, this regulation does not apply.
40 CFR 68	Chemical Accident Prevention	No	N/A	This facility does not have any sources listed in this subpart.
Title IV – Acid Rain 40 CFR 72	Acid Rain	No	N/A	Not applicable as this facility is not an acid rain source.
Title IV – Acid Rain 40 CFR 73	Sulfur Dioxide Allowance Emissions	No	N/A	Not applicable as this facility is not an acid rain source.
Title IV-Acid Rain 40 CFR 75	Continuous Emissions Monitoring	No	N/A	This facility does not generate commercial electric power or electric power for sale and is therefore not subject to this regulation.
Title IV – Acid Rain 40 CFR 76	Acid Rain Nitrogen Oxides Emission	No	N/A	Not applicable as this facility is not an acid raid source.

Federal Regulation Citation	Title	Applies? Enter Yes or No	Unit(s) or Facility	Justification:
	Reduction Program			
Title VI – 40 CFR 82	Protection of Stratospheric Ozone	No	N/A	Not Applicable as the facility does not service, maintain, repair class I or class II appliances nor disposes of the appliances.

Section 14

Operational Plan to Mitigate Emissions

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

- ☐ **Title V Sources** (20.2.70 NMAC): By checking this box and certifying this application the permittee certifies that it has developed an Operational Plan to Mitigate Emissions During Startups, Shutdowns, and Emergencies defining the measures to be taken to mitigate source emissions during startups, shutdowns, and emergencies as required by 20.2.70.300.D.5(f) and (g) NMAC. This plan shall be kept on site to be made available to the Department upon request. This plan should not be submitted with this application.
- ☒ **NSR** (20.2.72 NMAC), **PSD** (20.2.74 NMAC) & **Nonattainment** (20.2.79 NMAC) **Sources:** By checking this box and certifying this application the permittee certifies that it has developed an Operational Plan to Mitigate Source Emissions During Malfunction, Startup, or Shutdown defining the measures to be taken to mitigate source emissions during malfunction, startup, or shutdown as required by 20.2.72.203.A.5 NMAC. This plan shall be kept on site to be made available to the Department upon request. This plan should not be submitted with this application.
- ☒ **Title V** (20.2.70 NMAC), **NSR** (20.2.72 NMAC), **PSD** (20.2.74 NMAC) & **Nonattainment** (20.2.79 NMAC) **Sources:** By checking this box and certifying this application the permittee certifies that it has established and implemented a Plan to Minimize Emissions During Routine or Predictable Startup, Shutdown, and Scheduled Maintenance through work practice standards and good air pollution control practices as required by 20.2.7.14.A and B NMAC. This plan shall be kept on site or at the nearest field office to be made available to the Department upon request. This plan should not be submitted with this application.
-

Startup and shutdown procedures are either based on manufacturer's recommendations or based on Northwind's experience with specific equipment. These procedures are designed to proactively address the potential for malfunction to the greatest extent possible. These procedures dictate a sequence of operations that are designed to minimize emissions from the facility during events that result in shutdown and subsequent startup.

Equipment located at this facility is equipped with various safety devices and features that aid in the prevention of excess emissions in the event of an operational emergency. If an operational emergency does occur and excess emissions occur, Northwind will submit the required Excess Emissions Report as per 20.2.7 NMAC. Corrective action to eliminate the excess emissions and prevent recurrence in the future will be undertaken as quickly as safety allows.

Section 15

Alternative Operating Scenarios

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

Alternative Operating Scenarios: Provide all information required by the department to define alternative operating scenarios. This includes process, material and product changes; facility emissions information; air pollution control equipment requirements; any applicable requirements; monitoring, recordkeeping, and reporting requirements; and compliance certification requirements. Please ensure applicable Tables in this application are clearly marked to show alternative operating scenario.

Construction Scenarios: When a permit is modified authorizing new construction to an existing facility, NMED includes a condition to clearly address which permit condition(s) (from the previous permit and the new permit) govern during the interval between the date of issuance of the modification permit and the completion of construction of the modification(s). There are many possible variables that need to be addressed such as: Is simultaneous operation of the old and new units permitted and, if so for example, for how long and under what restraints? In general, these types of requirements will be addressed in Section A100 of the permit, but additional requirements may be added elsewhere. Look in A100 of our NSR and/or TV permit template for sample language dealing with these requirements. Find these permit templates at: www.env.nm.gov/air-quality/permitting-section-procedures-and-guidance/. Compliance with standards must be maintained during construction, which should not usually be a problem unless simultaneous operation of old and new equipment is requested.

