#### **Mail Application To:**

New Mexico Environment Department Air Quality Bureau Permits Section 525 Camino de los Marquez, Suite 1 Santa Fe, New Mexico, 87505

Phone: (505) 476-4300 Fax: (505) 476-4375 www.env.nm.gov/aqb



# Universal Air Quality Permit Application

#### Use this application for NOI, NSR, or Title V sources.

Use this application for: the initial application, modifications, technical revisions, and renewals. For technical revisions, complete Sections, 1-A, 1-B, 2-E, 3, 9 and any other sections that are relevant to the requested action; coordination with the Air Quality Bureau permit staff prior to submittal is encouraged to clarify submittal requirements and to determine if more or less than these sections of the application are needed. Use this application for streamline permits as well.

 This application is submitted as (check all that apply):
 Request for a No Permit Required Determination (no fee)

 Updating an application currently under NMED review.
 Include this page and all pages that are being updated (no fee required).

 Construction Status:
 Not Constructed
 Existing Permitted (or NOI) Facility
 Existing Non-permitted (or NOI) Facility

 Minor Source:
 NOI 20.2.73 NMAC
 20.2.72 NMAC application or revision
 20.2.72.300 NMAC Streamline application

 Title V Source:
 Title V (new)
 Title V renewal
 TV minor mod.
 TV significant mod.
 TV Acid Rain:
 New
 Renewal

 PSD Major Source:
 PSD major source (new)
 Minor Modification to a PSD source
 a PSD major modification

#### Acknowledgements:

I acknowledge that a pre-application meeting is available to me upon request. 🔲 Title V Operating, Title IV Acid Rain, and NPR applications have no fees.

S500 NSR application Filing Fee enclosed OR □ The full permit fee associated with 10 fee points (required w/ streamline applications).

Check No.: in the amount of \$500.00

I acknowledge the required submittal format for the hard copy application is printed double sided 'head-to-toe', 2-hole punched (except the Sect. 2 landscape tables is printed 'head-to-head'), numbered tab separators. Incl. a copy of the check on a separate page.

I acknowledge there is an annual fee for permits in addition to the permit review fee: <u>www.env.nm.gov/air-quality/permit-fees-</u> <u>2/.</u>

This facility qualifies for the small business fee reduction per 20.2.75.11.C. NMAC. The full \$500.00 filing fee is included with this application and I understand the fee reduction will be calculated in the balance due invoice. The Small Business Certification Form has been previously submitted or is included with this application. (Small Business Environmental Assistance Program Information: <a href="http://www.env.nm.gov/air-quality/small-biz-eap-2/">www.env.nm.gov/air-quality/small-biz-eap-2/</a>.)

**Citation:** Please provide the **low level citation** under which this application is being submitted: **20.2.72.219.D NMAC** (e.g. application for a new minor source would be 20.2.72.200.A NMAC, one example for a Technical Permit Revision is 20.2.72.219.B.1.b NMAC, a Title V acid rain application would be: 20.2.70.200.C NMAC)

## Section 1 – Facility Information

			Updating Permit/NOI #: PSD- 195-		
Sect	tion 1-A: Company Information	AI # if known: 198 M40			
1	Facility Name: HF Sinclair Navajo Refining LLC – Artesia	Plant primary SIC Code (4 digits): 2911			
		Plant NAIC code (6 digits): 324110			
а	Facility Street Address (If no facility street address, provide directions from	n a prominent landmark)	:		
ŭ	501 E. Main St., Artesia, NM 88210	1			
2	Plant Operator Company Name: HF Sinclair Navajo Refining LLC	Phone/Fax: (575) 748-3	3311		

а	Plant Operator Address: P.O. Box 159, Artesia, NM 88211-0159								
b	Plant Operator's New Mexico Corporate ID or Tax ID: Tax ID is CRS # 02-488869-00-9								
3	Plant Owner(s) name(s): HF Sinclair Navajo Refining LLC Phone/Fax: (575) 748-3311								
а	Plant Owner(s) Mailing Address(s): P.O. Box 159, Artesia, NM 88211-0159								
4	Bill To (Company): HF Sinclair Navajo Refining LLC Phone/Fax: (575) 748-3311								
а	Mailing Address: P.O. Box 159, Artesia, NM 88211-0159	E-mail:							
5	<ul> <li>Preparer:</li> <li>Consultant: Connor McBride (Ashworth Leininger Group)</li> </ul>	Phone/Fax: (346) 459-6990							
а	Mailing Address: 2219 Sawdust Rd Suite 1604, Spring, TX 77380	E-mail: cmcbride@algcorp.com							
6	Plant Operator Contact: Justin Mills	Phone/Fax: (575) 909-3143							
а	Address: PO Box 159, Artesia, NM 88211	E-mail: Justin.Mills@HFSinclair.com							
7	Air Permit Contact: Robert Dunaway	Title: Environmental Specialist							
а	E-mail: Rob.Dunaway@HFSinclair.com	Phone/Fax: (575) 746-5281							
b	Mailing Address: 501 E. Main St., Artesia, NM 88210								
с	The designated Air permit Contact will receive all official correspondence	(i.e. letters, permits) from the Air Quality Bureau.							

## Section 1-B: Current Facility Status

1.a	Has this facility already been constructed? 🛛 Yes 🔲	1.b If yes to question 1.a, is it currently operating in New Mexico?						
2	If yes to question 1.a, was the existing facility subject to Intent (NOI) (20.2.73 NMAC) before submittal of this a Yes X No	If yes to question 1.a, was the existing facility subject to a construction permit (20.2.72 NMAC) before submittal of this application? Yes No						
3	Is the facility currently shut down? 🔲 Yes 🛛 No	onth and year of shut down (MM/YY):						
4	Was this facility constructed before 8/31/1972 and cor	ntinuously ope	rated since 1972? 🛛 Yes 🔲 No					
5	If Yes to question 3, has this facility been modified (see 20.2.72.7.P NMAC) or the capacity increased since 8/31/1972?							
6	Does this facility have a Title V operating permit (20.2.) ⊠ Yes □ No	70 NMAC)?	If yes, the permit No. is: P-051-R3					
7	Has this facility been issued a No Permit Required (NPF	R)?	If yes, the NPR No. is:					
8	Has this facility been issued a Notice of Intent (NOI)?	🗌 Yes 🛛 No	If yes, the NOI No. is:					
9	Does this facility have a construction permit (20.2.72/2 ☑ Yes □ No	? If yes, the permit No. is: PSD-195-M40						
10	Is this facility registered under a General permit (GCP-1	L, GCP-2, etc.)?	If yes, the register No. is:					

## Section 1-C: Facility Input Capacity & Production Rate

1	What is the facility's maximum input capacity, specify units (reference here and list capacities in Section 20, if more room is required)										
а	Current	Hourly: N/A	Daily: N/A	Annually: N/A							
b	Proposed	Hourly: N/A	Daily: N/A	Annually: N/A							
2	What is the	facility's maximum production rate, sp	Decify units (reference here and list capacities in	n Section 20, if more room is required)							
а	Current	Hourly: N/A	Daily: N/A	Annually: N/A							
b	Proposed	Hourly: N/A	Daily: N/A	Annually: N/A							

## Section 1-D: Facility Location Information

1	Latitude (decimal degrees): 32°50'33.6"	Longitude	(decimal degrees): 104°23'26.5"	County: Eddy	Elevation (ft): 3,365			
2	UTM Zone: 🗌 12 or 🔀 13	•	Datum: 🔲 NAD 83 🛛 WGS 84					
а	UTM E (in meters, to nearest 10 meters): 557,020	0	UTM N (in meters, to nearest 10 meters	s): 3,634,010				
3	Name and zip code of nearest New Mexico	o town: Arte	sia 88210					
4	Detailed Driving Instructions from nearest	NM town (a	ttach a road map if necessary): Re	finery is within Ar	tesia city limits			
5	The facility is 0 (distance) miles East (direc	tion) of Arte	sia (nearest town).					
6	Land Status of facility (check one): 🔟 Priv	vate 🔲 Indi	ian/Pueblo 🔲 Government 🔲 B	3LM 🔲 Forest Se	rvice 🔲 Military			
7	List all municipalities, Indian tribes, and co which the facility is proposed to be constru				e property on			
8	<b>20.2.72</b> NMAC applications <b>only</b> : Will the than 50 km (31 miles) to other states, Berr <u>publications/</u> )? □ Yes ⊠ No (20.2.72.20	nalillo Count	y, or a Class I area (see <u>www.env.n</u>	m.gov/air-quality/	modeling-			
9	Name nearest Class I area: Carlsbad Caver	ns National	Park					
10	Shortest distance (in km) from facility bou	ndary to the	boundary of the nearest Class I ar	ea (to the nearest 10 n	neters): 71 km			
11	Distance (meters) from the perimeter of the lands, including mining overburden remov							
12	Method(s) used to delineate the Restricted "Restricted Area" is an area to which publ continuous walls, or other continuous barr grade that would require special equipment area within the property may be identified	lic entry is ef riers approvent nt to travers	fectively precluded. Effective barr ed by the Department, such as rug e. If a large property is completely	ged physical terrain enclosed by fenci	n with steep ng, a restricted			
13	Does the owner/operator intend to operation Yes No A portable stationary source is not a mobil at one location or that can be re-installed sites.	le source, su at various lo	ich as an automobile, but a source cations, such as a hot mix asphalt	that can be installe plant that is moved	ed permanently d to different job			
14	Will this facility operate in conjunction wit If yes, what is the name and permit number		• • • • • •	erty? 🛛 No	Yes			

## Section 1-E: Proposed Operating Schedule (The 1-E.1 & 1-E.2 operating schedules may become conditions in the permit.)

1	Facility <b>maximum</b> operating ( $\frac{hours}{day}$ ): 24	( <mark>days</mark> ): 7	(weeks year): 52	( <u>hours</u> ): 8,760	
2	Facility's maximum daily operating schedule (if less	than 24 hours day )? Start:	□AM □PM	End: ZAN	
3	Month and year of anticipated start of construction	n: N/A			
4	Month and year of anticipated construction comple	etion: N/A			
5	Month and year of anticipated startup of new or m	odified facility: N/A			
6	Will this facility operate at this site for more than o	ne year? 🛛 Yes 🗌 No			

## Section 1-F: Other Facility Information

	Are there any current Notice of Violations (NOV), compliance orders, or any other compli to this facility? 🔲 Yes 🛛 No If yes, specify:	ance or enforcement issues related
а	If yes, NOV date or description of issue:	NOV Tracking No:

b	Is this application in response to any issue listed in 1-F, 1 o If Yes, provide the 1c & 1d info below:	r 1a above? 🔲 Yes	No
с	Document	Date:	Requirement # (or
L	Title:	Date.	page # and paragraph #):
d	Provide the required text to be inserted in this permit: See	supporting documer	itation
2	Is air quality dispersion modeling or modeling waiver being	g submitted with this	application? 🔲 Yes 🔀 No
3	Does this facility require an "Air Toxics" permit under 20.2	.72.400 NMAC & 20.2	2.72.502, Tables A and/or B? 🛛 Yes 🔲 No
4	Will this facility be a source of federal Hazardous Air Pollut	ants (HAP)? 🔀 Yes	No
а	If Yes, what type of source?		$\ge 25$ tpy of any combination of HAPS) < 25 tpy of any combination of HAPS)
5	Is any unit exempt under 20.2.72.202.B.3 NMAC?  Yes	X No	
	If yes, include the name of company providing commercial	electric power to the	e facility: Xcel Energy
а	Commercial power is purchased from a commercial utility	company, which spe	ecifically does not include power generated

## Section 1-G: Streamline Application (This section applies to 20.2.72.300 NMAC Streamline applications only)

1		I have filled out Section 18,	"Addendum for Streamline Applications."	$\geq$	N/A (This is not a Streamline application.)
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#### Section 1-H: Current Title V Information - Required for all applications from TV Sources

(Title V-source required information for all applications submitted pursuant to 20.2.72 NMAC (Minor Construction Permits), or 20.2.74/20.2.79 NMAC (Major PSD/NNSR applications), and/or 20.2.70 NMAC (Title V))

1	Responsible Official (R.O.) (20.2.70.300.D.2 NMAC): Travis Gibb	Phone: (713) 299-5314	
а	R.O. Title: Vice President and Refinery Manager	R.O. e-mail: Travis	s.Gibb@hollyfrontier.com
b	R. O. Address: P.O. Box 159, Artesia, NM 88211-0159		
2	Alternate Responsible Official (20.2.70.300.D.2 NMAC):		Phone:
а	A. R.O. Title:	A. R.O. e-mail:	
b	A. R. O. Address:		
3	Company's Corporate or Partnership Relationship to any other Air have operating (20.2.70 NMAC) permits and with whom the applic relationship): HF Sinclair Navajo Refining LLC	cant for this permit h	has a corporate or partnership
4	Name of Parent Company ("Parent Company" means the primary permitted wholly or in part.): HF Sinclair Corporation	name of the organiz	ation that owns the company to be
а	Address of Parent Company: 2828 N. Harwood, Suite 1300, Dallas	, TX 75201	
5	Names of Subsidiary Companies ("Subsidiary Companies" means or owned, wholly or in part, by the company to be permitted.):	rganizations, branch	nes, divisions or subsidiaries, which are
6	Telephone numbers & names of the owners' agents and site conta 746-5281	ects familiar with pla	nt operations: Robert Dunaway (575)
7	Affected Programs to include Other States, local air pollution cont Will the property on which the facility is proposed to be construct states, local pollution control programs, and Indian tribes and pue ones and provide the distances in kilometers: Carlsbad Caverns N	ed or operated be cl blos (20.2.70.402.A.	loser than 80 km (50 miles) from other 2 and 20.2.70.7.B)? If yes, state which

## Section 1-I – Submittal Requirements

Each 20.2.73 NMAC (**NOI**), a 20.2.70 NMAC (**Title V**), a 20.2.72 NMAC (**NSR** minor source), or 20.2.74 NMAC (**PSD**) application package shall consist of the following:

#### Hard Copy Submittal Requirements:

- One hard copy original signed and notarized application package printed double sided 'head-to-toe' <u>2-hole punched</u> as we bind the document on top, not on the side; except Section 2 (landscape tables), which should be head-to-head. Please use numbered tab separators in the hard copy submittal(s) as this facilitates the review process. For NOI submittals only, hard copies of UA1, Tables 2A, 2D & 2F, Section 3 and the signed Certification Page are required. Please include a copy of the check on a separate page.
- 2) If the application is for a minor NSR, PSD, NNSR, or Title V application, include one working hard copy for Department use. This copy should be printed in book form, 3-hole punched, and must be double sided. Note that this is in addition to the head-to-to 2-hole punched copy required in 1) above. Minor NSR Technical Permit revisions (20.2.72.219.B NMAC) only need to fill out Sections 1-A, 1-B, 3, and should fill out those portions of other Section(s) relevant to the technical permit revision. TV Minor Modifications need only fill out Sections 1-A, 1-B, 1-H, 3, and those portions of other Section(s) relevant to the minor modification. NMED may require additional portions of the application to be submitted, as needed.
- 3) The entire NOI or Permit application package, including the full modeling study, should be submitted electronically. Electronic files for applications for NOIs, any type of General Construction Permit (GCP), or technical revisions to NSRs must be submitted with compact disk (CD) or digital versatile disc (DVD). For these permit application submittals, two CD copies are required (in sleeves, not crystal cases, please), with additional CD copies as specified below. NOI applications require only a single CD submittal. Electronic files for other New Source Review (construction) permits/permit modifications or Title V permits/permit modifications can be submitted on CD/DVD or sent through AQB's secure file transfer service.

#### Electronic files sent by (check one):

CD/DVD attached to paper application

Secure electronic transfer. Air Permit Contact Name\_\_\_\_\_, Email\_\_\_\_\_\_ Phone number \_\_\_\_\_

a. If the file transfer service is chosen by the applicant, after receipt of the application, the Bureau will email the applicant with instructions for submitting the electronic files through a secure file transfer service. Submission of the electronic files through the file transfer service needs to be completed within 3 business days after the invitation is received, so the applicant should ensure that the files are ready when sending the hard copy of the application. The applicant will not need a password to complete the transfer. **Do not use the file transfer service for NOIs, any type of GCP, or technical revisions to NSR permits.** 

- 4) Optionally, the applicant may submit the files with the application on compact disk (CD) or digital versatile disc (DVD) following the instructions above and the instructions in 5 for applications subject to PSD review.
- 5) If air dispersion modeling is required by the application type, include the NMED Modeling Waiver and/or electronic air dispersion modeling report, input, and output files. The dispersion modeling <u>summary report only</u> should be submitted as hard copy(ies) unless otherwise indicated by the Bureau.
- 6) If the applicant submits the electronic files on CD and the application is subject to PSD review under 20.2.74 NMAC (PSD) or NNSR under 20.2.79 NMC include,
  - a. one additional CD copy for US EPA,
  - b. one additional CD copy for each federal land manager affected (NPS, USFS, FWS, USDI) and,
  - c. one additional CD copy for each affected regulatory agency other than the Air Quality Bureau.

If the application is submitted electronically through the secure file transfer service, these extra CDs do not need to be submitted.

#### Electronic Submittal Requirements [in addition to the required hard copy(ies)]:

1) All required electronic documents shall be submitted as 2 separate CDs or submitted through the AQB secure file transfer service. Submit a single PDF document of the entire application as submitted and the individual documents comprising the application.

- 2) The documents should also be submitted in Microsoft Office compatible file format (Word, Excel, etc.) allowing us to access the text and formulas in the documents (copy & paste). Any documents that cannot be submitted in a Microsoft Office compatible format shall be saved as a PDF file from within the electronic document that created the file. If you are unable to provide Microsoft office compatible electronic files or internally generated PDF files of files (items that were not created electronically: i.e. brochures, maps, graphics, etc.), submit these items in hard copy format. We must be able to review the formulas and inputs that calculated the emissions.
- 3) It is preferred that this application form be submitted as 4 electronic files (3 MSWord docs: Universal Application section 1 [UA1], Universal Application section 3-19 [UA3], and Universal Application 4, the modeling report [UA4]) and 1 Excel file of the tables (Universal Application section 2 [UA2]). Please include as many of the 3-19 Sections as practical in a single MS Word electronic document. Create separate electronic file(s) if a single file becomes too large or if portions must be saved in a file format other than MS Word.
- 4) The electronic file names shall be a maximum of 25 characters long (including spaces, if any). The format of the electronic Universal Application shall be in the format: "A-3423-FacilityName". The "A" distinguishes the file as an application submittal, as opposed to other documents the Department itself puts into the database. Thus, all electronic application submittals should begin with "A-". Modifications to existing facilities should use the core permit number (i.e. '3423') the Department assigned to the facility as the next 4 digits. Use 'XXXX' for new facility applications. The format of any separate electronic submittals (additional submittals such as non-Word attachments, re-submittals, application updates) and Section document shall be in the format: "A-3423-9-description", where "9" stands for the section # (in this case Section 9-Public Notice). Please refrain, as much as possible, from submitting any scanned documents as this file format is extremely large, which uses up too much storage capacity in our database. Please take the time to fill out the header information throughout all submittals as this will identify any loose pages, including the Application Date (date submitted) & Revision number (0 for original, 1, 2, etc.; which will help keep track of subsequent partial update(s) to the original submittal. Do not use special symbols (#, @, etc.) in file names. The footer information should not be modified by the applicant.

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#### Table 2-A: Regulated Emission Sources

Unit and stack numbering must correspond throughout the application package. If applying for a NOI under 20.2.73 NMAC, equipment exemptions under 2.72.202 NMAC do not apply.

Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #		For Each Piece of Eq	uipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
B-0007	Boiler 7	Todd/John Zink burners	Unknown		215 MMBtu/hr (LHV Basis)	215 MMBtu/hr (LHV Basis)	2001	N/A B-0007	10200701	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
B-0008	Boiler 8	Todd/John Zink burners	Unknown		215 MMBtu/hr (LHV Basis)	215 MMBtu/hr (LHV Basis)	2003	N/A B-0008	10200701	01 0 /	□To be Removed □ Replacement Unit □ To be Replaced		
B-0009	Boiler 9	Babcock & Wilcox	Unknown		220 MMBtu/hr (LHV Basis)	220 MMBtu/hr (LHV Basis)	2012	N/A B-0009	10200701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
H-0009	Unit 13 Naphtha Splitter Reboiler	Zeeco burners	GSFW-12 burners		44 MMBtu/hr (LHV Basis)	44 MMBtu/hr (LHV Basis)	1970	N/A H-0009	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
H-0011	Unit 21 Vacuum Unit Heater	John Zink burners	HEVD-14		38 MMBtu/hr (LHV Basis)	38 MMBtu/hr (LHV Basis)	est. 1972	N/A H-0011	30600106	••••••	□To be Removed □ Replacement Unit □ To be Replaced		
H-0018	Unit 06 HDS Reboiler	Zeeco burners	GSFW-8 burners		32 MMBtu/hr (LHV Basis)	32 MMBtu/hr (LHV Basis)	est. 1976	N/A H-0018	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
H-0019	South Crude Charge Heater	Callidus Technologies, LLC burners	CUBL-8W burners		54 MMBtu/hr (LHV Basis)	54 MMBtu/hr (LHV Basis)	2005	N/A H-0019	30600106	••••••	□To be Removed □ Replacement Unit □ To be Replaced		
H-0020	South Crude Charge Heater	Callidus Technologies, LLC burners	CUBL-12W burners		90 MMBtu/hr (LHV Basis)	90 MMBtu/hr (LHV Basis)	est. 1972	N/A H-0020	30600106		□To be Removed □ Replacement Unit □ To be Replaced		
H-0028	Unit 21 Heater	John Zink burners	PSFG-12 burners		12.3 MMBtu/hr (LHV Basis)	12.3 MMBtu/hr (LHV Basis)	11/1/1993	N/A H-0028	30600106	••••••	□To be Removed □ Replacement Unit □ To be Replaced		
H-0030	Unit 06 Charge Heater	John Zink burners	PSFG-16R burners		42 MMBtu/hr (LHV Basis)	42 MMBtu/hr (LHV Basis)	12/19/2001	N/A H-0030	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
H-0040	Unit 13 Charge Heater	John Zink burners	PSFG-16 burners		42 MMBtu/hr (LHV Basis)	42 MMBtu/hr (LHV Basis)	11/1/1997	N/A H-0040	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
H-0312	Unit 10 FCC Feed Heater	John Zink burners	VYD-18 burners		35 MMBtu/hr (LHV Basis)	35 MMBtu/hr (LHV Basis)	1990	N/A H-0312	30600106		□To be Removed □ Replacement Unit □ To be Replaced		
Н-0352	Unit 70 CCR Reformer Heaters (previously 70-H1)	Callidus Technologies, LLC burners	CUBL-10W burners		63 MMBtu/hr (LHV)	63 MMBtu/hr (LHV)	est. 1990	N/A H-0352	30600106	••••••	□To be Removed □ Replacement Unit □ To be Replaced		
Н-0353	Unit 70 CCR Reformer Heaters (previously 70-H2)	Callidus Technologies, LLC burners	CUBL-10W burners		81 MMBtu/hr (LHV)	81 MMBtu/hr (LHV)	est. 1990	N/A H-0353	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
H-0354	Unit 70 CCR Reformer Heaters (previously 70-H3)	Callidus Technologies, LLC burners	CUBL-10W burners		56 MMBtu/hr (LHV)	56 MMBtu/hr (LHV)	est. 1990	N/A H-0354	30600106	• • • •	□To be Removed □ Replacement Unit □ To be Replaced		
Н-0355	Unit 70 Stabilizer Reboiler Heater (previously 70H-4)	John Zink burners	Unknown		28 MMBtu/hr (LHV Basis)	28 MMBtu/hr (LHV Basis)	8/28/1990	N/A H-0355	30600106		□To be Removed □ Replacement Unit □ To be Replaced		

HF Si	nclair Navajo Refining, LLC	2					Artesia Refinery				Application Date: Decemb	er 2023 Revisio	on 0
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/	Controlled by Unit # Emissions vented to	Source Classi- fication Code (SCC)	For Each Piece of Equipment, Check One		RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
		C 11:1	CUDL OW				Reconstruction <sup>2</sup>	Stack #					
	U.S. BARREN	Callidus Technologies, LLC	CUBL-8W burners		40 MMBtu/hr (LHV)	40 MMBtu/hr (LHV)		N/A		Existing (unchanged)	□To be Removed		
H-0362	Unit 70 CCR Heater	burners	burners		(LIIV)	(LIIV)	May-2006	H-0362	30600106	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
		Callidus	CUBL-8W		50 MMBtu/hr	50 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-0363	Unit 70 CCR Heater	Technologies, LLC	burners		(LHV)	(LHV)	16 0006		30600106	New/Additional	Replacement Unit		
		burners					May-2006	H-0363		To Be Modified	To be Replaced		
		Callidus	CUBL-6W		35 MMBtu/hr	35 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-0364	Unit 70 CCR Heater	Technologies, LLC burners	burners		(LHV)	(LHV)	May-2006	H-0364	30600106	New/Additional	Replacement Unit		
		Guiners	LNC DC 18		27 M (D to /h -	27 MMBtu/hr		NI/A		To Be Modified	To be Replaced	_	
H-0421	Unit 44 Charge Heater	John Zink burners	LNC-PC-18 burners		27 MMBtu/hr (LHV Basis)	(LHV Basis)		N/A	30600106	Existing (unchanged) New/Additional	To be Removed Replacement Unit		
11-0421	Unit 44 Charge Heater	John Zhik burners			· · · ·	, ,	5/23/2001	H-0421	30000100	To Be Modified	□ To be Replaced		
		Callidus	LE-CSG-4W		9.6 MMBtu/hr	9.6 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-0464	SRU Hot Oil Heater	Technologies, LLC	burners		(LHV Basis)	(LHV Basis)	11/1/2002	11.04(4	30600106	New/Additional	Replacement Unit		
		burners					11/1/2003	H-0464		To Be Modified	□ To be Replaced		
	Unit 09 Depropanizer	Callidus	CUBL-12W		84 MMBtu/hr	84 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-0600	Reboiler Heater	Technologies, LLC burners	burners		(LHV Basis)	(LHV Basis)	est. 1991	H-0600	30600106	New/Additional	Replacement Unit		
			CUD OD CUV		70.10.00 / 4	70.10.00.1		21/4		To Be Modified	To be Replaced		
H-0601	Unit 33 Charge Heater	Callidus Technologies, LLC	CUB-8P-CW burners		78 MMBtu/hr (LHV Basis)	78 MMBtu/hr (LHV Basis)		N/A	30600106	Existing (unchanged)	□To be Removed		
H-0001	Unit 33 Charge Heater	burners			()	()	2003	H-0601	50000100	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
			GLSF-14		27 MMBtu/hr	27 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed		
H-2421	Unit 45 Charge Heater	Zeeco, Inc. burners	Round Flame		(LHV Basis)	(LHV Basis)			30600106	New/Additional	Replacement Unit		
	C C	·	"Free Jet"				2006	H-2421		To Be Modified	To be Replaced		
	Unit 25 ROSE® Unit No. 2	John Zink	COOLstar-18		120 MMBtu/hr	120 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-2501	Hot Oil Heater	Company, LLC burners	burners		(LHV Basis)	(LHV Basis)	2009	H-2501	30600106	New/Additional	Replacement Unit		
							2007			To Be Modified	To be Replaced		
		Callidus Technologies, LLC			11 MMBtu/hr (LHV Basis)	11 MMBtu/hr (LHV Basis)		N/A	20600106	<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-3101	SRU3 Hot Oil Heater	burners	Unknown		(LIIV Basis)	(LIIV Basis)	2009	H-3101	30600106	New/Additional     To Do Madified	Replacement Unit     To be Deplaced		
	Unit 34 Hydrocracker	Callidus	LE-CSG-		52 MMBtu/hr	52 MMBtu/hr		N/A		<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	To be Replaced     To be Removed		
H-3402	Reboiler 1	Technologies, LLC	12W		(LHV Basis)	(LHV Basis)			30600106	Existing (unchanged) New/Additional	Replacement Unit		
		burners	burners				2009	H-3402		To Be Modified	□ To be Replaced		
	Unit 34 Hydrocracker	Callidus	CUBL-10W		32 MMBtu/hr	32 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-3403	Reactor Charge Heater	Technologies, LLC	burners		(LHV Basis)	(LHV Basis)	2011	H-3403	30600106	New/Additional	Replacement Unit		
		burners					2011			To Be Modified	To be Replaced		
					19 MMBtu/hr (LHV Basis)	19 MMBtu/hr (LHV Basis)		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-5401	Unit 54 HDS Reactor Heater	Tulsa Heaters Inc.	TBD		(LIIV Dasis)	(LIIV Dasis)	2016	H-5401	30600106	New/Additional	Replacement Unit     To be Benlaged		
	Unit 63 Hydrogen Plant	Callidus	LE-CSG-		76 MMBtu/hr	76 MMBtu/hr		N/A			To be Replaced To be Removed		
H-8801	Reformer Furnaces	Technologies, LLC	12W-		(LHV Basis)	(LHV Basis)			30600106	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□ Replacement Unit		
		burners	PSA burners				3/1/2006	H-8801	20000100	To Be Modified	□ To be Replaced		
	Unit 63 Hydrogen Plant	Callidus	LE-CSG-		76 MMBtu/hr	76 MMBtu/hr		N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
H-8802	Reformer Furnaces	Technologies, LLC	12W-		(LHV Basis)	(LHV Basis)	3/1/2006	H-8802	30600106	New/Additional	Replacement Unit		
		burners	PSA burners				5/1/2000			To Be Modified	To be Replaced		
	Unit 64 Hydrogen Plant	Callidus	CUBL-		337 MMBtu/hr	337 MMBtu/hr		N/A		Existing (unchanged)	□To be Removed		
H-9851	Reformer	Technologies, LLC burners	3WDF burners		(LHV Basis)	(LHV Basis)	2009	H-9851	30600106	New/Additional	Replacement Unit		
11.0472					25 MM (D += #	25 MM (De-/1				To Be Modified	To be Replaced		
H-0473 (SRU2 TGI)	SRU2 Tail Gas Incinerator				35 MMBtu/hr (LHV Basis)	35 MMBtu/hr (LHV Basis)		N/A	30609904	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
ľ í	SICO2 Tan Gas IncincialOr				Ĺ	l` ´	Dec-2001	H-0473	50007704	To Be Modified	To be Replaced		
	1		1					(SRU2 TGI)	1				

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Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
H-3103		Callidus			10.2 MMBtu/hr	10.2 MMBtu/hr	Reconstruction	N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
(SRU3 TGI)	SRU3 Tail Gas Incinerator	Technologies, LLC burners			(LHV Basis)	(LHV Basis)	5/11/2009	H-3103	30609904	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
								(SRU3 TGI) N/A		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed		
FCC Regen	FCC Regenerator Scrubber	Exxon	IV		N/A	N/A	est. 1979	FCC Regen	30600201	New/Additional	Replacement Unit		
							est. 1979			To Be Modified	To be Replaced		
FL 400	No. 41 Direct Filmer	21/4	NT/A	NT/ A	NT/A	21/4		N/A	20/00004	Existing (unchanged)	□To be Removed		
FL-400	North Plant Flare	N/A	N/A	N/A	N/A	N/A	est. 1972	FL-400	30600904	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FL-401	South Plant Flare	N/A	N/A	N/A	N/A	N/A	est. 1972	FL-401	30600904	New/Additional	Replacement Unit		
							CSL 1772			To Be Modified	To be Replaced		
FT 103	Dec Fl	27/1	27/1	27/1	27/1	27/1		N/A		Existing (unchanged)	□To be Removed		
FL-402	FCC Flare	N/A	N/A	N/A	N/A	N/A	est. 1979	FL-402	30600904	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed		
FL-403	Alky Flare	N/A	N/A	N/A	N/A	N/A	1001		30600904	<ul> <li>New/Additional</li> </ul>	Replacement Unit		
							est. 1991	FL-403		To Be Modified	□ To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FL-404	GOHT Flare	N/A	N/A	N/A	N/A	N/A	2003	FL-404	30600904	New/Additional	Replacement Unit		
								N/A		To Be Modified	To be Replaced	_	
FL-HEP-	FL-HEP Portable Flare	N/A	N/A	N/A	N/A	N/A			30600904	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
PORT			1011		1011			FL-HEP- PORT	20000201	To Be Modified	To be Replaced		
			QSC 8.3,					N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
MG-0001	Portable Air Compressor	Cummins	44358719		280 HP	280 HP	2012	MG-0001	20200102	New/Additional	Replacement Unit	CI	
							2012			To Be Modified	To be Replaced		
MC 0002	Detail Air Commence	Guuria	QSC 8.3, 46338720		200 HD	280 110		N/A	20200102	Existing (unchanged)	□To be Removed	CI	
MG-0002	Portable Air Compressor	Cummins	10550720		280 HP	280 HP	2012	MG-0002	20200102	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>	CI	
			QSB 4.5,					N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
MG-0003	Portable Air Compressor	Doosan/Cummins	489581UKA		138 HP	138 HP	2019	MG-0003	20200102	New/Additional	Replacement Unit	CI	
			CF68				2019	MG-0003		To Be Modified	To be Replaced		
	Portable Fire Water Pump		C18,					N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
MG-0004	Engine	Caterpillar	WJH07870		700 HP	700 HP	Oct-2010	MG-0004	20200102	New/Additional To Do Mandified	Replacement Unit     Talka Banka and	CI	
	UPS backup generator		F4L912GEN/				1998	N/A		<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>		
SG-0100	(exempt*)	Deutz	WDZXL05.7		52 HP	52 HP			20200102	New/Additional	Replacement Unit	CI	
			010				2002	SG-0100		To Be Modified	To be Replaced		
	UPS backup generator		F4L 1011 F/				1999	N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
SG-0101	(exempt*)	Deutz	EI97- 68CA00-000-		54 HP	54 HP	<2006	SG-0101	20200102	New/Additional	Replacement Unit	CI	
	Samuan Baalan Communi		0053							To Be Modified	To be Replaced	_	
SG-0102	Server Backup Generator (exempt*)	John Deere	4045HFS80		99 HP	99 HP	2018	N/A	20200102	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□To be Removed □ Replacement Unit	CI	
50-0102	/	Join Deere	1010100		,,,,III	<i>77</i> III		SG-0102	20200102	To Be Modified	To be Replaced		
		Clarke Diesel (John	JW6H-					N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FWG-0600	Fire Water Pump Engine	Deere)	UFAD70/		376 HP	376 HP	Nov-2012	FWG-0600	20200102	New/Additional	Replacement Unit	CI	
			RG6090L113 548				1101-2012			To Be Modified	To be Replaced		
		Clarke Diesel (John Deere)	JW6H- UFAD70/					N/A		Existing (unchanged)	□To be Removed		
FWG-0601	Fire Water Pump Engine	Deerey	RG6090L113		376 HP	376 HP	Nov-2012	FWG-0601	20200102	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>	CI	
			561									I	

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Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
		Clarke Diesel (John	JW6H-				Reconstruction	N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FWG-0602	Fire Water Pump Engine	Deere)	UFAD70/ RG6090L113		376 HP	376 HP	Nov-2012	FWG-0602	20200102	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>	CI	
FWG-0603	Fire Water Pump Engine	Clarke Diesel (John Deere)	JU6H- UFADX8/ PE6068L228		305 HP	305 HP	Apr-2013	N/A FWG-0603	20200102	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit	CI	
Y-0001	TCC Cooling Tower		486		5,000 gpm	5,000 gpm		N/A Y-0001	30600701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> <li>Replacement Unit</li> </ul>		
	S. Alky Cooling Tower (Marley Cooling Tower)							N/A		<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	To be Replaced     To be Removed		
Y-0002	(Marley Cooling Tower)				5,000 gpm	5,000 gpm		Y-0002	30600701	New/Additional     To Be Modified	Replacement Unit     To be Replaced		
Y-0008	North Alky Cooling Tower				12,500 gpm	12,500 gpm		N/A Y-0008	30600701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
Y-0011	FCC & NP Cooling Tower				30,000 gpm	30,000 gpm		N/A Y-0011	30600701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
Y-0012	Hydrogen Plants Cooling Tower				10,000 gpm	10,000 gpm		N/A Y-0012	30600701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
CT TT-0006	Unit 07 Amine W-0745 Cooling Tower				3,000 gpm	3,000 gpm		N/A CT TT-0006	30600701	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
Collection Sump	WW System Collection Sump				1,200 gpm	1,200 gpm		N/A Collection	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed  Replacement Unit To be Replaced		
T-0845	Weir Box (WW)				1,200 gpm	1,200 gpm		Sump D-8000/D- 8001 D-8000/D- 8001	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed  Replacement Unit To be Replaced		
T-0844	Stilling Well (WW)				1,200 gpm	1,200 gpm		001 D-8000/D- 8001 D-8000/D- 8001	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0846	Stormwater Lift Station (SWLS)				1,200 gpm	1,200 gpm		D-8000/D- 8001 D-8000/D- 8001	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
T-0830	Stormwater Surge Tank (external floater)				109,660 bbl	109,660 bbl	1/1/2011	T-801/T-830 TO T-801/T-830 TO	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
S-1/T-1	Barscreen & Junction Box				1,200 gpm	1,200 gpm	-	D-829/D-830	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
API-894/ API-895	API Separators				1,200 gpm	1,200 gpm		D-829/D-830 D-829/D-830	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0829	SRO Reject Tank				30,5000 bbl	30,5000 bbl	pre-1971	N/A T-0829	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-801	Enhanced Biodegradation Tank				1,200 gpm	1,200 gpm	1987	T-801/T-830 TO T-801/T-830 TO	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed  Replacement Unit  To be Replaced		

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Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
T-836	Enhanced Biodegradation Tank				1,200 gpm	1,200 gpm	1998	T-836 TO T-836 TO	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-805	Flocculator				1,200 gpm	1,200 gpm		N/A T-805	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
DAF T-896	DAF Unit T-896				1,200 gpm	1,200 gpm		N/A DAF T-896	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
DAF T-806	DAF Unit T-806				1,200 gpm	1,200 gpm		N/A DAF T-806	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
T-897	DAF Surge Open Sump				1,200 gpm	1,200 gpm		N/A T-897	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
D-810/811	Walnut Hull Filters				1,200 gpm	1,200 gpm		N/A D-810/811	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
D-808/809	Mechanical Filters				1,200 gpm	1,200 gpm		N/A D-808/809	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
T-809	DAF Surge Tank				1,200 gpm	1,200 gpm		N/A T-809	30600503	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
TLO-1	Asphalt Truck Loading and Off-Loading Rack				350 bbl/hr	350 bbl/hr		N/A TLO-1	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
TL-2	Asphalt Truck Loading Rack #2				300 bbl/hr	300 bbl/hr		N/A TL-2	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
TL-4	Fuels Truck Loading Rack				3,571 bbl/hr	3,571 bbl/hr		TL-4 VRU TL-4 VCU TL-4	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
TL-7	CBO/LCO Truck Loading Rack				681 bbl/hr	681 bbl/hr		N/A TL-7	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
RLO-8	Railcar Loading and Off- Loading Rack				1,500 bbl/hr	1,500 bbl/hr		N/A RLO-8	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
RLO-19	Railcar Loading and Off- Loading Rack				3,950 bbl/hr	3,950 bbl/hr		N/A RLO-19	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
TLO-20	Asphalt/Pitch Truck Loading Rack				600 bbl/hr	600 bbl/hr		N/A TLO-20	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□ To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
TRLO-9	Molten Sulfur Truck/Railcar Loading Rack				330 LTPD	330 LTPD		N/A TRLO-9	40400150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
FUG-02-SP CRUDE	South Division Crude Unit						2009	N/A N/A	40388801	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		

