# APPLICATION FOR MINOR SOURCE CONSTRUCTION AIR PERMIT

### RENEWABLE DIESEL UNIT

#### Submitted to:

## **New Mexico Environment Department**

Air Quality Bureau 525 Camino de los Marquez, Suite 1 Santa Fe, NM 87505

Prepared for:



# RENEWABLES Artesia Renewable Diesel Company LLC

501 East Main Street Artesia, Eddy County, New Mexico Agency Interest No. To be Assigned

Prepared by:

# **Tascosa Alliance Company**

4915 Cross Creek Court Arlington, Texas 76017 817.726.6949

Tascosa Project No: 108-15

April 2021





501 East Main, Artesia, New Mexico 88210

Tel: 575-748-3311 hollyfrontier.com

April 26, 2021

Mr. Ted Schooley Permitting Section Chief, Air Quality Bureau New Mexico Environment Department 525 Camino de los Marquez, Suite 1 Santa Fe, NM 87505

Certified Mail/Return Receipt No. 7017 0190 0000 5371 0230

Re: Application for Minor Source Construction Air Permit
for Renewable Diesel Unit
Artesia Renewable Diesel Company LLC
Artesia, Eddy County, New Mexico
New Source Review Permit and Agency Interest Numbers: To be Assigned

Dear Mr. Schooley,

Artesia Renewable Diesel Company LLC ("ARDC"), a wholly owned subsidiary of HollyFrontier Renewables Holding Company LLC, which itself is a subsidiary of the HollyFrontier Corporation ("HFC"), is submitting this application for a construction air permit for a new minor source in Artesia, NM. We are submitting this application in accordance with 20.2.72.200 NMAC. ARDC requests the New Mexico Environment Department ("NMED") issue an air permit to authorize emissions for the Renewable Diesel Unit ("RDU") in Artesia, New Mexico as represented in this application.

As communicated to NMED via an October 5, 2020 email and per NMED's October 6, 2020 verbal reply to that email, this is a minor source air permit application for the RDU. The RDU was added to the adjacent refinery air permit via NSR Permit No. PSD-NM-0195-M38 that was issued to the HollyFrontier Navajo Refining LLC's Artesia Refinery in Artesia, New Mexico ("Navajo Artesia Refinery") on September 20, 2019. After the NMED issues the stand-alone minor source permit for the RDU as requested in this application, an Administrative Revision will be requested to remove the RDU from the Navajo Artesia Refinery air permit. The reasoning for the breakout of the RDU from the Artesia Refinery air permit is provided below.

#### **Background**

The RDU, which will be owned and operated by ARDC, will convert soybean oil and other nonpetroleum renewable feedstocks to renewable diesel via a catalytic hydrotreating process. The feedstocks will be provided by the co-located Pretreatment Unit ("PTU") owned and operated by Artesia PTU LLC ("APTU"), and potentially by other suppliers. NMED issued a separate minor source permit, NSR Permit No. 9015, on February 15, 2021 and assigned Agency Interest No. 39767 for the PTU.

Although ARDC and APTU will be located within and adjacent to Navajo Artesia Refinery, and all three entities will be under common control of HFC, the RDU and PTU will carry a Standard Industrial Classification ("SIC") major group different from the SIC major group carried by Navajo Artesia Refinery and, therefore, the PTU and the RDU constitute a separate stationary source, that is, separate from the Navajo Artesia Refinery, as that term is defined in the Clean Air Act and its underlying Prevention of Significant Deterioration (PSD) and Title V operating permit regulations.

the RDU and the PTU will not be engaged in in petroleum refining and will not produce refined petroleum products through fractionation or straight distillation of crude oil, redistillation of unfinished petroleum derivatives, cracking, or other processes. As a result, the RDU and PTU will not fall within the petroleum refining SIC code of 2911.

Rather, because of the raw materials used and the resulting non-petroleum-based renewable diesel product, the RDU is properly classified in SIC Major Group 28 (Chemicals and Allied Products), with the specific SIC code of 2869 (Industrial Organic Chemicals, Not Elsewhere Classified). This is also consistent with our understanding of the SIC code assigned to other renewable diesel facilities in the United States. Regarding the PTU, this unit will serve as an auxiliary establishment to the RDU (or other renewable diesel units within HFC), because, based on current plans, it will be primarily engaged in producing goods or providing services for other establishments of the same company, rather than for the general public or for other business units. The SIC Manual prescribes that auxiliary establishments are classified on the basis of the primary activity of the operating establishment(s) they serve. The PTU is therefore properly assigned a SIC code based on the primary economic activity of the establishment that it supports, namely, SIC Major Group 28 and SIC code 2869, corresponding to the production of renewable diesel. Thus, the RDU and the PTU are treated as a single stationary source with respect to PSD, Title V operating permit applicability, and minor source air dispersion modeling/ambient air impacts analysis.

The RDU and the PTU – while a single stationary source – will not constitute a major source under PSD and Title V operating permit regulations. As a result, a PSD review and an associated PSD air quality analysis are not required.

In contrast and in accordance with Maximum Achievable Control Technology (MACT) standards in 20.2.78 NMAC and 40 CFR Part 63, RDU processes and units are subject to the 40 CFR Part 63 Subpart FFFF (MACT FFFF –miscellaneous organic chemical manufacturing) standard because these processes and units meet the applicability criteria of MACT FFFF, including the RDU being located at a major source of hazardous air pollutants ("HAP"). While the RDU itself is not a major source of HAP, it is under common control and is contiguous with a major source of HAP (i.e., the Navajo Artesia Refinery). Therefore, the RDU processes and units are considered as being located at a major source of HAP. 40 CFR Part 63 applicability is presented in Section 13 of this application.

Initially, the RDU was added to the Navajo Artesia Refinery's air permit via a Significant Revision that resulted in NMED issuing NSR Permit No. PSD-NM-0195-M38 on September 20, 2019. Since permit issuance, the scope of project expanded to include the PTU, with ARDC being the owner and operator of the RDU, and APTU being the owner and operator of the PTU. As such, the RDU will be removed from the Navajo Artesia Refinery's air permit via an Administrative Revision upon NMED's issuance of the stand-alone RDU minor source permit. The parallel application for the PTU minor source air permit was submitted separately, and NMED has issued the resulting air permit.

<sup>&</sup>lt;sup>1</sup> Per the SIC Manual published by the United States Office of Management and Budget (1972), SIC code 2869 encompasses establishments "primarily engaged in manufacturing industrial organic chemicals, not elsewhere classified." Products of this industry include diesel-range paraffinic or isoparaffinic hydrocarbons not resulting from petroleum refining, such as the aliphatic and other acyclic organic chemicals that are the primary constituents of renewable diesel.

<sup>&</sup>lt;sup>2</sup> It is possible that in the future, APTU might enter into contracts to supply treated materials to renewable diesel units outside of the HollyFrontier organization, and should this economic activity become significant enough, the PTU's SIC code assignment may have to be revisited.

By this Minor Source Construction Air Permit application, authorization for air emissions from the following emission units is requested (as repeated in Section 3 of the application form):

- 1. H-2601 RDU Reactor Heater
- 2. Y-0026 RDU Cooling Tower
- 3. FUG-26-RDU RDU Fugitives Piping components fugitive emissions for streams with VOC vapor pressure greater than the permitting exemption
- 4. T-0914 Slop Tank

Per 20.2.702.202.B.(2), the following emission units are exempt from permitting due to the handling or storing of VOC having vapor pressure less than 0.2 psia at the handled or stored temperature:

- 5. T-0901 through T-0913 RDU Product or Feed Tanks; T-0929 through T-0932 Rail Unloading Accumulation Tanks; T-0933 Rail Containment Tank Feed; T-0934 Rail Containment Tank Renewable Diesel; and T-0935 Rail Containment Tank Recovered Oil
- 6. FUG-26-RDU-LOVP Piping components fugitive emissions for streams with VOC vapor pressure less than the permitting exemption threshold
- 7. RLO-26 Railcar Unloading and Loading Rack

In addition, the following emergency generator engines are exempt from permitting because they will only be operated during the unavoidable loss of commercial utility power and will be operated less than 500 hours per year:

8. G-2601 and G-2602 Emergency Generator

Following this cover letter, a detailed Table of Contents for the application form is provided, in turn, followed by the application form with supplemental information inserted where applicable. The detailed Table of Contents expands the Table of Contents included in the NMED Universal Air Quality Permit Application form (end of Section 1). Supplemental information includes: a process flow diagram (Section 4); a plot plan (Section 5); project emission calculations (Section 6); emission calculation supporting information (Section 7); an area map and a unit location map (Section 8); and public notice documentation (Section 9).

In accordance with 20.2.72.203 NMAC, please find enclosed the following:

- a. An original signed and notarized application printed double-sided (head-to-toe) except for the Section 2 tables that are printed head-to-head. The application is two-hole punched and includes numbered tab separators.
  - The application includes the appropriate NMED application forms with supporting documentation, and a copy of the public notice provided via mailings, radio and newspaper notices per 20.2.72.203.B NMAC (if applicable).
- b. A copy of the application printed double-sided in book form and 3-hole-punched.
- c. The filing fee check (\$500).
- d. Rather than submitting two CD's with all the application electronic files, including a PDF file of the entire application, electronic files will be submitted via secure electronic transfer per Section 1-I of the application.

d. Rather than submitting two CD's with all the application electronic files, including a PDF file of the entire application, electronic files will be submitted via secure electronic transfer per Section 1-I of the application.

We would like to thank you in advance for your review and concurrence with this construction permit application.

If you have any questions regarding the information presented in this application, please do not hesitate to contact Alena Miro at (713) 865-6825 or <u>Alena Miro@HollyFrontier.com</u>, or Brian Gunzelman of Tascosa Alliance Company, our consultant on this project, at (817) 726-6949 or <u>bgunzelman@tas-all.com</u>.

Sincerely,

Becca Crumpler

HollyFrontier Renewables - Environmental Manager

cc: NMED: Melinda Owens, Title V Program Manager, Air Quality Bureau, New Mexico Environment Department, 525 Camino de los

Marquez, Suite 1, Santa Fe, NM 87505, (505) 476-4346, via email to Melinda. Owens@state.nm.us

Joe Kimbrell, Advanced Air Permit Specialist, Major Source Permits Section, Air Quality Bureau, New Mexico Environment Department, 525 Camino de los Marquez, Suite 1, Santa Fe, NM 87505, (505) 476-4347, via email to

Joseph.Kimbrell@state.nm.us

HollyFrontier: B. Arrington, T. Wheeler, S. Gokhale, A. Miro

Tascosa: Brian L. Gunzelman, P.E.

# Application Form Table of Contents, Form, and Supplemental Information

## Minor Source Construction Air Permit Renewable Diesel Unit

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Section 14: Operational Plan to Mitigate Emissions

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Section 16: Air Dispersion Modeling

Section 17: Compliance Test History

Section 18: Addendum for Streamline Applications (streamline applications only)

Not Applicable. This application is not a streamline application.

Section 19: Requirements for the Title V (20.2.70 NMAC) Program (Title V applications only)

Not Applicable. This application is not a Title V application.

Section 20: Other Relevant Information

Section 21: Addendum for Landfill Applications

Not Applicable. This application is not a Landfill application.

Section 22: Certification Page

HollyFrontier Navajo Refining LLC 2828 N. Harwood St., Suite 1300 Dallas TX 75201-1507

NEW MEXICO ENVIRONMENT DEPT OF AIR QUALITY BUREAU 525 CAMINO DE LOS MARQUEZ SANTA FE NM 87505-1816 
 Check Date
 04/01/2021

 Check Amount
 \$ 500.00

 Vendor No
 5107815

 Payment Document
 2000000185

 Company Code
 1230

Invoice Date	Invoice Number	Description		Invoice Amount	Discount Amount	Net Amount
03/31/2021	033121	RDU Permit A	pplication Filing Fee	500.00	0.00	500.00
Payment (		Check number	Date 04/01/2021	Currency	<b>/</b>	Payment amount

#### I PLEASE FOLD ON PERFORATION AND DETACH HERE I

VERIFY THE AUTHENTICITY OF THIS MULTI-TONE SECURITY DOCUMENT.

CHECK BACKGROUND AREA CHANGES COLOR GRADUALLY FROM TOP TO BOTTOM

HollyFrontier Navajo Refining LLC 2828 N. Harwood St., Suite 1300 Dallas TX 75201-1507 32-1/1110

3000000036 04/01/2021

PAY

\*\*\* FIVE HUNDRED and 00 /100 USD\*\*\*

PAY EXACTLY

\$\*\*\*\*\*500.00\*USD

VOID AFTER 180 DAYS

TO THE

ORDER OF NEW ME

NEW MEXICO ENVIRONMENT DEPT OF AIR QUALITY BUREAU 525 CAMINO DE LOS MARQUEZ SANTA FE NM 87505-1816

AUTHORIZED SIGNATURE

Bank of America N.A.

#3000000036# #111000012# 4451430940#

#### **Mail Application To:**

New Mexico Environment Department Air Quality Bureau Permits Section 525 Camino de los Marquez, Suite 1 Santa Fe, New Mexico, 87505

Phone: (505) 476-4300 Fax: (505) 476-4375 www.env.nm.gov/aqb



For Department use only:

Application Date: April 2021, Revision #0

AIRS No.:

# **Universal Air Quality Permit Application**

#### Use this application for NOI, NSR, or Title V sources.

Use this application for: the initial application, modifications, technical revisions, and renewals. For technical revisions, complete Sections, 1-A, 1-B, 2-E, 3, 9 and any other sections that are relevant to the requested action; coordination with the Air Quality Bureau permit staff prior to submittal is encouraged to clarify submittal requirements and to determine if more or less than these sections of the application are needed. Use this application for streamline permits as well.

See Section 1-I for submittal instructions for other permits.

This application is submitted as (check all that apply): 

Request for a No Permit Required Determination (no fee)

□ <b>Updating</b> an application currently under NMED review. Include this page and all pages that are being updated (no fee required).
Construction Status: ☐ Not Constructed ■ Existing Permitted (or NOI) Facility ☐ Existing Non-permitted (or NOI) Facility
Minor Source: ☐ a NOI 20.2.73 NMAC ■ 20.2.72 NMAC application or revision ☐ 20.2.72.300 NMAC Streamline application
Title V Source: ☐ Title V (new) ☐ Title V renewal ☐ TV minor mod. ☐ TV significant mod. TV Acid Rain: ☐ New ☐ Renewal
PSD Major Source: ☐ PSD major source (new) ☐ minor modification to a PSD source ☐ a PSD major modification
Acknowledgements:
■ I acknowledge that a pre-application meeting is available to me upon request. □ Title V Operating, Title IV Acid Rain, and NPI
applications have no fees.
■ \$500 NSR application Filing Fee enclosed OR □ The full permit fee associated with 10 fee points (required w/ streamlin
applications).
■ Check No.: 3000000036 in the amount of \$500
■ I acknowledge the required submittal format for the hard copy application is printed double sided 'head-to-toe', 2-hole punched
(except the Sect. 2 landscape tables is printed 'head-to-head'), numbered tab separators. Incl. a copy of the check on a separate page.
☐ This facility qualifies to receive assistance from the Small Business Environmental Assistance program (SBEAP) and qualifies for
50% of the normal application and permit fees. Enclosed is a check for 50% of the normal application fee which will be verified with
the Small Business Certification Form for your company.
☐ This facility qualifies to receive assistance from the Small Business Environmental Assistance Program (SBEAP) but does not
qualify for 50% of the normal application and permit fees. To see if you qualify for SBEAP assistance and for the small business
certification form go to https://www.env.nm.gov/aqb/sbap/small_business_criteria.html ).
Citation: Please provide the low level citation under which this application is being submitted: 20.2.72.200.A NMAC
(e.g. application for a new minor source would be 20.2.72.200.A NMAC, one example for a Technical Permit Revision is
20.2.72.219.B.1.b NMAC, a Title V acid rain application would be: 20.2.70.200.C NMAC)

# **Section 1 – Facility Information**

Sec	tion 1-A: Company Information	assigned	Permit/NOI #: N/A		
1	Facility Name: Renewable Diesel Unit	Plant primary SIC Code (4 digits): 2869			
1	renewasie Breser om	Plant NAIC code (6 digits): 325199			
a	Facility Street Address (If no facility street address, provide directions from a prominent landmark): 501 E. Main St., Artesia, NM 88210				
2	Plant Operator Company Name: Artesia Renewable Diesel Company LLC Phone/Fax: (575) 748-3311				
a	Plant Operator Address: P.O. Box 159, Artesia, NM 88211-0159				
b	Plant Operator's New Mexico Corporate ID or Tax ID: Tax ID is CRS # 03-527081-00-0				

3	Plant Owner(s) name(s): Artesia Renewable Diesel Company LLC	Phone/Fax: (575) 748-3311		
a	Plant Owner(s) Mailing Address(s): P.O. Box 159, Artesia, NM 88211-0	159		
4	Bill To (Company): Artesia Renewable Diesel Company LLC	Phone/Fax: (307) 771-8947 / NA		
a	Mailing Address: P.O. Box 159, Artesia, NM 88211-0159	E-mail: Becca.Crumpler@HollyFrontier.com		
5	☐ Preparer:  ☐ Consultant: Brian L. Gunzelman, Tascosa Alliance Company	Phone/Fax: (817) 726-6949 / NA		
a	Mailing Address: 4915 Cross Creek Court, Arlington, TX 76017	E-mail: bgunzelman@tas-all.com		
6	Plant Operator Contact: Becca.Crumpler	Phone/Fax: (307) 771-8947 / NA		
a	Address: P.O. Box 159, Artesia, NM 88211-0159	E-mail: Becca.Crumpler@HollyFrontier.com		
7	Air Permit Contact: Becca.Crumpler	Title: Environmental Manager		
a	E-mail: Becca.Crumpler@HollyFrontier.com Phone/Fax: (307) 771-8947 / NA			
b	Mailing Address: P.O. Box 159, Artesia, NM 88211-0159			
с	The designated Air permit Contact will receive all official correspondence (i.e. letters, permits) from the Air Quality Bureau.			

**Section 1-B: Current Facility Status** 

1.a	Has this facility already been constructed? ☐ Yes ■ No	1.b If yes to question 1.a, is it currently operating in New Mexico? ☐ Yes ☐ No		
2	If yes to question 1.a, was the existing facility subject to a Notice of Intent (NOI) (20.2.73 NMAC) before submittal of this application?  ☐ Yes ☐ No	If yes to question 1.a, was the existing facility subject to a construction permit (20.2.72 NMAC) before submittal of this application?  ☐ Yes ☐ No		
3	Is the facility currently shut down? ☐ Yes ■ No	If yes, give month and year of shut down (MM/YY):		
4	Was this facility constructed before 8/31/1972 and continuously operated s	since 1972? ☐ Yes ■ No		
5	If Yes to question 3, has this facility been modified (see 20.2.72.7.P NMAC) or the capacity increased since 8/31/1972?			
6	Does this facility have a Title V operating permit (20.2.70 NMAC)?  ☐ Yes ■ No	If yes, the permit No. is: -		
7	Has this facility been issued a No Permit Required (NPR)?  ☐ Yes ■ No	If yes, the NPR No. is:		
8	Has this facility been issued a Notice of Intent (NOI)? ☐ Yes ■ No	If yes, the NOI No. is:		
9	Does this facility have a construction permit (20.2.72/20.2.74 NMAC)?  ■ Yes □ No	If yes, the permit No. is: PSD-NM-0195-M39R3		
10	Is this facility registered under a General permit (GCP-1, GCP-2, etc.)?  ☐ Yes ■ No	If yes, the register No. is:		