In this section, under the bolded title "Construction Scenarios", specify any information necessary to write these conditions, such as: conservative-realistic estimated time for completion of construction of the various units, whether simultaneous operation of old and new units is being requested (and, if so, modeled), whether the old units will be removed or decommissioned, any PSD ramifications, any temporary limits requested during phased construction, whether any increase in emissions is being requested as SSM emissions or will instead be handled as a separate Construction Scenario (with corresponding emission limits and conditions, etc.

During swapping of acid gas compressors, the acid gas in line between the compressors will be routed to and combusted in the Thermal Oxidizer (TO-1). The emissions from this scenario have been included in the site wide emission calculations.

Section 16

Air Dispersion Modeling

- 1) Minor Source Construction (20.2.72 NMAC) and Prevention of Significant Deterioration (PSD) (20.2.74 NMAC) ambient impact analysis (modeling): Provide an ambient impact analysis as required at 20.2.72.203.A(4) and/or 20.2.74.303 NMAC and as outlined in the Air Quality Bureau's Dispersion Modeling Guidelines found on the Planning Section's modeling website. If air dispersion modeling has been waived for one or more pollutants, attach the AQB Modeling Section modeling waiver approval documentation.
- 2) SSM Modeling: Applicants must conduct dispersion modeling for the total short term emissions during routine or predictable startup, shutdown, or maintenance (SSM) using realistic worst case scenarios following guidance from the Air Quality Bureau's dispersion modeling section. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app_form.html) for more detailed instructions on SSM emissions modeling requirements.
- 3) Title V (20.2.70 NMAC) ambient impact analysis: Title V applications must specify the construction permit and/or Title V Permit number(s) for which air quality dispersion modeling was last approved. Facilities that have only a Title V permit, such as landfills and air curtain incinerators, are subject to the same modeling required for preconstruction permits required by 20.2.72 and 20.2.74 NMAC.

What is the purpose of this application?	Enter an X for each purpose that applies
New PSD major source or PSD major modification (20.2.74 NMAC). See #1 above.	
New Minor Source or significant permit revision under 20.2.72 NMAC (20.2.72.219.D NMAC). See #1 above. Note: Neither modeling nor a modeling waiver is required for VOC emissions.	X
Reporting existing pollutants that were not previously reported.	
Reporting existing pollutants where the ambient impact is being addressed for the first time.	
Title V application (new, renewal, significant, or minor modification. 20.2.70 NMAC). See #3 above.	
Relocation (20.2.72.202.B.4 or 72.202.D.3.c NMAC)	
Minor Source Technical Permit Revision 20.2.72.219.B.1.d.vi NMAC for like-kind unit replacements.	
Other: i.e. SSM modeling. See #2 above.	
This application does not require modeling since this is a No Permit Required (NPR) application.	
This application does not require modeling since this is a Notice of Intent (NOI) application (20.2.73 NMAC).	
This application does not require modeling according to 20.2.70.7.E(11), 20.2.72.203.A(4), 20.2.74.303, 20.2.79.109.D NMAC and in accordance with the Air Quality Bureau's Modeling Guidelines.	

Check each box that applies:

- ☒ See attached, approved modeling **waiver for all** pollutants from the facility.
- ☐ See attached, approved modeling **waiver for some** pollutants from the facility.
- ☐ Attached in Universal Application Form 4 (UA4) is a **modeling report for all** pollutants from the facility.
- ☐ Attached in UA4 is a **modeling report for some** pollutants from the facility.
- ☐ No modeling is required.

Daniel Dolce

From: Mustafa, Sufi A., ENV <sufi.mustafa@env.nm.gov>
Sent: Wednesday, November 29, 2023 4:15 PM
To: Adam Erenstein
Subject: RE: [EXTERNAL] FW: Modeling Waiver - Titan Treater Plant #1, NSR # 7747-M4R1
Attachments: 7747M4_Northwind Titan_Modeling Waiver Form_1120-2023.pdf

Follow Up Flag: Follow up
Flag Status: Flagged

Adam
I approved your request.
Thank you.