HF Si	nclair Navajo Refining, LLC	2					Artesia Refinery				Application Date: Decemb	per 2023 Revisio	on 0
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/	Controlled by Unit # Emissions vented to	Source Classi- fication Code (SCC)	For Each Piece of E	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
					Unics	onitsy	Reconstruction <sup>2</sup>	Stack #		<b>- - - - - - - - - -</b>			
FUG-06-	Naphtha HDS Unit 06							N/A	40388801	Existing (unchanged)	□To be Removed		
NHDU	Napitila 11D3 Oliit 00							N/A	40388801	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
FUG-07-N	Amine Unit-Treating/Regen.							N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
AMINE	2							N/A	40388801	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
FUG-07-	0 W + 0+ 1							N/A	40200001	Existing (unchanged)	□To be Removed		
SWS1	Sour Water Stripper							N/A	40388801	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
FUG-08-								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed		
TRUCK RK	Loading Racks								40388801	New/Additional	Replacement Unit		
	-							N/A		To Be Modified	To be Replaced		
FUG-09-N	North Alkylation Unit (New-							N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
ALKY	Inside battery limits)							N/A	40388801	New/Additional	Replacement Unit		
								NI/A		To Be Modified	To be Replaced	_	
FUG-10-	FCC w/CVS							N/A	40388801	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
FCC	100 w/0 v3							N/A	40500001	To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed	_	
FUG-13- NHDU	Naphtha HDS Unit 13							N/A	40388801	New/Additional	Replacement Unit		
NHDU								IN/A		To Be Modified	To be Replaced		
FUG-18-	Merox/Merichem Treating							N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
LSR MEROX	Units							N/A	40388801	New/Additional	Replacement Unit		
TRT FUG-19-								N/A		To Be Modified  Fuiting (unchanged)	To be Replaced     To be Replaced		
NAPHTHA	Naptha Merox								40388801	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
	F							N/A		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FUG-20- ISOM	BenFree Unit							N/A	40388801	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
FUG-21-SP VACUUM								N/A	1000001	Existing (unchanged)	□To be Removed		
VACOOM	Flasher/Vacuum Unit							N/A	40388801	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	Replacement Unit     To be Perlaged		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>	_	
FUG-25-	ROSE Unit								40388801	New/Additional	□ Replacement Unit		
ROSE-2								N/A		To Be Modified	To be Replaced		
FUG-29-								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
BLENDER/ TK FARM	Light Oil Tankage							N/A	40388801	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
FUG-30- SRU2/TGTU	CDU2/CWC/CVC							N/A	40200001	Existing (unchanged)	□To be Removed		
511021010	SRU2/SWS w/CVS							N/A	40388801	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
FUG-31-								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
SRU3/TGTU	SRU3 Unit						2007		40388801	New/Additional	Replacement Unit		
3/TG I3							2007	N/A		□ To Be Modified	□ To be Replaced		
FUG-33-								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
DIST HDU	Diesel HDS Unit w/CVS							N/A	40388801	New/Additional	Replacement Unit		
EUC 24										To Be Modified	To be Replaced		
FUG-34- HYDROCR	WX Hydrocracker							N/A	40388801	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
ACKE R	w A Hydrocracker						2008	N/A	40300001	To Be Modified	Replacement Unit To be Replaced		
L			1		1	1			1		_ 10 80		

Number         Participants	HF Sin	clair Navajo Refining, LLO	2					Artesia Refinery				Application Date: Decemb	er 2023 Revisio	on 0
NG-35         Summary and participant set of the second set of the sec		Source Description	Make	Model #	Serial #	urer's Rated Capacity <sup>3</sup> (Specify	Permitted Capacity <sup>3</sup> (Specify	Manufacture <sup>2</sup> Date of Construction/	by Unit # Emissions vented to	Classi- fication	For Each Piece of	Equipment, Check One	(CI, SI, 4SLB, 4SRB,	
NATCAM     Senser Car Park     Frequency Lots     Frequency Lots     Frequency Lots     Frequency Lots     Frequency Lots       FLO-MAR     Reserv Consol     Reserver	FUG-35-							Reconstruction			<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
Image: problem in the second biology of the	SAT GAS	Saturates Gas Plant							27/4	40388801				
FLO 2-R0     Reves dunsis     Reves									N/A		To Be Modified	□ To be Replaced		
Image: state									N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
Interval	FUG-36-RO	Reverse Osmosis							N/A	40388801				
PLC3.78.0 U     Non-Part Like Press     Press														
UT     Num Pair Laines     Implicient pair Laines     Implicient pair Laines     Implicient pair Laines       100-41- 100-41     FBC bit 100-41     FBC bit 100-4	FUG-37-NP-								N/A					
PDC-H- PBC         PDC Cuia         PDC Cuia         PDC Cuia         PDC         First Sign (unchanged)         Che Removed (unchanged)         Che Removed (unchanged) <thche removed<br="">(unchanged)         Che Removed</thche>		North Plant Utilities							N/A	40388801		•		
Hierard     PRC base     PRe/Additional     Reglacement lunit     Reglacement lunit       FUG-45- ALX 7     South Alky (bai (W-7))     Image: South									NI/A			•	_	
PDC     NA	FUG-41-	<b>PDC</b> Unit							IN/A	40288801				
FIG 4.5 ALKY         such Alty Unit (W-76) ALKY         C To be Removed Figure (unchanged)         C To be Removed Figure (unchanged) <thc (unchanged)<="" figure="" th=""></thc>	PBC	r be Unit							N/A	40388801		•		
H04-32       South Aly Luit (W 70)       Image: second sec									N/A					
ALX     In the section of the sectin of the section of the section of the section of the section of		South Alky Unit (W-76)								40388801				
III.01-44 DIST-110-U ST-	ALKY								N/A			•		
DST- HOU     CVS hou     CM     NA     No. New/Additional     cheplacement unit       THUC-AS     CVS hou	FUG-44-	Gas Oil Hydrotreater (incl.							N/A		<ul> <li>Existing (unchanged)</li> </ul>			
FUG-45. DIST- HUR         GS 0I Hydrorenter (incl. CVS)         Image: CVS (inclusing display and the section of th	DIST- HDU	CVS)							NT/ A	40388801		Replacement Unit		
DIST. HDU         CVS)         CVS         CVS <thcvs< th="">         CVS         <thcvs< th=""> <thcvs< td=""><td>   </td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>N/A</td><td></td><td>To Be Modified</td><td>To be Replaced</td><td></td><td></td></thcvs<></thcvs<></thcvs<>									N/A		To Be Modified	To be Replaced		
Local Action         Constraint         Const									N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
FUG-34- FMM:FG       Prime G Uait       Prime G Uait       Image: Constraint of the sequence of the	DIST- HDU	CVS)							N/A	40388801	New/Additional	Replacement Unit		
FUG-3-b. PRMMC         Prime G Luit         Prime G Lui									1071		To Be Modified	To be Replaced		
PRMMG         Prime G Unit         College         N/A         4048801         Check/Additional	FUG-54-								N/A					
FUG-6-112 PLANT-1         Implement Hydrogen Plant         Implement Hydrogen Plant <thimplement Hydrogen Plant         <thimplement Hydrog</thimplement </thimplement 		Prime G Unit						2016	N/A	40388801				
PLANT-I         Hydrogen Plant	FUC (2 U2								21/4					
FUG-64-112       Hydrogen Plant       Hydrogen Plant       Image: Second Control (Second Control (Se									N/A	40200001				
FUG-64-12 PLANT-2       Hydrogen Plant       Image: Constraint of the semandary of the semand		Hydrogen Plant							N/A	40388801		•		
PLANT-2         Hydrogen Plant         CR         Hydrogen Plant         Revia Additional         Replacement Unit           FUG-70- CCR         CR Reformer (w/m battery limits)         CR	FUG-64-H2								N/A					
Image: Line of the optical line of the optical line of the log line line of the log line of the log line of the		Hydrogen Plant							10/A	40388801				
FUG-70- CCR       CCR Reformer (w/in battery limits)       Corr Reformer (w/in batery limits) <thcorr (w="" i<="" reformer="" td=""><td>   </td><td>riydrogen i min</td><td></td><td></td><td></td><td></td><td></td><td>2008</td><td>N/A</td><td>40500001</td><td>-</td><td>•</td><td></td><td></td></thcorr>		riydrogen i min						2008	N/A	40500001	-	•		
FUG-70- CCR       limits)       limits)       Replacement Unit       Replacement Unit         FUG-73-PC UTIL       Utilities       Image: Second Secon		CCR Reformer (w/in battery							N/A					
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$										40388801				
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	CCR								N/A		-	•		
UTIL       Utilities       Image: Constraint of the second of the									N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		Utilities							N/A	40388801	New/Additional	Replacement Unit		
WWTP CVS       Oil/Water Separator       Oil/Water Separator       Image: Constraint of the separator       Image: Constraint of	OTIL								19/14		To Be Modified	To be Replaced		
FUG-LPG       LPG Storage System       Image: Storage System       <									N/A			□To be Removed		
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	wwip cvs	Oil/Water Separator							N/A	40388801	,	•		
FUG-LPG       LPG Storage System       LPG Storage System </td <td></td> <td>•</td> <td></td> <td></td>												•		
$ \begin{array}{ c c c c c c c } \hline \end{tabular} \hline t$	THE LEE	1200							N/A	40300004	• • • •			
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	FUG-LPG	LPG Storage System							N/A	40388801				
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $									NI/A					
Image: Constraint of the constraint	T-0011	INT				32 120 bbl	32 120 kki			40301150				
T-0012       INT       32,130 bbl       32,130 bbl       32,130 bbl       32,130 bbl       N/A       + Existing (unchanged)       • To be Removed         T-0012       INT       0       N/A       - N/A       + 0301150       • Existing (unchanged)       • To be Removed         T-0012       N/A       N/A       - N/A       - N/A       • Existing (unchanged)       • To be Replacement Unit         T-0012       N/A       N/A       - N/A       - N/A       - Replacement Unit         T-0012       N/A       - N/A       - Replacement Unit       - Replacement Unit	1-0011	1181				52,150 001	52,150 001	pre-1973	T-0011	40501150				
T-0012 INT 32,130 bbl 32,130 bbl 32,130 bbl Pre-1973 T-0012 40301150 Bew/Additional Replacement Unit Bew/Additional To be Replaced To be Replaced To be Removed									N/A			•		
T 0020     INT     S4 390 bl     S4 390 bl     S4 390 bl     N/A     Existing (unchanged)     To be Removed	T-0012	INT				32,130 bbl	32,130 bbl			40301150				
T 0020 INT St 290 bl 54 290 bl 54 290 bl 54 290 bl St 29		/ •						pre-1973	T-0012					
									N/A					
	T-0020	INT				54,380 bbl	54,380 bbl	10/1/2020		40301150	••••••			
10/1/2020 T-0020 D To Be Modified D To be Replaced								10/1/2020	T-0020					

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Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0021	INT				54,380 bbl	54,380 bbl	10/1/2020	T-0021	40301150	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
T	19 JW							N/A		Existing (unchanged)	□To be Removed		
T-0022	INT				37,770 bbl	37,770 bbl	10/1/2020	T-0022	40301150	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	Replacement Unit     To be Benlaged		
					-			N/A		<ul> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>	_	
T-0023	INT				37,770 bbl	37,770 bbl			40301150	New/Additional	Replacement Unit		
					,		10/1/2020	T-0023		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0040	CR				820 bbl	820 bbl	pre-1973	T-0040	40301099	New/Additional	Replacement Unit		
							pre-1975	1-0040		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0041	CR				820 bbl	820 bbl	1973	T-0041	40301099	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
T 0040	LIED				(10111	(10111		Carbon Cannister	40201000	Existing (unchanged)	□To be Removed		
T-0049	HFR				610 bbl	610 bbl	pre-1971	T-0049	40301099	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>		_	
T-0055	CR				10,200 bbl	10,200 bbl			40301099	New/Additional	Replacement Unit		
1 0000	en				10,200 001	10,200 001	1979	T-0055	10501077	To Be Modified	□ To be Replaced		
					1			N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0056	INT				11,600 bbl	11,600 bbl	1071	T 0056	40301150	New/Additional	Replacement Unit		
							pre-1971	T-0056		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0059	CR				5,140 bbl	5,140 bbl	pre-1973	T-0059	40301099	New/Additional	Replacement Unit		
							P-1 // C			To Be Modified	To be Replaced		
								N/A		Existing (unchanged)	□To be Removed		
T-0061	CR				10,490 bbl	10,490 bbl	pre-1973	T-0061	40301099	New/Additional	Replacement Unit		
								N/A		To Be Modified	To be Replaced		
T-0063	CR				10,910 bbl	10,910 bbl			40301099	Existing (unchanged) New/Additional	To be Removed Replacement Unit		
1 0005	en				10,910 001	10,910 001	pre-1973	T-0063	40501077	To Be Modified	□ To be Replaced		
					1			N/A		Existing (unchanged)	□To be Removed		
T-0065	CR				10,490 bbl	10,490 bbl	1999	T 0065	40301099	New/Additional	Replacement Unit		
							1999	T-0065		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0075	CR				18,910 bbl	18,910 bbl	2003	T-0075	40301099	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0079	EXT				87,420 bbl	87,420 bbl	9/7/2008	T-0079	40301150	New/Additional	Replacement Unit		
								N/A		To Be Modified	To be Replaced To be Replaced		
T-0081	INT				109,660 bbl	109,660 bbl			40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Removed Replacement Unit		
1-0001	1141				109,000 001	109,000 001	2023	T-0081	10501079	■ To Be Modified	To be Replaced		
								N/A		■ For be Wildunied □Existing (unchanged)	□To be Removed		
T-0082	CR				65,870 bbl	65,870 bbl	0.517		40301099	New/Additional	Replacement Unit		
							2010	T-0082		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0106	INT				25,120 bbl	25,120 bbl	pre-1971	T-0106	40301150	New/Additional	Replacement Unit		
							pro 17/1	1 0100		To Be Modified	To be Replaced		

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Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/	Controlled by Unit # Emissions vented to	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
					,	,	Reconstruction <sup>2</sup>	Stack #					
T-0107	INT				25,120 bbl	25,120 bbl	pre-1971	N/A T-0107	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0108	INT				25,120 bbl	25,120 bbl	pre-1971	N/A T-0108	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□To be Removed □ Replacement Unit		
T-0109	INT				25,120 bbl	25,120 bbl	Pro 1971	N/A	40301150	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Replaced To be Removed Benlacement Unit		
1-0109	1111				25,120 001	25,120 001	pre-1971	T-0109 N/A	40301130	To Be Modified  Kitsting (unchanged)	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> <li>To be Removed</li> </ul>		<u> </u>
T-0110	CR				57,100 bbl	57,100 bbl	pre-1971	T-0110	40301099	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
T-0111	INT				10,080 bbl	10,080 bbl	pre-1973	N/A T-0111	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0112	INT				9,670 bbl	9,670 bbl	pre-1973	N/A T-0112	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□ To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
T-0117	EXT				15,470 bbl	15,470 bbl	pre-1971	N/A T-0117	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed  Replacement Unit To be Replaced		
T-0124	INT				6,710 bbl	6,710 bbl	1981	N/A T-0124	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□To be Removed □ Replacement Unit		
T-0400	CR				96,680 bbl	96,680 bbl	1983	N/A T-0400	40301099	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> <li>Replacement Unit</li> </ul>		
T-0401	EXT				56,650 bbl	56,650 bbl	1982	TK 401/411 TO	40301150	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> <li>Replacement Unit</li> </ul>		
T-0402	EXT				56,650 bbl	56,650 bbl	1982	TK 401/411 TO N/A	40301150	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	To be Replaced To be Removed Background		
					50,050 001	50,050 001	1983	T-0402 N/A	40301130	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> <li>To be Removed</li> </ul>		
T-0410	CR				34,920 bbl	34,920 bbl	1973	T-0410 TK 401/411	40301099	<ul> <li>New/Additional</li> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> <li>To be Removed</li> </ul>		
T-0411	EXT				55,950 bbl	55,950 bbl	pre-1971	TO TK 401/411 TO	40301150	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	Replacement Unit     To be Replaced		
T-0412	EXT				55,950 bbl	55,950 bbl	pre-1971	N/A T-0412	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0413	INT				24,490 bbl	24,490 bbl	pre-1971	N/A T-0413	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□ To be Removed □ Replacement Unit □ To be Replaced		
T-0415	INT				25,120 bbl	25,120 bbl	pre-1971	N/A T-0415	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□To be Removed □ Replacement Unit		
T-0417	INT				10,490 bbl	10,490 bbl		N/A	40301150	<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> <li>Replacement Unit</li> </ul>		
							pre-1973	T-0417		To Be Modified	□ To be Replaced		L

HF Sir	nclair Navajo Refining, LLO	2					Artesia Refinery				Application Date: Decemb	er 2023 Revisio	on 0
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0418	INT				20,720 bbl	20,720 bbl	>2021	T-0418	40301150	New/Additional	Replacement Unit		
							. 2021			To Be Modified	To be Replaced		
								N/A		Existing (unchanged)	□To be Removed		
T-0419	CR				11,000 bbl	11,000 bbl	pre-1973	T-0419	40301099	New/Additional     To Do Mandified	Replacement Unit     Ta ha Banka and		
								N/A		To Be Modified  Functions (unchanged)	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>		
T-0420	CR				10,490 bbl	10,490 bbl			40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	Replacement Unit		
1 0420	CR				10,190 001	10,490 001	pre-1973	T-0420	40501077	To Be Modified	□ To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed	_	
T-0422	CR				10,490 bbl	10,490 bbl			40301099	New/Additional	Replacement Unit		
							pre-1973	T-0422		To Be Modified	□ To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0423	CR				10,490 bbl	10,490 bbl	pre-1971	T-0423	40301099	New/Additional	Replacement Unit		
							pre-19/1	1-0423		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0431	CR				53,180 bbl	53,180 bbl	pre-1973	T-0431	40301099	New/Additional	Replacement Unit		
							Freedow			To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0432	CR				53,180 bbl	53,180 bbl	pre-1972	T-0432	40301099	New/Additional	Replacement Unit		
							-	27/4		To Be Modified	To be Replaced		
T 0422	CD				80 420 111	80.420.111		N/A	40201000	Existing (unchanged)	□To be Removed		
T-0433	CR				80,420 bbl	80,420 bbl	pre-1973	T-0433	40301099	<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	Replacement Unit     To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>		
T-0434	CR				80,420 bbl	80,420 bbl			40301099	New/Additional	□ Replacement Unit		
10.51	en				00,120 001	00,120 001	1979	T-0434	10501077	To Be Modified	□ To be Replaced		
			+		1			N/A		Existing (unchanged)	□To be Removed		
T-0435	EXT				5,040 bbl	5,040 bbl	1/1/1005	T 0 125	40301150	New/Additional	Replacement Unit		
							1/1/1997	T-0435		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
							Built 1976	T-0437	-	New/Additional	Replacement Unit		
T-0437	EXT				90,640 bbl	90,640 bbl	Relocated 2009		40301150	To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0438	CR				54,380 bbl	54,380 bbl	6/1/1978	T-0438	40301099	New/Additional	Replacement Unit		
								27/4		To Be Modified	To be Replaced		
T-0439	INT				108,740 bbl	108,740 bbl		N/A	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	□To be Removed		
1-0439	1181				108,740 001	108,740 001	11/1/1978	T-0439	40301130	To Be Modified	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
			+		+			N/A		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed	-	
T-0450	EXT				80,570 bbl	80,570 bbl			40301150	New/Additional	Replacement Unit		
1 0 10 0	2				00,070 001	00,070 001	1/1/1997	T-0450	10501150	To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0451	INT				6,850 bbl	6,850 bbl	1/1/2017		40301150	New/Additional	Replacement Unit		
							1/1/2016	T-0451		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0452	INT				6,850 bbl	6,850 bbl	1/1/2016	T-0452	40301150	New/Additional	Replacement Unit		
							1/1/2010	1-0452		To Be Modified	To be Replaced		
								N/A		<ul> <li>Existing (unchanged)</li> </ul>	□To be Removed		
T-0737	EXT				22,210 bbl	22,210 bbl	1/1/2009	T-0737	40301150	New/Additional	Replacement Unit		
										To Be Modified	To be Replaced		

Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact- urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Manufacture <sup>2</sup> Date of Construction/ Reconstruction <sup>2</sup>	Controlled by Unit # Emissions vented to Stack #	Source Classi- fication Code (SCC)	For Each Piece of	Equipment, Check One	RICE Ignition Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
T-0802	EXT				11,330 bbl	11,330 bbl	1/1/2002	N/A T-0802	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□ To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
T-0814	CR				11,190 bbl	11,190 bbl	2005	N/A T-0814	40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>□To be Removed</li> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
T-0815	CR				80,930 bbl	80,930 bbl	2005	N/A T-0815	40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		
T-0821	EXT				78,580 bbl	78,580 bbl	1/1/2016	N/A T-0821	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
T-0834	EXT				40,420 bbl	40,420 bbl	pre-1971	N/A T-0834	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed Replacement Unit To be Replaced		
T-0835	EXT				68,940 bbl	68,940 bbl	pre-1973	N/A T-0835	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed Replacement Unit To be Replaced		
T-0838	CR				30,640 bbl	30,640 bbl	4/1/1977	N/A T-0838	40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□ To be Removed □ Replacement Unit □ To be Replaced		
T-1225	EXT				125,890 bbl	125,890 bbl	2009	N/A T-1225	40301150	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
T-1227	CR				33,170 bbl	33,170 bbl	2009	N/A T-1227	40301099	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□ To be Removed □ Replacement Unit □ To be Replaced		
TVCU	Floating Roof Tank Landings Vapor Combustion Unit (VCU)					52 lb/hr		N/A N/A	30205021	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>		
Pigging	Pigging Operations	N/A	N/A	N/A	N/A	N/A		N/A Pigging	2310021801	<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed Replacement Unit To be Replaced		
T-801/T-830 TO	тох	John Zink PSC		TBD	10 MMBtu/hr	10 MMBtu/hr	8/28/2023	N/A T-801/T-830 TO		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed Replacement Unit To be Replaced		
T-836 TO	тох	John Zink PSC		TBD	10 MMBtu/hr	10 MMBtu/hr	8/28/2023	N/A T-836 TO		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	To be Removed  Replacement Unit  To be Replaced		
T-401/T-411 TO	тох	John Zink PSC		TBD	10 MMBtu/hr	10 MMBtu/hr	10/13/2021	N/A TK 401/411 TO		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> <li>To Be Modified</li> </ul>	□To be Removed □ Replacement Unit □ To be Replaced		

<sup>1</sup> Unit numbers must correspond to unit numbers in the previous permit unless a complete cross reference table of all units in both permits is provided.