Section 1-C: Facility Input Capacity & Production Rate

~~~~	Section 1 C. 1 denity input Supucity & 110duction rate						
1	What is the	What is the facility's maximum input capacity, specify units (reference here and list capacities in Section 20, if more room is required)					
a	Current Hourly: N/A Daily: N/A Annually: N/A						
b	Proposed	Hourly: N/A	Daily: N/A	Annually: N/A			
2	What is the facility's maximum production rate, specify units (reference here and list capacities in Section 20, if more room is required)						
a	Current	Hourly: N/A	Daily: N/A	Annually: N/A			
b	Proposed	Hourly: N/A	Daily: N/A	Annually: N/A			

**Section 1-D: Facility Location Information** 

		ucinej zocu	don information	T	
1	Section: 9	Range: 26E	Township: 17S	County: Eddy	Elevation (ft): 3,365
2	UTM Zone: □ 12 or ■ 13		Datum: ☐ NAD 27 ■ NAD 83 ☐ WGS 84		
a	UTM E (in meter	rs, to nearest 10 meter	s): 556,960	UTM N (in meters, to nearest 10 meters):	3,634,440
b	AND Latitude	(deg., min., sec.):	32° 50' 47.6"	Longitude (deg., min., sec.): -104°	23' 28.7"
3	Name and zip o	code of nearest Ne	ew Mexico town: Artesia 8	38210	
4				n a road map if necessary): North RD n RDU equipment is southeast and adj	
5	The facility is (	(distance) miles	southeast (direction) of Ar	tesia (nearest town).	
6	Status of land a	at facility (check of	one):■ Private 🗆 Indian/Pu	ueblo □ Federal BLM □ Federal For	est Service   Other (specify)
7				a ten (10) mile radius (20.2.72.203 perated: Eddy County, Chaves Coun	
8	<b>20.2.72</b> NMAC applications <b>only</b> : Will the property on which the facility is proposed to be constructed or operated be closer than 50 km (31 miles) to other states, Bernalillo County, or a Class I area (see <a href="www.env.nm.gov/aqb/modeling/class1areas.html">www.env.nm.gov/aqb/modeling/class1areas.html</a> )? ☐ Yes ■ No (20.2.72.206.A.7 NMAC) If yes, list all with corresponding distances in kilometers:				
9	Name nearest Class I area: Carlsbad Caverns National Park				
10	Shortest distance	ce (in km) from fa	cility boundary to the bour	ndary of the nearest Class I area (to the	nearest 10 meters): 71 km
11	Distance (meters) from the perimeter of the Area of Operations (AO is defined as the plant site inclusive of all disturbed lands, including mining overburden removal areas) to nearest residence, school or occupied structure: 5 m				
12	Method(s) used to delineate the Restricted Area: Fencing, walls, and gates.  "Restricted Area" is an area to which public entry is effectively precluded. Effective barriers include continuous fencing, continuous walls, or other continuous barriers approved by the Department, such as rugged physical terrain with steep grade that would require special equipment to traverse. If a large property is completely enclosed by fencing, a restricted area within the property may be identified with signage only. Public roads cannot be part of a Restricted Area.				
13	Does the owner/operator intend to operate this source as a portable stationary source as defined in 20.2.72.7.X NMAC?  ☐ Yes ■ No  A portable stationary source is not a mobile source, such as an automobile, but a source that can be installed permanently at one location or that can be re-installed at various locations, such as a hot mix asphalt plant that is moved to different job sites.  Will this facility operate in conjunction with other air regulated parties on the same property?  ☐ No ☐ Yes				
14	Will this facility operate in conjunction with other air regulated parties on the same property?   No  Yes  If yes, what is the name and permit number (if known) of the other facility? HollyFrontier Navajo Refining LLC's Artesia Refinery (Permit No. PSD-NM-0195-M39R3) and Artesia PTU LLC's Pretreatment Unit (Permit No. 9015)				

Section 1-E: Proposed Operating Schedule (The 1-E.1 & 1-E.2 operating schedules may become conditions in the permit.)

1	Facility <b>maximum</b> operating $(\frac{\text{hours}}{\text{day}})$ : 24	$\left(\frac{\text{days}}{\text{week}}\right)$ : 7	$(\frac{\text{weeks}}{\text{year}})$ : 52	$(\frac{\text{hours}}{\text{year}})$ : 8760	
2	Facility's maximum daily operating schedule (if less	s than $24 \frac{\text{hours}}{\text{day}}$ )? Start:	□AM □PM	End:	□AM □PM
3	Month and year of anticipated start of construction: August 2020				
4	Month and year of anticipated construction completion: October 2021				
5	Month and year of anticipated startup of new or modified facility: October 2021				
6	Will this facility operate at this site for more than or	ne year? ■ Yes □ No			

**Section 1-F: Other Facility Information** 

1	Are there any current Notice of Violations (NOV), compliance orders, or any other compliance or enforcement issues related to this facility?   Yes No If yes, specify:				
a	If yes, NOV date or description of issue:  NOV Tracking No:				
b	Is this application in response to any issue listed in 1-F, 1 o	r 1a above? □ Yes I	No If Y	es, provide the 1c & 1d info below:	
c	Document Title:	Date:		nent # (or nd paragraph #):	
d	Provide the required text to be inserted in this permit:				
2	Is air quality dispersion modeling or modeling waiver being	g submitted with this	application	n? ■ Yes □ No	
3	Does this facility require an "Air Toxics" permit under 20.2.72.400 NMAC & 20.2.72.502, Tables A and/or B? ☐ Yes ■ No				
4	Will this facility be a source of federal Hazardous Air Pollutants (HAP)? ■ Yes □ No Subject to 40 CFR Part 63 Subpart FFFF because contiguous and under common control with adjacent Navajo Artesia Refinery which is a major HAP source.				
a	If Yes, what type of source? $\Box$ Major ( $\Box$ $\geq$ 10 tpy of any single HAP OR $\Box$ $\geq$ 25 tpy of any combination of HAPS) OR $\Box$ Minor ( $\Box$ <10 tpy of any single HAP AND $\Box$ <25 tpy of any combination of HAPS)				
5	Is any unit exempt under 20.2.72.202.B.3 NMAC? ■ Yes □ No				
	If yes, include the name of company providing commercial electric power to the facility:Xcel Energy				
a	Commercial power is purchased from a commercial utility company, which specifically does not include power generated on site for the sole purpose of the user.				

# Section 1-G: Streamline Application (This section applies to 20.2.72.300 NMAC Streamline applications only)

1 ☐ I have filled out Section 18, "Addendum for Streamline Applications." ■ N/A (This is not a Streamline application.)

# Section 1-H: Current Title V Information - Required for all applications from TV Sources Not Applicable

(Title V-source required information for all applications submitted pursuant to 20.2.72 NMAC (Minor Construction Permits), or 20.2.74/20.2.79 NMAC (Major PSD/NNSR applications), and/or 20.2.70 NMAC (Title V))

20.2.7	4/20.2./9 NMAC (Major PSD/NNSK applications), and/or 20.2./0 NMA	C(Title V))		
1	Responsible Official (R.O.) (20.2.70.300.D.2 NMAC):		Phone:	
a	R.O. Title:	R.O. e-mail:		
b	R. O. Address:			
2	Alternate Responsible Official (20.2.70.300.D.2 NMAC):		Phone:	
a	A. R.O. Title: A. R.O. e-mail:			
b	A. R. O. Address:			
3	Company's Corporate or Partnership Relationship to any other Air Quality Permittee (List the names of any companies that have operating (20.2.70 NMAC) permits and with whom the applicant for this permit has a corporate or partnership relationship):			
4	Name of Parent Company ("Parent Company" means the primary name of the organization that owns the company to be permitted wholly or in part.):			
a	Address of Parent Company:			
5	Names of Subsidiary Companies ("Subsidiary Companies" means organizations, branches, divisions or subsidiaries, which are owned, wholly or in part, by the company to be permitted.):			
6	Telephone numbers & names of the owners' agents and site contacts familiar with plant operations:			

Affected Programs to include Other States, local air pollution control programs (i.e. Bernalillo) and Indian tribes:
Will the property on which the facility is proposed to be constructed or operated be closer than 80 km (50 miles) from other states, local pollution control programs, and Indian tribes and pueblos (20.2.70.402.A.2 and 20.2.70.7.B)? If yes, state which ones and provide the distances in kilometers:

## **Section 1-I – Submittal Requirements**

Each 20.2.73 NMAC (**NOI**), a 20.2.70 NMAC (**Title V**), a 20.2.72 NMAC (**NSR** minor source), or 20.2.74 NMAC (**PSD**) application package shall consist of the following:

#### **Hard Copy Submittal Requirements:**

- 1) One hard copy original signed and notarized application package printed double sided 'head-to-toe' <a href="2-hole punched">2-hole punched</a> as we bind the document on top, not on the side; except Section 2 (landscape tables), which should be head-to-head. Please use <a href="numbered tab separators">numbered tab separators</a> in the hard copy submittal(s) as this facilitates the review process. For NOI submittals only, hard copies of UA1, Tables 2A, 2D & 2F, Section 3 and the signed Certification Page are required. Please include a copy of the check on a separate page.
- 2) If the application is for a minor NSR, PSD, NNSR, or Title V application, include one working hard **copy** for Department use. This <u>copy</u> should be printed in book form, 3-hole punched, and <u>must be double sided</u>. Note that this is in addition to the head-to-to 2-hole punched copy required in 1) above. Minor NSR Technical Permit revisions (20.2.72.219.B NMAC) only need to fill out Sections 1-A, 1-B, 3, and should fill out those portions of other Section(s) relevant to the technical permit revision. TV Minor Modifications need only fill out Sections 1-A, 1-B, 1-H, 3, and those portions of other Section(s) relevant to the minor modification. NMED may require additional portions of the application to be submitted, as needed.
- The entire NOI or Permit application package, including the full modeling study, should be submitted electronically. Electronic files for applications for NOIs, any type of General Construction Permit (GCP), or technical revisions to NSRs must be submitted with compact disk (CD) or digital versatile disc (DVD). For these permit application submittals, two CD copies are required (in sleeves, not crystal cases, please), with additional CD copies as specified below. NOI applications require only a single CD submittal. Electronic files for other New Source Review (construction) permits/permit modifications or Title V permits/permit modifications can be submitted on CD/DVD or sent through AQB's secure file transfer service.

#### **Electronic files sent by (check one):**

E CD/DIJD ... 1

☐ CD/DVD attached to paper application		
■ secure electronic transfer. Air Permit Cor	ntact Name_	Brian L. Gunzelman
	Email	bgunzelman@tas-all.com
	Phone nun	nber <u>(817) 726-6949</u>

a. If the file transfer service is chosen by the applicant, after receipt of the application, the Bureau will email the applicant with instructions for submitting the electronic files through a secure file transfer service. Submission of the electronic files through the file transfer service needs to be completed within 3 business days after the invitation is received, so the applicant should ensure that the files are ready when sending the hard copy of the application. The applicant will not need a password to complete the transfer. **Do not use the file transfer service for NOIs, any type of GCP, or technical revisions to NSR permits.** 

- 4) Optionally, the applicant may submit the files with the application on compact disk (CD) or digital versatile disc (DVD) following the instructions above and the instructions in 5 for applications subject to PSD review.
- 5) If **air dispersion modeling** is required by the application type, include the **NMED Modeling Waiver** and/or electronic air dispersion modeling report, input, and output files. The dispersion modeling **summary report only** should be submitted as hard copy(ies) unless otherwise indicated by the Bureau.
- 6) If the applicant submits the electronic files on CD and the application is subject to PSD review under 20.2.74 NMAC (PSD) or NNSR under 20.2.79 NMC include,
  - a. one additional CD copy for US EPA,
  - b. one additional CD copy for each federal land manager affected (NPS, USFS, FWS, USDI) and,
  - c. one additional CD copy for each affected regulatory agency other than the Air Quality Bureau.

If the application is submitted electronically through the secure file transfer service, these extra CDs do not need to be submitted.

#### **Electronic Submittal Requirements** [in addition to the required hard copy(ies)]:

- 1) All required electronic documents shall be submitted as 2 separate CDs or submitted through the AQB secure file transfer service. Submit a single PDF document of the entire application as submitted and the individual documents comprising the application.
- 2) The documents should also be submitted in Microsoft Office compatible file format (Word, Excel, etc.) allowing us to access the text and formulas in the documents (copy & paste). Any documents that cannot be submitted in a Microsoft Office compatible

format shall be saved as a PDF file from within the electronic document that created the file. If you are unable to provide Microsoft office compatible electronic files or internally generated PDF files of files (items that were not created electronically: i.e. brochures, maps, graphics, etc,), submit these items in hard copy format. We must be able to review the formulas and inputs that calculated the emissions.

- 3) It is preferred that this application form be submitted as 4 electronic files (3 MSWord docs: Universal Application section 1 [UA1], Universal Application section 3-19 [UA3], and Universal Application 4, the modeling report [UA4]) and 1 Excel file of the tables (Universal Application section 2 [UA2]). Please include as many of the 3-19 Sections as practical in a single MS Word electronic document. Create separate electronic file(s) if a single file becomes too large or if portions must be saved in a file format other than MS Word.
- 4) The electronic file names shall be a maximum of 25 characters long (including spaces, if any). The format of the electronic Universal Application shall be in the format: "A-3423-FacilityName". The "A" distinguishes the file as an application submittal, as opposed to other documents the Department itself puts into the database. Thus, all electronic application submittals should begin with "A-". Modifications to existing facilities should use the core permit number (i.e. '3423') the Department assigned to the facility as the next 4 digits. Use 'XXXX' for new facility applications. The format of any separate electronic submittals (additional submittals such as non-Word attachments, re-submittals, application updates) and Section document shall be in the format: "A-3423-9-description", where "9" stands for the section # (in this case Section 9-Public Notice). Please refrain, as much as possible, from submitting any scanned documents as this file format is extremely large, which uses up too much storage capacity in our database. Please take the time to fill out the header information throughout all submittals as this will identify any loose pages, including the Application Date (date submitted) & Revision number (0 for original, 1, 2, etc.; which will help keep track of subsequent partial update(s) to the original submittal. Do not use special symbols (#, @, etc.) in file names. The footer information should not be modified by the applicant.

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**Section 2:** Tables

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#### **Table 2-A: Regulated Emission Sources**

Unit and stack numbering must correspond throughout the application package. If applying for a NOI under 20.2.73 NMAC, equipment exemptions under 2.72.202 NMAC do not apply.

							Date of Manufacture <sup>2</sup>	Controlled by Unit#	Source Classi-			RICE Ignition	
Unit Number <sup>1</sup>	Source Description	Make	Model #	Serial #	Manufact-urer's Rated Capacity <sup>3</sup> (Specify Units)	Requested Permitted Capacity <sup>3</sup> (Specify Units)	Date of Construction/ Reconstruction <sup>2</sup>	Emissions vented to Stack #	fication Code (SCC)		Equipment, Check One	Type (CI, SI, 4SLB, 4SRB, 2SLB) <sup>4</sup>	Replacing Unit No.
11.2601	DDIID . II .	To Be	TDD	TDD	40.23.0.00; /L. HIRV	40.23.00 / J. HRV	NA	NA	10200701	☐ Existing (unchanged)	☐ To be Removed		
H-2601	RDU Reactor Heater	Determined	TBD	TBD	40.3 MMBtu/hr HHV	40.3 MMBtu/hr HHV	2021	H-2601	10200701	■ New/Additional  □ To Be Modified	<ul> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
** ***		То Ве			2 500 gpm		NA	NA	******	☐ Existing (unchanged)	☐ To be Removed		
Y-0026	RDU Cooling Tower	Determined	TBD	TBD	2,500 gpm	2,500 gpm	2021	Y-0026	38500101	■ New/Additional  □ To Be Modified	<ul> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
							NA	NA		☐ Existing (unchanged)	☐ To be Removed		
FUG-26-RDU	RDU Fugitives	NA	NA	NA	NA	NA	2021	FUG-26-RDU	2301000000	■ New/Additional  □ To Be Modified	<ul> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
							NA	NA		☐ Existing (unchanged)	☐ To be Removed		
T-0914	Slop Tank	NA	NA	NA	31,000 bbl	31,000 bbl	2021	T-0914	2510010000	■ New/Additional  □ To Be Modified	<ul> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
										☐ Existing (unchanged)	☐ To be Removed		
										<ul> <li>□ New/Additional</li> <li>□ To Be Modified</li> </ul>	<ul> <li>□ Replacement Unit</li> <li>□ To be Replaced</li> </ul>		
										- 10 BC Modified	10 be Replaced		

Unit numbers must correspond to unit numbers in the previous permit unless a complete cross reference table of all units in both permits is provided.

<sup>&</sup>lt;sup>2</sup> Specify dates required to determine regulatory applicability.

<sup>&</sup>lt;sup>3</sup> To properly account for power conversion efficiencies, generator set rated capacity shall be reported as the rated capacity of the engine in horsepower, not the kilowatt capacity of the generator set.

<sup>&</sup>quot;4SLB" means four stroke lean burn engine, "4SRB" means four stroke rich burn engine, "2SLB" means two stroke lean burn engine, "Cl" means compression ignition, and "Sl" means spark ignition

#### **Table 2-B:** Insignificant Activities (20.2.70 NMAC) **OR** Exempted Equipment (20.2.72 NMAC)

All 20.2.70 NMAC (Title V) applications must list all Insignificant Activities in this table. All 20.2.72 NMAC applications must list Exempted Equipment in this table. If equipment listed on this table is exempt under 20.2.72.202.B.5, include emissions calculations and emissions totals for 202.B.5 "similar functions" units, operations, and activities in Section 6, Calculations. Equipment and activities exempted under 20.2.72.202 NMAC may not necessarily be Insignificant under 20.2.70 NMAC (and vice versa). Unit & stack numbering must be consistent throughout the application package. Per Exemptions Policy 02-012.00 (see http://www.env.nm.gov/aqb/permit/aqb\_pol.html), 20.2.72.202.B NMAC Exemptions do not apply, but 20.2.72.202.A NMAC exemptions do apply to NOI facilities under 20.2.73 NMAC. List 20.2.72.301.D.4 NMAC Auxiliary Equipment for Streamline applications in Table 2-A. The List of Insignificant Activities (for TV) can be found online at https://www.env.nm.gov/wp-

content/uploads/sites/2/2017/10/InsignificantListTitleV.pdf. TV sources may elect to enter both TV Insignificant Activities and Part 72 Exemptions on this form.

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)  Insignificant Activity citation (e.g. IA List	Date of Manufacture /Reconstruction <sup>2</sup> Date of Installation	For Each Piece of Equipment, Check One
			Serial No.	Capacity Units	Item #1.a)	/Construction <sup>2</sup>	
TF 0001	DDILT 1	N	NA	89,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0901	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
T	DD11 T 1		NA	89,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0902	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
T. 0002	DDI.T. 1	27.4	NA	89,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0903	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	29,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0904	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	29,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0905	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	63,000	20.2.72.202.B.2	NA	<ul> <li>□ To Be Modified</li> <li>□ To be Replaced</li> <li>□ Existing (unchanged)</li> <li>□ To be Removed</li> </ul>
T-0906	RDU Tank	NA	NA NA	bbl	NA	2021	■ New/Additional □ Replacement Unit
					20.2.72.202.B.2		☐ To Be Modified ☐ To be Replaced ☐ Existing (unchanged) ☐ To be Removed
T-0907	RDU Tank	NA	NA	63,000		NA 2021	■ New/Additional □ Replacement Unit
			NA	bbl	NA	2021	☐ To Be Modified ☐ To be Replaced ☐ Existing (unchanged) ☐ To be Removed
T-0908	RDU Tank	NA	NA	17,000	20.2.72.202.B.2	NA	■ New/Additional □ Replacement Unit
			NA	bbl	NA	2021	☐ To Be Modified ☐ To be Replaced
T. 0000	DDIIT 1	274	NA	17,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0909	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	19,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0910	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	19,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0911	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	109,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0912	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	109,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0913	RDU Tank	NA	NA	bbl	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	800	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0929	RDU Tank	NA	NA	gal	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced

Unit Number	Source Description	Manufacturer	Model No.	Max Capacity	List Specific 20.2.72.202 NMAC Exemption (e.g. 20.2.72.202.B.5)	Date of Manufacture /Reconstruction <sup>2</sup>	For Each Piece of Equipment, Check One
			Serial No.	Capacity Units	Insignificant Activity citation (e.g. IA List Item #1.a)	Date of Installation /Construction <sup>2</sup>	
T-0930	RDU Tank	NA	NA	800	20.2.72.202.B.2	NA	<ul> <li>□ Existing (unchanged)</li> <li>□ To be Removed</li> <li>■ New/Additional</li> <li>□ Replacement Unit</li> </ul>
1-0930	KDU Tank	NA	NA	gal	NA	2021	□ To Be Modified □ To be Replaced
T. 0021	DDIJ.T. 1	27.4	NA	800	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0931	RDU Tank	NA	NA	gal	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	800	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0932	RDU Tank	NA	NA	gal	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	30,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0933	RDU Tank	NA	NA	gal	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			NA	30,000	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
T-0934	RDU Tank	NA	NA	gal	NA	2021	■ New/Additional □ Replacement Unit
			NA	1,000	20.2.72.202.B.2	NA	☐ To Be Modified ☐ To be Replaced ☐ Existing (unchanged) ☐ To be Removed
T-0935	RDU Tank	NA		,			■ New/Additional □ Replacement Unit
			NA	bbl	NA	2021	□ To Be Modified □ To be Replaced □ Existing (unchanged) □ To be Removed
FUG-26-RDU-	RDU Fugitives - Low Vapor	NA	NA	NA	20.2.72.202.B.2	NA	■ New/Additional □ Replacement Unit
LOVP	Pressure		NA	NA	NA	2021	☐ To Be Modified ☐ To be Replaced
DI 0.26	Railcar Unloading and Loading	214	NA	NA	20.2.72.202.B.2	NA	☐ Existing (unchanged) ☐ To be Removed
RLO-26	Rack	NA	NA	NA	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			G3512	1,468	20.2.72.202.B.3	2020	☐ Existing (unchanged) ☐ To be Removed
G-2601	Emergency Generator	Caterpillar	TBD	HP	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
			G3512	1,468	20.2.72.202.B.3	2020	☐ Existing (unchanged) ☐ To be Removed
G-2602	Emergency Generator	Caterpillar	TBD	HP	NA	2021	■ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
							□ Existing (unchanged) □ To be Removed □ New/Additional □ Replacement Unit □ To Be Modified □ To be Replaced
							□ Existing (unchanged)     □ To be Removed       □ New/Additional     □ Replacement Unit       □ To Be Modified     □ To be Replaced

Insignificant activities exempted due to size or production rate are defined in 20.2.70.300.D.6, 20.2.70.7.Q NMAC, and the NMED/AQB List of Insignificant Activities, dated September 15, 2008. Emissions from these insignificant activities do not need to be reported, unless specifically requested.

<sup>&</sup>lt;sup>2</sup> Specify date(s) required to determine regulatory applicability.

#### **Table 2-C: Emissions Control Equipment**

Unit and stack numbering must correspond throughout the application package. Only list control equipment for TAPs if the TAP's maximum uncontrolled emissions rate is over its respective threshold as listed in 20.2.72 NMAC, Subpart V, Tables A and B. In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device regardless if the applicant takes credit for the reduction in emissions.

Control Equipment Unit No.	Control Equipment Description	Date Installed	Controlled Pollutant(s)	Controlling Emissions for Unit Number(s) <sup>1</sup>	Efficiency (% Control by Weight)	Method used to Estimate Efficiency
None. Not A	pplicable.					
<sup>1</sup> List each control	device on a separate line. For each control device, list all emission	on units contro	olled by the control device.			

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#### **Table 2-D:** Maximum Emissions (under normal operating conditions)

#### ■ This Table was intentionally left blank because it would be identical to Table 2-E.

Maximum Emissions are the emissions at maximum capacity and prior to (in the absence of) pollution control, emission-reducing process equipment, or any other emission reduction. Calculate the hourly emissions using the worst case hourly emissions for each pollutant. For each pollutant, calculate the annual emissions as if the facility were operating at maximum plant capacity without pollution controls for 8760 hours per year, unless otherwise approved by the Department. List Hazardous Air Pollutants (HAP) & Toxic Air Pollutants (TAPs) in Table 2-I. Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

Unit No.	N(	Ox	C	0	V	OC	S	Ox	PI	$M^1$	PM	110 <sup>1</sup>	PM	2.51	Н	S	Le	ead
Unit No.		ton/yr	lb/hr	ton/yr	lb/hr	ton/yr			lb/hr	ton/yr								
Totals																		

<sup>&</sup>lt;sup>1</sup>Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but PM is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

**Table 2-E: Requested Allowable Emissions** 

Unit & stack numbering must be consistent throughout the application package. Fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E<sup>-4</sup>).

Unit No.	N	Ox	C	O	V	OC	S	Ox	P	$M^1$	PM	[10 <sup>1</sup>	PM	2.51	Н	<sub>2</sub> S	Le	ead
Omt No.	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
H-2601	1.330	5.825	2.620	11.473	0.268	1.174	1.463	2.970	0.370	1.622	0.370	1.622	0.370	1.622				
Y-0026									0.044	0.192	0.026	0.115	0.00010	0.00043				
FUG-26-RDU					4.721	20.676												
T-0914					29.600	8.661												
Totals	1.330	5.825	2.620		34.589	30.511	1.463	2.970	0.414	1.814	0.397	1.738	0.370	1.623				

\*Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

#### Table 2-F: Additional Emissions during Startup, Shutdown, and Routine Maintenance (SSM)

■ This table is intentionally left blank since all emissions at this facility due to routine or predictable startup, shutdown, or scenduled maintenance are no higher than those listed in Table 2-E and a malfunction emission limit is not already permitted or requested. If you are required to report GHG emissions as described in Section 6a, include any GHG emissions during Startup, Shutdown, and/or Scheduled Maintenance (SSM) in Table 2-P. Provide an explanations of SSM emissions in Section 6 and 6a.

All applications for facilities that have emissions during routine our predictable startup, shutdown or scheduled maintenance (SSM)<sup>1</sup>, including NOI applications, must include in this table the Maximum Emissions during routine or predictable startup, shutdown and scheduled maintenance (20.2.7 NMAC, 20.2.72.203.A.3 NMAC, 20.2.73.200.D.2 NMAC). In Section 6 and 6a, provide emissions calculations for all SSM emissions reported in this table. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications

(https://www.env.nm.gov/aqb/permit/aqb\_pol.html) for more detailed instructions. Numbers shall be expressed to at least 2 decimal points (e.g. 0.41, 1.41, or 1.41E-4).

Unit No.		Ox		0	V	OC	S	Ох	P	M <sup>2</sup>	PM	110 <sup>2</sup>	PM	2.5 <sup>2</sup>	Н	<sub>2</sub> S	Le	ead
Unit No.	lb/hr	ton/yr		ton/yr		ton/yr	lb/hr	ton/yr	lb/hr	ton/yr								
T. 4.1																		
Totals																		

For instance, if the short term steady-state Table 2-E emissions are 5 lb/hr and the SSM rate is 12 lb/hr, enter 7 lb/hr in this table. If the annual steady-state Table 2-E emissions are 21.9 TPY, and the number of scheduled SSM events result in annual emissions of 31.9 TPY, enter 10.0 TPY in the table below.

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<sup>&</sup>lt;sup>2</sup> Condensable Particulate Matter: Include condensable particulate matter emissions for PM10 and PM2.5 if the source is a combustion source. Do not include condensable particulate matter for PM unless PM is set equal to PM10 and PM2.5. Particulate matter (PM) is not subject to an ambient air quality standard, but it is a regulated air pollutant under PSD (20.2.74 NMAC) and Title V (20.2.70 NMAC).

### Table 2-G: Stack Exit and Fugitive Emission Rates for Special Stacks

■ I have elected to leave this table blank because this facility does not have any stacks/vents that split emissions from a single source or combine emissions from more than one source listed in table 2-A. Additionally, the emission rates of all stacks match the Requested allowable emission rates stated in Table 2-E.

Use this table to list stack emissions (requested allowable) from split and combined stacks. List Toxic Air Pollutants (TAPs) and Hazardous Air Pollutants (HAPs) in Table 2-I. List all fugitives that are associated with the normal, routine, and non-emergency operation of the facility. Unit and stack numbering must correspond throughout the application package. Refer to Table 2-E for instructions on use of the "-" symbol and on significant figures.

	Serving Unit	N	Ox	C	0	V	ЭС	SO	Ox	P	M	PM	110	PM	12.5	□ H <sub>2</sub> S or	r 🗆 Lead
Stack No.	Number(s) from Table 2-A	lb/hr	ton/yr	lb/hr	ton/yr												
	Totals:																

#### **Table 2-H: Stack Exit Conditions**

Unit and stack numbering must correspond throughout the application package. Include the stack exit conditions for each unit that emits from a stack, including blowdown venting parameters and tank emissions. If the facility has multiple operating scenarios, complete a separate Table 2-H for each scenario and, for each, type scenario name here:

Stack Number	Serving Unit Number(s)	Orientation (H-Horizontal	Rain Caps	Height Above	Temp.	Flow	Rate	Moisture by	Velocity	Inside
Stack Number	from Table 2-A	V=Vertical)	(Yes or No)	Ground (ft)	<b>(F)</b>	(acfs)	(dscfs)	Volume (%)	(ft/sec)	Diameter (ft)
H-2601	H-2601	V	No	138.5	600	301.0	N/A	N/A	25.5	3.88
Y-0026	Y-0026	V (2 fans/stacks)	No	21	90	3,004.0	N/A	N/A	25.8	12.19

#### Table 2-I: Stack Exit and Fugitive Emission Rates for HAPs and TAPs

In the table below, report the Potential to Emit for each HAP from each regulated emission unit listed in Table 2-A, only if the entire facility emits the HAP at a rate greater than or equal to one (1) ton per year For each such emission unit, HAPs shall be reported to the nearest 0.1 tpy. Each facility-wide Individual HAP total and the facility-wide Total HAPs shall be the sum of all HAP sources calculated to the nearest 0.1 ton per year. Per 20.2.72.403.A.1 NMAC, facilities not exempt [see 20.2.72.402.C NMAC] from TAP permitting shall report each TAP that has an uncontrolled emission rate in excess of its pounds per hour screening level specified in 20.2.72.502 NMAC. TAPs shall be reported using one more significant figure than the number of significant figures shown in the pound per hour threshold corresponding to the substance. Use the HAP nomenclature as it appears in Section 112 (b) of the 1990 CAAA and the TAP nomenclature as it listed in 20.2.72.502 NMAC. Include tank-flashing emissions estimates of HAPs in this table. For each HAP or TAP listed, fill all cells in this table with the emission numbers or a "-" symbol. A "-" symbol indicates that emissions of this pollutant are not expected or the pollutant is emitted in a quantity less than the threshold amounts described above.