Sufi A. Mustafa, Ph.D.
Manager Air Dispersion Modeling and Emission Inventory Section
New Mexico Environment Department's Air Quality Bureau
Office: (505) 629 6186
sufi.mustafa@state.nm.us
525 Camino de los Marquez
Suite 1
Santa Fe, New Mexico, 87505
<https://www.env.nm.gov/air-quality/>



"Innovation, Science, Collaboration, Compliance"

From: Adam Erenstein <AErenstein@trinityconsultants.com>
Sent: Wednesday, November 29, 2023 2:34 PM
To: Mustafa, Sufi A., ENV <sufi.mustafa@env.nm.gov>
Subject: [EXTERNAL] FW: Modeling Waiver - Titan Treater Plant #1, NSR # 7747-M4R1

CAUTION: This email originated outside of our organization. Exercise caution prior to clicking on links or opening attachments.

Sufi,
Just wanted to check in on this waiver to see if you had any questions? We are hoping to submit this application next week. Please contact me if you need any other information.

Regards,

Adam Erenstein
Principal Consultant, Manager of Consulting Services

P 505.266.6611 M 480.760.3860
NEW ADDRESS: 9400 Holly Avenue NE, Building 3, Suite B, Albuquerque, NM 87122
Email: aerenstein@trinityconsultants.com

<p>New Mexico Environment Department Air Quality Bureau Modeling Section 525 Camino de Los Marquez - Suite 1 Santa Fe, NM 87505</p> <p>Phone: (505) 476-4300 Fax: (505) 476-4375 www.env.nm.gov/air-quality/</p>		<p>For Department use only:</p> <p>Approved by: Sufi A Mustafa</p> <p>Date: 11/29/2023</p>
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Air Dispersion Modeling Waiver Request Form

This form must be completed and submitted with all air dispersion modeling waiver requests.

If an air permit application requires air dispersion modeling, in some cases the demonstration that ambient air quality standards and Prevention of Significant Deterioration (PSD) increments will not be violated can be satisfied with a discussion of previous modeling. The purpose of this form is to document and streamline requests to certify that previous modeling satisfies all or some of the current modeling requirements. The criteria for requesting and approving modeling waivers are found in the Air Quality Bureau Modeling Guidelines. Typically, only construction permit applications submitted per 20.2.72, 20.2.74, or 20.2.79 NMAC require air dispersion modeling. However, modeling is sometimes also required for a Title V permit application.

A waiver may be requested by e-mailing this completed form in **MS Word** format to the modeling manager, sufi.mustafa@env.nm.gov.

This modeling waiver is not valid if the emission rates in the application are higher than those listed in the approved waiver request.

Section 1 and Table 1: Contact and facility information:

Contact name	Adam Erenstein
E-mail Address:	aerenstein@trinityconsultants.com
Phone	(505) 266-6611
Facility Name	Titan Treater Plant #1
Air Quality Permit Number(s)	7747-M4R1
Agency Interest Number (if known)	35-025-1395
Latitude and longitude of facility (decimal degrees)	32.025581, -103.276567

General Comments: (Add introductory remarks or comments here, including the purpose of and type of permit application.)

The Titan Treater Plant #1 facility is owned and operated by Northwind Midstream Partners, LLC. The facility is located in Lea County, New Mexico. The facility is currently authorized to operate under NSR Permit No. 7747-M4R1. The Titan Plant receives sour natural gas from pipelines and treats it to remove acid gas (CO₂ and H₂S) and water. The treated gas is compressed and sent off site via pipeline.

Northwind Midstream is proposing to add a new G3516B engine. No other changes are being proposed.

The last technical revision removed ENG-1, ENG-2 (old unit ENG-2, Caterpillar G3516B), and ENG-4 and added one 3616 engine. A modeling waiver was approved in July 2023 for this Technical Revision. In this application, Northwind Midstream is proposing to add a new G3516B engine (new unit ENG-2). No other changes are being proposed.

The new ENG-2 will be considered as a replacement unit for the old ENG-2. The location of the new ENG-2 will be the same as the old ENG-2. The stack parameters of this new ENG-2 will be updated as compared to the parameters of the old ENG-2. The tables below present the parameter changes of old and new ENG-2 units.