<sup>2</sup> Specify dates required to determine regulatory applicability.

<sup>3</sup> To properly account for power conversion efficiencies, generator set rated capacity shall be reported as the rated capacity of the engine in horsepower, not the kilowatt capacity of the generator set.

<sup>4</sup> "4SLB" means four stroke lean burn engine, "4SRB" means four stroke rich burn engine, "2SLB" means two stroke lean burn engine, "CI" means compression ignition, and "SI" means spark ignition

#### Table 2-B: Insignificant Activities<sup>1</sup> (20.2.70 NMAC) OR Exempted Equipment (20.2.72 NMAC)

All 20.2.70 NMAC (Title V) applications must list all Insignificant Activities in this table. All 20.2.72 NMAC applications must list Exempted Equipment in this table. If equipment listed on this table is exempt under 20.2.72.202.B.5, include emissions calculations and emissions totals for 202.B.5 "similar functions" units, operations, and activities in Section 6, Calculations. Equipment and activities exempted under 20.2.72.202 NMAC may not necessarily be Insignificant under 20.2.70 NMAC (and vice versa). Unit & stack numbering must be consistent throughout the application package. Per Exemptions Policy 02-012.00 (see http://www.env.nm.gov/aqb/permit/aqb\_pol.html ), 20.2.72.202.B NMAC Exemptions do not apply, but 20.2.72.202.A NMAC exemptions do apply to NOI facilities under 20.2.73 NMAC. List 20.2.72.301.D.4 NMAC Auxiliary Equipment for Streamline applications in Table 2-A. The List of Insignificant Activities (for TV) can be found online at https://www.env.nm.gov/wp-

content/uploads/sites/2/2017/10/InsignificantListTitleV.pdf. TV sources may elect to enter both TV Insignificant Activities and Part 72 Exemptions on this form.

Unit Number	Source Description	Manufacturer	Model No. Serial No.	Max Capacity Capacity Units	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5) Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Manufacture /Reconstruction <sup>2</sup> Date of Installation /Construction <sup>2</sup>	For Each Piece of	Equipment, Check Onc
T-0001	DAF Waste Talon Tank				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1-0001	DAI waste faibli faik				N/A		To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0002	DAF Waste Talon Tank				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1-0002	DAI waste faion faik				N/A		To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0003	DAF Waste Talon Tank				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1-0005	DAI waste faibli faik				N/A		To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0004	DAF Waste Talon Tank				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1-0004	DAI waste faibh faik				N/A	To Bel     Existin     Existin     New/A     To Bel     Existin     New/A     To Bel     Existin     New/A     To Bel     Existin     New/A     To Bel     Existin     New/A	To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0026	Brine - Inorganic				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0020	Brine morgane				N/A		□ To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0028	Scrubber Lime - Inorganic				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0020	Serubber Ehne morganie				N/A		□ To Be Modified	<ul> <li>To be Replaced</li> </ul>
T-0031	Spent Caustic - Inorganic				20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0001	Spent Causto Inorganio				N/A		□ To Be Modified	To be Replaced
T-0042	Pressurized - Naphthas				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0042	ressurized ruphtius				N/A		□ To Be Modified	To be Replaced
T-0045	Pressurized - Propane/Butane				20.2.72.202.B.5		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0015	Tropane Daane				N/A		□ To Be Modified	To be Replaced
T-0046	Pressurized - Isobutane				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1 0010	Trobulled Incontaile				N/A		□ To Be Modified	To be Replaced
T-0064	Caustic - Inorganic				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	To be Replaced
T-0071	Pressurized - Propane				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
/*	riopane				N/A		To Be Modified	To be Replaced
T-0072	Pressurized - Propane				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	□ To be Replaced
T-0073	Pressurized - Propane				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
/-	Tropane				N/A		To Be Modified	To be Replaced

Application Date: December 2023

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Unit Number	Source Description	Manufacturer	Model No. Serial No.	Max Capacity Capacity Units	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5) Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Manufacture /Reconstruction <sup>2</sup> Date of Installation /Construction <sup>2</sup>	- For Each Piece o	f Equipment, Check Onc
T-0074	Pressurized - Propane				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>New/Additional</li> </ul>	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	To be Replaced
T-0076	Pressurized - Propane				20.2.72.202.B.5		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	□ To be Replaced
T-0114	Pressurized - n-Butane				20.2.72.202.B.5		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		□ To Be Modified	□ To be Replaced
T-0115	Pressurized - n-Butane				20.2.72.202.B.5		Existing (unchanged)	To be Removed
1-0115	Fressurized - II-Butane				N/A		<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>
					20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed
T-0116	Pressurized - Isobutane				N/A		<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>
					20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> </ul>	To be Removed
T-0119	Pressurized - Isobutane						New/Additional	Replacement Unit
					N/A		To Be Modified	To be Replaced
T-0446	Calcium Chloride - Inorganic				20.2.72.202.B.2		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	To be Replaced
<b>T</b> 0 1 1 <b>T</b>					20.2.72.202.B.2		Existing (unchanged)	To be Removed
T-0447	Sulfuric Acid - Inorganic				N/A		<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>
					20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> </ul>	To be Removed
T-0448	Antiscalant - Inorganic				N/A		New/Additional	Replacement Unit
							<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>
T-0449	Cleaner - Inorganic				20.2.72.202.B.2		New/Additional	Replacement Unit
					N/A		To Be Modified	□ To be Replaced
T-0453	Calcium Chloride - Inorganic				20.2.72.202.B.2		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
1-0455	Calcium Chloride - morganie				N/A		To Be Modified	To be Replaced
					20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> </ul>	□ To be Removed
T-0460	Sulfur - Inorganic				N/A		New/Additional     To Bo Modified	Replacement Unit     To be Replaced
							<ul> <li>To Be Modified</li> <li>Existing (unchanged)</li> </ul>	<ul> <li>To be Replaced</li> <li>To be Removed</li> </ul>
T-0465	RO Water				20.2.72.202.B.2		<ul> <li>New/Additional</li> </ul>	Replacement Unit
					N/A		To Be Modified	To be Replaced
T-0466	RO Water				20.2.72.202.B.2		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
					N/A		To Be Modified	To be Replaced
m 0.4-7					20.2.72.202.B.2		Existing (unchanged)	□ To be Removed
T-0467	Sulfuric Acid - Inorganic				N/A		<ul> <li>New/Additional</li> <li>To Be Modified</li> </ul>	<ul> <li>Replacement Unit</li> <li>To be Replaced</li> </ul>
					20.2.72.202.B.2		<ul> <li>Existing (unchanged)</li> </ul>	To be Removed
T-0468	Brine - Inorganic						New/Additional	Replacement Unit
					N/A		To Be Modified  Fvicting (unchanged)	To be Replaced To be Replaced
T-0600	Soda Ash - Inorganic				20.2.72.202.B.2		Existing (unchanged) New/Additional	<ul> <li>To be Removed</li> <li>Replacement Unit</li> </ul>
	e				N/A		□ To Be Modified	To be Replaced

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Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup> Date of Installation	For Each Piece of Equipment, Chec	k Onc
			Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	/Construction <sup>2</sup>		
T 0002					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0803	DAF Waste - Wastewater				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
<b>T</b> 0004					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0804	DAF Waste - Wastewater				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
					20.2.72.202.B.2		Existing (unchanged) D To be Removed	
T-0807	Caustic - Inorganic				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0809	Wastewater				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
				940	20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0816	Amine			GAL	N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0829	RO Reject Tank				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0839	Condensate Water				N/A		<ul> <li>New/Additional</li> <li>Replacement Ur</li> <li>To Be Modified</li> <li>To be Replaced</li> </ul>	it
					20.2.72.202.B.2		■ Existing (unchanged) □ To be Removed	
T-0840	Water				N/A		New/Additional     Replacement Ur     To Be Modified     To be Replaced	it
					20.2.72.202.B.2		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-0841	Calcium Chloride - Inorganic				N/A		New/Additional     Replacement Ur     To be Madified	it
					20.2.72.202.B.2		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-0891	Groundwater				N/A		New/Additional     Replacement Ur	it
					20.2.72.202.B.2		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-0892	Groundwater				N/A		New/Additional     Replacement Ur	it
					20.2.72.202.B.2		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-1221	RO Water				N/A		New/Additional     Replacement Ur	
					N/A 20.2.72.202.B.2		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-1222	RO Water				20.2. /2.202.B.2 N/A		New/Additional     Replacement Ur	
				84.000			<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-1223	Fresh Caustic - Inorganic			84,000	20.2.72.202.B.2		New/Additional     Replacement Ur	
				GAL	N/A		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
T-1224	Filter Backwash - Wastewater				20.2.72.202.B.2		New/Additional     Replacement Ur	
					N/A		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
SSM Misc 1	Catalyst Handling				20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>If the Removed</li> <li>New/Additional</li> <li>Replacement Ur</li> </ul>	
					N/A		<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>■ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>	
-	Gas Fueling Tanks			500	20.2.72.202.B.5		<ul> <li>Existing (unchanged)</li> <li>To be Removed</li> <li>New/Additional</li> <li>Replacement Ur</li> </ul>	
				GAL	N/A		□ To Be Modified □ To be Replaced	

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup>	For Each Piece of Equipment, Check Onc
Onit Number	Source Description	Manufacturer	Serial No.         Capacity Units         Insignificant Activity citation (e.g. IA #1.a)           500         20.2.72.202.B.5		Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction <sup>2</sup>	
	Diesel Fueling Tanks			500	20.2.72.202.B.5		■ Existing (unchanged) □ To be Removed □ New/Additional □ Replacement Unit
-	Dieser Fueling Tanks			GAL	N/A		□ To Be Modified □ To be Replaced
	Compline Leastions				20.2.72.202.B.5		■ Existing (unchanged) □ To be Removed □ New/Additional □ Replacement Unit
-	Sampling Locations				N/A		□ New/Additional     □ Replacement Unit     □ To Be Modified     □ To be Replaced

<sup>1</sup> Insignificant activities exempted due to size or production rate are defined in 20.2.70.300.D.6, 20.2.70.7.Q NMAC, and the NMED/AQB List of Insignificant Activities, dated September 15, 2008. Emissions from these insignificant activities do not need to be reported, unless specifically requested.

<sup>2</sup> Specify date(s) required to determine regulatory applicability.

#### Table 2-C: Emissions Control Equipment

Unit and stack numbering must correspond throughout the application package. Only list control equipment for TAPs if the TAP's maximum uncontrolled emissions rate is over its respective threshold as listed in 20.2.72 NMAC, Subpart V, Tables A and B. In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions.

Control Equipment Unit No.	Control Equipment Description	Date Installed	Controlled Pollutant(s)	Controlling Emissions for Unit Number(s) <sup>1</sup>	Efficiency (% Control by Weight)	Method used to Estimate Efficiency
T-801/T-830 TO	Thermal Oxidizer	8/28/2023	VOC	T-801/T-830	99%	Vendor Guarantee
T-836 TO	Thermal Oxidizer	8/28/2023	VOC	T-836	99%	Vendor Guarantee
T-401/T-411 TO	Thermal Oxidizer	10/13/2021	VOC	T-401/T-411	99%	Vendor Guarantee
<sup>1</sup> List each control de	evice on a separate line. For each control device, list all e	mission units o	controlled by the control device.			

#### Table 2-D: Maximum Emissions (under normal operating conditions)

#### ✓ This Table was intentionally left blank because it would be identical to Table 2-E.

Maximum Emissions are the emissions at maximum capacity and prior to (in the absence of) pollution control, emission-reducing process equipment, or any other emission reduction. Calculate the hourly emissions using the worst case hourly emissions for each pollutant. For each pollutant, calculate the annual emissions as if the facility were operating at maximum plant capacity without pollution controls for 8760 hours per year, unless otherwise approved by the Department. List Hazardous Air Pollutants (HAP) & Toxic Air Pollutants (TAPs) in Table 2-I. Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "- " symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

Unit No.	N	Эx		0	V	C	SC	Эх	PI	٧	PM	10 <sup>1</sup>	PM	2.5 <sup>1</sup>	Н	<sub>2</sub> S	Le	ad
Onit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr										
																		L
Totals																		

<sup>1</sup>Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but PM is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

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#### Table 2-E: Requested Allowable Emissions

Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E<sup>4</sup>).

	N	Dх	C	0	V	C	S	Эх	PI	Иı	PM	10 <sup>1</sup>	PM	2.5 <sup>1</sup>	н	<sub>2</sub> S	Le	ad
Unit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
B-0008	12.90	56.50	19.67	86.16	1.29	5.64	8.04	13.94	1.78	7.80	1.78	7.80	1.78	7.80	-	-	-	-
B-0009	4.89	21.41	9.04	39.61	0.98	4.28	2.89	12.67	1.82	7.98	1.82	7.98	1.82	7.98	-	-	-	-
H-0009	3.96	17.34	4.03	17.63	0.26	1.20	1.64	2.84	0.36	1.60	0.36	1.60	0.36	1.60	-	-	-	-
H-0011	9.52	31.73	3.48	15.30	0.23	1.00	1.42	2.46	0.31	1.38	0.31	1.38	0.31	1.38	-	-	-	-
H-0018	3.49	15.27	2.93	12.82	0.19	0.84	1.19	2.07	0.26	1.16	0.26	1.16	0.26	1.16	-	-	-	-
H-0019	2.90	12.46	4.94	21.64	0.32	1.42	2.02	3.50	0.45	2.00	0.45	2.00	0.45	2.00	-	-	-	-
H-0020	4.82	21.09	8.23	36.07	0.54	2.36	3.37	5.84	0.75	3.26	0.75	3.26	0.75	3.26	-	-	-	-
H-0028	2.17	9.50	1.13	4.93	0.07	0.32	0.46	0.80	0.10	0.45	0.10	0.45	0.10	0.45	-	-	-	-
H-0030	3.19	13.98	3.84	16.90	0.25	1.10	1.57	2.71	0.40	1.52	0.40	1.52	0.40	1.52	-	-	-	-
H-0040	3.78	16.56	3.84	16.90	0.25	1.10	1.57	2.71	0.40	1.52	0.40	1.52	0.40	1.52	-	-	-	-
H-0312	4.62	20.24	3.20	14.03	0.21	0.92	1.31	2.27	0.29	1.27	0.29	1.27	0.29	1.27	-	-	-	-
H-0352, H-0353 H-	9.00	39.42	18.30	80.15	1.20	5.25	8.07	15.56	1.70	7.25	1.70	7.25	1.70	7.25	-	-	-	-
H-0355	2.52	11.04	2.56	11.22	0.17	0.73	1.13	2.18	0.23	1.02	0.23	1.02	0.23	1.02	-	-	-	-
H-0362, H-0363, H-	6.88	30.11	11.44	50.09	0.75	3.28	5.04	9.73	1.03	4.53	1.03	4.53	1.03	4.53	-	-	-	-
H-0421	2.43	10.64	2.47	10.82	0.16	0.71	1.01	1.74	0.22	0.98	0.22	0.98	0.22	0.98	-	-	-	-
H-0464	0.52	2.29	0.88	3.85	0.06	0.25	0.36	0.62	0.08	0.40	0.08	0.40	0.08	0.40	-	-	-	-
H-0600	4.70	20.44	7.69	33.66	0.50	2.20	3.14	5.43	0.70	3.05	0.70	3.05	0.70	3.05	-	-	-	-
H-0601	3.51	15.37	7.14	31.26	0.47	2.05	2.91	5.04	0.65	2.83	0.65	2.83	0.65	2.83	-	-	-	-
H-2421	1.22	5.32	2.47	10.82	0.16	0.71	0.98	1.61	0.22	0.98	0.22	0.98	0.22	0.98	-	-	-	-
H-2501	3.60	15.77	7.20	31.54	0.72	3.15	4.35	7.19	0.99	4.35	0.99	4.35	0.99	4.35	-	-	-	-
H-3101	0.33	1.45	0.99	4.34	0.07	0.29	0.41	0.71	0.09	0.40	0.09	0.40	0.09	0.40	-	-	-	-
H-3402	1.56	6.83	4.68	20.50	0.31	1.36	1.89	3.12	0.43	1.89	0.43	1.89	0.43	1.89	-	-	-	-
H-3403	0.96	4.20	2.93	12.82	0.19	0.84	1.16	1.92	0.26	1.16	0.26	1.16	0.26	1.16	-	-	-	-
H-5401	0.77	3.38	0.64	2.82	0.12	0.51	0.72	1.25	0.16	0.70	0.16	0.70	0.16	0.70	-	-	-	-
H-8801/8802	8.66	37.95	13.91	60.91	0.91	3.99	2.85	4.96	1.26	5.51	1.26	5.51	1.26	5.51	-	-	-	-
H-9851	4.21	18.45	20.22	88.56	2.02	8.84	6.32	11.00	2.79	12.30	2.79	12.30	2.79	12.30	-	-	-	-
H-0473 (SRU2 TGI)	6.50	28.50	27.70	121.10	0.10	0.60	30.00	81.80	1.20	2.10	3.50	8.36	3.50	8.36	0.30	1.40	-	-
H-3103 (SRU3-TGD)	6.50	28.50	15.00	65.70	0.10	0.60	30.00	81.80	1.10	2.10	3.40	8.36	3.40	8.36	0.30	1.40	-	-
FCC REGEN	34.92	101.80	121.79	106.69	15.66	68.60	27.85	61.00	25.00	109.50	22.88	95.55	22.88	95.55	-	-	-	-
FL0400	3.47	5.45	14.23	22.35	26.01	32.70	4.48	3.92	-	-	-	-	-	-	0.05	0.04	-	-
FL0401	1.66	1.85	6.82	7.58	19.72	2.51	57.35	5.88	-	-	-	-	-	-	0.61	0.06	-	-
FL0402	8.11	2.21	33.29	9.08	98.18	7.72	98.54	5.58	-	-	-	-	-	-	1.05	0.06	-	-
FL0403	2.74	2.53	11.25	10.38	32.54	13.57	1.10	0.76	-	-	-	-	-	-	0.01	0.01	-	-