Stack No.	Unit No.(s)	Total	HAPs	Name	Pollutant Here or  TAP	Name		Provide l Name	Here	Name		Name	Pollutant Here or  TAP	Provide I Name	Here	Provide I Name Here HAP or	
		lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr
Total	s:																

Table 2-J: Fuel

Specify fuel characteristics and usage. Unit and stack numbering must correspond throughout the application package.

	Fuel Type (low sulfur Diesel,	Fuel Source: purchased commercial,		Spec	ify Units		
Unit No.	ultra low sulfur diesel, Natural Gas, Coal,)	pipeline quality natural gas, residue gas, raw/field natural gas, process gas (e.g. SRU tail gas) or other	Lower Heating Value	Hourly Usage	Annual Usage	% Sulfur	% Ash
H-2601	Refinery Fuel Gas	Refinery Fuel Gas	827 Btu/scf, HHV	48,730 scf/hr	426.88 MMscf/yr	162 ppmv H2S	NA

#### Table 2-K: Liquid Data for Tanks Listed in Table 2-L

For each tank, list the liquid(s) to be stored in each tank. If it is expected that a tank may store a variety of hydrocarbon liquids, enter "mixed hydrocarbons" in the Composition column for that tank and enter the corresponding data of the most volatile liquid to be stored in the tank. If tank is to be used for storage of different materials, list all the materials in the "All Calculations" attachment, run the newest version of TANKS on each, and use the material with the highest emission rate to determine maximum uncontrolled and requested allowable emissions rate. The permit will specify the most volatile category of liquids that may be stored in each tank. Include appropriate tank-flashing modeling input data. Use additional sheets if necessary. Unit and stack numbering must correspond throughout the application package.

					Vapor	Average Stor	age Conditions	Max Storage Conditions		
Tank No.	Code	Composition	Liquid Density (lb/gal)	Molecular Weight (lb/lb*mol)	Temperature (°F)	True Vapor Pressure (psia)	Temperature (°F)	True Vapor Pressure (psia)		
T-0914	2510010000	RDU Slop	Water, Residual Feed and Product	8.33	80.0	90	0.74	130	0.74	

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#### Table 2-L: Tank Data

Include appropriate tank-flashing modeling input data. Use an addendum to this table for unlisted data categories. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary. See reference Table 2-L2. Note: 1.00 bbl = 10.159 M = 42.0 gal

Tank No.	Date Installed	Materials Stored	Seal Type (refer to Table 2- LR below)	Roof Type (refer to Table 2- LR below)			Diameter (M)	Vapor Space	Color (from Table VI-C)		Paint Condition (from Table	Annual Throughput (gal/yr)	Turn- overs
			LR below)	LK below)	(bbl)	$(M^3)$	1	(M)	Roof	Shell	VI-C)	(gal/yr)	(per year)
T-0914	2021	RDU Slop	NA	FX	31,000	4,928	22.86	6.33	WH	WH	Good	3,326,400	2.6

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Table 2-L2: Liquid Storage Tank Data Codes Reference Table

Roof Type	Seal Type, W	elded Tank Seal Type	Seal Type, Rive	Roof, Shell Color	Paint Condition	
FX: Fixed Roof	Mechanical Shoe Seal	anical Shoe Seal Liquid-mounted resilient seal Vapor-mounted resilient seal Seal Type		WH: White	Good	
IF: Internal Floating Roof	A: Primary only	A: Primary only	A: Primary only	A: Mechanical shoe, primary only	AS: Aluminum (specular)	Poor
EF: External Floating Roof	B: Shoe-mounted secondary	B: Weather shield	B: Weather shield	B: Shoe-mounted secondary	AD: Aluminum (diffuse)	
P: Pressure	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	C: Rim-mounted secondary	LG: Light Gray	
					MG: Medium Gray	
Note: $1.00 \text{ bbl} = 0.159 \text{ M}^2$	$^{3}$ = 42.0 gal				BL: Black	
					OT: Other (specify)	

Table 2-M: Materials Processed and Produced (Use additional sheets as necessary.)

	Materi	al Processed	Material Produced						
Description	Chemical Composition	Phase (Gas, Liquid, or Solid)	Quantity (specify units)	Description	Chemical Composition	Phase	Quantity (specify units)		
Pretreated Oils	Varies (Pretreated Vegetable Oils, Animal Fats, Etc)	Liquid	Varies	Renewable Diesel	Alkanes	Liquid	Varies		

#### **Table 2-N: CEM Equipment**

Enter Continuous Emissions Measurement (CEM) Data in this table. If CEM data will be used as part of a federally enforceable permit condition, or used to satisfy the requirements of a state or federal regulation, include a copy of the CEM's manufacturer specification sheet in the Information Used to Determine Emissions attachment. Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

Stack No.	Pollutant(s)	Manufacturer	Model No.	Serial No.	Sample Frequency	Averaging Time	Range	Sensitivity	Accuracy
None. Not Applicable.									

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#### Table 2-O: Parametric Emissions Measurement Equipment

Unit and stack numbering must correspond throughout the application package. Use additional sheets if necessary.

Unit No.	Parameter/Pollutant Measured	Location of Measurement	Unit of Measure	Acceptable Range	Frequency of Maintenance	Nature of Maintenance	Method of Recording	Averaging Time
None. Not Applicable.								
								0024 C.04 DM

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#### Table 2-P: Greenhouse Gas Emissions

Applications submitted under 20.2.70, 20.2.72, & 20.2.74 NMAC are required to complete this Table. Power plants, Title V major sources, and PSD major sources must report and calculate all GHG emissions for each unit. Applicants must report potential emission rates in short tons per year (see Section 6.a for assistance). Include GHG emissions during Startup, Shutdown, and Scheduled Maintenance in this table. For minor source facilities that are not power plants, are not Title V, or are not PSD, there are three options for reporting GHGs 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHG as a second separate unit; OR 3) check the following box 

By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

		CO <sub>2</sub> ton/yr	N <sub>2</sub> O ton/yr	CH <sub>4</sub> ton/yr	SF <sub>6</sub> ton/yr	PFC/HFC ton/yr²					Total GHG Mass Basis ton/yr <sup>4</sup>	Total CO <sub>2</sub> e ton/yr <sup>5</sup>
Unit No.	GWPs <sup>1</sup>	1	298	25	22,800	footnote 3						
H-2601	mass GHG	22,959	0.233	1.167							22,960.673	
11 2001	CO <sub>2</sub> e	22,959	69.58	29.19								23,058.04
	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO <sub>2</sub> e											
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	mass GHG											
	CO <sub>2</sub> e											
	mass GHG											
	CO2e											
Total	mass GHG		0.233	1.167							22,961	
Total	CO <sub>2</sub> e	22,959	69.58	29.19								23,058

<sup>&</sup>lt;sup>1</sup> GWP (Global Warming Potential): Applicants must use the most current GWPs codified in Table A-1 of 40 CFR part 98. GWPs are subject to change, therefore, applicants need to check 40 CFR 98 to confirm GWP values.

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<sup>&</sup>lt;sup>2</sup> For HFCs or PFCs describe the specific HFC or PFC compound and use a separate column for each individual compound.

<sup>&</sup>lt;sup>3</sup> For each new compound, enter the appropriate GWP for each HFC or PFC compound from Table A-1 in 40 CFR 98.

<sup>&</sup>lt;sup>4</sup> Green house gas emissions on a **mass basis** is the ton per year green house gas emission before adjustment with its GWP.

<sup>&</sup>lt;sup>5</sup> CO<sub>2</sub>e means Carbon Dioxide Equivalent and is calculated by multiplying the TPY mass emissions of the green house gas by its GWP.

# **Section 3**

Application Date: April 2021, Revision #0

# **Application Summary**

The <u>Application Summary</u> shall include a brief description of the facility and its process, the type of permit application, the applicable regulation (i.e. 20.2.72.200.A.X, or 20.2.73 NMAC) under which the application is being submitted, and any air quality permit numbers associated with this site. If this facility is to be collocated with another facility, provide details of the other facility including permit number(s). In case of a revision or modification to a facility, provide the lowest level regulatory citation (i.e. 20.2.72.219.B.1.d NMAC) under which the revision or modification is being requested. Also describe the proposed changes from the original permit, how the proposed modification will affect the facility's operations and emissions, de-bottlenecking impacts, and changes to the facility's major/minor status (both PSD & Title V).

The **Process Summary** shall include a brief description of the facility and its processes.

<u>Startup, Shutdown, and Maintenance (SSM)</u> routine or predictable emissions: Provide an overview of how SSM emissions are accounted for in this application. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on SSM emissions.

\_\_\_\_\_\_

Artesia Renewable Diesel Company LLC ("ARDC"), a wholly owned subsidiary of HollyFrontier Renewables Holding Company LLC, which itself is a subsidiary of the HollyFrontier Corporation ("HFC"), is submitting this application for a construction air permit for a new minor source in Artesia, NM. We are submitting this application in accordance with 20.2.72.200 NMAC. ARDC requests the New Mexico Environment Department ("NMED") issue an air permit to authorize emissions for the Renewable Diesel Unit ("RDU") in Artesia, New Mexico as represented in this application.

As communicated to NMED via an October 5, 2020 email and per NMED's October 6, 2020 verbal reply to that email, this is a minor source air permit application for the RDU. The RDU was added to the adjacent refinery air permit via NSR Permit No. PSD-NM-0195-M38 that was issued to the HollyFrontier Navajo Refining LLC's Artesia Refinery in Artesia, New Mexico ("Navajo Artesia Refinery") on September 20, 2019. After the NMED issues the stand-alone minor source permit for the RDU as requested in this application, an Administrative Revision will be requested to remove the RDU from the Navajo Artesia Refinery air permit. The reasoning for the breakout of the RDU from the Artesia Refinery air permit is provided below.

#### **Background**

The RDU, which will be owned and operated by ARDC, will convert soybean oil and other nonpetroleum renewable feedstocks to renewable diesel via a catalytic hydrotreating process. The feedstocks will be provided by the co-located Pretreatment Unit ("PTU") owned and operated by Artesia PTU LLC ("APTU"), and potentially by other suppliers. NMED issued a separate minor source permit, NSR Permit No. 9015, on February 15, 2021 and assigned Agency Interest No. 39767 for the PTU.

Although ARDC and APTU will be located within and adjacent to Navajo Artesia Refinery, and all three entities will be under common control of HFC, the RDU and PTU will carry a Standard Industrial Classification ("SIC") major group different from the SIC major group carried by Navajo Artesia Refinery and, therefore, the PTU and the RDU constitute a separate stationary source, that is, separate from the Navajo Artesia Refinery, as that term is defined in the Clean Air Act and its underlying Prevention of Significant Deterioration (PSD) and Title V operating permit regulations.

The Navajo Artesia Refinery falls within SIC Major Group 29 (Petroleum Refining and Related Industries), and specifically, SIC code 2911 (Petroleum Refining). Unlike the Navajo Artesia Refinery, the RDU and the PTU will not be engaged in in petroleum refining and will not produce refined petroleum products through fractionation or straight distillation of crude oil, redistillation of unfinished petroleum derivatives, cracking, or other processes. As a result, the RDU and PTU will not fall within the petroleum refining SIC code of 2911.

Rather, because of the raw materials used and the resulting non-petroleum-based renewable diesel product, the RDU is properly classified in SIC Major Group 28 (Chemicals and Allied Products), with the specific SIC code of 2869 (Industrial

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Organic Chemicals, Not Elsewhere Classified). This is also consistent with our understanding of the SIC code assigned to other renewable diesel facilities in the United States. Regarding the PTU, this unit will serve as an auxiliary establishment to the RDU (or other renewable diesel units within HFC), because, based on current plans, it will be primarily engaged in producing goods or providing services for other establishments of the same company, rather than for the general public or for other business units. The SIC Manual prescribes that auxiliary establishments are classified on the basis of the primary activity of the operating establishment(s) they serve. The PTU is therefore properly assigned a SIC code based on the primary economic activity of the establishment that it supports, namely, SIC Major Group 28 and SIC code 2869, corresponding to the production of renewable diesel. Thus, the RDU and the PTU are treated as a single stationary source with respect to PSD, Title V operating permit applicability, and minor source air dispersion modeling/ambient air impacts analysis.

The RDU and the PTU – while a single stationary source – will not constitute a major source under PSD and Title V operating permit regulations. As a result, a PSD review and an associated PSD air quality analysis are not required.

In contrast and in accordance with Maximum Achievable Control Technology (MACT) standards in 20.2.78 NMAC and 40 CFR Part 63, RDU processes and units are subject to the 40 CFR Part 63 Subpart FFFF (MACT FFFF—miscellaneous organic chemical manufacturing) standard because these processes and units meet the applicability criteria of MACT FFFF, including the RDU being located at a major source of hazardous air pollutants ("HAP"). While the RDU itself is not a major source of HAP, it is under common control and is contiguous with a major source of HAP (i.e., the Navajo Artesia Refinery). Therefore, the RDU processes and units are considered as being located at a major source of HAP. 40 CFR Part 63 applicability is presented in Section 13 of this application.

Initially, the RDU was added to the Navajo Artesia Refinery's air permit via a Significant Revision that resulted in NMED issuing NSR Permit No. PSD-NM-0195-M38 on September 20, 2019. Since permit issuance, the scope of project expanded to include the PTU, with ARDC being the owner and operator of the RDU, and APTU being the owner and operator of the PTU. As such, the RDU will be removed from the Navajo Artesia Refinery's air permit via an Administrative Revision upon NMED's issuance of the stand-alone RDU minor source permit. The parallel application for the PTU minor source air permit was submitted separately, and NMED has issued the resulting air permit.

By this Minor Source Construction Air Permit application, authorization for air emissions from the following emission units is requested:

- 1. H-2601 RDU Reactor Heater
- 2. Y-0026 RDU Cooling Tower
- 3. FUG-26-RDU RDU Fugitives Piping components fugitive emissions for streams with VOC vapor pressure greater than the permitting exemption
- 4. T-0914 Slop Tank

Per 20.2.702.202.B.(2), the following emission units are exempt from permitting due to the handling or storing of VOC having vapor pressure less than 0.2 psia at the handled or stored temperature:

- 5. T-0901 through T-0913 RDU Product or Feed Tanks; T-0929 through T-0932 Rail Unloading Accumulation Tanks; T-0933 Rail Containment Tank Feed; T-0934 Rail Containment Tank Renewable Diesel; and T-0935 Rail Containment Tank Recovered Oil
- 6. FUG-26-RDU-LOVP Piping components fugitive emissions for streams with VOC vapor pressure less than the permitting exemption threshold
- 7. RLO-26 Railcar Unloading and Loading Rack

In addition, the following emergency generator engines are exempt from permitting because they will only be operated during the unavoidable loss of commercial utility power and will be operated less than 500 hours per year:

8. G-2601 and G-2602 Emergency Generator

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<sup>&</sup>lt;sup>1</sup> Per the SIC Manual published by the United States Office of Management and Budget (1972), SIC code 2869 encompasses establishments "primarily engaged in manufacturing industrial organic chemicals, not elsewhere classified." Products of this industry include diesel-range paraffinic or isoparaffinic hydrocarbons not resulting from petroleum refining, such as the aliphatic and other acyclic organic chemicals that are the primary constituents of renewable diesel.

<sup>&</sup>lt;sup>2</sup> It is possible that in the future, APTU might enter into contracts to supply treated materials to renewable diesel units outside of the HollyFrontier organization, and should this economic activity become significant enough, the PTU's SIC code assignment may have to be revisited.

# **Section 4**

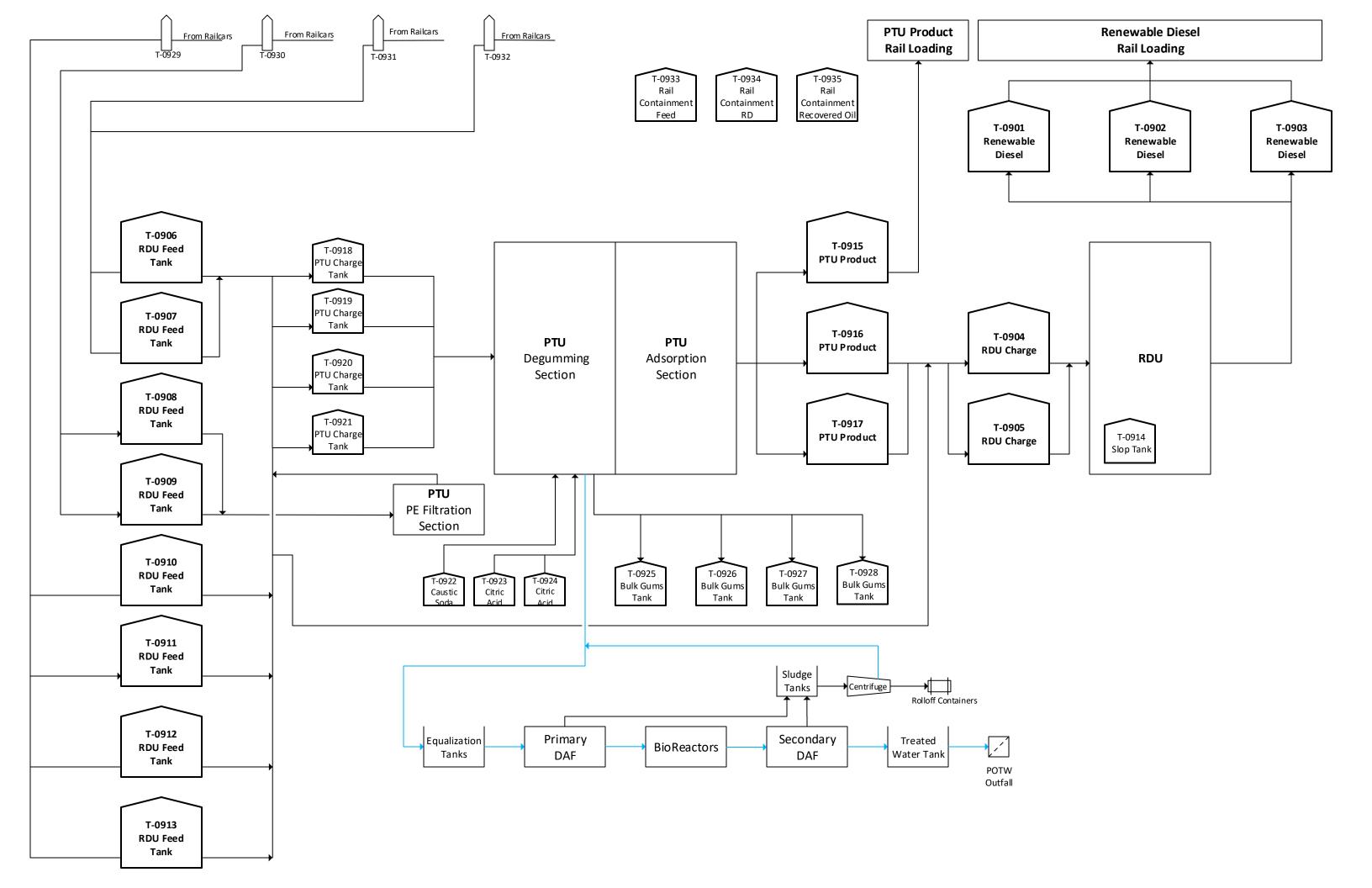
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## **Process Flow Sheet**

A **process flow sheet** and/or block diagram indicating the individual equipment, all emission points and types of control applied to those points. The unit numbering system should be consistent throughout this application.

A process flow diagram for the Renewable Diesel Unit is included in this section.

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## **Section 5**

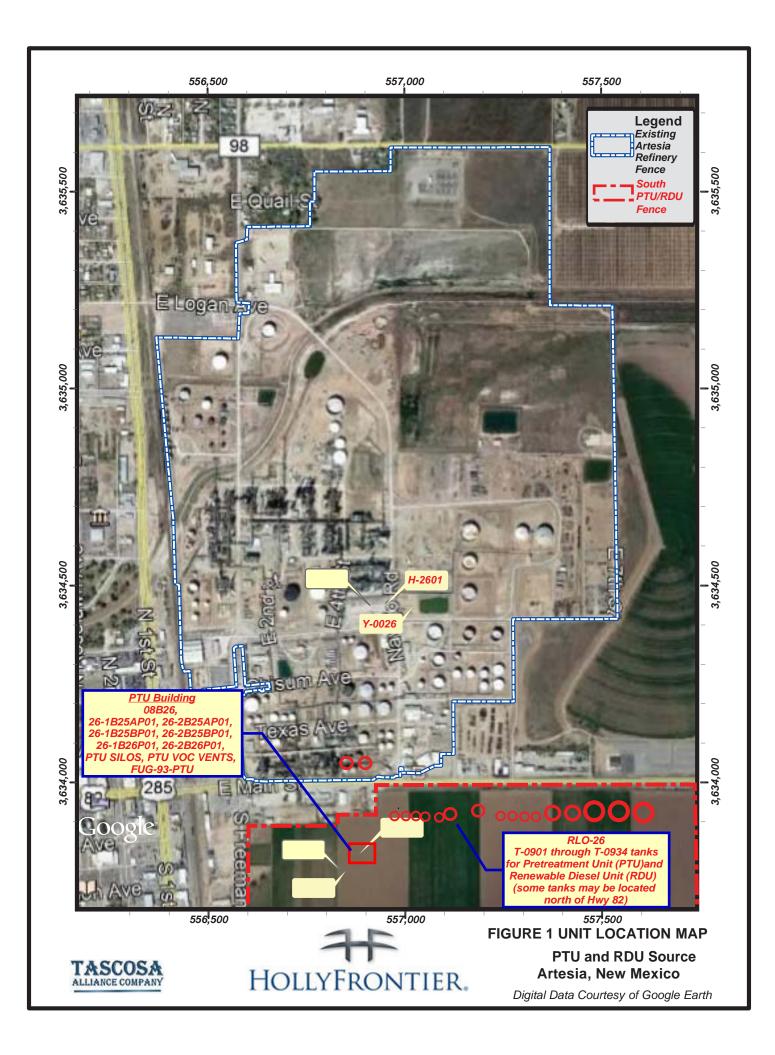
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#### **Plot Plan Drawn To Scale**

A <u>plot plan drawn to scale</u> showing emissions points, roads, structures, tanks, and fences of property owned, leased, or under direct control of the applicant. This plot plan must clearly designate the restricted area as defined in UA1, Section 1-D.12. The unit numbering system should be consistent throughout this application.

A Figure 1 Unit Location Map is provided in the section. It shows the locations of the Renewable Diesel Unit emission units including the locations of the north emission units.

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## **Section 6**

Application Date: April 2021, Revision #0

#### All Calculations

Show all calculations used to determine both the hourly and annual controlled and uncontrolled emission rates. All calculations shall be performed keeping a minimum of three significant figures. Document the source of each emission factor used (if an emission rate is carried forward and not revised, then a statement to that effect is required). If identical units are being permitted and will be subject to the same operating conditions, submit calculations for only one unit and a note specifying what other units to which the calculations apply. All formulas and calculations used to calculate emissions must be submitted. The "Calculations" tab in the UA2 has been provided to allow calculations to be linked to the emissions tables. Add additional "Calc" tabs as needed. If the UA2 or other spread sheets are used, all calculation spread sheet(s) shall be submitted electronically in Microsoft Excel compatible format so that formulas and input values can be checked. Format all spread sheets and calculations such that the reviewer can follow the logic and verify the input values. Define all variables. If calculation spread sheets are not used, provide the original formulas with defined variables. Additionally, provide subsequent formulas showing the input values for each variable in the formula. All calculations, including those calculations are imbedded in the Calc tab of the UA2 portion of the application, the printed Calc tab(s), should be submitted under this section.

Tank Flashing Calculations: The information provided to the AQB shall include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., NOI, permit, or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis. If Hysis is used, all relevant input parameters shall be reported, including separator pressure, gas throughput, and all other relevant parameters necessary for flashing calculation.

SSM Calculations: It is the applicant's responsibility to provide an estimate of SSM emissions or to provide justification for not doing so. In this Section, provide emissions calculations for Startup, Shutdown, and Routine Maintenance (SSM) emissions listed in the Section 2 SSM and/or Section 22 GHG Tables and the rational for why the others are reported as zero (or left blank in the SSM/GHG Tables). Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (http://www.env.nm.gov/aqb/permit/app\_form.html) for more detailed instructions on calculating SSM emissions. If SSM emissions are greater than those reported in the Section 2, Requested Allowables Table, modeling may be required to ensure compliance with the standards whether the application is NSR or Title V. Refer to the Modeling Section of this application for more guidance on modeling requirements.

**Glycol Dehydrator Calculations**: The information provided to the AQB shall include the manufacturer's maximum design recirculation rate for the glycol pump. If GRI-Glycalc is used, the full input summary report shall be included as well as a copy of the gas analysis that was used.

Road Calculations: Calculate fugitive particulate emissions and enter haul road fugitives in Tables 2-A, 2-D and 2-E for:

- 1. If you transport raw material, process material and/or product into or out of or within the facility and have PER emissions greater than 0.5 tpy.
- 2. If you transport raw material, process material and/or product into or out of the facility more frequently than one round trip per day.

#### **Significant Figures:**

A. All emissions standards are deemed to have at least two significant figures, but not more than three significant figures.

- **B.** At least 5 significant figures shall be retained in all intermediate calculations.
- C. In calculating emissions to determine compliance with an emission standard, the following rounding off procedures shall be used:
  - (1) If the first digit to be discarded is less than the number 5, the last digit retained shall not be changed;
  - (2) If the first digit discarded is greater than the number 5, or if it is the number 5 followed by at least one digit other than the number zero, the last figure retained shall be increased by one unit; and
  - (3) If the first digit discarded is exactly the number 5, followed only by zeros, the last digit retained shall be rounded upward if it is an odd number, but no adjustment shall be made if it is an even number.
  - (4) The final result of the calculation shall be expressed in the units of the standard.

**Control Devices:** In accordance with 20.2.72.203.A(3) and (8) NMAC, 20.2.70.300.D(5)(b) and (e) NMAC, and 20.2.73.200.B(7) NMAC, the permittee shall report all control devices and list each pollutant controlled by the control device

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regardless if the applicant takes credit for the reduction in emissions. The applicant can indicate in this section of the application if they chose to not take credit for the reduction in emission rates. For notices of intent submitted under 20.2.73 NMAC, only uncontrolled emission rates can be considered to determine applicability unless the state or federal Acts require the control. This information is necessary to determine if federally enforceable conditions are necessary for the control device, and/or if the control device produces its own regulated pollutants or increases emission rates of other pollutants.

Emission calculations for all sources are included in this section. Files containing emission calculations for all sources are included with the submitted electronic files.

### Section 6.a

Application Date: April 2021, Revision #0

#### **Green House Gas Emissions**

(Submitting under 20.2.70, 20.2.72 20.2.74 NMAC)

Title V (20.2.70 NMAC), Minor NSR (20.2.72 NMAC), and PSD (20.2.74 NMAC) applicants must estimate and report greenhouse gas (GHG) emissions to verify the emission rates reported in the public notice, determine applicability to 40 CFR 60 Subparts, and to evaluate Prevention of Significant Deterioration (PSD) applicability. GHG emissions that are subject to air permit regulations consist of the sum of an aggregate group of these six greenhouse gases: carbon dioxide (CO<sub>2</sub>), nitrous oxide (N<sub>2</sub>O), methane (CH<sub>4</sub>), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur hexafluoride (SF<sub>6</sub>).

#### **Calculating GHG Emissions:**

- 1. Calculate the ton per year (tpy) GHG mass emissions and GHG CO2e emissions from your facility.
- **2.** GHG mass emissions are the sum of the total annual tons of greenhouse gases without adjusting with the global warming potentials (GWPs). GHG CO<sub>2</sub>e emissions are the sum of the mass emissions of each individual GHG multiplied by its GWP found in Table A-1 in 40 CFR 98 Mandatory Greenhouse Gas Reporting.
- 3. Emissions from routine or predictable start up, shut down, and maintenance must be included.
- **4.** Report GHG mass and GHG CO<sub>2</sub>e emissions in Table 2-P of this application. Emissions are reported in **short** tons per year and represent each emission unit's Potential to Emit (PTE).
- **5.** All Title V major sources, PSD major sources, and all power plants, whether major or not, must calculate and report GHG mass and CO2e emissions for each unit in Table 2-P.
- **6.** For minor source facilities that are not power plants, are not Title V, and are not PSD there are three options for reporting GHGs in Table 2-P: 1) report GHGs for each individual piece of equipment; 2) report all GHGs from a group of unit types, for example report all combustion source GHGs as a single unit and all venting GHGs as a second separate unit; 3) or check the following  $\square$  By checking this box, the applicant acknowledges the total CO2e emissions are less than 75,000 tons per year.

#### **Sources for Calculating GHG Emissions:**

- Manufacturer's Data
- AP-42 Compilation of Air Pollutant Emission Factors at http://www.epa.gov/ttn/chief/ap42/index.html
- EPA's Internet emission factor database WebFIRE at http://cfpub.epa.gov/webfire/
- 40 CFR 98 <u>Mandatory Green House Gas Reporting</u> except that tons should be reported in short tons rather than in metric tons for the purpose of PSD applicability.
- API Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry. August 2009 or most recent version.
- Sources listed on EPA's NSR Resources for Estimating GHG Emissions at http://www.epa.gov/nsr/clean-air-act-permitting-greenhouse-gases:

#### **Global Warming Potentials (GWP):**

Applicants must use the Global Warming Potentials codified in Table A-1 of the most recent version of 40 CFR 98 Mandatory Greenhouse Gas Reporting. The GWP for a particular GHG is the ratio of heat trapped by one unit mass of the GHG to that of one unit mass of CO<sub>2</sub> over a specified time period.

"Greenhouse gas" for the purpose of air permit regulations is defined as the aggregate group of the following six gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. (20.2.70.7 NMAC, 20.2.74.7 NMAC). You may also find GHGs defined in 40 CFR 86.1818-12(a).

#### **Metric to Short Ton Conversion:**

Short tons for GHGs and other regulated pollutants are the standard unit of measure for PSD and title V permitting programs. 40 CFR 98 Mandatory Greenhouse Reporting requires metric tons.

1 metric ton = 1.10231 short tons (per Table A-2 to Subpart A of Part 98 – Units of Measure Conversions)

Greenhouse gas potential to emits are included in the calculations in Section 6.

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## PTU AND RDU SOURCE - PROPOSED EMISSION LIMITS AND PERMITTING APPLICABILITY EVALUATION ARTESIA PTU LLC and ARTESIA RENEWABLE DIESEL COMPANY LLC (Revised April 2021)

	Sources					Pr	oposed A	llowable	Emissions	(represe	nted max	imum em	issions fo	r GHG)				
		CC	)	N	o <sub>x</sub>	P	М	PN	/I <sub>10</sub>	PN	1 <sub>2.5</sub>	SC	O <sub>2</sub>	V	С	n-He	exane	GHG
Unit	Description	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/yr	CO2e ton/yr
retreatment Unit (PTU)	Emission Units <sup>f</sup>																	
Y-0093	PTU Cooling Tower		-			0.044	0.192	0.026	0.115			-	-		-	-		
08B26	Filter Aid Tank Vent					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282				-			
26-1B25AP01	Adsorption Train 1 Vent A					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282							
26-2B25AP01	Adsorption Train 1 Vent B					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282							
26-1B25BP01	Adsorption Train 2 Vent A					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282							
26-2B25BP01	Adsorption Train 2 Vent B					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282				-			
26-1B26P01	Adsorption Train 1 Vent C					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282	-			-			
26-2B26P01	Adsorption Train 2 Vent C					0.0064	0.0282	0.0064	0.0282	0.0064	0.0282							
PTU SILOS	Combined Silos 1-5 Vent					0.0579	0.2534	0.0579	0.2534	0.0579	0.2534							
PTU VOC VENTS	Pretreatment VOC Vents					-								1.025	4.490	1.025	4.490	
H-9301	Vapor Combustion Unit	0.156	0.684	0.427	1.870	0.014	0.062	0.014	0.062	0.014	0.062	0.011	0.047					1,036
PTU-WWTP	PTU Wastewater Treatment Plant	-							-			-	-	0.520	2.277			11,112
FUG-93-PTU	PTU Fugitives	-					-		-			-	-	0.169	0.739	0.014	0.060	
Permit-Exempt PTU Er	missions <sup>a</sup>																	
FUG-93-PTU-LOVP	PTU Fugitives - Low Vapor Pressure											-	-	0.486	2.127			
Subtot	tal PTU (excluding Exempt Emissions) =		0.68		1.87		0.70		0.63		0.51		0.05		7.51		4.55	12,148
Subto	tal PTU (including Exempt Emissions) =	0.16	0.68	0.43	1.87	0.16	0.70	0.14	0.63	0.12	0.51	0.011	0.05	2.20	9.63	1.04	4.55	12,148
tenewable Diesel Unit (R	RDU) Emission Units																	
H-2601	RDU Reactor Heater	2.620	11.473	1.330	5.825	0.370	1.622	0.370	1.622	0.370	1.622	1.463	2.970	0.268	1.174			23,058
Y-0026	RDU Cooling Tower	-				0.044	0.192	0.026	0.115	0.00010	0.00043	-	-		-			
FUG-26-RDU	RDU Fugitives		-											4.721	20.676			
T-0914	Slop Tank					-						-		29.600	8.661			
Permit-Exempt RDU E	missions <sup>a</sup>																	
T-0901, T-0902,	Product Tanks											-		100.620	6.497			
T-0903																		
FUG-26-RDU-LOVP	RDU Fugitives - Low Vapor Pressure													2.536	11.109			
RLO-26	Railcar Unloading and Loading Rack													9.840	2.040			
G-2601	Emergency Generator	6.47	1.62	12.95	3.24	0.11	0.03	0.11	0.03	0.11	0.03	0.063	0.016	3.24	0.81			331
G-2602	Emergency Generator	6.47	1.62	12.95	3.24	0.11	0.03	0.11	0.03	0.11	0.03	0.063	0.016	3.24	0.81			331
Subtot	al RDU (excluding Exempt Emissions) =		11.47		5.82		1.81		1.74		1.62		2.97		30.51		0.00	23,058
Subtot	tal RDU (including Exempt Emissions) =	15.56	14.71	27.22	12.3	0.64	1.87	0.62	1.79	0.60	1.68	1.59	3.00	154.06	51.78	0.00	0.00	23,720
Total Proposed P	TU and RDU Source Potential to Emit =		15.39		14.17		2.57		2.42		2.19		3.05		61.41		4.55	35,868
PSD or	· Title V Major Source Thresholds <sup>b, c, d</sup> =		100		100		100		100		100		100		100		10	75,000
Total source all	owable emissions > major threshold? e		No		No		No		No		No		No		No		No	No

a "Permit-Exempt" indicates these emissions are exempt from air permitting per 20.2.72.202 NMAC. They are calculated conservatively and included in this table for the purpose of the PSD and Title V minor source determination.

b Per 40 CFR §52.21(b)(1)(i)(a), the Prevention of Significant Deterioration (PSD) major source threshold for "chemical process plants" is 100 ton/yr of any regulated New Source Review (NSR) pollutant. Chemical process plants are those identified under Major Group 28 of the SIC code.

<sup>&</sup>lt;sup>c</sup> Per 40 CFR §52.21(b)(49)(iv), GHG is subject to PSD review only if a source is a major source of another regulated NSR pollutant and the source will have potential to emit ≥ 75,000 ton/yr CO<sub>2</sub>e.

d Per 40 CFR §70.2, with respect to Title V permitting the major source thresholds include 10 ton/yr of any hazardous air pollutant (HAP, such as n-hexane) or 100 ton/yr of any pollutant subject to regulation.

e "No" indicates that for each pollutant, the proposed emissions do not trigger PSD Review or Title V permitting.