Old ENG-2 Unit - Caterpillar G3516B

Stack Type	Unit Number	Orientation	Height Above Ground	Temp.	Velocity	Inside Diameter
			ft	F	ft/sec	ft
Engine	ENG-2	Vertical	30.0	1019	126.6	1.20

New ENG-2 Unit - Caterpillar G3516B

Stack Type	Unit Number	Orientation	Height Above Ground	Temp.	Velocity	Inside Diameter
			ft	F	ft/sec	ft
Engine	ENG-2	Vertical	30.4	1019	134.08	1.17

The table below presents the emission rates of the old (removed) and new engine (new/replacement) Units ENG-2.

Unit No.	NOx		CO		VOC		SOx		PM10		PM2.5	
	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
ENG-2 (new)	1.52	6.66	1.80	7.86	1.76	7.73	5.80E-03	0.025	0.099	0.43	0.099	0.43
ENG-2 (old)	1.52	6.65	0.43	1.89	0.52	2.29	5.95E-03	0.030	0.10	0.44	0.10	0.44

Section 2 – List All Regulated Pollutants from the Entire Facility - Required

In Table 2, below, list all regulated air pollutants emitted from your facility, except for New Mexico Toxic Air Pollutants, which are listed in Table 6 of this form. All pollutants emitted from the facility must be listed whether or not a modeling waiver is requested for that pollutant or if the pollutant emission rate is subject to the proposed permit changes.

Table 2: Air Pollutant summary table (Check all that apply. Include all pollutants emitted by the facility):

Pollutant	Pollutant is not emitted at the facility and modeling or waiver are not required.	Pollutant does not increase in emission rate at any emission unit (based on levels currently in the permit) and stack parameters are unchanged. Modeling or waiver are not required.	Stack parameters or stack location has changed.	Pollutant is new to the permit, but already emitted at the facility.	Pollutant is increased at any emission unit (based on levels currently in the permit).	A modeling waiver is being requested for this pollutant.	Modeling for this pollutant will be included in the permit application.
CO			X			X	
NO ₂			X			X	
SO ₂			X			X	
PM10			X			X	
PM2.5			X			X	
H ₂ S		X					
Reduced S	X						

O ₃ (PSD only)	X						
Pb	X						

Section 3: Pollutants, other than NMTAPs, with very small emission rates

The Air Quality Bureau has performed generic modeling to demonstrate that small sources, as listed in Appendix 2 of this form, do not need computer modeling. This modeling compared emissions from a project (the increase in emissions from the previous permit or total facility emissions for a new facility) with significance levels. After comparing the project's emission rates for various pollutants to Appendix 2, list in Table 3 the pollutants that do not need to be modeled because of very small emission rates.

The facility must be at least 2 km from the nearest Class I area to qualify for a waiver due to very small emission rates. List the nearest Class I area and the distance from the facility in Section 3 comments.

Section 3 Comments. (If you are not requesting a waiver for any pollutants based on their low emission rate, then note that here. You do not need to complete the rest of Section 3 or Table 3.)

[Add comments here](#)

Table 3: List of Pollutants with very small emission rates from the project

Pollutant	Requested Allowable Emission Rate for Project (pounds/hour)	Release Type (select "all from stacks >20 ft" or "other")	Waiver Threshold (from appendix 2) (lb/hr)
CO	1.52	all from stacks >20 ft	16.037
SO ₂	0.0058	all from stacks >20 ft	0.179
PM ₁₀	0.099	all from stacks >20 ft	0.255

Section 4: Pollutants that have previously been modeled at equal or higher emission rates

List the pollutants and averaging periods in Table 4 for which you are requesting a modeling waiver based on previous modeling for this facility. The previous modeling reports that apply to the pollutant must be submitted with the modeling waiver request. Request previous modeling reports from the Modeling Section of the Air Quality Bureau if you do not have them and believe they exist in the AQB modeling file archive.

Section 4 Comments. (If you are not asking for a waiver based on previously modeled pollutants, note that here. You do not need to complete the rest of section 4 or table 4.)