	N	Ox		0	V	C	5	Ох	PI	л <sup>1</sup>	PM	10 <sup>1</sup>	PM	<b>2</b> 5 <sup>1</sup>	Н	<sub>2</sub> S	ء ا	ead
Unit No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/y
FL0404	11.70	23.49	48.01	96.40	160.50	99.85	39.92	11.14	-		-	tony yr	-	-	0.42	0.12	-	
MG-0001	1.84	8.06	1.61	7.06	1.84	8.06	3.48E-03	0.02	0.09	0.40	0.09	0.40	0.09	0.40	-	-	-	-
MG-0001 MG-0002	1.84	8.06	1.61	7.06	1.84	8.06	3.48E-03	0.02	0.09	0.40	0.09	0.40	0.09	0.40	-	-	-	-
MG-0002 MG-0003	0.09	0.40	1.13	4.97	0.04	0.19	1.72E-03	0.02	0.09	0.40	4.54E-03	0.02	########	0.40	-	-	-	-
MG-0003 MG-0004	4.60	0.23	4.03	0.20	4.60	0.19	8.70E-03	4.35E-04	0.23	0.02	0.23	0.02	0.23	0.02	-	-	-	-
SG-0100	1.61	0.23	0.35	0.20	0.13	0.23	6.47E-04	1.62E-04	0.23	0.01	0.23	0.01	0.23	0.01	-	-	-	-
SG-0100	1.67	0.40	0.36	0.09	0.13	0.03	6.72E-04	1.68E-04	0.12	0.03	0.11	0.03	0.12	0.03	-	-	-	-
SG-0101 SG-0102	0.07	0.42	0.30	0.09	0.03	0.03	1.23E-03	3.08E-04	3.26E-03	8.16E-04	3.26E-03	8.16E-04	#######	8.16E-04		-	-	-
FWG-0600	2.49	0.02	2.16	0.20	2.49	0.01	4.68E-03	2.34E-04	0.12	0.01	0.12	0.01	0.12	0.01	-	-	-	-
FWG-0601	2.49	0.12	2.16	0.11	2.49	0.12	4.68E-03	2.34E-04 2.34E-04	0.12	0.01	0.12	0.01	0.12	0.01	-	-	-	-
FWG-0602	2.49	0.12	2.16	0.11	2.49	0.12	4.68E-03	2.34E-04	0.12	0.01	0.12	0.01	0.12	0.01	-		-	-
FWG-0603			1.75	0.09	2.49	0.12	4.08E-03		0.12	0.01	0.12	0.01	0.12	0.01		-		
Y-0001	2.02	0.10			0.21	0.10		1.90E-04	0.10	1.15	0.158	0.69	0.00059	0.00260	-	-	-	-
	-	-	-	-			-	-							-	-	-	-
Y-0002 Y-0008	-	-	-	-	0.21	0.92	-	-	0.26	1.15 2.68	0.16	0.69	0.0006	0.003	-	-	-	-
	-	-	-	-			-	-	0.61			1.62	0.0014	0.0061	-	-	-	-
Y-0011 Y-0012	-	-	-	-	1.26	5.52 1.84	-	-	0.53	2.30	0.32	1.38	0.0012	0.005	-	-	-	-
	-	-	-	-	0.42		-	-	0.18	0.77		0.46		0.0017	-	-	-	-
CT TT-0006	-	-	-	-	1.08	4.73	-	-	0.16	0.69	0.09	0.42	0.0004	0.002	-	-	-	-
Collection collector sump, T- 345 Weir Box, T- 344 Stilling Well, T-0846 SWKS)					0.02	0.08												
-0830 tormwater urge Tank					1.34	5.85												
S1/T1 API-894/API- 895					1.37E-04	6.02E-04												
T-801/T-836					1.34	5.85												
T-805 Flocculator					0.00	0.01												
T-896/T-806 DAF					1.64	7.18												
T-897 DAF Surge Open Sump					0.01	0.02												
D-810/811 & D-808/809 Filters					1.08E-07	4.72E-07												
T-809 DAF Surge Tank					0.004	0.02												
TLO-1	-	-	-	-	14.57	14.46	-	-	· ·	-	-	-	-	-	0.01	0.01	-	
TL-2	-	-	-	-	12.49	3.75	-	-	-	-	-	-	-	-	0.01	0.002	-	-
	-				12.77	5.15		_						-	0.01	0.002	_	1

Unit No.	N	Ox	C	0	V	C	SC	Эх	PI	٧1	PM	10 <sup>1</sup>	PM2	2.5 <sup>1</sup>	H	<sub>2</sub> S	Le	ad
Offic No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
TL-7	-	-	-	-	12.17	1.86	-	-	-	-	-	-	-	-	3.19E-05	4.88E-06	-	-
RLO-8	-	-	-	-	19.93	6.44	-	-	-	-	-	-	-	-	0.01	0.001	-	-
RLO-19	-	-	-	-	65.55	11.72	-	-	-	-	-	-	-	-	0.03	0.003	-	-
TLO-20	-	-	-	-	24.97	3.75	-	-	-	-	-	-	-	-	0.01	0.002	-	-
TRLO-9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	0.005	0.02	-	-
TL4-VCU	1.97	1.23	1.97	1.22	0.050	0.0013	0.51	0.014	0.11	0.066	0.11	0.07	0.11	0.066	-	-	-	-
Fugitives					108.87	476.85												
Tanks						319.83									0.72	0.80		
T-801/T-830 TO	2.84	12.45	1.64	7.18	0.22	0.96	-	-	0.15	0.67	0.15	0.67	0.15	0.67	-	-	-	-
T-836 TO	2.84	12.45	1.64	7.18	0.22	0.96	-	-	0.15	0.67	0.15	0.67	0.15	0.67	-	-	-	-
T-401/T-411 TO	2.84	12.45	1.64	7.18	0.22	0.96	-	-	0.15	0.67	0.15	0.67	0.15	0.67				
Totals	223.05	747.56	488.16	1,292.86	656.07	1,183.38	363.64	389.75	50.29	209.51	51.97	204.60	50.77	199.36	3.54	3.95	0.00	0.00

<sup>1</sup> Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10

#### Table 2-F: Additional Emissions during Startup, Shutdown, and Routine Maintenance (SSM)

This table is intentionally left blank since all emissions at this facility due to routine or predictable startup, shutdown, or scehduled maintenance are no higher than those listed in Table 2-E and a malfunction emission limit is not already permitted or requested. If you are required to report GHG emissions as described in Section 6a, include any GHG emissions during Startup, Shutdown, and/or Scheduled Maintenance (SSM) in Table 2-P. Provide an explanations of SSM emissions in Section 6 and 6a.

All applications for facilities that have emissions during routine our predictable startup, shutdown or scheduled maintenance (SSM)<sup>1</sup>, including NOI applications, must include in this table the Maximum Emissions during routine or predictable startup, shutdown and scheduled maintenance (20.2.7 NMAC, 20.2.72.203.A.3 NMAC, 20.2.73.200.D.2 NMAC). In Section 6 and 6a, provide emissions calculations for all SSM emissions reported in this table. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications

Unit No.	N	Ox	C	0	VO	C	SC	x	PI	M <sup>2</sup>	PM	10 <sup>2</sup>	PM	2.5 <sup>2</sup>	H <sub>2</sub>	<u>s</u>	Le	ead
Offic NO.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
Flare Malf Cap		10.0		10.0		10.0		10.0								1		
SSM FL-HEP- PORT	11.56	0.09	50.12	0.38	106.7	0.80	0.11	0.001							0.001	<		
SSM Flare Cap	162.9	18.3	1243	77	1376.3	68.7	1133.4	14.9							12.04	0.16		
SSM H-0473	6.5	0.03	27.7	0.12	0.1	0.0005	135	0.38	11.53	0.03	11.53	0.03	11.53	0.03	1.44	0.004		
SSM H-3103	6.5	0.03	15	0.07	0.1	0.0005	50	0.23	4.93	0.02	4.93	0.02	4.93	0.02	0.53	0.002		
SSM H-9851	11.23	1.35	20.2	2.4	2	0.2	6.32	0.3	2.8	0.3	2.8	0.3	2.8	0.3				
SSM Pigging					24.7	0.64												
SSM T-0737					0.24	0.004									0.02	<		
SSM Tanks Misc					51.9	8.1									0.02	0.004		
SSM Tanks VCU	0.17	0.037	0.17	0.033	2.6	0.21	0.05	0.02	0.009	0.002	0.009	0.002	0.009	0.002	0.001	<		
SSM-2MISC	17	1.9	127.1	7.8	137.7	6.9	129.3	1.6	0.06	0.02	0.06	0.02	0.06	0.02	0.7	0.1		
Totals		31.73		97.83		95.58		27.42		0.37		0.41		0.41		1.27		0.00

(https://www.env.nm.gov/aqb/permit/aqb\_pol.html) for more detailed instructions. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

<sup>1</sup> For instance, if the short term steady-state Table 2-E emissions are 5 lb/hr and the SSM rate is 12 lb/hr, enter 7 lb/hr in this table. If the annual steady-state Table 2-E emissions are 21.9 TPY, and the number of scheduled SSM events result in annual emissions of 31.9 TPY, enter 10.0 TPY in the table below.

<sup>2</sup> Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

#### Table 2-G: Stack Exit and Fugitive Emission Rates for Special Stacks

I have elected to leave this table blank because this facility does not have any stacks/vents that split emissions from a single source or combine emissions from more than one source listed in table 2-A.
Additionally, the emission rates of all stacks match the Requested allowable emission rates stated in Table 2-E.

Use this table to list stack emissions (requested allowable) from split and combined stacks. List Toxic Air Pollutants (TAPs) and Hazardous Air Pollutants (HAPs) in Table 2-I. List all fugitives that are associated with the normal, routine, and non-emergency operation of the facility. Unit and stack numbering must correspond throughout the application package. Refer to Table 2-E for instructions on use of the "-" symbol and on significant figures.

	Serving Unit		Ox	c	0	V	ос	S	Эх	Р	М	PN	/10	PM	2.5	☐ H₂S or	Lead
Stack No.	Number(s) from Table 2-A	lb/hr	ton/yr	lb/hr	ton/yr												
	Totals																

#### Table 2-H: Stack Exit Conditions

Unit and stack numbering must correspond throughout the application package. Include the stack exit conditions for each unit that emits from a stack, including blowdown venting parameters and tank emissions. If the facility has multiple operating scenarios, complete a separate Table 2-H for each scenario and, for each, type scenario name here:

Stack	Serving Unit Number(s) from	Orientation (H	Rain Caps	Height Above	Temp.	Flow	Rate	Moisture by	Velocity	Inside
Number	Table 2-A	Horizontal V=Vertical)	(Yes or No)	Ground (ft)	(F)	(acfs)	(dscfs)	Volume (%)	(ft/sec)	Diameter (ft)
T-801/T-830 TO	T-801/T-830	V	Ν	12' 8 3/8"	1500	364			30	5.50
T-836 TO	T-836	v	Ν	12' 8 3/8"	1500	364			30	5.50
T-401/T-411 TO	T-401/T-411	V	Ν	12' 8 3/8"	1500	364			30	5.50

## Table 2-J: Fuel

#### Specify fuel characteristics and usage. Unit and stack numbering must correspond throughout the application package.

	Fuel Type (low sulfur Diesel,	Fuel Source: purchased commercial, pipeline quality natural gas, residue gas,		Speci	fy Units		
Unit No.	ultra low sulfur diesel, Natural Gas, Coal,)	raw/field natural gas, residue gas, raw/field natural gas, process gas (e.g. SRU tail gas) or other	Lower Heating Value	Hourly Usage	Annual Usage	% Sulfur	% Ash
T-801/T-830 TO	Propane	Other	91.5 MMBtu/kgal	0.75 kgal/Hr	6552.50 kgal/yr	0	0
T-836 TO	Propane	Other	91.5 MMBtu/kgal	0.75 kgal/Hr	6552.50 kgal/yr	0	0
T-401/T-411 TO	Propane	Other	91.5 MMBtu/kgal	0.75 kgal/Hr	6552.50 kgal/yr	0	0

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#### Table 2-K: Liquid Data for Tanks Listed in Table 2-L

For each tank, list the liquid(s) to be stored in each tank. If it is expected that a tank may store a variety of hydrocarbon liquids, enter "mixed hydrocarbons" in the Composition column for that tank and enter the corresponding data of the most volatile liquid to be stored in the tank. If tank is to be used for storage of different materials, list all the materials in the "All Calculations" attachment, run the newest version of TANKS on each, and use the material with the highest emission rate to determine maximum uncontrolled and requested allowable emissions rate. The permit will specify the most volatile category of liquids that may be stored in each tank. Include appropriate tank-flashing modeling input data. Use additional sheets if necessary. Unit and stack numbering must correspond throughout the application package.

					Vapor	Average Stor	age Conditions	Max Stora	ge Conditions
Tank No.	SCC Code	Material Name	Composition	Liquid Density (Ib/gal)	Molecular Weight (Ib/Ib*mol)	Temperature (°F)	True Vapor Pressure (psia)	Temperature (°F)	True Vapor Pressure (psia)
T-0081	40301099	High Vapor Pressure	Varies	7.1	58	66	6.5	100	11.1
T-0082	40301099	Low Vapor Pressure	Varies	Varies	409	470	0.00013	510	0.00019

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#### Table 2-L: Tank Data

Include appropriate tank-flashing modeling input data. Use an addendum to this table for unlisted data categories. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary. See reference Table 2-L2. Note: 1.00 bbl = 10.159 M3 = 42.0 gal

Tank No.	Date Installed	Materials Stored	<b>Seal Type</b> (refer to Table 2-LR below)	<b>Roof Type</b> (refer to Table 2- LR below)	Сара		Diameter (M)	Vapor Space (M)	(from Ta	llor able VI-C)	Paint Condition (from Table VI-	Annual Throughput (gal/yr)	Turn- overs
				En below)	(bbl)	(M <sup>3</sup> )			Roof	Shell	C)	(Bai\λi)	(per year)
T-0081	2010	High Vapor Pressure	Primary Seal: Mechanical Shoe Secondary Seal: Rim Mounted	IF	109,660	17,406	42.7	N/A	WH	WН	Average	613,200,000	N/A
T-0082	2010	Low Vapor Pressure	N/A	FX	65,870	10,456	33	N/A	AS	AS	Average	252,000,000	N/A

#### Table 2-P: Greenhouse Gas Emissions

Applications submitted under 20.2.70, 20.2.72, & 20.2.74 NMAC are required to complete this Table. Power plants, Title V major sources, and PSD major sources must report and calculate all GHG emissions for each unit. Applicants must report potential emission rates in short tons per year (see Section 6.a for assistance). Include GHG emissions during Startup, Shutdown, and Scheduled Maintenance in this table. For minor source facilities that are not power plants, are not Title V, or are not PSD, there are three options for reporting GHGs 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHG as a second separate unit; OR 3) check the following box.

By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

		<b>CO₂</b> ton/yr	N₂O ton/yr	<b>CH</b> ₄ ton/yr	<b>SF</b> ₅ ton/yr	PFC/HFC ton/yr <sup>2</sup>					<b>Total GHG</b> Mass Basis ton/yr <sup>4</sup>	Total CO₂e ton/yr <sup>5</sup>
Unit No.	GWPs <sup>1</sup>	1	298	25	22,800	footnote 3						
T-801/T- 830 TO	mass GHG	5983.61	0.43	0.1	0	0					5984.14	6114.38
	CO <sub>2</sub> e	5983.61	128.38	2.39	0	0					5584.14	
Т-836 ТО	mass GHG	5983.61	0.43	0.1	0	0					5984.14	6114.38
	CO <sub>2</sub> e	5983.61	128.38	2.39	0	0						
T-401/T- 411 TO	mass GHG	5983.61	0.43	0.1	0	0					5984.14	6114.38
	CO2e	5983.61	128.38	2.39	0	0						
	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO2e	17050.00	1.20	0.2								
Total	mass GHG		1.29	0.3							17952.41	18343.13
	CO <sub>2</sub> e	17950.82	385.14	7.17								

<sup>1</sup> GWP (Global Warming Potential): Applicants must use the most current GWPs codified in Table A-1 of 40 CFR part 98. GWPs are subject to change, therefore, applicants need to check 40 CFR 98 to confirm GWP values.

<sup>2</sup> For **HFCs** or **PFCs** describe the specific HFC or PFC compound and use a separate column for each individual compound.

<sup>3</sup> For each new compound, enter the appropriate GWP for each HFC or PFC compound from Table A-1 in 40 CFR 98.

<sup>4</sup> Green house gas emissions on a mass basis is the ton per year green house gas emission before adjustment with its GWP.

<sup>5</sup> CO<sub>2</sub>e means Carbon Dioxide Equivalent and is calculated by multiplying the TPY mass emissions of the green house gas by its GWP.

# **Section 3**

# **Application Summary**

The <u>Application</u> <u>Summary</u> shall include a brief description of the facility and its process, the type of permit application, the applicable regulation (i.e. 20.2.72.200.A.X, or 20.2.73 NMAC) under which the application is being submitted, and any air quality permit numbers associated with this site. If this facility is to be collocated with another facility, provide details of the other facility including permit number(s). In case of a revision or modification to a facility, provide the lowest level regulatory citation (i.e. 20.2.72.219.B.1.d NMAC) under which the revision or modification is being requested. Also describe the proposed changes from the original permit, how the proposed modification will affect the facility's operations and emissions, de-bottlenecking impacts, and changes to the facility's major/minor status (both PSD & Title V).

The **<u>Process</u> Summary** shall include a brief description of the facility and its processes.

<u>Startup, Shutdown, and Maintenance (SSM)</u> routine or predictable emissions: Provide an overview of how SSM emissions are accounted for in this application. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on SSM emissions.

## Facility Description/ Process Summary

HF Sinclair Navajo Refining LLC ("Navajo") owns and operates the Artesia Refinery, located along Highway 82, partially within and partially outside of the city limits of Artesia, in Eddy County, New Mexico (see Section 8 Maps). The Artesia Refinery has a crude oil capacity of 110,000 barrels per day. The facility process units include atmospheric and vacuum distillation, fluid catalytic cracking ("FCC"), alkylation, isomerization, saturates gas plants, amine units, sulfur recovery units ("SRU"), and various hydrodesulphurization units ("HDS"). Products from the refining processes include, but are not limited to, gasoline of various grades, kerosene, diesel, liquefied petroleum gas ("LPG"), jet fuel (primarily JP-8), carbon black oil, and asphalt products.

The emissions from the refining processes include nitrogen oxides (NOx), carbon monoxide (CO), volatile organic compounds (VOC), sulfur dioxide (SO2), particulate matter (i.e., PM, PM10, and PM2.5), hydrogen sulfide (H2S), sulfuric acid mist (SAM), hazardous air pollutants (HAP) and greenhouse gases (GHG)

## **Permit Application Summary**

Navajo is submitting this application for a Significant Permit Revision of Permit No. PSD-0195M40, in accordance with 20.2.72.219.D and 20.2.72.402 New Mexico Administrative Code ("NMAC"). This revision is being submitted to; (1) update storage tank representations for Tanks T-0081 and T-0082 and conduct a change of service for Tank T-0081, (2) install a thermal oxidizer to control Tank T-801 or T-830 (T-801/T-830 TO), (3) install a thermal oxidizer to control tank T-401 or T-411 (T-401/411 TO), and (4) install a thermal oxidizer to control Tank T-836 (T-836 TO). Additional details regarding these changes are provided in Sections 6, 7, and 20 of this permit application.

## Biodegradation Tanks T-0801, T-0830, & T-0836 – Thermal Oxidizer Authorization

Enhanced Biodegradation Tanks T-0801 and T-0836 are equipped with activated sludge to degrade organic compounds found in the wastewater system. These tanks are aerated, providing oxygen to the activated sludge, and vent to atmosphere; the activated sludge achieves 95% removal of organics. Hot temperatures caused reduced biological activity of the activated sludge media, resulting in a reduction in VOC control. With this application, Tank T-0830 will also be used as an alternative to T-0801. Navajo has installed two

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thermal oxidizers (both 10 MMBtu/hr) in order to collect and control organics being vented. These oxidizer systems have a performance guarantee of >99%, which meets or exceeds the control efficiency of the activated sludge. One oxidizer will continuously service tank T-0836. The other oxidizer will either service Tank T-0801 or Tank T-0830. Both Tank T-0830 and T-0801 will be in service, however only one will be routed to the thermal oxidizer at any given time. Utilization of the thermal oxidizer systems will ensure continued compliance with the current emission limits in Table 106.I.

With this application, Navajo requests inclusion of these previously installed thermal oxidizers to the PSD permit. Navajo requests T-0801 and T-0836 be allowed to operate utilizing either activated sludge techniques, or thermal oxidation, depending on refinery operational need.

## Storage Tanks 0401 & 0411 - New Thermal Oxidizer Authorization

A single new thermal oxidizer (10 MMBtu/hr) was installed to control Tanks 401 and 411 to reduce organic compound emissions. The thermal oxidizer is designed to control one or both tanks as needed. The thermal oxidizer is portable and will be located in one of two locations as indicated in the diagram below.