f Proposed allowable emissions for PTU VOC VENTS and H-9301 in this table reflect revised emission limits that will be requested for the PTU permit, NSR Permit No. 9015. They are greater than the existing PTU permit limits. Therefore, they are conservative for the supporting dispersion modeling evaluation and for this permitting applicability evaluation.

## POTENTIAL TO EMIT - COMBUSTION DEVICES ARTESIA RENEWABLE DIESEL COMPANY LLC

		Heat Input	Fuel Gas Heating	Annual Operating					Potential to	Emit (PTE)
		Capacity, HHV	Value, HHV	Hours			Emission		<b>Hourly</b> <sup>d</sup>	Annual <sup>e</sup>
Unit	Description	(MMBtu/hr)	(Btu/scf)	(hr/yr)	Pollutant	Note	Factor	Unit	(lb/hr)	(ton/yr)
H-2601	RDU Reactor Heater	40.3	827	8,760	СО	a	0.065	lb/MMBtu	2.620	11.473
					$NO_X$	a	0.033	lb/MMBtu	1.330	5.825
					PM	b	7.6	lb/MMscf	0.370	1.622
							0.1	gr H <sub>2</sub> S/scf	1.310	
							0.01166	gr S/scf	0.153	
					Hourly SO <sub>2</sub>	c			1.463	
							0.037	gr H <sub>2</sub> S/scf		2.259
							0.01166	gr S/scf		0.711
					Annual SO <sub>2</sub>	c	·	·		2.970
					VOC	b	5.5	lb/MMscf	0.268	1.174

<sup>&</sup>lt;sup>a</sup> Emission factors are based on manufacturer guarantees at rated capacity.

PM (lb/hr) = (Firing Rate, MMBtu/hr)/(Fuel Heating Value, Btu/scf)\*(Emission Factor, lb/MMscf)

PM (lb/hr) = (40.3 MMBtu/hr)/(827 Btu/scf)\*(7.6 lb/MMscf)

= 0.370 lb/hr PM

PM (ton/yr) = (Hourly PM, lb/hr)\*(Annual Operating Hours, hr/yr)/(2,000 lb/ton)

PM (ton/yr) = (0.370 lb/hr)\*(8760 hr/yr)/(2,000 lb/ton)

= 1.622 ton/yr PM

#### **GREENHOUSE GAS (GHG) EMISSIONS**

Unit	Description	Heat Input Capacity, HHV (MMBtu/yr)	Emissio CO <sub>2</sub>	n Factors (lb/ N <sub>2</sub> O	MMBtu) <sup>d</sup> CH <sub>4</sub>	Annua CO <sub>2</sub>	al Emissions (1 N <sub>2</sub> O	ton/yr) CH <sub>4</sub>
H-2601	RDU Reactor Heater	353,028.0	130.07	0.0013	# 0.0066	22,959	0.233	1.167
						22,959	0.233	1.167

d. CO2 emission factor for Refinery Fuel Gas is from 40 CFR Part 98 Table C-1. N2O and CH4 emission factors for Refinery Fuel Gas are from 40 CFR Part 98 Table C-2.

<sup>&</sup>lt;sup>b</sup> Emission factors are from AP-42 Table 1.4-2 (dated 7/98). All PM is assumed to be less than 2.5 microns in diameter per footnote "c" of AP-42 Table 1.4-2.

<sup>&</sup>lt;sup>c</sup> Hourly SO<sub>2</sub> emissions are calculated based on the NSPS Subpart J limit of 0.1 gr H2S/dscf or 3-hr rolling NSPS Ja limit (both 162 ppmv H<sub>2</sub>S) and the annual SO<sub>2</sub> emissions are calculated based on the NSPS Subpart Ja, 365-day calendar roiling average limit of 60 ppmv H<sub>2</sub>S (which equates to 0.037 gr H2S/dscf), plus non-H2S species potentially present in Artesia refinery fuel gas as determined based on sampling data.

<sup>&</sup>lt;sup>d</sup> An example calculation for hourly PM emissions follows:

<sup>&</sup>lt;sup>e</sup> An example calculation for annual PM emissions follows:

## POTENTIAL TO EMIT - COOLING TOWER ARTESIA RENEWABLE DIESEL COMPANY LLC

#### **Input Data:**

	Cooling Tower	Water Circulation Rate (gal/min)	Drift Eliminator Efficiency (% drift)	Annual Hours of Operation (hr/yr)
I	Y-0026	2,500	0.001	8760

TDS (ppmw) 1

3,500

#### **Emissions:**

		Emissions <sup>2, 3</sup>												
Cooling	F	M	PM	l-10	PM2.5									
Tower	(lb/hr)	(tons/yr)	(lb/hr)	(tons/yr)	(lb/hr)	(tons/yr)								
Y-0026	0.044	0.192	0.026	0.115	0.00010	0.00043								

Sample Calculations:

 $0.044 \text{ PM (lb/hr)} = (2500 \text{ gal/min}) * (60 \text{ min/hr}) * (8.34 \text{ lb/gal}) * (3500 \text{ lb TDS/MMlb H20}) * (MMlb/10^6 lb)* (0.001 % drift)$ <math>0.026 PM - 10 (lb/hr) = (0.044 lb/hr PM) \* (60.161 % PM - 10)

#### Notes:

- <sup>1</sup> Maxium total dissolved solids (TDS) in recirculating water is rolling 12-month average limit stipulated in air permit for adjacent Artesia Refinery because same source of water will be used.
- <sup>2</sup> Total Particulate Matter (PM) emissions are calculated per AP-42 Section 13.4, dated January 1995.
- $^3$  PM $_{2.5}$  and PM $_{10}$  emissions are calculated in accordance with NMED's Technical Memorandum "Calculating TSP, PM-10 and PM-2.5 from Cooling Towers" dated 9/9/2013. For a TDS of 3,500 ppmw and per the size distribution table in the memorandum (average between 3,000 ppmw and 4,000 ppmw), the percents mass of total particulate emissions represented by PM $_{2.5}$  and PM $_{10}$  are as follows:

% Mass  $PM_{10} = 60.161$ 

% Mass PM<sub>2.5</sub> = 0.226

## POTENTIAL TO EMIT - EQUIPMENT COMPONENT FUGITIVES ARTESIA RENEWABLE DIESEL COMPANY LLC

					Valves			Flar	iges	Pump	Seals	Relief	f Valves
			G	Gas		Liquid	Heavy Liquid	AII		Light Liquid	Heavy Liquid	•	
			Non- Monitored	Monitoring Control <sup>3</sup>	Non- Monitored	Monitoring Control <sup>3</sup>	Non- Monitored	Non- Monitored	AVO Control <sup>3</sup>	Non- Monitored	Non- Monitored	Non- Monitored	Monitoring Control <sup>3</sup>
			0.0099	75%	0.0055	75%	0.00002	0.00024	30%		0.019	0.23	75%
UNIT ID	PROCESS UNIT	Emission Factors <sup>1</sup>	COMPONENT COUNTS										
FUG-26-RDU	Renewable Diesel Unit	Oil and Gas		657		545		2296		2			30
FUG-26-RDU	Fuel Gas - New RDU Components	Oil and Gas	106					141					

<sup>1.</sup> Emission factors (lb/hr/source) are from "Protocol for Equipment Leak Estimates," EPA-453/R-95-017, Tables 2-1 through 2-4, Nov. 1995 or equivalent factors from guidance.

The fugitive emissions below are Exempted Activities with respect to 20.2.72 NMAC Construction Permits. Per 20.2.72.202.B.(2) NMAC, the handling of VOC with vapor pressure less than 0.2 psia is an exempt source or activity.

FUG-26-RDU-LOVP Renewable Diesel Unit - Low Vapor Pressure Oil and Gas	593	1456		6	9		
------------------------------------------------------------------------	-----	------	--	---	---	--	--

<sup>2.</sup> Maximum VOC weight % applies to all stream unless otherwise specified.

<sup>3.</sup> Control efficiency are from Texas Commission in Environmental Quality "Air Permit Technical Guidance for Chemical Sources, Fugitive Guidance, APDG 6422", Table V, June 2018. Annual monitoring of valves in gas and light liquid service is assumed with a leak defintion of 10,000 ppmv.

## POTENTIAL TO EMIT - EQUIPMENT COMPONENT FUGITIVES ARTESIA RENEWABLE DIESEL COMPANY LLC

	Со	mpressor Se	als									
		Gas										
	Non- Monitored 0.02	Dual Seal	H₂ Service		Tot	tal Emissions,	lb/hr		Gas VOC	Other VOC <sup>2</sup>	VOC En	nissions
UNIT ID				Valves	Flanges	Pump Seals	Relief Valves	Compressor Seals	Weight %	Weight %	(lb/hr)	(tons/yr)
					J	·					( - )	(, , ,
FUG-26-RDU	1			2.375	0.556	0.000	1.716	0.019	100%	100%	4.666	20.439
FUG-26-RDU				1.049	0.034	0.000	0.000	0.000	5%		0.054	0.237

FUG-26-RDU-LOVP	0.011	0.352	0.114	2.059	0.000	100%	100%	2.536	11.109
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## POTENTIAL TO EMIT - STORAGE TANKS ARTESIA RENEWABLE DIESEL COMPANY LLC

Variable	Description	Units	Value
-	Roof Construction (vertical tanks)	-	Cone
DPb	Breather vent pressure range	psi	0.06
I	Solar insolation factor	Btu/ft <sup>2</sup> -day	1810
P <sub>A</sub>	Atmospheric Pressure	psia	12.9
Т	Annual Average Temperature	°F	62
T <sub>AX</sub>	Daily Maximum Ambient Temperature	°R	535.3
T <sub>AN</sub>	Daily Minimum Ambient Temperature	°R	507.5
$DT_A$	Daily average ambient temperature range	°R	27.8
K <sub>N</sub>	Turnover Factor	-	1
K <sub>P</sub>	Product Factor	-	1

Calculation Formulas
$L_s$ = Standing loss (lb/yr) = 365 $V_V W_V K_E K_S$
$L_W$ = Working loss (lb/yr) = 0.001 Mv $P_{VA}$ Q $K_N$ $K_P$
$L_T$ = Total Loss (lb/yr) = $L_S$ + $L_W$
$L_H$ = Hourly loss (lb/hr) = 0.001 Mv $P_{MAX}$ $Q_H$ $K_P$

NOTE: Tank emissions are based on the equations found in EPA AP 42 Chapter 7.

a. Data for Roswell, NM.

			Material F	Properties					Tan	k Paramete	rs			
		Mv	T <sub>LA</sub>	Tmax	P <sub>VA</sub>	P <sub>MAX</sub>	FX/HZ	D	H/L	CAPACITY	COLOR	α	Q	$\mathbf{Q}_{H}$
Tank No.	Typical Material Stored	Vapor Molecular Weight	Daily Average Liquid Surface Temp.	Maximum Liquid Temp.	True Vapor	Maximum Vapor Pressure		Tank Dia.	Tank Height/ Length	Tank Capacity	Tank Color	Paint Solar Absorbance Factor	Annual Throughput	Maximum Hourly Throughput
		(lb/lbmol)	(°R)	(°R)	(psia)	(psia)		(ft)	(ft)	(bbl)			(bbl/yr)	(bbl/hr)
T-0914	RDU Slop	80	550	590	0.74	0.74	FX	75	40	31,000	White	0.17	79,200	500

The tanks below are Exempted Sources with respect to 20.2.72 NMAC Construction Permits. Per 20.2.72.202.B.(2) NMAC, the storing of VOC with vapor pressure less than 0.2 psia is an exempt source or activity.

T-0901	Renewable Diesel	130	550	590	0.016	0.06	FX	125	50	109,000	White	0.17	1,095,000	4,300
T-0902	Renewable Diesel	130	550	590	0.016	0.06	FX	125	50	109,000	White	0.17	1,095,000	4,300
T-0903	Renewable Diesel	130	550	590	0.016	0.06	FX	125	50	109,000	White	0.17	1,095,000	4,300

## POTENTIAL TO EMIT - STORAGE TANKS ARTESIA RENEWABLE DIESEL COMPANY LLC

	DT <sub>V</sub>	$DP_V$	H <sub>RO</sub>	H <sub>vo</sub>	V <sub>v</sub>	W <sub>v</sub>	K <sub>E</sub>	Ks	Ls	L <sub>w</sub>	L <sub>T</sub>	L <sub>H</sub>
Tank No.	Daily Vapor T Range	Daily Vapor Pressure Range	Tank Roof Outage	Vapor Space Outage	Vapor Space Volume	Vapor Density	Vapor Expansion Factor	Vented Vapor Saturation Factor	Standing Loss	Working Loss	Total Annual Loss	Maximum Hourly Loss
	(°R)	(psia)	(ft)	(ft)	(ft <sup>3</sup> )	(lb/ft <sup>3</sup> )			(ton/yr)	(ton/yr)	(ton/yr)	(lb/hr)
T-0914	28.6	0.2565	0.781	20.8	91,809	1.0E-02	0.068	0.551	6.32	2.34	8.661	29.600

T-0901	28.6	0.0075	1.302	26.3	322,775	3.5E-04	0.052	0.978	1.04	1.13	2.166	33.540
T-0902	28.6	0.0075	1.302	26.3	322,775	3.5E-04	0.052	0.978	1.04	1.13	2.166	33.540
T-0903	28.6	0.0075	1.302	26.3	322,775	3.5E-04	0.052	0.978	1.04	1.13	2.166	33.540
											6.497	100.620

## POTENTIAL TO EMIT (EXEMPT ACTIVITY) - RAILCAR UNLOADING AND LOADING RACK <sup>a</sup> ARTESIA RENEWABLE DIESEL COMPANY LLC

The loading rack emissions are an Exempt Source with respect to 20.2.72 NMAC Construction Permits. Per 20.2.72.202.B.(2) NMAC, the handling of VOC with vapor pressure less than 0.2 psia is an exempt source or activity.

			М	S	T <sub>max</sub>	T <sub>avg</sub> Annual  Average	P <sub>max</sub> Vapor  Pressure  at Max	P <sub>avg</sub> Vapor Pressure at Annual Average									
Loading Rack	Loading Rack Description	Material Loaded	Molecular Weight	Saturation Factor	Loading Temp.	Loading Temp.	Loading Temp.	Loading Temp.	Control Efficiency	Loading T	hroughputs Annual	Uncon Loadin		Uncon VOC Em		Contr VOC Em	
Nack	Louding Nack Description	iviateriai Edadeu	lb/lbmol	ructor	°F	°F	psia	psia	%	bbl/hr	bbl/yr	Max Hourly	Avg Annual Ib/Mgal	lb/hr	ton/yr	lb/hr	ton/yr
RLO-26	Railcar Unloading and Loading Rack	Crude Oil, Pretreated Oil, and Renewable Diesel	130	0.6	100	61	0.060	0.016	0%	2,250	3,285,000	0.1041	0.0296	9.840	2.040	9.840	2.040

#### Notes:

a. Loading emissions are calculated per AP-42, Section 5.2, dated June 2008 per the sample calculation below.

#### Sample Calculations:

Loading Loss (lb/Mgal) = 12.46 \* S \* P \* M / T (AP-42 Section 5.2) Average Loading Loss = 12.46 \* 0.60 \* 0.016 \* 130 / (61+460) = 0.0296 lb/Mgal

Annual VOC Emissions = (Annual Throughput, bbl/yr) \* 42 gal/bbl \* (Mgal/1000 gal) \* (Average Loading Loss, lb/Mgal) \* (ton/2000 lbs) \* (1 - Control Efficiency) Annual VOC Emissions = (3,285,000 bbl/yr) \* (42 gal/bbl) \* (Mgal/1000 gal) \* (0.0296 lb/Mgal) \* (ton/2000 lbs) \* (1 - 0.00) = 2.040 ton/yr

## POTENTIAL TO EMIT (EXEMPT ACTIVITY) - EMERGENCY GENERATOR ENGINES ARTESIA RENEWABLE DIESEL COMPANY LLC

The engine emissions are Exempt Sources with respect to 20.2.72 NMAC Construction Permits. Per 20.2.72.202.B.(3) NMAC, standby generators which are operated only during the unavoidable loss of commercial utility power and are operated less than 500 hours per year (and for which recordkeeping is maintained to document same) are an exempt source.

			Rating	BSFC	Op. Hours		Emission Factors <sup>a</sup>		Emiss	sions
Engine	Description	Engine Type	HP	Btu/hp-hr	hr/yr	Pollutant	Factor	Unit	lb/hr	ton/yr
G-2601	Emergency Generator	Caterpillar G3512 Manufacture 2020	1,468	7700	500	CO NOx PM/PM <sub>10</sub> /PM <sub>2.5</sub> SO2 VOC	2.0 4.0 0.00999 2 1.0	g/HP-hr g/HP-hr lb/MMBtu gr/ccf g/HP-hr	6.47 12.95 0.11 0.063 3.24	1.62 3.24 0.03 0.016 0.81
G-2602	Emergency Generator	Caterpillar G3512 Manufacture 2020	1,468	7700	500	CO NOx PM/PM <sub>10</sub> /PM <sub>2.5</sub> SO2 VOC	2.0 4.0 0.00999 2 1.0	g/HP-hr g/HP-hr lb/MMBtu gr/ccf g/HP-hr	6.47 12.95 0.11 0.063 3.24	1.62 3.24 0.03 0.016 0.81

<sup>&</sup>lt;sup>a</sup> CO, NOx, and VOC emission factors are applicable standards from 40 CFR Part 60 Subpart JJJJ (NSPS JJJJ) Table 1 for emergency engines ≥ 130 HP. PM emission factor is from AP-42 Table 3.2-2 for Four-Stroke Lean-Burn Engines (dated 7/00).

SO2 emission are calculated based on an estimated maximum sulfur content in natural gas of 2 grains total sulfur per 100 standard cubic feet (ccf). Sample Calculations:

- CO = (Emission Factor, g/HP-hr)\*(Rating, HP)/(453.6 g/lb) = (2.00 g/HP-hr)\*(1,468 HP)/(453.6 g/lb) = 6.47 lb/hr(hourly emissions, lb/hr)\*(annual op hours, hr/yr)/(2,000 lb/ton) = (6.47 lb/hr)\*(500 hr/yr)/(2,000 lb/ton) = 1.62 ton/yr
- SO2 = (S Content, gr/ccf)\*(ccf/100 scf)\*(scf/1020 Btu)/(7,000 gr/lb)\*(BSFC, Btu/hp-hr)\*(Rating, hp)/\*(64.06 lb SO2/32 lb S) = (2.0 gr S/ccf)\*(ccf/100scf)\*(scf/1020 Btu)/(7,000 gr/lb)\*(7,700 Btu/hp-hr)\*(1,468 hp)\*(64.06 lb SO2/32 lb S) = 0.063 lb/hr

#### **GREENHOUSE GAS (GHG) EMISSIONS**

Engine	Heat Input to VCU	Emission Factors	(lb/MMBtu	) <sup>b</sup>	Annual Emissions (ton/yr) <sup>c</sup>					
Engine	(MMBtu/yr)	CO <sub>2</sub>	N <sub>2</sub> O	CH <sub>4</sub>	CO <sub>2</sub>	N <sub>2</sub> O	CH₄		CO <sub>2</sub> e	
G-2601	5,651.8	116.98	0.00022	0.0022	330.56	6.2E-04	6.2E-03		3.3E+02	
G-2602	5,651.8	116.98	0.00022	0.0022	330.56	6.2E-04	6.2E-03		3.3E+02	
			661.12	0.001	0.012		661.804			

<sup>&</sup>lt;sup>b</sup> CO2 emission factor for Natural Gas is from 40 CFR Part 98 Table C-1. N2O and CH4 emission factors for Natural Gas are from 40 CFR Part 98 Table C-2.

<sup>&</sup>lt;sup>c</sup> CO2e emissions are calculated based on Global Warming Potentials of 1, 298, and 25 for CO2, N2O, and CH4 per Table A-1 of 40 CFR Part 98.

## **Section 7**

Application Date: April 2021, Revision #0

## **Information Used To Determine Emissions**

#### <u>Information Used to Determine Emissions</u> shall include the following:

If manufacturer data are used, include specifications for emissions units <u>and</u> control equipment, including control efficiencies specifications and sufficient engineering data for verification of control equipment operation, including design drawings, test reports, and design parameters that affect normal operation.
If test data are used, include a copy of the complete test report. If the test data are for an emissions unit other than the one being permitted, the emission units must be identical. Test data may not be used if any difference in operating conditions of the unit being permitted and the unit represented in the test report significantly effect emission rates.
If the most current copy of AP-42 is used, reference the section and date located at the bottom of the page. Include a copy of the page containing the emissions factors, and clearly mark the factors used in the calculations.
If an older version of AP-42 is used, include a complete copy of the section.
If an EPA document or other material is referenced, include a complete copy.
Fuel specifications sheet.
If computer models are used to estimate emissions, include an input summary (if available) and a detailed report, and a disk containing the input file(s) used to run the model. For tank-flashing emissions, include a discussion of the method used to estimate tank-flashing emissions, relative thresholds (i.e., permit or major source (NSPS, PSD or Title V)), accuracy of the model, the input and output from simulation models and software, all calculations, documentation of any assumptions used, descriptions of sampling methods and conditions, copies of any lab sample analysis.

Supporting documentation for the Section 6 emission calculations is provided in this section.

Form-Section 7 last revised: 8/15/2011 Section 7, Page 1 Saved Date: 4/19/2021

TABLE 1.4-2. EMISSION FACTORS FOR CRITERIA POLLUTANTS AND GREENHOUSE GASES FROM NATURAL GAS COMBUSTION<sup>a</sup>

Pollutant	Emission Factor (lb/10 <sup>6</sup> scf)	Emission Factor Rating
CO <sub>2</sub> <sup>b</sup>	120,000	A
Lead	0.0005	D
N <sub>2</sub> O (Uncontrolled)	2.2	Е
N <sub>2</sub> O (Controlled-low-NO <sub>X</sub> burner)	0.64	Е
PM (Total) <sup>c</sup>	7.6	D
PM (Condensable) <sup>c</sup>	5.7	D
PM (Filterable) <sup>c</sup>	1.9	В
SO <sub>2</sub> <sup>d</sup>	0.6	A
TOC	11	В
Methane	2.3	В
VOC	5.5	С

- a Reference 11. Units are in pounds of pollutant per million standard cubic feet of natural gas fired. Data are for all natural gas combustion sources. To convert from lb/10<sup>6</sup> scf to kg/10<sup>6</sup> m³, multiply by 16. To convert from lb/10<sup>6</sup> scf to 1b/MMBtu, divide by 1,020. The emission factors in this table may be converted to other natural gas heating values by multiplying the given emission factor by the ratio of the specified heating value to this average heating value. TOC = Total Organic Compounds. VOC = Volatile Organic Compounds.
- <sup>b</sup> Based on approximately 100% conversion of fuel carbon to  $CO_2$ .  $CO_2[lb/10^6 \text{ scf}] = (3.67)$  (CON) (C)(D), where CON = fractional conversion of fuel carbon to  $CO_2$ , C = carbon content of fuel by weight (0.76), and D = density of fuel,  $4.2 \times 10^4 \text{ lb/} 10^6 \text{ scf}$ .
- <sup>c</sup> All PM (total, condensible, and filterable) is assumed to be less than 1.0 micrometer in diameter. Therefore, the PM emission factors presented here may be used to estimate PM<sub>10</sub>, PM<sub>2.5</sub> or PM<sub>1</sub> emissions. Total PM is the sum of the filterable PM and condensible PM. Condensible PM is the particulate matter collected using EPA Method 202 (or equivalent). Filterable PM is the particulate matter collected on, or prior to, the filter of an EPA Method 5 (or equivalent) sampling train.
- <sup>d</sup> Based on 100% conversion of fuel sulfur to SO<sub>2</sub>.

  Assumes sulfur content is natural gas of 2,000 grains/10<sup>6</sup> scf. The SO<sub>2</sub> emission factor in this table can be converted to other natural gas sulfur contents by multiplying the SO<sub>2</sub> emission factor by the ratio of the site-specific sulfur content (grains/10<sup>6</sup> scf) to 2,000 grains/10<sup>6</sup> scf.

Table 13.4-1 (Metric And English Units). PARTICULATE EMISSIONS FACTORS FOR WET COOLING TOWERS<sup>a</sup>

		Total Lic	quid Drift <sup>b</sup>			PM-10	<sub>j</sub> c
Tower Type <sup>d</sup>	Circulating Water Flow <sup>b</sup>	g/daL	lb/10 <sup>3</sup> gal	EMISSION FACTOR RATING	g/daL <sup>e</sup>	lb/10 <sup>3</sup> gal	EMISSION FACTOR RATING
Induced Draft (SCC 3-85-001-01, 3-85-001-20, 3-85-002-01)	0.020	2.0	1.7	D	0.023	0.019	Е
Natural Draft (SCC 3-85-001-02, 3-85-002-02)	0.00088	0.088	0.073	Е	ND	ND	_

<sup>&</sup>lt;sup>a</sup> References 1-17. Numbers are given to 2 significant digits. ND = no data. SCC = Source Classification Code.

parameter for the cooling tower water (such as conductivity, calcium, chlorides, or phosphate) to that parameter for the make-up water. This estimated cooling tower TDS can be used to calculate the PM-10 emission factor as above. If neither of these methods can be used, the arithmetic average PM-10 factor given in Table 13.4-1 can be used. Table 13.4-1 presents the arithmetic average PM-10 factor calculated from the test data in References 2, 4, 8, and 11 - 14. Note that this average corresponds to an effective cooling tower recirculating water TDS content of approximately 11,500 ppm for induced draft towers. (This can be found by dividing the total liquid drift factor into the PM-10 factor.)

As an alternative approach, if TDS data are unavailable for an induced draft tower, a value may be selected from Table 13.4-2 and then be combined with the total liquid drift factor in Table 13.4-1 to determine an apparent PM-10 factor.

As shown in Table 13.4-2, available data do not suggest that there is any significant difference between TDS levels in counter and cross flow towers. Data for natural draft towers are not available.

<sup>&</sup>lt;sup>b</sup> References 2,5-7,9-10,12-13,15-16. Total liquid drift is water droplets entrained in the cooling tower exit air stream. Factors are for % of circulating water flow ( $10^{-2}$  L drift/L [ $10^{-2}$  gal drift/gal] water flow) and g drift/daL (lb drift/ $10^3$  gal) circulating water flow. 0.12 g/daL = 0.1 lb/ $10^3$  gal; 1 daL =  $10^1$  L.

<sup>&</sup>lt;sup>c</sup> See discussion in text on how to use the table to obtain PM-10 emission estimates. Values shown above are the arithmetic average of test results from References 2,4,8, and 11-14, and they imply an effective TDS content of approximately 12,000 parts per million (ppm) in the circulating water.

<sup>&</sup>lt;sup>d</sup> See Figure 13.4-1 and Figure 13.4-2. Additional SCCs for wet cooling towers of unspecified draft type are 3-85-001-10 and 3-85-002-10.

<sup>&</sup>lt;sup>e</sup> Expressed as g PM-10/daL (lb PM-10/10<sup>3</sup> gal) circulating water flow.



SUSANA MARTINEZ Governor JOHN A. SANCHEZ Lieutenant Governor

## NEW MEXICO ENVIRONMENT DEPARTMENT

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RYAN FLYNN
Cabinet Secretary-Designate
BUTCH TONGATE
Deputy Secretary

#### TECHNICAL MEMORANDUM

DATE: September 9, 2013

TO: All Permitting Staff

FROM: Daren Zigich

THROUGH: Ted Schooley, Permit Program Manager

Ned Jerabek, Major Source Section Manager

SUBJECT: Calculating TSP, PM-10 and PM-2.5 from Cooling Towers

The goal of this memo is to offer a Department approved step-by-step approach for calculating particulate emissions from cooling towers. While the Department encourages using this approach, other approaches, that do not use a droplet settling ratio may be approved on a case-by-case basis.

Due to the variability of methods used by permittees to estimate particulate emissions from cooling towers, a consistent, defensible approach is warranted. For example, some permittees have used a droplet settling ratio from Reference 3 to lower the total potential emissions rate of total particulate matter  $(PM_{total})$ . This is unacceptable due to the following:

- Particulate settling is not appropriate since any verification testing would be completed inside the cooling tower fan stack. All particulate mass that can be measured by an EPA reference method and are emitted to the atmosphere shall be counted as particulate emissions. Particle size distribution can then be used to modify the emission rate of each regulated particulate size.
- 2. The Department is not aware of information that verifies the droplet settling data is representative for arid climates where evaporation rates are high.
- 3. The droplet size distribution and % mass data from Reference 1 only consider droplets up to 600 microns. Reference 3 states that settling only exists for droplets greater than 450 microns. Reference 1 lists the % mass of droplets greater than 450 microns to be less than 1 percent of the total mass.

- 4. Reference 2 test data shows that towers with significant drift droplet diameters greater than 600 microns usually suffer from poor installation of the drift eliminator or from poor water distribution due to issues with the tower packing. Large droplets may indicate that the assumed or guaranteed drift eliminator efficiency is not being met. Providing emissions credit for poor installation, operation or maintenance runs counter to general Department practice.
- 5. References 1 and 2 make no reference to and assign no credit for the settling theory stated in Reference 3.

For the above reasons, the Reference 3 settling ratio is not an acceptable emissions reduction approach.

#### **Acceptable Calculation Method**

Cooling tower particulate emissions are a function of the Drift rate and the concentration of dissolved solids present in the water. The Drift rate is normally listed as a percentage of the circulating water flow rate of the cooling tower.

Step 1 – Establish maximum water circulation rate ( $Q_{circ}$ ) for the cooling tower. This is usually dependent on the capacity of the circulation pumps and the plant cooling system and should be reported as gallons per minute (gpm). The circulation rate is the sum of the circulation rates for each cell in the tower and thus represents the total flow for the tower.

Step 2 – Establish Drift rate ( $Q_{drift}$ ) of the cooling tower. This information is dependent on the drift eliminator design and is usually supplied by the tower manufacturer. If manufacturer data is unavailable, the standard drift of 0.02 percent, listed in AP-42, should be used.

Step 3 – Establish maximum Total Dissolved Solids concentration (TDS) in the circulating cooling water. This is dependent on the facility's operations. TDS should be reported as parts per million (ppm) or mg/l.

Step 4 – Calculate total potential hourly particulate emissions (PM<sub>total</sub>) in pounds per hour (lbs/hr).

$$PM_{total} = TDS(mg/l) \times \underline{1(lbs/mg)} \times 3.785(l/gal) \times Q_{circ}(gpm) \times \underline{Q_{drift}(\%Q_{circ})} \times 60(min/hr)$$

$$453,600 \qquad 100$$

**Example:** TDS = 3000 ppm or mg/l,  $Q_{circ} = 50,000$  gpm,  $Q_{drift} = 0.004\%$ 

 $PM_{total} = 3000 \text{ x} (1/453,600) \text{ x} 3.785 \text{ x} 50,000 \text{ x} (0.004/100) \text{ x} 60$ 

 $PM_{total} = 3.0 lbs/hr$ 

Step 5 – Estimate particulate size distribution of the  $PM_{total}$  to determine potential emissions of TSP/PM,  $PM_{10}$  and  $PM_{2.5}$ .

The current estimating technique used in References 1 and 2 employs a formula for determining a potential particulate size (i.e. diameter) for a given set of variables. The variables are:

 $d_d$  = Drift droplet diameter, microns  $C_{TDS}$  = Concentration of TDS in the circulating water, ppm x  $10^{-6}$   $\rho_w$  = Density of Drift droplet, g/cm<sup>3</sup>  $\rho_{salt}$  = Density of particle, g/cm<sup>3</sup>

The equation for determining particle size/diameter  $(d_p)$ , in microns is:

$$d_{p} = \frac{d_{d}}{(\rho_{salt} / \rho_{w} C_{TDS})^{1/3}}$$

The tables below list particle size related to droplet size for various concentrations (1000 ppm to 12,000 ppm) of TDS in the circulating cooling water. The density of the water droplet ( $\rho_w$ ) is assumed to be 1.0 g/cm3 (based on density of pure water) and the average density of the TDS salts is assumed to be 2.5 g/cm3. This assumed density is selected based on the average density of common TDS constituents, CaCO<sub>3</sub>, CaSO<sub>4</sub>, CaCl<sub>2</sub> NaCl, Na<sub>2</sub>SO<sub>4</sub>, and Na<sub>2</sub>CO<sub>3</sub>. If actual circulating water constituents are available, that data may be used to estimate the dissolved solids average density.

To determine the droplet size that generates particulate matter of the applicable regulated diameters, TSP/PM (defined as 30 microns or less per NM AQB definition<sup>1</sup>), PM10 and PM2.5, find the column in the table that matches the maximum circulating water TDS concentration and read the values associated with the PM2.5, PM10 and TSP/PM boxes. Boxed values are not exactly equal to the applicable sizes, but are the values greater than and closest to the applicable sizes, given the listed water droplet values from Reference 1.

The far right column of each table provides mass distribution data from Reference 1. The values indicate what percent of the total particulate mass emission, calculated in Step 4, is associated with the applicable particulate size. Read the value that is on the same line (same color) as the applicable particulate size associated with the specified TDS concentration column.

Note: Although the relationship between droplet size and percent mass is not linear, a linear interpolation of the tabulated data is acceptable between two adjacent rows (particle size) to determine an estimate of percent mass for a specific particle size (i.e. PM30, PM10 and PM2.5). Particle sizes for droplets with a non-listed TDS ppm concentration may be calculated using the equation in Step 5.

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**Example:** Continuing from Step 4,

$$\begin{split} PM_{total} &= 3.0 \text{ lbs/hr} \\ C_{TDS} &= 3000 \text{ ppm} \end{split}$$

From Table:

 $\begin{array}{lll} PM_{2.5} \colon & d_d = 30 & \% \, Mass = 0.226\% \\ PM_{10} \colon & d_d = 110 & \% \, Mass = 70.509\% \\ TSP/PM \colon & d_d = 270 & \% \, Mass = 96.288\% \end{array}$ 

The mass emission of each applicable particulate size is:

$$PM_{2.5} = PM_{total}(\% Mass/100) = 3.0(0.00226) = 0.007 lbs/hr$$
  
 $PM_{10} = 3.0(.70509) = 2.115 lbs/hr$   
 $TSP/PM = 3.0(.96288) = 2.889 lbs/hr$ 

<sup>&</sup>lt;sup>1</sup>Definition of TSP for purposes of permitting emission sources, 11/2/09, see P:\AQB-Permits-Section\NSR-TV-Common\Permitting-Guidance-Documents – Index & Links document

Size Distribution									
1000 p	pm (TDS)	200	0 ppm	300	00 ppm	% Mass			
$d_{d}$	$d_p$	$d_d$	$d_p$	$d_d$	$d_p$	<u>&lt;</u>			
10	0.7387304	10	0.930527	10	1.0650435	0			
20	1.4774608	20	1.8610539	20	2.130087 PM2.5	0.196			
30	2.2161912	30	2.7915809 PM2.5	30	3.1951306 PM2.5	0.226			
40	2.9549216 PM2.5	40	3.7221079	40	4.2601741	0.514			
50	3.693652	50	4.6526349	50	5.3252176	1.816			
60	4.4323825	60	5.5831618	60	6.3902611	5.702			
70	5.1711129	70	6.5136888	70	7.4553046	21.348			
90	6.6485737	90	8.3747427	90	9.5853917	49.812			
110	8.1260345	110	10.235797 PM10	110	11.715479 PM10	70.509			
130	9.6034953	130	12.096851	130	13.845566	82.023			
150	11.080956 PM10	150	13.957905	150	15.975653	88.012			
180	13.297147	180	16.749485	180	19.170783	91.032			
210	15.513339	210	19.541066	210	22.365914	92.468			
240	17.72953	240	22.332647	240	25.561045	94.091			
270	19.945721	270	25.124228	270	28.756175	94.689			
300	22.161912	300	27.915809	300	31.951306 TSP/PM30	96.288			
350	25.855564	350	32.568444 TSP/PM30	350	37.276523	97.011			
400	29.549216	400	37.221079	400	42.601741	98.34			
450	33.242868 TSP/PM30	450	41.873714	450	47.926958	99.071			
500	36.93652	500	46.526349	500	53.252176	99.071			
600	44.323825	600	55.831618	600	63.902611	100			

Size Distribut	tion						
4000 pp	m (TDS)		5000	ppm	6000	ppm	% Mass
$d_d$	$d_p$		$d_d$	$d_p$	$d_d$	$d_p$	<u>&lt;</u>
10	1.1721197		10	1.2625337	10	1.3415607	0
20	2.3442393		20	2.5250675 PM2.5	20	2.6831215 PM2.5	0.196
30	3.516359	PM2.5	30	3.7876012	30	4.0246822	0.226
40	4.6884787		40	5.0501349	40	5.366243	0.514
50	5.8605984		50	6.3126686	50	6.7078037	1.816
60	7.032718		60	7.5752024	60	8.0493645	5.702
70	8.2048377		70	8.8377361	70	9.3909252	21.348
90	10.549077	PM10	90	11.362804 PM10	90	12.074047 PM10	49.812
110	12.893316		110	13.887871	110	14.757168	70.509
130	15.237556		130	16.412938	130	17.44029	82.023
150	17.581795		150	18.938006	150	20.123411	88.012
180	21.098154		180	22.725607	180	24.148093	91.032
210	24.614513		210	26.513208	210	28.172776	92.468
240	28.130872		240	30.300809 TSP/PM30	240	32.197458 TSP/PM30	94.091
270	31.647231	TSP/PM30	270	34.088411	270	36.22214	94.689
300	35.16359		300	37.876012	300	40.246822	96.288
350	41.024188		350	44.18868	350	46.954626	97.011
400	46.884787		400	50.501349	400	53.66243	98.34
450	52.745385		450	56.814018	450	60.370234	99.071
500	58.605984		500	63.126686	500	67.078037	99.071
600	70.32718		600	75.752024	600	80.493645	100

Size Distribut	tion					
7000 pp	m (TDS)	8000	ppm	9000	ppm	% Mass
$d_d$	$d_p$	$d_d$	$d_p$	$d_d$	$d_p$	<u>&lt;</u>
10	1.4122241	10	1.4764371	10	1.5354962	0
20	2.8244482 PM2.5	20	2.9528742 PM2.5	20	3.0709923 PM2.5	0.196
30	4.2366724	30	4.4293112	30	4.6064885	0.226
40	5.6488965	40	5.9057483	40	6.1419846	0.514
50	7.0611206	50	7.3821854	50	7.6774808	1.816
60	8.4733447	60	8.8586225	60	9.2129769	5.702
70	9.8855688	70	10.33506 PM10	70	10.748473 PM10	21.348
90	12.710017 PM10	90	13.287934	90	13.819465	49.812
110	15.534465	110	16.240808	110	16.890458	70.509
130	18.358914	130	19.193682	130	19.96145	82.023
150	21.183362	150	22.146556	150	23.032442	88.012
180	25.420034	180	26.575867	180	27.638931	91.032
210	29.656707	210	31.005179 TSP/PM30	210	32.245419 TSP/PM30	92.468
240	33.893379 TSP/PM30	240	35.43449	240	36.851908	94.091