[Add comments here](#)

Table 4: List of previously modeled pollutants (facility-wide emission rates)

Pollutant	Averaging period	Proposed emission rate (pounds/hour)	Previously modeled emission rate (pounds/hour)	Proposed minus modeled emissions (lb/hr)	Modeled percent of standard or increment	Year modeled
NO ₂	1-hr NAAQS	52.69	56.43	-3.74	88.29%	2019
NO ₂	Annual NMAAQs	52.69	56.43	-3.74	13.16%	2019
NO ₂	Annual Class II	52.69	56.43	-3.74	72.00%	2019
CO	1-hr SIL	96.45	94.80	+1.65	22.08%	2019
CO	8-hr SIL	96.45	94.80	+1.65	25.20%	2019
SO ₂	1-hr NAAQS	6,345.32	6,345.30	+0.020	99.80%	2019
SO ₂	3-hr NAAQS	6,345.32	6,345.30	+0.020	13.50%	2019
SO ₂	3-hr Class II	6,345.32	6,345.30	+0.020	34.50%	2019

SO ₂	24-hr NMAAQS	6,345.32	6,345.30	+0.020	34.00%	2019
SO ₂	24-hr Class II	6,345.32	6,345.30	+0.020	98.00%	2019
SO ₂	Annual NMAAQS	6,345.32	6,345.30	+0.020	13.10%	2019
SO ₂	Annual Class II	6,345.32	6,345.30	+0.020	34.40%	2019
PM ₁₀	24-hr SIL	2.05	2.02	+0.030	20.8%	2019
PM ₁₀	Annual SIL	2.05	2.02	+0.030	5.00%	2019
PM _{2.5}	24-hr SIL	2.05	2.02	+0.030	86.67%	2019
PM _{2.5}	Annual SIL	2.05	2.02	+0.030	25.00%	2019
H ₂ S	1-hr SIL	7.67	7.67	0	4.80%	2019

Section 4, Table 5: Questions about previous modeling:

Question	Yes	No
Was AERMOD used to model the facility?	X	
Did previous modeling predict concentrations less than 95% of each air quality standard and PSD increment?		X
Were all averaging periods modeled that apply to the pollutants listed above?	X	
Were all applicable startup/shutdown/maintenance scenarios modeled?	X	
Did modeling include all sources within 1000 meters of the facility fence line that now exist?	X	
Did modeling include background concentrations at least as high as current background concentrations?	X	
If a source is changing or being replaced, is the following equation true for all pollutants for which the waiver is requested? (Attach calculations if applicable.)		N/A
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>EXISTING SOURCE</p> $\frac{[(g) \times (h1)] + [(v1)^2/2] + [(c) \times (T1)]}{q1}$ </div> <div style="text-align: center;"> <p>REPLACEMENT SOURCE</p> $\frac{[(g) \times (h2)] + [(v2)^2/2] + [(c) \times (T2)]}{q2}$ </div> </div> <p>Where</p> <p>g = gravitational constant = 32.2 ft/sec²</p> <p>h1 = existing stack height, feet</p> <p>v1 = exhaust velocity, existing source, feet per second</p> <p>c = specific heat of exhaust, 0.28 BTU/lb-degree F</p> <p>T1 = absolute temperature of exhaust, existing source = degree F + 460</p> <p>q1 = emission rate, existing source, lbs/hour</p> <p>h2 = replacement stack height, feet</p> <p>v2 = exhaust velocity, replacement source, feet per second</p> <p>T2 = absolute temperature of exhaust, replacement source = degree F + 460</p> <p>q2 = emission rate, replacement source, lbs/hour</p>		

If you checked “no” for any of the questions, provide an explanation for why you think the previous modeling may still be used to demonstrate compliance with current ambient air quality standards.

Northwind Midstream is proposing to add one (1) new G3516B engine. Previous modeling predicted concentrations greater than 95% for the 1-hr SO₂ NAAQS and SO₂ 24-hr PSD Class II increment standards. However, the SO₂ emission of this project is below the very small emission rate threshold for SO₂.

Section 5: Modeling waiver using scaled emission rates and scaled concentrations

At times it may be possible to scale the results of modeling one pollutant and apply that to another pollutant. Increases in emissions of one pollutant might also demonstrate compliance by applying a scaling factor to the modeling results. If the analysis for the waiver gets too complicated, then it becomes a modeling review rather than a modeling waiver, and applicable modeling fees will be charged for the modeling. Plume depletion, ozone chemical reaction modeling, post-processing, and unequal pollutant ratios from different sources are likely to invalidate scaling.

Below are scaled percentages of ambient air quality standards and increments based on the previous modeling results and the proposed emission rates. The results of the analysis show that modeling is not required as the proposed emission rates will not significantly increase the ambient air quality impacts from the facility.