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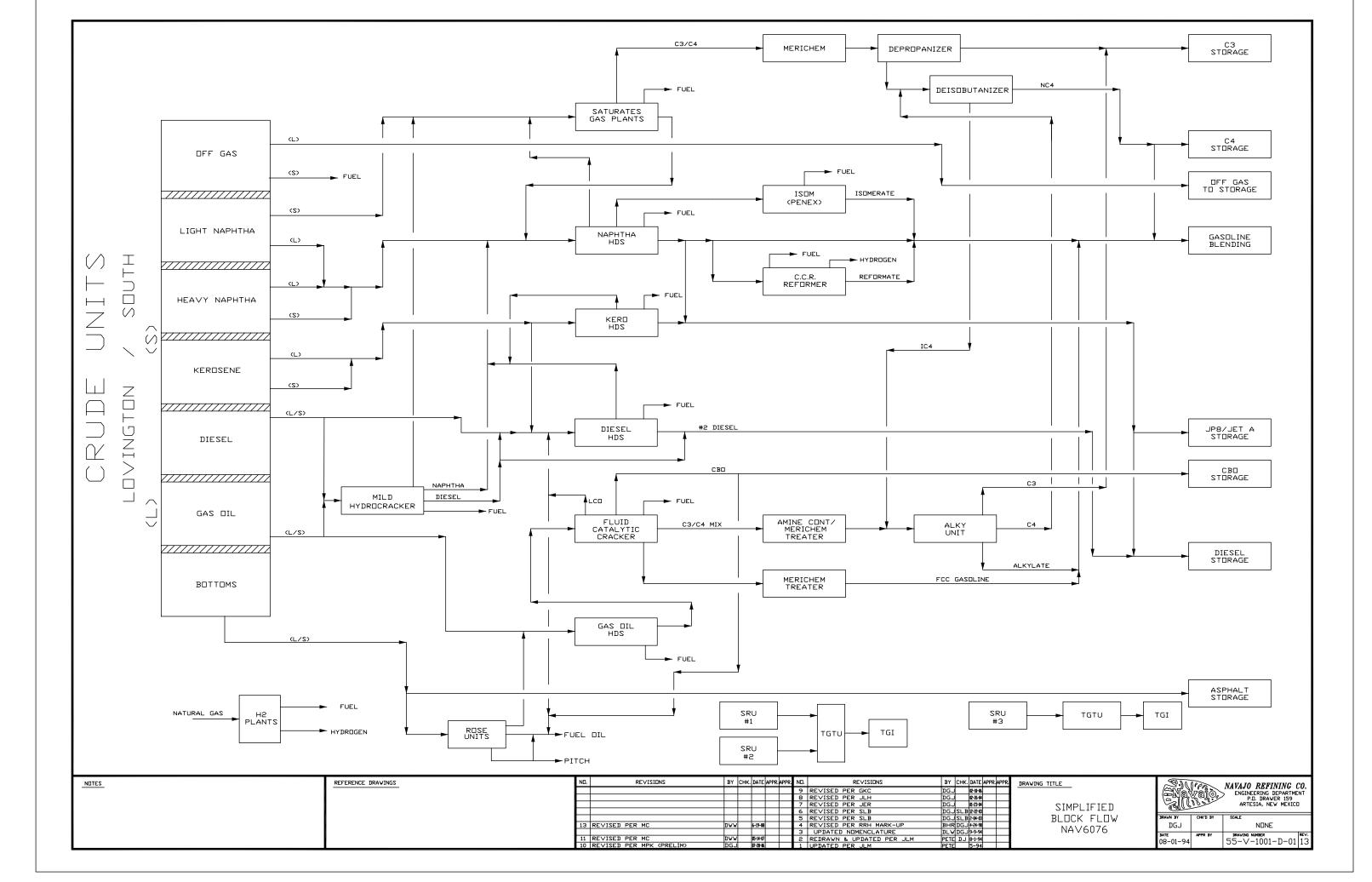
#### Storage Tanks 81 & 82 Representations and Change of Service

HF Sinclair requests correction to the tank representations of Tanks 81 and 82; the diameters of these tanks were inadvertently swapped during a previous permitting action. Additionally, the service of Tank 81 will be changed from fuel oil to crude oil. To reduce emissions associated with this change of service, Tank 81 will be converted from a fixed roof tank to an internal floating roof tank.

# **Process Flow Sheet**

A **process flow sheet** and/or block diagram indicating the individual equipment, all emission points and types of control applied to those points. The unit numbering system should be consistent throughout this application.

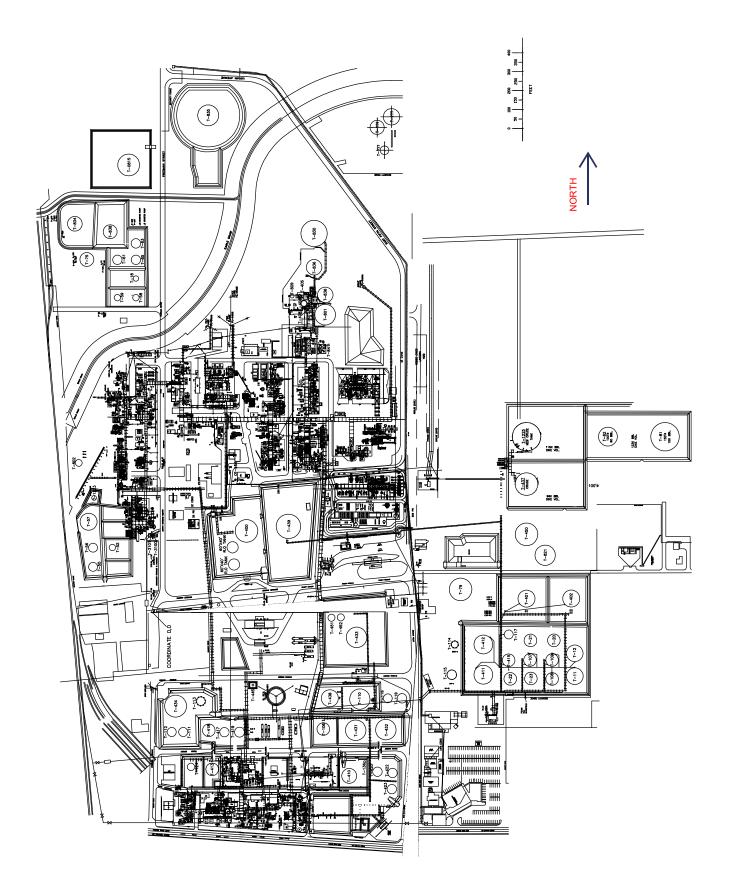
A process flow diagram for the refinery is included in this section.



# Plot Plan Drawn to Scale

A <u>plot plan drawn to scale</u> showing emissions points, roads, structures, tanks, and fences of property owned, leased, or under direct control of the applicant. This plot plan must clearly designate the restricted area as defined in UA1, Section 1-D.12. The unit numbering system should be consistent throughout this application.

A plot plan is included in this section.



# **All Calculations**

**Show all calculations** used to determine both the hourly and annual controlled and uncontrolled emission rates. All calculations shall be performed keeping a minimum of three significant figures. Document the source of each emission factor used (if an emission rate is carried forward and not revised, then a statement to that effect is required). If identical units are being permitted and will be subject to the same operating conditions, submit calculations for only one unit and a note specifying what other units to which the calculations apply. All formulas and calculations used to calculate emissions must be submitted. The "Calculations" tab in the UA2 has been provided to allow calculations to be linked to the emissions tables. Add additional "Calc" tabs as needed. If the UA2 or other spread sheets are used, all calculation spread sheet(s) shall be submitted electronically in Microsoft Excel compatible format so that formulas and input values can be checked. Format all spread sheets and calculations such that the reviewer can follow the logic and verify the input values. Define all variables. If calculation spread sheets are not used, provide the original formulas with defined variables. Additionally, provide subsequent formulas showing the input values for each variable in the formula. All calculations, including those calculations are imbedded in the Calc tab of the UA2 portion of the application, the printed Calc tab(s), should be submitted under this section.

**Tank Flashing Calculations**: The information provided to the AQB shall include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., NOI, permit, or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis. If Hysis is used, all relevant input parameters shall be reported, including separator pressure, gas throughput, and all other relevant parameters necessary for flashing calculation.

**SSM Calculations**: It is the applicant's responsibility to provide an estimate of SSM emissions or to provide justification for not doing so. In this Section, provide emissions calculations for Startup, Shutdown, and Routine Maintenance (SSM) emissions listed in the Section 2 SSM and/or Section 22 GHG Tables and the rational for why the others are reported as zero (or left blank in the SSM/GHG Tables). Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on calculating SSM emissions. If SSM emissions are greater than those reported in the Section 2, Requested Allowables Table, modeling may be required to ensure compliance with the standards whether the application is NSR or Title V. Refer to the Modeling Section of this application for more guidance on modeling requirements.

**Glycol Dehydrator Calculations**: The information provided to the AQB shall include the manufacturer's maximum design recirculation rate for the glycol pump. If GRI-Glycalc is used, the full input summary report shall be included as well as a copy of the gas analysis that was used.

**Road Calculations:** Calculate fugitive particulate emissions and enter haul road fugitives in Tables 2-A, 2-D and 2-E for:

- 1. If you transport raw material, process material and/or product into or out of or within the facility and have PER emissions greater than 0.5 tpy.
- 2. If you transport raw material, process material and/or product into or out of the facility more frequently than one round trip per day.

#### Significant Figures:

A. All emissions standards are deemed to have at least two significant figures, but not more than three significant figures.B. At least 5 significant figures shall be retained in all intermediate calculations.

**C.** In calculating emissions to determine compliance with an emission standard, the following rounding off procedures shall be used:

- (1) If the first digit to be discarded is less than the number 5, the last digit retained shall not be changed;
- (2) If the first digit discarded is greater than the number 5, or if it is the number 5 followed by at least one digit other than the number zero, the last figure retained shall be increased by one unit; and
- (3) If the first digit discarded is exactly the number 5, followed only by zeros, the last digit retained shall be rounded upward if it is an odd number, but no adjustment shall be made if it is an even number.

(4) The final result of the calculation shall be expressed in the units of the standard.

Form-Section 6 last revised: 5/3/16

**Control Devices:** In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions. The applicant can indicate in this section of the application if they chose to not take credit for the reduction in emission rates. For notices of intent submitted under 20.2.73 NMAC, only uncontrolled emission rates can be considered to determine applicability unless the state or federal Acts require the control. This information is necessary to determine if federally enforceable conditions are necessary for the control device, and/or if the control device produces its own regulated pollutants or increases emission rates of other pollutants.

#### Biodegradation Tanks T-0801 & T-0836 – Thermal Oxidizer Authorization

Enhanced Biodegradation Tanks T-0801 and T-0836 are currently represented as having sludge that achieves a 95% control efficiency for organic compounds. The thermal oxidizers proposed in this project have a control efficiency of 99% or greater, which meet the 95% control efficiency required by the permit. Combustion emissions from the thermal oxidizers were calculated using EPA's AP-42 Ch. 1.5 for LPG Combustion. Emissions associated with the combustion of the assist gas fuel for the thermal oxidizers has been provided with this application.

#### Storage Tanks 0401 & 0411 - New Thermal Oxidizer Authorization

Tanks 401 and 411 are currently represented as releasing emissions to the atmosphere without add-on vapor control. The thermal oxidizer proposed for this project has a control efficiency of 99% or greater, which will result in lower emissions of organic compounds. Combustion emissions from the thermal oxidizers were calculated using EPA's AP-42 Ch. 1.5 for LPG Combustion. Emissions associated with the combustion of the assist gas fuel for the thermal oxidizer has been provided with this application.

#### Storage Tanks 81 & 82 Representations and Change of Service

The diameters of Tanks 81 and 82 were inadvertently swapped in a previous permitting action and are being corrected in this project. Additionally, Tank 81 will undergo a change of service from fuel oil to crude oil. Tank 81 will be converted from a fixed roof tank to an internal floating roof tank in order to mitigate emissions resulting from this change of service. Storage tank emissions were calculated using EPA's AP-42 Ch. 7.1 for Liquid Storage Tanks.

# Section 6.a

# **Green House Gas Emissions**

(Submitting under 20.2.70, 20.2.72 20.2.74 NMAC)

**Title V (20.2.70 NMAC), Minor NSR (20.2.72 NMAC), and PSD (20.2.74 NMAC)** applicants must estimate and report greenhouse gas (GHG) emissions to verify the emission rates reported in the public notice, determine applicability to 40 CFR 60 Subparts, and to evaluate Prevention of Significant Deterioration (PSD) applicability. GHG emissions that are subject to air permit regulations consist of the sum of an aggregate group of these six greenhouse gases: carbon dioxide (CO<sub>2</sub>), nitrous oxide (N<sub>2</sub>O), methane (CH<sub>4</sub>), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur hexafluoride (SF<sub>6</sub>).

#### **Calculating GHG Emissions:**

**1.** Calculate the ton per year (tpy) GHG mass emissions and GHG CO<sub>2</sub>e emissions from your facility.

**2.** GHG mass emissions are the sum of the total annual tons of greenhouse gases without adjusting with the global warming potentials (GWPs). GHG CO<sub>2</sub>e emissions are the sum of the mass emissions of each individual GHG multiplied by its GWP found in Table A-1 in 40 CFR 98 <u>Mandatory Greenhouse Gas Reporting</u>.

**3.** Emissions from routine or predictable start up, shut down, and maintenance must be included.

**4.** Report GHG mass and GHG CO<sub>2</sub>e emissions in Table 2-P of this application. Emissions are reported in <u>short</u> tons per year and represent each emission unit's Potential to Emit (PTE).

**5.** All Title V major sources, PSD major sources, and all power plants, whether major or not, must calculate and report GHG mass and CO2e emissions for each unit in Table 2-P.

**6.** For minor source facilities that are not power plants, are not Title V, and are not PSD there are three options for reporting GHGs in Table 2-P: 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHGs as a second separate unit; 3) or check the following  $\square$  By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

#### Sources for Calculating GHG Emissions:

- Manufacturer's Data
- AP-42 Compilation of Air Pollutant Emission Factors at http://www.epa.gov/ttn/chief/ap42/index.html
- EPA's Internet emission factor database WebFIRE at http://cfpub.epa.gov/webfire/
- 40 CFR 98 <u>Mandatory Green House Gas Reporting</u> except that tons should be reported in short tons rather than in metric tons for the purpose of PSD applicability.

• API Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry. August 2009 or most recent version.

• Sources listed on EPA's NSR Resources for Estimating GHG Emissions at http://www.epa.gov/nsr/clean-air-act-permitting-greenhouse-gases:

#### Global Warming Potentials (GWP):

Applicants must use the Global Warming Potentials codified in Table A-1 of the most recent version of 40 CFR 98 Mandatory Greenhouse Gas Reporting. The GWP for a particular GHG is the ratio of heat trapped by one unit mass of the GHG to that of one unit mass of CO<sub>2</sub> over a specified time period.

"Greenhouse gas" for the purpose of air permit regulations is defined as the aggregate group of the following six gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. (20.2.70.7 NMAC, 20.2.74.7 NMAC). You may also find GHGs defined in 40 CFR 86.1818-12(a).

#### Metric to Short Ton Conversion:

Short tons for GHGs and other regulated pollutants are the standard unit of measure for PSD and title V permitting programs. 40 CFR 98 <u>Mandatory Greenhouse Reporting</u> requires metric tons.

1 metric ton = 1.10231 short tons (per Table A-2 to Subpart A of Part 98 – Units of Measure Conversions)

#### Biodegradation Tanks T-0801 & T-0836 – Thermal Oxidizer Authorization

Greenhouse Gas emissions associated with the combustion of fuel for the thermal oxidizers has been provided with this application.

#### Storage Tanks 0401 & 0411 - New Thermal Oxidizer Authorization

Greenhouse Gas emissions associated with the combustion of fuel for the thermal oxidizers has been provided with this application.

#### Storage Tanks 81 & 82 Representations and Change of Service

No Greenhouse Gas emissions are expected to occur from the tank diameter correction and change of service in this project.

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#### HOLLYFRONTIER NAVAJO REFINERY

AP-42 Chapter 7.1 Organic Liquid Storage Tanks (06/2020)

#### Table 1. Floating Roof Tanks (EXT, INT) Emissions Summary

Commodity	Tanks	Net Throughput	VOC
Commodity	Taliks	bbl/yr	tpy
Crude Oil	T-0437, T-1225	14,600,000	4.1
Ethanol	T-0452	0	0.0
Gasolines & Gasoline Blendstocks	Reformates: T-0011, T-0012, T-0079 Alkylates: T-0108, T-0109, T-0415 Isom Gasolines: T-0107, T-0401, T-0411	0	0.0
Light Cat Naphtha	T-0402, T-0821	0	0.0
Sour Naphtha	T-0439, T-0450	0	0.0
Sour Water	T-0106, T-0435, T-0737, T-0802	0	0.0
Gas Oil	T-0400a	0	0.0
Straight Run Diesel	T-0451, T-0834, T-0835	0	0.0
Straight Run Kerosene	T-0413	0	0.0
Sweet Naphtha	T-0056, T-0112, T-0117, T-0412	0	0.0
	TOTAL	14,600,000	4.107
		Table 106.E	105.96

Totals plus T-0400, T-0418 and T-0434 retrofitted as INT

#REF!

#REF! Total HAPS, tpy = #REF!

#REF!

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AP-42 Chapte

#### Table 1. Flc

	H2S	HAPs
C	tpy	tpy
Crude Oil	0.00	0.0
Ethanol	-	0
Gasolines & G	-	0.0
Light Cat Nap	-	0.0
Sour Naphtha	-	0.0
Sour Water	-	0.00
Gas Oil	-	0.000
Straight Run [	-	0.000
Straight Run K	-	0.0000
Sweet Naphth	-	0.00
	0.003	0.043
	0.83	

#REF!

#REF!

#REF!

Total HAPS,

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# Table 1. Flo

Cc
Crude Oil
Ethanol
Gasolines & G
Light Cat Napł
Sour Naphtha
Sour Water
Gas Oil
Straight Run D
Straight Run K
Sweet Naphth

# #REF! Total HAPS,

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#### HOLLYFRONTIER NAVAJO REFINERY

AP-42 Chapter 7.1 Organic Liquid Storage Tanks (06/2020)

#### Table 2. Floating Roof Tanks (EXT, INT) Emissions Detailed Calculations

	-				
				1	
Tank ID	Construction Reconstruction	Month OR	Stored	Stored	Table PSD-NM-(
	Modification Date	Annual	Commodity	Commodity	
					Typical Liquid Stored
			Per Tank Applicability Analysis by Artesia	Per Artesia Speciation from API4723A	
			<u>TK DATA</u>	<u>TK DATA</u>	
THIS NEEDS 1	TO BE THE FIRST ROV	V OF THE DETAIL TABL	E. INSERT ROWS BELOV	W AND DRAG EQUATIONS	AS NEEDED FOR ADDIT
T-81 service	change from asphalt to	o crude oil and convert fi	om CR to a IFR tank		
T-0081	1/1/2010	Annual			
THIS NEEDS 1	TO BE THE LAST ROW	OF THE DETAIL TABLE	. INSERT ROWS BELOV	V AND DRAG EQUATIONS A	AS NEEDED FOR ADDITI

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		INPUTS					
Tank ID	106C 0195-M39	Surrogated Chemical	Surrogated Chemical	Maximum Hourly Throughput	Net Throughput	Are Seal Gap Is	H2S in Liquid
	Most Volatile Category of Allowable Liquids to be Stored			Q <sub>H</sub>		Maintained with Gaps < 1/8 in.?	H2S <sub>liq</sub>
				bbl/hr	#REF!	#REF!	
		For VOC	For HAPs			No - Avg. Fitting Yes - Tight Fitting	AP14723A
							7783-06-4
THIS NEEDS	1						
T-81 service	2						
T-0081	High Vapor Pressure	Crude Oil	Supply System - Crude Oil	5,200	14,600,000	Avg. Fitting	1.25E-03
THIS NEEDS	1						

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									TANK CHARACTERIS	
Tank ID	H2S in Liquid	Tank Type	Tank Diameter	Tank Shell Height	Shell Capacity	Tank	Tank	Deck	Deck Type	
	H2S <sub>liq</sub>		D	Hs		Insulated	Construction	Construction		
	ppm		ft	ft	gallons					
		INT EXT EXT-GEO EXT-CR				YES-ALL-CTE YES-ALL-CYCLE YES-SHELL NO	Riveted-Bolted Welded	Riveted-Bolted Welded	Continous Sheet Panel Unknown	
		<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	
THIS NEEDS										
T-81 service										
T-0081	12.50	INT	140.00	40.00	4,605,720	NO	Welded	Welded	Unknown	
THIS NEEDS										

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AP-42 Chapte

	ГІСЅ								Т
Tank ID	Deck Type (EFR)	Primary Seal	Rim Seal System Secondary Seal		Deck Seam Length	Self or Column	Column Construction Details	Tank Shell Paint	Tank Roof Paint
				Deck Seam Type	L <sub>seam</sub>	Supported Roof?			
					ft	]			
	Steel Peripheral Pontoon (SPP) Steel Double Deck (SDD)	Mechanical Shoe Liquid-mounted Vapor-mounted	None Shoe-mounted Rim-mounted	5 ft wide; 6 ft wide; 7 ft wide; 5 x 7.5 ft rectangular; 5 x 12 ft rectangular Unknown		Self-Supported Column	9"x7" built-up columns 8" diameter pipe columns Tank Specific Unknown		
	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>
THIS NEEDS									
T-81 service									
T-0081	SPP	Mechanical Shoe	Rim-mounted	-	-	-	-	White	White
THIS NEEDS 1									