270	38.130051	270	39.863801	270	41.458396	94.689
300	42.366724	300	44.293112	300	46.064885	96.288
350	49.427844	350	51.675298	350	53.742365	97.011
400	56.488965	400	59.057483	400	61.419846	98.34
450	63.550085	450	66.439668	450	69.097327	99.071
500	70.611206	500	73.821854	500	76.774808	99.071
600	84.733447	600	88.586225	600	92.129769	100

Size Distribution							
10,000 ppm (TDS)		11,000	11,000 ppm		12,000 ppm		
$d_d$	$d_p$	$d_d$	$d_p$	$d_d$	$d_p$	<u>&lt;</u>	
10	1.5903253	10	1.6416091	10	1.6898701	0	
20	3.1806507 PM2.5	20	3.2832181 PM2.5	20	3.3797403 PM2.5	0.196	
30	4.770976	30	4.9248272	30	5.0696104	0.226	
40	6.3613013	40	6.5664363	40	6.7594806	0.514	
50	7.9516267	50	8.2080453	50	8.4493507	1.816	
60	9.541952	60	9.8496544	60	10.139221 PM10	5.702	
70	11.132277 PM10	70	11.491263 PM10	70	11.829091	21.348	
90	14.312928	90	14.774482	90	15.208831	49.812	
110	17.493579	110	18.0577	110	18.588572	70.509	
130	20.674229	130	21.340918	130	21.968312	82.023	
150	23.85488	150	24.624136	150	25.348052	88.012	
180	28.625856	180	29.548963	180	30.417663 TSP/PM30	91.032	
210	33.396832 TSP/PM30	210	34.47379 TSP/PM30	210	35.487273	92.468	
240	38.167808	240	39.398618	240	40.556883	94.091	
270	42.938784	270	44.323445	270	45.626494	94.689	
300	47.70976	300	49.248272	300	50.696104	96.288	
350	55.661387	350	57.456317	350	59.145455	97.011	
400	63.613013	400	65.664363	400	67.594806	98.34	
450	71.56464	450	73.872408	450	76.044156	99.071	
500	79.516267	500	82.080453	500	84.493507	99.071	
600	95.41952	600	98.496544	600	101.39221	100	

#### References

- 1. <u>Calculating Realistic PM10 Emissions from Cooling Towers</u>, Abstract No. 216 Session No. AS-1b, J. Reisman and G. Frisbie, Greyston Environmental Consultants, Inc.
- Cooling Tower Particulate Matter and Drift Rate Emissions Testing Using the Cooling Technology Institute Test Code – CTI ATC-140, August 2003 EPRI Cooling Tower Technology Conference, K. Hennnon, P.E., D. Wheeler, P.E., Power Generation Technology.
- 3. <u>Effects of Pathogenic and Toxic Materials Transported Via Cooling Device Drift</u>, Vol. 1 Technical Report, EPA-600/7-79-251a, H.D. Freudenthal, J.E. Rubinstein, and A. Uzzo, November 1979.

United States Environmental Protection Agency Office of Air Quality Planning and Standards Research Triangle Park NC 27711

EPA-453/R-95-017 November 1995

Air

## **Emission Estimates**Protocol for Equipment Leak

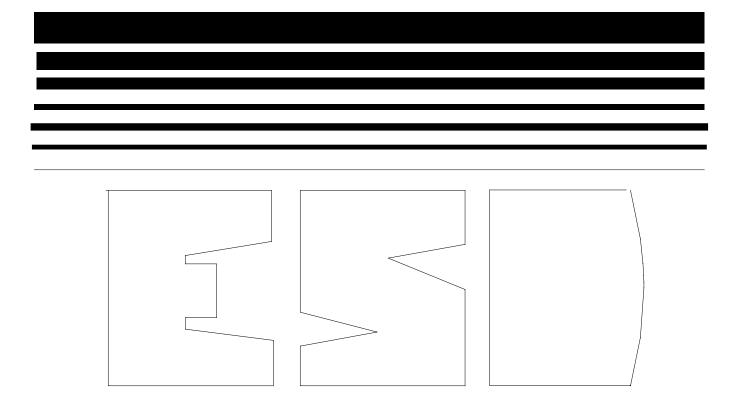


TABLE 2-4. OIL AND GAS PRODUCTION OPERATIONS AVERAGE EMISSION FACTORS (kg/hr/source)

Equipment Type	Service <sup>a</sup>	Emission Factor (kg/hr/source)b
Valves	Gas Heavy Oil Light Oil Water/Oil	4.5E-03 8.4E-06 2.5E-03 9.8E-05
Pump seals	Gas Heavy Oil Light Oil Water/Oil	2.4E-03 NA 1.3E-02 2.4E-05
Others <sup>C</sup>	Gas Heavy Oil Light Oil Water/Oil	8.8E-03 3.2E-05 7.5E-03 1.4E-02
Connectors	Gas Heavy Oil Light Oil Water/Oil	2.0E-04 7.5E-06 2.1E-04 1.1E-04
Flanges	Gas Heavy Oil Light Oil Water/Oil	3.9E-04 3.9E-07 1.1E-04 2.9E-06
Open-ended lines	Gas Heavy Oil Light Oil Water/Oil	2.0E-03 1.4E-04 1.4E-03 2.5E-04

<sup>&</sup>lt;sup>a</sup>Water/Oil emission factors apply to water streams in oil service with a water content greater than 50%, from the point of origin to the point where the water content reaches 99%. For water streams with a water content greater than 99%, the emission rate is considered negligible.

bThese factors are for total organic compound emission rates (including non-VOC's such as methane and ethane) and apply to light crude, heavy crude, gas plant, gas production, and off shore facilities. "NA" indicates that not enough data were available to develop the indicated emission factor.

CThe "other" equipment type was derived from compressors, diaphrams, drains, dump arms, hatches, instruments, meters, pressure relief valves, polished rods, relief valves, and vents. This "other" equipment type should be applied for any equipment type other than connectors, flanges, open-ended lines, pumps, or valves.

# Air Permit Technical Guidance for Chemical Sources Fugitive Guidance

**APDG 6422** 

Air Permits Division Texas Commission on Environmental Quality

June 2018

Table V: Control Efficiencies for LDAR

Equipment/Service	28M	28RCT	28VHP	28MID	28LAER	28CNTQ	28CNTA	28PI	28AVO <sup>9</sup>
Valves <sup>1</sup>									97%
Gas/Vapor	75%	97%	97%	97%	97%			30%	
Light Liquid	75%	97%	97%	97%	97%			30%	
Heavy Liquid⁵	0% <sup>6</sup>	0% <sup>6</sup>	0% <sup>6</sup>	0% <sup>6</sup>	30% <sup>6, 8</sup>			30%8	
Pumps <sup>1</sup>									93%
Light Liquid	75%	75%	85%	93%	93%			30%	
Heavy Liquid⁵	0%	0%7	0%7	0%8, 10	30% <sup>8</sup>			30%8	
Flanges/Connectors <sup>1</sup>	30%	30%	30%	30%				30%	97%
Gas/Vapor					97%	97%	75%		
Light Liquid					97%	97%	75%		
Heavy Liquid <sup>8</sup>					30%	30%	30%		
Compressors <sup>1</sup>	75%	75%	85%	95%	95%			30%	95%
Relief Valves <sup>1, 2</sup> (Gas/Vapor)	75%	97%	97%	97%	97%			30%	97%
Sampling Connection <sup>3</sup> (pounds per hour per sample taken)	0%	0%	0%	0%	0%			0%	0%
Open Ended Lines <sup>1, 4</sup>									

It should be noted in the application and added to the permit conditions if any of the footnotes are applicable. For example, if components in heavy liquid service are monitored, then the application should include the monitored concentration and the concentration of saturation, in ppmv and such monitoring will be added as a separate condition.

#### **Endnotes Table V**

- Control efficiencies apply only to components that are actually monitored. Control efficiencies do not apply to components that are difficult or unsafe-to-monitor on the standard schedule. However, difficult-to-monitor gas or light liquid valves under the 28RCT, 28VHP, 28MID, or 28LAER programs that are monitored once per year may apply a 75% reduction credit.
- 100% control may be taken if a relief valve vents to an operating control device or if it is equipped with a rupture disc and a pressure-sensing device between the valve and disc to monitor for disc integrity. For new facilities, BACT guidelines generally require that all relief valves vent to a control device. When there are safety reasons that the relief valve cannot achieve 100% control, the relief valve can be monitored under the LDAR programs for the credit listed. This monitoring must be performed regardless of whether the relief valve is considered accessible, difficult-to-monitor or unsafe-to-monitor. Relief valves that do not achieve 100% control should not be built in locations that are unsafe-to-monitor.
- Sampling connection control efficiencies are covered under other equipment and services. Sampling emissions are based on the number of samples taken per year as opposed to the number of connections. Fugitives for a closed loop sampling system are based on the component count.
- Good design criteria for special chemicals handling and most LDAR programs require open-ended lines to be equipped with an appropriately sized cap, blind flange, plug, or a second valve. If so equipped, open-ended lines may be given a 100% control credit. Regardless of the lines given 100% credit, these lines should be mentioned in permit applications. Exceptions to the LDAR program criteria may be made for safety reasons with the approval of TCEQ management.

- Monitoring components in heavy liquid service using an instrument is not required by any of the 28 Series LDAR programs. If monitored with an instrument, the applicant must demonstrate that the VOC being monitored has sufficient vapor pressure to allow for reduction credit. Monitoring near or below background concentration is unreasonable and additional credit is not given for monitoring generic VOC below 500 ppmv. Credit will be given in cases where a specific compound is monitored below 500 ppmv when sufficient demonstration has been made of the ability to monitor at the specified concentration and there is no concern about the monitoring concentration being close to the background concentration. No credit may be taken if the concentration at saturation is below the leak definition of the monitoring program (i.e. (0.044 psia/14.7 psia) x 10<sup>6</sup> = 2,993 ppmv versus leak definition = 10,000 ppmv).
- If the concentration at saturation is greater than the leak definition. Contact the TCEQ to determine whether valves in heavy liquid service may be given a 97% credit if monitored at 500 ppmv
- If the concentration at saturation is greater than the leak definition. Contact the TCEQ to determine whether pumps in heavy liquid service may be given a 85% reduction credit if monitored at 2.000 ppmy.
- Ultra heavy liquid with a vapor pressure < 0.0147 psia at operating temperature may receive higher emission reduction credit (matching the credit of 28AVO) provided a 28PI inspection program is performed on these components.
- Audio, Visual and Olfactory (AVO) AVO credit is based on the chemical constituent, not vapor pressure or service type. This program (28AVO) is approved for chlorine, ammonia, hydrogen sulfide, hydrogen fluoride, mercaptans, and hydrogen cyanide only.
- If the concentration at saturation is greater than the leak definition. Contact the TCEQ to determine whether pumps in heavy liquid service may be given a 93% credit if monitored at 500 ppmv.

#### 5.2 Transportation And Marketing Of Petroleum Liquids<sup>1-3</sup>

#### 5.2.1 General

The transportation and marketing of petroleum liquids involve many distinct operations, each of which represents a potential source of evaporation loss. Crude oil is transported from production operations to a refinery by tankers, barges, rail tank cars, tank trucks, and pipelines. Refined petroleum products are conveyed to fuel marketing terminals and petrochemical industries by these same modes. From the fuel marketing terminals, the fuels are delivered by tank trucks to service stations, commercial accounts, and local bulk storage plants. The final destination for gasoline is usually a motor vehicle gasoline tank. Similar distribution paths exist for fuel oils and other petroleum products. A general depiction of these activities is shown in Figure 5.2-1.

#### 5.2.2 Emissions And Controls

Evaporative emissions from the transportation and marketing of petroleum liquids may be considered, by storage equipment and mode of transportation used, in four categories:

- 1. Rail tank cars, tank trucks, and marine vessels: loading, transit, and ballasting losses.
- 2. Service stations: bulk fuel drop losses and underground tank breathing losses.
- 3. Motor vehicle tanks: refueling losses.
- 4. Large storage tanks: breathing, working, and standing storage losses. (See Chapter 7, "Liquid Storage Tanks".)

Evaporative and exhaust emissions are also associated with motor vehicle operation, and these topics are discussed in AP-42 *Volume II: Mobile Sources*.

#### 5.2.2.1 Rail Tank Cars. Tank Trucks. And Marine Vessels -

Emissions from these sources are from loading losses, ballasting losses, and transit losses.

#### 5.2.2.1.1 Loading Losses -

Loading losses are the primary source of evaporative emissions from rail tank car, tank truck, and marine vessel operations. Loading losses occur as organic vapors in "empty" cargo tanks are displaced to the atmosphere by the liquid being loaded into the tanks. These vapors are a composite of (1) vapors formed in the empty tank by evaporation of residual product from previous loads, (2) vapors transferred to the tank in vapor balance systems as product is being unloaded, and (3) vapors generated in the tank as the new product is being loaded. The quantity of evaporative losses from loading operations is, therefore, a function of the following parameters:

- Physical and chemical characteristics of the previous cargo;
- Method of unloading the previous cargo:
- Operations to transport the empty carrier to a loading terminal;
- Method of loading the new cargo; and
- Physical and chemical characteristics of the new cargo.

The principal methods of cargo carrier loading are illustrated in Figure 5.2-2, Figure 5.2-3, and Figure 5.2-4. In the splash loading method, the fill pipe dispensing the cargo is lowered only part way into the cargo tank. Significant turbulence and vapor/liquid contact occur during the splash

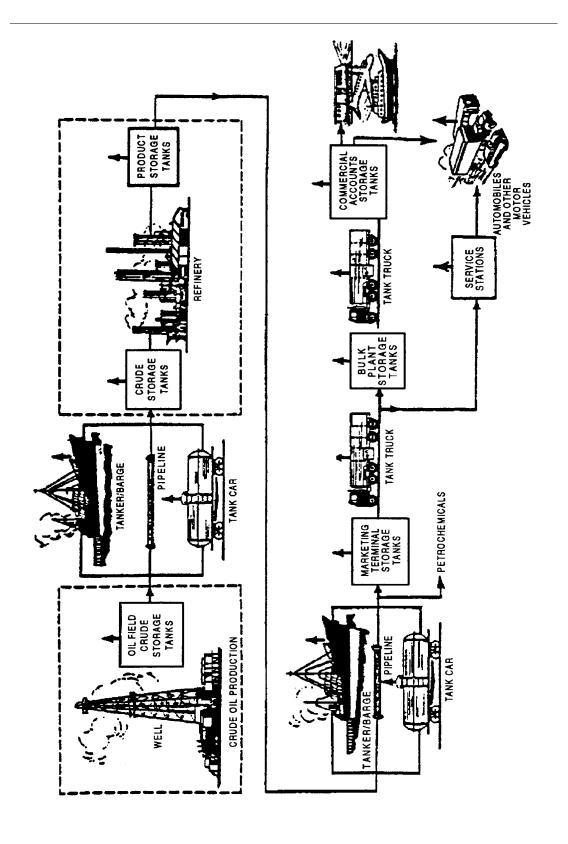


Figure 5.2-1. Flow sheet of petroleum production, refining, and distribution systems. (Points of organic emissions are indicated by vertical arrows.)

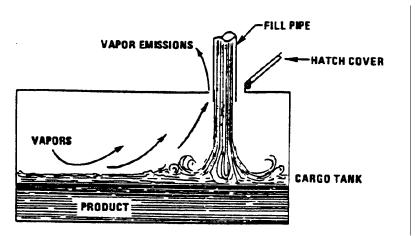


Figure 5.2-2. Splash loading method.

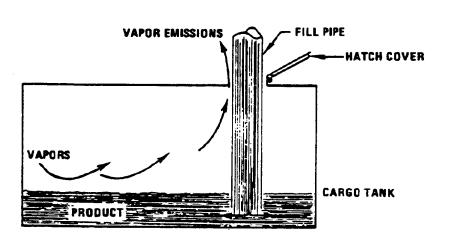


Figure 5.2-3. Submerged fill pipe.

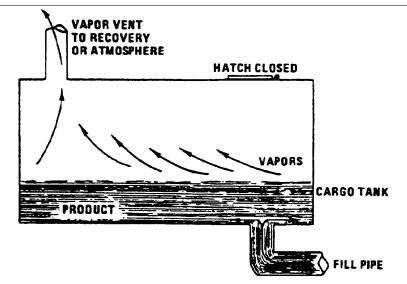


Figure 5.2-4. Bottom loading.

loading operation, resulting in high levels of vapor generation and loss. If the turbulence is great enough, liquid droplets will be entrained in the vented vapors.

A second method of loading is submerged loading. Two types are the submerged fill pipe method and the bottom loading method. In the submerged fill pipe method, the fill pipe extends almost to the bottom of the cargo tank. In the bottom loading method, a permanent fill pipe is attached to the cargo tank bottom. During most of submerged loading by both methods, the fill pipe opening is below the liquid surface level. Liquid turbulence is controlled significantly during submerged loading, resulting in much lower vapor generation than encountered during splash loading.

The recent loading history of a cargo carrier is just as important a factor in loading losses as the method of loading. If the carrier has carried a nonvolatile liquid such as fuel oil, or has just been cleaned, it will contain vapor-free air. If it has just carried gasoline and has not been vented, the air in the carrier tank will contain volatile organic vapors, which will be expelled during the loading operation along with newly generated vapors.

Cargo carriers are sometimes designated to transport only one product, and in such cases are practicing "dedicated service". Dedicated gasoline cargo tanks return to a loading terminal containing air fully or partially saturated with vapor from the previous load. Cargo tanks may also be "switch loaded" with various products, so that a nonvolatile product being loaded may expel the vapors remaining from a previous load of a volatile product such as gasoline. These circumstances vary with the type of cargo tank and with the ownership of the carrier, the petroleum liquids being transported, geographic location, and season of the year.

One control measure for vapors displaced during liquid loading is called "vapor balance service", in which the cargo tank retrieves the vapors displaced during product unloading at bulk plants or service stations and transports the vapors back to the loading terminal. Figure 5.2-5 shows a tank truck in vapor balance service filling a service station underground tank and taking on displaced gasoline vapors for return to the terminal. A cargo tank returning to a bulk terminal in vapor balance service normally is saturated with organic vapors, and the presence of these vapors at the start of submerged loading of the tanker truck results in greater loading losses than encountered during nonvapor balance, or "normal", service. Vapor balance service is usually not practiced with marine vessels, although some vessels practice emission control by means of vapor transfer within their own cargo tanks during ballasting operations, discussed below.

Emissions from loading petroleum liquid can be estimated (with a probable error of  $\pm 30$  percent)<sup>4</sup> using the following expression:

$$L_{L} = 12.46 \frac{\text{SPM}}{\text{T}} \tag{1}$$

where:

 $L_L$  = loading loss, pounds per 1000 gallons (lb/10<sup>3</sup> gal) of liquid loaded

S = a saturation factor (see Table 5.2-1)

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia) (see Section 7.1, "Organic Liquid Storage Tanks")

M = molecular weight of vapors, pounds per pound-mole (lb/lb-mole) (see Section 7.1, "Organic Liquid Storage Tanks")

T = temperature of bulk liquid loaded,  $^{\circ}$ R ( $^{\circ}$ F + 460)

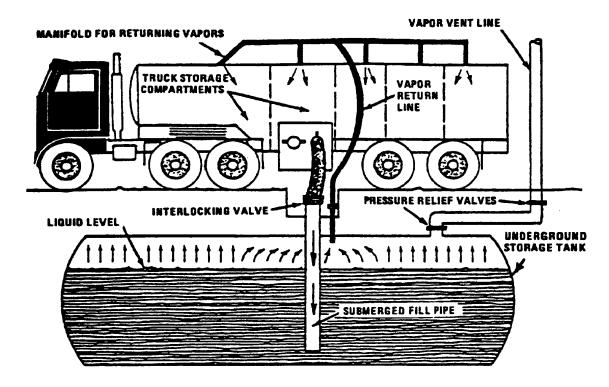


Figure 5.2-5. Tank truck unloading into a service station underground storage tank and practicing "vapor balance" form of emission control.

Table 5.2-1. SATURATION (S) FACTORS FOR CALCULATING PETROLEUM LIQUID LOADING LOSSES

Cargo Carrier	Mode Of Operation	S Factor
Tank trucks and rail tank cars	Submerged loading of a clean cargo tank	0.50
	Submerged loading: dedicated normal service	0.60
	Submerged loading: dedicated vapor balance service	1.00
	Splash loading of a clean cargo tank	1.45
	Splash loading: dedicated normal service	1.45
	Splash loading: dedicated vapor balance service	1.00
Marine vessels <sup>a</sup>	Submerged loading: ships	0.2
	Submerged loading: barges	0.5

<sup>&</sup>lt;sup>a</sup> For products other than gasoline and crude oil. For marine loading of gasoline, use factors from Table 5.2-2. For marine loading of crude oil, use Equations 2 and 3 and Table 5.2-3.

The saturation factor, S, represents the expelled vapor's fractional approach to saturation, and it accounts for the variations observed in emission rates from the different unloading and loading methods. Table 5.2-1 lists suggested saturation factors.

Emissions from controlled loading operations can be calculated by multiplying the uncontrolled emission rate calculated in Equation 1 by an overall reduction efficiency term:

$$\left(1 - \frac{\text{eff}}{100}\right)$$

The overall reduction efficiency should account for the capture efficiency of the collection system as well as both the control efficiency and any downtime of the control device. Measures to reduce loading emissions include selection of alternate loading methods and application of vapor recovery equipment. The latter captures organic vapors displaced during loading operations and recovers the vapors by the use of refrigeration, absorption, adsorption, and/or compression. The recovered product is piped back to storage. Vapors can also be controlled through combustion in a thermal oxidation unit, with no product recovery. Figure 5.2-6 demonstrates the recovery of gasoline vapors from tank trucks during loading operations at bulk terminals. Control efficiencies for the recovery units range from 90 to over 99 percent, depending on both the nature of the vapors and the type of control equipment used.<sup>5-6</sup> However, not all of the displaced vapors reach the control device, because of leakage from both the tank truck and collection system. The collection efficiency should be assumed to be 99.2 percent for tanker trucks passing the MACT-level annual leak test (not more than 1 inch water column pressure change in 5 minutes after pressurizing to 18 inches water followed by pulling a vacuum of 6 inches water).<sup>7</sup> A collection efficiency of 98.7 percent (a 1.3 percent leakage rate) should be assumed for trucks passing the NSPS-level annual test (3 inches pressure change) A collection efficiency of 70 percent should be assumed for trucks not passing one of these annual leak tests<sup>6</sup>.

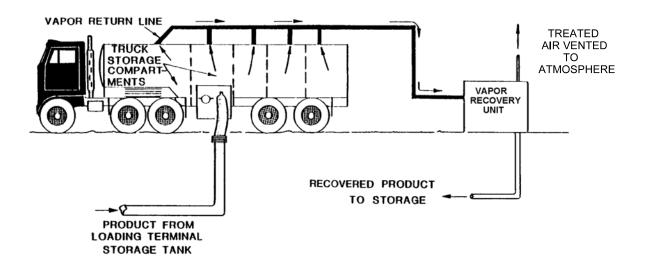


Figure 5.2-6. Tank truck loading with vapor recovery.

#### Sample Calculation -

Loading losses (L<sub>I</sub>) from a gasoline tank truck in dedicated vapor balance service and practicing vapor recovery would be calculated as follows, using Equation 1:

Design basis -

Cargo tank volume is 8000 gal Gasoline Reid vapor pressure (RVP) is 9 psia Product temperature is 80°F Vapor recovery efficiency is 95 percent Vapor collection efficiency is 98.7 percent (NSPS-level annual leak test)

Loading loss equation -

$$L_{L} = 12.46 \frac{SPM}{T} \left( 1 - \frac{eff}{100} \right)$$

where:

S =saturation factor (see Table 5.2-1) - 1.00 P = true vapor pressure of gasoline = 6.6 psia M = molecular weight of gasoline vapors = 66 T = temperature of gasoline = 540°R

eff = overall reduction efficiency (95 percent control x 98.7 percent collection) = 94 percent

$$L_{L} = 12.46 \frac{(1.00)(6.6)(66)}{540} \left(1 - \frac{94}{100}\right)$$

$$= 0.60 \text{ lb/} 10^{3} \text{ gal}$$

Total loading losses are:

$$(0.60 \text{ lb}/10^3 \text{ gal}) (8.0 \text{ x } 10^3 \text{ gal}) = 4.8 \text{ pounds (lb)}$$

Measurements of gasoline loading losses from ships and barges have led to the development of emission factors for these specific loading operations. These factors are presented in Table 5.2-2 and should be used instead of Equation 1 for gasoline loading operations at marine terminals. Factors are expressed in units of milligrams per liter (mg/L) and pounds per 1000 gallons (lb/10<sup>3</sup> gal).

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES  $^{\rm a}$  (SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhous	e Gases	
NO <sub>x</sub> <sup>c</sup> 90 - 105% Load	4.08 E+00	В
NO <sub>x</sub> c <90% Load	8.47 E-01	В
CO <sup>c</sup> 90 - 105% Load	3.17 E-01	С
CO <sup>c</sup> <90% Load	5.57 E-01	В
$CO_2^d$	1.10 E+02	A
SO <sub>2</sub> <sup>e</sup>	5.88 E-04	A
TOC <sup>f</sup>	1.47 E+00	A
Methane <sup>g</sup>	1.25 E+00	С
VOCh	1.18 E-01	С
PM10 (filterable) <sup>i</sup>	7.71 E-05	D
PM2.5 (filterable) <sup>i</sup>	7.71 E-05	D
PM Condensable <sup>j</sup>	9.91 E-03	D
Trace Organic Compounds		
1,1,2,2-Tetrachloroethane <sup>k</sup>	<4.00 E-05	Е
1,1,2-Trichloroethane <sup>k</sup>	<3.18 E-05	Е
1,1-Dichloroethane	<2.36 E-05	Е
1,2,3-Trimethylbenzene	2.30 E-05	D
1,2,4-Trimethylbenzene	1.43 E-05	С
1,2-Dichloroethane	<2.36 E-05	Е
1,2-Dichloropropane	<2.69 E-05	Е
1,3,5-Trimethylbenzene	3.38 E-05	D
1,3-Butadiene <sup>k</sup>	2.67E-04	D
1,3-Dichloropropene <sup>k</sup>	<2.64 E-05	Е
2-Methylnaphthalene <sup>k</sup>	3.32 E-05	С
2,2,4-Trimethylpentane <sup>k</sup>	2.50 E-04	С
Acenaphthene <sup>k</sup>	1.25 E-06	С

## **Section 8**

Application Date: April 2021, Revision #0

## Map(s)

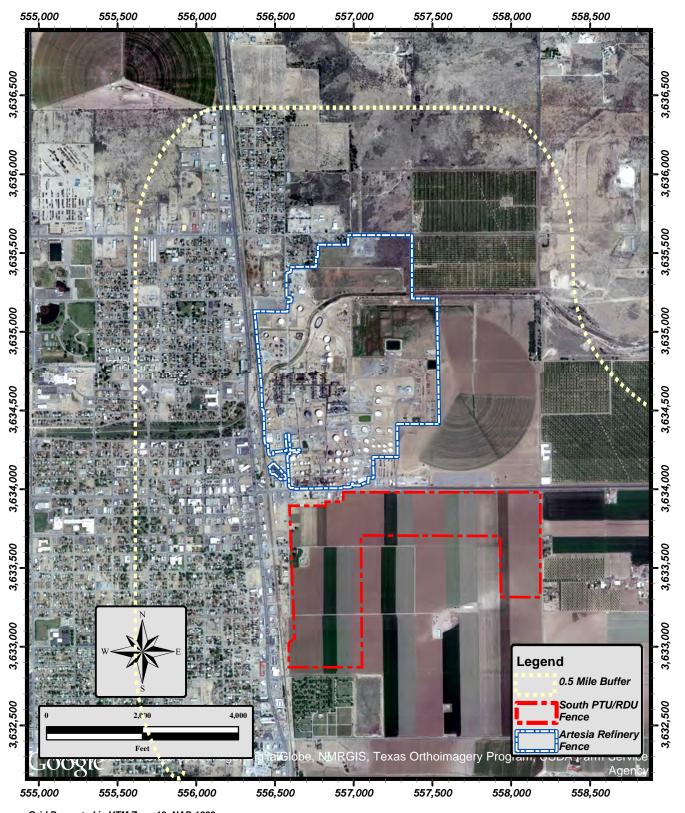
**<u>A map</u>** such as a 7.5 minute topographic quadrangle showing the exact location of the source. The map shall also include the following:

The UTM or Longitudinal coordinate system on both axes	An indicator showing which direction is north
A minimum radius around the plant of 0.8km (0.5 miles)	Access and haul roads
Topographic features of the area	Facility property boundaries
The name of the map	The area which will be restricted to public access
A graphical scale	

\_\_\_\_\_

A Figure 2 Area Map and Figure 3 South Equipment Layout are provided in this section. The Figure 2 Area Map shows the fence lines for the Renewable Diesel Unit, which includes the Artesia Refinery fence line to the north and the South PTU/RDU fence line to the south. The Figure 3 South Equipment Layout shows the locations of the Renewable Diesel Unit emission units in the South PTU/RDU property. The Figure 1 Unit Location Map, provided in Section 5, shows the locations of the Renewable Diesel Unit emission units to the north within the Artesia Refinery fence line.

Form-Section 8 last revised: 8/15/2011 Section 8, Page 1 Saved Date: 4/19/2021



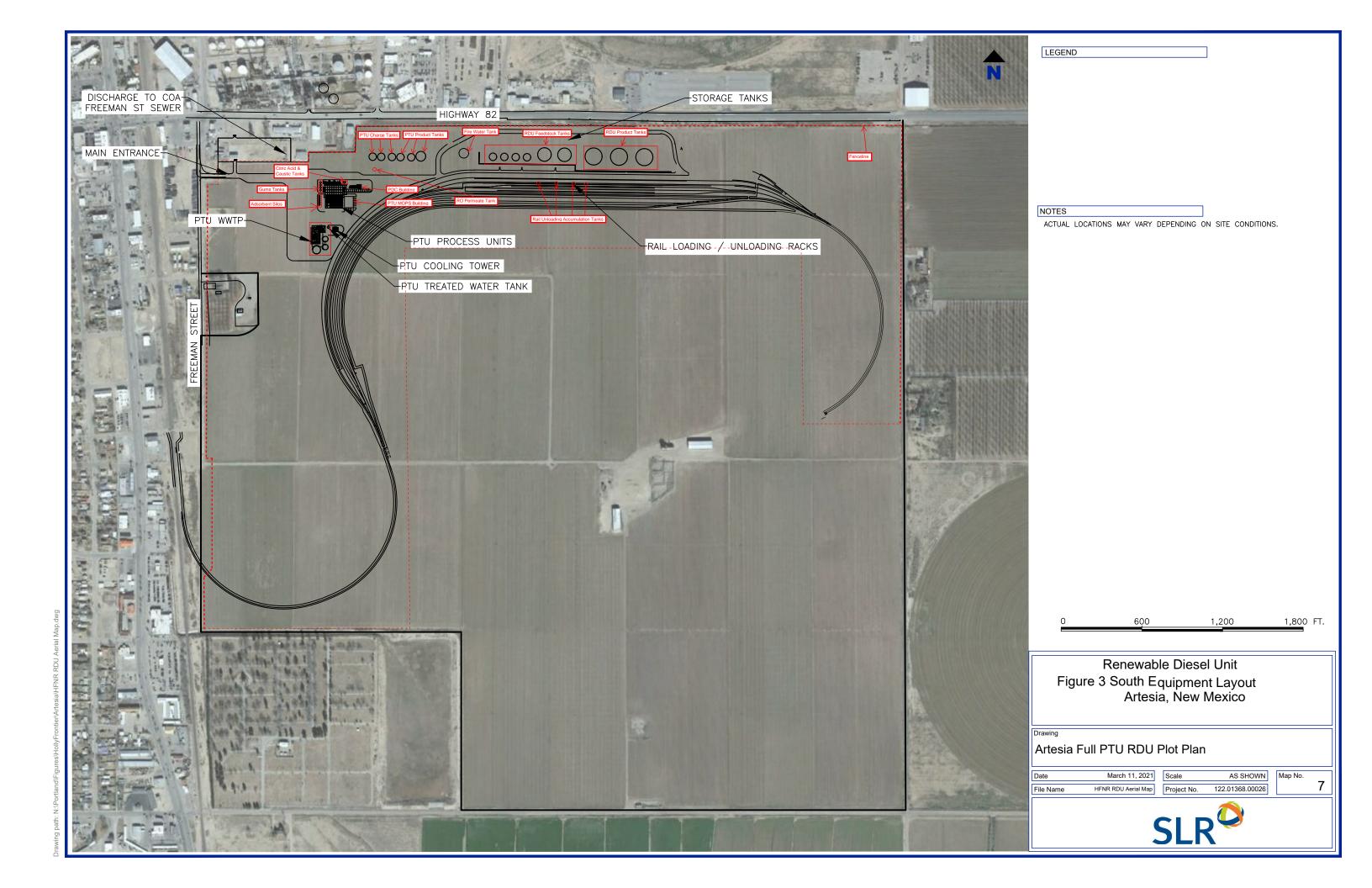
Grid Presented is UTM Zone 13, NAD 1983



FIGURE 2 AREA MAP PTU and RDU Source Artesia, New Mexico

from USGS Quadrangle Artesia, New Mexico Ground Condition Depicted May 2014 Digital Data Courtesy of Google Earth





## **Section 9**

Application Date: April 2021, Revision #0

### **Proof of Public Notice**

(for NSR applications submitting under 20.2.72 or 20.2.74 NMAC) (This proof is required by: 20.2.72.203.A.14 NMAC "Documentary Proof of applicant's public notice")

■ I have read the AQB "Guidelines for Public Notification for Air Quality Permit Applications" This document provides detailed instructions about public notice requirements for various permitting actions. It also provides public notice examples and certification forms. Material mistakes in the public notice will require a re-notice before issuance of the permit.

Unless otherwise allowed elsewhere in this document, the following items document proof of the applicant's Public Notification. Please include this page in your proof of public notice submittal with checkmarks indicating which documents are being submitted with the application.

New Permit and Significant Permit Revision public notices must include all items in this list.

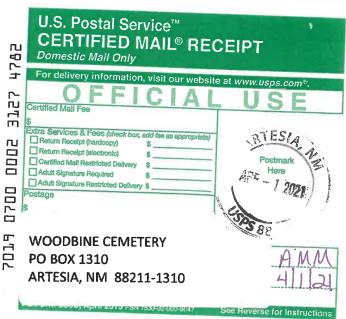
**Technical Revision** public notices require only items 1, 5, 9, and 10.

Per the Guidelines for Public Notification document mentioned above, include:

- 1. A copy of the certified letter receipts with post marks (20.2.72.203.B NMAC)
- A list of the places where the public notice has been posted in at least four publicly accessible and conspicuous places, including the proposed or existing facility entrance. (e.g. post office, library, grocery, etc.)
- 3. A copy of the property tax record (20.2.72.203.B NMAC).
- 4. A sample of the letters sent to the owners of record.
- 5. A sample of the letters sent to counties, municipalities, and Indian tribes.
- 6. A sample of the public notice posted and a verification of the local postings.
- 7. A table of the noticed citizens, counties, municipalities and tribes and to whom the notices were sent in each group.
- 8. A copy of the public service announcement (PSA) sent to a local radio station and documentary proof of submittal.
- 9. A copy of the <u>classified or legal</u> ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
- 10. A copy of the <u>display</u> ad including the page header (date and newspaper title) or its affidavit of publication stating the ad date, and a copy of the ad. When appropriate, this ad shall be printed in both English and Spanish.
- 11. A map with a graphic scale showing the facility boundary and the surrounding area in which owners of record were notified by mail. This is necessary for verification that the correct facility boundary was used in determining distance for notifying land owners of record.













LARUE, C E & WANDA (JT) & CHASE FARMS LLC
PO BOX 206
ARTESIA, NM 88211-0206

AMM 4/1/21

for Instructions







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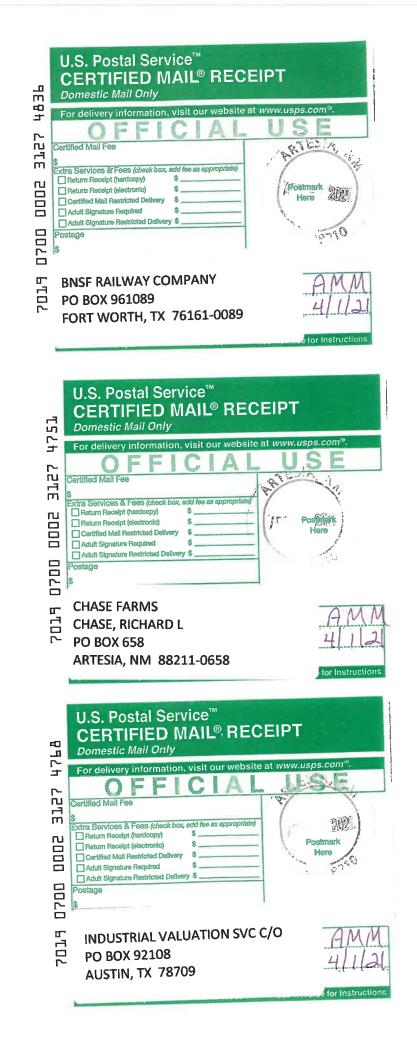




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	Certified Mail Restricted Delivery \$ Here Adult Signature Required \$
	Adult Signature Restricted Delivery \$
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	HOLLYFRONTIER NAVAJO REFINING LLC
7078	
	501 E MAIN ST 41121
, –	ARTESIA, NM 88210











### Municipalities, Counties, and Tribes Provided Notice by Certified Mail

Entity	Contact/Office	Mailing Address
City of Artesia	Ms. Aubrey Hobson, City Clerk	511 W. Texas Avenue
		Artesia, NM 88210
Eddy County	Ms. Robin Van Natta	325 S. Main Street
	Eddy County - County Clerk	Carlsbad, NM 88220
Chavez County	Ms. Cindy Fuller	#1 St. Marty's Place, Suite 110
	Chaves County - County Clerk	Roswell, NM 88203

UPC	ACRES	SITUS	OWNERID	OWNERNAME	OWNERADDRE
4-153-098-510-493	4.30	N BOLTON ROAD	C20160267350	CHASE FARMS LLC	PO BOX 658 ARTESIA, NM 88211-0658
4-153-098-184-518	0.09	701 E MAIN STREET	C20160007473	TOOLPUSHERS SUPPLY CO	PO DRAWER 2360 CASPER, WY 82602-2360
4-153-098-195-518	0.07	E MAIN STREET	C20160008358	TOOLPUSHERS SUPPLY CO	PO DRAWER 2360 CASPER, WY 82602-2360
4-153-098-215-518	0.07	715 E MAIN STREET	C20160022537	MURDOCK MACHINE SHOP INC	PO BOX 1438 ARTESIA, NM 88211-1438
4-153-098-217-518	0.07	715 E MAIN STREET	C20160022537	MURDOCK MACHINE SHOP INC	PO BOX 1438 ARTESIA, NM 88211-1438
4-153-098-220-518	0.09	715 E MAIN STREET	C20160022537	MURDOCK MACHINE SHOP INC	PO BOX 1438 ARTESIA, NM 88211-1438
4-153-098-223-518	0.11	715 E MAIN STREET	C20160022537	MURDOCK MACHINE SHOP INC	PO BOX 1438 ARTESIA, NM 88211-1438
4-153-098-255-456	9.05	E MAIN STREET	C20160261966	NAVAJO REFINING CO LLC	PO BOX 92108 AUSTIN, TX 78709
4-153-098-140-518	0.09	501 E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	PO BOX 92108 AUSTIN, TX 78709 PO BOX 92108
4-153-098-143-518	0.07	501 E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-145-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-148-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-150-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-153-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-155-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-158-518	0.07	501 E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-160-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-163-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-165-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-168-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-170-518	0.07	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-173-518	0.09	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-176-518	0.09	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-240-517	1.01	801 E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-083-522	1.57	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 PO BOX 92108
4-153-098-330-456	39.98	901 E MAIN STREET	C20160261966	NAVAJO REFINING CO LLC	AUSTIN, TX 78709 PO BOX 92108
4-153-098-137-518	0.09	E MAIN STREET	C20160023105	NAVAJO REFINING COMPANY LP	AUSTIN, TX 78709 INDUSTRIAL VALUATION SVC C/O
4-153-098-173-445	21.27	E MAIN STREET	C20160023132	HOLLYFRONTIER	PO BOX 92108 AUSTIN, TX 78709
4-153-099-070-455	38.37	106 E HERMOSA DRIVE	OWN778S38	CEMETERY, WOODBINE CEMETERY	PO BOX 1310 ARTESIA, NM 88211-1310
4-154-100-072-056	32.03	1700 E HERMOSA DRIVE	C20160263293	LARUE, C E & WANDA (JT) & CHASE FARM	PO BOX 206 //S LI ARTESIA, NM 88211-0206
4-154-100-146-239	125.09	1802 S VOGEL ROAD	C20160007060	CHASE FARMS LLC	PO BOX 658 ARTESIA, NM 88211-0658
4-154-099-012-131	0.87	401 S BOLTON ROAD	OWN763S1215	GURLEY, GAYLA SUE & SHERRILL (JT)	401 BOLTON ROAD ARTESIA, NM 88210
					CHASE, KARLA NM QUAL PER RES TRST PO BOX 359
4-154-099-067-165	15.16	505 S BOLTON ROAD	C20160104845	CHASE, RICHARD QUALIFED PER RES TR	ARTESIA, NM 88211-0359 PO BOX 66
4-154-099-020-203	2.59	513 S BOLTON ROAD	C20160006870	VILLA, BARBARA MITCHELL & ROBERT F	ARTESIA, NM 88211-0066 CHASE, KARLA NM QUAL PER RES TRST
4-154-099-101-220	18.26	505 S BOLTON ROAD	C20160104845	CHASE, RICHARD QUALIFED PER RES TR	PO BOX 359 ARTESIA, NM 88211-0359
4-154-099-020-223	1.09	601 S BOLTON ROAD	C20160006942	VILLA, BARBARA M & ROBERT F	PO BOX 66 ARTESIA, NM 88211-0066

					PO BOX 66
4-154-099-020-245	1.74	600 S BOLTON ROAD	C20160006941	REHBERG, ROBERT F	ARTESIA, NM 88211-0066
					519 VOGEL RD
4-154-099-133-439	116.19	1101 S BOLTON ROAD	C20160119163	JOY, JACKIE L & DIANA L	ARTESIA, NM 88210-9767
					307 S BOLTON RD
4-154-099-012-102	1.18	307 S BOLTON ROAD	C20160258413	LARUE, EDDIE C & BECKY L	ARTESIA, NM 88210
					PO BOX 658
4-154-099-156-165	8.35	505 S BOLTON ROAD	C20160006817	CHASE FARMS	ARTESIA, NM 88211-0658
					519 VOGEL RD
4-154-099-146-071	87.75	1706 E MAIN STREET	C20160022748	JOY, JACKIE L & DIANA	ARTESIA, NM 88210-9767
4 450 000 457 007	72.22 5	05 4400 5 444111 670557	630460364066	NAVA 10 DEFINING 00 1 1 0	PO BOX 92108
4-153-098-457-387	/3.33 E	OF 1103 E MAIN STREET	C20160261966	NAVAJO REFINING CO LLC	AUSTIN, TX 78709
4-153-100-432-110	13.24 1	1399 E HERMOSA DRIVE	OWN730S77	YATES, CHARLOTTE G TRUST	PO BOX 100 ARTESIA, NM 88211-0100
4-133-100-432-110	13.24	1399 L HERIVIOSA DRIVE	OWIN/303//	TATES, CHARLOTTE G TROST	101 S 4TH ST
4-153-100-397-048	62 52 F C	OF 204 E HERMOSA DRIVE	OWN806S141	EHW LLC & VUKSICH, JENNIE WARD & SIMS,	
. 155 166 557 6 16	02.02 2 0	5. 25. 2. 12. 11. 11. 10. 10. 10. 10. 10. 10. 10. 10	011110000111	2 220 @ 10.10.0, 32 17 @ 3	101 S 4TH ST
4-153-100-155-100	116.37	204 E HERMOSA DRIVE	OWN806S142	EHW LLC & VUKSICH, JENNIE WARD & SIMS,	
				,	501 E MAIN ST
4-152-099-528-293	0.75 E	E OF 811 S FIRST STREET	OWN667S40	HOLLY FRONTIER NAVAJO REFINING LLC	ARTESIA, NM 88210
4-153-099-164-455	21.58	400 E HERMOSA DRIVE	C20170008929	CITY OF ARTESIA	
					501 E MAIN ST
4-153-099-068-075	32.16 N O	F 304-1 E GRAND AVENUE	OWN667S22	HOLLY FRONTIER NAVAJO REFINING LLC	ARTESIA, NM 88210
					501 E MAIN STREET
4-153-099-264-264	490.94 S FI	ROM 901 & 1103 E MAIN	OWN763S1445	HOLLY FRONTIER NAVAJO REFINING LLC	ARTESIA, NM 88210
					501 E MAIN ST
4-153-099-068-202	36.195 O	F 304-2 E GRAND AVENUE	OWN662S19	HOLLY FRONTIER NAVAJO REFINING LLC	ARTESIA, NM 88210
4 452 000 526 250	0.631.01	F F40 C FDFFNAAN AVENUU	1 O M IN C C 7 C 4 4	HOLLY EDONITIED MAYA IO DEFINING LLC	501 E MAIN ST