Pollutant	Averaging period	Proposed emission rate (pounds/hour)	Previously modeled emission rate (pounds/hour)	Scaled Impact* (% of standard)	Modeled percent of standard or increment	Year modeled
NO ₂	1-hr NAAQS	52.69	56.43	82.44%	88.29%	2019
NO ₂	Annual NMAAQs	52.69	56.43	12.29%	13.16%	2019
NO ₂	Annual Class II	52.69	56.43	67.23%	72.00%	2019
CO	1-hr SIL	96.45	94.80	22.46%	22.08%	2019
CO	8-hr SIL	96.45	94.80	25.64%	25.20%	2019
SO ₂	1-hr NAAQS	6,345.32	6,345.30	99.80%	99.80%	2019
SO ₂	3-hr NAAQS	6,345.32	6,345.30	13.50%	13.50%	2019
SO ₂	3-hr Class II	6,345.32	6,345.30	34.50%	34.50%	2019
SO ₂	24-hr NMAAQs	6,345.32	6,345.30	34.00%	34.00%	2019
SO ₂	24-hr Class II	6,345.32	6,345.30	98.00%	98.00%	2019
SO ₂	Annual NMAAQs	6,345.32	6,345.30	13.10%	13.10%	2019
SO ₂	Annual Class II	6,345.32	6,345.30	34.40%	34.40%	2019
PM ₁₀	24-hr SIL	2.05	2.02	21.11%	20.80%	2019
PM ₁₀	Annual SIL	2.05	2.02	5.07%	5.00%	2019
PM _{2.5}	24-hr SIL	2.05	2.02	87.96%	86.67%	2019
PM _{2.5}	Annual SIL	2.05	2.02	25.37%	25.00%	2019
H ₂ S	1-hr SIL	7.67	7.67	4.80%	4.80%	2019

*Scaled Percent of Standard=Proposed Emission Rate (lb/hr) / Modeled Emission Rate (lb/hr) x Modeled Percent of Standard

If you are not scaling previous results, note that here. You do not need to complete the rest of section 5. Scaling analyses are not intended to be used for previously modeled pollutants with decreasing emissions, which is already addressed in section 4.

To demonstrate compliance with standards for a pollutant describe scenarios below that you wish the modeling section to consider for scaling results.

N/A

Section 6: New Mexico Toxic air pollutants – 20.2.72.400 NMAC

Modeling must be provided for any New Mexico Toxic Air Pollutant (NMTAP) with a facility-wide controlled emission rate in excess of the pound per hour emission levels specified in Tables A and B at **20.2.72.502 NMAC - Toxic Air Pollutants and Emissions**. An applicant may use a stack height correction factor based on the release height of the stack for the purpose of determining whether modeling is required. See Table C - Stack Height Correction Factor at 20.2.72.502 NMAC. Divide the emission rate for each release point of a NMTAP by the correction factor for that release height and add the total values together to determine the total adjusted pound per hour emission rate for that NMTAP. If the total adjusted pound per hour emission rate is lower than the emission rate screening level found in Tables A and B, then modeling is not required.

In Table 6, below, list the total facility-wide emission rates for each New Mexico Toxic Air Pollutant emitted by the facility. The table is pre-populated with common examples. Extra rows may be added for NMTAPS not listed or for NMTAPS emitted from multiple stack heights. NMTAPS not emitted at the facility may be deleted, left blank, or noted as 0 emission rate. Toxics previously modeled may be addressed in Section 5 of this waiver form. For convenience, we have listed the stack height correction factors in Appendix 1 of this form.

Section 6 Comments. (If you are not requesting a waiver for any NMTAPS then note that here. You do not need to complete the rest of section 6 or Table 6.)

N/A – Toxics modeling is not required for this facility.

Table 6: New Mexico Toxic Air Pollutants emitted at the facility

If requesting a waiver for any NMTAP, all NMTAPs from this facility must be listed in Table 3 regardless of if a modeling waiver is requested for that pollutant or if the pollutant emission rate is subject to the proposed permit changes.

Pollutant	Requested Allowable Emission Rate (pounds/hour)	Release Height (Meters)	Correction Factor	Allowable Emission Rate Divided by Correction Factor	Emission Rate Screening Level (pounds/hour)
Ammonia					1.20
Asphalt (petroleum) fumes					0.333
Carbon black					0.233
Chromium metal					0.0333
Glutaraldehyde					0.0467
Nickel Metal					0.0667
Wood dust (certain hard woods as beech & oak)					0.0667
Wood dust (soft wood)					0.333
(add additional toxics if they are present)					

Section 7: Approval or Disapproval of Modeling Waiver

The AQB air dispersion modeler should list each pollutant for which the modeling waiver is approved, the reasons why, and any other relevant information. If not approved, this area may be used to document that decision.