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AP-42 Chapte

	NK PAINT			C	HEMICAL PRO	PERTIES			METEO	ROLOGICAL I	DATA								
Tank ID	Shell Paint	int Roof Paint	Shell									Broduct Catogory	Liquid Molecular Weight	Vapor Molecular Weight	Density of the Liquid	Average Wind Speed	Atmosph. Pressure	Daily Maximum Ambient Temp.	Daily Minimum Ambient Temp.
	Condition	Condition		Product Category	ML	Mv	WL	v	P <sub>A</sub>	T <sub>AX</sub>	T <sub>AN</sub>								
					lb/lbmole	lb/lbmole	lb/gal	mph	psia	°F	°F								
	New Average Aged	New Average Aged	Light Rust Dense Rust Gunite Lining	Organic Liquids Crude Oil Petroleum Stock															
	<u>TK DATA</u>	<u>TK DATA</u>	<u>TK DATA</u>	<u>CHEM DATA</u>	<u>CHEM DATA</u>	<u>CHEM DATA</u>	CHEM DATA	MET DATA	MET DATA	<u>MET DATA</u>	MET DATA								
THIS NEEDS																			
T-81 service																			
T-0081	New	New	Light Rust	Crude Oil	207	58	7.10	9.0	13.1	77.9	50.0								
THIS NEEDS																			

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### Table 2. Flo

#### Alena Miro 4/21/2021 - Use avg. of monthly avg

					TANK TEMPERATU				
Tank ID	Daily Total Solar Insulation Factor	Tank Shell Surface Solar Absorptance	Tank Roof Surface Solar Absorptance	Daily Average Temp.	Liquid Bulk Temp. based on Ambient Met Data	Monintored Liquid Bulk Temperature	Liquid Bulk Temp.	Daily Average Liquid Surface Temp.	<b>Total HAPs</b> §112(b)
	I	αs	$\alpha_{R}$	T <sub>AA</sub>	Т <sub>в</sub> (АР-42)	T <sub>B</sub> (Monitored)	Т <sub>в</sub>	T <sub>LA</sub>	
	Btu/ft^2d	unitless	unitless	°R	°R	°R	°R	°R	
		AP-42, Ch. 7.1, Table 7.1-6	AP-42, Ch. 7.1, Table 7.1-6	AP-42, Ch. 7.1, Eq. 1-30	AP-42, Ch. 7.1, Eq. 1-31 INT, EXT-GEO, EXT-CR Eq. 2-8 EXT w/ SPP Eq. 2-11 EXT w/ SDD	Ops Data	Max. Monitored vs AP-42 Estimate	AP-42, Ch. 7.1, Eq. 2-5 INT, EXT-GEO, EXT CR Eq. 2.7 EXT w/ SPP Eq. 2-10 EXT w/ SDD	Based on Surrogate for HAPs
	<u>MET DATA</u>					Avg of Monthly Avg		If tank is fully insulated then $T_{LA} = T_B$	<u>API 4723A</u>
THIS NEEDS									
T-81 service									
T-0081	1,711.9	0.17	0.17	523.6	524.5		524.5	525.6	2.94
THIS NEEDS 1									

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		REGULATORY ANALYSIS				TANK PRESSURE V
Tank ID	MACT CC Group 1 Group 2 Storage Vessel	TVP Regulatory Limit (MACT/NSPS)	True Vapor Pressure at Daily Avg Temp. (T <sub>LA</sub> )	True Vapor Pressure at Daily Avg Temp. (T <sub>LA</sub> )		
		Limit and Analysis		TVP	P <sub>VA</sub> Calculated	P <sub>VA</sub> Adjusted
			psia	psia	psia	psia
		TVP per date, tank type, content		Max Vapor Pressure (psia) Table 106C PSD-NM-0195-M39	AP-42, Ch. 7.1, Eq. 1-25 Petroleum Eq. 1-26 Org Liq Trumbore Asphalts	Adjusted to Min Calculated vs Regulatory Limit
					If P <sub>VA</sub> > Limit TVP cell will be automatically highlighted	Used on Loss Calculation
THIS NEEDS						
T-81 service						
T-0081	Group 2	TVP < 11.1 psia (NSPS Kb, HAPs<4wt%,V>20,000gal)	11.1		6.5	6.5
THIS NEEDS	1					

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	ARIABLES		
Tank ID	Vapor Pressure Function (P <sub>VA</sub> )	Vapor Pressure Function (TVP Limit)	
	Р*	P*max	
	unitless	unitless	
	AP-42	AP-42	
	Ch. 7.1	Ch. 7.1	
	Eq. 2-4	Eq. 2-4	
	If P <sub>VA</sub> /P <sub>A</sub> >1,	If P <sub>VA</sub> /P <sub>A</sub> >1,	
	$P_{VA}/P_A$ , else Eq. 2-	•// //	
	4	4	
THIS NEEDS			
T-81 service			
T-0081	0.170	0.441	
THIS NEEDS			

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			RIM	SEAL LOSSES				DEC	CK FITTING LOSS
Tank ID	Zero Wind Speed Rim Seal Loss Factor	Wind Speed Dependent Rim Seal Loss Factor	Seal-Related Wind Speed Exponent	Average Ambient Wind Speed at the Tank Site	Product Factor	Rim Seal Loss Max Hourly	Rim Seal Loss	Total Deck Fitting Loss Factor	Deck Fitting Loss Max Hourly
	K <sub>Ra</sub>	K <sub>Rb</sub>	n	V <sub>tank</sub>	κ <sub>c</sub>		L <sub>R</sub>	F <sub>F</sub> = ∑(N <sub>Fi</sub> * K <sub>fi</sub> )	
	lbmole/ft*yr	lbmole/(mph) <sup>n</sup> ft*yr	unitless	mph	unitless	lb/hr	#REF!	lbmole/yr	lb/hr
	AP-42 CH. 7.1 Table 7.1-8 Varies if fittings are avg. or tight	AP-42 CH. 7.1 Table 7.1-8 Varies if fittings are avg. or tight	AP-42 CH. 7.1 Table 7.1-8 Varies if fittings are avg. or tight	AP-42 Ch. 7.1 Eq. 2-3 Note 1	AP-42 Ch. 7.1 Eq. 2-3 Notes	AP-42, Ch. 7.1, Eq. 2-13	AP-42, Ch. 7.1, Eq. 2-13	AP-42, Ch. 7.1, Eq. 2-14	AP-42, Ch. 7.1, Eq. 2-13
	<u>AP-42 Tank</u> <u>Factors</u>	AP-42 Tank Factors	<u>AP-42 Tank</u> <u>Factors</u>	Zero for INT, EXT-GEO, EXT-CR				<u>FITTINGS DATA</u>	
THIS NEEDS									
T-81 service									
T-0081	0.60	0.400	1.0	-	0.4	0.10	331.0	869.0	1.01
THIS NEEDS 1									

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	ES		DECK SEAM	LOSSES (IFR)			W	ORKING (WITHI	DRAWAL) LOSSI
Tank ID	Deck Fitting Loss	Deck Seam Loss per Unit Seam Length Factor	Deck Seam Length Factor	Deck Seam Loss Max Hourly	Deck Seam Loss	Sum of the Decreases in Liquid Level	Shell Clingage Factor	No. of Roof Support Columns	Effective Column Diameter
	L <sub>F</sub>	K <sub>D</sub>	S <sub>D</sub>		L <sub>D</sub>	ΣH <sub>QD</sub>	Cs	Nc	Fc
	#REF!	lbmole/ft-yr	ft/ft^2	lb/hr	#REF!	#REF!	bbl/1,000 ft^2	unitless	ft
	AP-42, Ch. 7.1, Eq. 2-13	AP-42, Ch. 7.1, Eq. 2-18 Note	AP-42, Ch. 7.1, Eq. 2-18 Notes	AP-42, Ch. 7.1, Eq. 2-18	AP-42, Ch. 7.1, Eq. 2-18	AP-42, Ch. 7.1, Eq. 2-20	AP-42, Ch. 7.1, Table 7.1-10	Site-Specific If unknown AP-42 Ch. 7.1 Eq. 2-19 Note 3 Table 7.1-11 (IFR)	AP-42, Ch. 7.1, Eq. 2-19 Note 4
							AP-42 Tank Factors	<u>TK DATA</u> <u>AP-42 Tank</u> <u>Factors</u>	
THIS NEEDS									
T-81 service									
T-0081	3,423.9	-	-	-	-	5,324.5	0.0060	9.0	1.0
THIS NEEDS 1									

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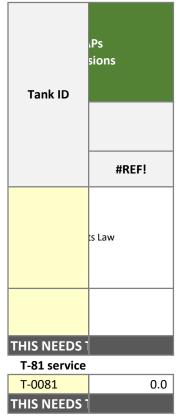
	S								
Tank ID	Working (Withdrawal) Loss Max Hourly	Working (Withdrawal) Loss	MAXIMUM FLOATING ROOF TANKS VOC LOSSES	TOTAL FLOATING ROOF TANKS VOC LOSSES	VC Emis			2S sions	H <i>A</i> Emis
		Lw		L <sub>T</sub>					
	lb/hr	#REF!	lb/hr	#REF!	lb/hr	#REF!	lb/hr	#REF!	lb/hr
	AP-42, Ch. 7.1, Eq. 2-19	AP-42, Ch. 7.1, Eq. 2-19	AP-42, Ch. 7.1 Eq. 2-1 & 2-2 (@ P*max)	AP-42, Ch. 7.1 Eq. 2-1 & 2-2			Raoul	ts Law	Raoul
				$L_T = L_R + L_F + L_D + L_W$			@T <sub>AX</sub>	@T <sub>AA</sub>	
THIS NEEDS									
T-81 service									
T-0081	1.59	4,458.7	2.70	8,213	2.70	4.11	0.0	0.0	0.03
THIS NEEDS									

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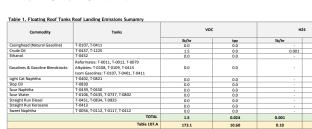
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#### HOLLYFRONTIER NAVAJO REFINERY AP-42 Chapter 7.1 Organic Liquid Storage Tanks (06/2020)

#### Table 1. Floating Roof Tanks Roof Landing Emissions Sumamry voc H2S Commodity Tanks Commonly Fails Caninghend [Natural Gasoline] 7-0437 Chude GI 7-0437 Totado GI 7-0437 Totado GI 7-0437 Totado GI 7-0437 Bhand Reformate: F.0018, F.0021, F.0022, F.0079 Garolines & Gasoline Elemothcids MayHers: F.0108, F.0039, F.0443 Son furghtha T-0430, T-0432, F.0437 Son furghtha T-0438, T-0432, F.0437, F.0440, F.0413 Sorright Run Diesel T-0438, T-0434, F.0132, F.0420, T-0432, T-0437, T-0402 Sorright Run Diesel T-0451, T-0432, F.0437, T-0432, T-0437, T-0442, T-0444, F.0434, F.0444, F.0444, F.0444, F.0444, F.0444, **lb/hr** 0.0 lb/hr tpy tpy 0.0 0.0 0.001 0.0000 1.5 0.0 0.0 0.0 Light Cat Naphtha Slop Oil Sour Naphtha Sour Water Straight Run Diesel Straight Run Kerosene Sweet Naphtha 0.0 0.0 0.0 0.0 0.0 0.0 1.5 TOTAL 0.024 0.001 0.000 Table 107.A 173.1 10.60 0.10 0.10 Totals plus T-0400, T-0418 and T-0434 retrofitted as INT #REF! #REF! 0.024 0.001 0.000 #REF! Total HAPS, tpy =

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#### HOLLYFRONTIER NAVAJO REFINERY AP-42 Chapter 7.1 Organic Liquid Storage Tanks (06/2020)



0.024

0.001

tpy

0.000

0.10

0.000

0.0000

Totals plus T-0400, T-0418 and T-0434 retrofitted as INT #REF! #REF! #REF! Total HAPS, tpy =

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#### HOLLYFRONTIER NAVAJO REFINERY AP-42 Chapter 7.1 Organic Liquid Storage Tanks (06/2020)

Table 2.Floating Roof Tanks Roof Landing Emissions Detailed Calculations

							INPL	ITS											TANK	CHARACTERISTIC					TANK PAINT
nk ID Re	Construction teconstruction odification Date	Month OR Annual	Stored	Stored		e 106C •0195-M39	Surrogated Chemical	Surrogated Chemical	H2S in Liquid	H2S in Liquid	Type of Landing	Number of Days Tank Stands Idle	Deck Leg Height at the Tank Shell	Height of Liquid at the Tank Shell	Vertical Distance from Bottom Shell down to the Liquid Surface		Control Efficiency	Tank Tures	Tank Insulated	Tank	Tank Diameter	Tank Shell Height	Shell Capacity	Tank Shell Paint	Tank Roof Paint
			Commodity	Commodity	Typical Liquid Stored	Most Volatile Category of Allowable Liquids to			H2S <sub>liq</sub>	H2S <sub>lq</sub>		n <sub>d</sub>	h <sub>d</sub>	h	hp			rank rype	Tank insulated	Construction	D	Hs		Tank shen Panic	
						be Stored			wt%	ppm		days/eve nt	ft	ft	ft	%	%				ft	ft	gallons		
			Per Tank Applicability Analysis by Artesia	Per Artesia Speciation from APH723A			For VOC	For HAPs	AP14723A		Full Heel Partial Heel Drain Dry		Gauge Height - Height Roof Landed	AP-42 Ch. 7.1 Table 7.1-4 Figure 7.1-23 Figure 7.1-24	AP-42 Ch. 7.1 Table 7.1-4 Figure 7.1-23 Figure 7.1-24			CR DM HFR	YES-ALL-CTE YES-ALL-CYCLE YES-SHELL NO	Riveted-Bolted Welded	HFR: diam of vertical cross-section	HFR: length			
			TKDATA	TKDATA					7783-06-4						PARTIAL LIQUID HEEL AND CONE-DOWN OR CONE-UP BOTTOM TANKS ONLY			<u>TK DATA</u>	<u>TX DATA</u>	<u>TX DATA</u>	TX DATA	<u>TK DATA</u>	<u>TK DATA</u>	TK DATA	TK DATA
T-81 service ch			ert from CR to a IFR tank																						
T-0081	2010 A	Annual				High Vapor Pressure	Crude Oil	Supply System - Crude Oil	1.25E-03		Drain Dry	1.00	6.00	0.25		98.7%	99.0%		NO	Welded		***** ***	4,605,720		White

HOLLYFRC AP-42 Chapt Table 1, Flc Cc Casanghed I Ethanol Gasolines & G Light Cat Napi Soc Viagethin Soc Viagethin Soc Water

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#REF! Total HAPS,

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HOLLYFRC AP-42 Chapt

Table 2.F	0																Alena Miro 4/21/2	021 - Use avg. of mo	onthly avg									
					CHEMICAL PROP	ERTIES			METEC	DROLOGICAL E	ATA							TANK TEMPI	ERATURE VARIABLES								REGULATORY ANALYSIS	
Tank ID	Shell Paint			Product Category	Liquid Molecular Weight	Vapor Molecular Weight	Density of the Liquid	Average Wind Speed	Atmosph. Pressure	Daily Maximum Ambient Temp.	Daily Minimum Ambient Temp.	Daily Total Solar Insulation Factor	Tank Shell Surface Solar Absorptance		Average	Liquid Bulk Temp. based on Ambient Met Data	Monintored Liquid Bulk Temperature	Liquid Bulk Temp.	Daily Average Liquid Surface Temp.	Average Vapor Temp.	Daily Temp. Range	Avg. Daily Vapor Temp. Range	Daily Maximum Liquid Surface Temp	Daily Minimum Liquid Surface Temn	Total HAPs §112(b)	MACT CC Group 1 Group 2 Storage Vessel	TVP Regulatory Limit (MACT/NSPS)	
	Condition	Condition	Condition		M	Mv	WL	v	PA	T <sub>AX</sub>	T <sub>AN</sub>	1	α	α	TAA	T <sub>8</sub> (AP-42)	T <sub>s</sub> (Monitored)	т	TLA	τ <sub>v</sub>	ΔΤΑ	ΔT <sub>v</sub>	Tux	TLN			Limit and Analysis	TVP Limit
					lb/lbmole	lb/lbmole	lb/gal	mph	psia	۴F	°F	Btu/ft^2d	unitless	unitless	'n	*R	"R	"R	"R	*R	*R	*R	*R	*R				psia
	New Average Aged	New Average Aged	Light Rust Dense Rust Gunite Lining	Crude Oll Petroleum Stock Organic Liquids									AP-42, Ch. 7.1, Table 7.1-6	AP-42, Ch. 7.1, Table 7.1-6	AP-42, Ch. 7.1, Eq. 1-30	AP-42, Ch. 7.1, Eq. 1-31	Ops Data	Max. Monitored vs AP-42 Estimate	AP-42, Ch. 7.1, T <sub>8</sub> Full-Insul Eq. 1-29 Shell-Insul Eq. 1-27 Non-Insul	AP-42, Ch. 7.1, T <sub>il</sub> Full-Insul Eq. 1-34 Shell-Insul Eq. 1-32 Non-Insul	AP-42, Ch. 7.1, Eq. 1-11	AP-42, Ch. 7.1, Eq. 1-6 Non-Insul Eq. 2-8 Shell-Insul ΔT <sub>V</sub> = 0 Full-Insul and Constant Temp Eq. 8-1 full-Insul and Cycle Temp	AP-42, Chp 7.1, Fig 7.1-17 For Full-Insul T <sub>14</sub> = T <sub>BX</sub>	AP-42, Chp 7.1, Fig 7.1-17 For Full-Insul T <sub>LN</sub> = T <sub>BN</sub>	Based on Surrogate for HAPs		TVP per date, tank type, content	
	TK DATA	<u>TK DATA</u>	TK DATA	CHEM DATA	CHEM DATA	CHEM DATA	CHEM DATA	MET DATA	MET DATA	MET DATA	MET DATA	MET DATA					Avg of Monthly Avg		If tank is fully insulated then $\label{eq:tank} T_{\rm LR} = T_{\rm R}$				Max	y Max of Monthly Min	API 4723A			
									THIS NEE	EDS TO BE TH	E FIRST ROV	N OF THE DE	TAIL TABLE. II	NSERT ROWS	BELOW AND	DRAG EQUATIONS	AS NEEDED FOR	ADDITIONAL ENTR	IES. THIS WILL ENSUR	RE MONTHLY CALCU	LATIONS AR	E UPDATED WITH EAG	CH NEW ENTE	RY				
T-81 s							-																					
T-0081 THIS NEEDS		New	Light Rust	Crude Oil	207.0	58.0	7.10	9.0	13.1	77.9	50.0	1,711.9	0.17	0.17	523.6	524.5	_	524.5	525.6	526.8	27.9	24.8	531.8	519.4	2.94	Group 2	TVP < 11.1 psia (NSPS Kb, HAPs<4wt%,V>20,000gal)	11.1

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					ANK PRESSURE VAR	IABLES			
Tank ID	Max Vapor Pressure <u>PERMIT LIMIT</u>	True Vapor Pressure at Daily Avg Temp. (T <sub>LA</sub> )	True Vapor Pressure at Daily Avg Temp. (T <sub>LA</sub> )	True Vapor Pressure at Daily Max. Liq. Surface Temp (T <sub>ix</sub> )	True Vapor Pressure at Daily Max. Liq. Surface Temp (T <sub>LX</sub> )	True Vapor Pressure at Daily Min. Liq. Surface Temp (T <sub>LN</sub> )	True Vapor Pressure at Daily Min. Liq. Surface Temp (T <sub>LN</sub> )	Avg. Daily Vapor Pressure Range	Vapor Pressure Function
	TVP	P <sub>vA</sub> Calculated	P <sub>va</sub> Adjusted	P <sub>vx</sub> Calculated	P <sub>vx</sub> Adjusted	P <sub>vN</sub> Calculated	P <sub>VN</sub> Adjusted	ΔΡν	<b>P</b> *
	psia	psia	psia	psia	psia	psia	psia	psia	unitless
	Max Vapor Pressure (pila) Table 105C PSD-NM-0195-M39	AP-42, Ch. 7.1, Eq. 1-25 Petroleum Eq. 1-26 Org Liq Trumbore Asphalts	Adjusted to Min Calculated vs Permit Limit	AP-42, Ch. 7.1, Eq. 1-25 Petroleum Eq. 1-26 Org Liq Trumbore Asphalts	Adjusted to Min Calculated vs Permit Limit	AP-42, Ch. 7.1, Eq. 1-25 Petroleum Eq. 1-26 Org Liq Trumbore Asphalts	Adjusted to Min Calculated vs Permit Limit	AP-42, Ch. 7.1, Eq. 1-9 §7.1.3.8.4	AP-42 Ch. 7.1 Eq. 3-9
		If P <sub>VK</sub> > Limit TVP cell will be automatically highlighted	Used on Loss Calculation	If P <sub>VV</sub> > Limit TVP cell will be automatically highlighted	Used on Loss Calculation	If P <sub>IN</sub> > Limit TVP cell will be automatically highlighted	Used on Loss Calculation		if P <sub>10</sub> /P <sub>2</sub> >1, P <sub>10</sub> /P <sub>2</sub> , else t 2.4
							,		
T-81 ser		6.497	6.497	7.205	7.205	5.843	5.843	1.362	0.17