4-152-099-526-250	0.63 , 01	F 510 S FREEMAN AVENUI	IOWN66/S41	HOLLY FRONTIER NAVAJO REFINING LLC	ARTESIA, NM 88210 PO BOX 961089
4-153-099-006-479	1.15	FIRST STREET	C20160023100	BNSF RAILWAY COMPANY	FORT WORTH, TX 76161-0089
4-133-099-000-479	1.15	FINDI DINEET	C20160023100	BINSF RAILWAY COMPANY	PO BOX 961089
4-152-099-521-369	10.45		C20160023111	BNSF RAILWAY COMPANY	FORT WORTH, TX 76161-0089
+ 132 033 321 303	10.43		C20100023111	BIGHT TO THE WATER CONTINUES	PO BOX 961089
4-152-099-499-133	12.06		C20160023111	BNSF RAILWAY COMPANY	FORT WORTH, TX 76161-0089
					CHASE, RICHARD L
					PO BOX 658
4-154-098-132-382	161.13 110	0 N BOLTON ROAD RURAL	C20160006100	CHASE FARMS	ARTESIA, NM 88211-0658



April 1, 2021

LARUE, C E & WANDA (JT) & CHASE FARMS LLC PO BOX 206 ARTESIA, NM 88211

Certified Mail/Return Receipt No. 7019 0700 0002 3127 4805

Re: Public Notice

Application for Minor Source Construction Air Permit for Renewable Diesel Unit Artesia Renewable Diesel Company LLC Artesia, Eddy County, New Mexico

Dear Ms. Neighbor,

Artesia Renewable Diesel Company LLC announces its application submittal to the New Mexico Environment Department for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico within, adjacent to, and just south of the existing Artesia Refinery.

The proposed construction consists of a cooling tower, a process heater, piping fugitive components, and storage tanks.

The estimated maximum quantities of any regulated air contaminant will be as follows in pound per hour (pph) and tons per year (tpy) and may change slightly during the course of the Department's review:

Pollutant:	Pounds per hour	Tons per year
Particulate Matter (PM)	0.7	1.9
$PM_{10}$	0.7	1.8
PM <sub>2.5</sub>	0.6	1.7
Sulfur Dioxide (SO <sub>2</sub> )	1.5	2.2
Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO <sub>2</sub> e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous, 7 days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html. Other comments and questions may be submitted verbally.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

#### Attención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese con esa oficina al teléfono 505-476-5557.

Sincerely,

Kawika Tupou 600

**Environmental Manager** 

HollyFrontier Navajo Refining LLC

501 E. Main Street Artesia, NM 88210

cc: City of Artesia: Aubrey Hobson, City Clerk Eddy County: Robin Van Natta, County Clerk

Chaves County: Cindy Fuller, County Clerk
NMED: Melinda Owens, via email to Melinda.Owens@state.nm.us

Joe Kimbrell, via email to Joseph.Kimbrell@state.nm.us

HollyFrontier: P. Miller, T. Wheeler, S. Gokhale, A. Miro

Tascosa: Brian L. Gunzelman, P.E.

#### **Notice of Non-Discrimination**

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, or if you believe that you have been discriminated against with respect to a NMED program or activity, you may contact: Kathryn Becker, Non-Discrimination Coordinator, NMED, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. You may also visit our website at https://www.env.nm.gov/non-employee-discrimination-complaint-page/ to learn how and where to file a complaint of discrimination.



March 30, 2021

Ms. Aubrey Hobson City of Artesia - City Clerk 511 W. Texas Avenue Artesia, NM 88210

Certified Mail/Return Receipt No. 7018 0360 0001 7923 6160

Re: Public Notice

Application for Minor Source Construction Air Permit for Renewable Diesel Unit Artesia Renewable Diesel Company LLC Artesia, Eddy County, New Mexico

Dear Ms. Hobson,

Artesia Renewable Diesel Company LLC announces its application submittal to the New Mexico Environment Department for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico within, adjacent to, and just south of the existing Artesia Refinery.

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$PM_{10}$	0.7	1.8
PM <sub>2.5</sub>	0.6	1.7
Sulfur Dioxide (SO <sub>2</sub> )	1.5	2.2
Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO2e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous, 7 days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html. Other comments and questions may be submitted verbally.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

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Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese con esa oficina al teléfono 505-476-5557.

Sincerely,

Kawika Tupou

**Environmental Manager** 

HollyFrontier Navajo Refining LLC

501 E. Main Street Artesia, NM 88210

cc: Eddy County: Robin Van Natta, County Clerk Chaves County: Cindy Fuller, County Clerk

NMED: Melinda Owens, via email to Melinda.Owens@state.nm.us
Joe Kimbrell, via email to Joseph.Kimbrell@state.nm.us

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HollyFrontier: P. Miller, T. Wheeler, S. Gokhale, A. Miro

Tascosa: Brian L. Gunzelman, P.E.

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NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, or if you believe that you have been discriminated against with respect to a NMED program or activity, you may contact: Kathryn Becker, Non-Discrimination Coordinator, NMED, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. You may also visit our website at https://www.env.nm.gov/non-employee-discrimination-complaint-page/ to learn how and where to file a complaint of discrimination.



March 30, 2021

Ms. Cindy Fuller Chaves County - County Clerk #1 St. Marty's Place, Suite 110 Roswell, NM 88203

Certified Mail/Return Receipt No. 7019 0700 0002 3127 4669

Re: Public Notice

Application for Minor Source Construction Air Permit for Renewable Diesel Unit Artesia Renewable Diesel Company LLC Artesia, Eddy County, New Mexico

Dear Ms. Fuller,

Artesia Renewable Diesel Company LLC announces its application submittal to the New Mexico Environment Department for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

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PM <sub>2.5</sub>	0.6	1.7
Sulfur Dioxide (SO <sub>2</sub> )	1.5	2.2
Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO2e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous, 7 days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb draft permits.html. Other comments and questions may be submitted verbally.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

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Sincerely,

Kawika Tupou

a liko for Environmental Manager

HollyFrontier Navajo Refining LLC

501 E. Main Street Artesia, NM 88210

Eddy County: Robin Van Natta, County Clerk City of Artesia: Aubrey Hobson, City Clerk

Melinda Owens, via email to Melinda. Owens a state.nm.us NMED:

Joe Kimbrell, via email to Joseph.Kimbrell@state.nm.us

HollyFrontier: P. Miller, T. Wheeler, S. Gokhale, A. Miro

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March 30, 2021

Ms. Robin Van Natta Eddy County - County Clerk 325 S. Main Street Carlsbad, NM 88220

Certified Mail/Return Receipt No. 7019 0700 0002 3127 4683

Re: Public Notice

Application for Minor Source Construction Air Permit for Renewable Diesel Unit Artesia Renewable Diesel Company LLC Artesia, Eddy County, New Mexico

Dear Ms. Van Natta,

Artesia Renewable Diesel Company LLC announces its application submittal to the New Mexico Environment Department for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico within, adjacent to, and just south of the existing Artesia Refinery.

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PM <sub>2.5</sub>	0.6	1.7
Sulfur Dioxide (SO <sub>2</sub> )	1.5	2.2
Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO2e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous, 7 days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html. Other comments and questions may be submitted verbally.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

#### Attención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese con esa oficina al teléfono 505-476-5557.

Sincerely,

Kawika Tupou

Environmental Manager

HollyFrontier Navajo Refining LLC

501 E. Main Street Artesia, NM 88210

cc: Chaves County: Cindy Fuller, County Clerk

City of Artesia: Aubrey Hobson, City Clerk
NMED: Melinda Owens, via email to l

Melinda Owens, via email to Melinda.Owens@state.nm.us Joe Kimbrell, via email to Joseph.Kimbrell@state.nm.us

HollyFrontier: P. Miller, T. Wheeler, S. Gokhale, A. Miro

Ilena Minopou

Tascosa: Brian L. Gunzelman, P.E.

#### **Notice of Non-Discrimination**

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, or if you believe that you have been discriminated against with respect to a NMED program or activity, you may contact: Kathryn Becker, Non-Discrimination Coordinator, NMED, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. You may also visit our website at https://www.env.nm.gov/non-employee-discrimination-complaint-page/ to learn how and where to file a complaint of discrimination.

## NOTICE

Artesia Renewable Diesel Company LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico Within, adjacent to, and just south of the existing Artesia Refinery.

The proposed construction consists of a cooling tower, a process heater, piping fugitive components, and storage tanks.

The estimated maximum quantities of any regulated air contaminant will be as follows in pound per hour (pph) and tons per year (tpy) and may change slightly during the course of the Department's review:

Pollutant:	Pounds per hour	Tons per year
Particulate Matter (PM)	0.7	1.9
PM <sub>10</sub>	0.7	1.8
PM <sub>2.5</sub>	0.6	1.7
Sulfur Dioxide (SO <sub>2</sub> )	1.5	2.2
Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO <sub>2</sub> e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous 7days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; <a href="https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html">https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html</a>. Other comments and questions may be submitted verbally.

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## **General Posting of Notices – Certification**

I, Suzanne Garcia, the undersigned, certify that on **March 30, 2021**, posted a true and correct copy of the attached Public Notice in the following publicly accessible and conspicuous places in the **City of Artesia** in **Eddy** County, State of New Mexico on the following dates:

- 1. Artesia Renewal Diesel Unit Entrance (March 30, 2021)
- 2. Artesia City Hall (March 30, 2021)
- 3. Artesia Public Library (March 30, 2021)
- 4. Artesia Post Office (March 30, 2021)

Signed this 1st day of Avil. 2021.	
Signature Parcia	04 01 2021 Date

Printed Name

Title {APPLICANT OR RELATIONSHIP TO APPLICANT}



Pecos Valley Broadcasting Co. 317 West Quay Avenue Artesia, New Mexico 88210-2194

## **KSVP-AM Invoice**

Invoice ID: 21040034 Invoice Date: 4/6/2021 Account ID: 3060 Order ID: 3060-003

**House Accounts** Account Rep:

Amount Due: \$26.97

Amount Paid:

HOLLY FRONTIER/NAVAJO REFINING LLC P. O. BOX 159 ARTESIA, NM 88211/0159

Pay by mail: PVBC, 317 W. Quay Ave, Artesia, NM 88210

Pay by credit card: Call 575-746-2751 Press 2

Sponsor: Holly Frontier/Navajo Refining LLC Holly Frontier/Navajo Refining LLC

Page 1

Date	Time	Length Description	CopyID / ISCI Code	Co
4/6/2021	05:48 PM	3:00 Spot	NMED Air Quality Permit of Modification	25.0
		1 Total Items	Total Cost: + 7.8958 Gross:	<b>\$25.0</b> \$1.9

Net Total:

\$26.97

OFFICIAL SEAL Tama Steinback

NOTARY PUBLIC-STATE OF NEW MEXICO

My commission expires:

AFFIDAVIT OF PERFORMANCE: I certify that, in accordance with the Official Station Logs, announcements were broadcast as shown on this invoice.

**Amount Due:** 

\$26.97

# NOTICE

Artesia Renewable Diesel Company LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April XX, 2021.

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The proposed construction consists of a cooling tower, a process heater, piping fugitive components, and storage tanks.

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Nitrogen Oxides (NO <sub>x</sub> )	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic Compounds (VOC)	154.1	51.8
Total sum of all Hazardous Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO <sub>2</sub> e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous 7days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; <a href="https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html">https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html</a>. Other comments and questions may be submitted verbally.

With your comments, please refer to the company name and facility name, or send a copy of this notice along with your comments. This information is necessary since the Department may have not yet received the permit application. Please include a legible return mailing address. Once the Department has completed its preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

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## <u>Submittal of Public Service Announcement – Certification</u>

a public service announcement to KSVP-AM 99	the undersigned, certify that on April 5, 2021, submitted 20/KSVP-FM 93.7 that serves the City\Town\Village on the source is or is proposed to be located and that KSVP IT WOULD AIR THE ANNOUNCEMENT.
Signed this _7th day of April	
Jana Steintack Signature	_4/7/221 Date
Tana Steinback Printed Name	
Traffic/Office Manager Title {APPLICANT OR RELATIONSHIP TO A	DDI ICANT)

#### Legal Notice

STATE OF NEW MEXICO FIFTH JUDICIAL DISTRICT COURT EDDY COUNTY

IN THE MATTER OF THE ESTATE OF FAIRY LEE BLACK, DECEASED.

No. D-503-PB-2020-00075

#### **NOTICE TO CREDITORS**

NOTICE IS HEREBY GIVEN that Chad Randall Black has been appointed Personal Representative of the Estate of Fairy Lee Black, Deceased. All persons having claims against this estate are required to present their claims within four (4) months after the date of the first publication of this Notice or the claims will be forever barred. Claims must be presented to Chad Randall Black, Personal Representative, c/o Holloman Law, LLC, P. O. Box 3408, Hobbs, New Mexico 88241-3408, or filed with the District Court, Eddy County Courthouse, Carlsbad, New Mexico. DATED: March 18, 2021

#### HOLLOMAN LAW, LLC

By: /s/Scotty Holloman\_ SCOTTY HOLLOMAN P. O. Box 3408 Hobbs, New Mexico 88241-2508 575/441-0056 Scotty.holloman@outlook.com Attorneys for Personal Representative

Published in the Artesia Daily Press, Artesia, N.M., March. 25, April 1, 8, 2021 Legal No. 25708.

#### **Legal Notice**

NOTICE

Artesia Renewable Diesel Company LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico within, adjacent to, and just south of the existing Artesia Refinery.

The proposed construction consists of a cooling tower, a process heater, piping fugitive components, and storage tanks.

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Pollutant:	Pounds per hour	Tons per year
Particulate Matter (PM)	$0.\overline{7}$	1.9
PM 10	0.7	1.8
PM 2.5	0.6	1.7
Sulfur Dioxide (SO2)	1.5	2.2
Nitrogen Oxides (NOx)	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic		
Compounds (VOC)	154.1	51.8
Total sum of all Hazardous	S	
Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emission	ns	
as Total CO2e	n/a	23,720
		· ·

The standard and maximum operating schedule of the facility will be continuous 7days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html. Other comments and questions may be submitted verbally.

With your comments, please refer to the company name and facility name, or send a copy of this notice along with your comments. This information is necessary since the Department may have not yet received the permit application. Please include a legible return mailing address. Once the Department has completed its preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

#### Attención

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#### **Notice of Non-Discrimination**

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, or if you believe that you have been discriminated against with respect to a NMED program or activity, you may contact: Kathryn Becker, Non-Discrimination Coordinator, NMED, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. You may also visit our website at https://www.env.nm.gov/non-employee-discrimination-complaint-page/ to learn how and where to file a complaint of discrimination.

Published in the Artesia Daily Press, Artesia, N.M., April 8, 2021 Legal No. 25711.

#### Legal Notice

FIFTH JUDICIAL DISTRICT COUNTY OF EDDY STATE OF NEW MEXICO

IN THE MATTER OF THE ESTATE OF Nila Martin, DECEASED. No. D-503-PB-2021-00008

#### NOTICE TO CREDITORS

SHARON SNOWDEN has been appointed personal representative of the estate of Nila Martin deceased. All persons having claims against this estate are required to present their claims within four months after the date of the first publication of this notice or the claims will be forever barred. Claims must be presented either to the personal representative, c/o Joel Carson II Law Offices LLC (Joel M. Carosn II) P.O. Box 1720, Artesia, New Mexico, 88211, or filled with the District Court of Eddy County, New Mexico.

Dated: March 22, 2021

/s/ Sharon Snowden

Joel M. Carson II Joel Carson II Law Offices LLC P.O. Box 1720 Artesia, New Mexico 88211-1720 (575/736-6101)

Attorneys for Personal Representative, Sharon Snowden

Published in the Artesia Daily Press, Artesia, N.M., April 8, 15, 22, 2021 Legal No. 25714.

#### Legal Notice

NOTICE

Salt Creek Midstream, LLC. announces its intent to apply to the New Mexico Environment Department for an air quality General Construction Permit, (GCP-Oil and Gas). The name of this facility is Nailed It B Compressor Station. The expected date of the submittal of our Registration for an air quality permit to the Air Quality Bureau is April 9, 2021. This notice is a requirement according to New Mexico air quality regula-

The exact initial location of the facility is/will be UTM Zone 13, UTM Easting 610,812 m, UTM Northing 3,541,241 m. The location of this site is 21.0 miles southeast of Malaga in Eddy County. The standard operating schedule of this facility will be continuous.

Air emissions of any regulated air contaminant will be less than or equal to:

•	Tons per year (TP)
1. Nitrogen Oxides (NOx)	95
2. Carbon Monoxide (CO)	95
3. Volatile Organic Compounds (VOC)	(stack) 95
4. Particulate Matter (PM10)	25
5. Particulate Matter (PM2.5)	25
6. Sulfur Dioxide (SO2)	95
7. Hydrogen Sulfide (H2S)	25
8. Any one (1) Hazardous Air Pollutant (	(HAP) <10
9. Sum of all Hazardous Air Pollutants (	HAPs) <25

The owner and/or operator of the Plant is:

#### Salt Creek Midstream, LLC 6 Desta Drive, Suite 6400 Midland, TX 79705

If you have any questions or comments about construction or operation of above facility, and want your comments to be made as a part of the permit review process, you must submit your comments in writing to the address below:

New Mexico Environment Department Air Quality Bureau Permit Section 525 Camino de los Marquez, Suite 1 Santa Fe, New Mexico, 87505 Phone (505) 476-4300 Fax (505) 476-4375

Other comments and questions may be submitted verbally.

Please refer to the company name and site name, as used in this notice or send a copy of this notice along with your comments, since the Department may not have received the permit Registration at the time of this notice.

#### Attención

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Published in the Artesia Daily Press, Artesia, N.M., April 8, 2021 Legal No. 25712.

If you want buyers to notice your car for sale... Park it in the Artesia Daily Press, Classifieds Section. Call: 746-3524 or email: classifieds@artesianews



**Legal Notice** 

#### CEMETERY BOARD MEETING

NOTICE IS GIVEN that the City of Artesia Woodbine Cemetery Board will meet on Monday, April 12, 2021 at 9:00 am in the council chambers at City Hall, 511 West Texas Avenue, Artesia, NM.

NOTICE IS FURTHER GIVEN that the purpose of this meeting is a quarterly meeting of the Board. Agendas can be obtained at City Hall or www.artesianm.gov

NOTICE IS FURTHER GIVEN that said meeting is a public meeting and all employees and members of the public are invited to attend the same.

BY ORDER OF THE CITY OF ARTESIA WOODBINE CEMETERY BOARD.

Mary Esquibel Cemetery Sexton

Published in the Artesia Daily Press, Artesia, N.M., April 8, 2021 Legal No. 25718.

### Legal Notice

Artesia General Hospital, 702 N 13th Street, Artesia, NM 88210: Artesia General Hospital is issuing a request for proposal for the provision of Emergent Patient Transport Services in accordance with Proposal: Patient Transport--Contracted Services for Emergent Patient Transport. Interested parties may obtain a copy of the RFP by contacting Erica Moore, Executive Assistant, Artesia General Hospital, 702 N. 13th Street, Artesia NM 88210, via email at emoore@artesiageneral.com, or by calling (575) 736-8214 no later than April 26, 2021. Proposals must be submitted to Erica Moore at the above address by 4 p.m. May 5, 2021. Artesia General Hospital reserves the right to request additional information, reject any or all proposals and to waive any or all technicalities when it is in the best interest of Artesia General Hospital.

Published in the Artesia Daily Press, Artesia, N.M., April 8, 15, 22, 2021 Legal No. 25716.

#### Legal Notice

FIFTH JUDICIAL DISTRICT COUNTY OF EDDY STATE OF NEW MEXICO

IN THE MATTER OF THE ESTATE OF ) Preston Ray Kelly, DECEASED.
No. D-503-PB-2021-00028

NOTICE TO CREDITORS
ELVA DARLENE KELLY has been appointed personal representative of the estate of Preston Ray Kelly deceased.
All persons having claims against this estate are required to present their claims within four months after the date of the first publication of this position with a claims will be foregree. first publication of this notice or the claims will be forever barred. Claims must be presented either to the personal representative, c/o Joel Carson II Law Offices LLC (Joel M. Carosn II) P.O. Box 1720, Artesia, New Mexico, 88211, or filled with the District Court of Eddy County, New Mexico.

Dated: March 22, 2021

Elva Darlene Kelly

Ioel M. Carson II Joel Carson II Law Offices LLC P.O. Box 1720 Artesia, New Mexico 88211-1720 (575/736-6101)

Attorneys for Personal Representative, Elva Darlene Kelly

Published in the Artesia Daily Press, Artesia, N.M., April 8, 15, 22, 2021 Legal No. 25713.

#### **Legal Notice**

STATE OF NEW MEXICO COUNTY OF EDDY FIFTH JUDICIAL DISTRICT

No. D-503-PB-2020-00084

IN THE MATTER OF THE ESTATE OF SANDERS T. WELCH aka SANDERS THOMAS WELCH,

NOTICE OF HEARING ON PETITION FOR PETITION FOR ADJUDICATION OF INTESTACY AND FORMAL APPOINTMENT OF PERSONAL REPRESENTATIVE

TO: Michael I. Welch, Julia Terri Welch and the unknown heirs of SANDERS T. WELCH aka SANDERS THOMAS WELCH, Deceased, and all unknown persons who hav claim any interest in the estate of SANDERS T. WELCH aka SANDERS THOMAS WELCH, Deceased ("Decedent")

NOTICE IS HEREBY GIVEN that Michael I. Welch has filed with the above-named Court a Petition for Adjudication of Intestacy and Formal Appointment of Personal Representative, which requests the Court to enter an Order that determines Decedent died intestate; determines the heirs of Decedent; appoints Michael I. Welch personal representative and provides for such other and further relief as may be

Hearing has been set to consider the Petition at 2:30 pm on April 29, 2021, at the Eddy County Courthouse, Carlsbad, New Mexico, before the Honorable Eileen Riordan, District Judge.

The attorneys for Petitioner are Holloman Law, LLC, P. O. Box 3408, Hobbs, New Mexico 88241-3408.

#### HOLLOMAN LAW, LLC

By:\_/s/Scotty Holloman\_ SCOTTY HOLLOMAN Attorneys for Petitioner P. O. Box 3408 Hobbs, New Mexico 88241-3408 575/441-0056 scotty.holloman@outlook.com

Published in the Artesia Daily Press, Artesia, N.M., March. 25, April 1, 8, 2021 Legal No. 25707.

Subscribe to the Artesia Daily Press in print and Online. 503 W. Main St artesianews.com 746-3524

No. 25711

State of New Mexico

County of Eddy:

Danny Scott

being duly sworn sayes that he is the

of the Artesia Daily Press, a daily newspaper of General

circulation, published in English at Artesia, said county

Legal Ad

and state, and that the hereto attached

was published in a regular and entire issue of the said Artesia Daily Press, a daily newspaper duly qualified for that purpose within the meaning of Chapter 167 of the 1937 Session Laws of the state of New Mexico for

1 Consecutive weeks/day on the same

day as follows:

First Publication

Second Publication

Third Publication

Fourth Publication

Fifth Publication

Sixth Publication

Seventh Publication

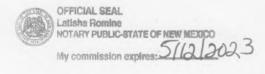
Subscribed and sworn before me this

22nd day of

,

April

2021



Latista Remine

Latisha Romine

Notary Public, Eddy County, New Mexico

#### Legal Notice

#### NOTICI

Artesia Renewable Diesel Company LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

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PM 10	0.7	1.8
PM 2.5	0.6	1.7
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Nitrogen Oxides (NOx)	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic		
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as Total CO2e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous 7 days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits.html. Other comments and questions may be submitted verbally.

With your comments, please refer to the company name and facility name, or send a copy of this notice along with your comments. This information is necessary since the Department may have not yet received the permit application. Please include a legible return mailing address. Once the Department has completed its preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

#### Attención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las

No.

State of New Mexico

Publisher

County of Eddy:

Danny Scott

being duly sworn sayes that he is the

Publisher

of the Artesia Daily Press, a daily newspaper of General circulation, published in English at Artesia, said county and state, and that the hereto attached

#### Display Ad

was published in a regular and entire issue of the said Artesia Daily Press, a daily newspaper duly qualified for that purpose within the meaning of Chapter 167 of the 1937 Session Laws of the state of New Mexico for

Consecutive weeks/day on the same

day as follows:

First Publication April 8, 2021

Second Publication

Third Publication

Fourth Publication

Fifth Publication

Sixth Publication

Seventh Publication

\_\_\_\_

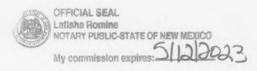
Subscribed and sworn before me this

22nd

day of

Apri

2021



Tatisto lonine

Latisha Romine

Notary Public, Eddy County, New Mexico

#### NOTICE

Artesia Renewable Diesel Company LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for construction of its Renewable Diesel Unit. The expected date of application submittal to the Air Quality Bureau is April 12, 2021.

The exact location for the proposed facility known as, Renewable Diesel Unit, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico within, adjacent to, and just south of the existing Artesia Refinery.

The proposed construction consists of a cooling tower, a process heater, piping fugitive components, and storage tanks.

The estimated maximum quantities of any regulated air contaminant will be as follows in pound per hour (pph) and tons per year (tpy) and may change slightly during the course of the Department's review:

Pollutant:	Pounds per hour	Tons per year
Particulate Matter (PM)	0.7	1.9
PM 10	0.7	1.8
PM 2.5	0.6	1.7
Sulfur Dioxide (SO2)	1.5	2.2
Nitrogen Oxides (NOx)	27.3	12.3
Carbon Monoxide (CO)	15.6	14.8
Volatile Organic		
Compounds (VOC)	154.1	51.8
Total sum of all Hazardous	3	
Air Pollutants (HAPs)	< 1	< 1
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emission	ns	
as Total CO2e	n/a	23,720

The standard and maximum operating schedule of the facility will be continuous 7days a week and a maximum of 52 weeks per year.

Owner and operator of the facility is Artesia Renewable Diesel Company LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb\_draft\_permits. html. Other comments and questions may be submitted verbally.

With your comments, please refer to the company name and facility name, or send a copy of this notice along with your comments. This information is necessary since the Department may have not yet received the permit application. Please include a legible return mailing address. Once the Department has completed its preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

#### Attención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese

#### **Brian Gunzelman**

From: Jason Jarrell <jjarrell@artesianm.gov>
Sent: Wednesday, March 31, 2021 5:07 PM

To: Miro, Alena

**Subject:** [EXTERNAL Email]: RE: navajo property parcels

**Attachments:** owners\_100ft\_selection\_2021.xlsx

Follow Up Flag: Follow up Flag Status: Flagged

CAUTION: This email originated from outside of the HollyFrontier organization. Do not click on links or open attachments unless you recognize the sender and know the content is safe.

Hi Alena,

Attached is the list of owners that was selected within 100ft...

Jason Jarrell GIS Admin City of Artesia, NM

From: Miro, Alena < Alena. Miro@HollyFrontier.com>

**Sent:** Wednesday, March 31, 2021 1:54 PM **To:** Jason Jarrell < jjarrell@artesianm.gov> **Subject:** RE: navajo property parcels

Yes sir, the one with the red X in the middle.



Alena Miro Senior Environmental Engineer 713-865-6825

From: Jason Jarrell <<u>jjarrell@artesianm.gov</u>>
Sent: Wednesday, March 31, 2021 1:08 PM
To: Miro, Alena <<u>Alena.Miro@HollyFrontier.com</u>>

Subject: navajo property parcels

Hi Alena,

Do you mean the one large parcel with a couple of barns in the middle?

Jason Jarrell GIS Admin City of Artesia, NM

From: Miro, Alena < Alena.Miro@HollyFrontier.com >

Sent: Wednesday, March 31, 2021 12:29 PM

Saved Date: 4/19/2021

## **Section 10**

## Written Description of the Routine Operations of the Facility

A written description of the routine operations of the facility. Include a description of how each piece of equipment will be operated, how controls will be used, and the fate of both the products and waste generated. For modifications and/or revisions, explain how the changes will affect the existing process. In a separate paragraph describe the major process bottlenecks that limit production. The purpose of this description is to provide sufficient information about plant operations for the permit writer to determine appropriate emission sources.

The description below is a summary of the operations for the Renewable Diesel Unit ("RDU") which along with Artesia PTU LLC's Pretreatment Unit ("PTU") will comprise a minor single stationary source with respect to PSD and Title V operating permit regulations. The parallel application for the PTU minor source air permit was submitted separately and NMED issued the resulting air permit.

The RDU will convert soybean oil and other nonpetroleum renewable feedstocks to renewable diesel via a catalytic hydrotreating process. The feedstocks will be provided by the co-located PTU, and potentially by other suppliers. Renewable feedstock will be received at a railcar unloading/loading facility, heated in the railcars if needed, pretreated in the PTU to remove impurities, and routed to RDU charge tanks. From the charge tanks, the renewable feed will be routed to the process unit (i.e., reactor section, separator sections, and stripper section) for conversion to renewable diesel product. The renewable diesel product will be stored in product tanks prior to railcar loading and transport to the customer. Naphtha will be produced as a byproduct and will be exported by pipeline to the Navajo Artesia Refinery.

Form-Section 10 last revised: 8/15/2011 Section 10, Page 1

Application Date: April 2021, Revision #0

Saved Date: 4/19/2021

#### **Source Determination**

Source submitting under 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC

Sources applying for a construction permit, PSD permit, or operating permit shall evaluate surrounding and/or associated sources (including those sources directly connected to this source for business reasons) and complete this section. Responses to the following questions shall be consistent with the Air Quality Bureau's permitting guidance, <u>Single Source Determination Guidance</u>, which may be found on the Applications Page in the Permitting Section of the Air Quality Bureau website.