The added engine has equivalent or better dispersion parameters. The second engine addition is still keeping the NO_x emissions from facility below what was modeled in the past. The scaled emissions show that expected concentrations of pollutants will either remain the same or decrease. CO is increasing in emissions and concentrations, but the scaled concentrations are much below AAQS.

Appendix 1: Stack Height Release Correction Factor ([adapted from 20.2.72.502 NMAC](#))

Release Height in Meters	Correction Factor
0 to 9.9	1
10 to 19.9	5
20 to 29.9	19
30 to 39.9	41
40 to 49.9	71
50 to 59.9	108
60 to 69.9	152
70 to 79.9	202
80 to 89.9	255
90 to 99.9	317
100 to 109.9	378
110 to 119.9	451
120 to 129.9	533
130 to 139.9	617
140 to 149.9	690
150 to 159.9	781
160 to 169.9	837
170 to 179.9	902
180 to 189.9	1002
190 to 199.9	1066
200 or greater	1161

Appendix 2. Very small emission rate modeling waiver requirements (updated 7/27/2023)

Modeling is waived if emissions of a pollutant for the project are below the amount:

Pollutant	If all emissions come from stacks 20 feet or greater in height and there are no horizontal stacks or raincaps (lb/hr)	If not all emissions come from stacks 20 feet or greater in height, or there are horizontal stacks, raincaps, volume, or area sources (lb/hr)
CO	16.037	2.580
H ₂ S (Pecos-Permian Basin)	0.114	0.015
H ₂ S (Not in Pecos-Permian Basin)	0.022	0.003
Lead	0.005	0.001
NO ₂	0.189	0.024
PM2.5 – Point Sources	0.056	0.009
PM2.5 – Volume Sources		0.003
PM10 – Point Sources	0.255	0.039
PM10 – Volume Sources		0.015
SO ₂	0.179	0.023
Reduced sulfur (Pecos-Permian Basin)	0.033	No waiver
Reduced sulfur (Not in Pecos-Permian Basin)	No waiver	No waiver

Section 17

Compliance Test History

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

To show compliance with existing NSR permits conditions, you must submit a compliance test history. The table below provides an example.

Compliance Test History Table

Unit No.	Test Description	Test Date
1,2	Tested in accordance with EPA test methods for NOx and CO as required by Title V permit P500.	4/13/2004
3	Tested in accordance with EPA test methods for NOx and CO as required by NSR permit 2923M1.	5/12/2005

Section 20

Other Relevant Information

Other relevant information. Use this attachment to clarify any part in the application that you think needs explaining. Reference the section, table, column, and/or field. Include any additional text, tables, calculations or clarifying information.

Additionally, the applicant may propose specific permit language for AQB consideration. In the case of a revision to an existing permit, the applicant should provide the old language and the new language in track changes format to highlight the proposed changes. If proposing language for a new facility or language for a new unit, submit the proposed operating condition(s), along with the associated monitoring, recordkeeping, and reporting conditions. In either case, please limit the proposed language to the affected portion of the permit.

No other relevant information is being submitted as part of this application.

Section 22: Certification

Company Name: Northwind Midstream Partners LLC

I, Benjamin Ahiabor, hereby certify that the information and data submitted in this application are true and as accurate as possible, to the best of my knowledge and professional expertise and experience.

Signed this 20th day of December, 2023, upon my oath or affirmation, before a notary of the State of

Texas

Ben Ahiabor

*Signature

12/20/2023
Date

Benjamin Ahiabor
Printed Name

Chief Operating Officer
Title

Scribed and sworn before me on this 20th day of December, 2023.

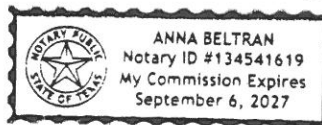
My authorization as a notary of the State of Texas expires on the

6th day of September, 2027.

Anna Beltran
Notary's Signature

12/20/23
Date

Anna Beltran
Notary's Printed Name



*For Title V applications, the signature must be of the Responsible Official as defined in 20.2.70.7.AE NMAC.