#REF! Total HAPS,

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			HEEL PARAMI	TERS CALCULA	TION			ROOF LANDIN INTERNAL EXTERNAL FLI TAI <u>WITH A LI</u> I	DR DOMED DATING ROOF	ROOF LANDIN EXTERNAL FLI TAI <u>WITH A LI</u>	DATING ROOF		ANDING LOS <u>DRAIN-DRY</u> TJ		TOTAL	REFIL	ING LOSSES		voc	voc	H2S	H2S	HAPs
Tank ID	Slope of Tank Bottom	Effective Liquid Height During Roof Landing	Vapor Space Height under Landed Floating Roof	Volume of the Vapor Space	Vapor Space Expansion Factor	Filling Saturation Factor	Vented Vapor Saturation Factor	Limit on Standing Idle Loss	Standing Idle Loss	Limit on Standing Idle Loss (Rim Loss)	Standing Idle Loss (Rim Loss)	Clingage Factor	Limit on Standing Idle Loss (Clingage)	Standing Idle Loss (Clingage)	LANDING	Filling Saturation Correction Factor for Wind	Limit on Filling Loss	Filling Loss	Emissions	Emissions	Emissions	Emissions	Emissions
	S <sub>B</sub>	h <sub>ie</sub>	hv	vv	κ	Sat	ĸ	L <sub>SLmax</sub>	L <sub>SL</sub>	L <sub>SLmax</sub>	L <sub>Stwind</sub>	C,	L <sub>SLmax</sub>	L <sub>SLCEngage</sub>	Ln	¢,	L <sub>Rimax</sub>	L <sub>R</sub>					
-	ft/ft	ft	ft	ft^3	unitless	unitless	unitless	lb/event	lb/event	lb/event	lb/event	bbl/1000 ft^2	lb/event	lb/event	lb/event	unitless	lb/event	lb/event	lb/hr	ton/event	lb/hr	ton/event	ton/event
	$\begin{split} S_{n} &< 0 \; (\text{Come-Up}) \\ S_{n} &= 0 \; (\text{Fiat}) \\ S_{n} &> 0 \; (\text{Come-Down}) \end{split}$	AP-42 Ch. 7.1 Table 7.1-4	AP-42 Ch. 7.1 Table 7.1-4	AP-42, Ch. 7.1, Eq. 3-22	AP-42, Ch. 7.1 Eq. 1-5	AP-42, Ch. 7.1, Tables 7.1-17 7.1-18 and 7.1-19	AP-42, Ch. 7.1 Table 7.1-17 Eq. 1-21 H <sub>ar</sub> =hv	AP-42 Ch. 7.1 Table 7.1-17 Eq. 3-4	AP-42 Ch. 7.1 Table 7.1-17 Eq. 3-7	AP-42 Ch. 7.1 Table 7.1-18 Eq. 3-4	AP-42 Ch. 7.1 Table 7.1-18 Eq. 3-10	AP-42 Ch. 7.1 Table 7.1-10	AP-42 Ch. 7.1 Table 7.1-19 Eq. 3-15	AP-42 Ch. 7.1 Table 7.1-19 Eq. 3-11	AP-42 Ch. 7.1 Eq. 3-1	AP-42, Ch. 7.1, Table 7.1-18 Eq. 3-21	AP-42, Ch. 7.1, Table 7.1-17 Eq. 3-16	AP-42 Ch. 7.1 Table 7.1-19 Eq. 3-18				Recults Law	Recults Law
	<u>TK DATA</u>					0.6 Full Heel 0.5 Partial Heel 0.15 Drain Dry	Limited by Sat		Limited by L <sub>SLmax</sub>		Limited by L <sub>limite</sub>	Gunite Lining		Limited by L <sub>limit</sub>		Ctf = 1 for Drain Dry and for Full/Partial Heel INT, EXT-GEO, EXT-OR Ctd* \$ 20.1 for Full/Partial Heel EXT							
T-81 ser		0.25	5.75		0.254	0.15	0.15					0.60	3.561.2	2.754.3	2.754.3	1.00		921.2	1.5	0.02	1.28E-03	4.14E-05	2.52E-04
THIS NEEDS		0.25	5.75		0.254	0.15	0.15					0.60	3,561.2	2,/54.3	2,754.3	1.00		921.2	1.5	0.02	1.28E-03	4.14E-05	2.52E-04

				HF	Sinclair					
		Τ	O Coml	bustion	Emission	is Summa	ary			
					Po	ollutant				
	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	NO <sub>X</sub>	CO	VOC	CO <sub>2</sub>	$CH_4$	N <sub>2</sub> O
PTE (lb/hr)	0.23	0.23	0.23	0.00	4.26	2.46	0.33	4098.36	0.07	0.30
PTE (ton/yr)	1.01	1.01	1.01	0.00	18.67	10.77	1.44	17950.82	0.29	1.29
CO2e (ton/yr)								17950.82	7.18	385.15
Combined CO2e (ton/yr)										18343.15

# HF Sinclair T-801/T-830 TO Combustion Emissions

Heat Input	10 MMBtu/hr					Heat Content <sup>2</sup>	91.5	MMBtu/kgal			
						Pollutant					
	Р	M	PM <sub>10</sub> <sup>3</sup>	PM <sub>2.5</sub>	SO <sub>2</sub>	NO <sub>X</sub>	CO	VOC	CO <sub>2</sub>	$CH_4$	N <sub>2</sub> O
Emission Factor <sup>1</sup> (lbs/kgal)	0	.7	0.7	0.7	0	13	7.5	1.0	12500	0.2	0.9
Emission Factor (lbs/MMBtu)	0.	01	0.01	0.01	0.00	0.14	0.08	0.01	136.61	0.00	0.01
PTE (lb/hr)	0.	08	0.08	0.08	0.00	1.42	0.82	0.11	1366.12	0.02	0.10
PTE (ton/yr)	0.	34	0.34	0.34	0.00	6.22	3.59	0.48	5983.61	0.10	0.43
Global Warming Potential⁴		-	-	-	-	-	-	-	1.00	25.00	298.00
CO2e (ton/yr)									5983.61	2.39	128.38
Combined CO2e (ton/yr)											6114.38
	Emission factors we										•
2.	The heat content of	91.5 MN	MBtu/kga	I for propar	ie was take	n from AP-42 Tabl	e 1.5-1 for E	mission Factors	s for LPG Cor	nbustion.	
3.	Particulate emission	ns are cal	lculated a	ssuming PN	1=PM10=PI	v12.5.					
4.	Global Warming Pot	tentials o	btained f	rom 40 CFR	Part 98 Su	bpart A.					

# HF Sinclair T-836 TO Combustion Emissions

Heat Input	10 MMBtu/hr					Heat Content <sup>2</sup>	91.5	MMBtu/kgal			
						Pollutant					
	F	PM	$PM_{10}^{3}$	PM <sub>2.5</sub>	SO <sub>2</sub>	NO <sub>X</sub>	CO	VOC	CO <sub>2</sub>	$CH_4$	N <sub>2</sub> O
Emission Factor <sup>1</sup> (lbs/kgal)	C	).7	0.7	0.7	0	13	7.5	1.0	12500	0.2	0.9
Emission Factor (lbs/MMBtu)	0	.01	0.01	0.01	0.00	0.14	0.08	0.01	136.61	0.00	0.01
PTE (lb/hr)	0.	.08	0.08	0.08	0.00	1.42	0.82	0.11	1366.12	0.02	0.10
PTE (ton/yr)	0.	.34	0.34	0.34	0.00	6.22	3.59	0.48	5983.61	0.10	0.43
Global Warming Potential⁴		-	-	-	-	-	-	-	1.00	25.00	298.00
CO2e (ton/yr)									5983.61	2.39	128.38
Combined CO2e (ton/yr)											6114.38
1.	. Emission factors we	ere take	en from AP	-42 Table 1.	5-1 for Emis	sion Factors for L	PG Combust	ion.			•
2.	. The heat content of	f 91.5 N	MMBtu/kga	l for propar	ne was takei	n from AP-42 Tabl	e 1.5-1 for E	mission Factors	s for LPG Cor	nbustion.	
3.	Particulate emission	ns are c	calculated a	assuming PN	/I=PM10=PN	/12.5.					
4.	Global Warming Po	tentials	s obtained t	from 40 CFF	R Part 98 Su	bpart A.					

			HF	Sincla	ir					
	T-4	01/T-4	11 TO C	Combu	stion Emiss	ions				
Heat Input 2	10 MMBtu/hr				Heat Content <sup>2</sup>	91.5	MMBtu/kgal			
					Pollutant					
	PM	PM <sub>10</sub> <sup>3</sup>	PM <sub>2.5</sub>	SO <sub>2</sub>	NO <sub>X</sub>	CO	VOC	CO <sub>2</sub>	$CH_4$	N <sub>2</sub> O
Emission Factor <sup>1</sup> (lbs/kgal)	0.7	0.7	0.7	0	13	7.5	1.0	12500	0.2	0.9
Emission Factor (lbs/MMBtu)	0.01	0.01	0.01	0.00	0.14	0.08	0.01	136.61	0.00	0.01
PTE (lb/hr)	0.08	0.08	0.08	0.00	1.42	0.82	0.11	1366.12	0.02	0.10
PTE (ton/yr)	0.34	0.34	0.34	0.00	6.22	3.59	0.48	5983.61	0.10	0.43
Global Warming Potential⁴	-	-	-	-	-	-	-	1.00	25.00	298.00
CO2e (ton/yr)								5983.61	2.39	128.38
Combined CO2e (ton/yr)										6114.38
1. Emi	ssion factors were ta	ken from AP	-42 Table 1.	5-1 for Em	ission Factors for L	PG Combusti	ion.			
2. The	heat content of 91.5	MMBtu/kga	al for propar	ne was take	en from AP-42 Tabl	e 1.5-1 for E	mission Factors	s for LPG Cor	nbustion.	
3. Par	ticulate emissions are	e calculated a	assuming PN	/I=PM10=P	M2.5.					
4. Glo	bal Warming Potentia	als obtained	from 40 CFF	R Part 98 S	ubpart A.					

Max Fire Duty (MMBtu/hr)	30				
Pollutant	Emission Factor (lb/10^6scf)	Emission Factor (lb/MMBtu)	Emissions (lb/hr)	NMAC Standard	Toxics Review Needed?
Benzene	0.0021	2.05882E-06	6.17647E-05	20 N	0
Dichlorobenzene	0.0012	1.17647E-06	3.52941E-05	0.0133 N	0

Speciation taken from AP-42 Ch. 1.4.

# **Information Used to Determine Emissions**

#### Information Used to Determine Emissions shall include the following:

- ☑ If manufacturer data are used, include specifications for emissions units <u>and</u> control equipment, including control efficiencies specifications and sufficient engineering data for verification of control equipment operation, including design drawings, test reports, and design parameters that affect normal operation.
- □ If test data are used, include a copy of the complete test report. If the test data are for an emissions unit other than the one being permitted, the emission units must be identical. Test data may not be used if any difference in operating conditions of the unit being permitted and the unit represented in the test report significantly effect emission rates.
- If the most current copy of AP-42 is used, reference the section and date located at the bottom of the page. Include a copy of the page containing the emissions factors, and clearly mark the factors used in the calculations.
- □ If an older version of AP-42 is used, include a complete copy of the section.
- □ If an EPA document or other material is referenced, include a complete copy.
- □ Fuel specifications sheet.
- □ If computer models are used to estimate emissions, include an input summary (if available) and a detailed report, and a disk containing the input file(s) used to run the model. For tank-flashing emissions, include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., permit or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis.

#### Biodegradation Tanks T-0801 & T-0836 – Thermal Oxidizer Authorization

This project proposes a 10 MMBtu/hr oxidizer to control T-0801 or T-0830, and a 10 MMBtu/hr oxidizer to control T-0836. Emissions associated with the thermal oxidizers are estimated using manufacturer data in combination with AP-42 Section 1.5-Liquified Petroleum Gas Combustion, dated July 2008. The manufacturer data for the thermal oxidizers, as well as the emission factors from AP-42 used, has been included with application.

#### Storage Tanks 0401 & 0411 - New Thermal Oxidizer Authorization

This project proposes a 10 MMBtu/hr oxidizer to control T-401 or T-411. Emissions associated with the thermal oxidizers are estimated using manufacturer data in combination with AP-42 Section 1.5-Liquified Petroleum Gas Combustion, dated July 2008. The manufacturer data for the thermal oxidizers, as well as the emission factors from AP-42 used, has been included with application.

#### Storage Tanks 81 & 82 Representations and Change of Service

Storage tank emissions for each of these tanks were calculated using EPA's AP-42 Ch. 7.1 for Liquid Storage Tanks. The most recent version of AP-42 Ch. 7.1 has been included with this application.

#### 7.1.3.2 Routine Losses From Floating Roof Tanks<sup>3-5,13-17</sup>

Routine floating roof tank emissions are the sum of standing and working losses. Routine losses from floating roof tanks may be written as:

$$L_{\rm T} = L_{\rm S} + L_{\rm W} \tag{2-1}$$

where:

 $L_T = \text{ total routine loss, lb/yr}$ 

 $L_s = standing loss, lb/yr; see Equation 2-2$ 

 $L_W =$  working (withdrawal) loss, lb/yr; see Equation 2-19

The equations presented in this subsection apply only to floating roof tanks. The equations are not intended to be used in the following applications:

1. To estimate losses from unstable or boiling stocks (see Section 7.1.3.5) or from mixtures of hydrocarbons or petrochemicals for which the vapor pressure is not known or cannot readily be predicted;

2. To estimate losses from floating roof tanks vented only through a pressure/vacuum vent in the fixed roof (*i.e.*, no open vents) (see Section 7.1.3.8.2);

3. To estimate losses from tanks in which the materials used in the rim seal and/or deck fittings are either deteriorated or significantly permeated by the stored liquid;

4. To estimate losses that result from the landing of a floating roof (see Section 7.1.3.3); or

5. To estimate losses that result from cleaning a tank (see Section 7.1.3.4).

7.1.3.2.1 Standing Loss

Standing losses from floating roof tanks are the sum of rim seal, deck fitting and deck seam losses, and may be written as:

$$L_{S} = L_{R} + L_{F} + L_{D}$$

$$(2-2)$$

where:

 $L_s = standing loss, lb/yr$ 

 $L_R$  = rim seal loss, lb/yr; see Equation 2-3

 $L_F = \text{deck fitting loss, lb/yr; see Equation 2-13}$ 

 $L_D$  = deck seam loss (internal floating roof tanks only), lb/yr; see Equation 2-18

<u>Rim Seal Loss</u> - Rim seal loss from floating roof tanks can be estimated using the following equation:

$$L_R = (K_{Ra} + K_{Rb} v^n) DP^* M_V K_C$$

where:

Liquid Storage Tanks
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7.1-31

(2-3)

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 $L_R = rim seal loss, lb/yr$ 

 $K_{Ra}$  = zero wind speed rim seal loss factor, lb-mole/ft•yr; see Table 7.1-8

- $K_{Rb}$  = wind speed dependent rim seal loss factor, lb-mole/(mph)<sup>n</sup>ft•yr; see Table 7.1-8
  - v = average ambient wind speed at tank site, mph; see Note 1
  - n = seal-related wind speed exponent, dimensionless; see Table 7.1-8
- $P^* =$  vapor pressure function, dimensionless; see Note 2

$$P^{*} = \frac{\frac{P_{VA}}{P_{A}}}{\left(1 + \left[1 - \left(\frac{P_{VA}}{P_{A}}\right)\right]^{0.5}\right)^{2}}$$
(2-4)

where:  $P_{VA}$  = vapor pressure at average daily liquid surface temperature, psia;

See Note 3 below and Notes 1 and 2 to Equation  $1-22P_A = atmospheric$ 

pressure, psia

D = tank diameter, ft

- $M_V$  = average vapor molecular weight, lb/lb-mole; see Note 1 to Equation 1-22,
- $K_C =$  product factor;

 $K_C = 0.4$  for crude oils;  $K_C = 1$  for all other organic liquids.

Notes:

1. If the ambient wind speed at the tank site is not available, use wind speed data from the nearest local weather station or values from Table 7.1-7. Ambient wind speed should be measured at an elevation of at least 10 meters above grade. If the tank is an internal or domed external floating roof tank, the value of v is zero.

2. P\* can be calculated or read directly from Figure 7.1-19.

3. The average daily liquid surface temperature,  $T_{LA}$ , for calculation of vapor pressure,  $P_{VA}$ , for floating roof tanks shall be determined as follows:

$$T_{LA} = \frac{\frac{\text{For internal and domed external floating roof tanks:}}{[2.86 (H_S/D)+1.43] T_{AA} + [3.52 (H_S/D)+3.79] T_B + 0.027 \propto_R I + 0.017 (H_S/D) \propto_S I}{6.38 (H_S/D) + 5.22}$$
(2-5)

where:

 $T_{LA}$  = average daily liquid surface temperature, °R

- $H_{\rm S}$  = tank shell height, ft
- D = tank diameter, ft,
- $T_{AA}$  = average daily ambient temperature, °R; see Equation 1-30
- $T_B =$  liquid bulk temperature, °R;
- $\alpha_R$  = tank roof surface solar absorptance, dimensionless; see Table 7.1-6
- $\alpha_{\rm S}$  = tank shell surface solar absorptance, dimensionless; see Table 7.1-6
- I = average daily total insolation factor, Btu/(ft<sup>2</sup> day); see Table 7.1-7

API assigns a default value of  $H_s/D = 0.5$  and an assumption of  $\alpha_R = \alpha_S$ , resulting in the simplified equation shown below for an uninsulated internal or domed external floating roof tank:<sup>22</sup>

$$T_{LA} = 0.3 T_{AA} + 0.7 T_{B} + 0.004 \alpha I$$
(2-6)

where:

 $\alpha$  = average tank surface solar absorptance, dimensionless

The average daily liquid surface temperature,  $T_{LA}$ , for external floating roof tanks is independent of  $H_s/D$  for a given value of  $T_B$ . Different expressions for  $T_{LA}$  are given for the two common types of external floating roof deck. If the type of external floating roof deck is unknown, assume the deck to be the steel peripheral pontoon type.

For external floating roof tanks with a steel peripheral pontoon deck (single deck center area):

$$T_{LA} = 0.7 T_{AA} + 0.3 T_{B} + 0.008 \alpha_{R} I$$
(2-7)

where the liquid bulk temperature,  $T_B$ , is preferably determined from measurements or estimated from process knowledge, but otherwise may be estimated as follows:

 $T_{\rm B} = T_{\rm AA} + [0.71 \,\alpha_{\rm R} I + 0.485 \,({\rm H_{s}}/{\rm D}) \,\alpha_{\rm S} I] / (170 \,{\rm H_{s}}/{\rm D} + 57)$ (2-8)

For default  $H_s/D = 0.5$ , when  $\alpha_R = \alpha_S$ :

$$T_{\rm B} = T_{\rm AA} + 0.007 \, a \, {\rm I}$$
 (2-9)

For external floating roof tanks with a steel double deck:

$$T_{LA} = 0.3 T_{AA} + 0.7 T_B + 0.009 \alpha_R I$$
(2-10)

where the liquid bulk temperature,  $T_B$ , is preferably determined from measurements or estimated from process knowledge, but otherwise may be estimated as follows:

 $T_{\rm B} = T_{\rm AA} + [0.39 \,\alpha_{\rm R} I + 0.485 \,({\rm H_s/D}) \,\alpha_{\rm S} I] / (170 \,{\rm H_s/D} + 45)$ (2-11)

For default H<sub>s</sub>/D = 0.5, when  $\alpha_R = \alpha_S$ :

$$T_{\rm B} = T_{\rm AA} + 0.005 \ \alpha \ {\rm I} \tag{2-12}$$

<u>Deck Fitting Loss</u> - Deck fitting losses from floating roof tanks can be estimated by the following equation:

$$L_F = F_F P^* M_V K_C$$
(2-13)

where:

 $L_F$  = the deck fitting loss, lb/yr

 $F_F$  = total deck fitting loss factor, lb-mole/yr

$$F_{F} = [(N_{F_{1}}K_{F_{1}}) + (N_{F_{2}}K_{F_{2}}) + \dots + (N_{F_{n_{f}}}K_{F_{n_{f}}})]$$
(2-14)

where:

 $N_{F_i}$  = number of deck fittings of a particular type (i = 0,1,2,...,n\_f), dimensionless

7.1-33