Typically, buildings, structures, installations, or facilities that have the same SIC code, that are under common ownership or control, and that are contiguous or adjacent constitute a single stationary source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes. Submission of your analysis of these factors in support of the responses below is optional, unless requested by NMED.

#### A. Identify the emission sources evaluated in this section (list and describe):

Air emissions units associated with the Renewable Diesel Unit are:

- 1. H-2601 RDU Reactor Heater
- 2. Y-0026 RDU Cooling Tower
- 3. FUG-26-RDU RDU Fugitives Piping components fugitive emissions for streams with VOC vapor pressure greater than the permitting exemption
- 4. T-0914 Slop Tank

Per 20.2.702.202.B.(2), the following emission units are exempt from permitting due to the handling or storing of VOC having vapor pressure less than 0.2 psia at the handled or stored temperature:

- T-0901 through T-0913 RDU Product or Feed Tanks; T-0929 through T-0932 Rail Unloading Accumulation Tanks;
   T-0933 Rail Containment Tank Feed; T-0934 Rail Containment Tank Renewable Diesel; and T-0935 Rail
   Containment Tank Recovered Oil
- 6. FUG-26-RDU-LOVP Piping components fugitive emissions for streams with VOC vapor pressure less than the permitting exemption
- 7. RLO-26 Railcar Unloading and Loading Rack

In addition, the following emergency generator engines are exempt from permitting because they will only be operated during the unavoidable loss of commercial utility power and will be operated less than 500 hours per year.

8. G-2601 and G-2602 Emergency Generator

#### B. Apply the 3 criteria for determining a single source:

<u>SIC</u> <u>Code</u>: Surrounding or associated sources belong to the same 2-digit industrial grouping (2-digit SIC code) as this facility, <u>OR</u> surrounding or associated sources that belong to different 2-digit SIC codes are support facilities for this source.

 $\blacksquare$  Yes  $\square$  No

Application Date: April 2021, Revision #0

<u>Common Ownership or Control</u> : Surrounding or associated sources are under common ownership or control as this source.								
	■ Yes	□ <b>No</b>						
Contiguous or Adjacent: with this source.	Surrounding or	associated sources are contiguous or adjacent						
	■ Yes	□ No						

#### C. Make a determination:

- ☐ The source, as described in this application, constitutes the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes. If in "A" above you evaluated only the source that is the subject of this application, all "YES" boxes should be checked. If in "A" above you evaluated other sources as well, you must check AT LEAST ONE of the boxes "NO" to conclude that the source, as described in the application, is the entire source for 20.2.70, 20.2.72, 20.2.73, and 20.2.74 NMAC applicability purposes.
- The source, as described in this application, **does not** constitute the entire source for 20.2.70, 20.2.72, 20.2.73, or 20.2.74 NMAC applicability purposes (A permit may be issued for a portion of a source). The entire source consists of the following facilities or emissions sources (list and describe):

As indicated in Section 3, this is a minor source air permit application for the RDU. A separate application has been submitted to the NMED for a minor source permit for the Pretreatment Unit ("PTU"). The RDU is currently included in NSR Permit No. PSD-NM-0195-M39R1 due to the addition thereof via PSD-NM-0195-M38, that was issued to the HollyFrontier Navajo Refining LLC's Artesia Refinery in Artesia, New Mexico ("Navajo Artesia Refinery") on September 20, 2019. After the NMED issues this standalone minor source permit for the RDU, an administrative Revision will be requested to remove the RDU from the Navajo Artesia Refinery air permit.

As shown in the "PTU and RDU Source - Proposed Emission Limits and Permitting Applicability Evaluation" provided at the beginning of Section 6, the RDU and the PTU - while a single stationary source - will not constitute a major source under PSD and Title V operating permit regulations. As a result, a PSD review and an associated PSD air quality analysis are not required.

#### **Background**

The RDU, which will be owned and operated by ARDC, will convert soybean oil and other nonpetroleum renewable feedstocks to renewable diesel via a catalytic hydrotreating process. The feedstocks will be provided by the co-located Pretreatment Unit ("PTU") owned and operated by Artesia PTU LLC ("APTU"), and potentially by other suppliers. NMED issued a separate minor source permit, NSR Permit No. 9015, on February 15, 2021 and assigned Agency Interest No. 39767 for the PTU.

Although ARDC and APTU will be located within and adjacent to Navajo Artesia Refinery, and all three entities will be under common control of HFC, the RDU and PTU will carry a Standard Industrial Classification ("SIC") major group different from the SIC major group carried by Navajo Artesia Refinery and, therefore, the PTU and the RDU constitute a separate stationary source, that is, separate from the Navajo Artesia Refinery, as that term is defined in the Clean Air Act and its underlying Prevention of Significant Deterioration (PSD) and Title V operating permit regulations.

The Navajo Artesia Refinery falls within SIC Major Group 29 (Petroleum Refining and Related Industries), and specifically, SIC code 2911 (Petroleum Refining). Unlike the Navajo Artesia Refinery, the RDU and the PTU will not be engaged in in petroleum refining and will not produce refined petroleum products through fractionation or straight distillation of crude oil, redistillation of unfinished petroleum derivatives, cracking, or other processes. As a result, the RDU and PTU will not fall within the petroleum refining SIC code of 2911.

Rather, because of the raw materials used and the resulting non-petroleum-based renewable diesel product, the RDU is properly classified in SIC Major Group 28 (Chemicals and Allied Products), with the specific SIC code of 2869 (Industrial Organic Chemicals, Not Elsewhere Classified).<sup>3</sup> This is also consistent with our understanding of the SIC code assigned to other renewable diesel facilities in the United States. Regarding the PTU, this unit will serve as an auxiliary establishment to the RDU (or other renewable diesel units within HFC), because, based on current plans, it will be primarily engaged in producing goods or providing services for other establishments of the same company, rather than for the general public or for other business units. The SIC Manual prescribes that auxiliary establishments are classified on the basis of the primary activity of the operating establishment(s) they serve. The PTU is therefore properly assigned a SIC code based on the primary economic activity of the establishment that it supports, namely, SIC Major Group 28 and SIC code 2869, corresponding to the production of renewable diesel.<sup>4</sup> Thus, the RDU and the PTU are treated as a single stationary source with respect to PSD, Title V operating permit applicability, and minor source air dispersion modeling/ambient air impacts analysis.

The RDU and the PTU – while a single stationary source – will not constitute a major source under PSD and Title V operating permit regulations. As a result, a PSD review and an associated PSD air quality analysis are not required.

In contrast and in accordance with Maximum Achievable Control Technology (MACT) standards in 20.2.78 NMAC and 40 CFR Part 63, RDU processes and units are subject to the 40 CFR Part 63 Subpart FFFF (MACT FFFF—miscellaneous organic chemical manufacturing) standard because these processes and units meet the applicability criteria of MACT FFFF, including the RDU being located at a major source of hazardous air pollutants ("HAP"). While the RDU itself is not a major source of HAP, it is under common control and is contiguous with a major source of HAP (i.e., the Navajo Artesia Refinery). Therefore, the RDU processes and units are considered as being located at a major source of HAP. 40 CFR Part 63 applicability is presented in Section 13 of this application.

Initially, the RDU was added to the Navajo Artesia Refinery's air permit via a Significant Revision that resulted in NMED issuing NSR Permit No. PSD-NM-0195-M38 on September 20, 2019. Since permit issuance, the scope of project expanded to include the PTU, with ARDC being the owner and operator of the RDU, and APTU being the owner and operator of the PTU. As such, the RDU will be removed from the Navajo Artesia Refinery's air permit via an Administrative Revision upon NMED's issuance of the stand-alone RDU minor source permit. The parallel application for the PTU minor source air permit was submitted separately, and NMED has issued the resulting air permit.

aliphatic and other acyclic organic chemicals that are the primary constituents of renewable diesel.

Form-Section 11 last revised: 10/26/2011 Section 11, Page 3 Saved Date: 4/19/2021

<sup>&</sup>lt;sup>3</sup> Per the SIC Manual published by the United States Office of Management and Budget (1972), SIC code 2869 encompasses establishments "primarily engaged in manufacturing industrial organic chemicals, not elsewhere classified." Products of this industry include diesel-range paraffinic or isoparaffinic hydrocarbons not resulting from petroleum refining, such as the

<sup>&</sup>lt;sup>4</sup> It is possible that in the future, APTU might enter into contracts to supply treated materials to renewable diesel units outside of the HollyFrontier organization, and should this economic activity become significant enough, the PTU's SIC code assignment may have to be revisited.

Application Date: April 2021, Revision #0

Saved Date: 4/19/2021

# Section 12.A PSD Applicability Determination for All Sources

(Submitting under 20.2.72, 20.2.74 NMAC)

A PSD applicability determination for all sources. For sources applying for a significant permit revision, apply the applicable requirements of 20.2.74.AG and 20.2.74.200 NMAC and to determine whether this facility is a major or minor PSD source, and whether this modification is a major or a minor PSD modification. It may be helpful to refer to the procedures for Determining the Net Emissions Change at a Source as specified by Table A-5 (Page A.45) of the EPA New Source Review Workshop Manual to determine if the revision is subject to PSD review.

#### A. This facility is:

- a minor PSD source before and after this modification (if so, delete C and D below).
   a major PSD source before this modification. This modification will make this a PSD minor source.
   an existing PSD Major Source that has never had a major modification requiring a BACT analysis.
   an existing PSD Major Source that has had a major modification requiring a BACT analysis
   a new PSD Major Source after this modification.
- B. This facility is one of the listed 20.2.74.501 Table I PSD Source Categories.

Per the "PTU and RDU Source – Proposed Emission Limits and Permitting Applicability Evaluation" provided at the beginning of Section 6, the PTU and the RDU are treated as a single source with respect to Prevention of Significant Deterioration (PSD) and Title V permitting applicability. The emissions below reflect the proposed allowable emissions for the PTU and RDU source. The proposed allowable emissions conservatively show the sum of the source allowable emissions are less than the applicable PSD major source threshold and Title V permitting threshold of 100 ton/yr for each regulated pollutant. Therefore, the PTU and RDU source is not a major source with respect to PSD or Title V.

a. CO: 15.39 TPY
b. NOx: 14.17 TPY
c. PM: 2.57 TPY
d. PM10: 2.42 TPY
e. PM2.5: 2.19 TPY
f. SOx: 3.05 TPY
g. VOC: 61.41 TPY
h. Fluorides: 0 TPY
i. Lead: 0 TPY

j. Sulfur compounds (listed in Table 2): 0 TPY

k. GHG: 35.868 TPY

C. If this is an existing PSD major source, or any facility with emissions greater than 250 TPY (or 100 TPY for 20.2.74.501 Table 1 – PSD Source Categories), determine whether any permit modifications are related, or could be considered a single project with this action, and provide an explanation for your determination whether a PSD modification is triggered.

### **Determination of State & Federal Air Quality Regulations**

Application Date: April 2021, Revision #0

This section lists each state and federal air quality regulation that may apply to your facility and/or equipment that are stationary sources of regulated air pollutants.

Not all state and federal air quality regulations are included in this list. Go to the Code of Federal Regulations (CFR) or to the Air Quality Bureau's regulation page to see the full set of air quality regulations.

#### **Required Information for Specific Equipment:**

For regulations that apply to specific source types, in the 'Justification' column **provide any information needed to determine if the regulation does or does not apply**. **For example**, to determine if emissions standards at 40 CFR 60, Subpart IIII apply to your three identical stationary engines, we need to know the construction date as defined in that regulation; the manufacturer date; the date of reconstruction or modification, if any; if they are or are not fire pump engines; if they are or are not emergency engines as defined in that regulation; their site ratings; and the cylinder displacement.

#### Required Information for Regulations that Apply to the Entire Facility:

See instructions in the 'Justification' column for the information that is needed to determine if an 'Entire Facility' type of regulation applies (e.g. 20.2.70 or 20.2.73 NMAC).

#### Regulatory Citations for Regulations That Do Not, but Could Apply:

If there is a state or federal air quality regulation that does not apply, but you have a piece of equipment in a source category for which a regulation has been promulgated, you must provide the low level regulatory citation showing why your piece of equipment is not subject to or exempt from the regulation. For example if you have a stationary internal combustion engine that is not subject to 40 CFR 63, Subpart ZZZZ because it is an existing 2 stroke lean burn stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, your citation would be 40 CFR 63.6590(b)(3)(i). We don't want a discussion of every non-applicable regulation, but if it is possible a regulation could apply, explain why it does not. For example, if your facility is a power plant, you do not need to include a citation to show that 40 CFR 60, Subpart OOO does not apply to your non-existent rock crusher.

#### **Regulatory Citations for Emission Standards:**

For each unit that is subject to an emission standard in a source specific regulation, such as 40 CFR 60, Subpart OOO or 40 CFR 63, Subpart HH, include the low level regulatory citation of that emission standard. Emission standards can be numerical emission limits, work practice standards, or other requirements such as maintenance. Here are examples: a glycol dehydrator is subject to the general standards at 63.764C(1)(i) through (iii); an engine is subject to 63.6601, Tables 2a and 2b; a crusher is subject to 60.672(b), Table 3 and all transfer points are subject to 60.672(e)(1)

#### **Federally Enforceable Conditions:**

All federal regulations are federally enforceable. All Air Quality Bureau State regulations are federally enforceable except for the following: affirmative defense portions at 20.2.7.6.B, 20.2.7.110(B)(15), 20.2.7.11 through 20.2.7.113, 20.2.7.115, and 20.2.7.116; 20.2.37; 20.2.42; 20.2.43; 20.2.62; 20.2.63; 20.2.86; 20.2.89; and 20.2.90 NMAC. Federally enforceable means that EPA can enforce the regulation as well as the Air Quality Bureau and federally enforceable regulations can count toward determining a facility's potential to emit (PTE) for the Title V, PSD, and nonattainment permit regulations.

INCLUDE ANY OTHER INFORMATION NEEDED TO COMPLETE AN APPLICABILITY DETERMINATION OR THAT IS RELEVENT TO YOUR FACILITY'S NOTICE OF INTENT OR PERMIT.

Ermippheability	Determination mack for	10 01 11 00, 01, 00, 010.	ntepin elpaorepaigo maan

EPA Applicability Determination Index for 40 CFR 60, 61, 63, etc. http://cfpub.epa.gov/adi/

Form-Section 13 last revised: 5/29/2019 Section 13, Page 1 Saved Date: 4/19/2021

#### **Table for STATE REGULATIONS:**

T WOTC TOT	STATE REGUI		1	
STATE REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:  (You may delete instructions or statements that do not apply in the justification column to shorten the document.)
20.2.1 NMAC	General Provisions	Yes	Facility	General Provisions apply to Notice of Intent, Construction, and Title V permit applications.
20.2.3 NMAC	Ambient Air Quality Standards NMAAQS	Yes	Facility	20.2.3 NMAC is a State Implementation Plan (SIP) approved regulation that limits the maximum allowable concentration of, Sulfur Compounds, Carbon Monoxide and Nitrogen Dioxide.  Title V applications, see exemption at 20.2.3.9 NMAC  The TSP NM ambient air quality standard was repealed by the EIB effective
				November 30, 2018.
20.2.7 NMAC	Excess Emissions	Yes	Facility	The entire facility or individual pieces of equipment will be subject to emissions limits in a permit or numerical emissions standards in a federal or state regulation. Therefore, this applies.
				The facility is not in an area subject to a mitigation plan pursuant to 40 CFR 51.930.
20.2.23	Engitive Dust			http://164.64.110.134/parts/title20/20.002.0023.html
NMAC	Fugitive Dust Control	No		As of January 2019, the only areas of the State subject to a mitigation plan per 40 CFR 51.930 are in Doña Ana and Luna Counties.
20.2.2	Gas Burning			This facility does not have new gas burning equipment having a heat input of
20.2.33 NMAC	Equipment - Nitrogen Dioxide	No		greater than 1,000,000 million British Thermal Units per year per unit  Note: "New gas burning equipment" means gas burning equipment, the construction or modification of which is commenced after February 17, 1972.
20.2.34 NMAC	Oil Burning Equipment: NO <sub>2</sub>	No		This facility does not have oil burning equipment.
20.2.38 NMAC	Hydrocarbon Storage Facility	No		The facility is not a petroleum production or processing facility.
20.2.39 NMAC	Sulfur Recovery Plant - Sulfur	No		The facility does not include a sulfur recovery plant.
20.2.61.109 NMAC	Smoke & Visible Emissions	Yes	H-2601 G-2601 G-2602	This regulation that limits opacity to 20% applies to Stationary Combustion Equipment, such as engines, boilers, heaters, and flares unless your equipment is subject to another state regulation that limits particulate matter.
				The potential to emit (PTE) of the PTU and RDU stationary source will be less than the major source thresholds when the PTU Vapor Combustion Unit (H-9301) is required under the PTU air permit and therefore becomes federally enforceable.
20.2.70				The major source potential to emit thresholds are:
20.2.70 NMAC	Operating Permits	No		- 100 ton/yr or more of any regulated air pollutant other than HAPs.
				- 10 ton/yr or more for a single HAP; and
				- 25 or more ton/yr for combined HAP's.
				In addition, the facility in not subject to a 20.2.79 NMAC nonattainment permit and is not subject to a federal regulation that requires a Title V permit.
20.2.71 NMAC	Operating Permit Fees	No		The facility is not subject to 20.2.70 NMAC because it is not required to have an Operating Permit.
20.2.72 NMAC	Construction Permits	Yes	Facility	The facility is required to obtain a permit because Tank T-0914 is subject to a 20.2.77 NMAC New Source Performance Standard (which references 40 CFR Part 60).
20.2.73 NMAC	NOI & Emissions Inventory Requirements	Yes	Facility	The facility will have a construction permit issued under 20.2.72 NMAC. Therefore, the facility will submit <b>Emissions Inventory Reporting per</b> 20.2.73.300 NMAC.

Application Date: April 2021, Revision #0

STATE REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:  (You may delete instructions or statements that do not apply in the justification column to shorten the document.)	
20.2.74 NMAC	Permits – Prevention of Significant Deterioration (PSD)	No		Per Section 12, the facility will not be a new PSD major source or a major modification to an existing PSD major source.	
20.2.75 NMAC	Construction Permit Fees	Yes	Facility	This applies because this application is being submitted pursuant to 20.2.72 NMAC. Therefore, the facility is subject to the 20.2.75.10 filing fee (\$500), the 20.2.75.11 permit fee (to be invoiced by NMED based on the application and the regulatory point-based fee schedule), and the 20.2.75.11.E annual fee (\$1,500).	
20.2.77 NMAC	New Source Performance	Yes	T-0914 Facility	The T-0914 Slop Tanks is subject to limited requirements of 40 CFR Part 60 Subpart Kb. The RDU distillation and reactor operations are subject to 40 CFR Part 60 Subpart NNN and RRR, respectively.	
20.2.78 NMAC	Emission Standards for HAPS	No		The facility does not include emission units subject to the requirements of 40 CFR Part 61.	
20.2.79 NMAC	Permits – Nonattainment Areas	No		This facility is located in an area classified as attainment for all criteria pollutants. Therefore, it is not an existing nonattainment major source pursuant to 20.2.79.7.V NMAC.	
20.2.80 NMAC	Stack Heights	No		The proposed stack heights do not exceed the "good engineering practice (GEP)" stack height as defined in 40 CFR Part 51.100(ii).	
20.2.82 NMAC	MACT Standards for source categories of HAPS	Yes	Facility	The facility includes emission units subject to the requirements of 40 CFR Part 63.	

Saved Date: 4/19/2021

**Table for Applicable FEDERAL REGULATIONS:** 

Table for Applicable FEDERAL REGULATIONS:							
FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:			
40 CFR 50	NAAQS	Yes	Facility	Defined as applicable at 20.2.72.203.A.(4) NMAC.			
NSPS 40 CFR 60, Subpart A	General Provisions	Yes	Facility	40 CFR Part 60 Subpart A applies due to 40 CFR Part 63 Subparts NNN and RRR applying.			
40 CFR 60.40c, Subpart Dc	Standards of Performance for Small Industrial- Commercial- Institutional Steam Generating Units	No		The H-2601 Reactor Hater is not subject to 40 CFR Part 60 Subpart Dc because it is not a steam generating unit.			
NSPS 40 CFR 60, Subpart Ja	Standards of Performance for Petroleum Refineries for which Construction, Reconstruction, or Modification Commenced After May 14, 2007	No		The facility is not a petroleum refinery.			
NSPS 40 CFR 60, Subpart Kb	Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984	Yes	T-0914	This facility has storage tanks with a capacity greater than or equal to 75 cubic meters (m³, 19,810 gal) that are used to store organic liquids for which construction, reconstruction, or modification is commenced after July 23, 1984.  However other than Tank T-0914, the tanks store organic liquids with maximum true vapor pressure less than 3.5 kPa (0.5 psia). Therefore, the other tanks are not subject to 40 CFR Part 60 Subpart Kb.  Tank T-0914 is subject to limited 40 CFR Part 60 Subpart Kb requirements because it has a capacity greater than 151 m³ (39,890 gal, 950 bbl) and will store organic liquids with true vapor pressure greater than 3.5 kPa (0.5 psia) but less than 5.2 kPa (0.75 psia).			
NSPS 40 CFR 60, Subpart NNN	Standards of Performance for Volatile Organic Compound (VOC) Emissions from Synthetic Organic Chemical Manufacturing Industry (SOCMI) Distillation Operations	Yes	Facility	The RDU distillation operations are subject to 40 CFR Part 60 Subpart NNN.			
NSPS 40 CFR 60, Subpart RRR	Standards of Performance for Volatile Organic Compound (VOC) Emissions from Synthetic Organic Chemical Manufacturing Industry (SOCMI) Reactor Processes	Yes	Facility	The RDU reactor operations are subject to 40 CFR Part 60 Subpart RRR.			

Artesia Renewable Diesel Company LLC		Renewable Diesel Unit Application Date: April 2021, Revision #0		
FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
NSPS 40 CFR 60, Subpart VVa	Standards of Performance for Equipment Leaks of VOC in the Synthetic Organic Chemicals Manufacturing Industry for which Construction, Reconstruction, or Modification Commenced After November 7, 2006	No		The facility does not produce, as intermediates or final products, any of the chemicals listed synthetic organic chemicals in §60.489.
NESHAP 40 CFR 61 Subpart A	General Provisions	No		Does not apply because there are no emission units at the facility that are subject to 40 CFR Part 61.
NESHAP 40 CFR 61 Subpart V	National Emission Standards for Equipment Leaks (Fugitive Emission Sources)	No		The equipment component fugitives are not subject to 40 CFR Part 61 Subpart V because they are not in volatile hazardous air pollutant (VHAP) service. VHAP service means a piece of equipment either contains or contacts a fluid (liquid or gas) that is at least 10 percent by weight of VHAP (i.e., benzene or vinyl chloride).
MACT 40 CFR 63, Subpart A	General Provisions	Yes	Facility	40 CFR Part 63 Subpart A applies due to 40 CFR Part 63 Subpart FFFF and Subpart DDDDD applying.
MACT 40 CFR 63 Subpart F	National Emissions Standards for Organic Hazardous Air Pollutants from the Synthetic Organic Chemical Manufacturing Industry (SOCMI) for Process Vents, Storage Vessels, Transfer Operations, and Wastewater	No		The facility is not subject to 40 CFR Part 63 Subpart F because it does not manufacture as a primary product a Table 1-listed chemical and it does not react or manufacture a Table 2-listed organic HAP.
MACT 40 CFR 63 Subpart Q	National Emissions Standards for Hazardous Air Pollutants for Industrial Process Cooling Towers	No		The facility is not subject to 40 CFR Part 63 Subpart Q because chromium-based water treatment chemicals are not used in the Y-0026 RDU Cooling Tower.
MACT 40 CFR 63 Subpart CC	National Emissions Standards for Hazardous Air Pollutants from Petroleum Refineries	No		The facility is not a petroleum refinery.

Refineries

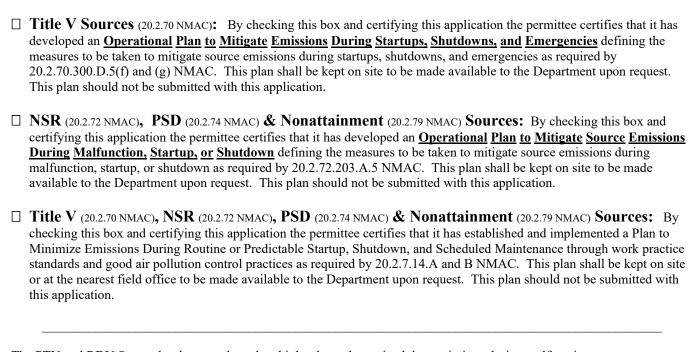
Application Date: April 2021, Revision #0

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:	
MACT 40 CFR 63 Subpart FFFF	National Emission Standards for Hazardous Air Pollutants: Miscellaneous Organic Chemical Manufacturing	Yes	Facility	Units at the facility are subject to 40 CFR Part 63 Subpart FFFF due to the Renewable Diesel Unit being located within and adjacent to the Navajo Artesia Refinery which is a major HAP source and under common control, and some Renewable Diesel Unit streams contain a specified organic HAP.	
MACT 40 CFR 63 Subpart GGGG	National Emission Standards for Hazardous Air Pollutants: Solvent Extraction for Vegetable Oil Production	No		The facility is not subject to 40 CFR Part 63 Subpart GGGG because it does not produce vegetable oil by removing oil from oilseeds through direct contact with an organic solvent.	
MACT 40 CFR 63 Subpart DDDDD (5D)	National Emission Standards for Hazardous Air Pollutants for Chemical Manufacturing Area Sources	Yes	H-2601	The H-2601 RDU Reactor Heater is subject to 40 CFR Part 63 Subpart 5D because it is a process heater located at a major source of HAP. It is located at a major source of HAP because the Renewable Diesel Unit is located within and adjacent to the Navajo Artesia Refinery which is a major HAP source and is under common control. The H-2601 RDU Reactor Heater is a new process heater unit designed to burn gas 1 fuels and is therefore subject to the associated requirements.	
MACT 40 CFR 63 Subpart VVVVVV (6V)	National Emission Standards for Hazardous Air Pollutants for Chemical Manufacturing Area Sources	No		The facility is not subject to 40 CFR Part 63 Subpart 6V because it is not a chemical manufacturing process unit and HAP (listed in Table 1 of this rule) are not present.	
MACT 40 CFR 63 Subpart BBBBBBB (7B)	National Emission Standards for Area Sources: Chemical Preparations Industry	No		The facility is not subject to 40 CFR Part 63 Subpart 7B because the facility raw materials and products do not contain target HAP's (chromium, lead, manganese, and nickel).	
40 CFR 64	Compliance Assurance Monitoring	No		The facility is not subject to Compliance Assurance Monitoring (CAM) because CAM applies only to Title V Major Sources and the facility is not a Title V major source.	
40 CFR 68	Chemical Accident Prevention	No		The facility does not have more than a threshold quantity of a regulated substance in a process, as determined under §68.115.	
Title VI – 40 CFR 82	Protection of Stratospheric Ozone		N/A	The facility may maintain and service building air condition units that may contain affected refrigerants. Therefore, Subpart F of Part 82, which regulates maintenance work on air condition systems may be applicable.  40 CFR 82 applies if:  (82.150) if you service, maintain, or repair appliances, dispose of appliances, refrigerant reclaimers, if you are an owner or operator of an appliance, if you are a manufacturer of appliances or of recycling and recovery equipment, if you are an approved recycling and recovery equipment testing organization, and/or if you sell or offer for sell or purchase class I or class I refrigerants.  Note: Owners and operators of appliances subject to 40 CFR 82.150 Recycling and Emissions Reduction have recordkeeping and reporting requirements even if the owner/operator is not performing the actual work.  Note: Disposal definition in 82.152: Disposal means the process leading to and including: (1) The discharge, deposit, dumping or placing of any discarded appliance into or on any land or water; (2) The disassembly of any appliance for discharge, deposit, dumping or placing of its discarded component parts into or on	

FEDERAL REGU- LATIONS CITATION	Title	Applies? Enter Yes or No	Unit(s) or Facility	JUSTIFICATION:
				any land or water; or (3) The disassembly of any appliance for reuse of its component parts. "Major maintenance, service, or repair means" any maintenance, service, or repair that involves the removal of any or all of the following appliance components: compressor, condenser, evaporator, or auxiliary heat exchange coil; or any maintenance, service, or repair that involves uncovering an opening of more than four (4) square inches of "flow area" for more than 15 minutes.

### **Operational Plan to Mitigate Emissions**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)



The PTU and RDU Source has been evaluated and it has been determined that emissions during malfunction, startup, or shutdown will not exceed the emission limits proposed for normal/routine operations.

#### Application Date: April 2021, Revision #0

### **Section 15**

### **Alternative Operating Scenarios**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

Alternative Operating Scenarios: Provide all information required by the department to define alternative operating scenarios. This includes process, material and product changes; facility emissions information; air pollution control equipment requirements; any applicable requirements; monitoring, recordkeeping, and reporting requirements; and compliance certification requirements. Please ensure applicable Tables in this application are clearly marked to show alternative operating scenario.

Construction Scenarios: When a permit is modified authorizing new construction to an existing facility, NMED includes a condition to clearly address which permit condition(s) (from the previous permit and the new permit) govern during the interval between the date of issuance of the modification permit and the completion of construction of the modification(s). There are many possible variables that need to be addressed such as: Is simultaneous operation of the old and new units permitted and, if so for example, for how long and under what restraints? In general, these types of requirements will be addressed in Section A100 of the permit, but additional requirements may be added elsewhere. Look in A100 of our NSR and/or TV permit template for sample language dealing with these requirements. Find these permit templates at: <a href="https://www.env.nm.gov/aqb/permit/aqb\_pol.html">https://www.env.nm.gov/aqb/permit/aqb\_pol.html</a>. Compliance with standards must be maintained during construction, which should not usually be a problem unless simultaneous operation of old and new equipment is requested.

In this section, under the bolded title "Construction Scenarios", specify any information necessary to write these conditions, such as: conservative-realistic estimated time for completion of construction of the various units, whether simultaneous operation of old and new units is being requested (and, if so, modeled), whether the old units will be removed or decommissioned, any PSD ramifications, any temporary limits requested during phased construction, whether any increase in emissions is being requested as SSM emissions or will instead be handled as a separate Construction Scenario (with corresponding emission limits and conditions, etc.

The Renewable Diesel Unit will operate as described in Section 10 of this application. No alternative operating scenarios are proposed.

Form-Section 15 last revised: 8/15/2011 Section 15, Page 1 Saved Date: 4/19/2021

Application Date: April 2021, Revision #0

### **Air Dispersion Modeling**

- Minor Source Construction (20.2.72 NMAC) and Prevention of Significant Deterioration (PSD) (20.2.74 NMAC) ambient impact analysis (modeling): Provide an ambient impact analysis as required at 20.2.72.203.A(4) and/or 20.2.74.303 NMAC and as outlined in the Air Quality Bureau's Dispersion Modeling Guidelines found on the Planning Section's modeling website. If air dispersion modeling has been waived for one or more pollutants, attach the AQB Modeling Section modeling waiver approval documentation.
- 2) SSM Modeling: Applicants must conduct dispersion modeling for the total short term emissions during routine or predictable startup, shutdown, or maintenance (SSM) using realistic worst case scenarios following guidance from the Air Quality Bureau's dispersion modeling section. Refer to "Guidance for Submittal of Startup, Shutdown, Maintenance Emissions in Permit Applications (<a href="http://www.env.nm.gov/aqb/permit/app\_form.html">http://www.env.nm.gov/aqb/permit/app\_form.html</a>) for more detailed instructions on SSM emissions modeling requirements.
- 3) Title V (20.2.70 NMAC) ambient impact analysis: Title V applications must specify the construction permit and/or Title V Permit number(s) for which air quality dispersion modeling was last approved. Facilities that have only a Title V permit, such as landfills and air curtain incinerators, are subject to the same modeling required for preconstruction permits required by 20.2.72 and 20.2.74 NMAC.

What is the purpose of this application?	Enter an X for each purpose that applies
New PSD major source or PSD major modification (20.2.74 NMAC). See #1 above.	
New Minor Source or significant permit revision under 20.2.72 NMAC (20.2.72.219.D NMAC).	X
See #1 above. <b>Note:</b> Neither modeling nor a modeling waiver is required for VOC emissions.	
Reporting existing pollutants that were not previously reported.	
Reporting existing pollutants where the ambient impact is being addressed for the first time.	
Title V application (new, renewal, significant, or minor modification. 20.2.70 NMAC). See #3	
above.	
Relocation (20.2.72.202.B.4 or 72.202.D.3.c NMAC)	
Minor Source Technical Permit Revision 20.2.72.219.B.1.d.vi NMAC for like-kind unit replacements.	
Other: i.e. SSM modeling. See #2 above.	
This application does not require modeling since this is a No Permit Required (NPR) application.	
This application does not require modeling since this is a Notice of Intent (NOI) application	
(20.2.73 NMAC).	
This application does not require modeling according to 20.2.70.7.E(11), 20.2.72.203.A(4), 20.2.74.303, 20.2.79.109.D NMAC and in accordance with the Air Quality Bureau's Modeling Guidelines.	

#### Check each box that applies:

_	Transfer of the state of the st
	See attached, approved modeling waiver for all pollutants from the facility.
	See attached, approved modeling waiver for some pollutants from the facility.
	Attached in Universal Application Form 4 (UA4) is a modeling report for all pollutants from the facility.
	Attached in UA4 is a modeling report for some pollutants from the facility.
	No modeling is required.

In support of the air permit application that resulted in NMED's issuance of NSR Permit No. 9015 for the PTU, Navajo submitted, via email, a modeling protocol to the NMED Air Quality Bureau Modeling Manager on October 9, 2020. The NMED Air Quality Bureau approved, via email, the modeling protocol on October 21, 2020. The follow-on modeling demonstration addressed the combined PTU and RDU source. Since that demonstration, changes to the modeling have been implemented to address the anticipated as-built configuration of the PTU and RDU. The modeling demonstration that is being submitted with this application includes those changes. Accordingly, NMED's Universal Application 4 Air Dispersion Modeling Report has been completed and is included on the following pages. It demonstrates the PTU and RDU source will not cause or contribute to a violation of National or New Mexico Ambient Air Quality Standards (NAAQS).

Form-Section 16 last revised: 5/3/2016 Section 16, Page 1 Saved Date: 4/19/2021

# **Universal Application 4**

### **Air Dispersion Modeling Report**

Refer to and complete Section 16 of the Universal Application form (UA3) to assist your determination as to whether modeling is required. If, after filling out Section 16, you are still unsure if modeling is required, e-mail the completed Section 16 to the AQB Modeling Manager for assistance in making this determination. If modeling is required, a modeling protocol would be submitted and approved prior to an application submittal. The protocol should be emailed to the modeling manager. A protocol is recommended but optional for minor sources and is required for new PSD sources or PSD major modifications. Fill out and submit this portion of the Universal Application form (UA4), the "Air Dispersion Modeling Report", only if air dispersion modeling is required for this application submittal. This serves as your modeling report submittal and should contain all the information needed to describe the modeling. No other modeling report or modeling protocol should be submitted with this permit application.

16-	16-A: Identification						
1	Name of facility:	Pretreatment Unit and Renewable Diesel Unit					
2	Name of company:	Artesia PTU LLC and Artesia Renewable Diesel Company LLC					
3	Current Permit number:	Not applicable, new minor source					
4	Name of applicant's modeler:	Miriam Hacker, Aspen Outlook LLC (subcontractor to Tascosa Alliance Company)					
5	Phone number of modeler:	(720) 839-5461					
6	E-mail of modeler:	miriamhacker@aspenoutlook.com					

16	-B: Brief							
1	Was a modeling protocol submitted and approved?	Yes⊠	No□					
2	Why is the modeling being done?	New Facility						
	Describe the permit changes relevant to the modeling.							
3	The modeling demonstration that is being submitted with this application includes changes to the modeling demonstration previously submitted to, and approved by, the NMED Air Quality Bureau in issuing NSR Permit No. 9015 for Artesia PTU LLC's Pretreatment Unit on February 15, 2021. Changes to the modeling have been implemented to address the anticipated as-built configuration of a new minor source, the Pretreatment Unit (PTU) and Renewable Diesel Unit (RDU) source.							
This follow-on application is for the Artesia Renewable Diesel Company LLC's RDU. The modeling evaluate complete source (i.e., the combined PTU and RDU source). The PTU and RDU together constitute a single st because the two facilities will be under common control of HollyFrontier Corporation, will be on contiguous of properties, and will fall within the same Standard Industrial Classification (SIC) major group (i.e., SIC Major Chemicals and Allied Products.								

		ts, included in the modeling to be combustion unit, and a process heat		e cooling towers, sol	lid material han	dling		
	Accordingly, the NMED-required dispersion modeling in support of the new RDU minor source application demonstrates the PTU and RDU source emissions will not cause or contribute to a violation of National or New Mexico Ambient Air Quality Standards (NAAQS or NMAAQS) or applicable PSD Increments for carbon monoxide (CO), nitrogen dioxide (NO <sub>2</sub> ), particulate matter less than 10 microns in diameter (PM <sub>10</sub> ), particulate matter less than 2.5 microns in diameter (PM <sub>2.5</sub> ), or sulfur dioxide (SO <sub>2</sub> )							
4	,	as used in the modeling?			NAD83			
5	How long will the facili	ty be at this location?			Permanent			
6	Is the facility a major so	urce with respect to Prevention of S	Significant Deterio	oration (PSD)?	Yes□	No⊠		
7	Identify the Air Quality	Control Region (AQCR) in which	the facility is loca	ted	155			
	List the PSD baseline da	ntes for this region (minor or major,	, as appropriate).	Minor Baseline Da	tes			
0	NO2		March 16, 1	988				
8	SO2		July 28, 197	8				
	PM10		February 20	), 1979				
	PM2.5		November 1	3, 2013				
	Provide the name and di	stance to Class I areas within 50 kr	n of the facility (3	00 km for PSD pern	nits).			
9	None							
10	Is the facility located in	a non-attainment area? If so describ	be below		Yes□	No⊠		
11	Describe any special modeling requirements, such as streamline permit requirements.							
	None							
16-	-C: Modeling H	listory of Facility No	ote Applica	ble. New mi	nor source	e.		
		history of the facility, including the NAAQS), New Mexico AAQS (NI						
	Pollutant	Latest permit and modification number that modeled the pollutant facility-wide.	Date of Permit	Comments				
1	CO							
	NO <sub>2</sub>							
	SO <sub>2</sub>							
	H <sub>2</sub> S PM2.5							
	PM10							
	Load							

Ozone (PSD only)

	NM Toxic Pollutants (20.2.72.40		C)									
			<del>, , ,</del>									
16-	D: Mod	leling	perfo	rmed 1	for this ap	plica	ation					
	For each po	ollutant, i	indicate the	e modeling	performed and supplicable for that	ıbmitte	ed with this			umes RO		
	Pollutant		ROI		Cumulative analysis		Culpability analysis		Waiver app	proved		tant not ed or not ged.
	CO		$\boxtimes$			I						
	$NO_2$		$\boxtimes$			[						
1	$SO_2$		$\boxtimes$			[						
	$H_2S$					[					$\boxtimes$	
	PM2.5		$\boxtimes$			[						
	PM10		$\boxtimes$			[						
	Lead				[					$\boxtimes$		
	Ozone					[					$\boxtimes$	
	State air to: (20.2.72.40 NMAC)										$\boxtimes$	
												<u>'</u>
16-	E: New	Mex	ico tox	cic air	pollutants	mo	deling	Note	Applic	able.		
1		ew Mexic			(NMTAPs) from						e mode	led for this
	List any NI below, if re	quired.			ot modeled becaus			rection	factor. Add a			
2	Pollutant	Emissio (pound			Rate Screening bunds/hour)	Stack (met	k Height ers)	Correc	tion Factor		mission orrectio	Rate/ n Factor
16-	F: Mod	leling	ontio	1S								
1			_		with regulatory of	lefault	options? If	not exp	lain	Yes⊠		No□

Artesia Renewable Diesel Company LLC Renewable Diesel Unit Application Date: April 2021, Revision #0

enewable Diesel Unit	Application Date:	April 2021, Revision #0
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16-	G: Surrour	nding source modeling	Not Applicable – no cumulative modeling
1	Date of surrounding	ng source retrieval	
	sources modeled		Quality Bureau was believed to be inaccurate, describe how the changes to the surrounding source inventory were made, use the table
2	AQB Source ID	Description of Corrections	

16-	16-H: Building and structure downwash								
1	How many buildings are present at the facility?	48 (includes buildings in adjacent Artes of the RDU is embedded within the ref.	•	ause a portion					
2	How many above ground storage tanks are present at the facility?	61 (includes tanks in adjacent Artesia Refinery because a portion of the RDU is embedded within the refinery)							
3	Was building downwash modeled for all buildings and	tanks? If not explain why below.	Yes⊠	No□					
4	Building comments	None							

16-	16-I: Receptors and modeled property boundary								
1	"Restricted Area" is an area to which public entry is effectively precluded. Effective barriers include continuous fencing, continuous walls, or other continuous barriers approved by the Department, such as rugged physical terrain with a steep grade that would require special equipment to traverse. If a large property is completely enclosed by fencing, a restricted area within the property may be identified with signage only. Public roads cannot be part of a Restricted Area. A Restricted Area is required in order to exclude receptors from the facility property. If the facility does not have a Restricted Area, then receptors shall be placed within the property boundaries of the facility.  Describe the fence or other physical barrier at the facility that defines the restricted area.								
	An existing security fence surrounds the Artesia Refinery in which a portion of the RDU will be built. A security fence will be constructed around the new PTU/RDU property to be located to the south of the refinery. Receptors have been placed along the fence lines.								
2	Receptors must be placed along publicly accessible roads in the restricted area.  Are there public roads passing through the restricted area?  Yes□  No⊠						No⊠		
3	Are restricted area boundary coordinates included in the modeling files?						Yes⊠	No□	
	Describe the red	ceptor grids a	nd their spacin	g. The table below may	y be used, adding row	s as need	ed.		
4	Grid Type	Shape	Spacing	Start distance from restricted area or center of facility	End distance from restricted area or center of facility	Comme	ents		

	Very Fine	Around fence line	25 – 50 m	NA	NA	Fence line receptors		
	Fine	Square	100 m	0 m	1 km			
	Medium	Square	250 m	1 km	3 km			
	Large Medium	Square	500 m	3 km	5 km			
	Large	Square	1000 m	5 km	10 km			
	Course	Square	5000 m	10 km	50 km			
	Describe recept	or spacing ald	ong the fence li	ne.				
5	Very Fine.	A "very fine	" grid of 25 - 5	0-meter spacing was b	e placed along the fer	nce lines.		
	Describe the PSD Class I area receptors.							
6	Not Applicable							

16-	16-J: Sensitive areas								
	Are there schools or hospitals or other sensitive areas near the facility? If so describe below. This information is optional (and purposely undefined) but may help determine issues related to public notice.	Yes□	No⊠						
1	The Artesia Refinery (in which a portion of the RDU is embedded) is located adjacent to, and on the east side of, the town of Artesia. The public school nearest to the refinery is Roselawn Elementary School (about 0.2 mile to the west). The hospital nearest to the refinery is Artesia General Hospital (about 0.7 mile to the west).  The south property, encompassing the PTU and a portion of the RDU, is located adjacent to, and on the east side of, the town of Artesia. The public school nearest to the south property is Central Elementary School (about 0.4 mile to the west). The hospital nearest to the south property is also Artesia General Hospital which is located closer to the refinery fence line than it is to the south property fence line.								
3	The modeling review process may need to be accelerated if there is a public hearing. Are there likely to be public comments opposing the permit application?	Yes□	No⊠						

16	-K: Modeling Scenarios
1	Identify, define, and describe all modeling scenarios. Examples of modeling scenarios include using different production rates, times of day, times of year, simultaneous or alternate operation of old and new equipment during transition periods, etc. Alternative operating scenarios should correspond to all parts of the Universal Application and should be fully described in Section 15 of the Universal Application (UA3).
	Only potential to emit full-time operation scenario was run.
2	Which scenario produces the highest concentrations? Why?
2	NA

Were emission factor sets used to limit emission rates or hours of operation?  (This question pertains to the "SIRASON," "MONTH!", "IRIOFDY" and related factor sets, not to the factors used for calculating the maximum emission rate.)  If so, describe factors for each group of sources. List the sources in each group before the factor table for that group. (Modify or depricate table as necessary. It's ok to put the table below section 16-K if it makes formatting easier.)    Vest													
Modify or duplicate table as necessary. It's ok to put the table below section 16-K if it makes formatting easier.)	3	(This question pertains to the "SEASON", "MONTH", "HROFDY" and related factor sets, not											
Day   Factor   of Day   Factor	4	(Modify or duplicate table as necessary. It's ok to put the table below section 16-K if it makes formatting easier.)											
1			Factor		Factor								
2													
3		_		+						+ +			
4													
Solution   Solution				16			<u> </u>						
7		5											
8	_												
9	5												
10													
11													
12				+									
If hourly, variable emission rates were used that were not described above, describe them below.    Were different emission rates used for short-term and annual modeling? If so describe below.   Yes□   No⊠													
Were different emission rates used for short-term and annual modeling? If so describe below.  Yes No  No  No  16-L: NO2 Modeling  Which types of NO2 modeling were used? Check all that apply.  ARM2  ARM2  No  No  No  No  No  No  No  No  No  N		· ·	ariabla an	1	oc Were 1194	d that we	re not desc	cribed abox	e describe	them below	<u>_</u>		1
16-L: NO2 Modeling  Which types of NO2 modeling were used? Check all that apply.  □ ARM2 □ 100% NOx to NO2 conversion □ PVMRM □ OLM □ Other:  2 Describe the NO2 modeling. 100% NOx to NO2 conversion  Were default NO2/NOx ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  4 Describe the design value used for each averaging period modeled.  1-hour: High first high		If hourly, variable emission rates were used that were not described above, describe them below.											
16-L: NO2 Modeling  Which types of NO2 modeling were used? Check all that apply.  □ ARM2 □ 100% NOx to NO2 conversion □ PVMRM □ OLM □ Other:  2 Describe the NO2 modeling. 100% NOx to NO2 conversion  Were default NO2/NOx ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  4 Describe the design value used for each averaging period modeled.  1-hour: High first high													
Which types of NO₂ modeling were used? Check all that apply.  □ ARM2 □ 100% NO₂ to NO₂ conversion □ PVMRM □ OLM □ Other:  2 Describe the NO₂ modeling. 100% NOҳ to NO₂ conversion  Were default NO₂/NOҳ ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  4 Describe the design value used for each averaging period modeled. 1-hour: High first high	6	Were different emission rates used for short-term and annual modeling? If so describe below. Yes□ No⊠											
Which types of NO₂ modeling were used? Check all that apply.  □ ARM2 □ 100% NO₂ to NO₂ conversion □ PVMRM □ OLM □ Other:  2 Describe the NO₂ modeling. 100% NOҳ to NO₂ conversion  Were default NO₂/NOҳ ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  4 Describe the design value used for each averaging period modeled. 1-hour: High first high													
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1 ARM2  □ 100% NO <sub>X</sub> to NO <sub>2</sub> conversion □ PVMRM □ OLM □ Other:  2 Describe the NO <sub>2</sub> modeling. 100% NOx to NO2 conversion  Were default NO <sub>2</sub> /NO <sub>X</sub> ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below. Not applicable  4 Describe the design value used for each averaging period modeled. 1-hour: High first high		Which type	es of NO <sub>2</sub>	modeling '	were used	?							
1		Check all the	hat apply.	_									
1			ARM2										
□ PVMRM □ OLM □ Other:  2 Describe the NO₂ modeling.  100% NOx to NO2 conversion  Were default NO₂/NO <sub>x</sub> ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  4 Describe the design value used for each averaging period modeled.  1-hour: High first high	1		_		), conversi	on							
OLM  □ Other:  Describe the NO₂ modeling.  100% NOx to NO2 conversion  Were default NO₂/NOx ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high					Z CONVERSI								
Other:  Describe the NO₂ modeling.  100% NOx to NO2 conversion  Were default NO₂/NOx ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high			+										
100% NOx to NO2 conversion  Were default NO₂/NOҳ ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high			Other:										
100% NOx to NO2 conversion  Were default NO₂/NO <sub>x</sub> ratios (0.5 minimum, 0.9 maximum or equilibrium) used? If not describe and justify the ratios used below.  Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high	2	Describe th	ne NO <sub>2</sub> mo	odeling.									
describe and justify the ratios used below.  Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high	۷	100% NOx	to NO2 c	conversion									
Not applicable  Describe the design value used for each averaging period modeled.  1-hour: High first high	3						aximum o	r equilibriu	ım) used? I	f not	Yes□		No⊠
1-hour: High first high											•	L	
1-hour: High first high	4	Describe th	ne design	value used	for each a	veraging p	period mod	deled.					
	4				rage								

16-	16-M: Particulate Matter Modeling							
	Select the po	ollutants for which	plume depletion modelin	ıg was ι	ısed.			
1		PM2.5						
		PM10						
		None						
2	air permit ap "Calculating	pplications, the PM TSP, PM-10 and		rates ar wers" d				
3	Does the facility emit at least 40 tons per year of $NO_X$ or at least 40 tons per year of $SO_2$ ? Sources that emit at least 40 tons per year of $NO_X$ or at least 40 tons per year of $SO_2$ are considered to emit significant amounts of precursors and must account for secondary formation of PM2.5.							
4	Was second	ary PM modeled fo	or PM2.5?			Yes□	No⊠	
	If MERPs were used to account for secondary PM2.5 fill out the information below. If another method was used describe below.							
5	NO <sub>X</sub> (ton/yr)		SO <sub>2</sub> (ton/yr)		[PM2.5] <sub>annual</sub>	[PM2.5] <sub>24-hour</sub>		
	A secondary PM2.5 analysis is only required for modifications that increase emissions of NOx and/or SO2 by more than 40 tpy. This proposed modification does not increase emissions of NOx or SO2 by more than 40 tpy, therefore a secondary							
		sis is not required			•		•	
16-	N: Setb	ack Distand	ees					
1	between the	emission sources		undary	nfiguration requires that setback (e.g. fence line) for both the init.			
	Not applicat	ole – No setback di	stance was applied.					
2		requested, modeloul road in the reloc		future lo	ocations, if this permit is for a p	ortable stationa	ary source.	
	Not applicab	ole.						

16-	16-O: PSD Increment and Source IDs							
1	The unit numbers in the Tables 2-A, 2-B, 2-C, 2-E, 2-F, and 2-modeling files. Do these match? If not, provide a cross-referentif they do not match below.		Yes⊠	No□				
	Unit Number in UA-2	Unit Number in Modeling Files	Files					

2	The emission rates in the these match? If not, exp	e Tables 2-E and 2-F shou lain why below.	ıld match the	ones in the r	modeling files. Do	Yes	$\boxtimes$	No□
3	Have the minor NSR exempt sources or Title V Insignificant Activities" (Table 2-B) sources been modeled? Yes□ No⊠							No⊠
		crement for which polluta						
4		ed impacts are less than s			DV110		D) 42 5	
	Unit ID	NO <sub>2</sub>	SO <sub>2</sub>		PM10		PM2.5	
5	PSD increment descripti (for unusual cases, i.e., bafter baseline date).	ion for sources.  paseline unit expanded en	nissions	Not applica	able.			
6	This is necessary to veri	ation dates included in Ta fy the accuracy of PSD in pation status is determined	crement mod	leling. If not	please explain	Yes	$\boxtimes$	No□
16-	P: Flare Model	ling Not applica	able					
1	For each flare or flaring	scenario, complete the fo	llowing					
	Flare ID (and scenario)	Average Molecul	ar Weight	Gross Heat	Release (cal/s)	Effe	ctive Flare	Diameter (m)
16-	Q: Volume and							
	Were the dimensions of Bureau (AQB) Modeling	volume sources different g Guidelines?	from standar	d dimensions	s in the Air Quality	Yes	П	No□
1	If not please explain how increment consumption status is determined for the missing installation dates below.							1100
2	Describe the determination of sigma-Y and sigma-Z for fugitive sources.							_
2								
3	Describe how the volume sources are related to unit numbers.  Or say they are the same.							
	Describe any open pits.							
4								
_	Describe emission units	included in each open pit	•					
5								

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16-	R: Background Concentrations Not Applicable											
	Were NMED provided background concentrations used? Identify the background station used below. If non-NMED provided background concentrations were used describe the data that was used.	Yes□	No⊠									
	CO: Choose an item.											
	NO <sub>2</sub> : Choose an item.											
1	PM2.5: Choose an item.											
	PM10: Choose an item.											
	SO <sub>2</sub> : Choose an item.											
	Other:											
	Comments:											
2	Were background concentrations refined to monthly or hourly values? If so describe below.	Yes□	No□									
16-	S: Meteorological Data											
	Was NMED provided meteorological data used? If so select the station used.											
1		Yes⊠	No□									
	Artesia											
	If NMED provided meteorological data was not used describe the data set(s) used below. Discu	ıss how missing	data were									
2	handled, how stability class was determined, and how the data were processed.											
16-	T: Terrain		_									
1	Was complex terrain used in the modeling? If not, describe why below.	Yes⊠	No□									
	What was the source of the terrain data?											
	USGS NED 1:											
	n33w104											
2	n33w105											
	n33w106 n34w104											
	n34w105											
	n34w106											

Describe the modeling files:								
File name (or folder and file name)	Pollutant(s)	Purpose (ROI/SIA, cumulative, culpability analysis, other)						
Artesia PTU-RDU 0421 SO2 2015 Rev1	SO2	ROI/SIA						
Artesia PTU-RDU 0421 CO 2015 Rev1	СО	ROI/SIA						
Artesia PTU-RDU 0421 PM2.5 2015 Rev1	PM2.5	ROI/SIA						
Artesia PTU-RDU 0421 PM10 2015 Rev1	PM10	ROI/SIA						
Artesia PTU-RDU 0421 NO2 2015 Rev1	NO2	ROI/SIA						

<u> 16</u> -	-V: PSD New or Major Modification Applications Not A	pplicable	2			
1	A new PSD major source or a major modification to an existing PSD major source requires additional analysis.  Was preconstruction monitoring done (see 20.2.74.306 NMAC and PSD Preapplication Guidance on the AQB website)?	Yes□	No□			
2	If not, did AQB approve an exemption from preconstruction monitoring?	Yes□	No□			
3	Describe how preconstruction monitoring has been addressed or attach the approved preconstruction monitoring or monitoring exemption.					
1	Describe the additional impacts analysis required at 20.2.74.304 NMAC.					
5	If required, have ozone and secondary PM2.5 ambient impacts analyses been completed? If so describe below.	Yes□	No□			

16-W: Modeling Results							
1	If ambient standards are exceeded because of surrounding sources, a culpability analysis is required for the source to show that the contribution from this source is less than the significance levels for the specific pollutant. Was culpability analysis performed? If so describe below.	Yes□	No⊠				
2	Identify the maximum concentrations from the modeling analysis. Rows may be modified, ad as necessary.	ded and remov	ved from the table below				

Pollutant, Time Period	Modeled Facility Concentra tion (µg/m3)	Modeled Concentration with Surrounding Sources (µg/m3)	Concentration with	Concentration with	Concentration with	Concentration with	Secondary PM	Background Concentration	Cumulative Concentration	Value of	Percent	Location		
and Standard			(μg/m3)	(μg/m3)	(μg/m3)	Standard (µg/m3)	of Standard	UTM E (m)	UTM N (m)	Elevation (m)				
CO, 8-hr, Significance	1.6	NA	NA	NA	1.6	500	0.32%	556825.02	3633943.93	1027.65				
CO, 1-hr, Significance	2.7	NA	NA	NA	2.7	2,000	0.13%	556781.9	3633910.4	1027.76				
NO2, Annual, Significance	0.75	NA	NA	NA	0.75	1	75.11%	556825.02	3633943.93	1027.65				
NO2, 24-hr, Significance	2.8	NA	NA	NA	2.8	5	55.22%	556825.30	3633944.77	1027.65				
NO2, 1-hr, Significance	7.3	NA	NA	NA	7.3	7.52	96.93%	556781.90	3633910.40	1027.76				
PM2.5, Annual, Significance	0.18	NA	NA	NA	0.18	0.2	91.32%	556825.02	3633943.93	1027.65				
PM2.5, 24-hr, Significance	0.63	NA	NA	NA	0.63	1.2	52.64%	556786.02	3633953.56	1027.62				
PM10, Annual, Significance	0.2	NA	NA	NA	0.2	1	19.57%	556825.02	3633943.93	1027.65				
PM10, 24-hr, Significance	0.6	NA	NA	NA	0.6	5	12.12%	556784.30	3633943.93	1027.65				
SO2, Annual, Significance	0.05	NA	NA	NA	0.05	1	4.88%	556825.02	3633943.93	1027.65				

Pollutant, Time Period and Standard	Modeled Facility Concentrat with		entration Secondary	$\mathcal{E}$	Cumulative Concentration	Value of	Percent	Location			
	Concentra tion (µg/m3)	Surrounding Sources (µg/m3)	(μg/m3)	(μg/m3)	(μg/m3)	Standard (µg/m3)	of Standard	UTM E (m)	UTM N (m)	Elevation (m)	
SO2, 24-hr, Significance	0.34	NA	NA	NA	0.34	5	6.71%	557053.19	3633996.91	1027.07	
SO2, 3-hr, Significance	1.06	NA	NA	NA	1.06	25	4.25%	556944.00	3634011.50	1027.43	
SO2, 1-hr, Significance	1.44	NA	NA	NA	1.44	7.8	18.41%	556906.45	3633943.93	1027.74	

### 16-X: Summary/conclusions

A statement that modeling requirements have been satisfied and that the permit can be issued.

1

The dispersion modeling performed in support of the minor source air permit applications demonstrates the proposed source, comprising the Pretreatment Unit and Renewable Diesel Unit, does not cause or contribute to an exceedance of the Significant Impact Level's (SIL's) for all applicable pollutants: CO, NO<sub>2</sub>, PM<sub>10</sub>, PM<sub>2.5</sub>, and SO<sub>2</sub>. Based on the data presented in the previous tables showing impacts below all applicable SIL's, and the demonstration of adherence to EPA and NMED modeling guidance, modeling requirements have been satisfied and the permit can be issued.

Application Date: April 2021, Revision #0

Saved Date: 4/19/2021

### **Compliance Test History**

(Submitting under 20.2.70, 20.2.72, 20.2.74 NMAC)

To show compliance with existing NSR permits conditions, you must submit a compliance test history.

The Renewable Diesel Unit will be a new facility. Therefore, a compliance test history is not applicable.

#### Compliance Test History Table (Modify this sample table to suit your facility)

Unit No.	Test Description	Test Date
	None	

Application Date: April 2021, Revision #0

### **Other Relevant Information**

<u>Other relevant information</u>. Use this attachment to clarify any part in the application that you think needs explaining. Reference the section, table, column, and/or field. Include any additional text, tables, calculations or clarifying information.

Additionally, the applicant may propose specific permit language for AQB consideration. In the case of a revision to an existing permit, the applicant should provide the old language and the new language in track changes format to highlight the proposed changes. If proposing language for a new facility or language for a new unit, submit the proposed operating condition(s), along with the associated monitoring, recordkeeping, and reporting conditions. In either case, please limit the proposed language to the affected portion of the permit.

The requested permitting action is completely described in Section 3.

Form-Section 20 last revised: 8/15/2011 Section 20, Page 1 Saved Date: 4/19/2021

# **Section 22: Certification**

Company Name: <u>Artesia Renewable Diesel</u>	Company LLC
I, Blake Arrington	, hereby certify that the information and data submitted in thi
application are true and as accurate as possible,	to the best of my knowledge and professional expertise and experience.
Signed this 26 day of April . 2	acal upon my oath or affirmation, before a notary of the State of
Wypming	<u>-</u> :
*Signature	Date 4/26/2001
Blake Arrington Printed Name	Vice President, Renewables Operations Title
Scribed and sworn before me on this <u>26</u> day of	of April 2021.
My authorization as a notary of the State of	Wyoming expires on the
29 day of September	, 2021
Notary's Signature	1/26/2021 Date
Anna Progee Notary's Printed Name	ANNA FROGGE - NOTARY PUBLIC COUNTY OF STATE OF WYOMING

<sup>\*</sup>For Title V applications, the signature must be of the Responsible Official as defined in 20.2.70.7.AE NMAC.